# CITROEN

# SPARE PARTS CATALOGUE

**MECHANICAL AND BODY**

# ID 19

## BERLINE

**(SALOON)**

**MODELS 1957 TO 1964**



No. 470

**April 1964 Edition**

**CITROEN CARS LIMITED**
**TRADING ESTATE - SLOUGH - BUCKS**
**ENGLAND**

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Telegrams - Citroworks - Slough

Editor's note:

I've made a Bookmark index for this parts list. You can reveal and use this by clicking on the 'Show/Hide Navigation Pane' icon at the top of the screen, or on the doublearrow gizmo near the bottom left of the screen. You'll then see an index, some of it nested. If you click on one of these Bookmarks you will be taken directly to the drawing which illustrates the section named in the Bookmark.

This poses a certain navigation problem, because you can't, on a normal-sized computer monitor, show the picture and text simultaneously, in the way the printed original does with facing pages. I suggest that having gone to the drawing, and from there into the text, that if you wish to return to the drawing you use the Bookmark to do so, then the 'Back' button to get you back to where you were in the text if you need to return.

In the interests of clarity and economy of space I've occasionally shortened the names Citroën gave to the sections, but generally I've tried to remain faihful to the slightly idiosyncratic original. Likewise with the order. The logic of the division into sections is, sometimes mysterious, but with luck the Bookmarks will help you find what you are looking for! I've certainly found that they permit me to find things much more quickly.

Please e-mail me with any errors or omissions you find - and with any suggestions for improving these documents.

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# PREFACE

This catalogue primarily covers cars made in France, although the majority of the parts are used in British built cars.

The catalogue consists of illustrations and descriptions of the mechanical and body parts for private cars ID 19 Saloons, 1957 to 1964 Models.

a) Arrangement. The binding is of a type which allows easy replacement of the pages when any considerable changes are made.

b) Classification and names. The parts are classified by units or assemblies. They are grouped, in the illustrations, in the order in which they are assembled; in the text, on the opposite page, they are arranged in numerical order.

Finding a part number is thus made easy and rapid; when the length of the text requires the use of several pages, the illustration is repeated as often as needed.

We have added to the description of certain parts, dimensions and particulars which assist in quicker identification. These dimensions are given for identification only and are subject to modification as may become necessary.

The quantity of each part, required in a unit or sub-assembly, is shown in the "Number off" column.

c) Reading the catalogue. Consult first the "Symbols Chart" (Page V) to identify the chassis and body types, then the "Table of Contents" (Pages VI to IX) which refers to the text and illustration pages. Look for the part in the illustration on which the number is shown, look up this number on the text page and read the description there; should a part have several numbers on the illustration, look up these numbers on the text page to ensure correct identification.

With certain units and assemblies, different types of assembly have been dealt with in more than one chapter at the head of which the dates for the differing assemblies are given.

For parts not illustrated and where there can be no difficulty in identifying them, look for the name and number directly in the text.

If it should happen that in some rare case, you are not certain of being able to write out the order correctly, it is advisable to give us the chassis and engine numbers and the type of body.

The classification of the "Spare Parts" Department into Sections I, II, III and IV no longer applies to parts with numbers beginning with "D", however, the classification "Section VI" still applies.

The parts in "Section VI", with numbers beginning with "D", or with the old numbering, are incorporated, according to their purpose, in the various chapters of the present catalogue, but with the mention: (Section VI) after the description.

Parts of the old numbering, remain classified into sections indicated as (Section I), (Section II), (Section III) and (Section IV) after the part description.

d) Placing orders.

1. Parts with numbers of the "D" series. Make out a separate order for :

   - Parts in Section VI.
   - Complete units, body, cylinder blocks, crankcases.
   - All other parts together in full numerical order.
   - Do the same for parts belonging to the DA, DB, DF, DM, DS and DW series.

2. Parts with numbers belonging to the "General Series".

Make out a special order for each section (Section I), (Section II), (Section III), (Section IV) and (Section VI).

The orders for the "General Series" made out this way apply to parts for all types of vehicles indiscriminately.

Special order forms are available on application.

e) Prices and conditions of sale. Prices are given in a separate list; they are subject to alteration without notice.

The Conditions of Sale are shown at the head of our price lists for: spare parts, reconditioned units and standard exchanges.

# NUMBERING OF PARTS

The new system of spare parts numbering, which we have adopted several years ago, is the one used for spare parts for private cars ID 19 Saloon Model and each division of the catalogue begins with these parts. Following them come parts which are common to this model and to others, these parts retaining their former style of numbering.

## METHOD

The number is composed of:

a) One or more capital letters.
b) Two numbers of one to three figures separated by a hyphen.
Example: DM 114-5a-Engine crankcase without cylinder barrels.

The last figure may be followed by a small letter used to indicate a part which is the same (as regard its purpose) but not interchangeable because:

- it is assymmetrical (right or left-hand part).
- the dimensions are different.

## COMPOSITION OF NUMBERS

The car is divided into nine **main sections** (units or unit assemblies serving the same purpose) designated by the first figure of the first number namely:

1. Engine proper.
2. Engine (accessories connected with its purpose).
3. Transmission (clutch, gearbox, drive shafts and universal joints).
4. Connection with the ground (front and rear axles, brakes, steering).
5. Electrical) visibility, signalling.
6. Safety, comfort, tools.
7. Chassis, platform, hull.
8. Body, fittings.
9. Upholstery, trimming.

These nine main sections are themselves divided into different groups represented by the second figure in the first number.

These groups in turn are divided into sub groups indicated by the third figure in the first number.

Example: DM 331-0 - Gearbox lid assembled with selector forks and rods.

## CLASSIFICATION OF PARTS IN THE CATALOGUE

In all our printed matter we have adopted the following classification, in principle:

1. Numerical, in conjunction with the two numbers but governed by the first one.
2. Alphabetical for the index letters (as prefix or suffix).

- For concrete examples, see Index page (X to XLIX).

## CATALOGUE IN NUMERICAL ORDER

The parts to which this new system of numbering is applied are not included in our "Catalogue in numerical order." No. 502.

To make it more easy to find a part whose number you know, we have compiled an index (page X to XLIX) in this catalogue, which shows you the page on which the part concerned appears.

## RECOMMENDATION

You should take great care to note exactly:

- the letters (capitals as prefix, small letters as suffix).
- the hyphens separating the two numbers.

The ommission of one of these items, when composing a number, completely alters the meaning and you would thus risk making an error in writing out the number of a part and of being sent a part entirely different from the one wanted.

# SYMBOLS USED TO DESIGNATE CHASSIS AND BODY TYPES

| SYMBOLS | GENERAL CHARACTERISTICS |
|---|---|
| TYPE ID 19 LUXE | Engine: 4 cylinders 78 x 100 mm, aluminium cylinder head;<br>Clutch: single dry plate;<br>Gearbox: 4 speeds;<br>Steering: by rack and pinion (manual)<br>or: rack and pinion assisted (hydraulic);<br>Brakes: disc type on front wheels, drum type on rear wheels;<br>Suspension: hydro-pneumatic;<br>Front track: 1.500 m (4' 11");<br>Rear track: 1.300 m (4' $3\frac{1}{4}$");<br>Front wheels: 165 x 400;<br>Rear wheels: 155 x 400 (French production);<br>Rear wheels: 165 x 400 (English production);<br>Body: five seats, four doors. |
| TYPE ID 19 CONFORT | Characteristics as for ID 19 Luxe Model, except:<br>Confort Equipment. |
| TYPE ID 19 NORMALE | Characteristics as for ID 19 Luxe Model, except:<br>Engine: 4 cylinders 78 x 100, cast-iron cylinder head. |
| TYPE ID 19 CABRIOLET | Characteristics as for ID 19 Berline Confort except body: five seats, two doors. |
| TYPE (P. O.) | Characteristics as for corresponding types: ID 19 Luxe, ID 19 Confort (cars fitted with special equipment, particularly against dust). |

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| DS 124-23 | Bracket | | - | |
| DS 124-23a | Bracket | | - | |
| DS 124-25 | Spring | | - | |
| DS 124-26 | Cup | VI | - | |
| DS 124-27 | Cup | VI | - | |
| DS 124-78 | Cap | VI | - | |
| DS 124-80 | Spring | | - | |
| D 124-83 | Plate | VI | 10 | |
| D 124-85 | Washer | | 6-10 | |
| DS 124-85 | Washer | | - | |
| D 124-86 | Spacer | | 10 | |
| D 124-87 | Spacer | | - | |

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| D 124-88a | Stud | | 10 | |
| DS 124-95 | Cap | VI | 6 | |
| DS 124-97 | Washer | VI | - | |
| D 124-98 | Spring | | 10 | |
| DS 124-98 | Spring | | 6 | |
| D 124-99 | Spacer | VI | 10 | |
| DS 126-1 | Bumper | VI | 26 | |
| D 131-1 | Cover | | 2 | |
| DS 131-1a | Cover | | 5 | |
| DS 131-10 | Washer | | 26 | |
| DM 132-01 | Breather | | 2 | |
| DS 132-01 | Breather | | - | |
| DM 132-2 | Cylinder head cover | | 10 | |
| DM 132-2a | Cylinder head cover | | 6 | |
| DM 132-2b | Cylinder head cover | | - | |
| DS 132-2 | Cylinder head cover | | - | |
| DS 132-2a | Cylinder head cover | | - | |
| DS 132-2b | Cylinder head cover | | 9 | |
| DS 132-4 | Gasket | | - | |
| DS 132-4a | Gasket | | - | |
| D 132-9 | Gasket | VI | 2 | |
| D 132-9a | Gasket | VI | - | |
| D 132-9b | Gasket | VI | - | |
| D 132-9c | Gasket | VI | - | |
| D 132-9d | Gasket | VI | - | |
| DS 132-10 | Breather | VI | - | |
| DS 132-71a | Stud | | 9 | |
| DS 132-77 | Spacer | | - | |
| DS 132-81 | Plug | VI | - | |
| D 132-98 | Sump | | 2 | |
| DS 133-3 | Crossmember | | 30 | |
| DS 133-5 | Flexible block | | 33 | |
| DS 133-5a | Flexible block | | - | |
| DS 133-5b | Flexible block | | - | |
| D 133-6 | Flexible block | | 30 | |
| D 133-11a | Crossmember | | - | |
| DS 133-11 | Crossmember | | - | |
| D 133-12a | Arm | | - | |
| D 133-14 | Rubber bearing | | - | |
| D 133-50 | Half bush | | - | |
| D 133-57 | Spacer | | - | |
| D 133-58 | Packing piece | | - | |
| D 133-58a | Packing piece | | - | |
| D 133-59 | Half bush | | - | |
| DS 133-59 | Half bush | | - | |
| D 133-60a | Cap | | - | |
| DS 133-66 | Nut | | 33 | |

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| D 133-71 | Cup | | 30 | |
| DS 133-74 | Bracket | | - | |
| DS 133-74a | Bracket | | 33 | |
| DS 133-74c | Bracket | | - | |
| DS 133-75 | Bracket | | 30 | |
| DS 133-75a | Bracket | | 33 | |
| DS 133-75c | Bracket | | - | |
| D 133-84 | Stop | | 30 | |
| D 133-90 | Bracket | | - | |
| DS 133-90 | Bracket | | 33 | |
| DS 133-90a | Bracket | | - | |
| D 133-91 | Bracket | | 30 | |
| DS 133-91 | Bracket | | 33 | |
| DS 133-91a | Bracket | | - | |
| D 133-92 | Spindle | | 30 | |
| DS 133-94 | Protection cap | | - | |
| DF 133-97 | Shield | VI | 33 | |
| D 133-102 | Bush | | 30 | |
| D 133-107 | Washer | | 30-33 | |
| D 133-113 | Cup | | 30 | |
| DM 133-116 | Bracket | | - | |
| D 133-117a | Housing | | - | |
| D 133-118 | Stop | | - | |
| D 133-135 | Washer | | - | |
| D 133-136 | Packing piece | | 30-33 | |
| DS 133-139 | Plate | | 33 | |
| DM 141-02 | Manifold | | 18 | |
| DM 141-10b | Housing | | 14 | |
| DM 141-11 | Gasket | VI | - | |
| DM 141-11b | Gasket | VI | - | |
| DF 141-13 | Housing | | - | |
| DM 141-13 | Housing | | - | |
| DS 141-13a | Housing | | 17 | |
| DM 141-78 | Spacer | | 14 | |
| DM 141-78a | Spacer | | - | |
| DS 141-88 | Tube | | 14-18 | |
| DM 141-95 | Plate | | 14 | |
| DM 141-97 | Gasket | VI | - | |
| DF 141-98 | Union | | 14-65 | |
| DM 141-98 | Union | | - | |
| DM 141-98a | Union | VI | - | |
| DS 141-99 | Tube | | 14-18 | |
| DS 141-99a | Tube | | 17 | |
| DM 142-1a | Pedal | | 34 | |
| DM 142-1c | Pedal | | 37 | |
| DS 142-1 | Pedal | | 38 | |
| DS 142-1a | Pedal | | - | |

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| DM 142-10 | Bearing | | 41 | |
| DM 142-10a | Bearing | | 42 | |
| DM 142-11b | Pedal | | 37 | |
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| DM 142-11e | Pedal | VI | 42 | |
| DM 142-13 | Lever | | 41 | |
| DM 142-13a | Lever | VI | 42 | |
| DM 142-13b | Lever | | - | |
| DF 142-25 | Tube | | 14 | |
| DM 142-25 | Tube | | - | |
| DM 142-28 | Shield | | 14-18 | |
| DM 142-29a | Cable | VI | 34 | |
| DM 142-29b | Cable | VI | - | |
| DM 142-29c | Cable | VI | 37 | |
| DM 142-29d | Cable | VI | - | |
| DM 142-30b | Cable | VI | - | |
| DM 142-30c | Cable | VI | - | |
| DF 142-56 | Bracket | | 38-41-42 | |
| DM 142-65 | Washer | VI | 37 | |
| DM 142-65a | Plate | | 42 | |
| DS 142-65 | Plate | | 41 | |
| DM 142-70a | Housing | VI | 42 | |
| DS 142-80c | Rod | | 38-41-42 | |
| DM 142-82 | Spindle | | 34-37 | |
| DM 142-85 | Bush | VI | 37 | |
| DS 142-90 | Sleeve | | 38 | |
| DS 142-98c | Spacer | VI | 17 | |
| DF 142-99a | Relay | | 38-41-42 | |
| DM 142-102 | Washer | VI | 37 | |
| DS 142-109 | Ball pin | | 38-41-42 | |
| DS 142-112a | Nut | | - | |
| DM 142-116 | Washer | VI | 37 | |
| DS 142-116a | Washer | | 38-41-42 | |
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| DM 142-160c | Thrust block | | 37 | |

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| DM 142-166a | Thrust sleeve | VI | 34-37 | |
| DM 142-168 | Thrust sleeve | VI | - | |
| DM 142-189 | Roller | VI | 37 | |
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| DM 171-0g | Filter | VI | 21 | |
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| DS 171-5 | Element | VI | 21-22 | |
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| DM 171-10 | Cup | VI | 21-22 | |
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| DM 171-63 | Packing | | - | |
| DM 171-65 | Bracket | | - | |
| DS 171-72 | Collar | | - | |
| D 171-91 | Bush | | - | |
| DM 171-96b | Bracket | | 22 | |
| DS 171-96 | Bracket | | 21 | |
| DM 173-0a | Pump | VI | 45 | |
| DM 173-0c | Pump | VI | - | |
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| DM 173-8 | Diaphragm | VI | - | |
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| DS 174-7 | Hose | | - | |
| DS 174-67 | Shield | | - | |
| D 174-72 | Grommet | | - | |
| D 174-73 | Bracket | | - | |
| D 174-75 | Bush | | - | |
| D 174-76 | Clip | | - | |
| D 174-77 | Clip | | - | |
| D 174-80 | Bracket | | - | |
| D 174-81 | Hose | | - | |

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| D 175-03 | Cap | VI | - | |
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| D 175-2 | Cover | | 312 | |
| DS 175-2a | Cover | | 315 | |
| D 175-4a | Manifold | VI | 45 | |
| DM 175-5a | Rheostat | VI | - | |
| DS 175-5b | Rheostat | VI | - | |
| D 175-9a | Union | | - | |
| DM 175-13 | Filter | VI | 45-74 | |
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| DS 175-16b | Cover | | 300-303 | |
| D 175-17 | Trim | VI | 45 | |
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| DM 175-53 | Packing | | - | |
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| D 175-67 | Strip | | - | |
| D 175-72 | Clip | | - | |
| DS 175-75 | Sleeve | | - | |
| D 175-80 | Washer | | - | |
| DS 175-81 | Cup | VI | - | |
| DS 175-84 | Tube | VI | - | |
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| DS 175-86a | Spring | | 315 | |
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| DS 175-91 | Hinge | | - | |
| D 175-92 | Stop | | 312-315 | |
| DM 175-103 | Buckle | | 45 | |
| D 175-108 | Trim | | - | |
| DM 175-110 | Bracket | VI | - | |
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| DS 181-1a | Manifold | | 14 | |
| DS 181-1b | Manifold | | - | |
| DS 181-2 | Gasket | VI | - | |
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| DS 181-4d | Bracket | | - | |
| DS 181-5b | Bracket | | - | |
| DS 181-5d | Bracket | | - | |
| DM 181-6 | Shield | | 18 | |
| DS 181-6a | Shield | | 14 | |
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| DS 181-6d | Part | | - | |
| DS 181-6e | Part | | - | |

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| DM 181-9a | Shield | | - | |
| DS 181-9 | Part | | - | |
| DM 181-10a | Bracket | | - | |
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| DS 181-14 | Part | | - | |
| DS 181-71 | Plug | VI | - | |
| DS 181-75 | Grommet | VI | - | |
| DS 181-77 | Clip | | - | |
| DM 181-87 | Panel | | 18 | |
| DS 181-87a | Panel | | 17 | |
| DS 181-87b | Panel | | - | |
| DM 182-1 | Pipe | | 49 | |
| DS 182-1b | Expansion chamber | | - | |
| DM 182-3b | Tube | VI | 50 | |
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| DS 182-3a | Tube | VI | - | |
| DS 182-4 | Tube | VI | - | |
| D 182-6a | Half collar | | 49-53 | |
| DM 182-7 | Gasket | VI | 50 | |
| DM 182-7a | Gasket | VI | - | |
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| DM 182-10 | Half collar | | - | |
| DS 182-51 | Tube | | 53 | |
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| DM 182-64 | Half collar | | 50 | |
| DS 182-68a | Bracket | | 49 | |
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| DM 182-76 | Half collar | | 50 | |
| DS 182-76 | Half collar | | 53 | |
| DS 182-76a | Half collar | | - | |
| DS 182-78 | Collar | | - | |
| DS 182-79 | Collar | | 49 | |
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| DM 182-81 | Bracket | | 50 | |
| D 182-84 | Clip | VI | 50-54 | |
| D 182-85 | Spacer | VI | - | |
| DS 182-87 | Thrust block | | - | |
| DS 182-91 | Screw | | 49-53 | |
| DM 182-101 | Clip | | 50-53 | |
| DS 182-101 | Clip | | 53 | |
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| DM 183-0 | Silencer | | 49 | |
| DS 183-0c | Silencer | | 53 | |
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| DS 183-45a | Bracket | | - | |
| DS 183-61 | Shield | | - | |
| DS 183-62 | Shield | | - | |
| D 183-69 | Plate | VI | 49 | |
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| DS 183-70 | Clamp | | - | |
| DS 183-70a | Clamp | | 53 | |
| DS 183-70b | Clamp | | - | |
| D 183-71 | Spring | | 49 | |
| DS 183-71 | Spring | | - | |
| DS 183-71a | Spring | | 53 | |
| DS 183-71b | Spring | | - | |
| DS 183-71c | Spring | | - | |
| D 183-72 | Packing | | 49 | |
| DS 183-72 | Packing | | 49-53 | |
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| DS 183-83 | Washer | VI | - | |
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| DS 183-93 | Plate | | 53 | |
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| DS 211-05b | Distributor | VI | 58 | |
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| DM 211-1 | Control | VI | 54-209-213 | |
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| DM 211-14 | Tube | VI | 54 | |
| DM 211-14a | Tube | VI | - | |
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| DM 211-15a | Head | VI | - | |
| DM 211-16 | Rotor | VI | - | |
| DM 211-16a | Rotor | VI | - | |
| DM 211-17 | Contact breaker | VI | - | |
| DM 211-17a | Arm with contact point | VI | - | |
| DS 211-17b | Contact breaker | VI | 58 | |
| DF 211-18 | Suction unit | VI | 54-58 | |
| DF 211-18a | Suction unit | VI | - | |
| DM 211-18 | Suction unit | VI | 54 | |
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| DW 211-49 | Trunnion | VI | - | |

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| DW 211-62 | Bracket | VI | 58 | |
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| DM 212-08b | Coil | VI | - | |
| DM 212-08c | Coil | VI | - | |
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| DM 212-5c | Cable | | - | |
| DS 212-5a | Cable | | - | |
| DS 212-5h | Cable | VI | 58 | |
| DM 212-6b | Cable | | 54 | |
| DM 212-6c | Cable | | - | |
| DS 212-6a | Cable | | - | |
| DS 212-6h | Cable | VI | 58 | |
| DF 212-7a | Sparking plug | VI | - | |
| DS 212-7 | Sparking plug | VI | 54 | |
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| DS 212-9e | Cable | VI | 58 | |
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| DS 212-13a | Cable | | - | |
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| DM 212-16 | Switch | | 57 | |
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| DS 212-71a | End piece | VI | 58 | |
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| DS 212-72a | Rod | VI | 57 | |
| DS 212-72b | Rod | VI | 58 | |
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| DS 212-113a | Plug | VI | 58 | |
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| DS 221-92 | Gasket | VI | - | |
| DS 221-96 | Guide | VI | 2 | |
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| D 222-3 | Piping | | - | |
| D 222-4 | Pump body | | - | |
| DS 222-5 | Spring | | - | |
| DS 222-11 | Base | | - | |
| DS 222-12a | Pinion | VI | - | |
| D 224-1 | Pipe | | - | |
| DM 224-1 | Pipe | | - | |
| DF 231-04 | Water pump | | 65 | |
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| DM 231-04e | Water pump | | - | |
| DF 231-1 | Body | | - | |
| DM 231-1b | Body | | - | |
| DM 231-1c | Body | | - | |
| DF 231-3 | Shaft | | - | |
| DM 231-4 | Pulley | | - | |
| DM 231-4a | Pulley | | - | |
| DF 231-5 | Pulley | | 29 | |
| DM 231-5 | Pulley | | - | |
| DM 231-6 | Belt | VI | - | |
| DS 231-6 | Belt | VI | - | |
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| DM 231-8 | Shaft | | - | |
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| DM 231-91 | Washer | | 29 | |
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| DS 231-92a | Washer | | - | |
| DS 231-92b | Washer | | - | |
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| D 231-93 | Washer | | 29 | |
| D 231-93a | Washer | | - | |
| DS 231-100 | Gasket | VI | 74 | |
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| DM 232-50 | Shield | | - | |
| DM 232-64 | Protector | VI | - | |
| DM 232-65 | Plate | VI | - | |
| DM 232-66 | Bracket | | - | |
| DS 232-75 | Bracket | VI | - | |
| DM 232-78a | Stay | | - | |
| DM 232-78b | Stay | | 70 | |
| DS 232-78a | Stay | | 69 | |
| D 232-82 | Packing | | 69-70 | |
| D 232-82a | Packing | | - | |
| D 232-96 | Plate | | - | |
| D 234-01 | Regulator | VI | 65-69-70 | |
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| D 235-4 | Tube | | - | |
| DS 235-10 | Union | | - | |
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| DM 235-11a | Union | | 69-70 | |
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| DS 241-93 | Screw | VI | - | |
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| DS 242-46 | Control | VI | - | |
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| DS 242-49a | Frame | | - | |
| DS 242-50 | Body | | - | |
| DS 242-51 | Band | | - | |

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| DS 242-107 | Screw | VI | - | |
| DS 242-108 | Protector | VI | - | |
| DS 242-109 | Bracket | VI | - | |
| DS 242-110 | Housing | VI | - | |
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| DS 412-86 | Screw | | - | |
| D 412-88a | Screw | | - | |
| DS 413-03b | Assembly | | - | |
| DS 413-03c | Assembly | | - | |
| DS 413-04a | Assembly | | 110 | |
| DS 413-07d | Swivel | | - | |
| DS 413-07e | Swivel | | - | |
| DS 413-4a | Level | | - | |
| D 413-11 | Nut | VI | - | |
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| D 413-85 | Gasket | | 110 | |
| DS 413-85 | Gasket | | - | |
| DS 413-87a | Cup | VI | - | |
| DS 413-87b | Cup | VI | 110 | |
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| DM 416-80d | Weight | VI | - | |
| DM 416-80e | Weight | VI | - | |
| DS 416-80a | Weight | VI | - | |
| DS 416-80b | Weight | VI | - | |
| DS 416-80c | Weight | VI | - | |
| DS 416-80e | Weight | VI | - | |
| D 416-81 | Washer | VI | 110-114 | |
| D 416-83 | Cone | VI | - | |
| DM 416-85 | Spring | VI | 289 | |
| D 416-88 | Screw | VI | 110-114 | |
| DS 416-89 | Washer | VI | - | |
| D 416-93 | Spring | | - | |
| D 416-94a | Dowel | | 110 | |
| D 416-96 | Deflector | | - | |
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| DM 422-01f | Arm | | - | |
| DM 422-01g | Arm | | - | |
| DM 422-01h | Arm | | - | |
| DM 422-01i | Arm | | - | |
| DM 422-01r | Arm | | - | |
| DM 422-01s | Arm | | - | |
| DS 422-01f | Arm | | - | |
| DS 422-01g | Arm | | - | |
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| DS 422-1b | Arm | | - | |
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| DS 422-1d | Arm | | - | |
| DS 422-1e | Arm | | - | |
| D 422-2 | Nut | | - | |
| D 422-6 | Nut | | - | |
| D 422-8 | Nut | | - | |
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| D 426-3 | Nut | | - | |
| D 426-5 | Stub axle | | - | |
| D 426-15 | Spacer | | - | |
| D 426-89 | Bush | | - | |
| D 426-92 | Dowel | VI | 113-114 | |
| D 426-93a | Washer | | 114 | |
| D 426-99 | Tab washer | | - | |
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| DM 441-6 | Coupling | | - | |
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| DS 443-94 | Cup | VI | - | |
| D 443-95 | Gasket | | - | |
| DM 443-96 | Spindle | | - | |
| DM 443-96a | Spindle | | - | |
| D 444-01b | Control | | 130 | |
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| D 451-67 | Bush | VI | - | |
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| DS 451-87 | Guide pin | | 153 | |
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| DM 554-1 | Shield ..... | | - | |
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| DM 615-10 | Bumper | | - | |
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| DM 615-12a | End bracket | | - | |

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| DS 615-18 | End bracket | | - | |
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| DS 615-55 | Bracket | | - | |
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| D 623-61a | Gusset ..... | | - | |
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| DM 641-21 | Half shell ..... | VI | - | |
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| DM 642-01a | Tap ..... | VI | 280 | |
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| 616.023 | Stud | R.I | 78 | |
| 616.036 | Stud | R.I | 9 | |
| 616.037 | Stud | R.I | 9 | |
| 616.038 | Stud | R.I | 9 | |
| 616.039 | Stud | R.I | 9 | |
| 616.040 | Stud | R.I | 9 | |
| 616.051 | Stud | R.I | 9 | |
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| 619.024 | Washer | R.II | 30-264 | |
| 619.037 | Washer | R.III | 255 | |
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| 620.067 | Bearing | R.VI | 125-129 | |
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| 620.072 | Bearing | R.I | 89 | |
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| 620.079 | Bearing | R.II | 117 | |
| 620.080 | Bearing | R.I | 89 | |
| 620.081 | Cage | R.VI | 89-94 | |
| 620.083 | Cage | R.VI | 89-94 | |
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| 620.110 | Bearing | R.VI | 29 | |
| 620.111 | Bearing | R.VI | 26-66 | |
| 620.115 | Bearing | R.VI | 113 | |
| 620.121 | Bush | R.II | 125-129 | |
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| 620.525 | Circlip | R.VI | 165 | |
| 620.528 | Circlip | R.VI | 174 | |
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| 621.029 | Screw | R.I | 66 | |
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| 621.054 | Screw ..... | R.II | 142-149 | |
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| 621.057 | Screw ..... | R.II | 169 | |
| 621.058 | Screw ..... | R.IV | 334-337-338 | |
| 621.062 | Screw ..... | R.III | 17-46-57-61-70-142-149-166-198-202-249-264-272-272B-279-284-284C-295-308-345-346-364 | |
| 621.068 | Screw ..... | R.VI | 38-42 | |
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| 706.609 | Bulb ..... | R.VI | 245-245A-246 | |
| 706.616 | Bulb ..... | R.VI | 209-245 | |
| 706.620 | Bulb ..... | R.VI | 245-249 | |
| 706.639 | Bulb ..... | R.VI | 209-213-221-222A | |
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| 706.715 | Bulb ..... | R.VI | 213-221-222A | |
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| 709.788 | Rubber protector ..... | R.VI | 57 | |
| 709.819 | Suction unit ..... | R.VI | 57 | |
| 710.005 | Ring ..... | R.III | 61 | |

| NUMBER | CYLINDER HEAD | WATER INLET (heater) | CAMSHAFT | DAMPER | TYPE | REMARKS |
|---|---|---|---|---|---|---|
| DM 1-03 | Cast-iron | - | DM 123-0 | Without | NORMALE | No longer supplied. |
| DM 1-03a | Aluminium | at rear of cylinder head | - | - | LUXE | Until February 1960. No longer supplied. |
| DM 1-03b | - | on side of cylinder head | - | - | - | February 1960 - July 1961. No longer supplied. |
| DM 1-03c | - | - | DM 123-0a | - | LUXE EXCEPT CABRIOLET | July 1961 - September 1964. No longer supplied. |
| DM 1-03f | - | - | - | With | CABRIOLET | |
| DM 1-03g | DS 112-01a | - | - | - | LUXE EXCEPT CABRIOLET | Since September 1964. |

Note - For Cold Climates, order in addition:

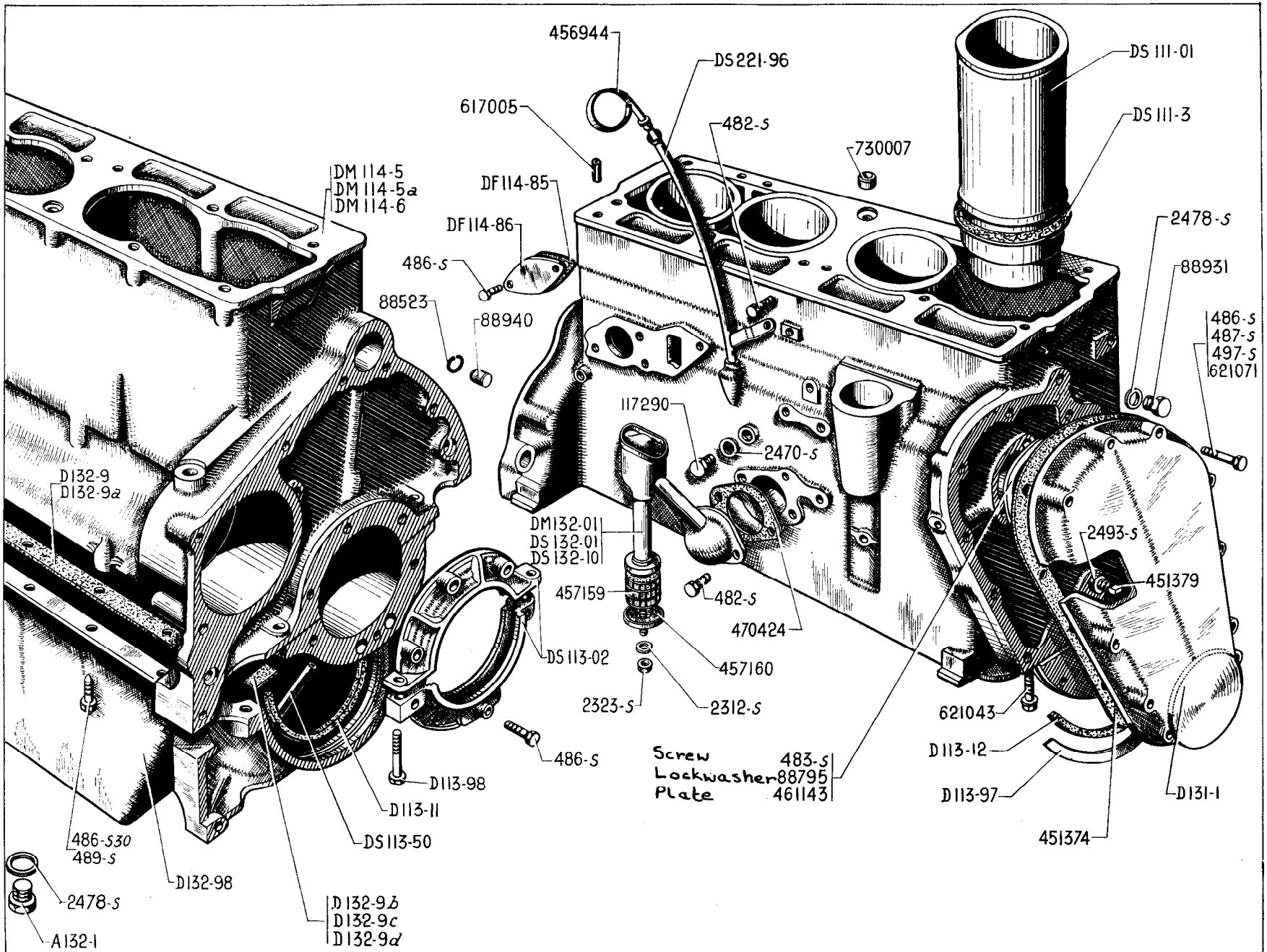
- arrangement without temperature gauge: 1-DM 112-87, 1-DM 112-88.
- arrangement with temperature gauge : 1-DM 112-87, 1-DM 642-9c.

Arrangement: - with: clutch.

- without: inlet or exhaust manifolds, water pump, lateral supports, oil dipstick, breather, sparking plugs, distributor, starter motor, dynamo and petrol pump.

## JOINTS FOR ENGINE

| NUMBER | DESCRIPTION | REMARKS |
|---|---|---|
| 243 | Packet of joints for engine, comprising: all joints normally used for reassembling an engine (except copper and asbestos, Hugo - Reinz and rubber) (R. VI). | Until September 1964. |
| 232 | Packet of joints for engine, comprising: all joints normally used for reassembling an engine (except copper and asbestos, Hugo - Reinz and rubber) (R. VI). | Since September 1964. |

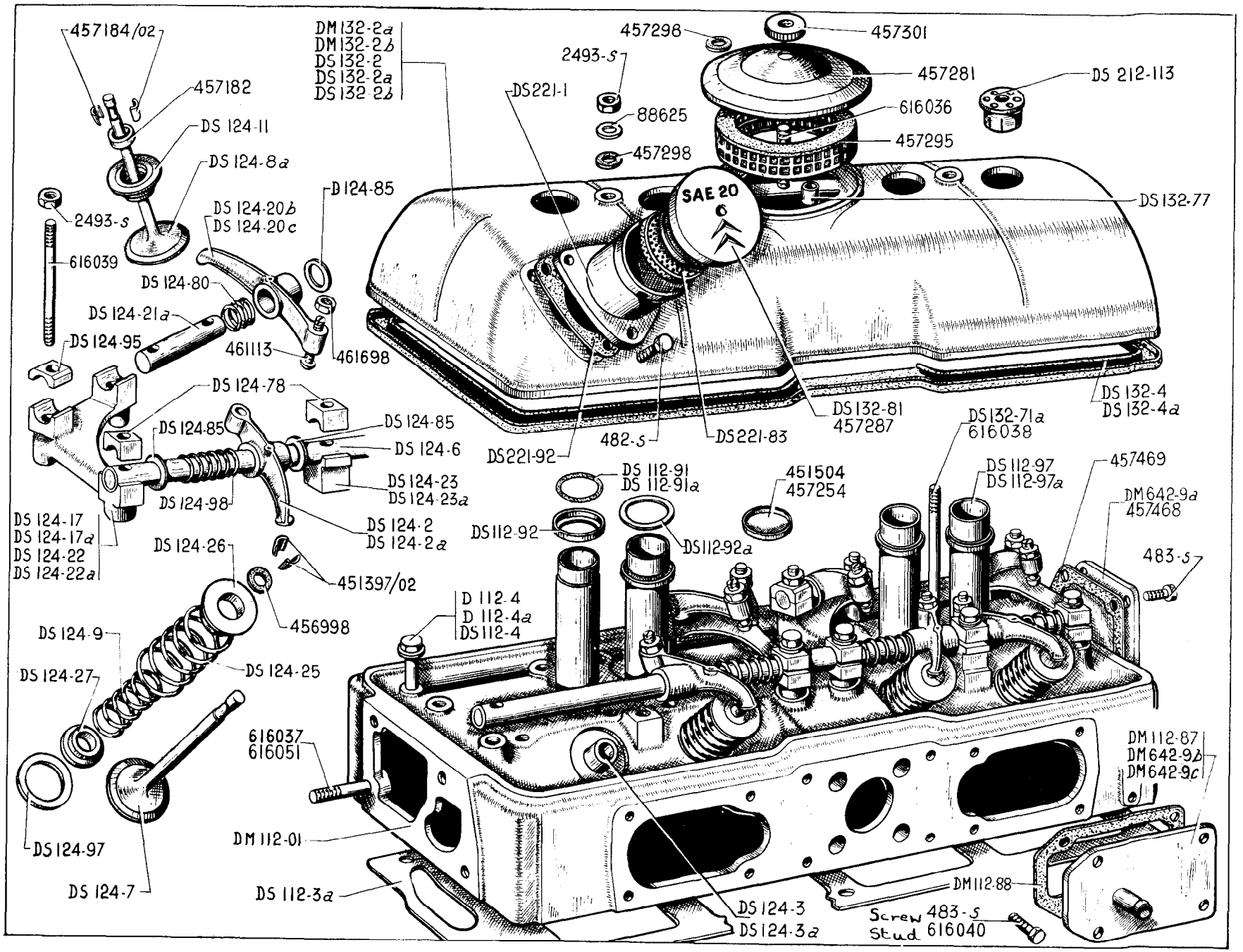

456944
DS221-96
DS 111-01
617005
482-S
DS 111-3
730007
DM 114-5
DM 114-5a
DM 114-6
DF114-85
DF114-86
2478-S
88931
486-S
88523
88940
486-S
487-S
497-S
621071
117290
2470-S
D132-9
D132-9a
DM132-01
DS 132-01
DS 132-10
2493-S
451379
457159
482-S
470424
DS 113-02
457160
2323-S
2312-S
621043
D113-12
486-S
Screw 483-S
Lockwasher 88795
Plate 461143
D113-98
D113-11
D113-97
D131-1
DS 113-50
451374
486-S30
489-S
D132-98
2478-S
D132-9b
D132-9c
D132-9d
A132-1

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| A 121-80 | Seal on timing cover (48 x 65.2 x 10) (R. VI). Cabriolet. All Types. Since September 1964. | 1 |
| A 132-1 | Plug, hex., 16 diameter x 150 pitch for draining sump. | 1 |
| DS 111-01 | Set of 4 cylinder barrels with pistons, piston rings, gudgeon pins and joints (height from seating to top 125.1 mm). Except Cabriolet. | 1 |
| DS 111-01c | Set of 4 cylinder barrels with pistons, piston rings, gudgeon pins and joints (domed pistons). Cabriolet. | 1 |
| DS 111-3 | Paper joint between the cylinder block and cylinder barrel (clear blue marking) (R. VI). | 4 |
| DS 113-02 | Oil baffle upper and lower half assembly, internal diameter 56 mm and 77 mm. Until October 1965. | 1 |
| DS 113-02a | Oil baffle upper and lower half assembly, internal diameter 66 and 77 mm. Since October 1965. | 4 |
| D 113-11 | Joint for bearing cap, flywheel side (section 6.5 x 8) (R. VI). | 1 |
| D 113-12 | Joint for bearing cap, timing gear side (section 6.5 x 8) (R. VI). | 1 |
| DS 113-50 | Tube for bearing cap, flywheel side. Until June 1964. | 1 |
| DM 113-96 | Tube for bearing cap, 53 mm long, threaded 12 x 150. Since June 1964. | 1 |
| D 113-97 | Sheet metal oil retainer for groove in bearing cap, thickness 0.5 mm, width 6.5 mm. | 1 |
| D 113-98 | *Screw, hex. head, 5 diameter x 25 long, for assembling half shells for oil baffles. Replaced by 285-S 30.* | 2 |
| DM 114-5 | *Cylinder block (without barrels). Distance between bearing faces of bearing rings, timing gear side: 35.9 mm. Until January 1961. Replaced by DM 114-5a* | 1 |
| DM 114-5a | Cylinder block (without barrels). Distance between bearing faces of bearing rings, timing gear side 37.7 mm, fitted with: 1-DS 113-91c. Since January 1961. | 1 |
| DM 114-6 | *Cylinder block (without cylinder barrels). Type U.S.A. 12 volts. Until October 1959. No longer supplied.* | 1 |
| DF 114-85 | Joint for closing plate for hole for suspension pump on cylinder block (R. VI). (Assisted steering). Since September 1962. | 1 |
| DF 114-86 | Closing plate for hole for suspension pump on cylinder. (Assisted steering). Since September 1962. | 1 |
| D 131-1 | Timing cover. Except Cabriolet. Until September 1964. | 1 |
| DS 131-1a | Timing cover, 65 mm hole for damper. Cabriolet. All Types. Since September 1964. | 1 |
| DM 132-01 | Breather with filter element (with tube for connecting overflow pipe from the suspension pump). R.H. drive. Export. Cold Climates. Since July 1960. | 1 |
| DS 132-01 | Breather with filter element. Export. and R.H. drive. Until July 1960. | 1 |
| D 132-9 | Joint (longitudinal), L.H. for sump (paper and cork) (R. VI). Until February 1959. | 1 |
| D 132-9a | Joint, (longitudinal), R.H. for sump (paper and cork) (R. VI). Until February 1959. | 1 |
| | Joint, cork, for sump (R. VI). Since February 1959. | |
| D 132-9b | - L.H. timing gear side (22 x 26.5 x 3). | 1 |
| D 132-9c | - R.H. timing gear side (14.5 x 22 x 3). | 1 |
| D 132-9d | - R.H. and L.H. flywheel side (15.5 x 22 x 3). | 2 |
| DS 132-10 | Breather without filter element (R.VI) | 1 |
| D 132-84 | Closing plate (breather opening). U.S.A. Since May 1964. | 1 |
| D 132-98 | *Sump, aluminium. Until June 1964. Replaced by DM 132-98; order in addition: 1-DM 113-96.* | 1 |
| DM 132-98 | Sump, aluminium, (1 inside web). Since June 1964. | 1 |
| DS 221-96 | Support guide for dipstick (R. VI). | 1 |
| 482-S | Screw, hex. head, 7 diameter x 12.5 mm long (R. III) securing: | |
| | - support guide for dipstick. | 1 |
| | - for breather. | 2 |
| 483-S | Screw, hex. head, 7 diameter x 15 mm long, securing thrust flange for camshaft (R. III). | 2 |
| 486-S | Screw, hex. head, 7 diameter x 22.5 mm long (R. III) securing: | |
| | - oil baffle half shells. | 6 |
| | - timing cover. Since March 1959. | 1 |
| | - for closing plate. (Assisted steering). Since September 1962. | 2 |
| 486-S 30 | Screw, hex. head, pointed, 7 diameter x 22.5 mm long, securing sump (R. III). | 10 |
| 487-S | Screw, hex. head, 7 diameter x 25 mm long, securing timing cover (R. III). Until March 1959. | 1 |
| 489-S | Screw, hex. head, 9 diameter x 30 mm long, securing sump (R. III). | 4 |



The numbers underlined indicate new parts which do not appear on the illustrations.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 497-S | Screw, hex. head, 7 diameter x 50 long, securing timing cover (R. III). Until March 1959. | 11 |
| 2.312-S | Washer, 5.5 x 12 under nut, securing filter element (R. III). Export and R.H. steering. | 1 |
| 2.323-S | Nut, hex., 5 diameter x 75 pitch, securing filter element (R. III). Export and R.H. steering. | 1 |
| 2.470-S | C and A joint, 12.2 x 17 x 2, for water drain plug (R. VI). | 1 |
| 2.478-S | Joint, copper, 16.3 x 22 x 2 for plug (R. VI). | |
| | - for oil circulation. | 2 |
| | - for sump drain plug. | 1 |
| 2.493-S | Nut, hex., 7 diameter x 100 pitch, locking timing chain lubricator (R. III). | 1 |
| 88.523 | Circlip for dowel locating flywheel housing (R. I). | 2 |
| 88.795 | Lockwashers, single, 8.5 diameter for screws securing camshaft thrust plate (R. I). | 2 |
| 88.931 | Plug, 16 diameter x 150 pitch, for oil circulation (R. I). | 2 |
| 88.940 | Dowel for locating flywheel housing (14 x 21.5) (R. I). | 2 |
| 117.290 | Plug for cylinder block water drain, 12 diameter x 175 pitch (R. I). | 1 |
| 451.374 | Joint for timing cover (R. VI). | 1 |
| 451.379 | Lubricator for timing chain (R. I). | 1 |
| 456.944 | Flexible dipstick (R. VI). | 1 |
| 457.159 | Filter element for breather (20 x 44 x 40) (R. VI). Export and right-hand drive. | 1 |
| 457.160 | Collar retaining filter element (R.VI). Export and right-hand drive. | 1 |
| 461.143 | Thrust plate for camshaft (R. I). | 1 |
| 470.424 | Joint for breather (R. VI). | 1 |
| 617.005 | Pin "Mécanindus" (R. VI). Since September 1957. | 1 |
| 621.043 | Screw, hex. head, with collar, 12 diameter x 65 long, securing brearing cap (R. I). | 6 |
| 621.071 | Screw, hex. head, 7 diameter x 55 long, securing timing case (R. I). Since March 1959. | 11 |
| 730.007 | Dowel for locating cylinder head (11.5 x 16 x 7.5) (R. I). | 1 |


457184/02
457182
DS 124-11
DS 124-8a
2493-s
616039
DS 124-80
DS 124-21a
DS 124-95
461113
461698
DS 124-20b
DS 124-20c
D 124-85
DM 132-2a
DM 132-2b
DS 132-2
DS 132-2a
DS 132-2b
457298
457301
2493-s
457281
DS 212-113
DS221-1
88625
616036
457298
457295
SAE 20
DS 132-77
DS 132-4
DS 132-4a
DS 132-81
457287
DS 124-78
DS 124-85
DS 124-85
DS 124-6
DS 124-23
DS 124-23a
DS 124-98
DS 124-17
DS 124-17a
DS 124-22
DS 124-22a
DS 124-2
DS 124-2a
DS221-92
482-s
DS221-83
DS132-71a
616038
DS 112-91
DS 112-91a
451504
457254
DS 112-97
DS 112-97a
457469
DM 642-9a
457468
DS112-92
DS112-92a
483-s
DS 124-26
451397/02
456998
D 112-4
D 112-4a
DS112-4
DS 124-9
DS 124-27
DS 124-25
DS 124-97
DS 124-7
616037
616051
DM 112-01
DS 112-3a
DM 112-87
DM 642-9b
DM 642-9c
DM 112-88
DS 124-3
DS 124-3a
Screw 483-s
Stud 616040

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 112-01 | Cylinder head only, with valve seats, valve guides and sparking plug tubes. Except Cabriolet. Until September 1964. | 1 |
| DS 112-01a | Cylinder head only, with valve seats, valve guides and sparking plug tubes. Cabriolet. All Types. Since September 1964. | 1 |
| DS 112-3a | *Joint for cylinder head (asbestos lining) (R. VI). Except Cabriolet. Replaced by DS 112-3c.* | 1 |
| DS 112-3b | Joint for cylinder head (Hugo-Reinz lining) (R. VI). Cabriolet. | 1 |
| DS 112-3c | Joint for cylinder head (asbestos lining) (R. VI). Except Cabriolet. | 1 |
| D 112-4 | Screw, hex. head, with collar, 10 diameter x 102 x 25, securing cylinder head. Until September 1961. | 7 |
| D 112-4a | Screw, hex. head, with collar, 10 diameter x 105 x 28, securing cylinder head. Since September 1961. | 7 |
| DS 112-4 | Screw, hex. head, with collar, 10 diameter x 149 x 25, securing cylinder head. | 6 |
| DM 112-87 | Closing plate for cylinder head:<br>- Except Cold Climates:<br>Until February 1960.<br>Since February 1960.<br>- Cold Climates:<br>without temperature gauge.<br>with temperature gauge. | <br><br><br>2<br>1<br><br>2<br>1 |
| DM 112-88 | Joint for closing plate (R. VI). | 2 |
| DS 112-91 | Joint for sparking plug tube (30.5 x 42.5 x 6). Until July 1961. | 4 |
| DS 112-91a | Joint for sparking plug tube (rectangular section 31 x 39 x 6). Since July 1961. | 4 |
| DS 112-92 | Cup for sparking plugs sealing joint (32 x 49 x 4) (R.VI). Until July 1961. | 4 |
| DS 112-92a | Thrust washer for sparking plug tube sealing joint (32 x 41 x 1.5) (R. VI). Since July 1961. | 4 |
| DS 112-93 | Rubber plug, 40 mm for sealing hole in plate for cylinder head fixing bolts. Since September 1964. | 1 |
| DM 112-94 | Plug for sealing hole for thermometer, threaded 18 x 150. Since March 1964 (R. VI). | 1 |
| DS 112-97 | Tube for sparking plug 113 mm long x 32 mm diameter for a length of 30 mm (1st possibility). | 4 |
| DS 112-97a | Tube for sparking plug 113 mm long x 32.3 mm diameter for a length of 30 mm (2nd possibility). | 4 |
| DS 124-2 | Inlet rockers 2 and 4. | 2 |
| DS 124-2a | Inlet rockers 1 and 3. | 2 |
| DS 124-3 | Valve guide, external diameter 13 mm (1st possibility). | 8 |
| DS 124-3a | Valve guide, external diameter 13.25 mm (2nd possibility). | 8 |
| DS 124-6 | Inlet rockershaft 18 mm diameter, 420 mm long. | 1 |
| DS 124-7 | Inlet valve 42 mm diameter, 107.7 mm long. | 4 |
| DS 124-8a | Exhaust valve 37 mm diameter, 105.5 mm long. | 4 |
| DS 124-9 | Valve spring, inner (13.8 x 22.2 x 32.25). | 8 |
| DS 124-11 | Cup, upper, for exhaust valve spring, height 8.5 mm, bore 15.3 mm, depth 4.3 mm. | 4 |
| DS 124-17 | Support No. 1 for rockershaft. | 1 |
| DS 124-17a | Support No. 4 for rockershaft. | 1 |
| DS 124-20b | Exhaust rockers 2 and 4. | 2 |
| DS 124-20c | Exhaust rockers 1 and 3. | 2 |
| DS 124-21a | Exhaust rockershaft, 16 mm diameter, 66 mm long. | 4 |
| DS 124-22 | Support No. 3 for rockershaft. | 1 |
| DS 124-22a | Support No. 2 for rockershaft. | 1 |
| DS 124-23 | *Intermediate support for inlet rockershaft (cast-iron). Until May 1960. Replaced by DS 124-23b; order in addition: 2-DS 124-85.* | 2 |
| DS 124-23a | *Intermediate support for rockershaft, inlet (steel). May 1960 - March 1964. Replaced by DS 124-23b (R. VI).* | 2 |
| DS 124-23b | Intermediate support for rockershaft, inlet (steel) (R. VI). Since March 1964. | 2 |
| DS 124-25 | Valve spring, outer (23.6 x 32 x 44.4). | 8 |
| DS 124-26 | Cup, upper, for inlet valve spring, height 10 mm conical bore (R. VI). | 4 |
| DS 124-27 | Cup, shouldered for lower valve spring (13.6 x 17 x 20 x 2.5) (R. VI). | 8 |
| DS 124-78 | Cap securing inlet rockershaft central hole 10.5 mm diameter (R. VI). | 6 |
| DS 124-80 | Spring for exhaust rockers (16.3 x 18.3 x 14.5). | 4 |
| D 124-85 | Washer, 16.5 x 20 x 0.9, for thrust of exhaust rockers. | 4 |
| DS 124-85 | Thrust washer, 18.5 x 25 x 1, for exhaust rockers.<br>Until May 1960.<br>Since May 1960. | <br>4<br>8 |
| DX 124-93 | Nut, hex., 7 x 100, with shoulder, for valve rocker screw. Since October 1965. | 8 |
| DS 124-95 | Cap securing exhaust rockershaft, central hole 7.5 mm diameter (R.VI) | 8 |
| DS 124-97 | Thrust washer, lower, for exterior valve spring (22.1 x 32 x 0.5) (R. VI). | 8 |
| DS 124-98 | Spring for inlet rockers (18.3 x 21.3 x 59). | 4 |



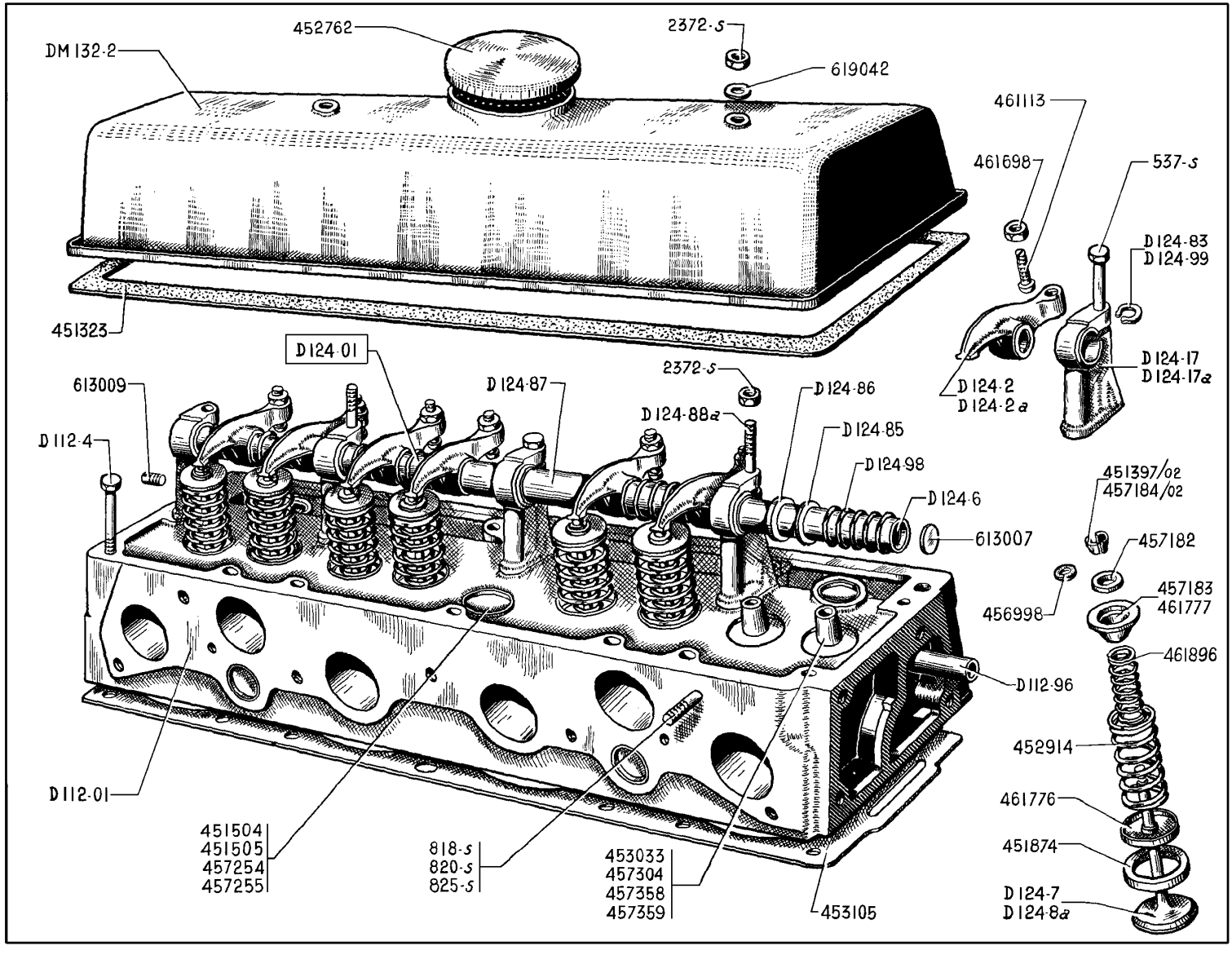
The numbers underlined indicate new parts which do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 132-2a | *Cylinder head cover "only". October 1960 - July 1961. Replaced by DM 132-2b; order in addition: 4-DS 112-91a, 4-DS 112-92a, 1-DS 132-4a.* | 1 |
| DM 132-2b | Cylinder head cover "only", with anchor peg for accelerator return spring (arrangement with U section joint). July 1961 - August 1961. | 1 |
| DS 132-2 | *Cylinder head cover "only". Until October 1960. Replaced by DS 132-2a; order in addition: 4-DS 112-91a, 4-DS 112-92a, (R. VI), 1-DS 132-4a.* | 1 |
| DS 132-2a | Cylinder head cover "only" without peg, (arrangement with tubular filler). August 1961 - May 1962. | 1 |
| DS 132-2b | Cylinder head cover "only", with tubular filler (mono block assembly). Since May 1962. | 1 |
| DS 132-4 | Joint, rubber, for cylinder head cover (rectangular section). Until July 1961. | 1 |
| DS 132-4a | Joint, rubber, for cylinder head cover (U section). Since July 1961. | 1 |
| DS 132-71a | *Stud, 7 diameter x 146 long (threaded 10 and 55), securing cylinder head cover and air filter. Except Export. Until November 1962.* | 1 |
| | *All Types. November 1962 - September 1964. Replaced by DS 132-71b.* | 1 |
| DS 132-71b | Stud, 7 diameter x 136 long, (threaded 10 and 17), securing cylinder head cover and air filter. Since September 1964. | 1 |
| DS 132-77 | Distance piece for filter element (8 x 10 x 24.5). | 1 |
| DS 132-81 | Filler cap (R. VI). Since May 1962. | 1 |
| DS 212-113 | Cap for sparking plug tubes (R. VI). Until March 1962. | 4 |
| DS 221-1 | Oil filler on cylinder head cover. Until May 1962. | 1 |
| DS 221-83 | Filter for filler (R. VI). Since May 1962. | 1 |
| DS 221-92 | Joint for oil filler (R. VI). Until May 1962. | 1 |
| DM 642-9a | Rear closing plate for cylinder head with heater outlet. Until February 1960. | |
| DM 642-9b | *Lateral closing plate for cylinder head with heater outlet. Except Cold Climates. February 1960 - November 1964. Replaced by DM 642-9d; order in addition: 1-DM 112-94, 1-2.472-S (R. VI).* | 1 |
| DM 642-9c | Lateral closing plate for cylinder head with outlet for temperature gauge bulb (welded nut). Cold Climates temperature gauge fitted. | 1 |
| DM 642-9d | Lateral closing plate for cylinder head with outlet for temperature gauge bulb and heater outlet. Except Cold Climates. Since November 1964. | 1 |
| 482-S | Screw, hex. head, 7 diameter x 12.5 long, securing oil filler (R. III). | 3 |
| 483-S | Screw, hex. head, 7 diameter x 15 long securing plates for cylinder head. (R. III). | 12 |
| 2.493-S | Nut, hex., 7 diameter x 100 pitch (R. III) securing:- | |
| | - cylinder head cover. | 2 |
| | - exhaust rocker support. | 8 |
| 88.625 | Washer, 7.5 x 20 x 1.5, under nut securing cylinder head cover (R.I). | 2 |
| 451.397/02 | Split cotter for inlet valve cup, height 8 mm (2 parts) (R. I). | 4 |
| 451.504 | Core plug (30 mm diameter). 1st possibility (R. I). | 3 |
| 456.998 | Washer, rubber, 7 x 11 x 2.5, sealing stem of inlet valve (R. I). | 4 |
| 457.182 | Cup retaining split cotter for exhaust valve conical bore, height 4.5 mm (R. I). | 4 |
| 457.184/02 | Split cotter for exhaust valve cup, height 5.65 mm (2 parts) (R. I). | 4 |
| 457.254 | Core plug (31 mm diameter). 2nd possibility. (R. I). | 3 |
| 457.281 | Cap for filter element (R. VI). | 1 |
| 457.287 | Filler cap (R. VI). Until May 1962. | 1 |
| 457.295 | Filter element on cylinder head cover (65 x 87 x 22) (R. VI). | 1 |
| 457.298 | Joint, 7 x 20 x 2 (R. VI): | |
| | - for filter element cap. Until July 1957. | 1 |
| | - under nut securing cylinder head cover. | 2 |
| 457.301 | Nut, knurled, 7 diameter x 100 pitch, securing filter element cap (R. I). | 1 |
| 457.468 | Rear closing plate for cylinder head. Since February 1960. | 1 |
| 457.469 | Rear closing plate joint for cylinder head. | 1 |
| 461.113 | Adjusting screw for rocker (R. I). | 8 |
| 461.698 | *Locknut, hex., 7 diameter x 100 pitch for rocker adjusting screw (R.I). Until October 1965. Replaced by DX 124-93.* | 8 |
| 616.036 | Stud, 7 diameter x 50 long, (threaded 10 and 17) securing filter element (R. I). | 1 |
| 616.037 | Stud, 10 x 90 (threaded 15 and 25) securing water pump cover and air filter (R. I). Except Export. Until November 1962. All Types. Since November 1962. | 2 |
| 616.038 | Stud, 7 diameter x 117 long (threaded 10 and 55) securing cylinder head cover (R. I). | |
| | Except Export. | 1 |
| | Export. | 2 |
| | All Types. Since November 1962. | 1 |
| 616.039 | Stud, 7 diameter x 76.5 long, (threaded 10 and 55) securing exhaust rocker support (R. I). | 8 |
| 616.040 | Stud, 7 diameter x 42.5 long (threaded 14 and 18), securing exhaust manifold (R. I). | 8 |
| 616.051 | Stud, 10 diameter x 80 long, (threaded 15 and 20), securing cover for water pump (R. I). Export. | 2 |

The numbers underlined indicate new parts which do not appear on the illustration.

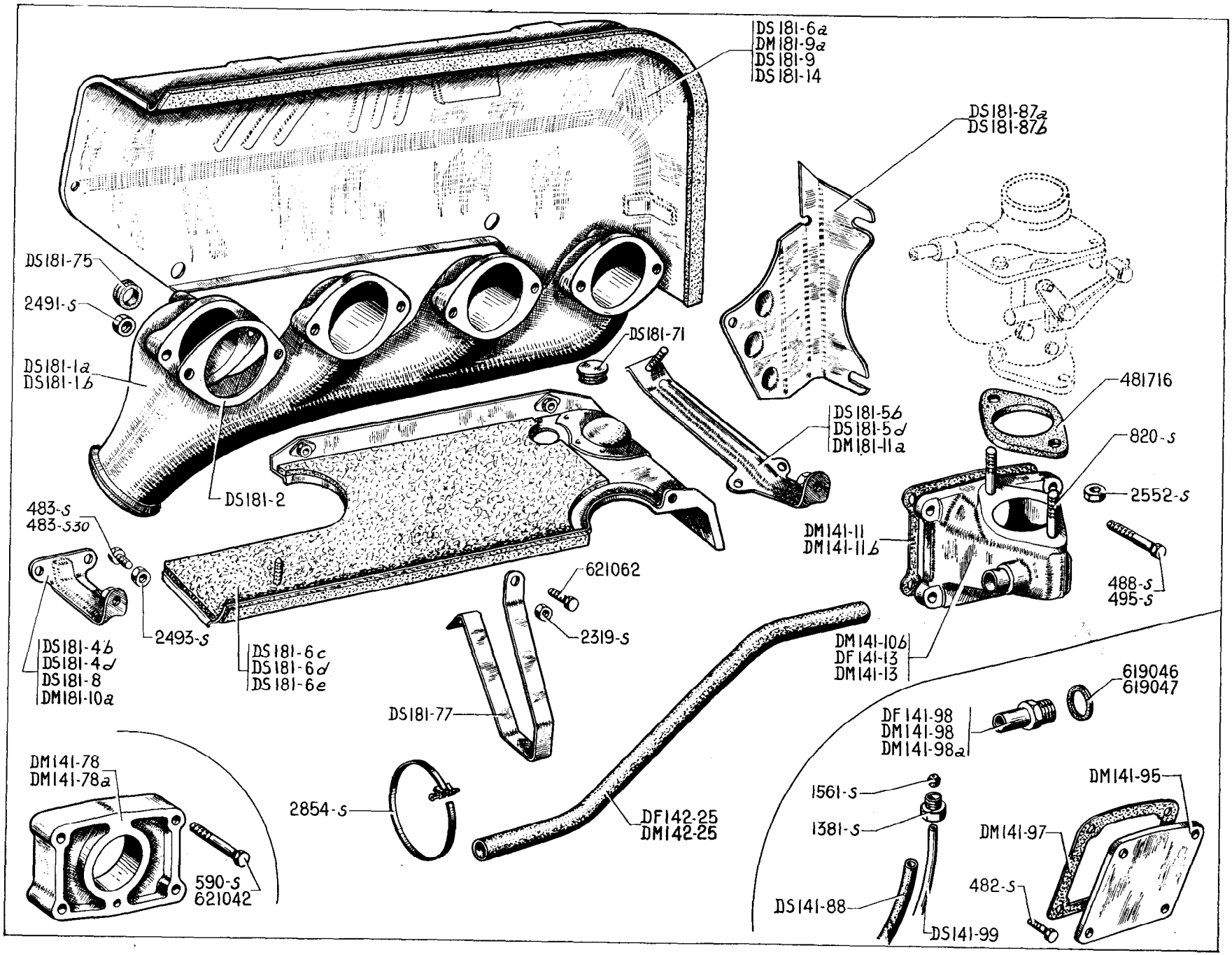
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **SPECIAL PARTS SINCE MAY 1964** | |
| DS 132-48 | Flexible union on cylinder head cover (R. VI). | 1 |
| DS 132-78 | Joint for support of flexible coupling (70 x 88 x 1.5) (R. VI). | 1 |
| DS 132-79 | Valve connecting cylinder head cover to inlet chamber (R. VI). | 1 |
| DS 132-80 | Bracket for flexible coupling on cylinder head cover, 73 mm diameter (R. VI). | 1 |
| DS 132-91 | Oil deflector on cylinder head cover, 65 mm diameter (R. VI). | 1 |
| DS 132-93 | Sealing joint for air intake extension on inlet chamber (9.5 x 20 x 1) (R. VI). | 1 |
| DS 132-94 | Anti-flame grille on cylinder head cover, 70 mm diameter (R. VI). | 1 |
| DS 132-95 | Extension for air intake on inlet chamber, 39 mm long, 1 threaded 9 x 125 (R. VI). | 1 |
| DS 132-97 | Extension on air filter, 20 mm diameter (R. VI). | 1 |
| DM 141-10f | Inlet chamber studded, 1 threaded 9 x 125 for air intake. Until September 1964. | 1 |
| DM 141-10g | Inlet chamber studded, 1 threaded 9 x 125 for air intake. Entry on cylinder, 38 mm diameter. Since September 1964. | 1 |
| 484-S | Screw, hex. head, 7 x 17.5, for securing bracket for flexible union on cylinder head cover (R. III). | 1 |
| 2.482-S | Washer, flat, 7.5 x 14, for screw securing bracket on flexible union on cylinder head cover (R. III). | 1 |
| 2.514-S | Washer, shakeproof, 7.3 x 12, for securing bracket for flexible coupling on cylinder head cover (R. VI). | 1 |
| 2.556-S | Collar, 160 mm long, securing (R. VI): | |
| | - valve on flexible coupling. | 1 |
| | - connecting tube between valve and inlet chamber. | 2 |
| 2.994-S | Collar securing flexible coupling on cylinder head cover (R. VI). | 1 |
| 595.409 | Tube, rubber, 7 x 16, between valve and chamber, 340 mm long (R. III). | 1 |
| 614.020 | Collar securing extension on flexible pipe, 113 mm long (R. VI). | 1 |

# 12—CYLINDER HEAD—VALVE ROCKER ASSEMBLY—CYLINDER HEAD COVER "NORMALE"



| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| D 112-01 | *Cylinder head "only", with valve guides. No longer supplied.* | 1 |
| D 112-4 | Screw, hex. head, with collar, 10 diameter x 102 long x 25 threaded length, securing cylinder head. | 13 |
| D 112-96 | *Water pipe for cylinder head (18.5 x 20 x 442). No longer supplied.* | 1 |
| D 124-01 | *Valve rocker assembly, height of supports 56 mm. No longer supplied.* | 1 |
| D 124-2 | Rocker, left-hand, 16 mm bore. | 4 |
| D 124-2a | Rocker, right-hand, 16 mm bore. | 4 |
| D 124-6 | Rockershaft, 16 mm diameter, length 417 mm. | 1 |
| D 124-7 | Inlet valve diameter of head, 37 mm length, 108.5 mm recess for split cotter, 11 mm long. | 4 |
| D 124-8a | Exhaust valve, stellited, diameter of head 33.8 mm, length 110.65 mm, recess for split cotter: length 8.65 mm. | 4 |
| D 124-17 | Support for rockershaft (with lubrication hole) height 56 mm. | 1 |
| D 124-17a | Support for rockershaft (without lubrication hole), height 56 mm. | 4 |
| D 124-83 | *Retainer for rockershaft, hole diameter 9.5 mm (R. VI). No longer supplied.* | 1 |
| D 124-85 | Washer for rockers, 16.5 x 20 x 0.9. | 10 |
| D 124-86 | *Distance washer, intermediate for rockers (16.5 x 20 x 3.5). No longer supplied.* | 4 |
| D 124-87 | *Distance piece, central, for rockers (16.5 x 20 x 18.5). No longer supplied.* | 2 |
| D 124-88a | *Stud, 9 diameter x 112 long (threaded 10 and 70) securing rocker support and cylinder head cover. No longer supplied.* | 2 |
| D 124-98 | *Spring between rockers, 16.5 mm internal diameter. No longer supplied.* | 4 |
| D 124-99 | Distance piece (open) for rocker-shaft support (R. VI). | 4 |
| DM 132-2 | Cylinder head cover "only" (without oil filler pipe), internal shoulder diameter 98 mm. | 1 |
| 537-S | Screw, hex. head, 9 diameter x 65 long, securing rocker support (R. III). | 3 |
| 818-S | Stud, 8 diameter x 39 long, (threaded 12 and 18) securing exhaust manifolds (R. III). | 1 |
| 820-S | Stud, 8 diameter x 44 long (threaded 12 and 18) securing manifolds (R. III). | 4 |
| 825-S | *Stud, 8 diameter x 57 long, (threaded 12 and 18) securing exhaust manifolds (R. III). No longer supplied.* | 2 |
| 2.372-S | Nut, hex., 9 diameter x 125 pitch (height 6 mm) (R. III) securing:<br>- rockershaft support.<br>- cylinder head cover. | <br>2<br>2 |
| 451.323 | Joint for cylinder head cover (R. VI). | 1 |
| 451.397/02 | Split cotter for inlet valve cup, height 8 mm (2 parts) (R. I). | 4 |
| 451.504 | Core plug (30 mm diameter). 1st possibility (R. I). | 3 |
| 451.505 | Core plug (25 mm diameter). 1st possibility (R. I). | 3 |
| 451.874 | Seat for exhaust valve (external diameter 35 mm). 2nd possibility (R. I). | 4 |
| 452.762 | Cap for oil filler (R. VI). | 1 |
| 452.914 | Spring, outer, for valve (30 x 47) (R. I). | 8 |
| 453.033 | Guide for inlet valve (13 mm diameter), length 55 mm. 1st possibility (R. I). | 4 |
| 453.105 | C and A joint for cylinder head (R. VI). | 1 |
| 456.998 | Sealing washer, rubber, 7 x 11 x 2.5, for inlet valve stem (R. I). | 4 |
| 457.182 | Cup retaining split cotter for exhaust valve, taper bore 4.5 mm high (R. I). | 4 |
| 457.183 | Thrust cup for exhaust valve springs, cylindrical bore, height 9.5 mm (R. I). | 4 |
| 457.184/02 | Split cotter for exhaust valve cup, height 5.65 mm (2 parts) (R. I). | 4 |
| 457.254 | Core plug, 31 mm diameter. 2nd possibility (R. I). | 3 |
| 457.255 | Core plug, 26 mm diameter. 2nd possibility (R. I). | 3 |
| 457.304 | Guide for inlet valve (13 mm diameter), length 55 mm. 2nd possibility (R. I). | 4 |
| 457.358 | Guide for exhaust valve (13 mm diameter), length 53.5 mm. 1st possibility (R. I). | 4 |
| 457.359 | Guide for exhaust valve (13.25 mm diameter), length 53.5 mm. 2nd possibility (R. I). | 4 |
| 461.113 | Adjusting screw for rocker (R. I). | 8 |
| 461.698 | *Locknut, hex., 7 diameter x 100 pitch, with collar for adjusting screw (R. I). Replaced by DX 124-93.* | 8 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 461.776 | Distance piece (steel) for valve springs (R. I). | 8 |
| 461.777 | Thrust cup for valve springs, inlet, taper bore, height 10 mm (R. I). | 4 |
| 461.896 | Spring, inner, for valve (20 x 42) (R. I). | 8 |
| 613.007 | Washer, expanding, for rocker-shaft, 12 mm diameter (R. I). | 2 |
| 613.009 | Grub screw, slotted, 7 diameter x 100 pitch, for closing rocker lubrication hole (R. I). | 1 |
| 619.042 | *Washer, 9.25 x 16 x 1 under nut, securing cylinder head cover (R. VI). No longer supplied.* | 2 |


DS 181-6a
DM 181-9a
DS 181-9
DS 181-14
DS181-87a
DS181-87b
DS181-75
2491-s
DS181-71
DS181-1a
DS181-1b
DS181-2
DS181-56
DS181-5d
DM181-11a
481716
820-s
2552-s
483-s
483-s30
DM141-11
DM141-11b
488-s
495-s
621062
2319-s
2493-s
DS181-4b
DS181-4d
DS181-8
DM181-10a
DS181-6c
DS181-6d
DS181-6e
DM141-10b
DF141-13
DM141-13
619046
619047
DS181-77
DF141-98
DM141-98
DM141-98a
DM141-78
DM141-78a
2854-s
DF142-25
DM142-25
1561-s
1381-s
DM141-95
DM141-97
590-s
621042
DS141-88
DS141-99
482-s

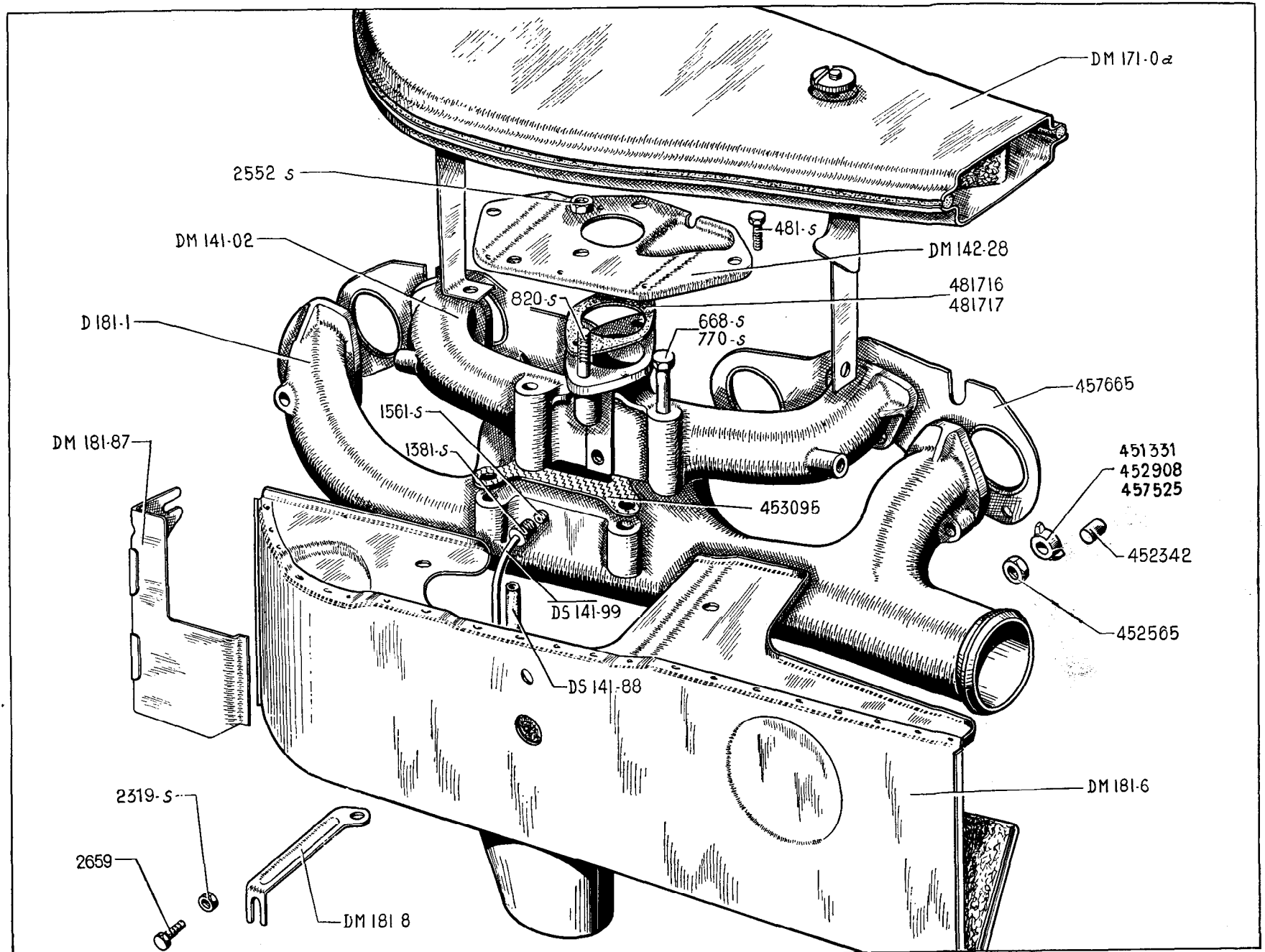
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | For the carburettor and its components, apply direct to Messrs. SOLEX, or their official agents. | |
| DM 141-10b | Inlet housing with studs (without petrol drain pipe). April 1963 - September 1964. | 1 |
| DM 141-10d | Inlet housing with studs, 38 mm diameter entry on cylinder. Except Cabriolet. Since September 1964. | 1 |
| DM 141-11 | Joint for inlet housing, central hole 35.5 to 36.25 maximum (R. VI). Until April 1963. | 1 |
| DM 141-11b | Joint for inlet housing, 4 - 8 mm diameter holes, 1 central hole 37.25 mm (R. VI). April 1963 - September 1964. | 1 |
| DM 141-11d | Joint for inlet housing, 1 central hole 40.25 mm diameter (R. VI). Except Cabriolet. Since September 1964. | 1 |
| DF 141-13 | Inlet housing with studs and closing plate (threaded for water inlet, 20 diameter x 150 pitch). Cold Climates. Until January 1961. Except Cabriolet. January 1961 - April 1963. | 1 |
| DM 141-13 | *Inlet housing with studs and closing plate (threaded for water inlet, 14 diameter x 150 pitch). All Types except Cold Climates). Until January 1961. Replaced by DF 141-13; order in addition: 1-DF 141;98, 1-DM 141-98a (R. VI), 1-DF 142-25, 1-619.046 (R. VI), 1-619.047 (R. VI).* | 1 |
| DM 141-20b | Distance piece for inlet housing, 38 mm internal diameter (with barometric corrector). Since September 1964. | 1 |
| DM 141-78 | Distance piece for inlet housing (arrangement with barometric corrector). Until April 1963. | 1 |
| DM 141-78a | Distance piece for inlet housing, (with barometric corrector). April 1963 - September 1964. | 1 |
| DS 141-88 | Petrol drain pipe, rubber (4 x 11 x 250). Until April 1963. | 1 |
| DM 141-95 | Closing plate for inlet housing. Until April 1963. | 1 |
| DM 141-97 | Joint, paper, for closing plate for inlet housing (R. VI). Until April 1963. | 1 |
| DF 141-98 | Union for water outlet (threaded 20 diameter x 150 pitch, external diameter 19 mm). Cold Climates. Until January 1961. All Types. January 1961 - April 1963. | 1 |
| DM 141-98 | Union for water outlet (threaded 14 diameter x 150 pitch, external diameter 12 mm). Except Cold Climates. Until January 1961. | 1 |
| DM 141-98a | Union for water outlet (threaded 14 diameter x 150 pitch, external diameter 19 mm). For replacement of DM 141-13. | 1 |
| DS 141-99 | Petrol drain pipe (3 x 4.5 x 60). Except Cabriolet. Until April 1963. | 1 |
| DF 142-25 | Flexible pipe for carburettor heating (internal diameter 18 mm). Cold Climates. Until January 1961. All Types. Since January 1961. | 1 |
| DM 142-25 | Flexible pipe for carburettor heating (internal diameter 11.25 mm). Except Cold Climates. Until January 1961. | 1 |
| DS 181-1a | Exhaust manifold (expansion chamber under radiator). Until September 1962. | 1 |
| DS 181-1b | Exhaust manifold. (Expansion chamber under front seat). Since September 1962. | 1 |
| DS 181-2 | *C and A joint between exhaust manifold and cylinder head (R. VI). Until May 1964. Replaced by HY 181-2.* | 4 |
| DS 181-4b | Support, front, for exhaust shield (with welded screw). Left-hand drive. Until September 1962. | 1 |
| DS 181-4d | Support, front, for exhaust shield. Since September 1962. | 1 |
| DS 181-5b | Support, rear, for exhaust shield (with welded screw). Left-hand drive. Until September 1962. | 1 |
| DS 181-5d | Support, rear, for exhaust shield. Since September 1962. | 1 |
| DS 181-6a | Shield for exhaust manifold (R. VI). Left-hand drive. Until September 1962. | 1 |
| DS 181-6c | *Lower part of shield for exhaust manifold. L.H. drive. Until June 1963. Replaced by DS 181-6e; order in addition: 1-DS 181-71.* | 1 |
| DS 181-6d | Lower part of shield for exhaust manifold. R.H. drive. Since September 1962. | 1 |
| DS 181-6e | Lower part of shield for exhaust manifold. L.H. drive. Since June 1963. | 1 |
| DS 181-8 | Lug securing front end of exhaust manifold shield. July 1957 - September 1962. | 1 |
| DM 181-9a | Shield for exhaust manifold. Right-hand drive. Until September 1962. | 1 |
| DS 181-9 | Upper part of shield for exhaust manifold. R.H. drive. Since September 1962. | 1 |
| DM 181-10a | Support, front, for shield. Right-hand drive. Until September 1962. | 1 |



The numbers underlined indicate new parts which do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 181-11a | Support, rear, for shield. Right-hand drive. Until September 1962. | 1 |
| DS 181-14 | Upper part of exhaust manifold shield. Left-hand drive. Since September 1962. | 1 |
| DS 181-71 | Plug for closing hole for spanner in lower part of exhaust manifold shield, 30 mm diameter (R. VI). Since June 1963. | 1 |
| DS 181-75 | Grommet, nylon, for shield protecting exhaust manifold, 10 x 20 x 6 (R. VI). Since September 1962. | 4 |
| DS 181-77 | Plate securing upper and lower shields on manifold. Since September 1962. | 1 |
| DS 181-87a | Closing plate, rear, for shield. Until September 1962. | 1 |
| DS 181-87b | Closing panel for exhaust shield. Since September 1962. | 1 |
| HY 181-2 | Joint between exhaust manifold and cylinder, central hole 37 mm (R. VI). Since May 1964. | 4 |
| 482-S | Screw, hex. head, 7 diameter x 12.5 long, securing closing plate (R. III). Until April 1963. | 4 |
| 483-S | Screw, hex. head, 7 diameter x 15 long, securing support on shield (R. III). Until December 1957. | 2 |
| 483-S 30 | Screw, hex. head, pointed, 7 diameter x 15 long, securing upper shield on lower shield and supports (R. III). Since September 1962. | 4 |
| 488-S | Screw, hex. head, 7 x 28, for securing inlet housing (R. III). Since April 1963. | 4 |
| 495-S | Screw, hex. head, 7 diameter x 45 long, securing inlet housing (R. III). All Types except barometric corrector arrangement. Until April 1963. | 4 |
| 590-S | Screw, hex. head, 7 x 65, for securing inlet housing and distance piece (with barometric corrector) (R. III). Since April 1963. | 4 |
| 820-S | Stud, 8 diameter x 44 long, (threaded 18 and 12), securing carburettor (R. III). Except Cabriolet. | 2 |
| 1.381-S | Union screw, 10 diameter x 100 pitch, (12 mm long) securing petrol drain pipe (R. III). Until April 1963. | 1 |
| 1.561-S | Biconical union, 4.5 diameter for petrol drain pipe (R. III). Until April 1963. | 1 |
| 2.319-S | Nut, hex., 5 diameter x 75 pitch, 5 high (R. III) securing: | |
| | - upper shield on plate DS 181-77. | 1 |
| | - plate DS 181-77 on lower shield. Since September 1962. | 1 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch, (7 mm high), securing exhaust manifold (R. III). | 8 |
| 2.493-S | Nut, hex., 7 diameter x 100 pitch, (5 mm high) securing exhaust shield (R. III). | |
| | December 1957 - September 1962. | 2 |
| | Since September 1962. | 1 |
| 2.552-S | Nut, hex., 8 x 125, for studs securing carburettor on housing (R. III). | 2 |
| 2.854-S | Clip (5 mm wide, 208 mm long), securing heater tube for carburettor (R. VI). | 2 |
| 481.716 | Distance piece for carburettor, central hole 34 mm diameter, 5 mm thick (R. VI). Except Cabriolet. | 1 |
| 619.046 | Joint for water outlet union (14.5 x 20 x 1.5 to 2) (R. VI). Except Cold Climates. Until January 1961. | 1 |
| 619.047 | Joint for water outlet union (20.5 x 26 x 1.5 to 2) (R. VI). Cold Climates. Until January 1961. All Types. January 1961 - April 1963. | 1 |
| 621.042 | Screw, hex. head, 7 diameter x 85 long, securing inlet housing and distance piece (barometric corrector arrangement) (R. II). Until April 1963. | 4 |
| 621.062 | Screw, hex. head, 5 diameter x 14 long, securing upper shield on plate DS 181-77 (R. III). Since September 1962. | 1 |
| | **Special Parts Cabriolet** | |
| DS 141-11b | Joint for inlet housing, central hole 42 mm (R. VI). | 1 |
| DS 141-13a | Inlet housing with studs and closing plate. | 1 |
| DS 141-99a | Petrol drain pipe (3.5 x 4.5 curved shape). | 1 |
| DS 142-98c | Distance piece under carburettor (R. VI). | 1 |
| 637-S | Stud, 7 diameter x 35.5 long, (threaded 17 and 10.5), securing carburettor (R. III). | 4 |

The numbers underlined indicate new parts which do not appear on the illustration.


DM 171-0 a
2552 S
481-S
DM 141-02
DM 142-28
481716
481717
820-S
668-S
770-S
D 181-1
457665
1561-S
1381-S
DM 181-87
451331
452908
457525
453095
452342
DS 141-99
452565
DS 141-88
DM 181-6
2319-S
2659
DM 181 8

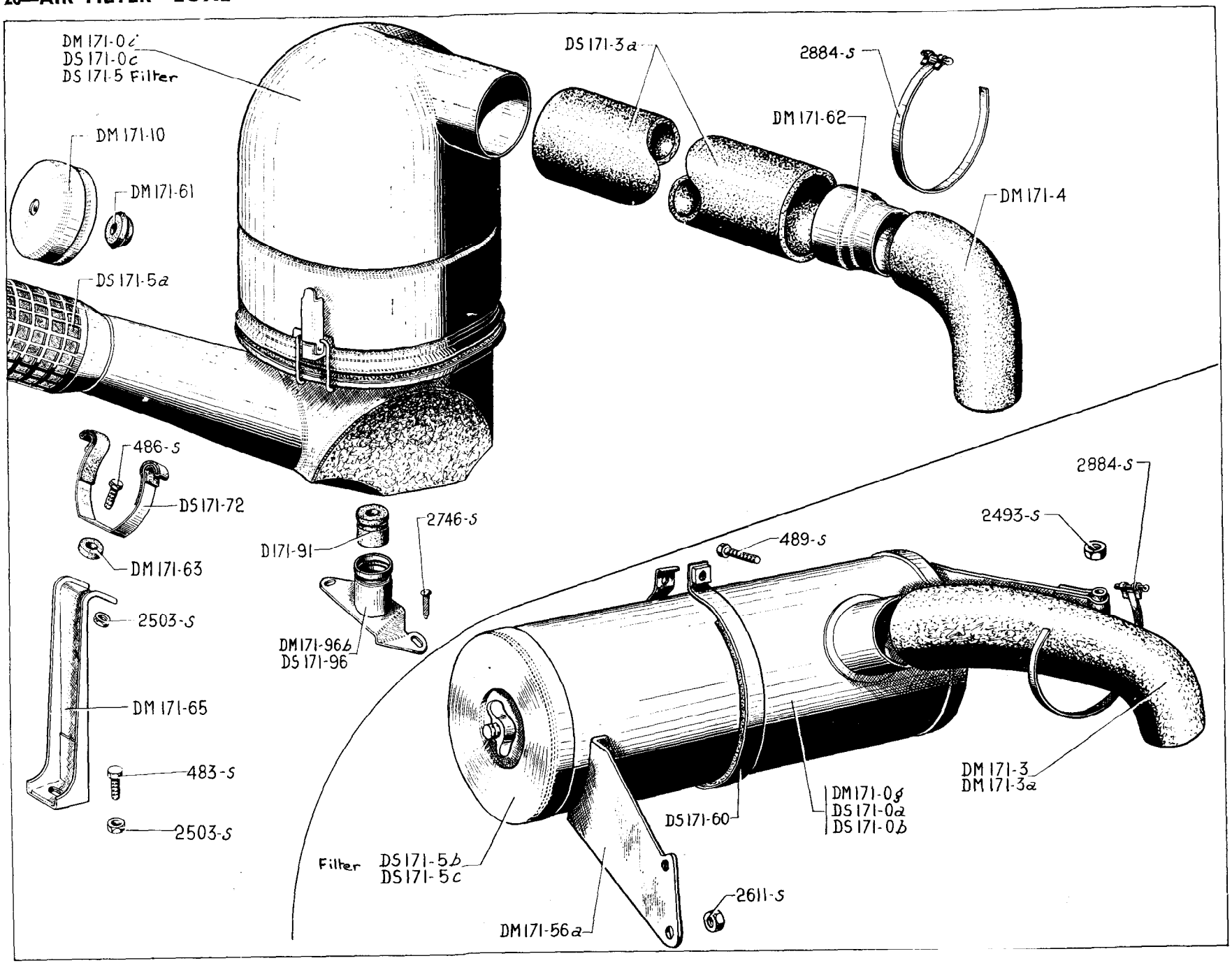
## 18—MANIFOLDS—CARBURETTOR—AIR FILTER "NORMALE"

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | For the carburettor and its components apply direct to Messrs. SOLEX or their official agents. | |
| DM 141-02 | Inlet manifold with studs. | 1 |
| DS 141-88 | Petrol drain pipe (4 x 11 x 250). | 1 |
| DS 141-99 | Petrol drain pipe (3 x 4.5 x 60). | 1 |
| DM 142-28 | Carburettor shield. | 1 |
| DM 171-0a | Air filter "MIOM" (R. VI). | 1 |
| D 181-1 | Exhaust manifold. | 1 |
| DM 181-6 | Shield for exhaust manifold. | 1 |
| DM 181-8 | Front lug retaining exhaust manifold shield. | 1 |
| DM 181-87 | Rear closing plate for exhaust manifold shield. | 1 |
| 481-S | Screw, hex. head, 7 diameter x 10 long (R. III) securing: | |
| | - shield for manifold on shield for carburettor. | 1 |
| | - air filter | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 668-S | Screw, hex. head, 8 diameter x 27.5 long, assembling inlet and exhaust manifolds (R. III). | 1 |
| 770-S | Screw, hex. head, 8 diameter x 65 long, assembling inlet and exhaust manifolds (R. III). | 2 |
| 820-S | Stud, 8 diameter x 44 long (threaded 12 and 18) securing carburettor (R. III). | 2 |
| 1.381-S | Union screw 10 diameter 100 pitch (length 12 mm) securing petrol drain pipe (R. III). | 1 |
| 1.561-S | Biconical union 4.5 diameter for petrol drain pipe (R. III). | 1 |
| 2.319-S | Nut, hex., 5 diameter x 75 pitch, securing manifold shield on front lug (R. III). | 1 |
| 2.552-S | Nut, hex., 8 diameter x 125 pitch, securing carburettor (R. III). | 1 |
| 2.659 | Screw, hex. head, 5 diameter x 13 long, securing manifold shield on front retaining lug (R. III). | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 451.331 | Clamp (end) securing manifolds (28 mm long) (R. I). | 2 |
| 452.342 | Dowel for locating inlet manifold (6 x 10) (R. I). | 2 |
| 452.565 | Nut, hex., 8 diameter x 125 pitch, (8 mm high) securing manifolds on cylinder head (R. I). | 7 |
| 452.908 | Clamp, central, securing exhaust manifold, 42 mm long (R. I). | 1 |
| 453.095 | Joint, triangular between inlet and exhaust manifolds, distance between centres of holes 58 and 74 (R. VI). | 1 |
| 457.525 | Clamp, intermediate for inlet and exhaust manifolds, 25 mm long (R. I). | 2 |
| 457.665 | C and A joint between manifolds and cylinder head (R. VI). | 2 |
| 481.716 | Joint between shield and carburettor, 5 mm thick (R. VI). | 1 |
| 481.717 | Joint between manifold and carburettor shield, 6/10 mm thick (R. VI). | 1 |

## 20—AIR FILTER "LUXE"



| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **AIR FILTER, DRY LEFT-HAND STEERING EXCEPT P. O.** | |
| DS 171-0a | Air filter, "MIOM" (R. VI). Until September 1964. | 1 |
| DS 171-0b | Air filter, "LAUTRETTE" (R. VI). Until September 1964. | 1 |
| DS 171-0f | Air filter, "MIOM" (R. VI), without front support. Since September 1964. | 1 |
| DS 171-0g | Air filter, "LAUTRETTE" (R. VI), without front support. Since September 1964. | 1 |
| DM 171-3 | Rubber connection, elbowed, between air filter and air pipe. | 1 |
| DM 171-3b | Flexible coupling between air filter and carburettor. Since May 1964. U. S. A. | 1 |
| DS 171-5b | Filter element "MIOM" (R. VI). | 1 |
| DS 171-5c | Filter element "LAUTRETTE" (R. VI). | 1 |
| DM 171-56 | Support, front, for air filter. Since September 1964. | 1 |
| DS 171-60 | Collar securing filter on front support (R. VI). Since September 1964. | 1 |
| 489-S | Screw, hex. head, 7 x 30, for securing collar DS 171-60 (R. III). Since September 1964. | 1 |
| 2.493-S | Nut, hex., 7 x 100, (5 mm high) for securing air filter on cylinder head cover (R. III). | 1 |
| 2.611-S | Nut, hex., 10 x 150, for securing air filter on water pump cover (R. III). | 2 |
| 2.884-S | Collar for securing coupling on air filter and carburettor (R. VI). | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **OIL BATH AIR FILTER LEFT-HAND DRIVE, EXPORT (RIGHT-HAND DRIVE EXCEPT P. O. Until October 1962) (RIGHT-HAND DRIVE, P. O. Until July 1963)** | |
| DS 171-0c | Air filter "MIOM". | 1 |
| DS 171-3a | Flexible connection between air filter and carburettor (R. VI). | 1 |
| DM 171-4 | Elbowed rubber connection on carburettor (R. VI). | 1 |
| DS 171-5 | Filter element for filter DS 171-0c (R. VI). | 1 |
| DS 171-5a | Filter element for air intake (R. VI). | 1 |
| DM 171-10 | Oil measure cup (R. VI). | 1 |
| DM 171-61 | Anchor cup, rubber (R. VI). | 1 |
| DM 171-62 | Sleeve, sheet metal, connecting rubber pipe on air filter and elbow connection on carburettor. | 1 |
| DM 171-63 | Rubber packing, 7.5 x 25 x 8 retaining filter. | 1 |
| DM 171-65 | Support, front retaining filter. | 1 |
| DS 171-72 | Clip for air intake. | 1 |
| D 171-91 | Rubber bush, 9.8 x 30 x 22, for air filter. | 1 |
| DS 171-96 | Support, rear, for air filter. | 1 |
| 483-S | Screw, hex. head, 7 diameter x 15 long, securing support for air intake (R. III). | 1 |
| 486-S | Screw, hex. head, 7 diameter x 22.5 long, securing clip for air intake (R. III). | 1 |
| 2.503-S | Nut, 7 diameter x 100 pitch (R. III) securing: | |
| | - air intake clip on support. | 1 |
| | - support. | 1 |
| 2.746-S | Screw, P.K. round head, cruciform slot, 4.85 x 16, securing rear support (R. VI). | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 2.884-S | Collar for securing coupling on air filter and carburettor (R. VI). | 4 |
| | **AIR FILTER, DRY (RIGHT-HAND STEERING except P.O. Since October 1962)** | |
| DM 171-0g | Air filter, "MIOM" (R. VI). Until September 1964. | 1 |
| DM 171-0j | Air filter, "MIOM", fixing plate 15 mm wide (R. VI). Since September 1964. | 1 |
| DM 171-3a | Rubber union, elbowed, between air filter and air inlet pipe. | 1 |
| DS 171-5b | Filter element "MIOM" (R. VI). | 1 |
| DM 171-56a | Front support for air filter. | 1 |
| DS 171-60 | Clip securing air filter on front support (R. VI). | 1 |
| 489-S | Screw, hex. head, 7 x 30, for securing collar DS 171-60 (R. III). | 1 |
| 2.493-S | Nut, hex., 7 x 100 (5 mm high) for securing air filter on cylinder head cover (R. III). | 1 |
| 2.611-S | Nut, hex., 10 x 150, for securing air filter on water pump cover (R. III). | 2 |
| 2.884-S | Collar for securing coupling on air filter and carburettor (R. VI). | 2 |
| | **OIL BATH AIR FILTER RIGHT-HAND STEERING, P. O. Since July 1963** | |
| DM 171-0i | Air filter "MIOM" (R. VI). | 1 |
| DS 171-3a | Flexible union between air filter and carburettor (R. VI). | 1 |
| DM 171-4 | Elbowed rubber on carburettor (R. VI). | 1 |

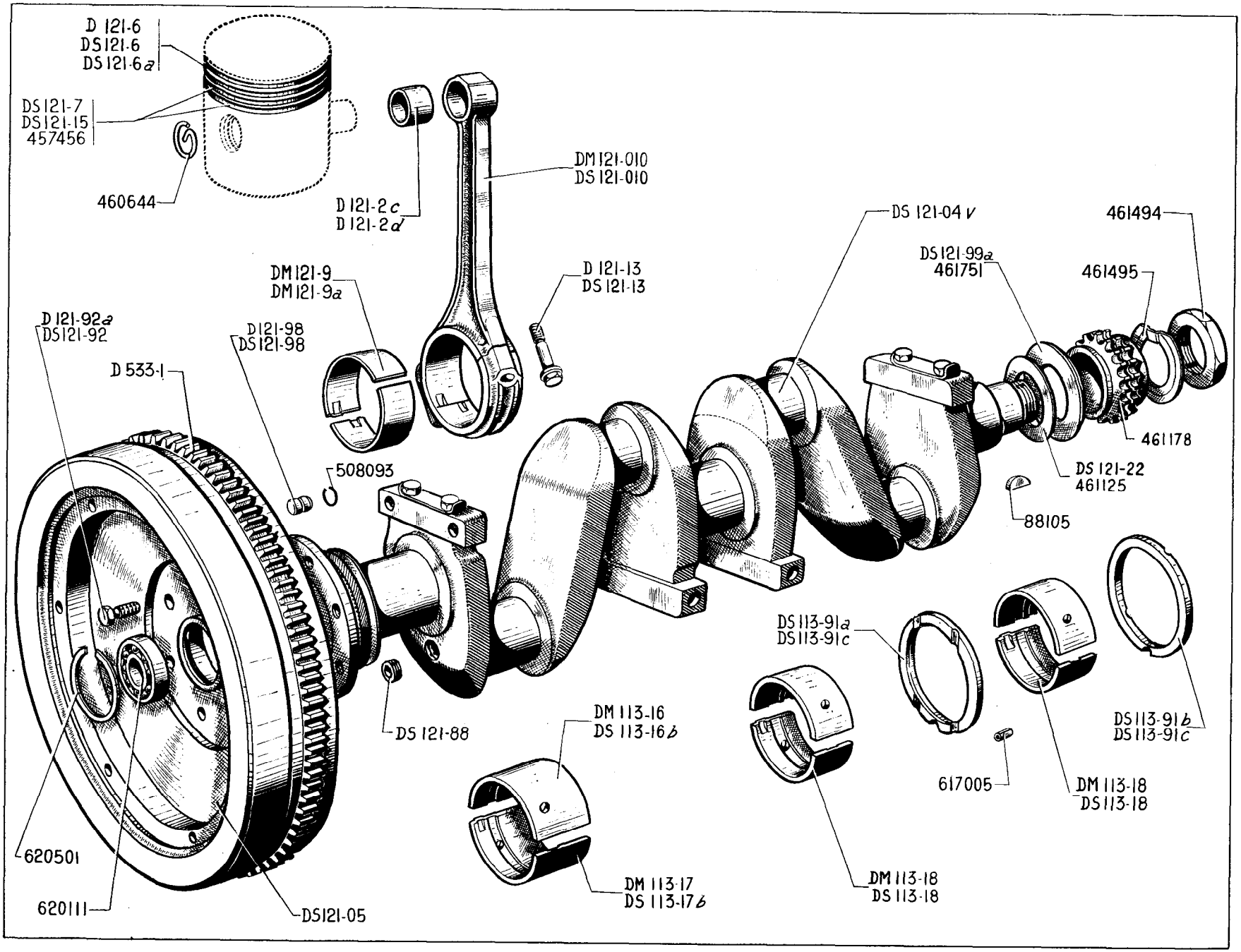
The numbers underlined indicate new parts which do not appear on the illustration.

## 22—AIR FILTER "LUXE"

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 171-5 | Filter element for filter DS 171-0c (R. VI). | 1 |
| DS 171-5a | Filter element for air intake (R. VI). | 1 |
| DM 171-10 | Oil measure cup (R. VI). | 1 |
| DM 171-61 | Rubber anchor for cup. | 1 |
| DM 171-62 | Sleeve, sheet metal, connecting rubber pipe on air filter and elbow connection on carburettor. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 171-63 | Rubber packing, 7.5 x 25 x 8 retaining filter. | 1 |
| DM 171-65 | Support, front, retaining filter. | 1 |
| DS 171-72 | Clip for air intake. | 1 |
| D 171-91 | Rubber bush, 9.8 x 30 x 22 for air filter. | 1 |
| DM 171-96b | Support for air filter. | 1 |
| 483-S | Screw, hex. head, 7 x 15, for securing support for air intake pipe (R. III). | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 486-S | Screw, hex. head, 7 x 22.5, for securing clip for air intake (R. III). | 1 |
| 2.503-S | Nut, 7 x 100 (R. III) for securing: | |
| | - clip for air intake pipe on bracket. | 1 |
| | - for support. | 1 |
| 2.746-S | Screw, Parker, round head, cruciform slot, 4.85 x 16, for securing rear support (R. VI). | 2 |
| 2.884-S | Clip for securing unions on air filter and carburettor (R. VI). | 4 |


D 121-6
DS121-6
DS121-6a
DS121-7
DS121-15
457456
460644
D 121-2c
D 121-2d
DM121-010
DS 121-010
DM121-9
DM121-9a
D 121-13
DS 121-13
DS 121-04 v
461494
DS121-99a
461751
461495
D121-92a
DS121-92
D121-98
DS121-98
D 533-1
508093
461178
DS 121-22
461125
88105
DS113-91a
DS113-91c
DS113-91b
DS113-91c
DM 113-16
DS 113-16b
DS 121-88
617005
DM 113-18
DS113-18
620501
620111
DS121-05
DM 113-17
DS 113-17b
DM 113-18
DS 113-18

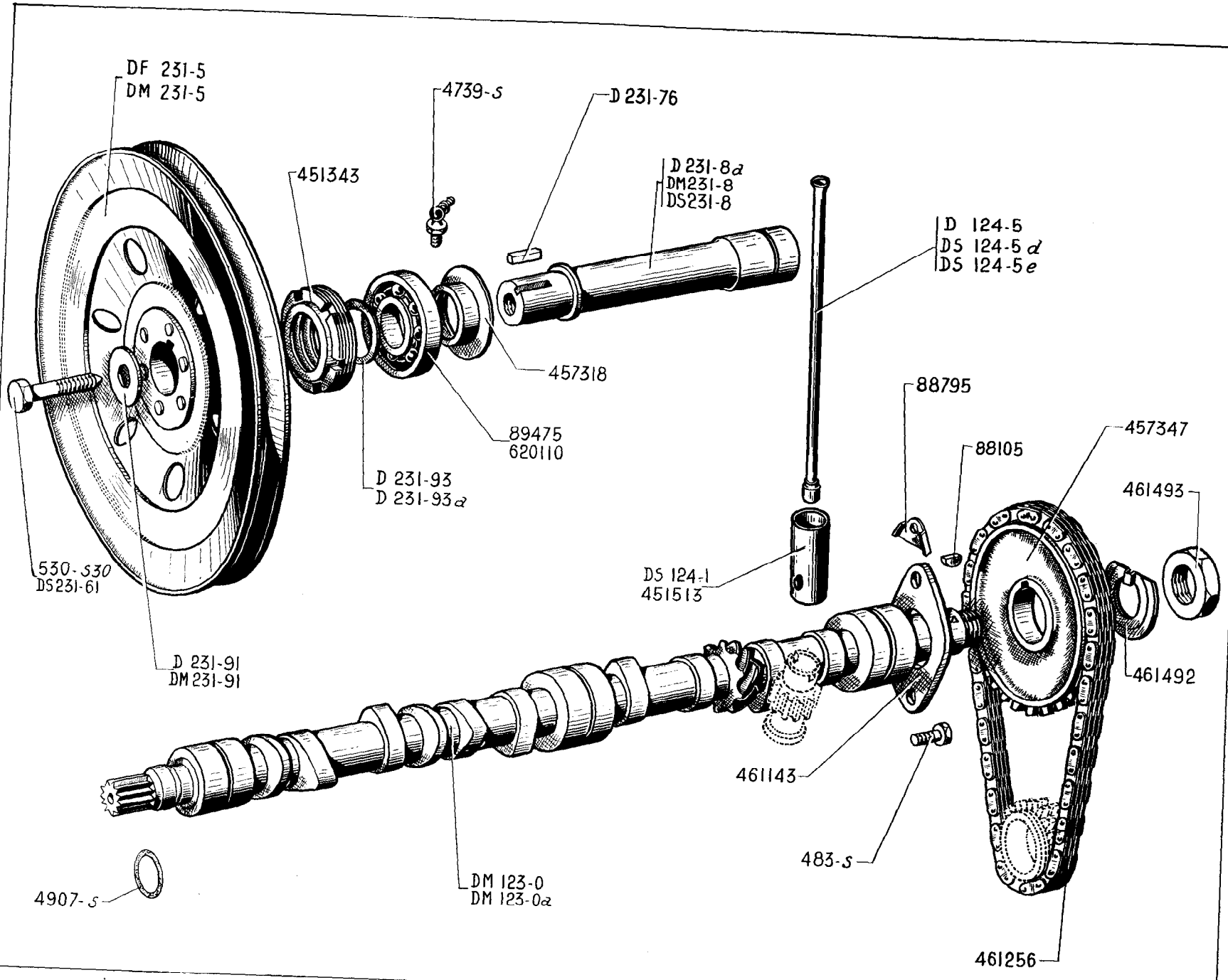
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | NOTE - Pistons and gudgeon pins are not supplied separately. See cylinder barrel and piston assemblies (page 2). | |
| | Top half front bearing, lubrication groove 18.6 mm from locating dowel, length 54.3 mm (R. VI). | 1 |
| DM 113-16 | Bore, 53.5 mm. 2nd possibility. | |
| DS 113-16b | Bore 54 mm. 1st possibility. | |
| | Bottom half front bearing, lubrication groove 3 mm from locating dowel, length 54.3 mm (R. VI). | 1 |
| DM 113-17 | Bore 53.5 mm. 2nd possibility. | |
| DS 113-17b | Bore 54 mm. 1st possibility. | |
| DM 113-18 | Half bearing, 53.5 mm bore, upper and lower, central and rear, length 37 mm. 2nd possibility (R. VI). | 4 |
| DS 113-18 | Half bearing, 54 mm bore, upper and lower, central and rear, length 37 mm. 1st possibility (R. VI). | 4 |
| DS 113-91a | Inner bearing ring for rear bearing, (58.1 x 72 x 4.03, chamfer on internal diameter) (R. VI). Until January 1961. | 1 |
| DS 113-91b | Outer bearing ring for rear bearing, (58.1 x 72 x 4.03, without chamfer on internal diameter) (R. VI). Until January 1961. | 1 |
| DS 113-91c | Rear bearing ring, (58.1 x 72 x 2.3) (R. VI). Since January 1961. | 2 |
| DM 121-04u | Crankshaft, journal 54 mm diameter, connecting rod journal 48 mm diameter, length of journal, timing gear side 42.3 mm, baffle 9.5 mm. Tapped for flywheel fixing 10 diameter x 125. | 1 |
| DS 121-04t | *Crankshaft, journal 54 mm diameter connecting rod journal, 48 mm diameter, flywheel fixing by 10 mm screws. Cabriolet. All Types. September 1964 - October 1965. Replaced by DS 121-04z; order in addition: 1-DS 113-02a.* | 1 |
| DS 121-04v | *Crankshaft, journal diameter 54 mm, connecting rod journal 48 mm, length of journal timing gear side 42.3 mm. Tapped for flywheel fixing 10 diameter x 125. Except Cabriolet. June 1962 - September 1964. Replaces previous models, see Technical Note No. 739. Replaced by DM 121-04u; order in addition: 1-DS 113-02a.* | 1 |
| DS 121-04z | Crankshaft, journal 54 mm diameter, connecting rod 48 mm diameter, journal oil baffle side 65.6 mm diameter x 9.5 mm wide. Since October 1965. | 1 |
| DS 121-05 | Engine flywheel with starter gear ring, 6 holes 11 mm diameter. Except Cabriolet. Since June 1962. Replaces previous model. | 1 |
| DM 121-010 | Connecting rod with bearing, 48 mm bore, length 27 mm (body stamped DS 121-11, thickness at centre: 22 mm). Replaces DS 121-010a. Since June 1957. | 4 |
| DS 121-010 | *Connecting rod with bearing, 48 mm bore, length 27 mm. Body stamped D 121-11, thickness at centre 19 mm). Until June 1957. Replaced by DM 121-010 (set of 4, see Technical Note No. 673).* | 4 |
| D 121-2c | Bush for connecting rod (20 x 21.5 x 25). 1st possibility (R. VI). | 4 |
| D 121-2d | Bush for connecting rod (20 x 21.7 x 25). 2nd possibility (R. VI). | 4 |
| D 121-6 | Piston ring, tapered, 78 x 2.5, Until January 1962. (R. VI). | 4 |
| DS 121-6 | Piston ring, cylindrical, chrome, 78 x 2.5. Until October 1957. | 4 |
| DS 121-6a | Piston ring, cylindrical, chrome, 78 x 2 (R.VI). Since October 1957. | 4 |
| DS 121-7 | Scraper ring, chrome, 78 x 2.5. Since January 1962. | 4 |
| | Half bearing, for connecting rod big end, length 27 mm (R. VI). | |
| DM 121-9 | - bore 48 mm. 1st possibility. | 8 |
| DM 121-9a | - bore 47.5 mm. 2nd possibility. | 8 |
| DS 121-10 | Nut, hex., 36 x 150, for locking damper on crankshaft. Cabriolet. All Types. Since September 1964. | 1 |
| D 121-13 | Screw, hex. head, 9 diameter x 32 long, securing big end. Until June 1957. | 8 |
| DS 121-13 | Screw, hex. head, 9 diameter x 29 long, securing big end (marked with "1" on head). Since June 1957. | 8 |
| DS 121-15 | Scraper ring, 78 x 5. Since January 1962. | 4 |
| DS 121-22 | Washer, 38.5 x 44.5 x 0.03 for adjusting crankshaft. Since March 1963. | As nec. |
| DS 121-88 | Plug for crank pin oil ducts, (threaded 22 diameter x 125 pitch) (R. VI). | 4 |
| D 121-92a | Screw, hex. head, 9 diameter x 17 long (17 across flats), securing engine flywheel. Until June 1962. | 6 |
| DS 121-92 | Screw, hex. head, 10 diameter x 17 long, securing engine flywheel. Since June 1962. | 6 |
| D 121-98 | Dowel, 10 x 16, for centring engine flywheel on crankshaft (R. VI). (1st possibility). | 1 |
| DS 121-98 | Dowel for centring engine flywheel, 10 and 10.5 mm diameter x 16 mm long (R. VI). (2nd possibility) Since July 1963. | 1 |
| DS 121-99a | Thrust washer, 38.1 x 74 x 6.7, for crankshaft. Since January 1961. | 1 |

The numbers underlined indicate new parts which do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 126-1 | Damper (R. VI). Cabriolet. All Types. Since September 1964. | 1 |
| DS 131-10 | Oil seal washer on crankshaft (38.5 x 73 x 3). Cabriolet. All Types. Since September 1964. | 1 |
| D 533-1 | Starter gear ring (93 teeth), internal diameter 272 mm. | 1 |
| 88.105 | Woodruff key, 18.5 x 4.6 x 7.9, for crankshaft pinion (R. II). | 1 |
| 457.456 | Scraper ring, 78 x 4 (R. I). Until January 1962. | 8 |
| 460.644 | Circlip for gudgeon pin (R. I). | 8 |
| 461.125 | Washer, 38.5 x 44.5 x 0.05, for adjustment of crankshaft (R. I). | As nec. |
| 461.178 | Crankshaft pinion (19 teeth) (R.I). | 1 |
| 461.494 | Nut, hex., 36 diameter x 150 pitch, securing crankshaft pinion (R. VI). Until September 1964. Except Cabriolet. | 1 |
| 461.495 | Lockwasher, round, 36.5 diameter for nut securing crankshaft pinion (R. I). Until September 1964. Except Cabriolet. | 1 |
| 461.751 | Thrust washer, 38 x 73 x 5, for crankshaft (R. I). Until January 1961. | 1 |
| 508.093 | Circlip, 8.8 x 10.8 for dowel centring engine flywheel (R.I). | 1 |
| 617.005 | Pin, "Mecanindus", 5 diameter x 10 long, securing bearing ring, timing gear side (R. VI). | 2 |
| 620.111 | Ball bearing, 15 x 42 x 13, with twin seal plates (R. VI). | 1 |
| 620.501 | Circlip, 44.7 mm diameter for rear bearing of crankshaft (R. VI). | 1 |

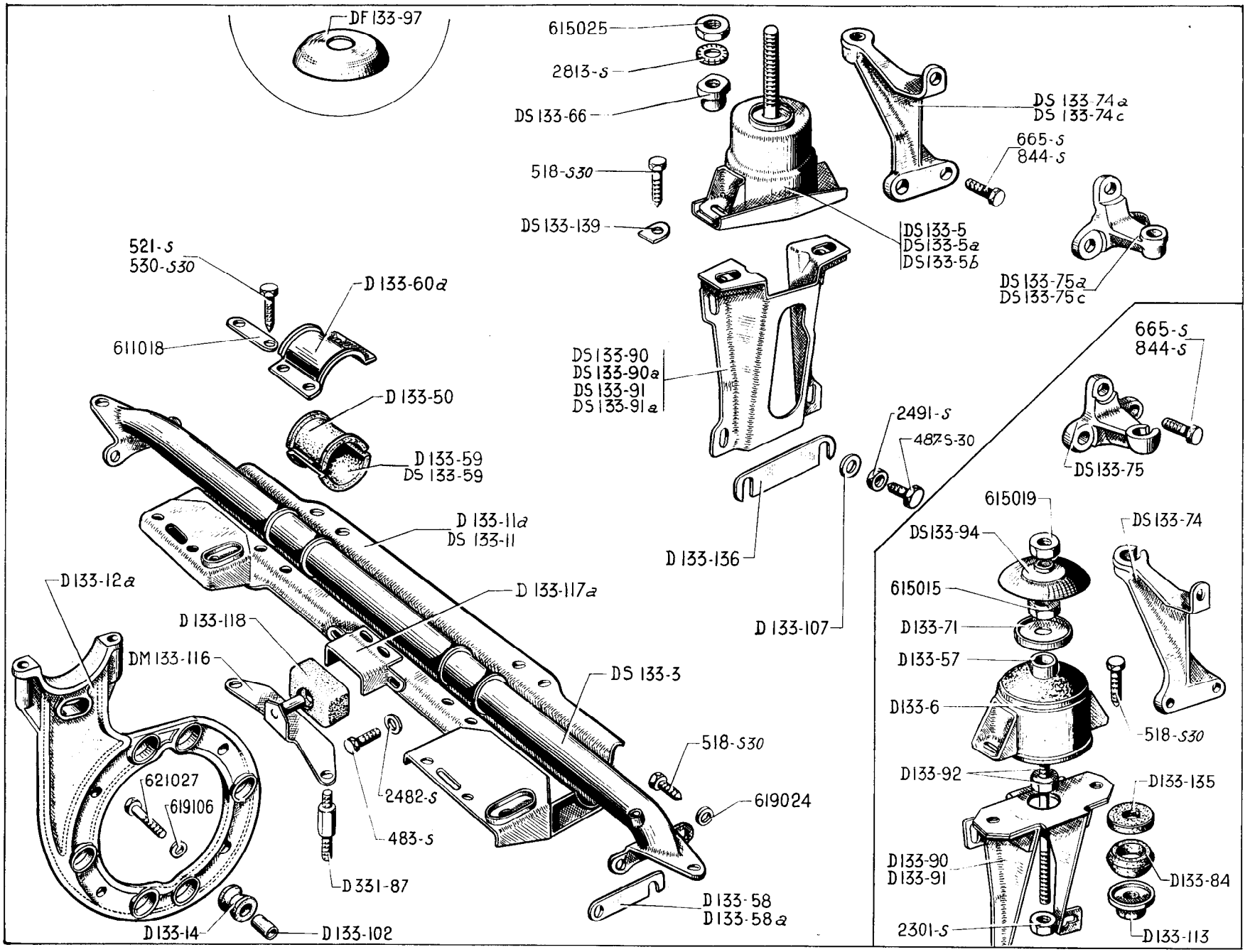


The numbers underlined indicate new parts which do not appear on the illustration.


DF 231-5
DM 231-5
4739-S
D 231-76
451343
D 231-8a
DM231-8
DS231-8
D 124-5
DS 124-5 a
DS 124-5 e
457318
88795
457347
88105
461493
89475
620110
D 231-93
D 231-93a
530-S30
DS231-61
DS 124-1
451513
D 231-91
DM 231-91
461492
461143
483-S
4907-S
DM 123-0
DM 123-0a
461256

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 123-0 | Camshaft with exterior splines on end piece, total length 528 mm. Until July 1961. | 1 |
| DM 123-0a | Camshaft with exterior splines on end piece, total length 545 mm. Since July 1961. | 1 |
| DS 124-1 | Tappet for push-rod, 26 mm diameter, spherical diameter 14 mm. LUXE. Normale. Since April 1964. | 8 |
| D 124-5 | *Push-rod for rocker (245 mm long, spherical diameter 12 mm). NORMALE. Until April 1964. Replaced by D 124-5a; order in addition: 1-DS 124-1.* | 8 |
| D 124-5a | Push-rod for rocker (total length 246 mm), spherical diameter of ball 14 mm. NORMALE. Since Spril 1964. | 8 |
| DS 124-5d | Push-rod, for inlet rocker (225 mm long, spherical diameter 14 mm). LUXE. | 4 |
| DS 124-5e | Push-rod for exhaust rocker (251 mm long, spherical diameter 14 mm). LUXE. | 4 |
| DF 231-5 | Pulley, triple groove, driving water pump, dynamo and high pressure pump. (Assisted steering). Since September 1962. | 1 |
| DM 231-5 | Pulley driving water pump and dynamo. All Types except assisted steering. | 1 |
| D 231-8a | *Shaft driving water pump and dynamo (threaded 9 diameter x 125 pitch). Until October 1958. Replaced by: DS 231-8; order in addition: 1-DS 231-61, 1-DM 231-91.* | 1 |
| DM 231-8 | Shaft driving water pump and dynamo (end piece splined 57.5 mm long). Since July 1961. | 1 |
| DS 231-8 | Shaft driving water pump and dynamo (threaded 10 diameter x 100 pitch, end piece splined 40.5 mm long). October 1958 - July 1961. | 1 |
| DS 231-61 | Screw, hex. head, 10 diameter x 30 long, securing pulley. Since October 1958. | 1 |
| D 231-76 | Key, rectangular, 4 x 4 x 21, for driving pulley (R. VI). | 1 |
| D 231-91 | Washer, 9 x 28 x 4, under screw securing pulley. Until October 1958. | 1 |
| DM 231-91 | Washer, 10.5 x 28 x 5, under screw securing pulley. Since October 1958. | 1 |
| D 231-93 | Washer, 20.5 x 27 x 0.5 mm thick, for pulley adjustment. | As nec. |
| D 231-93a | Washer, 20.5 x 27 x 0.8 mm thick, for pulley adjustment. | As nec. |
| 483-S | Screw, hex. head, 7 diameter x 15 long, securing thrust flange for camshaft (R. III). | 2 |
| 530-S 30 | Screw, hex. head, 9 diameter x 22 long, securing pulley (R. III). Until October 1958. | 1 |
| 4.739-S | Greaser, angled for bearing (R. VI). Until March 1958. | 1 |
| 4.907-S | *Ring seal, 18.4 x 23.8 x 2.7 on splined end piece of camshaft (R. VI). Until July 1961. Replaced by 4.988-S.* | 1 |
| 88.105 | Woodruff key, 18.5 x 4.6 x 7.9, for camshaft pinion (R. II). | 1 |
| 88.795 | Lockwasher, single, 8.5 diameter, for screws securing camshaft thrust flange (R. I). | 2 |
| 89.475 | Bearing, front, 20 x 47 x 14, for driving shaft (R. VI). Until March 1958. | 1 |
| 451.343 | Ring nut, securing bearing for driving shaft (exterior thread 50 diameter x 150 pitch) (oil thrower thread 28 inside diameter) (R. I). | 2 |
| 451.513 | *Tappet for rocker push-rod, 26 mm diameter, spherical diameter 12 mm (R.I). NORMALE. Until April 1964. Replaced by DS 124-1; order in addition: 1-D 124-5a.* | 8 |
| 457.318 | Deflector on driving shaft, 20 mm and 41 mm diameter, total thickness 13 mm (R. I). Until March 1958. | 1 |
| 457.347 | Pinion for camshaft (38 teeth, thickness of hub 27.6 mm) (R. I). | 1 |
| 461.143 | Thrust flange for camshaft (R. I). | 1 |
| 461.256 | Timing chain (R. VI). | 1 |
| 461.492 | Lockwasher, round, 24.5 mm diameter for nut securing camshaft pinion (R. I). | 1 |
| 461.493 | Nut, hex., 24 diameter x 150 pitch, securing camshaft pinion (R. I). | 1 |
| 620.110 | Ball bearing, 20 x 47 x 14, (with twin seal plates) for front of driving shaft (R. VI). Since March 1958. | 1 |

The numbers underlined indicate new parts which do not appear on the illustration.


DF 133-97
615025
2813-S
DS 133-66
518-S30
DS 133-139
DS 133-74a
DS 133-74c
665-S
844-S
DS 133-5
DS 133-5a
DS 133-5b
DS 133-75a
DS 133-75c
521-S
530-S30
D 133-60a
611018
D 133-50
D 133-59
DS 133-59
DS 133-90
DS 133-90a
DS 133-91
DS 133-91a
2491-S
487-S-30
665-S
844-S
DS 133-75
615019
DS 133-74
DS 133-94
615015
D 133-71
D 133-57
D 133-6
518-S30
D 133-92
D 133-135
D 133-90
D 133-91
D 133-84
2301-S
D 133-113
D 133-11a
DS 133-11
D 133-136
D 133-107
D 133-12a
D 133-117a
D 133-118
DM 133-116
DS 133-3
621027
619106
2482-S
483-S
518-S30
619024
D 331-87
D 133-58
D 133-58a
D 133-14
D 133-102

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **FRONT**<br>**Gearbox** | |
| DS 133-3 | Crossmember, front upper, secured by two caps. Replaces previous model. | 1 |
| D 133-11a | *Crossmember, front lower. Until April 1963. Replaced by DS 133-11a; order in addition: 2-DS 133-59.* | 1 |
| DS 133-11 | *Crossmember, front lower. April 1963 - April 1964. Replaced by DS 133-11a.* | 1 |
| DS 133-11a | Crossmember, front lower. Since April 1964. | 1 |
| D 133-12a | Bracket, front, right and left-hand. | 2 |
| D 133-14 | Rubber bearing for front bracket, 14 mm diameter, 20.5 mm long. | 12 |
| D 133-50 | Half-bush, upper, rubber, for front suspension, 58 mm long, 32 mm high. | 2 |
| D 133-58 | Packing piece for upper front crossmember, 1 mm thick. | As nec. |
| D 133-58a | Packing piece for upper front crossmember, 2 mm thick. | As nec. |
| D 133-59 | *Half-bush, lower, rubber, for front suspension, 58 mm long x 27.4 mm high. Until April 1963. Replaced by DS 133-59.* | 2 |
| DS 133-59 | Half-bush, lower, rubber, for front suspension, 58 mm long x 27.4 mm high. 2 recesses. Since April 1963. | 2 |
| D 133-60a | Clamping bracket, right and left-hand, on front crossmember upper, 4 holes 10.75 mm. | 2 |
| D 133-102 | Bush, 9 x 14 x 19, for rubber bearing of front bracket. | 12 |
| DM 133-116 | Bracket for end thrust block. | 1 |
| D 133-117a | Housing for end thrust block. | 1 |
| D 133-118 | End thrust block, rubber, 51 x 30 x 30, one hole 12.5 mm diameter. | 1 |
| D 331-87 | Stud, securing end thrust block bracket. | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 483-S | Screw, hex. head, 7 diameter x 15 long, securing housing for thrust block on front crossmember (R. III). | 4 |
| 518-S 30 | Screw, hex. head, pointed, 9 diameter x 30 long, securing upper front crossmember on sidemember (R. III). | 6 |
| 521-S | Screw, hex. head, 9 diameter x 16 long, securing lower crossmember on front bracket (R. III). | 4 |
| 530-S 30 | Screw, hex. head, pointed, 9 diameter x 22 long, securing right and left-hand caps on front bracket (R. III). | 4 |
| 2.482-S | Washer, 7.5 x 14, for screws securing thrust block housing (R. III). | 4 |
| 611.018 | Lockwasher, double, 10.3 mm diameter for screw securing upper crossmember on lower crossmember (R. III). | 4 |
| 619.024 | Washer for screws securing upper front crossmember on sidemember (R. II). | 6 |
| 619.106 | Washer, 9.5 x 24 x 2, under head of screws securing front bracket (R. III). | 12 |
| 621.027 | Screw, hex. head, 9 diameter x 50 long, securing front bracket (R. III). | 12 |
| | **REAR OF ENGINE**<br>**Until June 1959** | |
| D 133-6 | Flexible suspension block, rear without centre bolt. | 2 |
| D 133-57 | Distance piece, 12.5 x 18 x 38.5, for rear flexible block. | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| D 133-71 | Upper locking cup for rear flexible block, 50 mm diameter, 9 mm high, 12 mm diameter hole. | 2 |
| DS 133-74 | Rear suspension bracket, right-hand, hole for 12 mm centre bolt. | 1 |
| DS 133-75 | Rear suspension bracket, left-hand, hole for 12 mm centre bolt. | 1 |
| D 133-84 | Flexible buffer, lower for rear flexible block. | 2 |
| D 133-90 | Support, rear, right-hand. | 1 |
| D 133-91 | Support, rear, left-hand. | 1 |
| D 133-92 | Spindle, 12 diameter x 195 long, with welded nut securing rear flexible block. | 2 |
| DS 133-94 | Protection cap for rear flexible block, left-hand with welded nut. | 1 |
| D 133-107 | Washer, 7.5 x 26 x 4, for nuts securing rear brackets on reinforcement. | 8 |
| D 133-113 | *Cup with welded nut for lower buffer of rear flexible block, 32 mm diameter. No longer supplied.* | 2 |
| D 133-135 | Washer, fibre, 12.5 x 43 x 6, with rubber washer stuck on for protection of rear flexible block. | 2 |
| D 133-136 | *Packing piece for adjusting rear bracket. No longer supplied.* | As nec. |



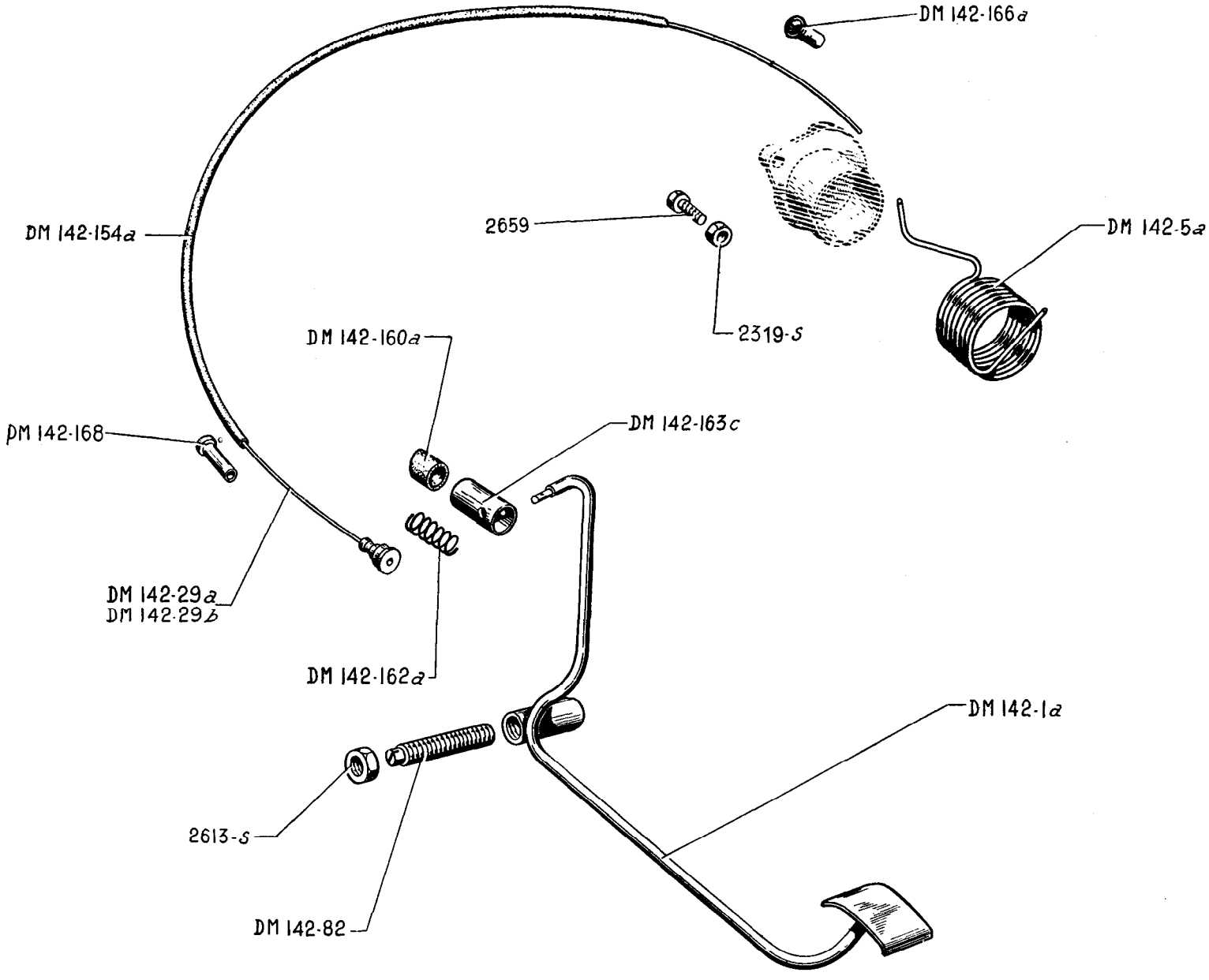
The numbers underlined indicate new parts and do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 518-S 30 | Screw, hex. head, 9 diameter x 30 long, securing rear flexible block on support (R. III). | 4 |
| 665-S | Screw, hex. head, 8 diameter x 20 long, securing rear bracket on cylinder block (R. III). | 2 |
| 844-S | Screw, hex. head, 10 diameter x 20 long, securing rear bracket on cylinder block (R. III). | 4 |
| 2.301-S | Nut, hex., 12 diameter x 125 pitch, tightening lower spindle of flexible block (R. III). | 2 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch, tightening rear brackets on reinforcements (R. III) | 8 |
| 615.015 | *Nut, hex., 12 diameter x 125 pitch, locking cup for rear flexible block (R. III). No longer supplied.* | 2 |
| 615.019 | Nut, hex., 12 diameter x 125 pitch, for upper fixing of rear flexible block on arm (R. III). | 2 |
| | **REAR OF ENGINE**<br>**Since June 1959** | |
| DS 133-5 | *Rear flexible block with 16 mm spindle. Until September 1962. Replaced by DS 133-5b.* | 2 |
| DS 133-5a | *Rear flexible block with 16 mm spindle, (black marking). September 1962 - October 1962. Replaced by DS 133-5b.* | 2 |
| DS 133-5b | Rear flexible block, with 16 mm spindle (green marking). Since October 1962. Replaces earlier models. | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 133-66 | Nut, round, (2 flats) 16 diameter x 125 pitch, for adjustment of rear flexible block. | 2 |
| DS 133-74a | Rear engine suspension bracket, right-hand, hole for 16 mm spindle. Until September 1962. | 1 |
| DS 133-74c | Rear engine suspension bracket, right-hand, hole for 16 mm spindle. Since September 1962. | 1 |
| DS 133-75a | Rear engine suspension bracket, left-hand, hole for 16 mm spindle. Until September 1962. | 1 |
| DS 133-75c | Rear engine suspension bracket, left-hand, hole for 16 mm spindle. Since September 1962. | 1 |
| DS 133-90 | Rear engine suspension bracket, right-hand. Until September 1962. | 1 |
| DS 133-90a | Rear engine suspension bracket, right-hand. Since September 1962. | 1 |
| DS 133-91 | Rear engine suspension bracket, left-hand. Until September 1962. | 1 |
| DS 133-91a | Rear engine suspension bracket, left-hand. Since September 1962. | 1 |
| DF 133-97 | Protection shield for engine suspension flexible block, right-hand (R. VI). Right-hand drive. Until June 1964. | 1 |
| <u>DS 133-97</u> | Protection shield for engine suspension on flexible block, right-hand, rear. (R. VI). All Types. Since June 1964. | 1 |

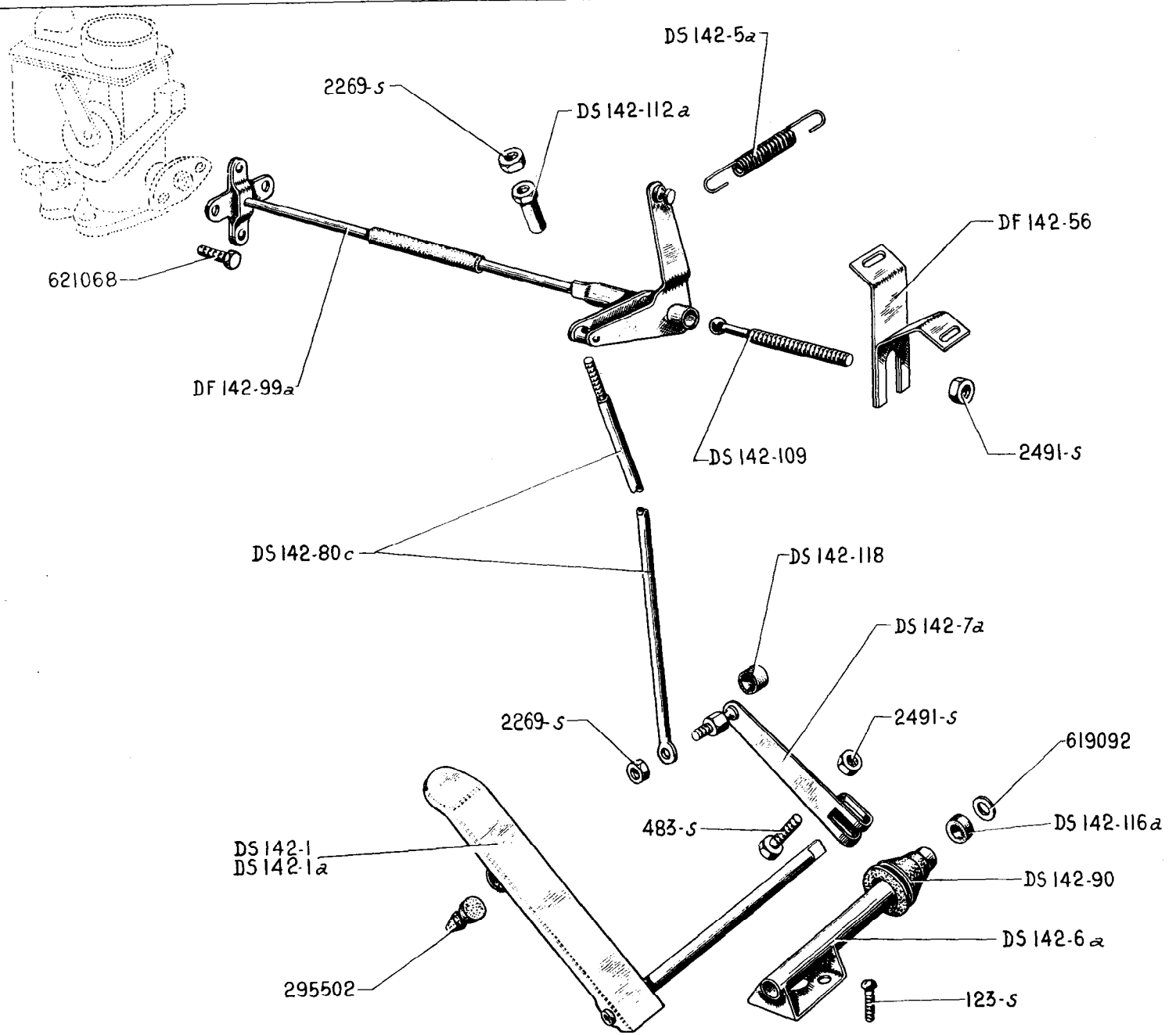
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| D 133-107 | Washer, 7.5 x 26 x 4 for nuts, securing rear brackets on reinforcements. | 8 |
| D 133-136 | *Packing piece for adjusting rear bracket. No longer supplied.* | As nec. |
| DS 133-139 | Thrust plate for screw, securing rear flexible block on engine bracket, 1 hole 9.5 mm. | 4 |
| 487-S 30 | Screw, hex. head, pointed, 7 diameter x 25 long, securing rear brackets on reinforcements (R. III) | 8 |
| 518-S 30 | Screw, hex. head, 9 diameter x 30 long, securing rear flexible suspension block on bracket (R. III). | 4 |
| 665-S | Screw, hex. head, 8 diameter x 20 long, securing rear support bracket on cylinder block (R. III). | 2 |
| 844-S | Screw, hex. head, 10 diameter x 20 long, securing rear support bracket on cylinder block (R. III). | 4 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch, securing rear brackets on reinforcements (R. III). | 8 |
| 2.813-S | Washer, shakeproof 16.5 x 26 for nut, locking rear flexible suspension block (R. VI). | 2 |
| 615.025 | Nut, hex., 16 diameter x 125 pitch, locking rear flexible suspension block. | 2 |

The numbers underlined indicate new parts and do not appear on the illustrations.

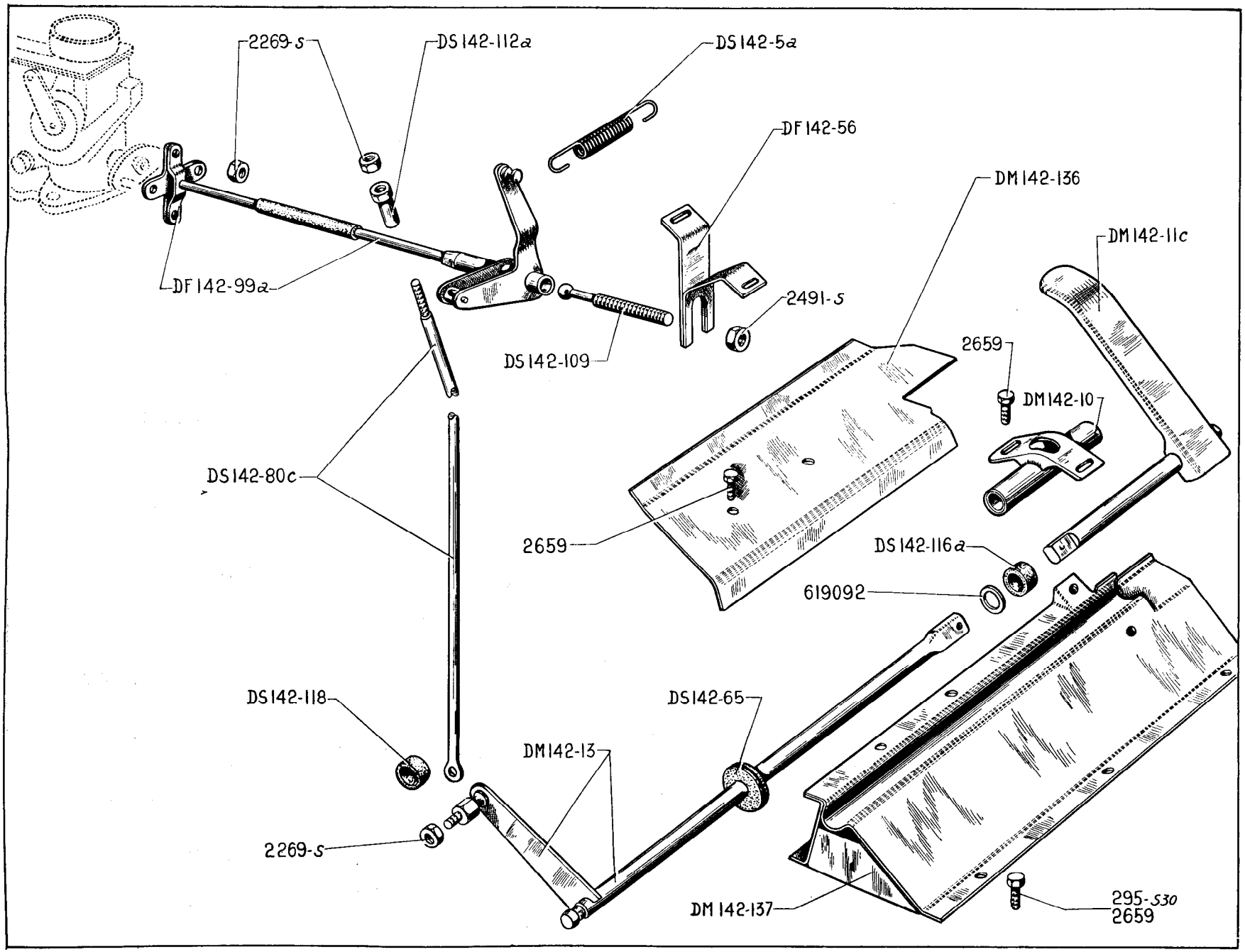

DM 142-166a
DM 142-154a
2659
DM 142-5a
2319-S
DM 142-160a
DM 142-163c
DM 142-168
DM 142-29a
DM 142-29b
DM 142-162a
DM 142-1a
2613-S
DM 142-82

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Left-hand Steering Until May 1959** | |
| DM 142-1a | Accelerator pedal (distance between articulating centre and cable fixing centre 176 mm). | 1 |
| DM 142-5a | Return spring for accelerator pedal. | 1 |
| DM 142-29a | *Control cable for accelerator pedal, 610 mm long (R. VI). LUXE. Replaced by DM 142-29c (see page 37); order in addition: 1-DM 142-160c, 1-DM 142-163d, 1-DM 142-166a (R. VI).* | 1 |
| DM 142-29b | *Control cable for accelerator, 1 m long (R. VI). NORMALE. Replaced by DM 142-29d (see page 37); order in addition: 1-DM 142-160c; 1-DM 142-163d, 1-DM 142-166a (R. VI).* | 1 |
| DM 142-82 | Threaded pin for accelerator pedal (10 diameter x 150 pitch, 55 mm long). | 1 |
| DM 142-154a | Sheath for accelerator control cable (2 x 4.5 sold by the metre) (R. VI). | As nec. |
| DM 142-160a | Thrust block, flexible, for accelerator control cable. | 1 |
| DM 142-162a | Compression spring for accelerator control cable (wire diameter 1.2 mm). | 1 |
| DM 142-163c | Housing for compression spring and control cable ferrule on accelerator pedal (hole for ferrule 9 mm) (R. VI). | 1 |
| DM 142-166a | Thrust sleeve (nylon) for cable sheath (carburettor side) length 17 mm. Replaces steel type (R. VI). | 1 |
| DM 142-168 | Thrust sleeve (nylon) for cable sheath (pedal side) length 30 mm (R. VI). Since February 1958. | 1 |
| 2.319-S | Nut, hex., 5 diameter x 75 pitch, securing accelerator control cable on cam (R. III). | 1 |
| 2.613-S | *Nut, hex., 10 diameter x 150 pitch, securing pin (R. III). Replaced by 2.496-S.* | 1 |
| 2.659 | *Screw, hex. head, 5 diameter x 13 long, securing accelerator control cable on cam (R. III). Replaced by 283-S.* | 1 |

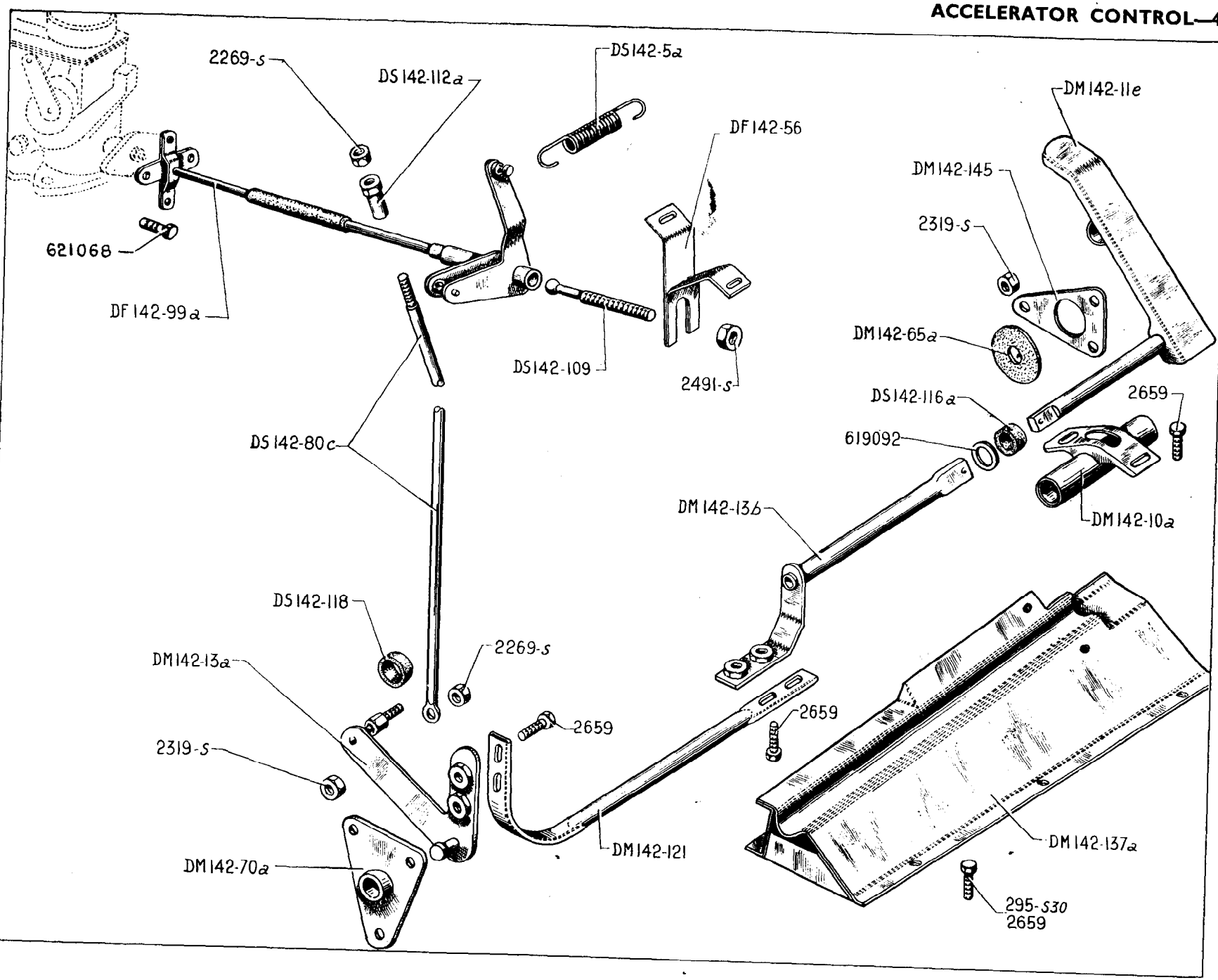
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Left-hand Steering**<br>**May 1959 – August 1961** | |
| | **Right-hand Steering**<br>**Until August 1961** | |
| AZ 142-5 | Return spring, 14 x 85, for accelerator control. Left-hand steering. Since October 1960. | 1 |
| DM 142-1c | Accelerator pedal (distance between articulating centre and cable fixing centre 190 mm). Left-hand steering. | 1 |
| DM 142-5a | Return spring for accelerator control. Until October 1960. | 1 |
| DM 142-5b | Return spring, 10.5 x 110, for accelerator control. Right-hand steering. Since October 1960. | 1 |
| DM 142-11b | Accelerator pedal. Right-hand steering. | 1 |
| DM 142-29c | Cable for accelerator control, 700 mm long (R. VI). LUXE. Left-hand steering. | 1 |
| DM 142-29d | Cable for accelerator control, 1.065 m long (R. VI). NORMALE. | 1 |
| DM 142-30b | Cable for accelerator control, 1.355 m long (R.VI). LUXE. Right-hand steering. Until October 1960. | 1 |
| DM 142-30c | Cable for accelerator control, 1.135 m long (R. VI). LUXE. Right-hand steering. Since October 1960. | 1 |
| DM 142-65 | Sealing washer for cable sheath thrust sleeve, pedal end (R. VI). | 1 |
| DM 142-82 | Threaded pin for accelerator pedal (10 diameter x 150 pitch, 55 mm long). | 1 |
| DM 142-85 | Sleeve, nylon, 5 x 7 x 16.4, for spring housing (R. VI). | 1 |
| DM 142-102 | Washer, felt, under roller securing accelerator control return spring, (4.7 x 11 x 3) (R. VI). Since October 1960. | 1 |
| DM 142-116 | Washer (nylon), 5.5 x 9 x 1.2, for spring housing (R. VI). | 1 |
| DM 142-154a | Sheath for accelerator control cable (2 x 4.5 sold by the metre) (R. VI). | As nec. |
| DM 142-160c | Flexible stop for accelerator pedal, 4 x 12 x 4. | 1 |
| DM 142-162a | Thrust spring for accelerator control cable (wire diameter 1.2 mm). | 1 |
| DM 142-163d | Housing for thrust spring and control cable ferrule on accelerator pedal (hole for ferrule 6 mm diameter). | 1 |
| DM 142-166a | Thrust sleeve (nylon) for cable sheath (carburettor side), 17 mm long (R. VI). | 1 |
| DM 142-168 | Thrust sleeve (nylon), for cable sheath (pedal side), 30 mm long (R. VI). | 1 |
| DM 142-189 | Roller for anchorage of accelerator control return spring (R. VI). Since October 1960. | 1 |
| 2.319-S | Nut, hex., 5 diameter x 75 pitch, securing accelerator control cable on cam (R. III). | 1 |
| 2.496-S | Nut, hex., 10 diameter x 150 pitch, securing pedal pin (R. III). | 1 |
| 2.659-S | *Screw, hex. head, 5 diameter x 13 long, securing accelerator control cable on cam (R. III). Replaced by 283-S.* | 1 |


DS 142-5a
2269-S
DS 142-112a
621068
DF 142-99a
DF 142-56
DS 142-109
2491-S
DS 142-80c
DS 142-118
DS 142-7a
2269-S
2491-S
619092
483-S
DS 142-116a
DS 142-1
DS 142-1a
DS 142-90
DS 142-6a
295502
123-S

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Left-hand Steering Since August 1961** | |
| DS 142-1 | *Accelerator pedal, total length 185 mm, height of stop 26 mm. Until September 1962. Replaced by DS 142-1a.* | 1 |
| DS 142-1a | Accelerator pedal, total length 185 mm, height of stop 29 mm. Since September 1962. | 1 |
| DS 142-5a | Accelerator return spring, 13.5 x 170. | 1 |
| DS 142-6a | Articulating bearing for pedal. | 1 |
| DS 142-7a | Lever on pedal pin. | 1 |
| DF 142-56 | Support (metal) for accelerator control on dashframe. | 1 |
| DS 142-80c | Control rod, 565 mm long (4 mm diameter on 50 mm length). | 1 |
| DS 142-90 | Sealing sleeve for pedal pin. | 1 |
| DF 142-99a | Relay for control (50 mm between centres on control arm, 50 mm on return arm). | 1 |
| DS 142-109 | Ball pin for relay, 10 mm diameter, 75 mm long. | 1 |
| DS 142-112a | Nut, hex., with shoulder, 4 x 75, total length 15 mm for control rod adjustment. | 1 |
| DS 142-116a | Washer, anti-rattle, felt, for pedal pin (9.5 x 17 x 5). | 1 |
| DS 142-118 | Bush, anti-rattle, rubber, for control rod (11 x 16 x 11). | 2 |
| 123-S | Screw, round head, 5 diameter x 10 long, securing bearing on dashframe (R. III). | 2 |
| 483-S | Screw, hex. head, 7 diameter x 15 long, securing lever on pedal (R. III). | 1 |
| 2.269-S | Nut, hex., 4 diameter x 75 pitch (R. III): | |
| | - for control rod adjustment. | 1 |
| | - for securing control rod. | 2 |
| | - for securing control relay. Until May 1963. | 2 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch (R. III) securing: | |
| | - accelerator control support. | 2 |
| | - ball pin for relay. | 2 |
| | - lever on pedal. | 1 |
| 295.502 | Rubber stop under accelerator pedal (R. IV). | 1 |
| 619.092 | Thrust washer 10.5 x 16 x 1, for felt washer on pedal pin (R. I). | 1 |
| 621.068 | Screw, hex. head, 4 x 7, securing control relay (R. VI). Since May 1963. | 2 |


2269-S
DS142-112a
DS142-5a
DF142-56
DM142-136
DM142-11c
DF142-99a
2491-S
DS142-109
2659
DM142-10
DS142-80c
2659
DS142-116a
619092
DS142-118
DS142-65
DM142-13
2269-S
DM142-137
295-S30
2659

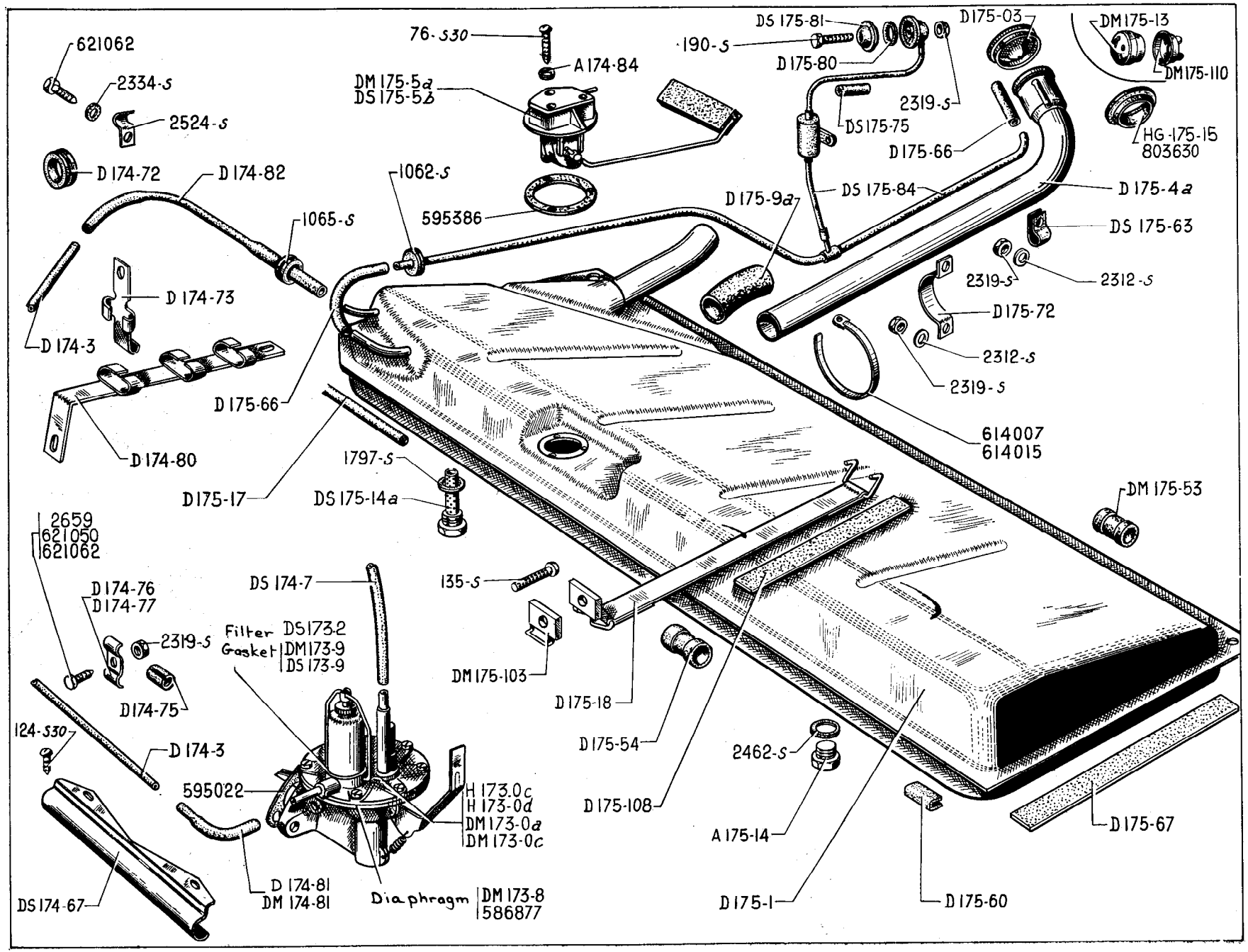
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Right-hand Steering August 1961—October 1962** | |
| DS 142-5a | Return spring, 13.5 x 170 for accelerator. | 1 |
| DM 142-10 | Articulating bearing for accelerator pedal. | 1 |
| DM 142-11c | Accelerator pedal, with pin, (R. VI). | 1 |
| DM 142-13 | Return lever, for accelerator control. | 1 |
| DF 142-56 | Support (steel for accelerator control on dashframe). | 1 |
| DS 142-65 | Sealing plate, rubber, for pedal spindle (R. VI). | 1 |
| DS 142-80c | Control rod, 565 mm long (4 mm diameter on 50 mm length). | 1 |
| DF 142-99a | Relay, for control (50 mm between centres on control arm, 50 mm on return arm). | 1 |
| DS 142-109 | Ball pin for relay, 10 mm diameter, 75 mm long. | 1 |
| DS 142-112a | Nut, hex., with shoulder, 4 diameter x 75 pitch, total length 15 mm for control rod adjustment. | 1 |
| DS 142-116a | Washer, anti-rattle, felt, (9.5 x 17 x 5) for pedal pin. | 1 |
| DS 142-118 | Bush, anti-rattle, rubber, (11 x 16 x 11) for control rod. | 2 |
| DM 142-136 | Plate covering support for accelerator control (R. VI). | 1 |
| DM 142-137 | Support for accelerator control on panel. | 1 |
| 295-S 30 | Screw, hex. head, 5 diameter x 16 long, securing control support (R. III). | 2 |
| 2.269-S | Nut, hex., 4 diameter x 75 pitch (R. III) securing: | |
| | - relay. | 2 |
| | - control rod. | 2 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch (R. III) securing: | |
| | - support for control on dashframe. | 2 |
| | - ball pin. | 1 |
| 2.659 | *Screw, hex. head, 5 diameter x 13 long (R. III):* | |
| | - *for support for accelerator control on floor.* | 3 |
| | - *for pedal articulating bearing.* | 2 |
| | - *for cover plate. Replaced by 283-S.* | 2 |
| 619.092 | Washer, 10.5 x 16 x 1 on pedal pin (R. I). | 1 |


2269-S
DS142-112a
DS142-5a
DF142-56
DM142-11e
DM142-145
2319-S
621068
DF142-99a
DS142-109
2491-S
DM142-65a
DS142-116a
2659
619092
DS142-80c
DM142-136
DM142-10a
DS142-118
2269-S
DM142-13a
2659
2659
2319-S
DM142-121
DM142-137a
DM142-70a
295-S30
2659

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **RIGHT-HAND STEERING**<br>**Since October 1962** | |
| DS 142-5a | Return spring, 13.5 x 170, for accelerator. | 1 |
| DM 142-10a | Articulating bearing for accelerator pedal. | 1 |
| DM 142-11e | Accelerator pedal with pin, height of stop 32 mm (R. VI). | 1 |
| DM 142-13a | Return lever for accelerator control, left-hand (R. VI). | 1 |
| DM 142-13b | Return lever for accelerator control, right-hand. | 1 |
| DF 142-56 | Support (steel), for accelerator control on dashframe. | 1 |
| DM 142-65a | Sealing plate, rubber for pedal pin, right-hand. | 1 |
| DM 142-70a | Bearing, bushed, for control return lever, left-hand (R. VI). Until July 1965. | 1 |
| DM 142-70c | Bearing, bushed, for control return lever, left-hand, 2 securing holes (R. VI). Since July 1965. | 1 |
| DS 142-80c | Control rod, 565 mm long (4 mm diameter on 50 mm length). | 1 |
| DF 142-99a | Relay for control (50 mm between centres on control arm, 50 mm on return arm). | 1 |
| DS 142-109 | Ball pin for relay, 10 mm diameter, 75 mm long. | 1 |
| DS 142-112a | Nut, hex. with collar, 5 diameter x 75 pitch, total length 15 mm, for control rod adjustment. | 1 |
| DS 142-116a | Washer, anti-rattle, felt, (9.5 x 17 x 5), for pedal pin. | 1 |
| DS 142-118 | Bush, anti-rattle (11 x 16 x 11), for control rod. | 1 |
| DM 142-121 | Coupling rod for return levers (R. VI). | 1 |
| DM 142-137a | Support for accelerator control on floor. | 1 |
| DM 142-145 | Steel plate supporting sealing plate. Until July 1965. | 1 |
| DX 142-145 | Sealing plate, 2 holes 7 mm diameter x 66 mm between centres (R. VI). Since July 1965. | 1 |
| 295-S 30 | Screw, hex. head, 5 diameter x 16 long, securing support for accelerator pedal (R. III). | 2 |
| 2.269-S | Nut, hex., 4 diameter x 75 pitch (R. III):<br>- securing control rod adjuster.<br>- securing relay on carburettor.<br>- securing control rod.<br>Until May 1963. | <br>1<br>2<br>2 |
| 2.319-S | Nut, hex., 5 x 75, securing return levers (R. III). | 6 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch (R. III) securing:<br>- support for accelerator control on dashframe.<br>- ball pin for relay. | <br>2<br>1 |
| 2.659 | *Screw, hex. head, 5 diameter x 13 long (R. III) securing:*<br>- *support for accelerator control on floor.*<br>- *articulating bearing for pedal.*<br>- *coupling rod.*<br>*Replaced by 283-S.* | <br>3<br>2<br>4 |
| 619.092 | Washer, 10.5 x 16 x 1, for pedal pin (R. I). | 1 |
| 621.068 | Screw, hex. head, 4 x 7, securing control relay (R. VI). Since May 1963. | 2 |

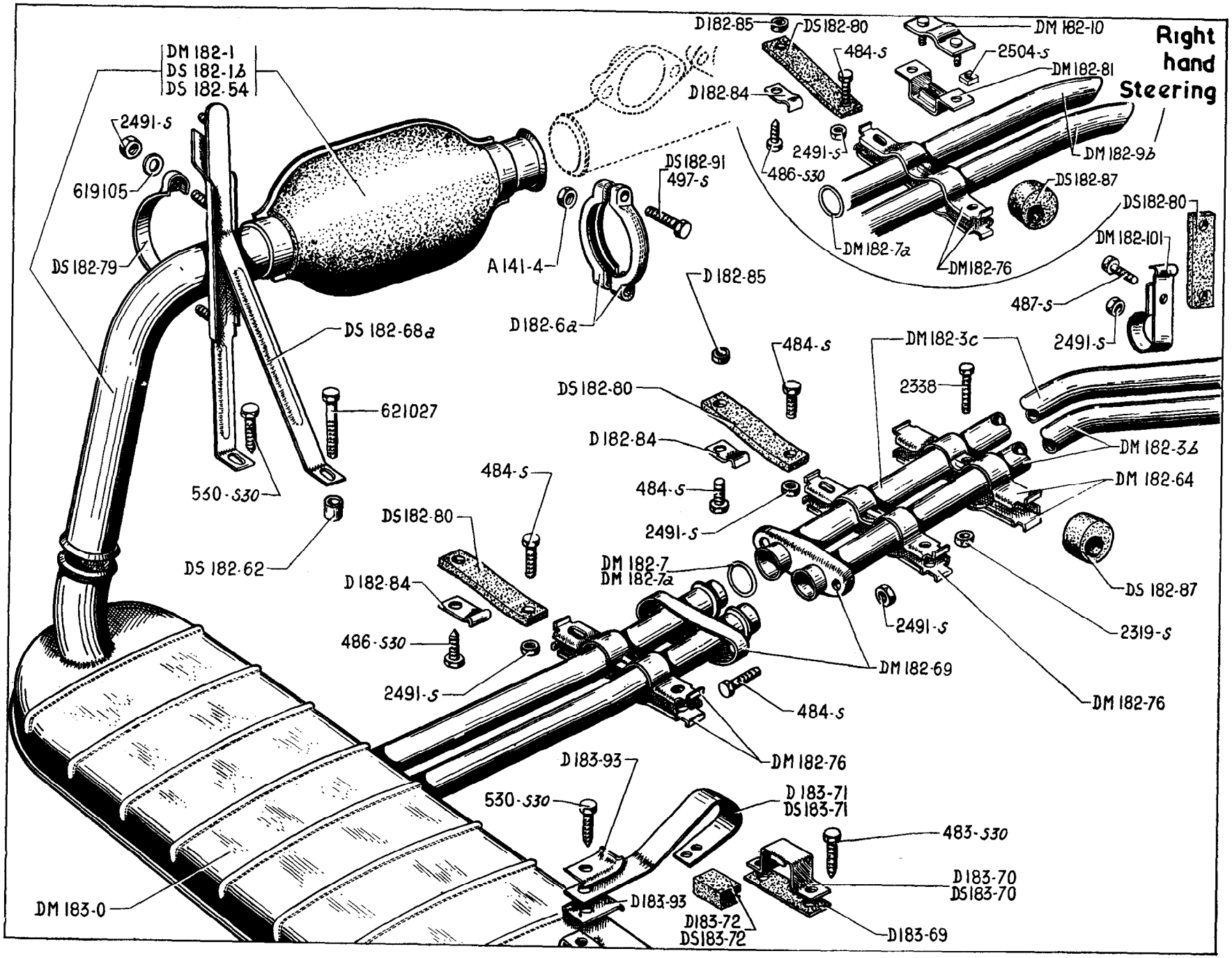


The numbers underlined indicate new parts which do not appear on the illustration.


621062
2334-S
2524-S
D 174-72
D 174-82
1065-S
D 174-73
D 174-3
D 174-80
D 175-66
D 175-17
76-S30
A 174-84
DM 175-5a
DS 175-5b
1062-S
595386
1797-S
DS 175-14a
DS 175-81
190-S
D 175-80
D175-03
DM175-13
DM175-110
2319-S
DS175-75
D175-66
HG-175-15
803630
D175-9a
DS 175-84
D 175-4a
DS 175-63
2319-S
2312-S
D175-72
2312-S
2319-S
614007
614015
DM 175-53
2659
621050
621062
D174-76
D174-77
2319-S
D174-75
124-S30
D 174-3
DS 174-7
Filter Gasket
DS173-2
DM173-9
DS 173-9
135-S
DM 175-103
D 175-18
D 175-54
D 175-108
2462-S
A 175-14
595022
H 173-0c
H 173-0d
DM 173-0a
DM 173-0c
D 174-81
DM 174-81
Diaphragm
DM 173-8
586877
DS 174-67
D 175-1
D 175-60
D 175-67

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| A 174-84 | Joint, fibre, 4.5 x 8 x 0.5, for petrol gauge tank unit (R. VI). | 3 |
| A 175-14 | Drain plug, 8 diameter x 100 pitch, 7 mm long under head (R. VI). | 1 |
| H 173-0c | *Pump complete GUIOT (fitted on cars with LUCAS electrical equipment (R. VI). U.S.A. May 1959. Replaced by H 173-0d.* | 1 |
| H 173-0d | Pump complete GUIOT (fitted on cars with LUCAS electrical equipment) (R. VI). | 1 |
| HG 175-15 | Collar, 34 x 84 x 15, for filler pipe. | 1 |
| DM 173-0a | Pump complete AC (R. VI). | 1 |
| DM 173-0c | Pump complete GUIOT (R. VI). | 1 |
| DS 173-2 | Filter unit RELLUMIX (R. VI). | 1 |
| DM 173-8 | Diaphragm for AC pump (R. VI). | 1 |
| DM 173-9 | Joint for AC pump bowl (R. VI). | 1 |
| DS 173-9 | Joint for GUIOT pump bowl (R. VI). | 1 |
| D 174-3 | Flexible feed pipe (nylon), from tank to pump (R. VI). | 1 |
| DS 174-7 | Flexible rubber pipe between pump and carburettor, 320 mm long. | 1 |
| DS 174-67 | Shield protecting flexible feed pipe. Until September 1962. | 1 |
| D 174-72 | Grommet, rubber, 25 x 40 x 11, carrying flexible pipe through centre pillar. | 2 |
| D 174-73 | Support for flexible feed pipe on sidemember. | 1 |
| D 174-75 | Bush, rubber, split, 6 x 10 x 15, protecting flexible feed pipe. | 11 |
| D 174-76 | Clip, double with welded screw for securing flexible feed pipe. Until September 1962. | 2 |
| D 174-77 | Clip, double only securing flexible feed pipe. | |
| | Until September 1962. | 4 |
| | Since September 1962. | 7 |
| D 174-80 | Support for flexible feed pipe on front pillar. | 1 |
| D 174-81 | Flexible rubber elbow for flexible tube on fuel pump. Assisted steering. Since April 1963. | 1 |
| DM 174-81 | Elbow, rubber, (flexible), for connecting flexible feed pipe on petrol pump. | 1 |
| D 174-82 | Flexible rubber connection, 6 x 15, connecting flexible feed pipe to tank, 280 mm long. | 1 |
| D 175-03 | Filler cap for petrol tank (R. VI). | 1 |
| D 175-1 | Petrol tank (65 litres) (R. VI). | 1 |
| D 175-4a | Petrol filler tube (R. VI). | 1 |
| DM 175-5a | Petrol gauge tank unit, JAEGER, 12 volts (R. VI). Since September 1961. | 1 |
| DS 175-5b | Petrol gauge tank unit ED (Veglia) (R. VI). | 1 |
| D 175-9a | Rubber connection, elbowed, for filler tube to tank, diameter 38 x 47, length 163 mm. | 1 |
| DM 175-13 | Filter for air vent pipe for tank (R. VI). Export. Since May 1960. | 1 |
| DS 175-14a | Drain plug with filter, reserve side (20 diameter x 150 pitch), 21 mm across flats (R. VI). | 1 |
| D 175-17 | Packing for sealing petrol tank access cover (R. VI). | 3 |
| D 175-18 | Strap securing petrol tank. | 2 |
| DM 175-53 | Rubber packing (transverse), for petrol tank, 47 mm long. | 4 |
| D 175-54 | Rubber packing (rear), for strap securing tank, 45 mm long. | 2 |
| D 175-60 | Rubber packing (sound deadening), for tank, 40 mm long (R. VI). | 6 |
| DS 175-63 | Clip securing air vent pipe (R. VI). | 2 |
| D 175-66 | Rubber sleeve, 11 x 18 x 147, connecting air vent pipe. | 2 |
| D 175-67 | Rubber strip, 380 x 25 x 2, under tank. | 5 |
| D 175-72 | Clip securing filler pipe, height 39 mm, 2 slots 60 mm between centres. | 1 |
| DS 175-75 | Rubber sleeve, 4 x 8 x 30, protecting air vent pipe. | 3 |
| D 175-80 | Rubber washer, 19 x 29 x 3, sealing cup on air vent pipe. | 1 |
| DS 175-81 | Cup, outer, for air vent pipe (R. VI). | 1 |
| DS 175-84 | Air vent pipe (R. VI). | 1 |
| DM 175-103 | Front clamp for tank strap on body. | 2 |
| D 175-108 | Protection lining for tank, 540 mm long, 50 mm wide. | 2 |
| DM 175-110 | Support for air vent pipe filter (R. VI). Export. Since May 1960. | 1 |
| 76-S 30 | Screw, round head, 4 diameter x 30 long, securing petrol tank unit (R. III). | 3 |
| 124-S 30 | *Screw, round head, 5 diameter x 12.5 long, securing protection plate for flexible feed pipe. Until September 1962. Replaced by 2.502-S 30 (R. VI).* | 4 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 135-S | *Screw, round head, 5 diameter x 40 long, securing straps. Replaced by 2.253-S (R. VI).* | 2 |
| 190-S | *Screw, raised head countersunk, 5 diameter x 35 long, securing cup for air vent pipe. Replaced by 2.302-S (R. VI).* | 1 |
| 1.062-S | Grommet, rubber, 12 x 21 x 5, carrying air supply pipe (R. III). | 2 |
| 1.065-S | Grommet, rubber, 22 x 18 x 8, carrying flexible feed pipe on body (R. III). | 3 |
| 1.797-S | Joint, fibre, 20.4 x 26 x 2, for drain plug, reserve side (R. VI). | 1 |
| 2.312-S | Washer. 5.5 x 9 (R. III) for nuts securing: | |
| | - clips on filler pipe. | 2 |
| | - air pipe. | 2 |
| 2.319-S | Nut, hex., 5 diameter x 75 pitch (R. III) securing: | |
| | - clip on filler pipe. | 2 |
| | - air pipe. | 2 |
| | - for screw cup on air vent pipe. | 1 |
| | - clip with welded screw. | 2 |
| 2.334-S | Washer, shakeproof, 5.2 x 9.4, for screws securing clips (R. VI). | |
| | Until September 1962. | 7 |
| | Since September 1962. | 13 |
| 2.462-S | Joint, fibre, 8.2 x 12 x 1, for drain plug (R. VI). | 1 |
| 2.524-S | *Clip, single, securing flexible feed pipe (R. III). No longer supplied.* | 1 |
| 2.659 | *Screw, hex. head, 5 diameter x 13 long, securing double clip on crossmember (R. III). Since September 1962. Replaced by 283-S.* | 3 |
| 586-877 | Diaphragm for GUIOT petrol pump (R. VI). | 1 |
| 595.022 | Joint, between pump and cylinder block, distance between hole centres 66 mm (R. VI). | 1 |
| 595.386 | Joint, rubber, 36 x 55 x 2, (3 holes 4.5 diameter), for petrol gauge tank unit (R. VI). | 1 |
| 614.007 | Clip securing sleeve on air inlet pipe, 190 mm long (R. VI). | 4 |
| 614.015 | Clip securing union on filler pipe, 335 mm long (R. VI). | 2 |
| 621.050 | *Screw, hex. head, 5 diameter x 20 long, securing double clip on side-member. Since September 1962. Replaced by 284-S 30.* | 7 |
| 621.062 | *Screw, hex. head, 5 diameter x 14 long, securing clips for flexible feed pipe. Until September 1962. Replaced by 283-S 30.* | 6 |
| 803.630 | *Collar 34 x 84 x 15 for filler pipe. Replaced by: HG 175-15.* | 1 |


DM 182-1
DS 182-16
DS 182-54
2491-S
619105
DS 182-79
DS 182-68a
621027
550-S30
DS 182-62
A 141-4
DS182-91
497-S
D182-6a
D182-85
484-S
DS182-80
D182-84
484-S
2491-S
DS182-80
D182-84
486-S30
2491-S
484-S
DM 182-7
DM 182-7a
DM 182-69
DM 182-76
D183-93
530-S30
D183-93
DM 183-0
D 183-71
DS183-71
483-S30
D183-70
DS183-70
D183-69
D183-72
DS183-72
D182-85
DS182-80
484-S
2491-S
D182-84
486-S30
DM 182-10
2504-S
DM 182-81
DM 182-9b
DS182-87
DS182-80
DM 182-101
487-S
2491-S
DM 182-3c
2338
DM 182-3b
DM 182-64
DS 182-87
2319-S
DM 182-76
Right hand Steering

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **FRONT**<br>**Until September 1962** | |
| A 141-4 | Nut, hex., 7 diameter x 100 pitch, securing half clips. | 4 |
| DM 182-1 | Front pipe, without expansion chamber, non-developed length 675 mm. NORMALE. | 1 |
| DS 182-1b | *Expansion chamber with pipe, CONFORT. Until December 1959. Replaced by DS 182-54.* | 1 |
| D 182-6a | Half clip, assembling expansion chamber on manifold and silencer. | 4 |
| DS 182-54 | Front pipe without expansion chamber, non-developed length 623 mm. LUXE. | 1 |
| DS 182-62 | Distance piece, 9.5 x 18 x 18, for support of securing clip of expansion chamber and front pipe. | 1 |
| DS 182-68a | Bracket for securing clip of expansion chamber and front pipes with welded screws. | 1 |
| DM 182-69 | Flange for assembling outlet pipes. | 2 |
| DS 182-79 | Clip securing expansion chamber and front pipe on bracket. | 1 |
| DS 182-91 | Screw, round head, (2 flats), 7 diameter x 52 long, tightening half clips securing front exhaust pipe on manifold and silencer. Since February 1960. | 4 |

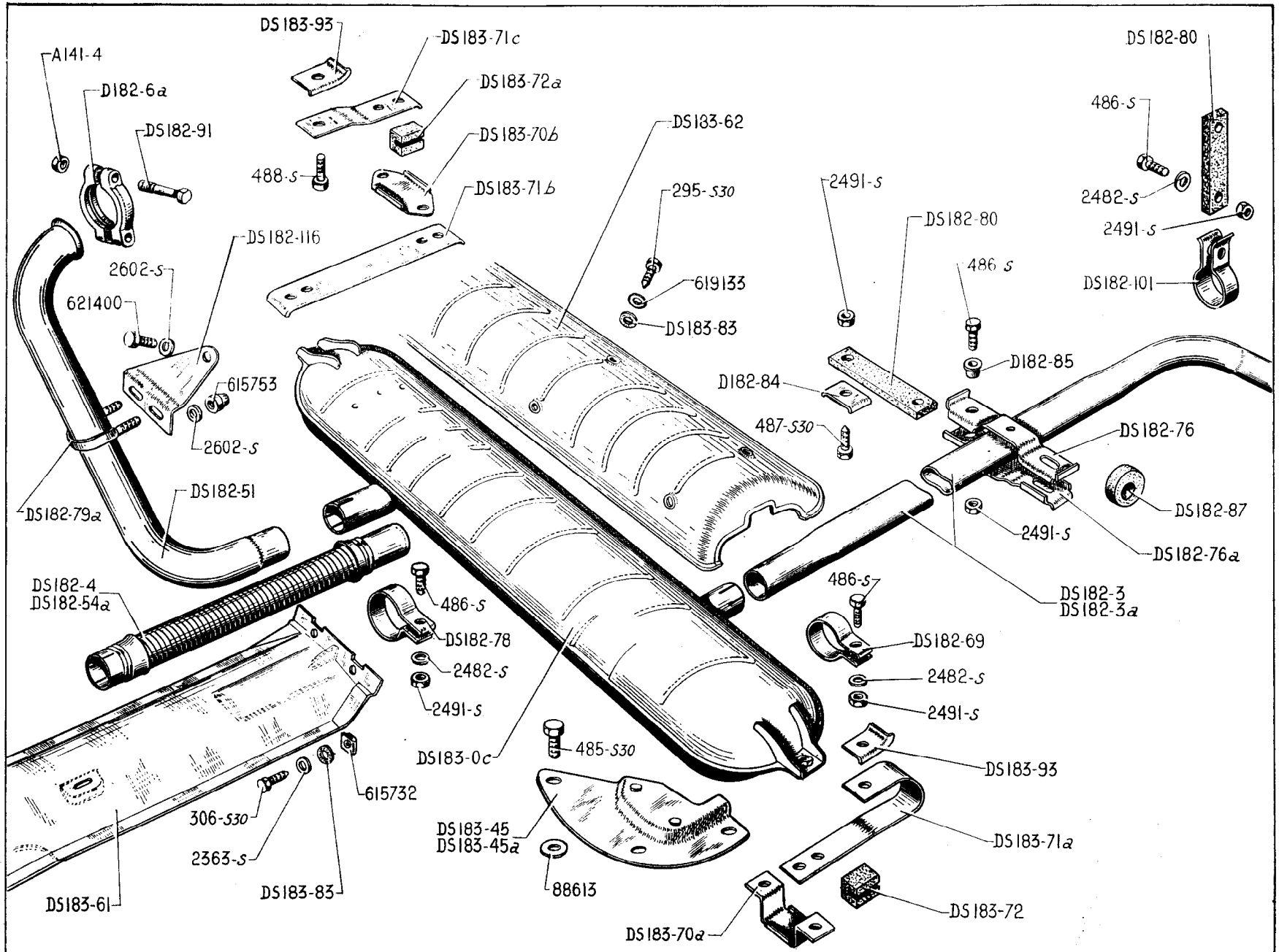
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 183-0 | Exhaust silencer. | 1 |
| D 183-69 | Plate, fibre, 72 x 35 x 2, between crossmember and clamp securing silencer spring support (R. VI). Until March 1959. | 1 |
| D 183-70 | Clamp securing silencer spring support. Until March 1959. | 1 |
| DS 183-70 | Clamp securing silencer spring support, fixing holes 60 mm between centres. Since March 1959. | 1 |
| D 183-71 | Spring support for silencer. Until March 1959. | 1 |
| DS 183-71 | Spring support for silencer, total length 115 mm. Since March 1959. | 1 |
| D 183-72 | Rubber packing, 35 x 27 x 10, retaining spring support for silencer. Until March 1959. | 2 |
| DS 183-72 | Rubber packing, grooved, 35 x 23.5 x 17, retaining spring for exhaust silencer. Since March 1959. | 2 |
| D 183-93 | Plate, 40 x 27 x 1.8 (1 hole 9.5 mm diameter) securing spring support for silencer. | 2 |
| 483-S 30 | Screw, hex. head, 7 diameter x 15 long, securing clamp for silencer spring support. | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| .4-S | Screw, hex. head, 7 diameter x 17.5 long assembling:<br>- flange for outlet pipes.<br>- half clips, front and centre of outlet pipes.<br>- rubber straps, centre and rear, supporting clips. | <br>2<br>4<br>3 |
| 486-S 30 | Screw, hex. head, 7 diameter x 22.5 long, pointed, securing rubber straps for outlet pipes from silencer. | 2 |
| 497-S | Screw, hex. head, 7 diameter x long, securing half clips sembling expansion chamber and front pipe (R. III). Until February 1960. | 4 |
| 530-S 30 | Screw, hex. head, pointed, 9 diameter x 22 long securing:<br>- bracket for clip for expansion chamber and front pipe.<br>- spring support on silencer support plate. | <br>1<br>1 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch:<br>- tightening clip for expansion chamber and front pipe on support.<br>- rubber straps on half clips, front, centre and rear clip.<br>- flange of outlet pipes. | <br>2<br>6<br>2 |
| 619.105 | Washer, 7.5 x 14 x 2, for nuts, securing clip for expansion chamber and front pipe on support. | 2 |
| 621.027 | Screw, hex. head, 9 diameter x 50 long, securing support for clip for expansion chamber and front pipe. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **REAR**<br>**Left-hand Steering**<br>**Until September 1962** | |
| DM 182-3b | Outlet exhaust pipe, left-hand (marked with paint) (R. VI). | 1 |
| DM 182-3c | Outlet exhaust pipe, right-hand (without mark) (R. VI). | 1 |
| DM 182-7 | *Joint, round, 28 x 35 x 3. 5, between pipe and exhaust outlet under body (R. VI). Until May 1960. Replaced by DM 182-7a.* | 2 |
| DM 182-7a | Joint, round, (copper), 28 x 35, between pipe and exhaust outlet under body (R. VI). Since May 1960. | 2 |
| DM 182-64 | Half collar for rear fixing of outlet pipe.<br>- Until June 1961.<br>- Since June 1961. | <br>2<br>4 |
| DM 182-76 | Half clip securing outlet pipe under body. | 4 |
| DS 182-80 | Rubber strap, 90 x 30 x 8, securing outlet pipes under body, 2 holes 10. 2 diameter at 62 mm between centres, without distance piece. | 5 |
| D 182-84 | Plate, 28 x 28 x 1. 5, 1 hole 7. 5 diameter for tightening rubber strap of outlet pipe (R. VI). | 4 |
| D 182-85 | Distance piece, 8 x 10 x 7, for rubber strap (R. VI). | 8 |
| DS 182-87 | Rubber block protecting outlet pipes. | 6 |
| DM 182-101 | Clip, securing rear of outlet pipes. | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 484-S | Screw, hex. head, 7 diameter x 17. 5 long securing:<br>- flange for outlet pipes.<br>- front half clips and centre of outlet pipes.<br>- rubber strap for rear support of clips. | <br>2<br>4<br>1 |
| 486-S 30 | Screw, hex. head, pointed, 7 diameter x 22. 5 long, securing rubber straps for outlet pipes under body (R. III). | 4 |
| 487-S | Screw, hex. head, 7 diameter x 25 long, securing rear clips for outlet pipes (R. III). | 1 |
| 2. 319-S | Nut, hex., 5 diameter x 75 pitch, for screw securing rear half clips of outlet pipe (R. III). | 1 |
| 2. 338 | *Screw, hex. head, 5 diameter x 20 long, securing rear half clips of outlet pipes (R. III).*<br>- *Until June 1961.*<br>- *Since June 1961. Replaced by 284-S.* | <br>1<br>2 |
| 2. 491-S | Nut, hex., 7 diameter x 100 pitch (R. III):<br>- securing rubber strap on front, centre and rear half clips.<br>- for flange of outlet pipe. | <br>6<br>2 |
| | **REAR**<br>**Right-hand Steering**<br>**Until September 1962** | |
| DM 182-7a | Joint, round (copper), 28 x 35 x 3. 5, between pipe and exhaust outlet under body (R. VI). | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 182-9b | Exhaust outlet pipe right and left-hand. | 2 |
| DM 182-10 | Clamp with screw securing rear of outlet pipe. | 2 |
| DM 182-76 | Half clip securing outlet pipes under body. | 6 |
| DS 182-80 | Rubber strap, 90 x 30 x 8, securing outlet pipes under body, 2 holes 10. 2 diameter at 62 mm between centres without distance piece. | 6 |
| DM 182-81 | Support securing rear of outlet pipe. | 2 |
| D 182-84 | Plate, 28 x 28 x 1. 5, 1 hole 7. 5 diameter for securing rubber strap for outlet pipes (R. VI). | 6 |
| D 182-85 | Distance piece, 8 x 10 x 7, for rubber strap (R. VI). | 12 |
| DS 182-87 | Rubber stop protecting outlet pipes. | 6 |
| 484-S | Screw, hex.head, 7 diameter x 17. 5 long, assembling half clips (R. III). | 6 |
| 486-S 30 | Screw, hex. head, 7 diameter x 22. 5 long, securing rubber straps on body (R. III). | 6 |
| 2. 491-S | Nut, hex., 7 diameter x 100 pitch, securing rubber strap on half clip (R. III). | 6 |
| 2. 504-S | Nut, square, 7 diameter x 100 pitch, tightening screw for plate securing rear of outlet pipes (R. III). | 2 |


A141-4
D182-6a
DS182-91
DS183-93
DS183-71c
DS183-72a
DS183-70b
DS183-71b
488-S
DS182-116
2602-S
621400
615753
2602-S
DS182-79a
DS182-51
DS182-4
DS182-54a
DS183-61
306-S30
2363-S
DS183-83
615732
DS183-62
295-S30
619133
DS183-83
DS183-0c
485-S30
DS183-45
DS183-45a
88613
486-S
DS182-78
2482-S
2491-S
2491-S
DS182-80
486-S
2482-S
2491-S
DS182-101
486 S
D182-85
D182-84
487-S30
DS182-76
DS182-87
2491-S
DS182-76a
DS182-3
DS182-3a
486-S
DS182-69
2482-S
2491-S
DS183-93
DS183-71a
DS183-72
DS183-70a

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Since September 1962** | |
| A 141-4 | Nut, hex., 7 diameter x 100 pitch, securing half clips. | 2 |
| DS 182-3 | Exhaust outlet pipe, under body (R. VI). Left-hand steering. | 1 |
| DS 182-3a | Exhaust outlet pipe, under body (R. VI). Right-hand steering. | 1 |
| DS 182-4 | Intermediate inlet pipe to silencer (R. VI). Since January 1963. | 1 |
| D 182-6a | Half clip, assembling connecting pipe on front pipe. | 2 |
| DS 182-51 | Front exhaust pipe. | 1 |
| DS 182-54a | *Connecting pipe between front tube and expansion chamber (R. VI). Until January 1963. Replaced by DS 182-4.* | 1 |
| DS 182-69 | Clip securing outlet pipe under body (front part). | 1 |
| DS 182-76 | Half clip, upper, securing outlet pipe under body.<br>L.H. steering.<br>R.H. steering. | <br>1<br>2 |
| DS 182-76a | Half clip, lower, securing outlet pipe under body.<br>L.H. steering.<br>R.H. steering. | <br>1<br>2 |
| DS 182-78 | Clip, assembling connecting pipe on front pipe and expansion chamber. | 2 |
| DS 182-79a | Clip, securing connecting tube. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 182-80 | Rubber strap, 90 x 30 x 8, for outlet pipe under body, 2 holes 10.2 mm diameter at 62 mm between centres.<br>L.H. steering.<br>R.H. steering. | <br>3<br>4 |
| D 182-84 | Plate, 28 x 28 x 1.5, 1 hole 7.5 diameter securing rubber strap (R. VI). | 2 |
| D 182-85 | Distance piece, 10 x 8 x 7, for rubber strap (R. VI).<br>L.H. steering.<br>R.H. steering. | <br>6<br>8 |
| DS 182-87 | Rubber buffer for protection of outlet pipe.<br>L.H. steering.<br>R.H. steering. | <br>2<br>4 |
| DS 182-91 | Screw, round head, (2 flats), for half clips, assembling connecting pipe on front pipe. | 2 |
| DS 182-101 | Clip securing outlet pipe under body (rear part). Left-hand steering. | 1 |
| DS 182-116 | Plate securing front exhaust pipe. | 1 |
| DV 182-124 | Gusset shield for engine housing, right-hand. | 1 |
| DS 182-125 | Insulating fibre washer for gusset shield for engine housing (R. VI). | 5 |
| DS 183-0c | Exhaust silencer. | 1 |
| DS 183-45 | *Support clamp, securing support spring for silencer, left-hand. Replaced by DX 183-45.* | 1 |

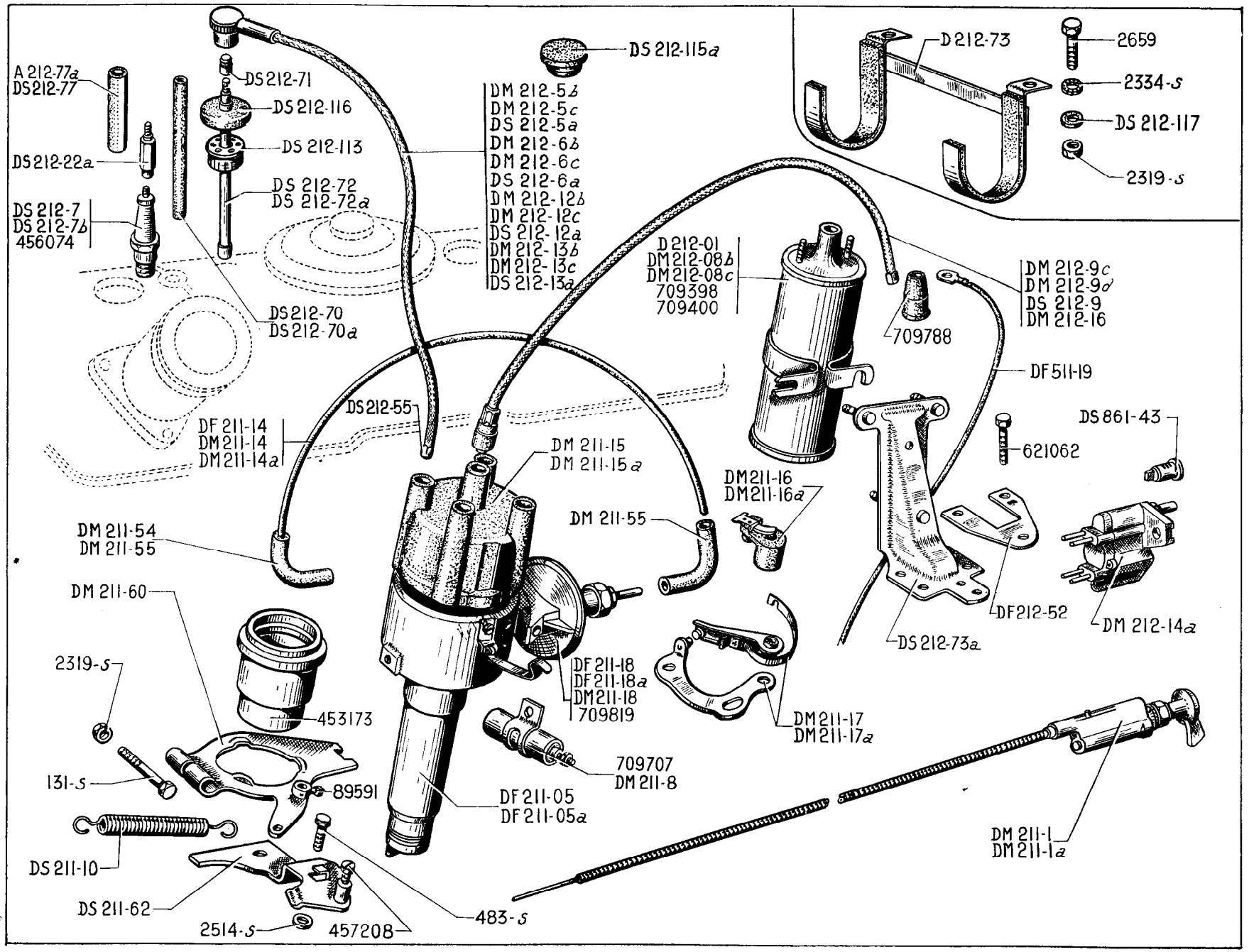
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 183-45a | *Support clamp securing support spring for silencer, right-hand. Replaced by DX 183-45a.* | 1 |
| DS 183-61 | *Shield for connecting pipe. Replaced by DX 183-61.* | 1 |
| DS 183-62 | *Shield for exhaust silencer. Replaced by DX 183-62.* | 1 |
| DS 183-70a | Clamp securing support spring for silencer.<br>Until October 1962.<br>Since October 1962. | <br>2<br>4 |
| DS 183-70b | Intermediate plate between spring clamps, upper and lower. Since October 1962. | 2 |
| DS 183-71a | Support spring for silencer.<br>Until October 1962.<br>L.H. Since October 1962. | <br>2<br>1 |
| DS 183-71b | Spring, lower, right-hand, for silencer suspension. Since October 1962. | 1 |
| DS 183-71c | Spring, lower, right-hand, for silencer suspension. Since October 1962. | 1 |
| DS 183-72 | Packing, rubber split 35 x 23.5 x 17, retaining springs for silencer support.<br>Until October 1962.<br>Left-hand. Since October 1962.<br>For lower spring, right-hand. Since October 1962. | <br>2<br>2<br>4 |
| DS 183-72a | Packing, rubber, split, 35 x 23.5 x 17, retaining upper spring, right-hand, for silencer support (white paint mark). Since October 1962. | 2 |
| DS 183-83 | Washer, (fibre), 24 x 8.2 x 2, for screws securing screens (R. VI). | 2 |
| DS 183-93 | Plate, 40 x 27 x 1.8, 1 hole 7.5 mm diameter, securing springs for silencer support. | 4 |

The numbers underlined indicate new parts which do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 295-S 30 | Screw, hex. head, pointed, 5 diameter x 16 long, securing screens. | 8 |
| 306-S 30 | Screw, hex. head, pointed, 6 diameter x 20 long, securing screen for connecting pipe on screen for silencer. | 2 |
| 485-S 30 | Screw, hex. head, pointed, 7 diameter x 20 long, securing support clamps. | 6 |
| 486-S | Screw, hex. head, 7 diameter x 22.5 long securing: | |
| | - clip on connecting pipe. | 2 |
| | - clip on outlet pipe. | 3 |
| | - flexible strap on support and clip. L.H. steering. | 2 |
| 487-S 30 | Screw, hex. head, pointed, 7 diameter x 25 long, securing flexible strap under body. | |
| | L.H. steering. | 2 |
| | R.H. steering. | 4 |

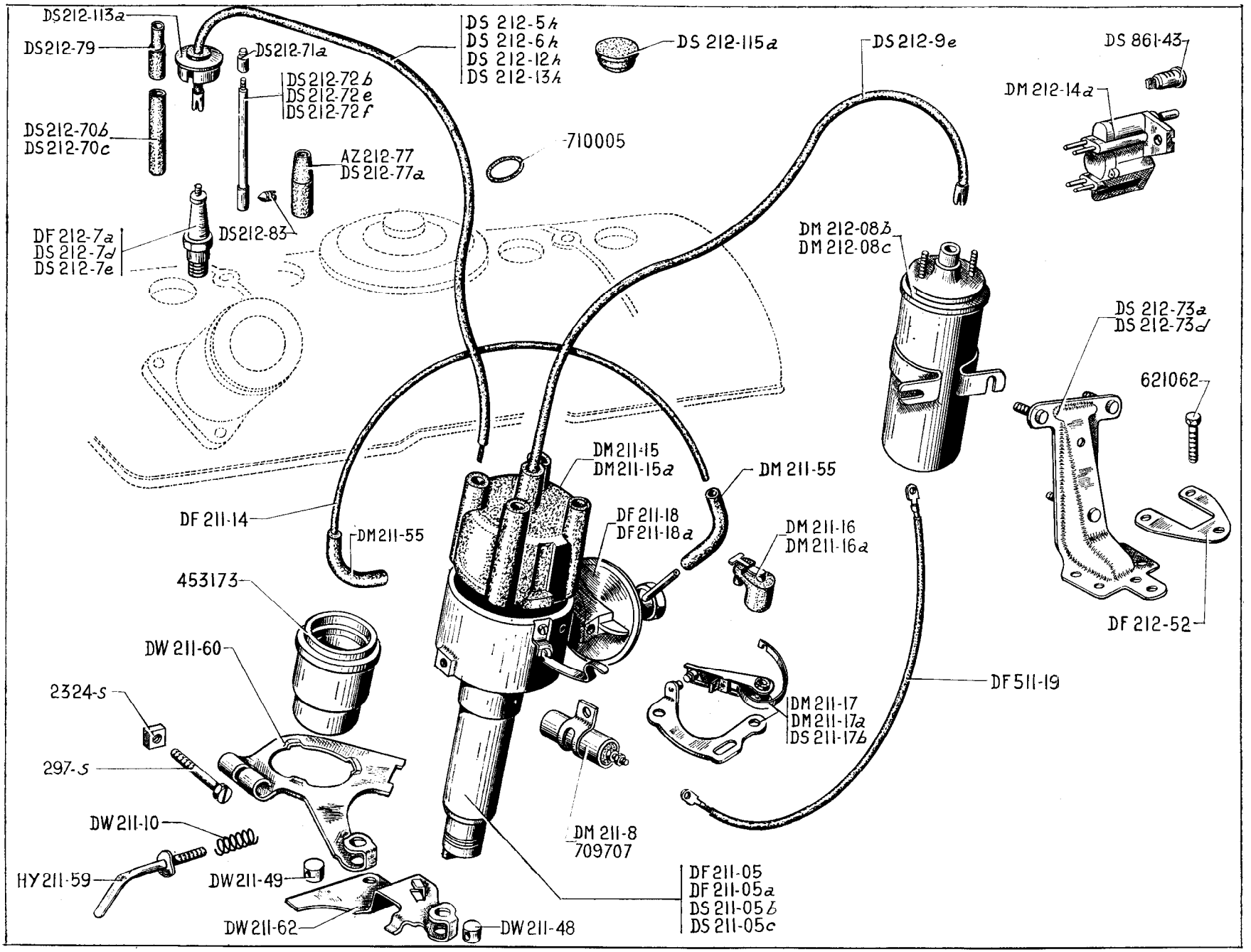
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 488-S | Screw, hex. head, 7 diameter x 28 long, securing plate for support spring for silencer. | 2 |
| 2.363-S | Plain washer, 6.5 x 14, for screw securing screen for connecting pipe on screen for silencer. | 2 |
| 2.482-S | Washer, plain, 7.5 x 14, for screw securing clip and flexible strap. | |
| | L.H. steering. | 11 |
| | R.H. steering. | 13 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch securing: | |
| | - fixing clips. | 5 |
| | - clamp on support. | 4 |
| | - flexible strap. L.H. steering. | 2 |
| | R.H. steering. | 4 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| .602-S | Washer, plain, 10.5 x 22, for screw securing front pipe on plate. | 1 |
| 88.613 | Washer, plain, 7.5 x 30 x 2.4, for screw securing support clamp. | 6 |
| 615.732 | Nut clip for screws securing screen for connecting pipe on screen for silencer (R. VI). | 2 |
| 615.753 | *Nut, special, for securing clip on plate for fixing front pipe (R. VI). Replaced by 615.775.* | 2 |
| 619.133 | Washer, plain, 5.25 x 15 x 1.5, for screw securing screens. | 8 |
| 621.400 | Screw, 10 x 28, securing plate fixing front tube. | 1 |


A 212-77a
DS212-77
DS212-22a
DS 212-7
DS 212-7b
456074
DS 212-71
DS 212-116
DS 212-113
DS 212-72
DS 212-72a
DS 212-70
DS 212-70a
DS 212-115a
DM 212-5b
DM 212-5c
DS 212-5a
DM 212-6b
DM 212-6c
DS 212-6a
DM 212-12b
DM 212-12c
DS 212-12a
DM 212-13b
DM 212-13c
DS 212-13a
D 212-73
2659
2334-S
DS 212-117
2319-S
D 212-01
DM 212-08b
DM 212-08c
709398
709400
709788
DM 212-9c
DM 212-9d
DS 212-9
DM 212-16
DF 511-19
DS 212-55
DF 211-14
DM 211-14
DM 211-14a
DM 211-15
DM 211-15a
DM 211-16
DM 211-16a
DS 861-43
621062
DM 211-54
DM 211-55
DM 211-55
DM 211-60
2319-S
453173
131-S
89591
DS 211-10
DS 211-62
2514-S
457208
483-S
DF 211-18
DF 211-18a
DM 211-18
709819
709707
DM 211-8
DF 211-05
DF 211-05a
DM 211-17
DM 211-17a
DS 212-73a
DF 212-52
DM 212-14a
DM 211-1
DM 211-1a

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Until April 1962** | |
| A 212-77a | Rubber protector, 6.5 x 15 x 60, for sparking plug (R. VI). Until January 1960. | 4 |
| DF 211-05 | *Distributor Ducellier (R. VI). Replaced by DF 211-05b.* | 1 |
| DF 211-05a | *Distributor SEV (R. VI). Replaced by DF 211-05c.* | 1 |
| DM 211-1 | Ignition control, 440 mm long (R. VI). Until September 1960. | 1 |
| DM 211-1a | Ignition control, 440 mm long (R. VI). Since September 1960. | 1 |
| DM 211-8 | Condenser Ducellier (R. VI). | 1 |
| DS 211-10 | Return spring for distributor, external diameter 9 mm, length 70 mm. | 1 |
| DF 211-14 | Pipe, 3 x 4, (Rilsan), for suction unit, 300 mm long (R. VI). LUXE. Since August 1961. | 1 |
| DM 211-14 | Pipe, 3 x 4 (Rilsan), for suction unit, length 900 mm (R. VI). NORMALE. | 1 |
| DM 211-14a | Pipe, 3 x 4 (Rilsan) for suction unit 470 mm long (R. VI). LUXE. Until August 1961. | 1 |
| DM 211-15 | Distributor head Ducellier (R. VI). | 1 |
| DM 211-15a | Distributor head SEV (R. VI). | 1 |
| DM 211-16 | Rotor, Ducellier (R. VI). | 1 |
| DM 211-16a | Rotor, SEV (R. VI). | 1 |
| DM 211-17 | Contact breaker complete, Ducellier (R. VI). | 1 |
| DM 211-17a | Arm with contact point SEV (R. VI). | 1 |
| DF 211-18 | Suction unit Ducellier (R. VI). Since August 1961. | 1 |
| DF 211-18a | Suction unit, SEV (R. VI). Since August 1961. | 1 |
| DM 211-18 | Suction unit, SEV (R. VI). Until August 1961. | 1 |
| DM 211-54 | Union, 3.8 x 11 x 38, for suction pipe. NORMALE. | 1 |
| DM 211-55 | Union, rubber, for suction pipe.<br>LUXE.<br>NORMALE. | <br>2<br>1 |
| DM 211-60 | Distributor lever. | 1 |
| DS 211-62 | Bracket with trunnion securing distributor. | 1 |
| D 212-01 | *Ignition coil (R. VI). Until November 1957. Replaced by 709.398 or 709.400. See Technical Note No. 682.* | 1 |
| DM 212-08b | Ignition coil, 12 volts, Ducellier (R. VI).<br>U.S.A. - TAXI.<br>All Types. Since September 1960. | |
| DM 212-08c | Ignition coil, 12 volts, SEV (R. VI) TAXI.<br>All Types except U.S.A.<br>Since September 1960. | 1 |
| DM 212-5b | *Lead for sparking plug, distributor to number 1 cylinder, length 415 mm. NORMALE. No longer supplied.* | 1 |
| DM 212-5c | Lead for sparking plug, distributor to number 1 cylinder, length 425 mm. LUXE. Until August 1961. | 1 |
| DS 212-5a | Lead for sparking plug, distributor to number 1 cylinder, length 460 mm. LUXE. Since August 1961. | 1 |
| DM 212-6b | Lead for sparking plug, distributor to number 2 cylinder, length 365 mm. NORMALE. | 1 |
| DM 212-6c | Lead for sparking plug, distributor to number 2 cylinder, length 380 mm. LUXE. Until August 1961. | 1 |
| DS 212-6a | Lead for sparking plug, distributor to number 2 cylinder, length 400 mm. LUXE. Since August 1961. | 1 |
| DS 212-7 | Sparking plug "MARCHAL", 14 mm diameter (35 B) (R. VI). LUXE. | 4 |
| DS 212-7b | Sparking plug, AC, 14 mm diameter (44 F) (R. VI). | 4 |
| DM 212-9c | Lead from distributor to coil, 345 mm long. Until August 1961. | 1 |
| DM 212-9d | Lead from distributor to coil, 345 mm long. NORMALE. | 1 |
| DS 212-9 | Lead from distributor to coil, 405 mm long. Since August 1961. | 1 |
| DM 212-12b | *Sparking plug lead, distributor to number 3 cylinder, 245 mm long. NORMALE. No longer supplied.* | 1 |
| DM 212-12c | Sparking plug lead, distributor to number 3 cylinder, 265 mm long. LUXE. Until August 1961. | 1 |
| DS 212-12a | Sparking plug lead, distributor to number 3 cylinder, 290 mm long. LUXE. Since August 1961. | 1 |
| DM 212-13b | *Sparking plug lead, distributor to number 4 cylinder, 245 mm long. NORMALE. No longer supplied.* | 1 |
| DM 212-13c | Sparking plug lead, distributor to number 4 cylinder, 270 mm long. LUXE. Until August 1961. | 1 |
| DS 212-13a | Sparking plug lead, distributor to number 4 cylinder, 405 mm long. LUXE. Since August 1961. | 1 |
| DM 212-14a | Ignition switch and starter control without lock barrel (R. VI). | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 212-16 | Lead from distributor to coil, 12 volts (LUCAS arrangement). U.S.A. | 1 |
| DS 212-22a | End piece for sparking plug suppressor, Marchal (R. VI). Since January 1960. | 4 |
| DF 212-52 | Reinforcing plate for coil support. LUXE. Since August 1961. | 1 |
| DS 212-55 | End piece for sparking plug lead (R. VI). | 5 |
| DS 212-70 | Insulating sleeve for sparking plug connecting rod, length 112 mm (R. VI). LUXE. Until January 1960. | 4 |
| DS 212-70a | Insulating sleeve for sparking plug suppressor connecting rod (R. VI). Since January 1960. | 4 |
| DS 212-71 | End piece, upper, on sparking plug connecting rod (R. VI). LUXE. | 4 |
| DS 212-72 | *Rod only, for sparking plug connection, 135 mm long (threaded 4 diameter x 75 pitch) (R. VI). LUXE. Until January 1960. Replaced by DS 212-72a; order in addition: 1-DS 212-22a, 1-DS 212-70a.* | 4 |
| DS 212-72a | Sparking plug connecting rod with suppressor, 110 mm long (threaded 4 diameter x 75 pitch) (R. VI). Since January 1960. | 4 |
| D 212-73 | *Support for coil. LUXE. Until November 1957. No longer supplied.* | 1 |
| DS 212-73a | Support for coil. LUXE. Since August 1961. | 1 |
| DS 212-77 | Protector, 9 x 12 x 70, for sparking plug suppressor connection (R. VI). Since January 1960. | 4 |
| DS 212-113 | Plug for sparking plug (R. VI). LUXE. | 4 |
| DS 212-115a | Plug, rubber, closing hole 40 mm diameter for passage of sparking plug spanner in scuttle. | 1 |
| DS 212-116 | Cap, rubber, for sparking plug, internal diameter 41 mm. LUXE. | 4 |
| DS 212-117 | *Washer, rubber, 4 x 10 x 1 under screw, securing support for coil. LUXE. Until November 1957. No longer supplied.* | 2 |
| DF 511-19 | Lead for coil to distributor, 450 mm long. LUXE. Since August 1961. | 1 |
| DS 861-13 | Set of 4 lock barrels for ignition switch and doors (R. VI). | 1 |
| 131-S | Screw, round head, 5 diameter x 30 long, securing distributor lever (R. III). | 1 |
| 483-S | Screw, hex. head, 7 diameter x 15 long, securing plate and lever (R. III). | 2 |
| 2.319-S | Nut, hex., 5 diameter x 75 pitch (R. III) : | |
| | - for screws securing coil support. | 2 |
| | - distributor lever. | 1 |
| 2.334-S | Washer, shakeproof, 5.2 x 9.4, for screw securing coil support (R. VI). Until November 1957. | 2 |
| 2.514-S | Washer, shakeproof, 7.3 x 12, for screw securing plate and lever (R. VI). | 1 |
| 2.659 | *Screw, hex. head, 5 diameter x 13 long, securing support for coil (R. III). Until November 1957. Replaced by 283-S.* | 2 |
| 89.591 | Screw, square head, 4 x 8, securing cable (R. III). | 1 |
| 453.173 | Housing for distributor (R. VI). | 1 |
| 456.074 | Sparking plug Marchal (CR 35) (R. VI). NORMALE. | 4 |
| 457.208 | Screw, hex. head, slotted, 5 diameter x 7.5 long, securing sheath for ignition control (R. III). | 1 |
| 621.062 | *Screw, hex. head, 5 diameter x 14 long, securing support for coil (R. III). Since August 1961. Replaced by 283-S 30.* | 2 |
| 709.398 | Coil, 6 volts, SEV (R. VI). November 1957 - September 1960. | 1 |
| 709.400 | Coil, 6 volts, distributor Ducellier (R. VI). November 1957 - September 1960. | 1 |
| 709.707 | Condenser SEV (R. VI). | 1 |
| 709.788 | Rubber protector coil side (R. VI). | 1 |
| 709.819 | Suction unit Ducellier (R. VI). Until August 1961. | 1 |

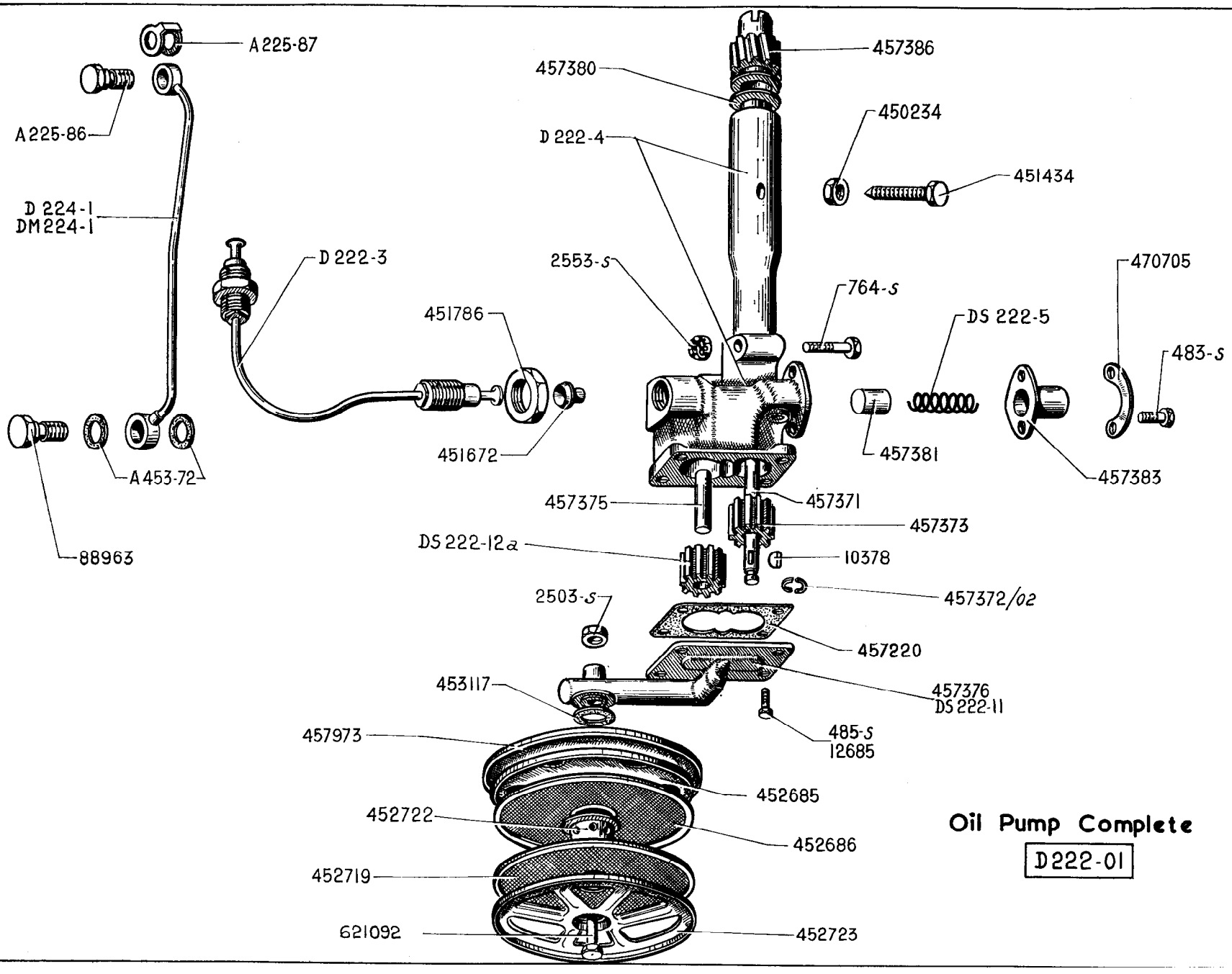

DS212-113a
DS212-79
DS212-71a
DS 212-5h
DS 212-6h
DS 212-12h
DS 212-13h
DS 212-115a
DS212-9e
DS 861-43
DM 212-14a
DS212-72b
DS212-72e
DS212-72f
DS212-70b
DS212-70c
710005
AZ212-77
DS212-77a
DF 212-7a
DS 212-7d
DS 212-7e
DS212-83
DM 212-08b
DM 212-08c
DS 212-73a
DS 212-73d
621062
DM 211-15
DM 211-15a
DM 211-55
DF 211-14
DM211-55
DF 211-18
DF 211-18a
DM 211-16
DM 211-16a
453173
DW 211-60
2324-S
297-S
DW 211-10
HY 211-59
DW 211-49
DW 211-62
DW 211-48
DM 211-8
709707
DF 211-05
DF 211-05a
DS 211-05b
DS 211-05c
DM 211-17
DM 211-17a
DS 211-17b
DF 511-19
DF 212-52

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Since April 1962** | |
| AZ 212-77 | Protector for sparking plug (R. VI). | 4 |
| HY 211-59 | Adjusting spindle for distributor, threaded 5 x 75 (R. VI). | 1 |
| DF 211-05 | *Distributor, Ducellier (R. VI). BERLINE. Until February 1964. Replaced by DF 211-05b.* | 1 |
| DF 211-05a | *Distributor, SEV (R. VI). BERLINE. Until February 1964. Replaced by DF 211-05c.* | 1 |
| DF 211-05b | Distributor, Ducellier (R. VI). BERLINE. February 1964 - September 1964. | 1 |
| DF 211-05c | Distributor, SEV (R. VI). BERLINE. Except U. S. A. February 1964 - September 1964. | 1 |
| DM 211-05e | Distrubutor, Ducellier, without suction unit (R. VI). BERLINE. Since September 1964. | 1 |
| DM 211-05f | Distributor, SEV, without suction unit (R. VI). BERLINE. Except U. S. A. Since September 1964. | 1 |
| DS 211-05b | Distributor, Ducellier (R. VI). CABRIOLET. | 1 |
| DS 211-05c | Distributor, SEV (R. VI). CABRIOLET. | 1 |
| DM 211-8 | Condenser, Ducellier (R. VI). | 1 |
| DW 211-10 | Spring on distributor adjusting rod, 8 mm diameter, length 27.6 (R. VI). | 1 |
| DF 211-14 | Suction pipe, 3 x 4 (Rilsan), 300 mm long, for suction intake (R. VI). BERLINE. Until September 1964. | 1 |
| DM 211-15 | Distributor head, Ducellier (R. VI). | 1 |
| DM 211-15a | Distributor head, SEV (R. VI). | 1 |
| DM 211-16 | Rotor, Ducellier (R. VI). | 1 |
| DM 211-16a | Rotor, SEV (R. VI). | 1 |
| DM 211-16b | Rotor, Ducellier (when fitted radio with MF) (R. VI). Since June 1965. | 1 |
| DM 211-17 | Contact breaker complete, Ducellier (R. VI). BERLINE. Until September 1964. | 1 |
| DM 211-17a | Arm with contact, SEV (R. VI). | 1 |
| DS 211-17b | Contact breaker complete, Ducellier (R. VI). CABRIOLET. BERLINE. Since September 1964. | 1 |
| DF 211-18 | Suction unit, Ducellier (R. VI). BERLINE. Until September 1964. | 1 |
| DF 211-18a | Suction unit, SEV (R. VI). BERLINE. Until September 1964. | 1 |
| DW 211-48 | Trunnion securing ignition advance, hole threaded 5 diameter x 75 pitch (R. VI). | 1 |
| DW 211-49 | Trunnion for distributor control lever, plain hole 5.25 mm diameter (R. VI). | 1 |
| DM 211-55 | Rubber connection for suction pipe. BERLINE. | 2 |
| DW 211-60 | Distributor lever (R. VI). | 1 |
| DW 211-62 | Plate securing distributor housing without trunnion (R. VI). | 1 |
| DS 212-04e | Set of leads for sparking plug and coil (R. VI). | 1 |
| DM 212-08b | Coil, 12 volts, Ducellier (R. VI). | 1 |
| DM 212-08c | Coil, 12 volts, SEV (R. VI). Except U. S. A. | 1 |
| DS 212-5h | Sparking plug lead, distributor to number 1 cylinder, 520 mm long (R. VI). | 1 |
| DS 212-6h | Sparking plug lead, distributor to number 2 cylinder, 470 mm long (R. VI). | 1 |
| DF 212-7a | Sparking plug, Champion, 14 mm (L 10) (R. VI). U. S. A. Since March 1963. | 4 |
| DS 212-7d | Sparking plug, Marchal 14 mm, end piece threaded 4 x 70 (R. VI). All Types. U. S. A. Until March 1963. | 4 |
| DS 212-7e | Sparking plug, A. C. 14 mm, end piece threaded 4 x 70 (43 F) (R. VI). BERLINE. U. S. A. Until March 1963. | 4 |
| DS 212-9e | Lead from distributor to coil, 405 mm long (R. VI). | 1 |
| DS 212-12h | Sparking plug lead, distributor to number 3 cylinder, 370 mm long (R. VI). | 1 |
| DS 212-13h | Sparking plug lead, distributor to number 4 cylinder, 370 mm long (R. VI). | 1 |
| DM 212-14a | Ignition switch and starter control without lock barrel (R. VI). Until September 1964. | 1 |
| DW 212-14c | Ignition switch without lock barrel (R. VI). Since September 1964. | 1 |



The numbers underlined indicate new parts which do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DF 212-52 | Reinforcing plate for coil support. | 1 |
| DS 212-70b | Insulating sleeve, 4.5 x 7 x 57, for sparking plug connecting rod (R. VI). Until March 1963. | 4 |
| DS 212-70c | Insulating sleeve, 4.5 x 7 x 47 for sparking plug connecting rod (R. VI). Since March 1963. | 4 |
| DS 212-71a | End piece and sparking plug connecting rod, threaded 4 x 70 (R. VI). | 4 |
| DS 212-72b | Rod only for sparking plug connection, 82 mm long, threaded 4 x 70 (R. VI). Until March 1963. | 4 |
| DS 212-72e | Rod only for sparking plug connection, 72 mm long, threaded 4 x 70 (R. VI). Except U.S.A. Since March 1963. | 4 |
| DS 212-72f | Rod only, for sparking plug connection, threaded 4 x 70, 72.5 mm long, 1 hole threaded 3 x 60, for screw securing to plug (R. VI). U.S.A. Since March 1963. | 4 |
| DS 212-73a | Support for coil. Until September 1962. | 1 |
| DS 212-73d | Support for coil with thrust piece for coil. Since September 1962. | 1 |
| DS 212-77a | Protector (cardboard), 13 x 15 x 87 for sparking plug connector (R. VI). U.S.A. Since March 1963. | 4 |
| DS 212-79 | Protector, 6.2 x 7.2 x 39 for connecting rod and lead (R. VI).<br>- All Types.<br>- U.S.A. Until March 1963. | 4 |
| DS 212-83 | Screw, 3 x 60, for securing connecting rod to plug (R. VI). U.S.A. Since March 1963. | 4 |
| DS 212-113a | Plug for sparking plug hole (R. VI). | 4 |
| DS 212-115a | Plug, rubber, for 40 mm hole for sparking plug spanner in scuttle. | 1 |
| DF 511-19 | Lead for coil to distributor, 450 mm long. | 1 |
| DS 861-43 | Lock barrel (R. VI). | 1 |
| 297-S | Screw, hex. head, slotted, 5 diameter x 35 long, securing distributor lever (R. III). | 1 |
| 2.324-S | Nut, square, 5 diameter x 75 pitch, securing screw for distributor lever (R. III). | 1 |
| 453.173 | Distributor housing (R. VI). | 1 |
| 621.062 | Screw, hex. head, 5 diameter x 14 long, securing coil support (R. III). | 2 |
| 709.707 | Condenser SEV (R. VI). | 1 |
| 710.005 | Rubber ring retaining sparking plug leads (R. III). | 1 |



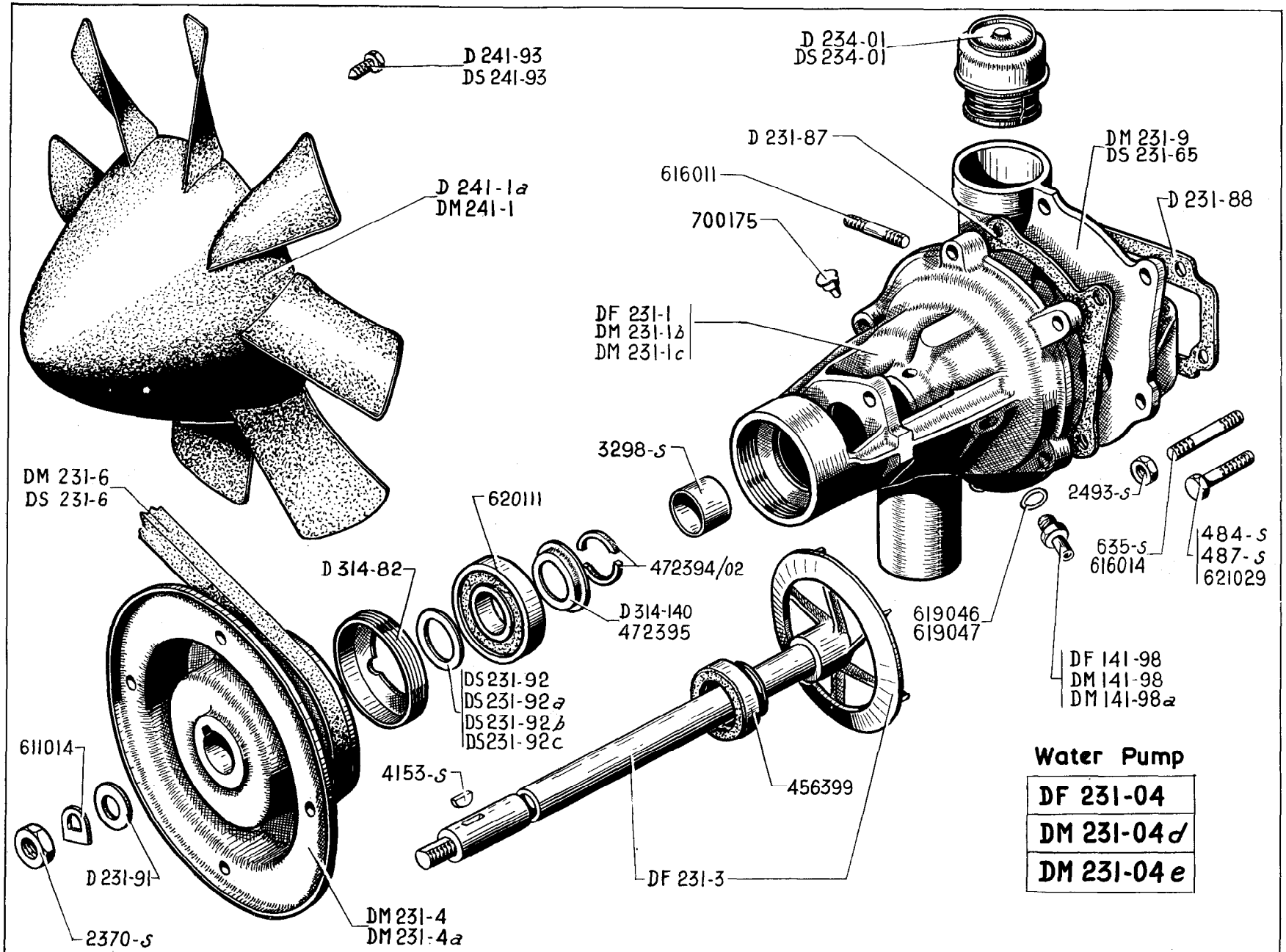

**Oil Pump Complete**

D222-01

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| A 225-86 | Screw, for union 7 diameter x 18 long (1 mm diameter hole), securing valve rocker lubrication pipe to cylinder head. LUXE. | 1 |
| A 225-87 | Joint, double, 7.2 mm for union screw on cylinder head (R. VI). LUXE. | 1 |
| A 453-72 | Joint, copper, 10.2 x 18 x 1 to 1.5 for valve rocker lubrication pipe. | |
| | LUXE. | 2 |
| | NORMALE. | 4 |
| D 222-01 | Oil pump complete with filters. | 1 |
| D 222-3 | Oil pipe between pump and cylinder block. | 1 |
| D 222-4 | Pump body with support. | 1 |
| DS 222-5 | Spring for non-return valve. | 1 |
| DS 222-11 | Oil pump base forming support for filters (4 cylindrical holes). Since June 1960. | 1 |
| DS 222-12a | *Idler pinion for pump (10 teeth, height 24.9 mm) (R. VI). Until September 1964. Replaced by 457.374.* | 1 |
| D 224-1 | Valve rocker lubrication pipe, (distance between centres 208 mm). NORMALE. | 1 |
| DM 224-1 | Oil lubrication pipe for rockers, distance between centres 190 mm. LUXE. | 1 |
| 483-S | Screw, hex. head, 7 diameter x 15 long, securing non-return spring housing (R. III). | 2 |
| 485-S | Screw, hex. head, 7 diameter x 20 long, securing base on body of pump (R. III). | |
| | Until June 1960. | 3 |
| | Since June 1960. | 4 |
| 764-S | Screw, hex. head, 8 diameter x 42.5 mm long, securing tubular support on pump body (R. III). | 1 |
| 2.503-S | Nut, hex., 7 diameter x 100 pitch (height 6 mm), securing filters on pump base (R. III). | 1 |
| 2.553-S | Nut, hex., castellated, 8 diameter x 125 pitch, for screw securing pump tubular support (R. III). | 1 |
| 10.378 | Woodruff key for fixed pinion (thickness 2.5 mm) (R. I). | 1 |
| 12.685 | Screw, countersunk head, 7 diameter x 15 long, securing base on body of pump (R. I). Until June 1960. | 1 |
| 88.963 | Union screw, 10 x 18, securing valve rocker lubrication pipe on cylinder head (R. I). | |
| | LUXE. | 1 |
| | NORMALE. | 2 |
| 450.234 | Locknut, hex., 10 diameter x 100 pitch (height 4 mm), for screw 451.434 securing pump tubular support (R. I). | 1 |
| 451.434 | Screw, hex. head, pointed, 10 diameter x 30 long, securing pump tubular support (R. I). | 1 |
| 451.672 | Conical union for oil circulation on pump and cylinder block (R. I). | 2 |
| 451.786 | Locknut, hex., 20 diameter x 150 pitch, securing oil pipe between pump and cylinder block (R. I). | 2 |
| 452.685 | Cover, upper, for pump filters (6 holes 30 diameter) (R. I). | 1 |
| 452.686 | Filter, upper, for pump (diameter of hole 30 mm) (R. I). | 1 |
| 452.719 | Filter, lower, for pump (diameter of hole 11 mm) (R. I). | 1 |
| 452.722 | Distance piece for filters (R. I). | 1 |
| 452.723 | Lower plate for pump filters (6 triangular holes) (R. I). | 1 |
| 453.117 | Joint, 29 x 42, between base of pump and upper cover protecting filters (R. VI). | 1 |
| 457.220 | Joint for base of pump, 0.05 thick (R. VI). | 1 |
| 457.371 | Driving shaft for pump fixed pinion, 288.5 mm long (R. I). Replaces type 298.5 mm long. | 1 |
| 457.372/02 | Split cotters retaining fixed pinion, 7 mm high (2 parts) (R. I). | 1 |
| 457.373 | Fixed pinion, straight teeth, (10 teeth), height 24.9 mm (R. I). | 1 |
| 457.374 | Idler pinion, straight teeth, (10 teeth), height 24.9 mm (R. I). Since September 1964. | 1 |
| 457.375 | Spindle for idler pinion, length 44 mm (R. I). | 1 |
| 457.376 | *Base for pump forming support for filters (without recess for pinion spindles, 3 cylindrical holes, 1 milled hole). Until June 1960. Replaced by DS 222-11; order in addition: 1-485-S (R. III), 1-457.973 (R. I).* | 1 |
| 457.380 | Bush for support tube, 12.5 x 24 x 28 x 37 (R. I). | 1 |
| 457.381 | Piston for non-return valve, 12 mm diameter x 20 mm long (R. I). | 1 |
| 457.383 | Spring housing for non-return valve piston (R. I). | 1 |
| 457.386 | Driving pinion for pump and distributor, 10 teeth, left-hand pitch, total height 45.2 mm (R. I). | 1 |
| 457.973 | Upper casing protecting filters (R.I). | 1 |
| 470.705 | Lockwasher, double, 7.5 mm diameter holes (distance between centres: 32 mm), for screw, securing spring housing (R. I). | 1 |
| 621.092 | Screw, hex. head, 7 diameter x 65 long, securing filters on pump (R.I). | 1 |



The numbers underlined indicate new parts which do not appear on the illustration.




**Water Pump**

| |
|---|
| DF 231-04 |
| DM 231-04d |
| DM 231-04e |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DF 141-98 | Union for water outlet (threaded 20 diameter x 150 pitch, external diameter 19 mm). Cold Climates. Until January 1961. All Types LUXE. Since January 1961. | 1 |
| DM 141-98 | Union for water outlet (threaded 14 diameter x 150 pitch, external diameter 12 mm). All Types LUXE. Except Cold Climates. Until January 1961. | 1 |
| DM 141-98a | Union for water outlet (threaded 14 diameter x 150 pitch, external diameter 19 mm). For replacement of DM 231-04d by DF 231-04. | 1 |
| DF 231-04 | *Water pump complete, without pulley or cover or thermostat (body with hole threaded 20 diameter x 150 pitch). Cold Climates. Until January 1961. All Types LUXE. January 1961 - June 1964. Replaced by DF 231-04a.* | 1 |
| DF 231-04a | Water pump complete, without pulley, or cover or thermostat (nut for bearing secured by pin). Since June 1964. | 1 |
| DM 231-04d | *Water pump complete, without pulley or cover, or thermostat (body with hole threaded 14 diameter x 150 pitch). All Types LUXE. Except Cold Climates. Until January 1961. Replaced by DF 231-04a; order in addition: 1-DF 141-98, 1-DM 141-98a (R. VI), 1-DF 142-25, 1-619.046 (R. VI), 1-619.047 (R. VI).* | 1 |
| DM 231-04e | Water pump complete, without pulley, or cover or thermostat (body without threaded hole). NORMALE. | 1 |
| DF 231-1 | *Water pump body, bushed, (hole threaded 20 diameter x 150 pitch, for water outlet union). Cold Climates. Until January 1961. All Types. LUXE. January 1961 - June 1964. Replaced by DF 231-1a; order in addition: 1-451.415.* | 1 |
| DF 231-1a | Water pump body, bushed, (hole for locking pin for pump bearing). Since June 1964. | 1 |
| DM 231-1b | Water pump body, bushed, (without threaded hole). NORMALE. | 1 |
| DM 231-1c | *Water pump body, bushed, hole threaded 14 diameter x 150 pitch, for water outlet union. All Types LUXE. Except Cold Climates. Until January 1961. Replaced by DF 231-1; order in addition: 1-DF 141-98, 1-DM 141-98a (R. VI), 1-DF 142-25, 1-619.046 (R. VI), 1-619.047 (R. VI).* | 1 |
| DF 231-3 | Shaft for water pump, with impeller fitted (impeller 22.5 mm long). | 1 |
| DM 231-4 | Pulley for pump and fan (4 bosses securing fan). Until October 1957. | 1 |
| DM 231-4a | Pulley for pump and fan. Since October 1957. | 1 |
| DM 231-6 | Driving belt for water pump and dynamo (R. VI). Until October 1961. | 2 |
| DS 231-6 | Belt driving water pump and dynamo (R. VI). Since October 1961. | 1 |
| DM 231-9 | Cover with studs for water pump. Except Cold Climates. | 1 |
| DS 231-65 | Cover only for water pump (with 1 hole 22 mm diameter for heater inlet). Cold Climates. | 1 |
| D 231-87 | Joint between water pump and cover (R. VI). | 1 |
| D 231-88 | Joint between cover and water pump and cylinder head (R. VI). | 1 |
| D 231-91 | Washer, 9 x 28 x 4 under nut, securing pulley for water pump and fan. | 1 |
| | Washer for adjusting pump shaft bearing, 15.5 mm diameter x 24.2. | As nec. |
| DS 231 92 | 1 mm thick. | |
| DS 231 92a | 1.5 mm thick. | |
| DS 231-92b | 2 mm thick. | |
| DS 231 92c | 0.5 mm thick. | |
| D 234 01 | Thermostat (R. VI). Except Cold Climates. - except heater group. Since September 1964. | 1 |
| DS 234-01 | *Thermostat (R. VI). Cold Climates. Replaced by DS 234-01a.* | 1 |
| DS 234-01a | Thermostat (R. VI). Cold Climates. | 1 |
| D 241-1a | Fan, nylon, 8 blades, securing bosses 4 mm below bearing face. Until October 1957. | 1 |
| DM 241 1 | Fan, nylon, 8 blades, securing bosses protruding 0.5 mm on bearing face. Since October 1957. | 1 |
| D 241-93 | *Screw, hex. head, 7 diameter x 28 long (head 12 across flats), securing fan (R. VI). Until July 1957. Replaced by 4-DS 241-93.* | 4 |
| DS 241-93 | Screw, hex. head, 7 diameter x 28 long (head 10 across flats), securing fan (R. VI). Since July 1957. | 4 |
| D 314-82 | Nut, pressed steel, threaded externally 45 diameter x 150 pitch, securing bearing on pump shaft. Until June 1964. | 1 |
| D 314-140 | Cup retaining locking cotters, 15.2 x 21 x 27 x 6. | 1 |
| 484-S | Screw, hex. head, 7 diameter x 17.5 long, securing water pump (R. III). Until March 1960. | 1 |

The numbers underlined indicate new parts which do not appear on the illustration.

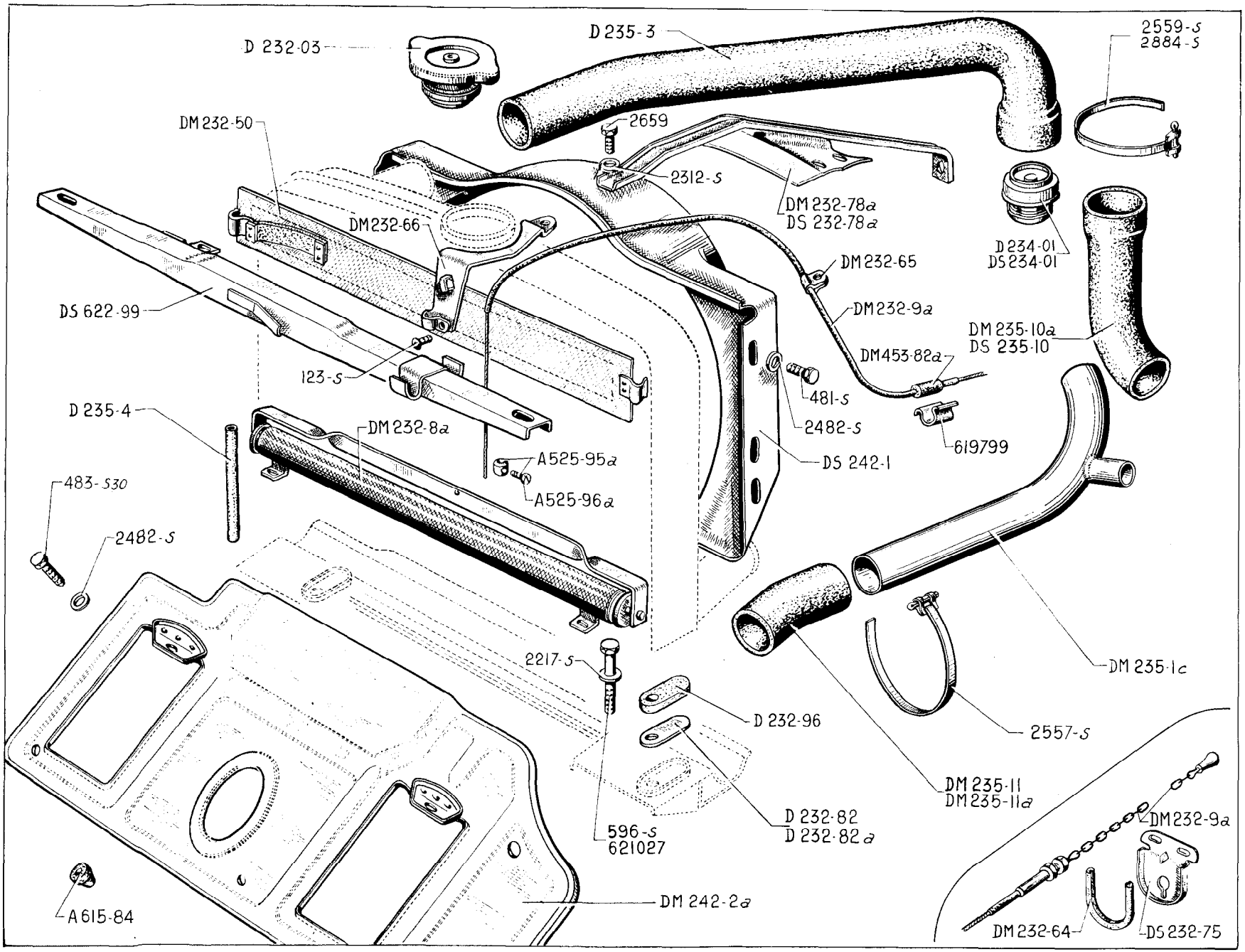
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 487-S | Screw, hex. head, 7 diameter x 25 long, securing water pump (R. III). | |
| | Until March 1960. | 2 |
| | Since March 1960. | 1 |
| 635-S | Stud, 7 diameter x 30.5 long, (threaded 17 and 10.5), securing water pump on cover (R. III). | 1 |
| 2.370-S | Nut, hex., 9 diameter x 125 pitch, securing pulley for pump and fan (R. III). | 1 |
| 2.493-S | Nut, hex., 7 diameter x 100 pitch, securing water pump (R. III). | |
| | Until March 1960. | 2 |
| | Since March 1960. | 3 |
| 3.298-S | Bush, for water pump body, 15 x 19 x 20 (R. VI). | 1 |
| 4.153-S | Woodruff key, 4 x 5 x 13, securing pump pulley and fan (R. VI). | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 451.415 | Nut, castellated (threaded 45 x 150) for locking bearing on pump shaft (R. I). Since June 1964. | 1 |
| 456.399 | Sealing ring, internal diameter 15 mm, external diameter 35 mm (R. VI). | 1 |
| 472.394/02 | Locking segment for bearing, height 9.4 mm (2 parts) (R. I). | 1 |
| 611.014 | Lockwasher, single, 9.5 mm diameter for nut securing pump pulley and fan (R. I). Until September 1961. | 1 |
| 616.011 | Stud, 5 diameter x 20 long (threaded 8 and 8), securing heater inlet pipe (R. I). Cold Climates. | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 616.014 | Stud, 7 diameter x 35.5 long (threaded 10.5 and 21), securing pump on cover and radiator tie-rod and earth connection (R. I). Since March 1960. | 2 |
| 619.046 | Joint, 14.5 x 20 x 1.5 to 2 mm for water outlet union (R. VI). All Types except Cold Climates. Until January 1961. | 1 |
| 619.047 | Joint, 20.5 x 26 x 1.5 to 2 mm for water outlet union (R. VI). Cold Climates. Until January 1961. All Types LUXE. Since January 1961. | 1 |
| 620.111 | Ball bearing, 15 x 42 x 13, with double sealing plates (R. VI). | 1 |
| 621.029 | Screw, hex. head, 10 diameter x 60 long, securing water pump cover on cylinder head (R. I). | 2 |
| 700.175 | Oiler for water pump body bush (R. VI). | 1 |



The numbers underlined indicate new parts which do not appear on the illustration.

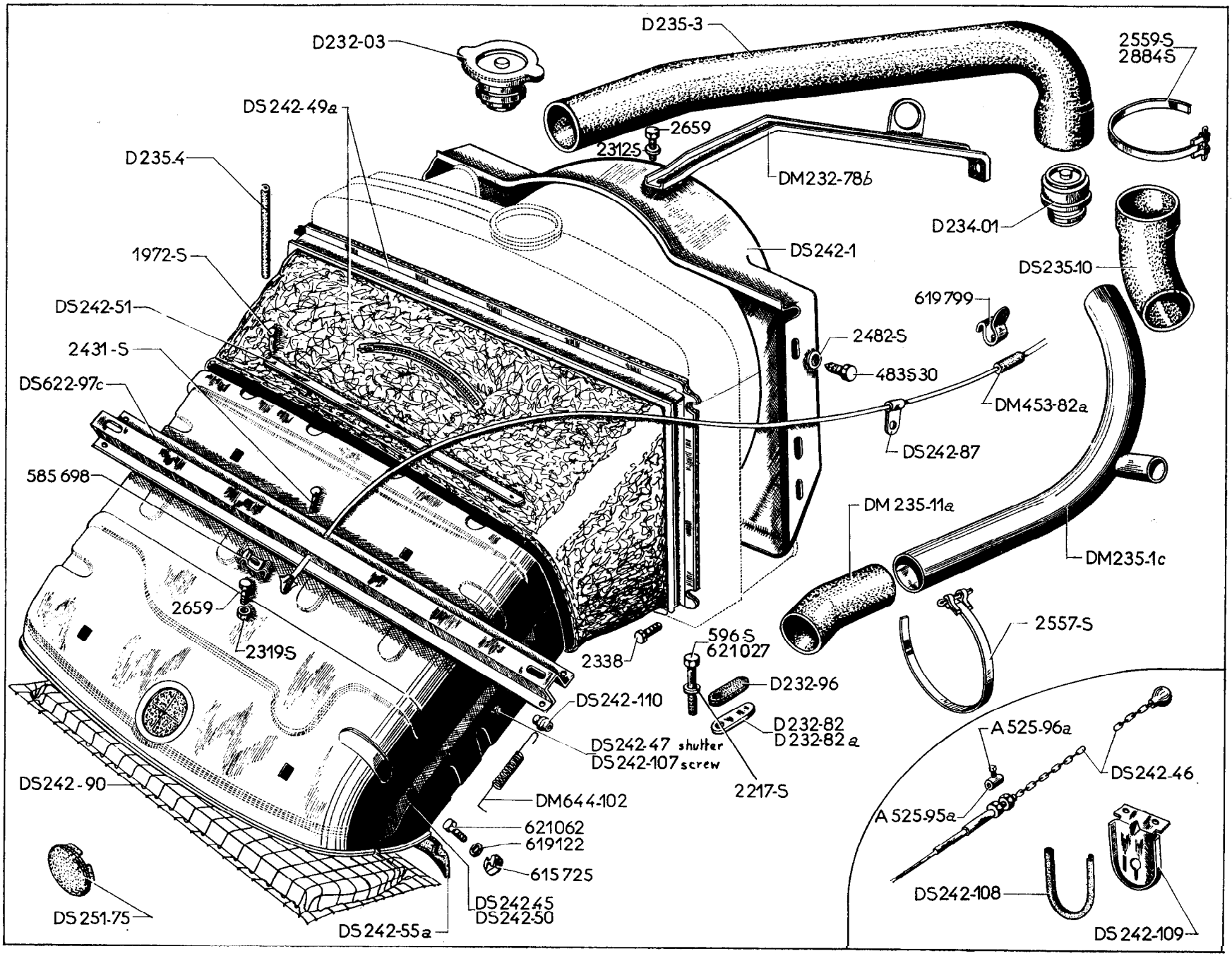

D 232-03
D 235-3
2559-S
2884-S
DM 232-50
2659
2312-S
DM 232-78a
DS 232-78a
DM 232-66
D 234-01
DS 234-01
DM 232-65
DS 622-99
DM 232-9a
DM 235-10a
DS 235-10
DM 453-82a
123-S
481-S
2482-S
619799
D 235-4
DM 232-8a
A 525-95a
DS 242-1
A 525-96a
483-S30
2482-S
DM 235-1c
2217-S
D 232-96
2557-S
DM 235-11
DM 235-11a
D 232-82
D 232-82a
596-S
621027
DM 232-9a
DM 242-2a
A 615-84
DM 232-64
DS 232-75

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Until September 1962** | |
| A 615-84 | Rubber buffer on deflector. April 1958 - September 1962. | 3 |
| D 232-03 | Cap for radiator AC (R.C2) (R.VI). | 1 |
| DM 232-78a | Radiator stay. | 1 |
| D 232-82 | Shim for adjustment of radiator, 1 mm thick. | As nec. |
| D 232-82a | Shim for adjustment of radiator, 2 mm thick. | As nec. |
| D 232-96 | Rubber pad, 60 x 35 x 16, under radiator lug. | 2 |
| D 234-01 | Thermostat, regulating water circulation on pump (R. VI). | 1 |
| DM 235-1c | Feed pipe between radiator and water pump with connecting pipe. Replaces previous type. | 1 |
| D 235-3 | Connecting pipe, upper, elbowed, between water pump and radiator. | 1 |
| D 235-4 | Rubber pipe, 6 x 9 x 300, for radiator overflow. | 1 |
| DM 235-10a | Connecting pipe, rubber, between feed pipe and water pump. Until November 1961. | 1 |
| DS 235-10 | Connecting pipe, rubber, between feed pipe and water pump. Since November 1961. | 1 |
| DM 235-11 | Connecting pipe between feed pipe and radiator, elbowed lengths 10 x 31. Until May 1958. | 1 |
| DM 235-11a | Connecting pipe, rubber, between feed pipe and radiator, elbowed lengths 20 x 30. Since May 1958. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 242-1 | Fan cowl on radiator (R. VI). | 1 |
| DM 242-2a | Air deflector. | 1 |
| DS 622-99 | Support for spare wheel with anchor lugs for extension and starting handle. | 1 |
| 481-S | Screw, hex. head, 7 diameter x 10 long, securing fan cowl on radiator. | 4 |
| 483-S 30 | Screw, hex. head, 7 diameter x 15 long, securing air deflector. | 4 |
| 596-S | Screw, hex. head, 9 diameter x 42 long, securing radiator on support. | 2 |
| 2.217-S | Washer, 9.5 x 16 x 2, for screws securing rubber plates under radiator. | 2 |
| 2.312-S | Washer, 5.5 x 12, for screws securing stay on radiator. | 1 |
| 2.482-S | Washer, 7.5 x 14 for screws securing:<br>- fan cowl.<br>- air deflector. | <br>4<br>2 |
| 2.557-S | Clip with pin securing flexible connections for feed pipe, 366 mm long (R. VI). | 4 |
| 2.559-S | Clip, with pin, securing upper union on thermostat (R. VI). | 1 |
| 2.659 | *Screw, hex. head, 5 diameter x 13 long, securing stay for radiator. Replaced by 283-S.* | 1 |
| 2.884-S | Clip securing upper union on radiator (R. VI). | 1 |
| 5.500-S | Nut, hex., 5 x 75, for securing clip on radiator. | 4 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 614.028 | Pin with screw for securing union on water pump cover (R. VI). | 1 |
| 621.027 | Screw, hex. head, 9 diameter x 50 long, securing radiator on support. | 1 |
| | **ARRANGEMENT WITH RADIATOR BLIND COLD CLIMATES Until September 1962** | |
| A 525-95a | Trunnion for blind control cable (R. VI). | 2 |
| A 525-96a | Screw, cylindrical head for trunnion (R. VI). | 2 |
| DM 232-8a | Blind for radiator (R. VI). | 1 |
| DM 232-9a | Control for blind (R. VI). | 1 |
| DM 232-50 | Screen for radiator. | 1 |
| DM 232-64 | Protector, rubber, for support locking chain (R. VI). | 1 |
| DM 232-65 | Clip retaining sheath on battery support (R. VI). | 1 |
| DM 232-66 | Support for sheath on radiator. | 1 |
| DS 232-75 | Locking support for chain (R. VI). | 1 |
| DS 232-78a | Stay for radiator. | 1 |
| DS 234-01 | *Dole thermostat for water circulation (R. VI). Replaced by DS 234-01a.* | 1 |
| DS 234-01a | Thermostat, (CALORSTAT) for water circulation (R. VI). | 1 |
| DM 453-82a | Protection sleeve on cable guide (R. VI). | 1 |
| 123-S | *Screw, round head, 5 diameter x 10 long, securing sheath on support. Replaced by 2.502-S 30 (R. VI).* | 1 |
| 619.799 | Clip securing blind cable (R. VI). | 2 |

The numbers underlined indicate new parts and do not appear on the illustration.


D232-03
D235-3
2559-S
2884-S
DS242-49a
2659
2312-S
D235-4
DM232-78b
D234-01
1972-S
DS242-1
DS235-10
619799
DS242-51
2482-S
2431-S
483530
DS622-97c
DM453-82a
DS242-87
585698
DM 235-11a
DM235-1c
2659
2319-S
2557-S
2338
596-S
621027
D232-96
DS242-110
D232-82
D232-82a
DS242-47 shutter
DS242-107 screw
A525-96a
DS242-46
2217-S
DS242-90
DM644-102
A525-95a
621062
619122
615725
DS242-108
DS242-109
DS251-75
DS242-45
DS242-50
DS242-55a

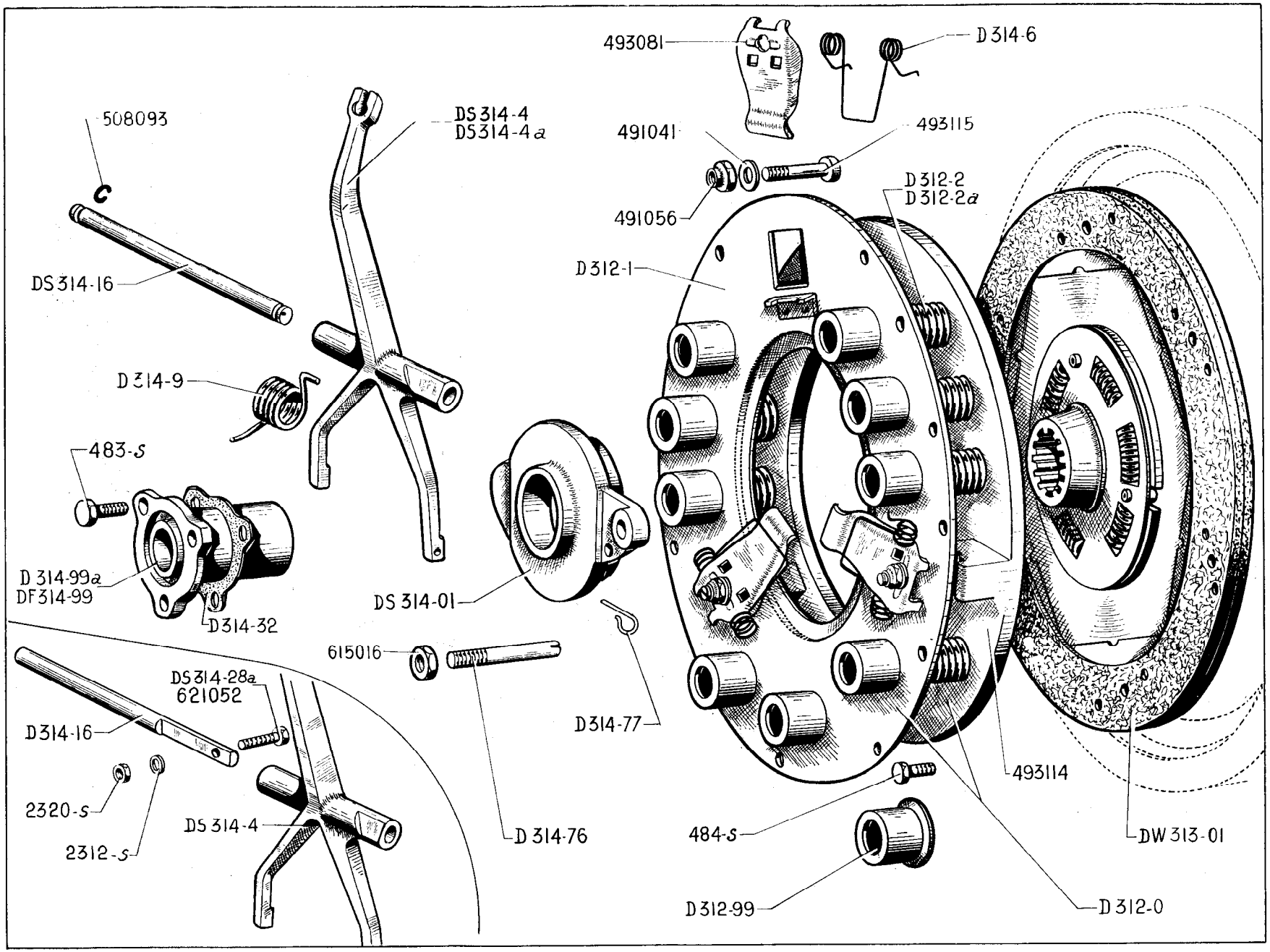
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Since September 1962 Except COLD CLIMATES** | |
| D 232-03 | Cap for radiator AC (RC 2) (R. VI). | 1 |
| DM 232-78b | Radiator tie-rod. | 1 |
| D 232-82 | Adjusting shim for radiator, 1 mm thick. | As nec. |
| D 232-82a | Adjusting shim for radiator, 2 mm thick. | As nec. |
| D 232-96 | Rubber plate, 60 x 35 x 16 under radiator clip. | 2 |
| D 234-01 | Thermostat, CALORSTAT, for circulation water on pump (R. VI). | 1 |
| DM 235-1c | Feed tube between radiator and water pump with connecting tube. | 1 |
| D 235-3 | Union, elbowed, upper, between pump and radiator. | 1 |
| D 235-4 | Tube, rubber, 6 x 9 x 300, for radiator overflow. | 1 |
| DS 235-10 | Rubber connection between suction and water pump. | 1 |
| DM 235-11a | Rubber connection between suction pipe and radiator, length of elbows 20 x 30. | 1 |
| DS 242-1 | Air cowl on radiator (R. VI). | 1 |
| DS 242-49a | *Frame with flexible connection for ventilation on radiator. Replaced by DX 242-49b.* | 1 |
| DS 242-50 | *Body (fixed part) for ventilation duct. Replaced by DX 242-67.* | 1 |
| DS 242-51 | Band for securing the flexible part of duct to fixed part. | 2 |
| DS 242-55a | Sealing joint, rubber, for body of ventilation duct on scuttle (R. VI). | 2 |
| DS 242-90 | Protection grille on fixed ventilation duct. Since September 1963. | 1 |
| DS 251-75 | Plug (plastic) for handle hole (R.VI). | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 622-97c | Spare wheel support. | 1 |
| 483-S 30 | Screw, hex. head, 7 x 10, for securing cowl on radiator. | 4 |
| 596-S | Screw, hex. head, 9 x 42, for securing radiator on bracket (R. III). | 2 |
| 1.972-S | Rivet, flat head, 2.4 x 6, for securing flexible part of duct on fixed part (R. VI). | 10 |
| 2.217-S | Washer, 9.5 x 16 x 2, for screw securing rubber plate under radiator (R. III). | 2 |
| 2.312-S | Washer, 5.5 x 9 for the screw securing the radiator tie-rod | 1 |
| 2.338 | *Screw, hex. head, 5 x 20, for securing flexible duct on radiator. Replaced by 284-S.* | 4 |
| 2.482-S | Washer, 7.5 x 14 for screw securing air cowl. | 4 |
| 2.557-S | Clip, with pin, for securing suction pipe unions, 366 mm long (R. VI). | 4 |
| 2.559-S | Clip, with pin, 485 mm long, for securing upper union on thermostat (R. VI). | 1 |
| 2.659 | *Screw, hex. head, 5 x 13, for securing radiator tie-rod. Replaced by 283-S.* | 1 |
| 2.884-S | Clip for securing upper union on radiator (R. VI). | 1 |
| 5.500-S | Nut, hex., 5 x 75, for securing clip on radiator. | 4 |
| 614.028 | Clip with screw for securing upper union on pump cover (R. VI). | 1 |
| 615.725 | Nut, 5 x 75 (in cage) for screws securing ventilation duct (R. VI). | 4 |
| 619.122 | Washer, plain, 5.5 x 12 x 1 for screws securing ventilation duct (R. III). | 4 |
| 621.027 | Screw, hex. head, 9 x 50, for securing radiator bracket. | 1 |
| 621.062 | *Screw, hex. head, 5 x 14, for securing ventilation duct. Replaced by 283-S 30.* | 4 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **SPECIAL PARTS COLD CLIMATES** | |
| A 525-95a | Trunnion for securing shutter cable (R. VI). | 1 |
| A 525-96a | Screw, cylindrical head for trunnion (R. VI). | 1 |
| DS 234-01 | *Thermostat DOLE for circulating water (R. VI). Replaced by DS 234-01a.* | 1 |
| DS 234-01a | Thermostat CALORSTAT, for circulating water (R. VI). | 1 |
| DS 242-45 | *Body (fixed part) for ventilation duct with closing shutter. Replaced by DX 242-45.* | 1 |
| DS 242-46 | Control for closing shutter (R. VI). | 1 |
| DS 242-47 | Closing shutter on fixed duct. | 1 |
| DS 242-87 | Clip securing sheath on battery bracket (R. VI). | 1 |
| DS 242-107 | Screw for securing closing shutter (R. VI). | 2 |
| DS 242-108 | Protector, rubber, for chain stop bracket (R. VI). | 1 |
| DS 242-109 | Chain stop bracket (R. VI). | 1 |
| DS 242-110 | Swivel bearing for closing shutter (R. VI). | 2 |
| DM 453-82a | Bush protecting guide for cable (R. VI). | 1 |
| DM 644-102 | Return spring on closing shutter. | 2 |
| 2.319-S | Nut, hex., 5 x 75, for screw securing sheath (R. III). | 1 |
| 2.431-S | Rivet, bifurcated, 4.8 x 14.5, for securing cable on closing shutter (R. VI). | 1 |
| 2.659 | *Screw, hex. head, 5 x 13, for securing sheath on duct. Replaced by 283-S.* | 1 |
| 585.698 | Flange for securing sheath on fixed duct. | 1 |
| 619.799 | Clip for securing cable on closing shutter (R. VI). | 1 |

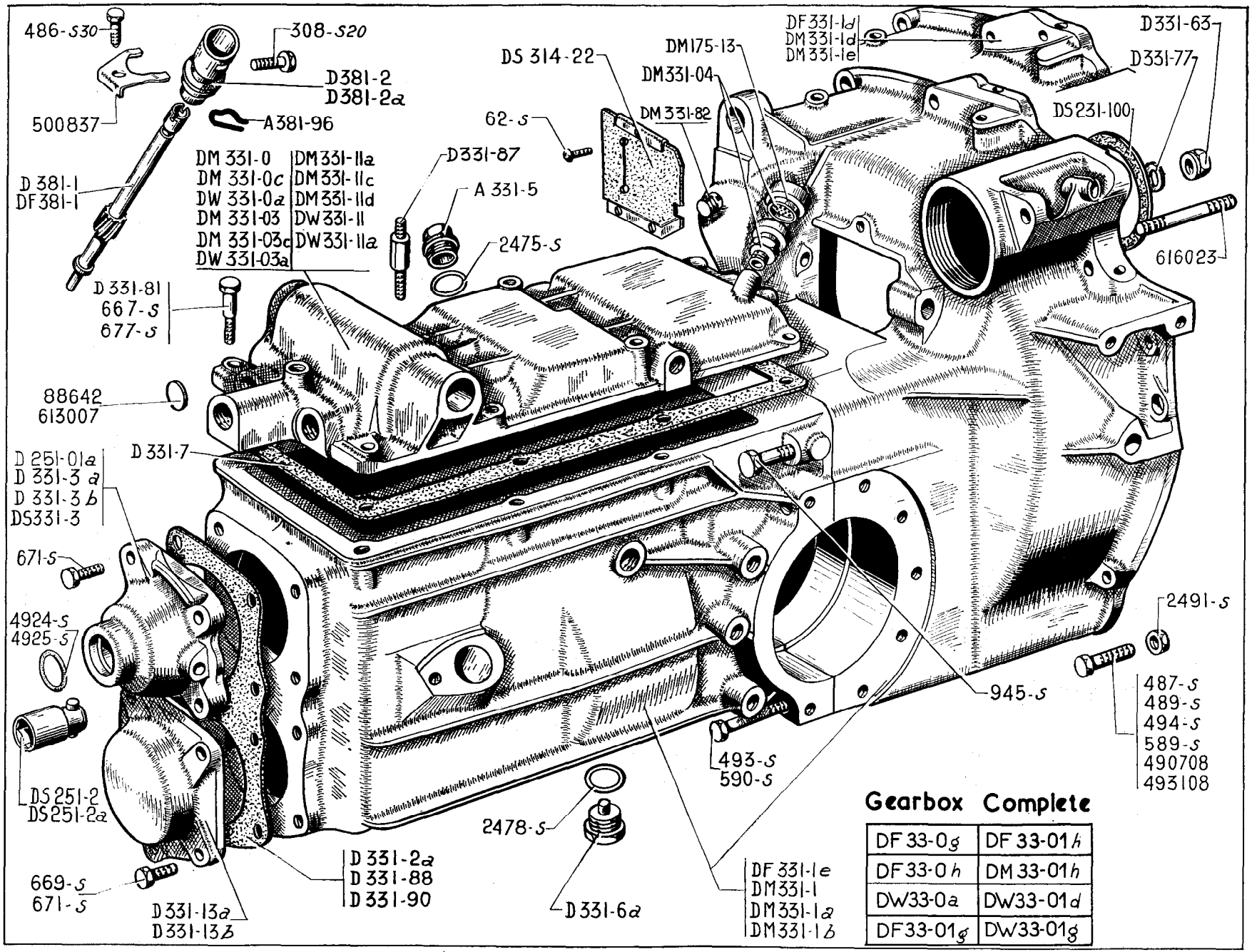


The numbers underlined indicate new parts which do not appear on the illustration.


493081
D 314-6
508093
DS 314-4
DS 314-4a
491041
493115
D 312-2
D 312-2a
491056
D 312-1
DS 314-16
D 314-9
483-s
D 314-99a
DF 314-99
D 314-32
DS 314-01
615016
D 314-77
DS 314-28a
621052
D 314-16
2320-s
2312-s
DS 314-4
D 314-76
484-s
493114
DW 313-01
D 312-99
D 312-0

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| D 312-0 | *Clutch mechanism (R.VI). Until March 1965. Replaced by DS 312-0a.* | 1 |
| DS 312-0a | Clutch mechanism with insulating washers (marked DS white paint) (R. VI). Since March 1965. | 1 |
| D 312-1 | Carrier plate for clutch toggles, 243 mm diameter (R. VI). | 1 |
| D 312-2 | *Clutch spring (marked green) (R. VI). Until March 1965. Replaced by DS 312-2; order in addition: 1-DS 312-80.* | 3 |
| DS 312-2 | Clutch spring (marked pale green) (R. VI). Since March 1965. | 3 |
| D 312-2a | *Clutch spring (marked white) (R. VI). Until March 1965. Replaced by DS 312-2a; order in addition: 1-DS 312-80.* | 6 |
| DS 312-2a | Clutch spring (marked wine colour) (R. VI). Since March 1965. | 6 |
| DS 312-80 | Insulating washer for clutch mechanism (R. VI). Since March 1965. | 9 |
| D 312-99 | Cup for clutch spring, 26.5 mm high, internal diameter 29 mm (R. VI) | 9 |
| DM 313-01a | Clutch disc "Dentel" (R. VI). | 1 |
| DW 313-01 | *Clutch disc (R. VI). Replaced by DM 313-01a.* | 1 |
| DS 314-01 | Housing for ball thrust bearing with bearing. | 1 |
| DS 314-4 | Clutch withdrawal fork, thickness of head 11 mm. Until December 1963. | 1 |
| DS 314-4a | Clutch withdrawal fork, thickness of head 8.5 mm. Since December 1963. | 1 |
| D 314-6 | Return spring for toggles (R. VI). | 3 |
| D 314-9 | Return spring for clutch withdrawal fork (R. VI). | 1 |
| D 314-16 | Shaft for clutch withdrawal fork (10 x 118). Until May 1959. | 1 |
| DS 314-16 | Shaft for clutch withdrawal fork (10 x 126.4 with 2 grooves for circlips). Since May 1959. | 1 |
| DS 314-28a | Screw, hex. head, 5 diameter x 23 long, securing clutch withdrawal fork shaft. March 1958 - May 1959. | 1 |
| D 314-32 | Joint, paper, for ball thrust bearing carrier (R. VI). | 1 |
| D 314-76 | Guide pin for ball thrust bearing, threaded 9 diameter x 125 pitch, total length 52 mm. | 1 |
| D 314-77 | Spring pin retaining ball thrust bearing. | 2 |
| D 314-99a | Hub for ball thrust bearing. | 1 |
| DF 314-99 | Hub for ball thrust bearing (arrangement for mountain ratio). | 1 |
| 483-S | Screw, hex. head, 7 diameter x 15 long, securing ball thrust bearing hub (R. III). | 3 |
| 484-S | Screw, hex. head, 7 diameter x 17.5 long, securing clutch mechanism on flywheel (R. III). | 6 |
| 2.312-S | Washer, 5.5 x 12, under screw securing clutch withdrawal fork (R. III). May 1958 - May 1959. | 1 |
| 2.320-S | Nut, hex., 5 diameter x 75 pitch, height 3.5 mm securing clutch withdrawal fork shaft (R. III). March 1958 - May 1959. | 1 |
| 491.041 | Washer, 10 x 18 x 2.5, for clutch toggle adjusting screws (R. VI). | 3 |
| 491.056 | Nut, hex., 8 diameter x 75 pitch, for clutch toggle adjusting screws (R. VI). | 3 |
| 493.081 | Clutch toggle, 87.5 mm long (R. VI). | 3 |
| 493.114 | Pressure plate, 216 mm diameter, hole diameters for toggle screws 8.5 mm, 10.5 mm and 16 mm (R. VI). | 1 |
| 493.115 | Screw, cylindrical head, 8 diameter x 41 long, for clutch toggle adjustment (R. VI). | 3 |
| 508.093 | Circlip, 8.8 x 10.8, retaining shaft of clutch withdrawal fork (R. I). Since May 1959. | 2 |
| 615.016 | Nut, hex., 9 diameter x 125 pitch, 4 mm thick, for locking guide pin for thrust bearing housing (R. I). | 1 |
| 621.052 | *Screw, hex. head, 5 diameter x 17 long, securing clutch withdrawal fork shaft (R. I). Until March 1958. Replaced by DS 314-28a; order in addition: 1-2.312-S (R. III), 1-2.322-S (R. III).* | 1 |

The numbers underlined indicate new parts which do not appear on the illustration.




## Gearbox Complete

| | |
|---|---|
| DF 33-0g | DF 33-01h |
| DF 33-0h | DM 33-01h |
| DW33-0a | DW33-01d |
| DF 33-01g | DW33-01g |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **GEARBOX COMPLETE** | |
| | Gearbox, double wheel and pinion, 8 x 31, complete with: clutch withdrawal fork and thrust bearing, brake discs, lateral support brackets and upper support brackets. | 1 |
| DF 33-0g | *Drive fixed by 9 mm screws (fitted with water pump driving shaft). L.H. steering. October 1961 - September 1962. Replaced by DM 33-0d; order in addition: 1-DW 313-01.* | |
| DF 33-0h | *Drive fixed by 7 mm diameter screws (without water pump driving shaft). L.H. steering. Until October 1961. Replaced by DM 33-0d. See MR 4479/1.* | |
| DM 33-0d | - Reverse speed sliding pinion out of mesh. L.H. steering. Since July 1964. | |
| DW 33-0a | - *1st speed synchronized. L.H. steering. September 1962 - July 1964. Replaced by DM 33-0d.* | |
| DF 33-01g | - *Drive fixed by 9 mm diameter screws (fitted with water pump driving shaft). R. H. steering. October 1961 - September 1962. Replaced by DW 33-01g; order in addition: 1-DW 313-01, 1-DM 314-39f, 1-DM 314-36c, 1-DF 391-103.* | |
| DF 33-01h | - *Drive fixed by 7 mm diameter screws (without water pump driving shaft). R.H. steering. August 1961 - October 1961. Replaced by DM 33-01j. See MR 4.479/1.* | |
| DM 33-01h | - *Drive fixed by 7 mm diameter screws (without water pump driving shaft). R.H. steering. Until August 1961. Replaced by DM 33-01j. See MR 4.479/1.* | |
| DM 33-01j | - Reverse sliding pinion out of mesh. R. H. steering. Since July 1964. | |
| DW 33-01d | - *Synchromesh for 1st speed. R.H. steering. September 1962 - November 1962. Replaced by DW 33-01g; order in addition: 1-DM 314-39f, 1-DM 314-36c, 1-DF 391-103.* | |
| DW 33-01g | - *Inclined hole for cut cable fixing. R.H. steering. November 1962 - July 1964. Replaced by DM 33-01j.* | |
| | **GEARBOX HOUSING** | |
| A 331-5 | Filler plug, hex. head, 30 diameter x 200 pitch. | 1 |
| A 381-96 | Spring clip locking speedometer cable. Since March 1958. | 1 |
| DM 175-13 | Filter for breather on gearbox (R. VI). | 1 |
| DS 231-100 | Joint between clutch housing and crankcase (40 x 50 x 0.1) (R.VI). Since October 1959. | 1 |
| D 251-01a | *Cap for front bearing for mainshaft complete with drive for starting handle. Until June 1957. Replaced by D.331-3a; order in addition: 1-DS 251-2, 1-4.925-S (R. VI).* | 1 |
| DS 251-2 | Drive dog with pin for starting handle (ring seal fitted in front cover). June 1957 - March 1962. | 1 |
| DS 251-2a | Drive dog with pin for starting handle (circular groove for ring seal). Since March 1962. | 1 |
| DS 314-22 | Closing plate, rubber, for opening for clutch withdrawal fork. | 1 |
| | Lid for gear complete with forks and shafts. L.H. steering. | 1 |
| DM 331-0 | - Until February 1961. | |
| DM 331-0c | - With breather. February 1961 - September 1962. | |
| DM 331-0g | Arrangement with reverse speed sliding pinion out of mesh. Since July 1964. | |
| DW 331-0a | - First speed synchronised. September 1962 - July 1964. | 1 |
| | Lid for gearbox complete with shafts and forks. R.H. steering. | |
| DM 331-03 | - Until February 1961. | |
| DM 331-03c | - With breather. February 1961 - September 1962. | |
| DM 331-03g | Arrangement with reverse speed sliding pinion out of mesh. Since July 1964. | |
| DW 331-03a | - First speed synchronized. September 1962 - July 1964. | |
| DM 331-04 | Breather with filter on gearbox. | 1 |
| | Housings for gear and clutch assembled. | |
| DF 331-1d | - Arrangement with hydraulic brake control. R.H. steering. August 1961 - September 1962. | |
| DF 331-1e | - Arrangement with fork shaft locked by circlip. All Types. May. 1959 - August 1961. L.H. steering. Since August 1961. | |
| DM 331-1 | *Housing for front bearings, 62 mm diameter, clutch housing with hole for greaser for water pump driveshaft bearing. October 1957-March 1958. Replaced by DF 331-1e; order in addition: 1-DS 314-16, 2-508.093 (R. I), 1-620.110 (R. VI).* | |
| DM 331-1a | *Housing for front bearings, 62 mm diameter, clutch housing without hole for greaser for water pump driveshaft bearing, arrangement with fork shafts locked by screws. March 1958 - May 1959. Replaced by DF 331-1e; order in addition: 1-DS 314-16, 2-508.093 (R. I).* | |



The numbers underlined indicate new parts which do not appear on the illustration.

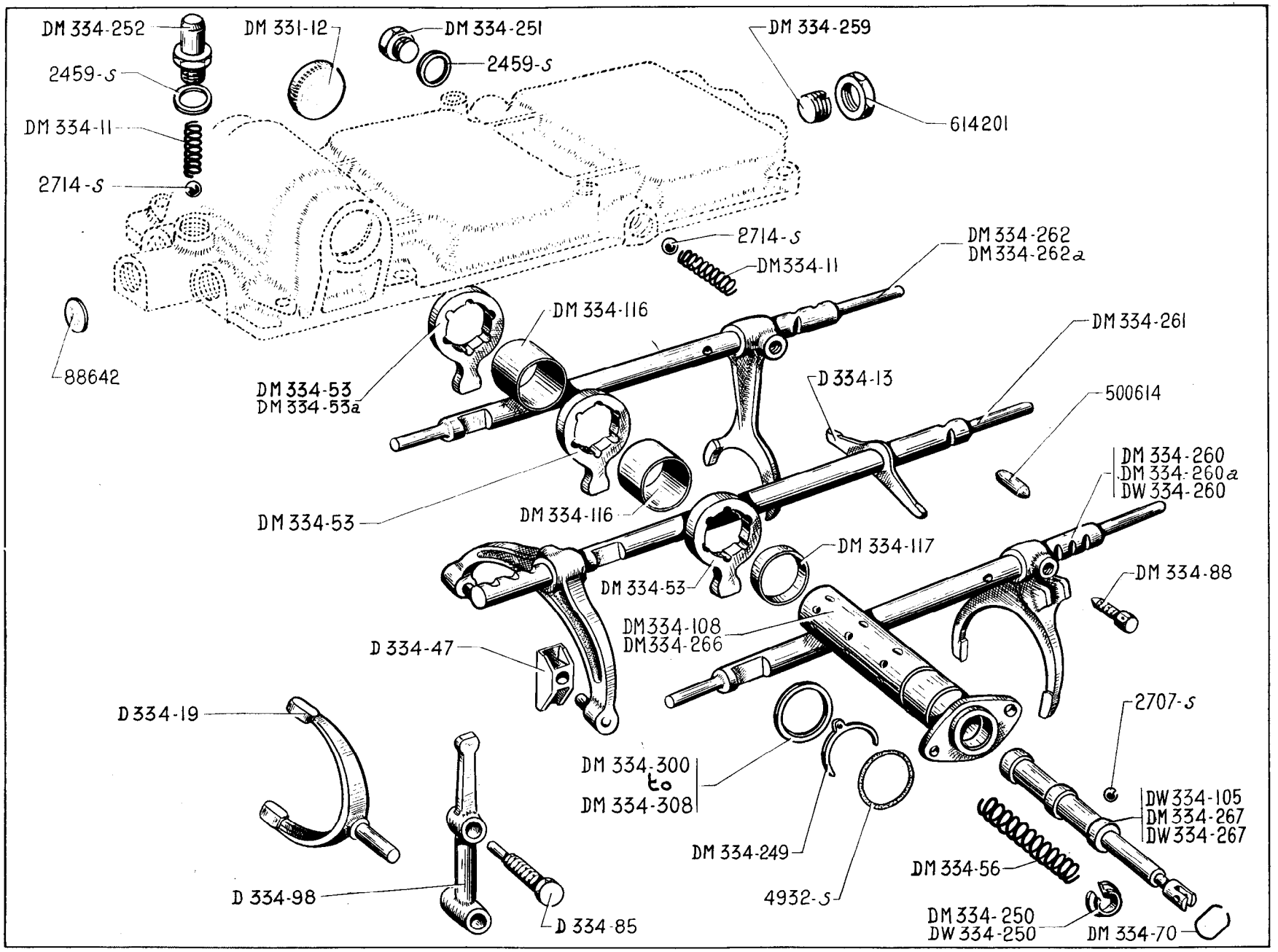
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 331-1b | *Housing for front bearings, 68 mm diameter. Until October 1957. Replaced by DF 331-1e; order in addition: 1-DS 251-2a, 1-DS 314-16, 1-DS 331-3, 1-D 331-13b, 1-D 331-2a (R. VI), 1-D 332-95c or 1-D 332-95d, 2-508.093 (R. I), 2.620.088 (R. I), 2-620.110 (R. VI), 1-4.924-S (R. VI), 1-4.925-S (R. VI).* | |
| DM 331-1d | *First speed synchronised. Right-hand steering. September 1962 - November 1962. Replaced by DM 331-1e; order in addition: 1-DM 314-39f (R. VI), 1-DM 314-36c; 1-DF 391-103.* | |
| DM 331-1e | Hole for securing inclined clutch cable. Right-hand steering. Since November 1962. | |
| D 331-2a | Joint, double, for front face of gearbox housing (R. VI). | 1 |
| D 331-3a | Cap for front bearing without driving dog for starting handle, bearing housing diameter 62.25 mm, depth 2.15 mm. June 1957 - October 1957. | 1 |
| D 331-3b | *Cap for front bearing of mainshaft, bearing housing diameter 67.5 mm depth 5.35 mm, circular groove on inside for ring seal. October 1957 - March 1962. Replaced by DS 331-3; order in addition: 1-DS 251-2a, 1-4.924-S (R. VI).* | 1 |
| DS 331-3 | Cap for front bearing of mainshaft, without inner groove (arrangement with ring seal on starting handle dog). Since March 1962. | 1 |
| D 331-6a | Drain plug, hex., 16 diameter x 150 pitch, with magnetised dowel (R. VI). | 1 |
| D 331-7 | Joint, paper for gearbox lid (R. VI). | 1 |
| DM 331-11a | Lid, only, for gearbox (4 holes tapped 16 diameter x 150 pitch and 2 plain holes). December 1959-February 1961. Replaces earlier type with 6 holes tapped 16 diameter x 150 pitch; order in addition: 2-88.642. | 1 |
| DM 331-11c | Lid, only, for gearbox (3 holes tapped 16 diameter x 150 pitch and 3 plain holes) (except arrangement with breather). February 1961 - September 1962. | 1 |
| DM 331-11d | Lid, only, for gearbox (3 holes tapped 16 diameter x 150 pitch and 3 plain holes, 1 hole tapped 9 mm diameter for securing breather) (arrangement with breather). February 1961 - September 1962. | 1 |
| DM 331-11f | Lid, only, for gearbox (2 holes at front and 1 hole at rear, tapped) (arrangement with breather). Since July 1964. | 1 |
| DW 331-11 | Lid, only, for gearbox (except arrangement with breather). September 1962 - July 1964. | 1 |
| DW 331-11a | Lid, only, for gearbox (arrangement with breather). September 1962 - July 1964. | 1 |
| D 331-13a | Cap for front bearing on bevel pinion shaft, housing for bearing 62.25 mm diameter, width 2.15 mm. Until October 1957. | 1 |
| D 331-13b | Cap for front bearing, on bevel pinion shaft, housing for bearing 67.5 mm diameter, width 5.35 mm. Since October 1957. | 1 |
| D 331-63 | Nut, hex., with collar, 12 diameter x 175 pitch, for assembling gearbox and clutch housing (R. VI). | 4 |
| D 331-77 | Washer, 12.5 x 18 x 2.5, under nuts assembling gearbox and clutch housing. | 4 |
| D 331-81 | Screw, hex. head, 8 diameter x 32 long, securing and centring gearbox lid. | 2 |
| DM 331-82 | Air vent, on lid, threaded 9 diameter x 125 pitch, 10 mm long (R. VI) (except arrangement with breather). Since November 1962. | 1 |
| D 331-87 | Stud, hex., shouldered, securing gearbox lid, 25.5 mm long, threaded 8 diameter x 125 pitch, total length 66.5 mm. | 2 |
| D 331-88 | Joint for front bearing cap of bevel pinion shaft (R. VI). Until October 1957. | 1 |
| D 331-90 | Joint for mainshaft front bearing cap (R. VI). Until October 1957. | 1 |
| D 381-1 | Speedometer drive pinion (15 teeth). | 1 |
| DF 381-1 | Speedometer drive pinion (17 teeth). (Arrangement for mountain ratio). | 1 |
| D 381-2 | Socket for speedometer drive pinion (cable secured by spring clip). Since March 1958. | 1 |
| D 381-2a | *Socket for speedometer drive pinion (cable secured by screw). Until March 1958. Replaced by D 381-2; order in addition: 1-A 381-96.* | 1 |
| 62-S | Screw, round head, 4 diameter x 7.5 long, securing closing plate for clutch withdrawal fork opening (R. III). | 2 |
| 308-S 20 | Screw, hex. head, 6 diameter x 25 long (slot on head), securing speedometer cable on socket (R. III). Until March 1958. | 1 |
| 486-S 30 | Screw, hex. head, pointed, 7 diameter x 22.5 long, securing socket clamp (R. III). | 1 |
| 487-S | Screw, hex. head, 7 diameter x 25 long, securing clutch housing on cylinder block (R. III). | 2 |
| 489-S | Screw, hex. head, 7 diameter x 30 long, securing clutch housing on cylinder block (R. III). | 1 |
| 493-S | Screw, hex. head, 7 diameter x 40 long, assembling gearbox and clutch housings (R. III). | 4 |
| 494-S | Screw, hex. head, 7 diameter x 42 long, securing clutch housing on engine sump (R. III). | 2 |
| 589-S | Screw, hex. head, 7 dia. x 60 long, securing clutch housing on cylinder block (R. III). | 2 |

The numbers underlined indicate new parts which do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 590-S | Screw, hex. head, 7 diameter x 65 long, assembling gearbox and clutch housings (R. III). | 3 |
| 667-S | Screw, hex. head, 8 diameter x 25 long, securing gearbox lid (R. III). | 2 |
| 669-S | Screw, hex. head, 8 diameter x 30 long, securing front bearing cap for bevel pinion shaft (R. III). Until October 1957. | 5 |
| 671-S | Screw, hex. head, 8 diameter x 35 long, securing front bearing cap for mainshaft (R. III). | |
| | Until October 1957. | 4 |
| | Since October 1957. | 9 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 677-S | Screw, hex. head, 8 diameter x 50 long, securing gearbox lid (R. III). | 2 |
| 945-S | Screw, hex. head, 10 diameter x 48 long, assembling gearbox casing and clutch housings (R. III). | 2 |
| 2.475-S | C and A joint, 30.5 x 38 x 2.3, for filler plug (R. VI). | 1 |
| 2.478-S | C and A joint, 16.3 x 22 x 2, for drain plug (R. VI). | 1 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch, securing clutch housing on sump (R. III). | 2 |
| 4.924-S | Ring seal, 18.4 x 24.1 x 2.7, on starting handle dog (R. VI). Since March 1962. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 4.925-S | Ring seal, 19.8 x 27 x 3.6, for front bearing cap on mainshaft (R. VI). Until March 1962. | 1 |
| 88.642 | Expanding washer, 15.9 mm diameter (R. I). | 1 |
| 490.708 | Screw, cylindrical head, 7 diameter x 22.5 long, securing clutch housing on cylinder block (R. I). | 2 |
| 493.108 | Screw, 7 diameter x 38.5 long, securing clutch housing on cylinder block (R. I). | 2 |
| 500.837 | Clamp securing socket for speedometer cable (R. I). | 1 |
| 613.007 | Expanding washer, 12 mm diameter (R. I). | 1 |
| 616.023 | Stud, 12 diameter x 74 long, threaded 18 and 22, assembling gearbox and clutch housings (R. I). | 4 |


DM 334-252
DM 331-12
DM 334-251
2459-S
2459-S
DM 334-259
614201
DM 334-11
2714-S
2714-S
DM 334-262
DM 334-262a
DM 334-11
DM 334-116
88642
DM 334-261
DM 334-53
DM 334-53a
D 334-13
500614
DM 334-260
DM 334-260a
DW 334-260
DM 334-53
DM 334-116
DM 334-117
DM 334-53
DM 334-88
DM 334-108
DM 334-266
D 334-47
2707-S
D 334-19
DM 334-300
to
DM 334-308
DW 334-105
DM 334-267
DW 334-267
DM 334-249
DM 334-56
4932-S
D 334-98
D 334-85
DM 334-250
DW 334-250
DM 334-70

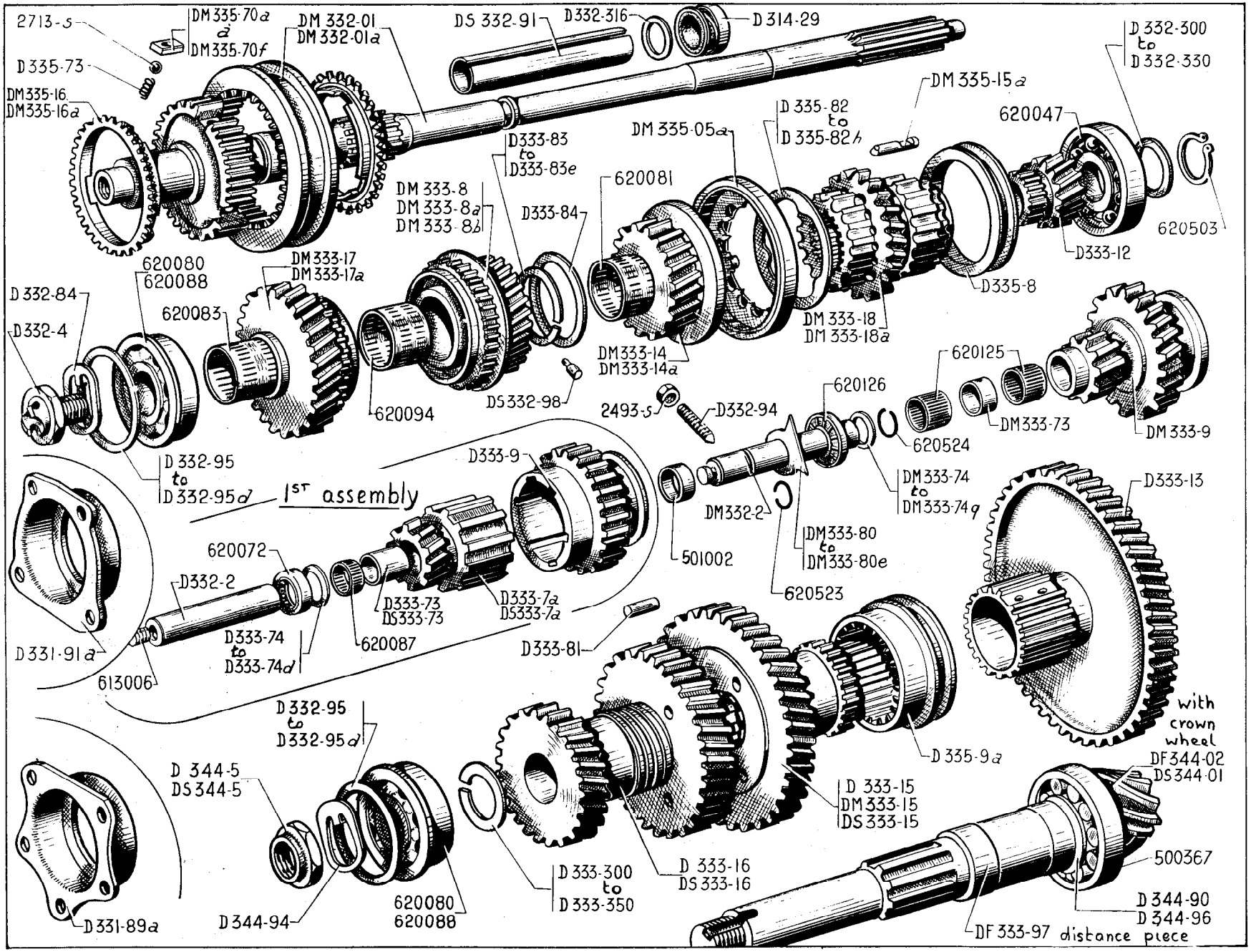
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 331-12 | Plug, press steel, 28 mm diameter, for gear control housing. | 1 |
| DW 334-1a | Shaft for 1st and 2nd gear selector fork, 208 mm long. Since November 1964. | 1 |
| DM 334-11 | Compression spring for lock ball for gear control (6.8 x 9.2 - 14 coils). | 3 |
| | Since November 1964. | 2 |
| DM 334-11b | Thrust spring for locking ball for 1st and 2nd gear forks, 6.2 x 9.2, 12 coils. Since November 1964. | 1 |
| D 334-13 | Locking lever for 1st, 2nd and reverse speeds. Until January 1959. | 1 |
| DW 334-17 | Selector fork for 1st and 2nd gears. Since September 1962. | 1 |
| DM 334-18 | Selector fork for reverse gear. Since July 1964. | 1 |
| D 334-19 | Selector fork for first speed. Until September 1962. | 1 |
| DW 334-19 | Selector fork for 1st gear, 72.5 total length. Since September 1962. | 1 |
| DM 334-22 | Shaft for reverse gear selector fork, 257 mm long. Since July 1964. | 1 |
| D 334-47 | Sliding block for fork, 3rd and 4th speeds. | 2 |
| DM 334-53 | Control lever for selector forks shafts, 58 mm long. Until February 1961. | 3 |
| | February 1961 - July 1964. | 2 |
| | Since July 1964. | 3 |
| DM 334-53a | Lever controlling fork for reverse speed. February 1961 - July 1964. | 1 |
| DM 334-56 | Return spring for locking plunger (14 x 19 x 15 coils). | 1 |
| DM 334-70 | Locking circlip for return spring thrust washer on locking plunger. | 1 |
| D 334-85 | Pin, hex. head, (threaded 14 diameter x 100 pitch, total length 44.5 mm), for lever operating 1st speed. | 1 |
| DM 334-88 | Screw, hex. head, pointed, 9 diameter x 18.5 long, securing selector fork. | 3 |
| D 334-98 | Screw, hex. head, pointed, for 1st speed fork. | 1 |
| DW 334-105 | Plunger for locking levers operating fork shafts. Left-hand steering. | 1 |
| DM 334-108 | Support tube with securing flange for levers operating selector fork shafts. Left-hand steering. | 1 |
| DM 334-116 | Distance piece, for levers operating selector fork shafts (28.5 x 32 x 23.2). | 2 |
| DM 334-117 | Distance piece, for levers operating selector fork shafts (28.5 x 32 x 6). | 1 |
| DM 334-249 | Segment holding levers operating selector fork shafts (R. VI). | 1 |
| DM 334-250 | Split washer, shouldered, for return spring for locking plunger (8.5 x 22.5 x 4.2). Until December 1962. | 1 |
| DW 334-250 | Split washer, shouldered, for return spring for locking plunger (8.5 x 22.5 x 3.5). Since December 1962. | 1 |
| DM 334-251 | Screw, hex. head, 14 diameter x 8 mm long, retaining springs for locking ball for 1st, 2nd and reverse speeds. | 2 |
| DM 334-252 | Spring retaining cap (threaded 14 diameter x 150 pitch), housing compression spring for locking ball, 3rd and 4th speeds. | 1 |
| DM 334-259 | Thrust screw, without head, for end of fork shaft (threaded 16 diameter x 150 pitch), 15 mm long. Until December 1959. | 6 |
| | December 1959 - February 1961. | 4 |
| | Since February 1961. | 3 |
| DM 334-260 | Shaft and fork for 1st and 2nd speeds (length of shaft 248 mm). Until February 1961. | 1 |
| DM 334-260a | Shaft and fork for 1st and 2nd speeds (length 248 mm). February 1961 - September 1962. | 1 |
| DW 334-260 | *Shaft and fork for 1st and 2nd speeds (length 208 mm). September 1962 - November 1964. Replaced by DW 334-1a; order in addition: 1-DM 334-11b, 1-DW 334-17.* | 1 |
| DM 334-261 | Shaft and fork for 3rd and 4th speeds (length of shaft 242 mm). Replaces type 290 mm long. | 1 |
| DM 334-262 | *Shaft and fork for reverse speed (length of shaft 257 mm). Until February 1961. Replaced by DM 334-22; order in addition: 1-DM 334-18.* | 1 |
| DM 334-262a | Shaft and fork for reverse speed (length 214 mm). February 1961 - July 1964. | 1 |
| DM 334-266 | Support tube with securing flange for levers operating fork shafts. Right-hand steering. | 1 |
| DM 334-267 | *Plunger for locking levers, operating fork shafts. Right-hand steering. Until December 1962. Replaced by DW 334-267.* | 1 |
| DW 334-267 | Plunger for locking levers operating fork shafts. Right-hand steering. Since December 1962. | 1 |

The numbers underlined indicate new parts which do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | Adjusting washer for levers operating fork shafts, 28.5 x 36: | As nec. |
| DM 334-300 | 1.76 mm thick. | |
| DM 334-301 | 1.85 mm thick. | |
| DM 334-302 | 1.94 mm thick. | |
| DM 334-303 | 2.03 mm thick. | |
| DM 334-304 | 2.12 mm thick. | |
| DM 334-305 | 2.21 mm thick. | |
| DM 334-306 | 2.3 mm thick. | |
| DM 334-307 | 2.39 mm thick. | |
| DM 334-308 | 2.48 mm thick. | |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 2.459-S | Joint, copper, 14.3 x 19 x 1, under spring retaining cap housing compression spring for locking ball (R. VI). | 3 |
| 2.707-S | Ball, 6 mm diameter for locking levers operating fork shafts (R. VI). | 18 |
| 2.714-S | Ball, 9.52 mm diameter for locking gears (R. VI). | 3 |
| 4.932-S | Ring seal, 24.2 x 28 x 1.9, for support tube for levers operating fork shaft (R. VI). | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 88.642 | Expanding washer, 15.9 mm diameter for holes, housing fork shaft for 3rd and 4th speeds (R. I). | |
| | December 1959 - February 1961. | 2 |
| | Since February 1961. | 3 |
| 500.614 | Locking plunger (9.5 x 18.2) (R. I). | 2 |
| 614.201 | Nut, hex., 16 diameter x 150 pitch, 5 mm high for locking thrust screw for end of fork shaft (R. II). | |
| | Until December 1959. | 6 |
| | December 1959 - February 1961. | 4 |
| | Since February 1961. | 3 |


2713-s
DM335-70a
à
DM335-70f
D335-73
DM335-16
DM335-16a
DM 332-01
DM 332-01a
DS 332-91
D332-316
D 314-29
D 332-300
to
D 332-330
DM 335-15a
620047
D 335-82
to
D 335-82h
DM 335-05a
D333-83
to
D333-83e
620081
DM 333-8
DM 333-8a
DM 333-8b
D333-84
620503
D333-12
D335-8
620080
620088
DM 333-17
DM 333-17a
D 332-84
D332-4
620083
DM 333-18
DM 333-18a
620125
620126
DM333-14
DM333-14a
620094
DS332-98
2493-s
D332-94
DM333-73
DM 333-9
620524
D 332-95
to
D 332-95d
1st assembly
D333-9
DM333-74
to
DM333-74q
D333-13
DM332-2
501002
DM333-80
to
DM333-80e
620072
D332-2
D333-73
DS333-73
D333-7a
DS333-7a
620523
D331-91a
D333-74
to
D333-74d
620087
613006
D333-81
with
crown
wheel
D 335-9a
D 332-95
to
D 332-95d
D 344-5
DS 344-5
DF 344-02
DS 344-01
D 333-15
DM 333-15
DS 333-15
D 333-300
to
D 333-350
D 333-16
DS 333-16
500367
D 344-90
D 344-96
D331-89a
D344-94
620080
620088
DF 333-97 distance piece

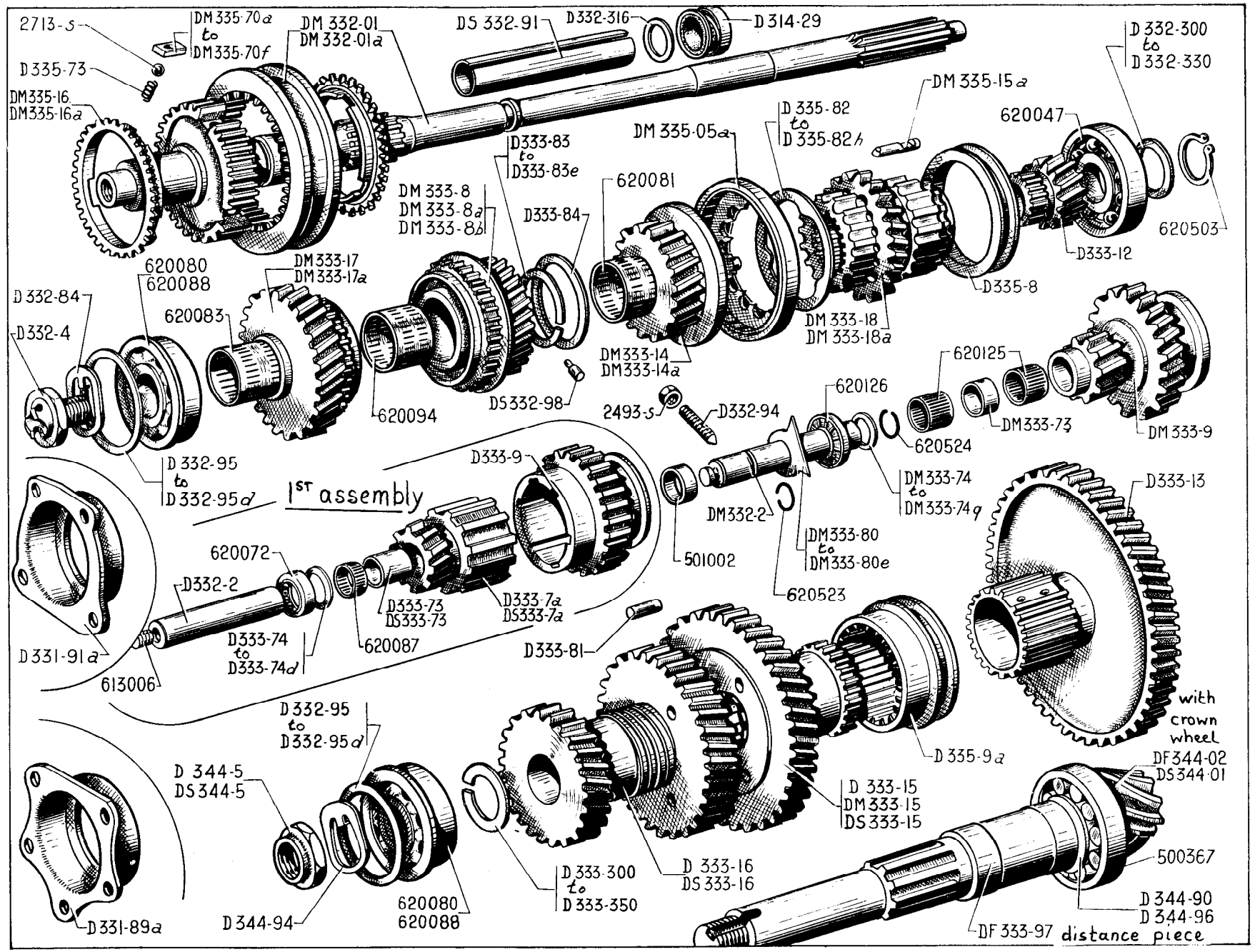
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Until September 1962** | |
| D 314-29 | Sealing bush on mainshaft (20 x 35 x 18) (R. VI). | 1 |
| D 331-89a | Housing for front ball bearing on bevel pinion shaft (5 holes 9 mm diameter). Until October 1957. | 1 |
| D 331-91a | Housing for front ball bearing on mainshaft (4 holes 9 mm diameter). Until October 1957. | 1 |
| DM 332-01 | *Mainshaft with synchromesh assembly for 3rd and 4th speeds (inclined end of teeth). Until January 1959. Replaced by DM 332-01b (see Table, page 89).* | 1 |
| DM 332-01a | *Mainshaft with synchromesh for 3rd and 4th speeds (straight tooth entry). Since January 1959. Replaced by DM 332-01b; order in addition: 1-DS 332-4 (R. VI).* | 1 |
| D 332-2 | *Shaft for intermediate reverse pinion (16 x 120). Until February 1961. Replaced by DS 332-2.* | 1 |
| DM 332-2 | Shaft for intermediate reverse pinion (16 x 120, 1 groove for locking circlip). Since February 1961. | 1 |
| D 332-4 | Starting handle dog, 16 diameter x 150 pitch, interior bore 7 mm diameter. | 1 |
| D 332-84 | Lockwasher for dog nut (internal diameter 17 mm). | 1 |
| DS 332-91 | Distance piece for sealing bush (20 x 21.6 x 118.8). | 1 |
| D 332-94 | Grub screw, pointed, 7 diameter x 31 long, securing shaft. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | Washer, 54 x 61, for adjusting front of mainshaft, front bearing on bevel pinion shaft. Until October 1957. | As nec. |
| D 332-95 | 0.05 mm thick. | |
| D 332-95a | 0.10 mm thick. | |
| D 332-95b | 0.20 mm thick. | |
| | Washer, 54 x 66.5 for adjusting front of mainshaft, front ball bearing on bevel pinion shaft. Since October 1957. | As nec. |
| D 332-95c | 0.1 mm thick. | |
| D 332-95d | 0.05 mm thick. | |
| DS 332-98 | Dowel pin, 2.7 x 2.9 x 5, for half-washers between 2nd and 3rd speed (R. VI). | 1 |
| | Spacing washer for rear ball bearing on gearbox mainshaft, 20 x 28 mm diameter: | As nec. |
| D 332-300 | 4.5 mm thick. | |
| D 332-301 | 4.53 mm thick. | |
| D 332-302 | 4.56 mm thick. | |
| D 332-303 | 4.59 mm thick. | |
| D 332-304 | 4.62 mm thick. | |
| D 332-305 | 4.65 mm thick. | |
| D 332-306 | 4.68 mm thick. | |
| D 332-307 | 4.71 mm thick. | |
| D 332-308 | 4.74 mm thick. | |
| D 332-309 | 4.77 mm thick. | |
| D 332-310 | 4.80 mm thick. | |
| D 332-311 | 4.83 mm thick. | |
| D 332-312 | 4.86 mm thick. | |
| D 332-313 | 4.89 mm thick. | |
| D 332-314 | 4.92 mm thick. | |
| D 332-315 | 4.95 mm thick. | |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| D 332-316 | 4.98 mm thick (also as thrust washer for sealing bush). | 1 |
| D 332-317 | 5.01 mm thick. | |
| D 332-318 | 5.04 mm thick. | |
| D 332-319 | 5.07 mm thick. | |
| D 332-320 | 5.10 mm thick. | |
| D 332-321 | 5.13 mm thick. | |
| D 332-322 | 5.16 mm thick. | |
| D 332-323 | 5.19 mm thick. | |
| D 332-324 | 5.22 mm thick. | |
| D 332-325 | 5.25 mm thick. | |
| D 332-326 | 5.28 mm thick. | |
| D 332-327 | 5.31 mm thick. | |
| D 332-328 | 5.34 mm thick. | |
| D 332-329 | 5.49 mm thick. | |
| D 332-330 | 6.48 mm thick. | |
| D 333-7a | Intermediate reverse pinion (10 teeth, total length 72.35). Until February 1961. | 1 |
| DS 333-7a | *Intermediate reverse pinion, arrangement for replacement of pinions DM 333-14 and D 333-15. Replaced by DS 333-040.* | 1 |
| DM 333-8 | *Pinion for mainshaft, 3rd speed with synchronising dogs (22 teeth) (groove on tapered end face) helix angle 31° 50'. Until June 1957. Replaced by DM 333-8b (see Table, page 89).* | 1 |
| DM 333-8a | *Pinion for mainshaft, 3rd speed with synchronising dogs (22 teeth) (groove on both faces, tapered end of teeth) helix angle 33° 30'. June 1957 - January 1959. Replaced by DM 333-8b (see Table, page 89).* | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 333-8b | Pinion for mainshaft, 3rd speed, same as DM 333-8a except dogs straight tooth entry. Since January 1959. | 1 |
| D 333-9 | *Intermediate sliding reverse pinion, (28 teeth x 29.5 mm long). Replaces type 38 mm long. Until February 1961. Replaced by DS 333-040.* | 1 |
| DM 333-9 | *Reverse speed sliding pinion (10 and 17 teeth) with needle bearing cages, distance pieces and circlips. 17 teeth x 73.4 diameter. Since February 1961. Replaced by DS 333-040. Order in addition 1-DS 333-18a, 1-DS 333-80, (R. VI). 1-DM 334-22, 1-DM 334-53, 1-DM 334-259, 1-614.201.* | 1 |
| D 333-12 | 1st speed pinion on mainshaft (11 teeth, 18 splines). | 1 |
| D 333-13 | 1st speed pinion of bevel pinion shaft (39 teeth). | 1 |
| DM 333-14 | *2nd speed mainshaft pinion (18 teeth) (symmetrical hole entry). Until February 1961. Replaced by DM 333-14a (see Table, Page 89).* | 1 |
| DM 333-14a | 2nd speed mainshaft pinion (17 teeth). Since February 1961. | 1 |
| D 333-15 | *2nd and reverse speed pinion on bevel pinion shaft (34 teeth). Until February 1961. Replaced by DS 333-15 (see Table, Page 89).* | 1 |
| DM 333-15 | 2nd and reverse speed pinion on bevel pinion shaft (33 teeth inclined entry of teeth). Since February 1961. | 1 |
| DS 333-15 | 2nd and reverse speed pinion on bevel pinion shaft (33 teeth, straight tooth entry). For replacement of D 333-15. | 1 |
| D 333-16 | *3rd and 4th speed gear-train on bevel pinion shaft (23 and 27 teeth). Helix angle of 3rd speed pinion 31°-50'. Until June 1957. Replaced by DS 333-16 (see Table, Page 89).* | 1 |
| DS 333-16 | 3rd and 4th speed gear-train on bevel pinion shaft (23 and 27 teeth) helix angle of 3rd speed pinion 30°30'. Since June 1957. | 1 |
| DM 333-17 | *4th speed mainshaft pinion with synchronising dogs (27 teeth), tapered end of teeth groove on tapered end of face. Until January 1959. Replaced by DM 333-17a (see Table, Page 89).* | 1 |
| DM 333-17a | 4th speed mainshaft pinion, same as DM 333-17 except synchronising dog with straight tooth entry. Since January 1959. | 1 |
| DM 333-18 | Reverse speed mainshaft pinion (25 teeth, straight teeth). Until February 1961. | 1 |
| DM 333-18a | *Main reverse speed pinion (16 teeth spiral). Since February 1961. Replaced by DS 333-18a. Order in addition 1-DS 333-040, 1-DS 333-80, (R. VI). 1-DM 334-22, 1-DM 334-53, 1-DM 334-259, 1-614.201.* | 1 |
| D 333-73 | Distance bush between needle bearing cages of intermediate reverse speed pinion (28.15 mm long replacing 28.7 mm long) (R. VI). Until February 1961. | 1 |
| DM 333-73 | Distance bush between needle bearing cages of intermediate reverse speed pinion (16.6 x 19 x 9.5) (R. VI). Since February 1961. | 1 |
| DS 333-73 | Distance bush between needle bearing cages of intermediate reverse speed pinion (16.6 x 18.9 x 42.28) (R. VI). Arrangement for replacement of pinions DM 333-14, and D 333-15. | 1 |
| | Washer, 16 x 26 mm diameter for adjusting intermediate reverse speed pinion. Until February 1961. | As nec. |
| D 333-74 | 1.58 mm thick. | |
| D 333-74a | 1.69 mm thick. | |
| D 333-74b | 1.80 mm thick. | |
| D 333-74c | 1.91 mm thick. | |
| D 333-74d | 2.20 mm thick. | |
| | Washer, 16 diameter x 17.5, for adjustment of reverse speed sliding pinion (R. VI): | As nec. |
| DM 333-74 | 0.4 mm thick. | |
| DM 333-74a | 0.7 mm thick. | |
| DM 333-74b | 1 mm thick. | |
| DM 333-74c | 1.3 mm thick. | |
| DM 333-74d | 1.6 mm thick. | |
| DM 333-74e | 1.9 mm thick. | |
| DM 333-74f | 2.2 mm thick. | |
| DM 333-74g | 2.5 mm thick. | |
| DM 333-74h | 2.8 mm thick. | |
| DM 333-74i | 3.1 mm thick. | |
| DM 333-74j | 3.4 mm thick. | |
| DM 333-74k | 3.7 mm thick. | |
| DM 333-74m | 4 mm thick. | |
| DM 333-74n | 4.3 mm thick. | |
| DM 333-74p | 4.6 mm thick. | |
| DM 333-74q | 4.9 mm thick. | |
| | Washer with lug for adjusting reverse speeds sliding pinion: Since February 1961. | As nec. |
| DM 333-80 | 1.54 mm thick. | |
| DM 333-80a | 2.02 mm thick. | |
| DM 333-80b | 2.50 mm thick. | |
| DM 333-80c | 2.98 mm thick. | |
| DM 333-80d | 3.46 mm thick. | |
| DM 333-80e | 3.94 mm thick. | |
| D 333-81 | Driving pin between 3rd and 4th speed gear-train and 2nd and reverse speed pinion on bevel pinion (8 x 17). | |
| | Until April 1962. | 6 |
| | April 1962 - September 1962. | 3 |
| | Half-washer between 2nd and 3rd speed pinions: | As nec. |
| D 333-83 | 2.77 to 2.80 mm thick. | |
| D 333-83a | 2.80 to 2.83 mm thick. | |
| D 333-83b | 2.83 to 2.86 mm thick. | |
| D 333-83c | 2.86 to 2.89 mm thick. | |
| D 333-83d | 2.89 to 2.92 mm thick. | |
| D 333-83e | 2.92 to 2.95 mm thick. | |
| D 333-84 | Washer, 40 x 45 x 2.7, retaining half-washers between 2nd and 3rd speed mainshaft pinion. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DF 333-97 | Distance piece for bevel pinion shaft (arrangement for mountain ratio). | 1 |
| | Thrust washer, for front ball bearing on bevel pinion shaft, 25 x 33: | As nec. |
| D 333-300 | 2.65 mm thick. | |
| D 333-301 | 2.69 mm thick. | |
| D 333-302 | 2.73 mm thick. | |
| D 333-303 | 2.77 mm thick. | |
| D 333-304 | 2.81 mm thick. | |
| D 333-305 | 2.85 mm thick. | |
| D 333-306 | 2.89 mm thick. | |
| D 333-307 | 2.93 mm thick. | |
| D 333-308 | 2.97 mm thick. | |
| D 333-309 | 3.01 mm thick. | |
| D 333-310 | 3.05 mm thick. | |
| D 333-311 | 3.09 mm thick. | |
| D 333-312 | 3.13 mm thick. | |
| D 333-313 | 3.17 mm thick. | |
| D 333-314 | 3.21 mm thick. | |
| D 333-315 | 3.25 mm thick. | |
| D 333-316 | 3.29 mm thick. | |
| D 333-317 | 3.33 mm thick. | |
| D 333-318 | 3.37 mm thick. | |
| D 333-319 | 3.41 mm thick. | |
| D 333-320 | 3.45 mm thick. | |
| D 333-321 | 3.49 mm thick. | |
| D 333-322 | 3.53 mm thick. | |
| D 333-323 | 3.57 mm thick. | |
| D 333-324 | 3.61 mm thick. | |
| D 333-325 | 3.65 mm thick. | |
| D 333-326 | 3.69 mm thick. | |
| D 333-327 | 3.73 mm thick. | |
| D 333-328 | 3.77 mm thick. | |
| D 333-329 | 3.81 mm thick. | |
| D 333-330 | 3.85 mm thick. | |
| D 333-331 | 3.89 mm thick. | |
| D 333-332 | 3.93 mm thick. | |
| D 333-333 | 3.97 mm thick. | |
| D 333-334 | 4.01 mm thick. | |
| D 333-335 | 4.05 mm thick. | |
| D 333-336 | 4.09 mm thick. | |
| D 333-337 | 4.13 mm thick. | |
| D 333-338 | 4.17 mm thick. | |
| D 333-339 | 4.21 mm thick. | |
| D 333-340 | 4.25 mm thick. (arrangement for mountain ratio). | |
| D 333-341 | 2.17 mm thick. | |
| D 333-344 | 2.29 mm thick. | |
| D 333-345 | 2.41 mm thick. | |
| D 333-350 | 2.53 mm thick. | |
| DM 333-05a | Synchromesh for 2nd speed. | 1 |
| D 335-8 | Sliding collar for operating meshing plungers. Width 10.5 mm. | 1 |
| D 335-9a | Sliding collar for 1st speed. | |
| DM 335-15a | Set of 12 meshing plungers (1 dowel on rear face), groove for housing collar. Width 10.6 mm. | 1 |
| DM 335-16 | Synchromesh ring for 3rd and 4th speed pinions (inclined end of teeth). Until January 1959. | 2 |
| DM 335-16a | Synchromesh ring for 3rd and 4th speed pinions (straight entry of teeth). Since January 1959. | 2 |
| | Driving dowel for synchromesh rings, length 23.2 mm. Since January 1959. | As nec |
| DM 335-70a | 5.2 mm thick. | |
| DM 335-70b | 5.3 mm thick. | |
| DM 335-70c | 5.4 mm thick. | |
| | Driving dowel for synchromesh rings, length 22 mm. Until January 1959. | As nec. |
| DM 335-70d | 5.25 mm thick. | |
| DM 335-70e | 5.35 mm thick. | |
| DM 335-70f | 5.45 mm thick. | |
| D 335-73 | Compression spring for balls of synchromesh for 3rd and 4th speed pinion. | 3 |
| | Internally toothed ring for adjusting 2nd speeds synchromesh assembly. | As nec. |
| D 335-82 | 0.4 mm thick. | |
| D 335-82a | 0.7 mm thick. | |
| D 335-82b | 1 mm thick. | |
| D 335-82c | 1.2 mm thick. | |
| D 335-82d | 1.5 mm thick. | |
| D 335-82e | 0.2 mm thick. | |
| D 335-82f | 0.35 mm thick. | |
| D 335-82g | 0.50 mm thick. | |
| D 335-82h | 0.60 mm thick. | |
| DS 334-01 | Crown wheel and pinion, 8 x 31, with rear bearing fitted (3rd and 4th gear train driven by dowels). Replaces type 9 x 35. | 1 |


2713-S
DM 335-70a to DM 335-70f
D 335-73
DM 335-16
DM 335-16a
DM 332-01
DM 332-01a
DS 332-91
D 332-316
D 314-29
D 332-300 to D 332-330
DM 335-15a
620047
D 335-82 to D 335-82h
DM 335-05a
D333-83 to D333-83e
DM 333-8
DM 333-8a
DM 333-8b
D333-84
620081
620503
D333-12
D 335-8
620080
620088
DM 333-17
DM 333-17a
D 332-84
D 332-4
620083
620094
DS 332-98
DM 333-14
DM 333-14a
DM 333-18
DM 333-18a
620125
620126
2493-S
D 332-94
DM 333-73
DM 333-9
620524
D 332-95 to D 332-95d
1st assembly
D333-9
620072
D332-2
D333-73
DS333-73
D333-7a
DS333-7a
620087
D333-74 to D333-74d
D 331-91a
613006
501002
DM 332-2
DM 333-74 to DM 333-74q
DM 333-80 to DM 333-80e
620523
D333-13
with crown wheel
D333-81
D 335-9a
D 333-15
DM 333-15
DS 333-15
D 332-95 to D 332-95d
D 344-5
DS 344-5
D 333-300 to D 333-350
D 333-16
DS 333-16
DF 344-02
DS 344-01
500367
D 344-90
D 344-96
D 344-94
620080
620088
D 331-89a
DF 333-97 distance piece

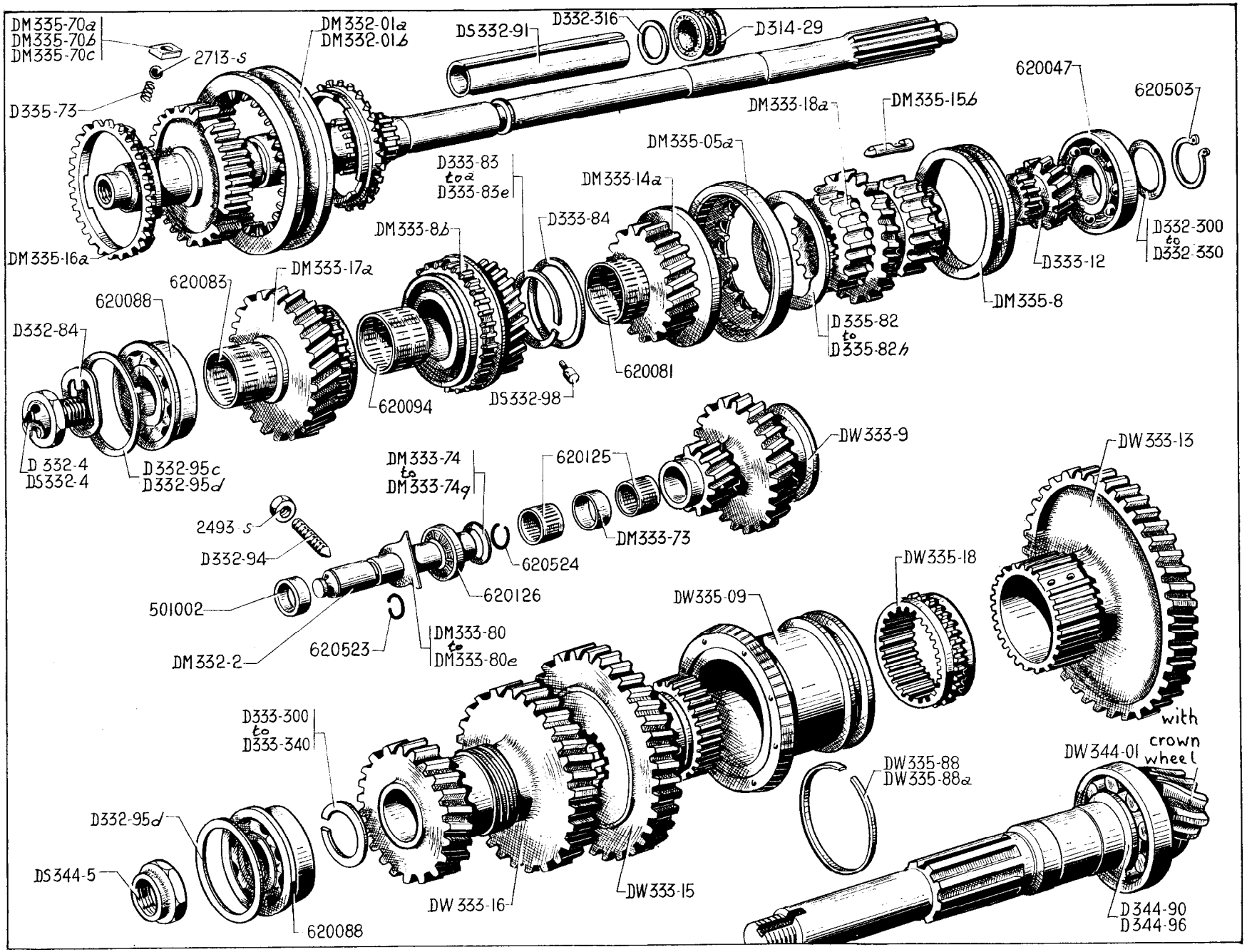
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DF 344-02 | Crown wheel and pinion, 7 x 31 (mountain use). | 1 |
| D 344-5 | *Nut, hex., 24 diameter x 150 pitch, shouldered, for locking bevel pinion. Until July 1957. Replaced by DF 344-5. See Technical Note No. 676.* | 1 |
| DS 344-5 | Nut, hex., 24 diameter x 150 pitch, shouldered part 25 mm diameter, locking bevel pinion. Since July 1957. | 1 |
| D 344-90 | Locking ring for rear roller bearing on bevel pinion (teeth side), with internal chamfer on one face. | 1 |
| D 344-94 | *Lockwasher for nut locking bevel pinion (internal diameter 24.5 mm). Until July 1957. No longer supplied. See Technical Note No. 676.* | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| D 344-96 | Locking ring for rear roller bearing of bevel pinion (shaft side), without chamfer. | 1 |
| 2.493-S | Nut, hex., 7 diameter x 100 pitch, locking grub screw on shaft (R.III). | 1 |
| 2.713-S | Ball, 6.35 mm diameter for 3rd and 4th speed sliding pinion (R. VI). | 3 |
| 500.367 | Rear bearing for bevel pinion, (30 x 72 x 19) (R. VI). (Arrangement with mountain ratio). | 1 |
| 501.002 | Cap 20 mm diameter for hole for reverse pinion shaft (R.I). | 1 |
| 613.006 | Plug, threaded 7 diameter x 125 pitch, 6 mm long, for hole in shaft (R.I). Until February 1959. | 1 |
| 620.047 | Bearing, 20 x 62 x 17, on rear of mainshaft (R. VI). | 1 |
| 620.072 | Ball thrust bearing, 16 x 30 x 9.5, for intermediate reverse pinion (R.I). Until February 1961. | 2 |
| 620.080 | Double ball bearing, oblique (25 x 62 x 25.4) (marked D on inner race) (R.I): - for front of mainshaft. | 1 |
| | - for front of bevel pinion shaft. Until October 1957. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 620.081 | Needle bearing cage, 33x36x30, for 2nd speed mainshaft pinion(R. VI). | 1 |
| 620.083 | Needle bearing cage, 33x36x36, for 4th speed mainshaft pinion(R. VI). | 1 |
| 620.087 | Needle bearing cage, 16x19x18, for intermediate reverse gear (R. VI). Until February 1961. | 2 |
| 620.088 | Double ball bearing, oblique, shouldered, 25 x 62 x 67.5 x 25.4 (R.I): - for front of mainshaft. | 1 |
| | - for front of bevel pinion shaft. Since October 1957. | 1 |
| 620.094 | Needle bearing cage 33 x 36 x 32.2 for 3rd speed mainshaft pinion (R. VI). | 1 |
| 620.125 | Needle bearing cage 16 x 19 x 20 for reverse speed sliding pinion (R. VI) Since February 1961. | 2 |
| 620.126 | Needle thrust bearing 16 x 32 x 2.8 for reverse speed sliding pinion (R. VI). Since February 1961. | 1 |
| 620.503 | Circlip, retaining bearing (R. VI). | 2 |
| 620.523 | Circlip locking reverse speed sliding pinion (R. I). Since February 1961. | 1 |
| 620.524 | Locking ring for reverse speed sliding pinion needle bearing cage (17 x 20 x 1.2) (R. VI). Since February '61. | 2 |

| ARRANGEMENT | BY REPLACEMENT OF ONE OF THESE PARTS: | IT IS ESSENTIAL TO CHANGE THE FOLLOWING PARTS: |
|---|---|---|
| Until June 1957. | - DM 332-01 Shaft.<br>- DM 333-8 Pinion.<br>- D 333-16 Gear-train.<br>- DM 333-17 Pinion. | - 1-DM 332-01b, 1-DM 333-8b, 1-DS 333-16, 1-DM 333-17a, 2-DM 335-16a. 1-DS 332-4 (R. VI). |
| June 1957 - January 1959. | - DM 332-01 Shaft.<br>- DM 333-8a Pinion.<br>- DM 333-17 Pinion. | - 1-DM 332-01b, 1-DM 333-8b, 1-DM 333-17a, 2-DM 335-16a. 1-DS 332-4 (R. VI). |
| Until February 1961. | - DM 333-14 Pinion.<br>- D 333-15 Pinion. | 1-DS 333-040, 1-DM 333-14a, 1-DS 333-15, 1-DS 333-80 (R. VI). |

The numbers underlined indicate new parts and do not appear on the illustrations.


DM335-70a
DM335-70b
DM335-70c
2713-S
D335-73
DM332-01a
DM332-01b
DS332-91
D332-316
D314-29
620047
620503
DM333-18a
DM335-15b
DM335-05a
D333-83
to
D333-83e
DM333-14a
D333-84
DM333-8b
DM335-16a
DM333-17a
620083
620088
D332-84
620094
DS332-98
620081
D335-82
to
D335-82h
D333-12
D332-300
to
D332-330
DM335-8
D332-4
DS332-4
D332-95c
D332-95d
DM333-74
to
DM333-74g
620125
DW333-9
DW333-13
2493-S
D332-94
620524
DM333-73
501002
620126
DW335-18
DW335-09
DM332-2
620523
DM333-80
to
DM333-80e
D333-300
to
D333-340
with
crown
wheel
DW344-01
DW335-88
DW335-88a
D332-95d
DS344-5
620088
DW333-16
DW333-15
D344-90
D344-96

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Since September 1962** | |
| D 314-29 | Sealing bush on mainshaft (20 x 35 x 18) (R. VI). | 1 |
| DM 332-01a | *Mainshaft with synchromesh for 3rd and 4th speeds (straight tooth entry). Until November 1963. Replaced by DM 332-01b; order in addition: 1-DS 332-4 (R. VI).* | 1 |
| DM 332-01b | Mainshaft with synchromesh for 3rd and 4th speeds (arrangement without lockwasher). Since November 1963. | 1 |
| DM 332-2 | Shaft for intermediate reverse pinion (16 x 120, 1 groove for locking circlip). Until July 1964. | 1 |
| DS 332-2 | Shaft for intermediate reverse pinion (16 x 124). Since July 1964. | 1 |
| D 332-4 | Starting handle dog, 16 diameter x 150 pitch, interior bore 7 mm diameter. Until November 1963. | 1 |
| DS 332-4 | Starting handle dog, 18 x 125 (R. VI). Since November 1963. | 1 |
| D 332-84 | Lockwasher for dog nut (internal diameter 17 mm). Until November 1963. | 1 |
| DS 332-91 | Distance piece for sealing bush (20 x 21.6 x 118.8). | 1 |
| D 332-94 | Grub screw, pointed, 7 diameter x 31 long securing shaft. | 1 |
| | Washer, 54 x 66.5 for adjusting front of mainshaft, front ball bearing on bevel pinion shaft. | As nec. |
| D 332-95c | 0.1 mm thick. | |
| D 332-95d | 0.05 mm thick. | |
| DS 332-98 | Dowel pin, 2.7 x 2.9 x 5, for half-washers between 2nd and 3rd speed (R. VI). | 1 |
| | Thrust washer for rear ball bearing on gearbox mainshaft, 20 x 28 mm diameter: | As nec. |
| D 332-300 | 4.5 mm thick. | |
| D 332-301 | 4.53 mm thick. | |
| D 332-302 | 4.56 mm thick. | |
| D 332-303 | 4.59 mm thick. | |
| D 332-304 | 4.62 mm thick. | |
| D 332-305 | 4.65 mm thick. | |
| D 332-306 | 4.68 mm thick. | |
| D 332-307 | 4.71 mm thick. | |
| D 332-308 | 4.74 mm thick. | |
| D 332-309 | 4.77 mm thick. | |
| D 332-310 | 4.80 mm thick. | |
| D 332-311 | 4.83 mm thick. | |
| D 332-312 | 4.86 mm thick. | |
| D 332-313 | 4.89 mm thick. | |
| D 332-314 | 4.92 mm thick. | |
| D 332-315 | 4.95 mm thick. | |
| D 332-316 | 4.98 mm thick. (also as thrust washer for sealing bush). | 1 |
| D 332-317 | 5.01 mm thick. | |
| D 332-318 | 5.04 mm thick. | |
| D 332-319 | 5.07 mm thick. | |
| D 332-320 | 5.10 mm thick. | |
| D 332-321 | 5.13 mm thick. | |
| D 332-322 | 5.16 mm thick. | |
| D 332-323 | 5.19 mm thick. | |
| D 332-324 | 5.22 mm thick. | |
| D 332-325 | 5.25 mm thick. | |
| D 332-326 | 5.28 mm thick. | |
| D 332-327 | 5.31 mm thick. | |
| D 332-328 | 5.34 mm thick. | |
| D 332-329 | 5.49 mm thick. | |
| D 332-330 | 6.48 mm thick. | |
| DS 333-040 | Assembly of reverse speed pinions with spindle and needle bearing cages. Since July 1964. | 1 |
| DS 333-7e | Intermediate reverse speed pinion, 47.2 mm long. Since July 1964. | 1 |
| DM 333-8b | Pinion for mainshaft, 3rd speed with dog (22 teeth), straight tooth entry. | 1 |
| DS 333-9c | Reverse speed sliding pinion, total length 28 mm. Since July 1964. | 1 |
| DW 333-9 | *Intermediate sliding reverse pinion, diameter teeth 17 teeth, 72.4. Until July 1964. Replaced by DS 333-040; order in addition: 1-DS 333-18a, 1-DS 333-80 (R. VI), 1-DM 334-22, 1-DM 334-53, 1-DM 334-259, 1-614.201.* | 1 |
| D 333-12 | Main pinion for 1st speed (11 teeth, 18 splines). | 1 |
| DW 333-13 | 1st speed pinion on main pinion (39 teeth), length 44.5 mm. | 1 |
| DM 333-14a | Main pinion, 2nd speed (17 teeth). | 1 |
| DS 333-15a | 2nd speed pinion and reverse. Since July 1964. | 1 |
| DW 333-15 | *2nd speed pinion and reverse on main pinion without hole for driving dowel (33 teeth). Until July 1964. Replaced by DS 333-15a; order in addition: 1-DS 333-040, 1-DS 333-18a, 1-DS 333-80 (R. VI), 1-DM 334-22, 1-DM 334-53, 1-DM 334-259, 1-614.201.* | 1 |
| DW 333-16 | Train of 3rd and 4th on main pinion, without hole for driving dowel, splined internally (23 and 27 teeth). | 1 |
| DM 333-17a | Main pinion for 4th speed with straight tooth dog entry. | 1 |



The numbers underlined indicate new parts which do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 333-18a | *Reverse speed mainshaft pinion (16 teeth, spiral). Until July 1964. Replaced by DS 333-18a, order in addition: 1-DS 333-040, 1-DS 333-80 (R. VI), 1-DM 334-22, 1-DM 334-53, 1-DM 334-259, 1-614.201.* | 1 |
| DS 333-18a | Reverse speed mainshaft pinion, thickness of pinion 13.2 mm. Since July 1964. | 1 |
| DM 333-73 | Distance bush between needle bearing cages of intermediate reverse speed pinion (16.6 x 19 x 9.5) (R. VI). Until July 1964. | 1 |
| DS 333-73d | Distance bush between needle bearing cages of intermediate reverse speed pinion, 16.6 x 18.9 x 9 (R. VI). Since July 1964. | 1 |
| | Washer, 16 diameter x 17.5, for adjustment of reverse speed sliding pinion (R. VI). Until July 1964. | As nec. |
| DM 333-74 | 0.4 mm thick. | |
| DM 333-74a | 0.7 mm thick. | |
| DM 333-74b | 1 mm thick. | |
| DM 333-74c | 1.3 mm thick. | |
| DM 333-74d | 1.6 mm thick. | |
| DM 333-74e | 1.9 mm thick. | |
| DM 333-74f | 2.2 mm thick. | |
| DM 333-74g | 2.5 mm thick. | |
| DM 333-74h | 2.8 mm thick. | |
| DM 333-74i | 3.1 mm thick. | |
| DM 333-74j | 3.4 mm thick. | |
| DM 333-74k | 3.7 mm thick. | |
| DM 333-74m | 4 mm thick. | |
| DM 333-74n | 4.3 mm thick. | |
| DM 333-74p | 4.6 mm thick. | |
| DM 333-74q | 4.9 mm thick. | |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 333-75a | Bush for reverse gear sliding pinion, 19 x 37.5 x 30.3. Since July 1964. | 1 |
| | Thrust washer with lug for adjusting reverse speed sliding pinion. Until July 1964. | As nec. |
| DM 333-80 | 1.54 mm thick. | |
| DM 333-80a | 2.02 mm thick. | |
| DM 333-80b | 2.50 mm thick. | |
| DM 333-80c | 2.98 mm thick. | |
| DM 333-80d | 3.46 mm thick. | |
| DM 333-80e | 3.94 mm thick. | |
| DS 333-80 | Thrust washer with lug for sliding reverse gear pinion (R. VI). Since July 1964. | 1 |
| | Half washer between 2nd and 3rd speed pinions. | As nec. |
| D 333-83 | 2.77 to 2.80 mm thick. | |
| D 333-83a | 2.80 to 2.83 mm thick. | |
| D 333-83b | 2.83 to 2.86 mm thick. | |
| D 333-83c | 2.86 to 2.89 mm thick. | |
| D 333-83d | 2.89 to 2.92 mm thick. | |
| D 333-83e | 2.92 to 2.95 mm thick. | |
| D 333-84 | Washer, 40 x 45 x 2.7, retaining half-washers between 2nd and 3rd speed mainshaft pinion. | 1 |
| DM 333-97 | Distance piece for bevel pinion shaft 45.15 mm long (arrangement for mountain ratio). | 1 |
| | Thrust washer for front ball bearing on bevel pinion shaft, 25 x 33: | As nec. |
| D 333-300 | 2.65 mm thick. | |
| D 333-301 | 2.69 mm thick. | |
| D 333-302 | 2.73 mm thick. | |
| D 333-303 | 2.77 mm thick. | |
| D 333-304 | 2.81 mm thick. | |
| D 333-305 | 2.85 mm thick. | |
| D 333-306 | 2.89 mm thick. | |
| D 333-307 | 2.93 mm thick. | |
| D 333-308 | 2.97 mm thick. | |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| D 333-309 | 3.01 mm thick. | |
| D 333-310 | 3.05 mm thick. | |
| D 333-311 | 3.09 mm thick. | |
| D 333-312 | 3.13 mm thick. | |
| D 333-313 | 3.17 mm thick. | |
| D 333-314 | 3.21 mm thick. | |
| D 333-315 | 3.25 mm thick. | |
| D 333-316 | 3.29 mm thick. | |
| D 333-317 | 3.33 mm thick. | |
| D 333-318 | 3.37 mm thick. | |
| D 333-319 | 3.41 mm thick. | |
| D 333-320 | 3.45 mm thick. | |
| D 333-321 | 3.49 mm thick. | |
| D 333-322 | 3.53 mm thick. | |
| D 333-323 | 3.57 mm thick. | |
| D 333-324 | 3.61 mm thick. | |
| D 333-325 | 3.65 mm thick. | |
| D 333-326 | 3.69 mm thick. | |
| D 333-327 | 3.73 mm thick. | |
| D 333-328 | 3.77 mm thick. | |
| D 333-329 | 3.81 mm thick. | |
| D 333-330 | 3.85 mm thick. | |
| D 333-331 | 3.89 mm thick. | |
| D 333-332 | 3.93 mm thick. | |
| D 333-333 | 3.97 mm thick. | |
| D 333-334 | 4.01 mm thick. | |
| D 333-335 | 4.05 mm thick. | |
| D 333-336 | 4.09 mm thick. | |
| D 333-337 | 4.13 mm thick. | |
| D 333-338 | 4.17 mm thick. | |
| D 333-339 | 4.21 mm thick. | |
| D 333-340 | 4.25 mm thick. | |
| DM 335-05a | Synchromesh for 2nd speed. | 1 |
| DW 335-09 | Synchromesh for 1st speed. | 1 |
| DM 335-8 | Sliding collar for operating meshing plungers. Width 10 mm. | 1 |

The numbers underlined indicate new parts which do not appear on the illustration.

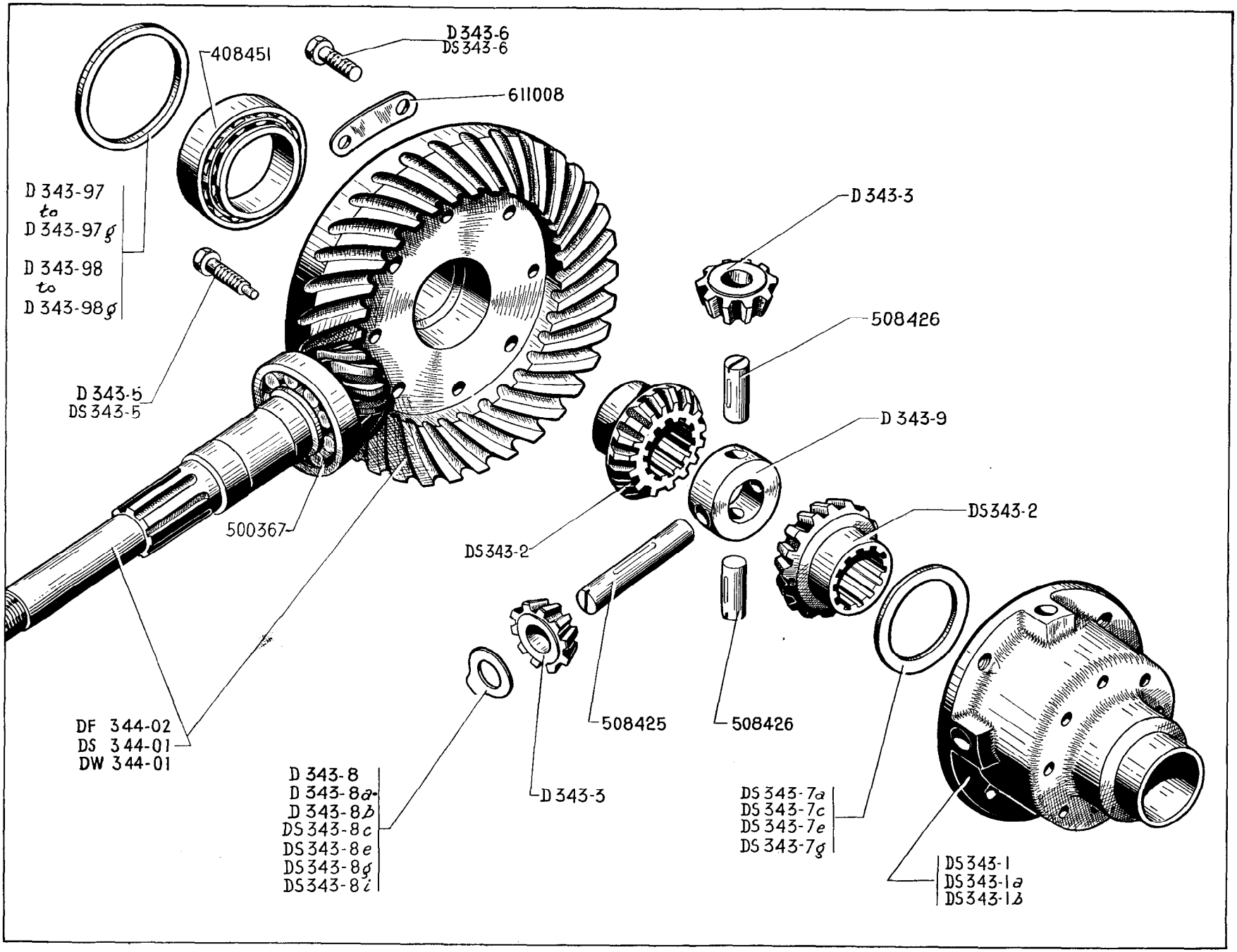
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 335-15b | Set of 12 meshing plungers, groove for housing collar. Width 10.1 mm. | 1 |
| DM 335-16a | Synchromesh ring for 3rd and 4th speed pinions (straight entry of teeth). | 2 |
| DW 335-18 | Meshing plunger for 1st speed synchromesh. | 1 |
| | Driving dowel for synchromesh rings, length 23.2 mm. | As nec. |
| DM 335-70a | 5.2 mm thick. | |
| DM 335-70b | 5.3 mm thick. | |
| DM 335-70c | 5.4 mm thick. | |
| D 335-73 | Compression spring for balls of synchromesh for 3rd and 4th speed pinion. | 3 |
| | Internally toothed ring for adjusting 2nd speed synchromesh assembly. | As nec. |
| D 335-82 | 0.4 mm thick. | |
| D 335-82a | 0.7 mm thick. | |
| D 335-82b | 1 mm thick. | |
| D 335-82c | 1.2 mm thick. | |
| D 335-82d | 1.5 mm thick. | |
| D 335-82e | 0.2 mm thick. | |
| D 335-82f | 0.35 mm thick. | |
| D 335-82g | 0.50 mm thick. | |
| D 335-82h | 0.60 mm thick. | |
| | Segment for 1st speed synchromesh. | As nec. |
| DW 335-88 | 1.3 mm thick. 1st possibility. | |
| DW 335-88a | 1.4 mm thick. 2nd possibility. | |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DW 344-01 | Crown wheel and pinion (3rd and 4th speed gear-train driven by splines), 8 x 31. | 1 |
| DS 344-5 | Nut, hex., 24 diameter x 150 pitch, shouldered part 25 mm diameter, locking bevel pinion. | 1 |
| D 344-90 | Locking ring for rear roller bearing on bevel pinion (teeth side), with internal chamfer on one face. | 1 |
| D 344-96 | Locking ring for rear roller bearing of bevel pinion (shaft side), without chamfer. | 1 |
| 2.493-S | Nut, hex., 7 diameter x 100 pitch, locking grub screw on shaft (R. III). | 1 |
| 2.713-S | Ball, 6.35 mm diameter for 3rd and 4th speed sliding pinion (R. VI). | 1 |
| 501.002 | Cap, 20 mm diameter for hole for reverse pinion shaft (R. I). | 1 |
| 620.047 | Bearing, 20 x 62 x 17, on rear of mainshaft (R. VI). | 1 |
| 620.081 | Needle bearing cage, 33 x 36 x 30 for 2nd speed mainshaft pinion (R. VI). | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 620.083 | Needle bearing cage, 33 x 36 x 36, for 4th speed mainshaft pinion (R. VI). | 1 |
| 620.088 | Double ball bearing, oblique, shouldered, 25 x 62 x 67.5 x 25.4 (R. I): | |
| | - for front of mainshaft. | 1 |
| | - for front of bevel pinion shaft. | 1 |
| 620.094 | Needle bearing cage, 33 x 36 x 32.2 for 3rd speed mainshaft pinion (R. VI). | 1 |
| 620.125 | Needle bearing cage, 16 x 19 x 20 for reverse speed sliding pinion (R. VI). | 2 |
| 620.126 | Needle thrust bearing, 16 x 32 x 2.8 for reverse speed sliding pinion (R. VI). Until July 1964. | 1 |
| | Since July 1964. | 2 |
| 620.262 | Needle bearing cage for intermediate reverse speed pinion (16 x 19 x 16) (R. VI). Since July 1964. | 2 |
| 620.503 | Circlip, retaining bearing (R. VI). | 2 |
| 620.523 | Circlip locking reverse speed sliding pinion (R. I). Until July 1964. | 1 |
| 620.524 | Locking ring for reverse speed sliding pinion needle bearing cage (17 x 20 x 1.2) (R. VI). Until July 1964. | 2 |

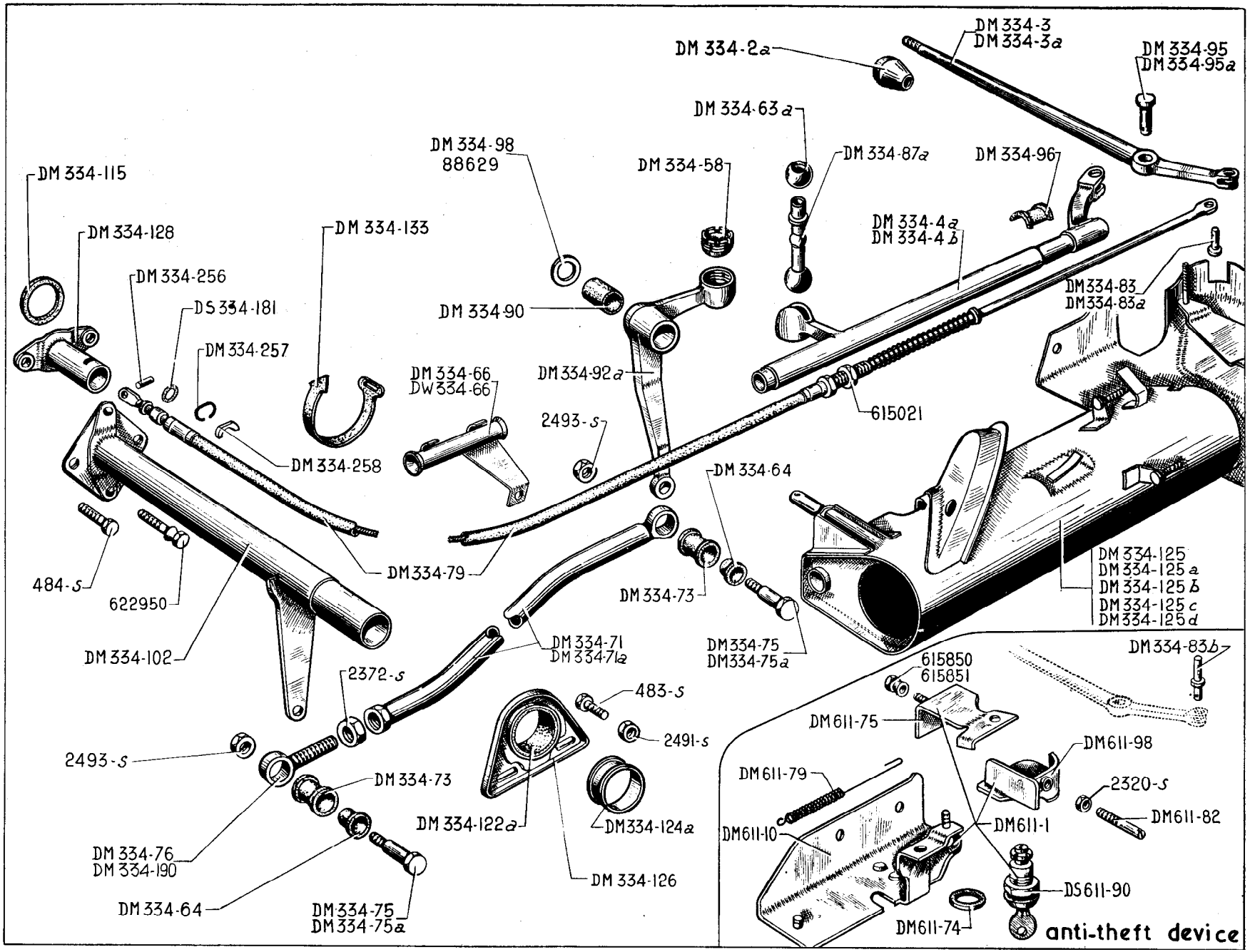


The numbers underlined indicate new parts which do not appear on the illustration.


408451
D 343-6
DS 343-6
611008
D 343-97
to
D 343-97 g
D 343-98
to
D 343-98 g
D 343-5
DS 343-5
500367
DF 344-02
DS 344-01
DW 344-01
D 343-3
508426
D 343-9
DS 343-2
DS 343-2
508425
508426
D 343-8
D 343-8 a
D 343-8 b
DS 343-8 c
DS 343-8 e
DS 343-8 g
DS 343-8 i
D 343-3
DS 343-7a
DS 343-7c
DS 343-7e
DS 343-7g
DS 343-1
DS 343-1a
DS 343-1b

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 343-1 | *Housing for differential (tapped 10 diameter × 150 pitch for securing crown wheel). Until July 1959. Replaced by DS 343-1b; order in addition: 3-DS 343-5, 5-DS 343-6, 1-DS 343-7a to DS 343-7g (R. VI), 2-DS 343-8c to DS 343-8i, according to setting.* | 1 |
| DS 343-1a | *Housing for differential, distance between bearing face for planet gear and bearing face on crown wheel: 54 mm; between bearing faces of satellite pinion 74·4 mm., securing holes for crown wheel tapped 10 diameter × 125 pitch. July 1959 – July 1960. Replaced by DS 343-1b; order in addition; 1-DS 343-7a to DS 343-7g (R. VI), 2-DS 343-8c to DS 343-8i, according to setting.* | 1 |
| DS 343-1b | Housing for differential, distance between bearing face for planet wheel and bearing face on crown wheel 54 mm, between faces of satellite pinion: 75.6 mm, securing holes for crown wheel tapped 10 diameter x 125 pitch. Since June 1960. | 1 |
| DS 343-2 | Planet wheel (16 teeth). | 2 |
| D 343-3 | Satellite pinion, 10 teeth, total height 10.6 mm. | 4 |
| D 343-5 | Screw, hex. head, with dowel, 10 diameter x 150 pitch, length 37.5, securing housing on crown wheel and locking satellite pinion spindle. Until July 1959. | 3 |
| DS 343-5 | Screw, hex. head, with dowel, 10 diameter x 125 pitch, 36.5 long, securing housing on crown wheel and locking satellite pinion spindle. Since July 1959. | 3 |
| D 343-6 | Screw, hex. head, 10 diameter x 150 pitch, 26 long, securing housing on crown wheel. Until July 1959. | 5 |
| DS 343-6 | Screw, hex. head, 10 diameter x 125 pitch, 25 long, securing housing on crown wheel. Since July 1959. | 5 |
| | Thrust washer, 38.25 x 56, for planet gear (R. VI): | As nec. |
| DS 343-7a | 1.91 mm thick. | |
| DS 343-7c | 2.03 mm thick. | |
| DS 343-7e | 2.15 mm thick. | |
| DS 343-7g | 2.27 mm thick. | |
| | Thrust washer for satellite pinion, 14 x 27.7. Until June 1960. | As nec. |
| D 343-8 | 1.4 mm thick. | |
| D 343-8a | 1.2 mm thick. | |
| D 343-8b | 1 mm thick. | |
| | Thrust washer for satellite pinion, 14 x 27.7. Since June 1960. | As nec. |
| DS 343-8c | 1.71 mm thick. | |
| DS 343-8e | 1.85 mm thick. | |
| DS 343-8g | 1.99 mm thick. | |
| DS 343-8i | 2.13 mm thick. | |
| D 343-9 | Crosshead for satellite pinion spindle, 25 x 40.5 x 20. | 1 |
| | Distance washer for differential bearing, diameter 74 x 82.8: | As nec. |
| D 343-97 | 2.9 mm thick. | |
| D 343-97a | 3.3 mm thick. | |
| D 343-97b | 3.7 mm thick. | |
| D 343-97c | 4.1 mm thick. | |
| D 343-97d | 4.5 mm thick. | |
| D 343-97e | 4.9 mm thick. | |
| D 343-97f | 5.3 mm thick. | |
| D 343-97g | 5.7 mm thick. | |
| | Washer for adjusting differential bearing diameters 72 x 82.8: | As nec. |
| D 343-98 | 3 mm thick. | |
| D 343-98a | 3.05 mm thick. | |
| D 343-98b | 3.10 mm thick. | |
| D 343-98c | 3.15 mm thick. | |
| D 343-98d | 3.20 mm thick. | |
| D 343-98e | 3.25 mm thick. | |
| D 343-98f | 3.30 mm thick. | |
| D 343-98g | 3.35 mm thick. | |
| DS 344-01 | Crown wheel and pinion, 8 x 31 with rear bearing assembled (3rd and 4th speed gear-train driven by dowels). Replaces type 9 x 35. Until September 1962. | 1 |
| DW 344-01 | Crown wheel and pinion, 8 x 31, (3rd and 4th speed gear-train driven by splines). Since September 1962. | 1 |
| DF 344-02 | Crown wheel and pinion, 7 x 31, (mountain use). Until September 1962. | 1 |
| DM 334-02 | Crown wheel and pinion, 7 x 31, 30 mm diameter for a length of 135.5 mm (mountain use). Since September 1962. | 1 |
| 408.451 | Taper roller bearing (40 x 80 x 19.5) for differential housing (R. VI). | 2 |
| 500.367 | Rear bearing of bevel pinion (30 x 72 x 19) (R. VI). (Arrangement with mountain ratio). | 1 |
| 508.425 | Spindle for satellite pinion (14 x 109) (R. I). | 1 |
| 508.426 | Spindle for satellite pinions (14 x 47.5) (R. I). | 2 |
| 611.008 | Lockwasher, double, for screws securing crown wheel on differential (R. I). Until July 1959. | 4 |

The numbers underlined indicate new parts which do not appear on the illustration.


DM 334-2a
DM 334-3
DM 334-3a
DM 334-95
DM 334-95a
DM 334-63a
DM 334-87a
DM 334-96
DM 334-98
88629
DM 334-58
DM 334-115
DM 334-128
DM 334-133
DM 334-4a
DM 334-4b
DM 334-256
DS 334-181
DM 334-257
DM 334-90
DM334-83
DM334-83a
DM 334-66
DW 334-66
DM 334-92a
615021
2493-s
DM 334-258
DM 334-64
DM 334-79
484-s
622950
DM 334-73
DM 334-125
DM 334-125a
DM 334-125b
DM 334-125c
DM 334-125d
DM 334-102
DM 334-71
DM 334-71a
DM334-75
DM334-75a
DM334-83b
615850
615851
2372-s
483-s
DM611-75
2491-s
DM611-98
2493-s
DM 334-73
DM611-79
2320-s
DM611-82
DM 334-122a
DM334-124a
DM611-1
DM611-10
DM 334-76
DM 334-190
DM 334-126
DS611-90
DM 334-64
DM 334-75
DM 334-75a
DM611-74
anti-theft device

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **For Right-hand Steering see page 102** | |
| DM 334-2a | Knob for gear control lever on dashboard (R. VI). Until September 1964. | 1 |
| DW 334-2 | Knob for gear control lever on dashboard, threaded 7 x 100 (R. VI). Since September 1964. | 1 |
| DM 334-3 | Gear control lever on dashboard (diameter for hole for articulating pin 10 mm). Until May 1959. | 1 |
| DM 334-3a | Gear control lever on dashboard (diameter of hole for articulating pin 7 mm). May 1959 - September 1964. | 1 |
| DW 334-3 | Gear control lever on dashboard, threaded 7 x 100. Since September 1964. | 1 |
| DM 334-4a | Shaft for gear change control with forked end and lever (diameter of hole for articulating pin 10 mm). Until May 1959. | 1 |
| DM 334-4b | Shaft for gear change control with forked end and lever (diameter of hole for articulating pin 7 mm). May 1959 - September 1964. | 1 |
| DW 334-4 | *Shaft for gear change control, with forked end and lever (diameter of hole for articulating pin 7 mm). Since September 1964. Replaced by DJ 334-4; order in addition: 1-DJ 334-142, 1-DJ 334-257 (R. VI).* | 1 |
| DM 334-58 | Seat for ball joint on bell crank lever for gear change control. | 2 |
| DM 334-63a | Ball joint on bell crank lever for gear change control. | 1 |
| DM 334-64 | Bush, Rilsan, shouldered, 10 x 12 x 17 x 7.5, securing control rod (R. VI). | 4 |
| DM 334-66 | Guide for gear change control cable. Until September 1962. | 1 |
| DW 334-66 | Guide for gear change control cable. Since September 1962. | 1 |
| DM 334-71 | *Rod for gear change control (total length 820 mm). Until April 1963. Replaced by DM 334-71a; order in addition: 1-DM 334-190.* | 1 |
| DM 334-71a | Rod for gear change control (total length 772 mm). Since April 1963. | 1 |
| DM 334-73 | Rubber bush, shouldered, 12 x 16 x 19 x 14.5, securing control rod. | 2 |
| DJ 334-75 | Pin, shouldered, 10 diameter (threaded 7 x 100), securing control rod, length under head 34 mm. Since December 1966. | 2 |
| DM 334-75 | Pin, shouldered, 10 diameter (threaded 7 diameter x 100 pitch), securing control rod. All Types except Germany. (Anti-theft device). Until December 1966. | 2 |
| DM 334-75a | Pin, shouldered, 10 x 36 (threaded 6 diameter x 100 pitch), securing control rod (R. VI). Germany. (Anti-theft device). March 1962 - December 1962. | 2 |
| DM 334-76 | *End piece, adjustable, for control rod (threaded 9 diameter x 125 pitch, eye off-centre). Until April 1963. Replaced by DM 334-190; order in addition: 1-DM 334-71a.* | 1 |
| DM 334-79 | *Cable for gear change control, 1410 mm long (R. VI). Until September 1964. Replaced by DW 334-79.* | 1 |
| DW 334-79 | Cable for gear change control, 1410 mm long. Since September 1964. | 1 |
| DM 334-83 | *Clevis pin, 5 diameter x 14.5 long, connecting cable to control lever on dashboard. Until May 1959. Replaced by DM 334-83a.* | 1 |
| DM 334-83a | Pin, shouldered, 5 diameter x 15.5 long, connecting cable to control lever on dashboard. All Types except Germany. (Anti-theft device). Since May 1959. | 1 |
| DM 334-83b | Pin, shouldered, 5 diameter x 28.65 long, connecting cable to control lever on dashboard (R.VI). Germany. (Anti-theft device). March 1962 - December 1962. | 1 |
| DM 334-87a | Ball with stem for bell crank lever and shaft for gear change control. | 1 |
| DM 334-90 | Bush, Rilsan, 12 x 16 x 25, for gear change control bell crank lever (R. VI). | 1 |
| DM 334-92a | Bell crank lever for gear change control. | 1 |
| DM 334-95 | Pin, shouldered, 10 diameter x 35 long, for gear change control for lever on dashboard. Until May 1959. | 1 |
| DM 334-95a | Pin, shouldered, 7 diameter x 32.8 long, for gear change lever on dashboard. Since May 1959. | 1 |
| DM 334-96 | Half-bearing, Rilsan, for gear change control shaft (20 mm long) (R. VI). | 2 |
| DM 334-98 | Flexible washer, 12 x 22 x 0.5, for gear change bell crank lever (R. VI). | 1 |
| DM 334-102 | Tube for gear change control with flexible coupling and lever. | 1 |
| DM 334-115 | Joint, rubber, 28.5 x 35 x 2, between flange and support tube for fork shaft operating levers. | 1 |
| DM 334-122a | Bush, rubber, 31.5 x 40.25 x 10, for control tube bearing. | 1 |
| DM 334-124a | Bush, shouldered, 29 x 31.5 x 33.4 x 12 for control tube bearing (R. VI). | 1 |
| DM 334-125 | Housing for gear change control on dashboard. Until March 1959. | 1 |
| DM 334-125a | Housing for gear change control on dashboard. All Types except Cold Climates. March 1959 - June 1960. | 1 |
| DM 334-125b | *Housing for gear change control on dashboard. Cold Climates. Until June 1960. All Types except Germany. (Anti-theft device). June 1960 - December 1962. Replaced by DM 334-125d.* | 1 |
| DM 334-125c | Housing for gear change control on dashboard. Germany. (Anti-theft device). March 1962 - December 1962. | 1 |
| DM 334-125d | Housing for gear change control on dashboard (3 grooves on width). December 1962 - September 1964. | 1 |

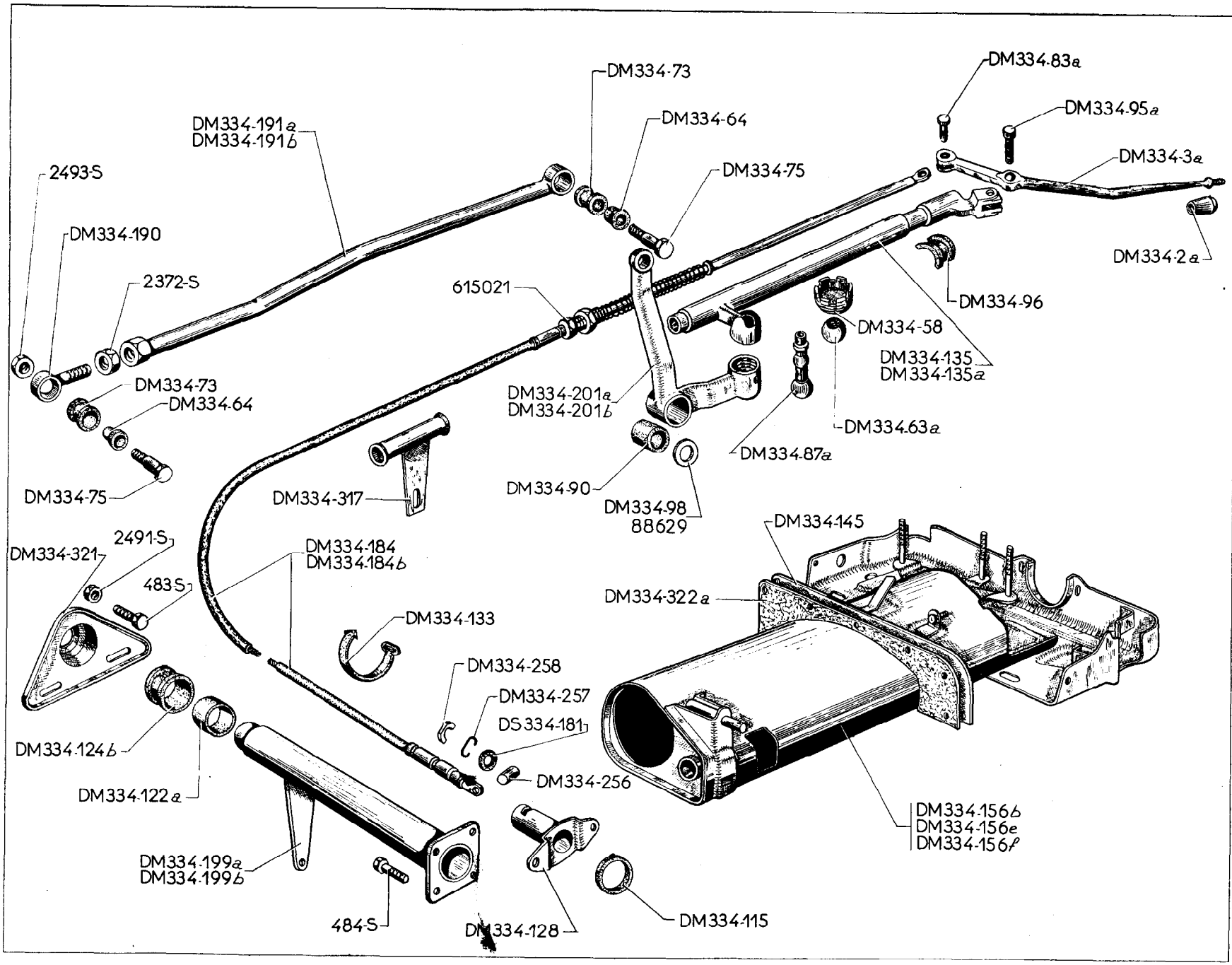


The numbers underlined indicate new parts which do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DV 334-125 | Housing for gear change control on dashboard. Since July 1965. | 1 |
| DW 334-125a | Housing for gear change control on dashboard. September 1964 - July 1965. | 1 |
| DM 334-126 | Bearing bracket, bushed, supporting tube for gear change control. | 1 |
| DM 334-128 | Coupling flange with hub, between flexible coupling support tube for fork shaft operating levers. | 1 |
| DM 334-133 | Strap, rubber, for securing gear change control cable. | 1 |
| DS 334-181 | *Ring seal, 10.5 x 15.9 x 2.7, on end piece of cable sheath (R. VI). Replaced by 4.978-S.* | 1 |
| DM 334-190 | Adjustable end piece for gear control rod (threaded 9 diameter x 125 pitch, hole in spindle thread). Since April 1963. | 1 |
| DM 334-256 | Pin, cylindrical, 5 x 13, connecting control cable to locking plunger. | 1 |
| DM 334-257 | Circlip for end piece of gear change control cable sheath. | 1 |
| DM 334-258 | Half washer for securing end piece of gear change control cable sheath (R. VI). | 1 |
| DM 611-1 | Anti-theft device with its brackets. Germany. March 1962 - December 1962. | 1 |
| DM 611-10 | Bracket for anti-theft device (R. VI). Germany. March 1962 - December 1962. | 1 |
| DM 611-74 | Flexible distance piece for trunnion (R. VI). Germany. March 1962 - December 1962. | 1 |
| DM 611-75 | Bracket for anti-theft mechanism (R. VI). Germany. March 1962 - December 1962. | 1 |
| DM 611-79 | Return spring for anti-theft bolt (8 x 106) (R. VI). Germany. March 1962 - December 1962. | 1 |
| DM 611-82 | Safety bolt for anti-theft device (R. VI). Germany. March 1962 - December 1962. | 1 |
| DS 611-90 | Lock barrel, with key, and nuts locking anti-theft device (R. VI). Germany. March 1962-December 1962. | 1 |
| DM 611-98 | Bolt, only, for lock (R. VI). Germany. March 1962 - December 1962. | 1 |
| 483-S | Screw, hex. head, 7 diameter x 15 long, securing support tube bush (R. III). | 2 |
| 484-S | Screw, hex. head, 7 diameter x 17.5 long, securing gear control coupling (R. III). | 2 |
| 2.320-S | Nut, hex., 5 diameter x 75 pitch, locking safety catch for anti-theft device (R. III). Germany. March 1962 - December 1962. | 1 |
| 2.372-S | Nut, hex., 9 diameter x 125 pitch, for adjustable end piece (R. III). | 1 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch, 7 mm high, for screws securing support tube bearing (R. III). | 2 |
| 2.493-S | Nut, hex., 7 diameter x 100 pitch, 5 mm high, securing control rod (R. III). Until December 1966. | 2 |
| 88.629 | Washer, plain, 12.5 x 20 x 1, for bell crank lever for gear change control (R. I). | 1 |
| 615.021 | Nut, hex., 15 diameter x 150 pitch, securing shaft for gear change control (R. VI). | 1 |
| 615.850 | Nut, 7 diameter, snap-off head, securing reinforcement on support for control (R. VI). Germany. March 1962 - December 1962. | 2 |
| 615.851 | Nut, 6 diameter, snap-off head, securing control rod (R. VI). Germany. March 1962 - December 1962. | 2 |
| 615.904 | Nut, Nylstop, 7 x 100, securing control rod (R. VI). Since December 1966. | 1 |
| 622.950 | Screw, 7 diameter x 18 long, snap-off head, for connecting tube and coupling on gearbox (R. VI). Germany. March 1962 - December 1962. | 2 |

The numbers underlined indicate new parts which do not appear on the illustration.

# 104—GEAR CHANGE CONTROL (RIGHT-HAND STEERING)



| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **For Left-hand Steering see page 98** | |
| DM 334-2a | Knob for gear control lever on dashboard (R. VI). Until September 1964. | 1 |
| DW 334-2 | Knob for control lever on dashboard, threaded 7 x 100 (R. VI). Since September 1964. | 1 |
| DM 334-3a | Gear control lever on dashboard (diameter of hole for articulating pin 7 mm). Until September 1964. | 1 |
| DW 334-3a | Gear control lever on dashboard. Since September 1964. | 1 |
| DM 334-58 | Seating for ball joint on bell crank lever for gear change and control. | 2 |
| DM 334-63a | Ball joint for bell crank lever for gear change control. | 1 |
| DM 334-64 | Bush, Rilsan, shouldered, 10 x 12 x 17 x 7.5, securing control rod (R. VI). | 4 |
| DM 334-73 | Bush, rubber, shouldered, 12 x 16 x 19 x 14.5, securing control rod. | 2 |
| DJ 334-75 | Pin, shouldered, 10 diameter (threaded 7 x 100), securing control rod, length under head 34 mm. Since December 1966. | 2 |
| DM 334-75 | Pin, shouldered, 10 diameter (threaded 7 diameter x 100 pitch) securing control rod. Until December 1966. | 2 |
| DM 334-83a | Pin, shouldered, 5 diameter x 15.5 long, connecting cable to control lever and dashboard. | 1 |
| DM 334-87a | Ball with stem for bell crank lever and gear change control shaft. | 1 |
| DM 334-90 | Bush, Rilsan, 12 x 16 x 25, for gear change bell crank lever (R. VI). | 1 |
| DM 334-95a | Pin, shouldered, 7 diameter x 32.8 long, for control lever on dashboard. | 1 |
| DM 334-96 | Half-bearing, Rilsan, for gear change control shaft (20 mm long) (R. VI). | 2 |
| DM 334-98 | Flexible washer, 12 x 22 x 0.5, for bell crank lever (R. VI). | 1 |
| DM 334-115 | Joint, rubber, 28.5 x 35 x 2, between flange and support tube for fork shaft operating levers. | 1 |
| DM 334-122a | Bush, rubber, 31.5 x 40.25 x 10, for control tube bearing. | 1 |
| DM 334-124b | Bush, shouldered, split, for control tube bearing (R. VI). | 1 |
| DM 334-128 | Coupling flange, with hub, between flexible coupling and support tube for fork shaft operating levers. | 1 |
| DM 334-133 | Strap, rubber, securing gear change control cable. | 1 |
| DM 334-135 | Shaft, for gear change control, with fork end and lever. Until October 1962. | 1 |
| DM 334-135a | Shaft for gear change control, with fork end and lever. October 1962 - September 1964. | 1 |
| DW 334-135 | *Shaft for gear change control, with fork end and lever. Since September 1964. Replaced by DJ 334-135; order in addition: 1-DJ 334-142, 1-DJ 334-257 (R. VI).* | 1 |
| DM 334-145 | Backplate, for sealing strip (R.VI). Since October 1962. | 1 |
| DM 334-156b | *Housing for gear change control on dashboard. Until September 1960. Replaced by DM 334-156f.* | 1 |
| DM 334-156e | *Housing for gear change control on dashboard, (2 grooves on width). September 1960 - December 1962. Replaced by DM 334-156f.* | 1 |
| DM 334-156f | Housing for gear change control on dashboard, December 1962 - September 1964. | 1 |
| DW 334-156 | Housing for gear change control on dashboard. Since September 1964. | 1 |
| DS 334-181 | *Ring seal, 10.5 x 15.9 x 2.7, on end piece of control cable sheath (R. VI). Replaced by 4.978-S.* | 1 |
| DM 334-184 | Cable for gear change control, 1,650 mm long (R. VI). Until October 1962. | 1 |
| DM 334-184a | Cable for gear change control (R. VI). Since July 1965. | 1 |
| DM 334-184b | Cable for gear change control, 1,630 mm between centres (R. VI). October 1962 - September 1964. | 1 |
| DW 334-184 | Cable for gear change control (R. VI). September 1964 - July 1965. | 1 |
| DM 334-190 | End piece, adjustable, for control rod (threaded 9 diameter x 125 pitch), eye on thread centre line. | 1 |
| DM 334-191a | Rod for gear change control (total length 805 mm). Until October 1962. | 1 |
| DM 334-191b | Rod for gear change control (total length 795 mm) (R. VI). Since October 1962. | 1 |
| DM 334-199a | Tube for gear change control, with flexible coupling and lever. Until October 1962. | 1 |
| DM 334-199b | Tube for gear change control, with flexible coupling and lever. Since October 1962. | 1 |



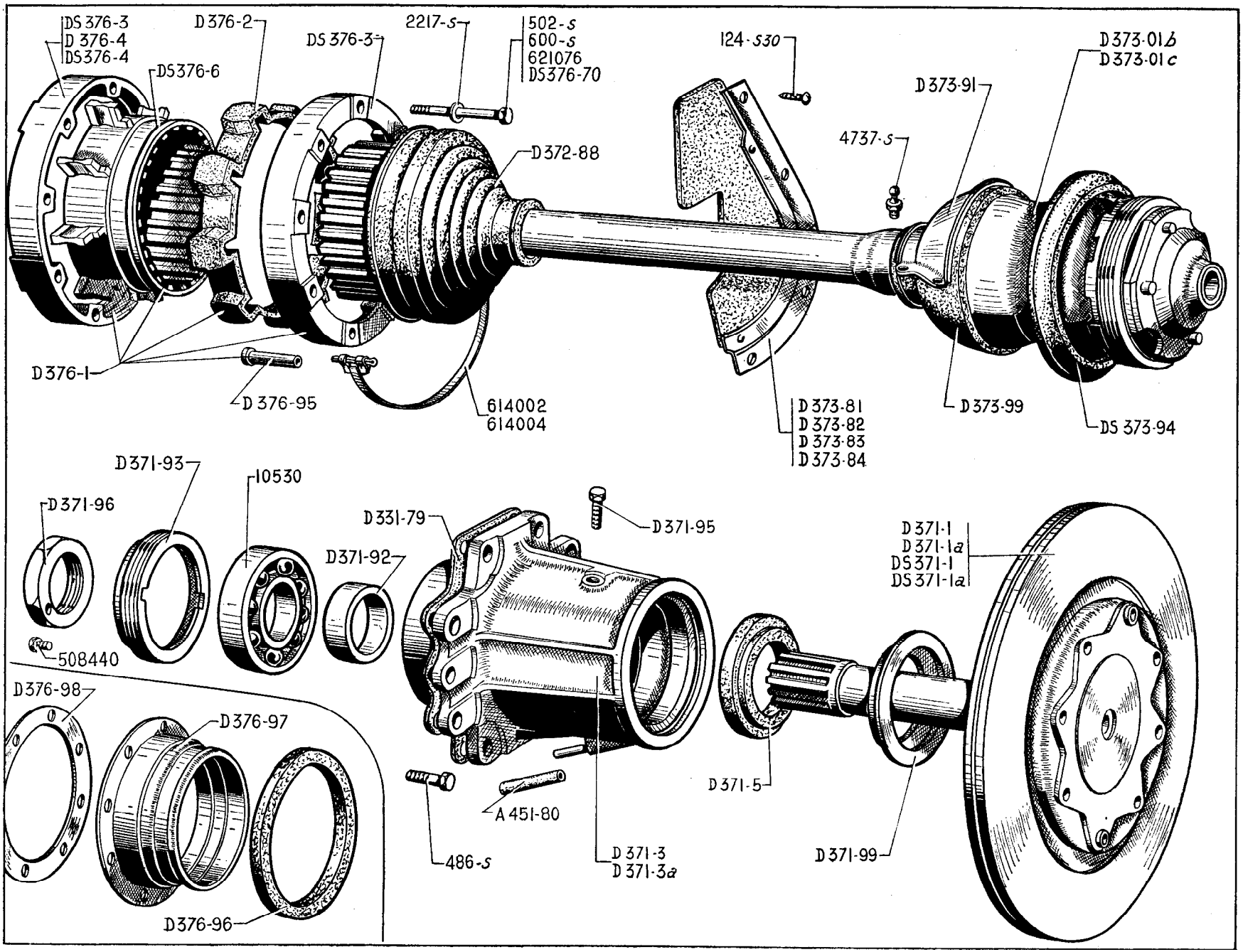
The numbers underlined indicate new parts which do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 334-201a | Bell crank lever for gear change control. Until October 1962. | 1 |
| DM 334-201b | Bell crank lever for gear change control (R. VI). Since October 1962. | 1 |
| DM 334-256 | Pin, cylindrical, 5 diameter x 13 long, connecting control cable to locking plunger. | 1 |
| DM 334-257 | Circlip for end piece of gear change control cable sheath. | 1 |
| DM 334-258 | Half-washer securing end piece of gear change control cable sheath (R. VI). | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 334-317 | Guide for gear change control cable. Until October 1962. | 1 |
| DM 334-321 | Bearing bracket, bushed, for gear change control tube. | 1 |
| DM 334-322a | Sealing strip between dashframe and gear control support (R. VI). Since October 1962. | 1 |
| 483-S | Screw, hex. head, 7 diameter x 15 long, securing bearing bracket for gear change control tube (R. III). | 2 |
| 484-S | Screw, hex. head, 7 diameter x 17.5 long, securing coupling flange for gear change control (R. III). | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 2.372-S | Nut, hex., 9 diameter x 125 pitch, for adjustable end piece (R. III). | 1 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch, height 7 mm for screw securing bearing bracket, supporting control tube (R. III). | 2 |
| 2.493-S | Nut, hex., 7 diameter x 100 pitch, height 5 mm, securing control rod (R. III). | 2 |
| 88.629 | Washer, plain, 12.5 x 20 x 1, for bell crank lever for gear change control (R. I). | 1 |
| 615.021 | Nut, hex., 15 diameter x 150 pitch, securing shaft for gear change control (R. VI). | 1 |
| 615.904 | Nut, Nylstop, 7 x 100, securing control rod (R. VI). Since December 1966. | 1 |

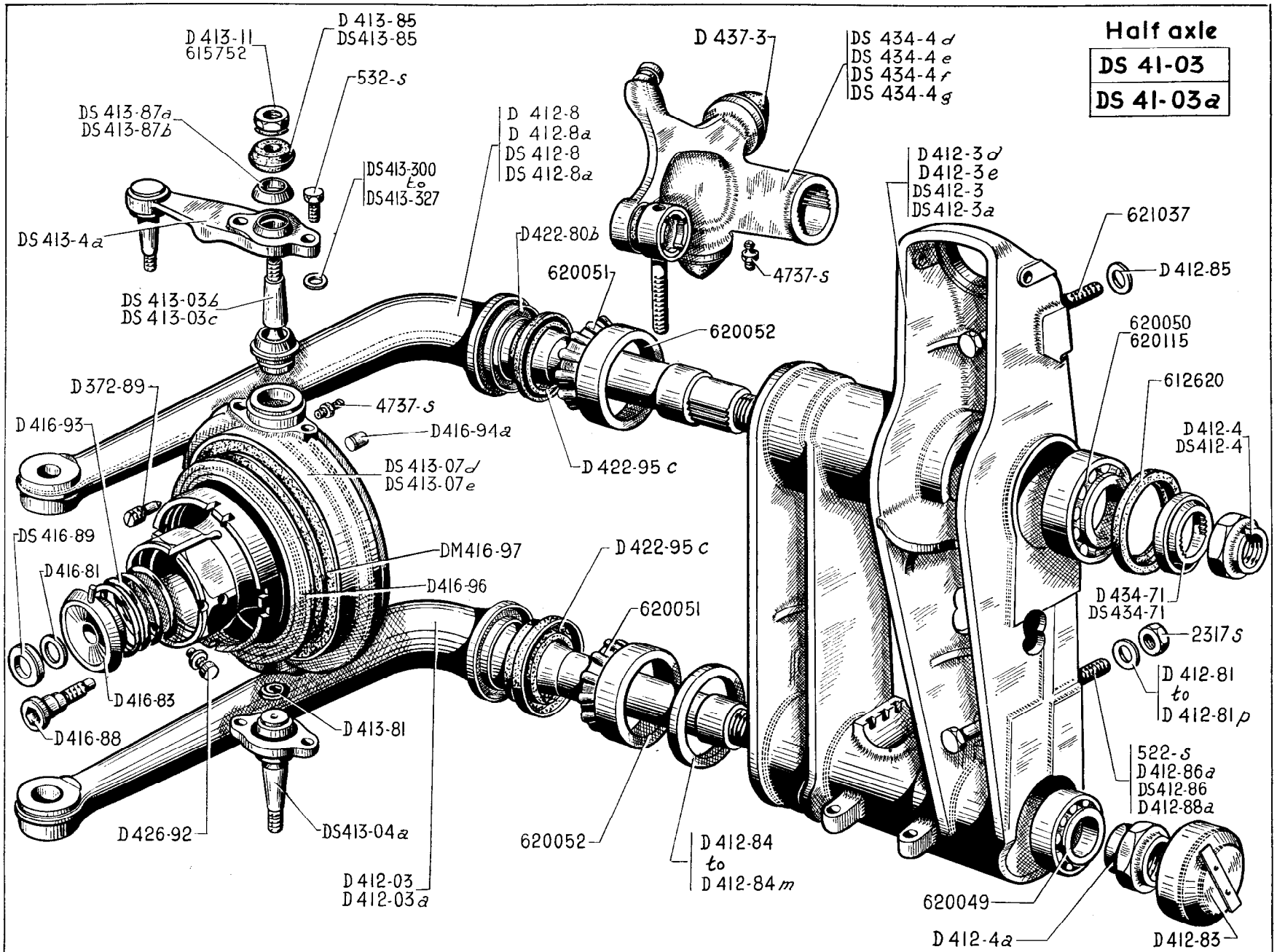
The numbers underlined indicate new parts which do not appear on the illustration.


DS 376-3
D 376-4
DS376-4
D376-2
DS376-6
DS 376-3
2217-S
502-S
600-S
621076
DS376-70
124-S30
D373-01b
D373-01c
D373-91
4737-S
D372-88
D376-1
D 376-95
614002
614004
D 373-81
D 373-82
D 373-83
D 373-84
D 373-99
DS 373-94
D371-93
10530
D371-96
D331-79
D371-95
D371-92
D371-1
D371-1a
DS371-1
DS371-1a
508440
D376-98
D376-97
D376-96
D371-5
A 451-80
486-S
D 371-3
D 371-3a
D371-99

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| A 451-80 | Pipe, flexible, 5 x 7 x 185, for oil drain on differential shaft housing (R. VI). | 2 |
| D 331-79 | Joint for differential shaft housing (R. VI). | 2 |
| D 371-1 | Differential shaft, left-hand, with brake friction disc, length of shaft 202 mm. Until October 1961. | 1 |
| D 371-1a | Differential shaft, right-hand, with brake friction disc, length of shaft 192 mm. Until October 1961. | 1 |
| DS 371-1 | Differential shaft, left-hand, with brake friction disc, 8 holes 9 mm diameter, length of shaft 202 mm. Since October 1961. | 1 |
| DS 371-1a | Differential shaft, right-hand, with brake friction disc, 8 holes 9 mm diameter, length of shaft 192 mm. Since October 1961. | 1 |
| D 371-3 | Housing for differential shaft, left-hand, length 145.5 mm. | 1 |
| D 371-3a | Housing for differential shaft, right-hand, length 135.5 mm. | 1 |
| D 371-5 | Sealing ring for differential shaft ball bearing, 39 x 65 x 10 (R. VI). | 2 |
| D 371-92 | Thrust bush, for differential shaft bearing, 30.2 x 38 x 10. | 2 |
| D 371-93 | Ring nut, external thread 74 diameter x 150 pitch, securing ball bearing on differential shaft housing. | 2 |
| D 371-95 | Screw, hex. head, 7 diameter x 100 pitch, locking ring nut for differential shaft housing ball bearing. | 2 |
| D 371-96 | Nut, hex., 30 diameter x 150 pitch, for differential shaft. | 2 |
| D 371-99 | Oil retaining washer on differential shaft, diameter 35 x 71.5 (R. VI). | 2 |
| D 372-88 | Dust shield on driveshaft (gearbox side), internal diameter 26 and 111 mm. | 2 |
| D 373-01b | Driveshaft complete, front, left-hand. | 1 |
| D 373-01c | Driveshaft complete, front right-hand. Sealing cover for transmission (hole in sidemember). Until November 1958. | 1 |
| D 373-81 | - rear, right-hand. | 1 |
| D 373-82 | - rear, left-hand. | 1 |
| D 373-83 | - front, right-hand. | 1 |
| D 373-84 | - front, left-hand. | 1 |
| D 373-91 | *Half shell retaining rubber cover on driveshaft. Until April 1964. Replaced by DS 373-99; order in addition: 1-602.009 (R. VI). For 2 half cups.* | 4 |
| DS 373-94 | Sealing ring for universal joint, 108 x 118 x 16 (R. VI). | 2 |
| D 373-99 | *Rubber cover for driveshaft universal joint, internal diameters 40 mm and 103 mm. Until April 1964. Replaced by DS 373-99; order in addition: 1-602.009 (R. VI) and supersede half-cup D 373-91.* | 2 |
| DS 373-99 | Rubber cover for driveshaft universal joint, internal diameters 40 and 95 mm. Since April 1964. | 2 |
| D 376-1 | *Driving sleeve with flexible coupling 30 splines. LUXE. Until October 1961. Replaced by DS 376-4; order in addition: 1-DS 376-3, 1-DS 376-6, 1-D 376-2, 8-DS 376-70.* | 2 |
| D 376-2 | Rubber driving block, female, external diameter 149 mm. | 2 |
| DS 376-3 | Driving sleeve, female, (differential side, and wheel side), 8 holes 9 mm diameter. Since October 1961. | 4 |
| D 376-4 | *Driving sleeve, female, (differential side), 8 holes 7 mm diameter. Until October 1961. Replaced by DS 376-4; order in addition: 1-DS 376-3, 8-DS 376-70, 8-2.217-S (R. III).* | 2 |
| DS 376-4 | Sleeve with housing for centring dowels, differential shaft side 8 holes 9 mm diameter (for replacement of D 376-1). | 2 |
| DS 376-6 | Driving sleeve, female only, with cup. | 2 |
| DS 376-70 | Screw, 7 diameter x 100 pitch, securing female driving sleeve. Length under head 73 mm, 8 mm body. | 16 |
| D 376-95 | *Bush for assembling female driving sleeves, 10 mm diameter. Until October 1961. No longer supplied. (See MR 4479-1).* | 8 |
| D 376-96 | Rubber ring, 112.5 x 121 x 13, on driving sleeve. Until June 1957. | 2 |
| D 376-97 | Housing on driving sleeve for dust shield on driveshaft, 109 x 160 x 47. Until June 1957. | 2 |
| D 376-98 | Washer, 116 x 160 x 1, for rubber ring on driving sleeve. Until June 1957. | 2 |
| 124-S 30 | Screw, round head, 5 diameter x 12.5 long, securing shield for driving shaft opening (R. III). Until November 1958. | 14 |
| 486-S | Screw, hex. head, 7 diameter x 22.5 long, securing differential shaft bearing (R. III). | 8 |
| 502-S | Screw, hex. head, 7 diameter x 18 long, for splined driving sleeve (R. III). NORMALE. | 16 |
| 600-S | Screw, hex. head, 7 diameter x 70 long, securing driving sleeve (R. III). LUXE. Until October 1961. | 16 |
| 2.217-S | Washer, 9.5 x 16 x 2, securing driving sleeve (R. III). Since October 1961. | 16 |
| 4.737-S | Greaser for driveshaft (R. VI). | 2 |
| 10.530 | Bearing, 30 x 72 x 19, for differential shaft (R. VI). | 2 |
| 508.440 | Screw, hex. head, 6 x 11, locking differential shaft nut (R. I). | 2 |
| 602.009 | Clip (340 mm long) for securing rubber cover on driveshaft (R. VI). Since April 1964. | 2 |
| 614.002 | Clip securing dust shield on driveshaft 220 mm long (R. VI). | 2 |
| 614.004 | Clip securing dust shield on driving sleeve, 765 mm long (R. VI). | 2 |
| 621.076 | Screw, 9 diameter x 75 long, securing driving sleeve (R. II). Since October 1961. | 16 |



The numbers underlined indicate new parts which do not appear on the illustration.


Half axle
DS 41-03
DS 41-03a
D 413-11
615752
D 413-85
DS413-85
532-s
DS 413-87a
DS 413-87b
DS413-300
to
DS413-327
DS 413-4a
DS 413-03b
DS 413-03c
D 412-8
D 412-8a
DS 412-8
DS 412-8a
D 437-3
DS 434-4d
DS 434-4e
DS 434-4f
DS 434-4g
D422-80b
620051
4737-s
620052
D 412-3d
D 412-3e
DS 412-3
DS 412-3a
621037
D 412-85
620050
620115
612620
D 412-4
DS412-4
D 372-89
4737-s
D 416-93
D416-94a
DS 413-07d
DS 413-07e
D 422-95 c
DS 416-89
D 416-81
DM416-97
D416-96
D 422-95 c
620051
D 434-71
DS434-71
2317s
D 412-81
to
D 412-81p
D 416-83
D 416-88
D 413-81
522-s
D 412-86a
DS412-86
D 412-88a
D426-92
DS413-04a
620052
D 412-84
to
D 412-84m
620049
D 412-4a
D 412-83
D 412-03
D 412-03a

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 41-03 | *Half axle, front, left-hand (without swivel or driveshaft), upper link arm seating for bearing 40 mm diameter. Replaces earlier type. March 1960 - October 1964. Replaced by DS 41-03b.* | 1 |
| DS 41-03a | *Half axle, front, right-hand (without swivel or driveshaft), upper link arm seating for bearing 40 mm diameter. Replaces earlier type. March 1960 - October 1964. Replaced by DS 41-03c.* | 1 |
| DS 41-03b | Half axle, front, left-hand (without swivel or driveshaft), upper link arm seating for bearing 40 mm diameter for tyres with wide treads. October 1964 - July 1965. | 1 |
| DS 41-03c | Half axle, front, right-hand (without swivel or driveshaft), upper link arm seating for bearing 40 mm diameter for tyres with wide treads. October 1964 - July 1965. | 1 |
| DS 41-03f | Half-axle, front, left-hand, (without swivel or driveshaft) 1 flat on upper part of bearing bracket. Since July 1965. | 1 |
| DS 41-03g | Half-axle, front, right-hand, (without swivel or driveshaft) 1 flat on upper part of bearing bracket. Since July 1965. | 1 |
| D 372-89 | Screw, with dowel 7 diameter x 100 pitch, length 18.8 mm, locking stub axle nut. | 2 |
| D 412-03 | Lower link arm, front, left-hand, seating for bearing 30 mm. | 1 |
| D 412-03a | Lower link arm, front, right-hand, seating for bearing 30 mm. | 1 |
| D 412-3d | Bracket for front link arms, left-hand. Until March 1960. | 1 |
| D 412-3e | Bracket for front link arms, right-hand. Until March 1960. | 1 |
| DS 412-3 | *Bracket for front link arms, left-hand (for upper link arm with 40 mm seating for bearing). March 1960 - October 1964. Replaced by DS 412-3b.* | 1 |
| DS 412-3a | *Bracket for front link arms, right-hand (for upper link arm with 40 mm seating for bearing). March 1960 - October 1964. Replaced by DS 412-3c.* | 1 |
| DS 412-3b | Bracket for front link arms, left-hand (for tyres with wide treads). October 1964 - July 1965. | 1 |
| DS 412-3c | Bracket for front link arms, right-hand (for tyres with wide treads). October 1964 - July 1965. | 1 |
| DX 412-3 | Support for front link arms, left-hand 1 flat on upper part (2 holes 7.15 mm diameter distance between centres 46.9 mm) for securing corrector support. Since July 1965. | 1 |
| DX 412-3a | Support for front link arms, right-hand, 1 flat on upper part. Since July 1965. | 1 |
| D 412-4 | Nut, hex., 27 diameter x 150 pitch, 16.5 mm thick, locking front upper link arm. Until March 1960. | 2 |
| D 412-4a | Nut, hex., 27 diameter x 150 pitch, 22.6 mm thick, locking front lower link arm (R. VI). | 2 |
| DS 412-4 | Nut, hex., 27 diameter x 150 pitch, (46 mm across flats), locking upper link arm. Since March 1960. | 2 |
| D 412-8 | Upper link arm, front, left-hand, seating for bearing 35 mm. Until March 1960. | 1 |
| D 412-8a | Upper link arm, front, right-hand, seating for bearing 35 mm. Until March 1960. | 1 |
| | Thrust washer, 14.5 x 28, for lower bolt on bracket. Until April 1958. | As nec. |
| D 412-81 | 1.75 mm thick. | |
| D 412-81a | 1.80 mm thick. *No longer supplied.* | |
| D 412-81b | 1.85 mm thick. *No longer supplied.* | |
| D 412-81c | 1.90 mm thick. | |
| D 412-81d | 1.95 mm thick. | |
| D 412-81e | 2 mm thick. | |
| D 412-81f | 2.05 mm thick. | |
| D 412-81g | 2.10 mm thick. | |
| D 412-81h | 2.15 mm thick. | |
| D 412-81j | 2.20 mm thick. | |
| D 412-81k | 2.25 mm thick. | |
| D 412-81l | 2.30 mm thick. | |
| D 412-81m | 2.35 mm thick. | |
| D 412-81n | 2.40 mm thick. | |
| D 412-81p | 2.45 mm thick. | |
| D 412-83 | Cap, sheet metal, over roller bearing on lower arms, external diameter 62.1 mm. | 2 |
| | Washer, 60 x 71.5 mm for adjusting caster angle on lower arms. | As nec. |
| D 412-84 | 4.6 mm thick. | |
| D 412-84a | 4.8 mm thick. | |
| D 412-84b | 5 mm thick. | |
| D 412-84c | 5.2 mm thick. | |
| D 412-84d | 5.4 mm thick. | |
| D 412-84e | 5.6 mm thick. | |
| D 412-84f | 5.8 mm thick. | |
| D 412-84g | 6 mm thick. | |
| D 412-84h | 6.2 mm thick. | |
| D 412-84j | 6.4 mm thick. | |
| D 412-84k | 6.6 mm thick. | |
| D 412-84l | 6.8 mm thick. | |
| D 412-84m | 7 mm thick. | |
| D 412-85 | Washer, 12 mm diameter for upper screw securing bracket carrying link arms. | 2 |
| D 412-86a | Screw, round head, 14 diameter x 150 pitch, length 104 mm, securing lower rear part of bracket carrying link arm. Until October 1959. | 2 |
| DS 412-86 | Screw, round head, serrated, 14 diameter x 150 pitch, 98 mm long, securing lower rear part of bracket carrying link arms. Since October 1959. | 2 |
| D 412-88a | Screw, hex. head, 14 diameter x 150 pitch, length 78.5 mm, securing lower part of bracket carrying link arms, front part. | 2 |

The numbers underlined indicate new parts which do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 413-03b | Ball pin assembly, upper, (with 2 seats) without pin hole. Since October 1963. Replaces type fitted October 1959 - October 1963. Order in addition: 1-615.752 (R. VI). | 2 |
| DS 413-03c | Ball pin assembly, upper, (with 2 seats, 1 distance piece). To replace D 413-03 (without pin hole). Since October 1963. Replaces previous types. Until October 1959; order in addition: 1-DS 413-4, 1-DS 413-85, 1-DS 413-87 (R. VI), 1-615.752 (R. VI). - October 1959 - October 1963; order in addition: 1-615.752 (R. VI). | 2 |
| DS 413-04a | Ball pin assembly, lower, for swivel, with seat (36.3 mm diameter) and swivelling flange (without pin hole). Since October 1963. Replaces previous type. Order in addition: 1-615.752 (R. VI). | 2 |
| DS 413-07d | Swivel, left-hand, with hub (greaser for lower swivel). Upper and lower ball pins without pin hole. Since October 1963. Replaces previous types. - Until October 1959; order in addition: 1-DS 413-85, 1-DS 413-87a (R. VI), 1-615.751 (R. VI), 1-615.752 (R. VI). - October 1959 - October 1963; order in addition: 1-615.751 (R. VI), 1-615.752 (R. VI). | 1 |
| DS 413-07e | Swivel, right-hand, with hub (greaser for lower swivel). Upper and lower ball pins without pin hole. Since October 1963. Replaces previous types. - Until October 1959; order in addition: 1-DS 413-85, 1-DS 413-87a (R, VI), 1-615.751 (R. VI), 1-615.752 (R. VI). - October 1959 - October 1963; order in addition: 1-615.751 (R. VI), 1-615.752 (R. VI). | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 413-4a | Coupling lever on pivot, with ball pin (flange 22 mm thick) without pin hole. Since October 1963. Replaces previous types. - Until October 1959; order in addition: 1-DS 413-85, 1-DS 413-87a (R. VI), 1-615.751 (R. VI). - October 1959 - October 1963; order in addition: 1-615.751 (R. VI). | 2 |
| D 413-11 | Nut, hex. castellated, 16 diameter x 150 pitch, for front swivel ball pin (R. VI). Until October 1963. | 4 |
| D 413-81 | Spring for lower swivel ball pin, external diameter 25.5 mm. | 2 |
| D 413-85 | Rubber joint for upper and lower articulation cup for swivel, internal diameter 21.5 mm, thickness 13 mm. | 4 |
| | - Lower. Since October 1959. | 2 |
| DS 413-85 | Rubber joint for upper articulation cup for swivel, internal diameter 21.5 mm, thickness 10.5 mm. Since October 1959. | 2 |
| DS 413-87a | Articulation cup, upper, for swivel, 9 mm thick (R. VI). Since October 1959. | 2 |
| DS 413-87b | Articulation cup, upper and lower swivel (R. VI). | 4 |
| | - Lower. Since October 1959. | 2 |
| | Washer for adjusting upper and lower ball pins for swivel 9.5 x 14.5 | As nec. |
| DS 413-300 | 1.23 mm thick. | |
| DS 413-301 | 1.27 mm thick. | |
| DS 413-302 | 1.31 mm thick. | |
| DS 413-303 | 1.35 mm thick. | |
| DS 413-304 | 1.39 mm thick. | |
| DS 413-305 | 1.43 mm thick. | |
| DS 413-306 | 1.47 mm thick. | |
| DS 413-307 | 1.51 mm thick. | |
| DS 413-308 | 1.55 mm thick. | |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 413-309 | 1.59 mm thick. | |
| DS 413-310 | 1.63 mm thick. | |
| DS 413-311 | 1.67 mm thick. | |
| DS 413-312 | 1.71 mm thick. | |
| DS 413-313 | 1.75 mm thick. | |
| DS 413-314 | 1.79 mm thick. | |
| DS 413-315 | 1.83 mm thick. | |
| DS 413-316 | 1.87 mm thick. | |
| DS 413-317 | 1.91 mm thick. | |
| DS 413-318 | 1.95 mm thick. | |
| DS 413-319 | 1.99 mm thick. | |
| DS 413-320 | 2.03 mm thick. | |
| DS 413-321 | 2.07 mm thick. | |
| DS 413-322 | 2.11 mm thick. | |
| DS 413-323 | 2.15 mm thick. | |
| DS 413-324 | 2.19 mm thick. | |
| DS 413-325 | 2.23 mm thick. | |
| DS 413-326 | 2.27 mm thick. | |
| DS 413-327 | 2.31 mm thick. | |
| D 416-81 | Washer, 21 x 30 x 3 mm thick, retaining wheel screw (R. VI). | 2 |
| D 416-83 | Cone for locking wheel on hub, threaded 18 diameter x 150 pitch (R. VI). | 2 |
| D 416-88 | Screw for locking wheel on hub, threaded 18 diameter x 150 pitch, length 63 mm (R. VI). | 2 |
| DS 416-89 | Thrust washer, 23.5 x 44 x 6.4, for wheel screw (R. VI). | 2 |
| D 416-93 | Spring for cone locking wheel on hub, external diameter 59 mm. | 2 |
| D 416-94a | Dowels for centring front swivel, 9.93 x 12.5. 1st possibility. | 8 |
| D 416-94b | Dowels for centring front swivel, 10.12 x 9.93. 2nd possibility. | 8 |
| D 416-96 | Deflector for ring seal on swivel, 127 x 168. | 4 |
| DM 416-97 | Ring seal on front swivel, 129 x 164 x 13 (R. VI) with rubber lip. | 4 |

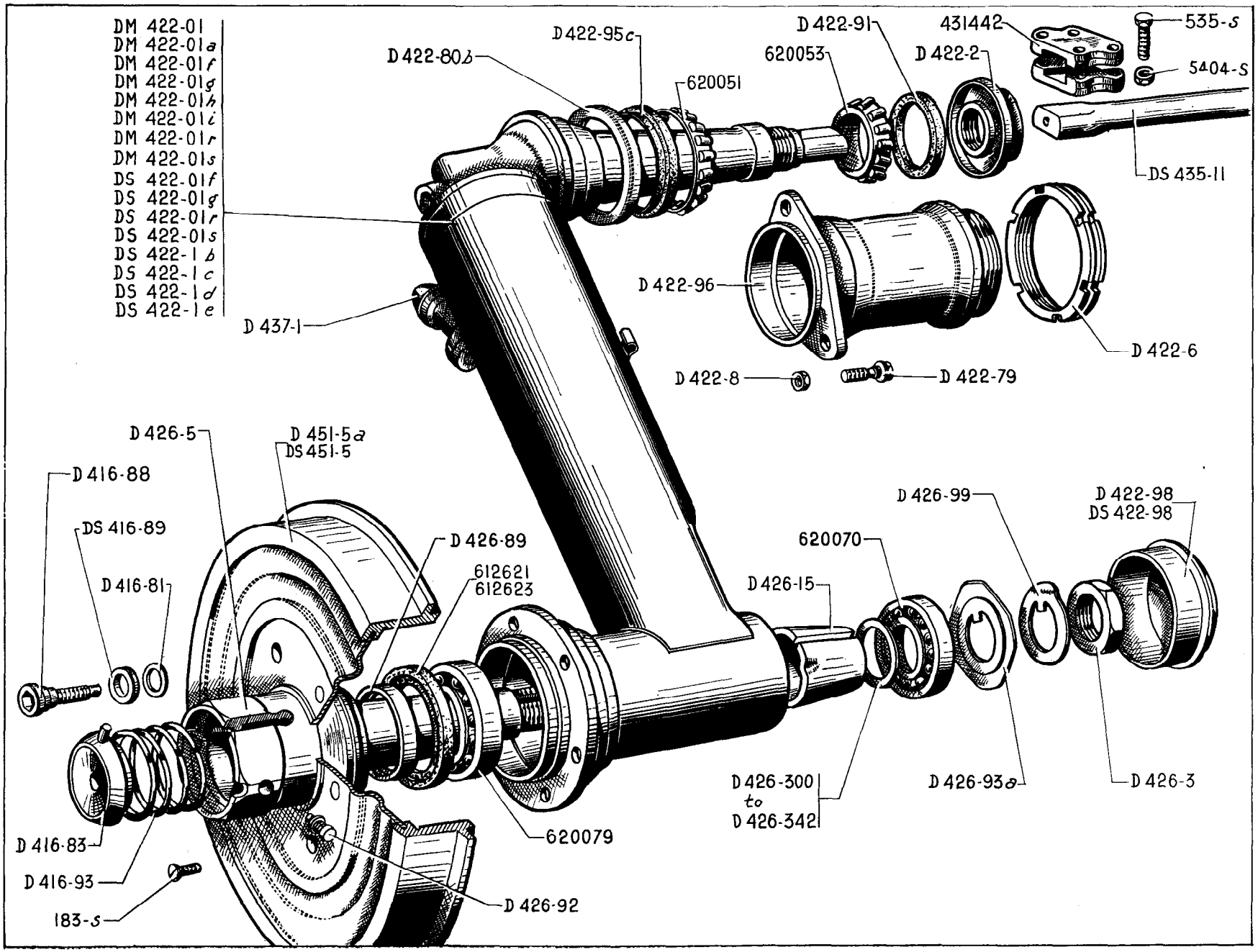


The numbers underlined indicate new parts which do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| D 422-80b | Cup for oil seal on link arm. | 4 |
| D 422-95c | Oil seal on upper and lower link arm (54 x 72 x 12.5) (R. VI). | 4 |
| D 426-92 | Dowel for positioning wheel (R. VI). | 2 |
| DS 434-4d | Lever controlling suspension, left-hand splines 38 mm. Since March 1960. | 1 |
| DS 434-4e | Lever controlling suspension, right-hand splines 38 mm. Since March 1960. | 1 |
| DS 434-4f | Lever controlling suspension, front left-hand. Until March 1960. | 1 |
| DS 434-4g | Lever controlling suspension, front right-hand. Until March 1960. | 1 |
| D 434-71 | Distance piece for front suspension lever on upper link arm, 32.1 x 54 x 10.25 (R. VI). Until March 1960. | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 434-71 | Distance piece for suspension lever on upper arm, 38 x 54 x 10.25 (R. VI). Since March 1960. | 2 |
| D 437-3 | Rebound rubber buffer for link arms, diameter 54.5 mm, height 23 mm. | 4 |
| 522-S | Screw, hex. head, 14 diameter x 150 pitch, length 65 mm, securing centre part of bracket carrying link arms (R. III). | 4 |
| 532-S | Screw, hex. head, 9 diameter x 125 pitch, 28 mm long, securing coupling lever and swivel flange (R. III). | 8 |
| 2.317-S | Nut, hex., 14 diameter x 150 pitch, securing lower part of bracket carrying link arms (R. III). | 2 |
| 4.737-S | Greaser on front swivel (R. VI). | |
| | - for suspension control levers. Since June 1961. | 2 |
| | - for lower swivel. Since June 1962. | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 612.620 | Oil seal on upper link arm (54 x 72 x 5) (R. VI). | 2 |
| 615.752 | Nut, Nylstop, 16 x 150 for pivot ball (R. VI). Since October 1963. | 4 |
| 620.049 | Bearing on lower link arm (30 x 62 x 21.5) (R. VI). | 2 |
| 620.050 | Bearing on upper link arm (35 x 72 x 24.5) (R. VI). Until March 1960. | 2 |
| 620.051 | Cage with 14 taper rollers on upper and lower link arms (R. VI). | 4 |
| 620.052 | Outer race for taper roller bearing for upper and lower link arms (19 x 12) (R. VI). | 4 |
| 620.115 | Bearing on upper link arm (40 x 72 x 21.25) (R. VI). Since March 1960. | 2 |
| 621.037 | Screw, 12 diameter x 125 pitch, 89 mm long, securing upper part of bracket carrying link arm (R. II). | 2 |

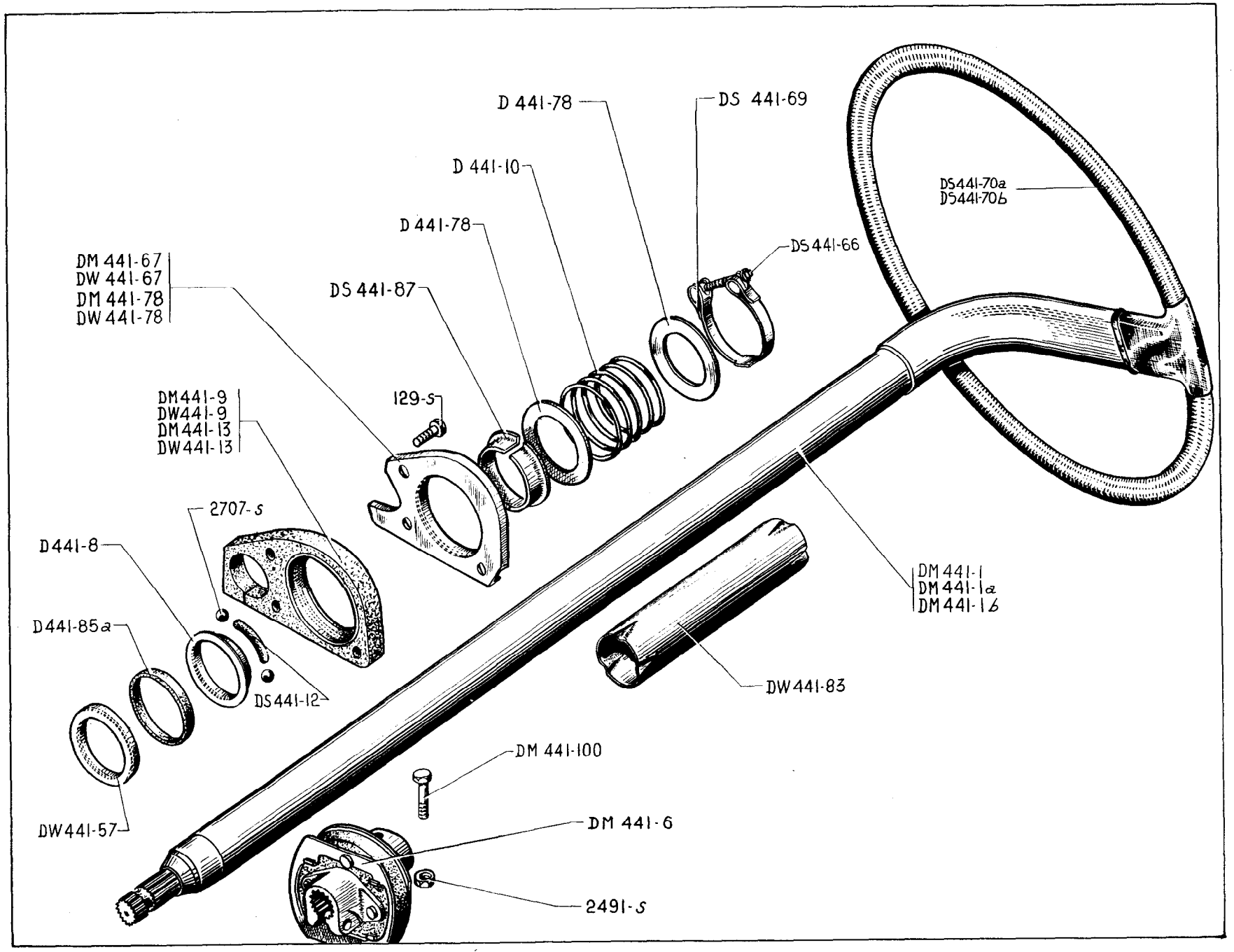

DM 422-01
DM 422-01a
DM 422-01f
DM 422-01g
DM 422-01h
DM 422-01i
DM 422-01r
DM 422-01s
DS 422-01f
DS 422-01g
DS 422-01r
DS 422-01s
DS 422-1b
DS 422-1c
DS 422-1d
DS 422-1e
D 422-95c
D 422-80b
620051
620053
D 422-91
D 422-2
431442
535-S
5404-S
DS 435-11
D 437-1
D 422-96
D 422-6
D 422-8
D 422-79
D 426-5
D 451-5a
DS 451-5
D 416-88
DS 416-89
D 416-81
D 426-89
612621
612623
D 426-99
D 422-98
DS 422-98
620070
D 426-15
D 426-300
to
D 426-342
D 426-93a
D 426-3
D 416-83
D 416-93
183-S
620079
D 426-92

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| D 416-81 | Washer, 21 x 30 x 3, retaining screw securing wheel (R. VI). | 2 |
| D 416-83 | Cone for locking wheel on hub, threaded 18 diameter x 150 pitch (R. VI). | 2 |
| D 416-88 | Screw for locking wheel on hub, threaded 18 diameter x 150 pitch, length 63 mm. (R. VI). | 2 |
| DS 416-89 | Washer, 23.5 x 44 x 6.4, for screw locking wheel on hub (R. VI). | 2 |
| D 416-93 | Spring for cone locking wheel on hub. | 2 |
| DM 422-01 | *Link arm, rear, left-hand, complete with brake. Until November 1957. No longer supplied.* | 1 |
| DM 422-01a | Link arm, rear, right-hand, complete with brake. Until November 1957. | 1 |
| DM 422-01f | *Link arm, rear, left-hand, complete with brake (ball for suspension cylinder 15.875 mm diameter) new position for flat for anti-roll bar. May 1960 - August 1961. No longer supplied.* | 1 |
| DM 422-01g | *Link arm, rear, right-hand, complete with brake (ball for suspension cylinder 15.875 mm diameter), new position for flat for anti-roll bar. May 1960 - August, 1961. No longer supplied.* | 1 |
| DM 422-01h | *Link arm, rear, left-hand, complete with brake (bonded brake shoe lining), ball for suspension cylinder 15.875 mm diameter. Replaces type fitted. November 1957 - May 1960. Order in addition: 1-DS 434-3, 1.4.108-S (R. VI). No longer supplied.* | 1 |
| DM 422-01i | *Link arm, rear, right-hand, complete with brake (bonded brake shoe lining), ball for suspension cylinder 15.875 mm diameter. Replaces type fitted. November 1957 - May 1960. Order in addition: 1-DS 434-3, 1-4.108-S (R. VI). No longer supplied.* | 1 |
| DM 422-01r | *Link arm, rear, left-hand, complete with brake, marked with 2 yellow lines. Cabriolet. Until June 1961. No longer supplied.* | 1 |
| DM 422-01s | *Link arm, rear, right-hand, complete with brake, marked with 2 yellow lines. Cabriolet. Until June 1961. No longer supplied.* | 1 |
| DS 422-01f | Link arm, rear, left-hand, complete with brake (power brake arrangement). Since August 1961. | 1 |
| DS 422-01g | Link arm, rear, right-hand, complete with brake (power brake arrangement). Since August 1961. | 1 |
| DS 422-01r | Link arm, rear, left-hand, complete with brake (power brake arrangement). Cabriolet. Since June 1961. | 1 |
| DS 422-01s | Link arm, rear, right-hand, complete with brake (power brake arrangement). Cabriolet. Since June 1961. | 1 |
| DS 422-1b | Link arm, only, rear, left-hand, (suspension cylinder ball 15.875 mm), new position for flat for anti-roll bar. Since May 1960. | 1 |
| DS 422-1c | Link arm, only, rear, right-hand, (suspension cylinder ball 15.875 mm diameter), new position for flat for anti-roll bar. Since May 1960. | 1 |
| DS 422-1d | Link arm, only, rear, left-hand, (suspension cylinder ball 15.875 mm diameter). Replaces type fitted. Until May 1960. Order in addition: 1-DS 422-98, 1-DS 434-3, 1-4.108-S (R. VI), 1-612.623 (R. VI). | 1 |
| DS 422-1e | Link arm, only, rear, right-hand, suspension cylinder ball 15.875 mm diameter. Replaces type fitted. Until May 1960. Order in addition: 1-DS 422-98, 1-DS 434-3, 1-4.108-S (R. VI), 1-612.623 (R. VI). | 1 |
| D 422-2 | Nut, hex., 30 diameter x 150 pitch, with cup for swivel shaft rear link arm. | 2 |
| D 422-6 | Ring nut, 6 notches, 66 diameter x 150 pitch, for securing link arm (inner end). | 2 |
| D 422-8 | Nut, hex, with shoulder, 9 diameter x 125 pitch, securing rear link arm (outer end). | 6 |
| D 422-79 | Screw, round head, 9 diameter x 22 long, securing bearing housing for swivel shaft. | 6 |
| D 422-80b | Cup for sealing ring for swivel shaft bearing housing. | 2 |
| D 422-91 | Rubber sealing joint, (54 x 62 x 4) for swivel bearing housing of rear arm. | 2 |
| D 422-95c | Sealing ring, 54 x 72 x 12.5, for swivel shaft bearing housing for rear arm (outer end) (R. VI). | 2 |
| D 422-96 | Bearing housing for rear link arm swivel shaft (66 mm diameter). | 2 |
| D 422-98 | Cap for rear stub axle housing, 62 mm diameter. Until May 1960. | 2 |
| DS 422-98 | Cap for rear stub axle housing, 63 mm diameter. Since May 1960. | 2 |
| D 426-3 | Nut, hex., 25 diameter x 150 pitch, securing rear stub axle. | 2 |
| D 426-5 | Stub axle for rear wheel with dowel pin. | 2 |
| D 426-15 | Distance piece, conical, for stub axle bearing, 72.78 mm long. | 2 |
| D 426-89 | Spacing ring for stub axle bearing (drum side), 40.25 x 58 x 10. | 2 |
| D 426-92 | Dowel pin for positioning wheel (R.VI). | 2 |
| D 426-93a | *Thrust washer for stub axle bearing (inner end) 25 x 58 x 3.5. Until Nov. 1965. Replaced by DS 426-93.* | 2 |
| DS 426-93 | Thrust washer, for stub axle bearing, (inner end) 50 mm across flats x 3 mm thick. Since November 1965. | 2 |
| D 426-99 | Lockwasher, 25 mm diameter for nut locking rear stub axle. | 2 |



The numbers underlined indicate new parts which do not appear on the illustration.

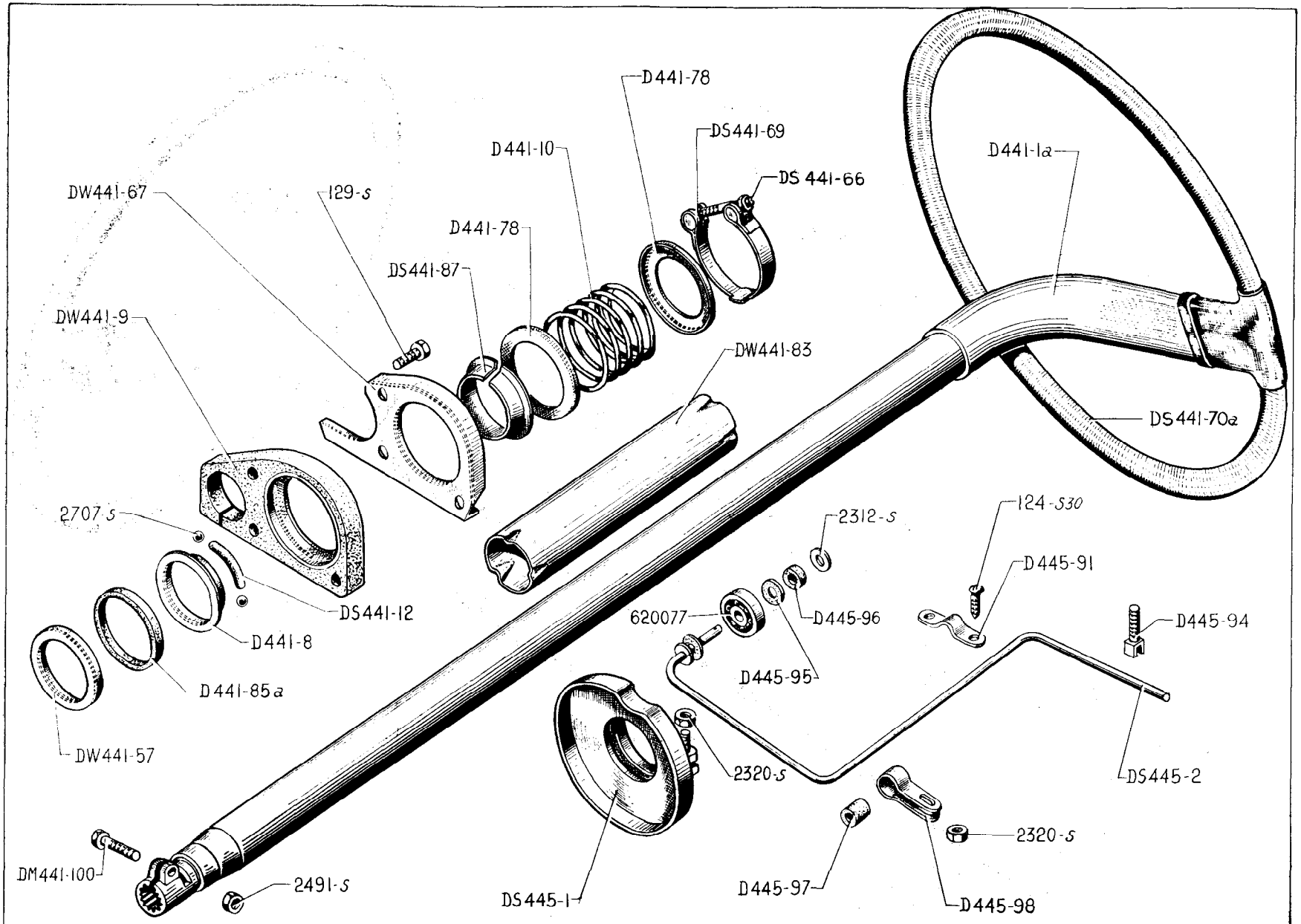
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | Washer for adjusting bearing on rear stub axle, 25.1 x 31.8 (R. VI). | As nec. |
| D 426-300 | 1.98 to 2.02 mm thick. | |
| D 426-301 | 2.02 to 2.06 mm thick. | |
| D 426-302 | 2.06 to 2.10 mm thick. | |
| D 426-303 | 2.10 to 2.14 mm thick. | |
| D 426-304 | 2.14 to 2.18 mm thick. | |
| D 426-305 | 2.18 to 2.22 mm thick. | |
| D 426-306 | 2.22 to 2.26 mm thick. | |
| D 426-307 | 2.26 to 2.30 mm thick. | |
| D 426-308 | 2.30 to 2.34 mm thick. | |
| D 426-309 | 2.34 to 2.38 mm thick. | |
| D 426-310 | 2.38 to 2.42 mm thick. | |
| D 426-311 | 2.42 to 2.46 mm thick. | |
| D 426-312 | 2.46 to 2.50 mm thick. | |
| D 426-313 | 2.50 to 2.54 mm thick. | |
| D 426-314 | 2.54 to 2.58 mm thick. | |
| D 426-315 | 2.58 to 2.62 mm thick. | |
| D 426-316 | 2.62 to 2.66 mm thick. | |
| D 426-317 | 2.66 to 2.70 mm thick. | |
| D 426-318 | 2.70 to 2.74 mm thick. | |
| D 426-319 | 2.74 to 2.78 mm thick. | |
| D 426-320 | 2.78 to 2.82 mm thick. | |
| D 426-321 | 2.82 to 2.86 mm thick. | |
| D 426-322 | 2.86 to 2.90 mm thick. | |
| D 426-323 | 2.90 to 2.94 mm thick. | |
| D 426-324 | 2.94 to 2.98 mm thick. | |
| D 426-325 | 2.98 to 3.02 mm thick. | |
| D 426-326 | 3.02 to 3.06 mm thick. | |
| D 426-327 | 3.06 to 3.10 mm thick. | |
| D 426-328 | 3.10 to 3.14 mm thick. | |
| D 426-329 | 3.14 to 3.18 mm thick. | |
| D 426-330 | 3.18 to 3.22 mm thick. | |
| D 426-331 | 3.22 to 3.26 mm thick. | |
| D 426-332 | 3.26 to 3.30 mm thick. | |
| D 426-333 | 3.30 to 3.34 mm thick. | |
| D 426-334 | 3.34 to 3.38 mm thick. | |
| D 426-335 | 3.38 to 3.42 mm thick. | |
| D 426-336 | 3.42 to 3.46 mm thick. | |
| D 426-337 | 3.46 to 3.50 mm thick. | |
| D 426-338 | 3.50 to 3.54 mm thick. | |
| D 426-339 | 3.54 to 3.58 mm thick. | |
| D 426-340 | 3.58 to 3.62 mm thick. | |
| D 426-341 | 3.62 to 3.66 mm thick. | |
| D 426-342 | 3.66 to 3.70 mm thick. | |
| DS 435-11 | Anti-roll bar, rear length 481 mm, 17 mm diameter. | 1 |
| D 437-1 | Rebound rubber buffer, (48.5 mm, height 35 mm). | 4 |
| D 451-5a | Brake drum, rear, internal diameter 255 mm. Until November 1957. | 2 |
| DS 451-5 | Brake drum, rear, 2 external fins. Since November 1957. | 2 |
| 183-S | Screw, raised head, countersunk, 5 diameter x 10 long, securing rear brake drum (R. III). | 4 |
| 535-S | Screw, 12 diameter x 55 long, securing coupling clamps on rear torsion bar (R. III). | 8 |
| 5.404-S | Nut, hex., 12 diameter x 125 pitch, securing coupling flange for torsion bar (R. III). | 8 |
| 431.442 | Coupling flange for rear torsion bar, between centres of holes 29 and 42 (R. II). | 4 |
| 612.621 | Oil seal, 58 x 80 x 5, for rear stub axle bearing (R. VI). Until May 1960. | 2 |
| 612.623 | Oil seal, 58 x 81.2 x 5, for rear stub axle bearing (R. VI). Since May 1960. | 2 |
| 620.051 | Cage with 14 taper rollers on swivel shaft (outer end) (R. VI). | 2 |
| 620.053 | Taper roller bearing (without outer race), internal diameter 30 mm for swivel shaft (inner end) (R. VI). | 2 |
| 620.070 | Thrust bearing (25 x 62 x 17, for rear stub axle (inner end) (R. II). | 2 |
| 620.079 | Thrust bearing (40 x 80 x 18) for rear stub axle (drum side) (R. II). | 2 |


D 441-78
DS 441-69
D 441-10
DS441-70a
DS441-70b
D 441-78
DS441-66
DM 441-67
DW 441-67
DM 441-78
DW 441-78
DS 441-87
DM441-9
DW441-9
DM441-13
DW441-13
129-S
2707-S
D441-8
D441-85a
DS441-12
DM 441-1
DM 441-1a
DM 441-1b
DW441-83
DM 441-100
DW441-57
DM 441-6
2491-S

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 441-1 | Steering wheel and column (ivory). Until September 1964. | 1 |
| DM 441-1a | Steering wheel and column (black). Berline with partition. | 1 |
| DM 441-1b | Steering wheel (black sheath) on shaft. Cabriolet. Until September 1964. | 1 |
| DM 441-1c | Steering wheel and column (black). Since September 1964. | 1 |
| DM 441-1d | Steering wheel and column (black). Cabriolet. Since September 1964. | 1 |
| DM 441-6 | Flexible coupling for steering column. | 1 |
| D 441-8 | Inner race of ball-bearing on steering column bracket, 43.6 x 55 x 11. | 1 |
| DM 441-9 | Outer race of ball-bearing on bracket for steering column and gear change control shaft. Left-hand steering. Until September 1962. | 1 |
| DW 441-9 | Outer race of ball-bearing on bracket for steering column. Left-hand steering. Since September 1962. | 1 |
| D 441-10 | Thrust spring for inner race ball-bearing on bracket for steering column, internal diameter 41 mm. | 1 |
| DS 441-12 | Segment, nylon, for spacing balls of bearing on bracket for steering column, 5.5 mm diameter (R. VI). | 3 |
| DM 441-13 | Outer race of ball-bearing on bracket for steering column and gear change control shaft. Right-hand drive. Until September 1962. | 1 |
| DW 441-13 | Outer race of ball-bearing on bracket for steering column. Right-hand steering. Since September 1962. | 1 |
| DW 441-57 | Cup retaining felt for steering column bracket bearing, external diameter 56.8 mm, 4 mm thick. Since September 1962. | 1 |
| DS 441-66 | Screw, 5 x 22, for adjusting clip on spring of steering column bracket (R. VI). | 1 |
| DM 441-67 | Locking plate for ball-bearing on bracket for steering column. Left-hand steering. Until September 1962. | 1 |
| DW 441-67 | Locking plate for ball-bearing on bracket for steering column. Left-hand steering. Since September 1962. | 1 |
| DS 441-69 | Clip for adjusting thrust spring on steering column bracket, internal diameter 40 mm. | 1 |
| DS 441-70a | Binding for covering steering wheel rim (ivory), 12.5 mm wide (sold by the metre) (8 metres per wheel) (R. VI). | As nec. |
| DS 441-70b | Binding for covering steering wheel rim (black), 12.5 mm wide (sold by the metre) (8 metres per wheel) (R. VI). | As nec. |
| D 441-78 | Thrust washer for spring on steering shaft bracket, 40.5 x 49. | 2 |
| DM 441-78 | Locking plate for ball-bearing on bracket for steering column. Right-hand steering. Until September 1962. | 1 |
| DW 441-78 | Locking plate for ball-bearing on bracket for steering column. Right-hand steering. Since September 1962. | 1 |
| DW 441-83 | Distance piece between clip and spring retaining steering column, length 410 mm. Since September 1962. | 1 |
| D 441-85a | Sealing washer, felt, for ball-bearing on steering shaft bracket, 47.5 x 55.5 x 7. | 1 |
| DS 441-87 | Split bush, sheet metal, for steering column bracket (39.8 x 48). | 1 |
| DM 441-100 | Screw, hex. head, 7 diameter x 35 long, securing end piece of steering column. | 2 |
| 129-S | Screw, round head, 5 diameter x 25 long, securing locking plate for ball-bearing on bracket (R. III). | 3 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch, locking end piece on steering column (R. III). | 2 |
| 2.707-S | Ball, 6 mm diameter for ball-bearing on steering column bracket (R. VI). | 9 |



The numbers underlined indicate new parts which do not appear on the illustration.


D441-78
DS441-69
D441-10
DS 441-66
D441-1a
DW441-67
129-S
D441-78
DS441-87
DW441-9
DW441-83
DS441-70a
2707-S
2312-S
124-S30
D445-91
DS441-12
620077
D445-96
D445-94
D441-8
D445-95
D441-85a
DW441-57
2320-S
DS445-2
2320-S
DM441-100
2491-S
DS445-1
D445-97
D445-98

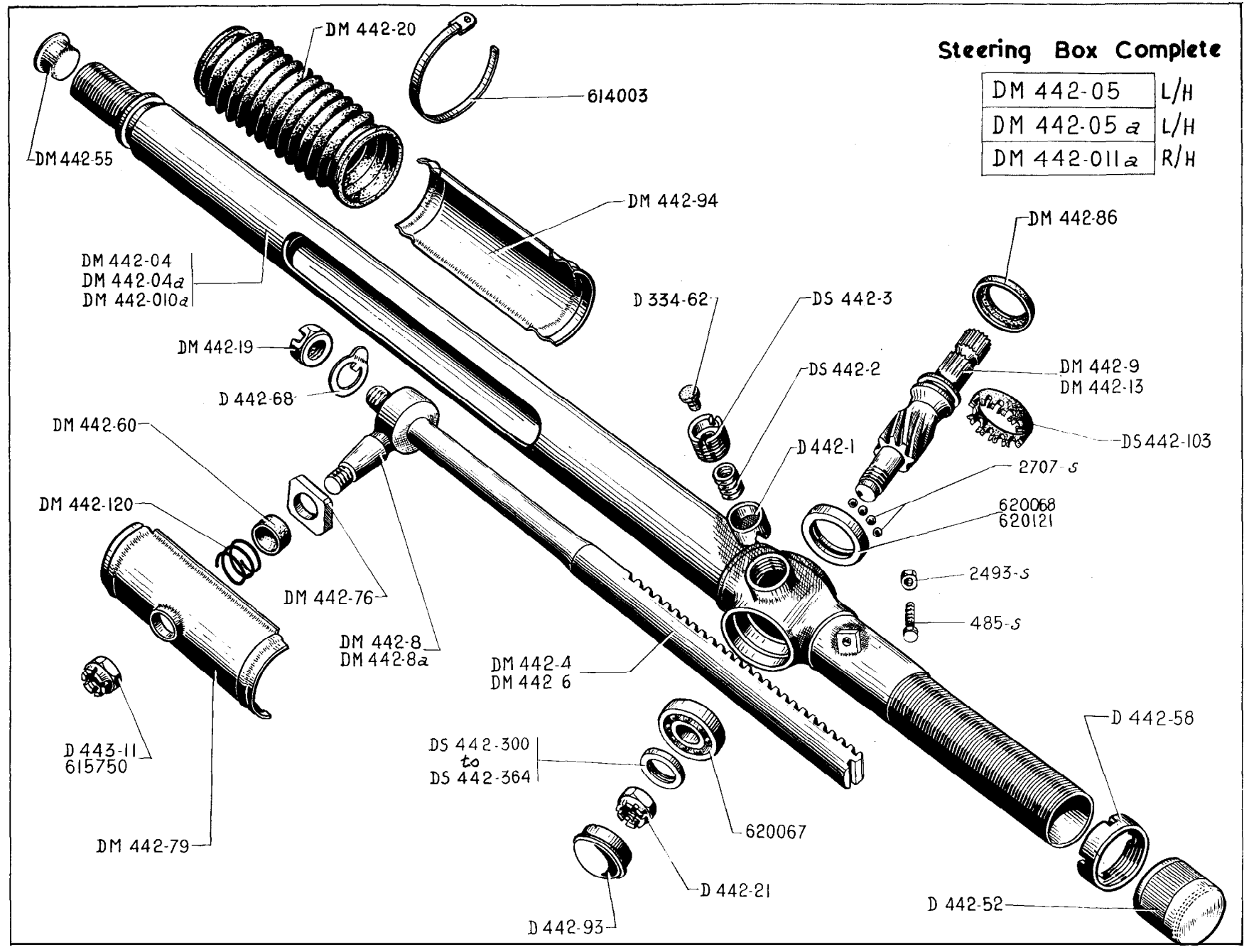
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| D 441-1a | Steering wheel and column (ivory). Until September 1964. | 1 |
| DW 441-1 | Steering wheel and column (black). Since September 1964. | 1 |
| D 441-8 | Inner race of ball bearing on steering column bracket. | 1 |
| DW 441-9 | Outer race of ball bearing for steering column bracket. L.H. steering. | 1 |
| D 441-10 | Thrust spring for ball bearing race of steering column bracket, internal diameter 41 mm. | 1 |
| DS 441-12 | Segment, nylon, for spacing balls of bearing on bracket for steering column. 5.5 mm diameter (R. VI). | 3 |
| DW 441-13 | Outer race for ball bearing for steering column bracket. R.H. steering. | 1 |
| DW 441-57 | Cup retaining felt for steering column bracket bearing, external diameter 56.8 mm, 4 mm thick. | 1 |
| DS 441-66 | Screw, 5 x 22, for adjusting clip on spring of steering column support (R. VI). | 1 |
| DW 441-67 | Locking plate for ball bearing on bracket of steering column. L.H. steering. | 1 |
| DS 441-69 | Clip for adjusting spring on steering column bracket, internal diameter 40 mm. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 441-70a | Binding for covering steering wheel rim (ivory), 22.5 mm wide (sold by the metre) (8 metres per wheel) (R. VI). | As nec. |
| D 441-78 | Thrust washer for spring on steering column bracket, 40.5 x 49. | 2 |
| DW 441-78 | Locking plate for ball-bearing on bracket for steering column. R.H. steering. | 1 |
| DW 441-83 | Distance piece between clip and spring retaining steering column, 410 mm long. | 1 |
| D 441-85a | Sealing washer, felt, for ball-bearing on steering shaft bracket, 47.5 x 55.5 x 7. | 1 |
| DS 441-87 | Split bush, sheet metal, for steering column bracket (39.8 x 48). | 1 |
| DM 441-100 | Screw, hex. head, 7 x 35, for securing end piece of steering column. | 1 |
| DS 445-1 | Cam for position for running-in a straight line. | 1 |
| DS 445-2 | Spring for locating centring position. L.H. steering. | 1 |
| DM 445-3 | Spring for locating centring position (R. VI). R.H. steering. | 1 |
| DS 445-87 | Locking ring on steering column, 40 mm diameter. R.H. steering. | 1 |

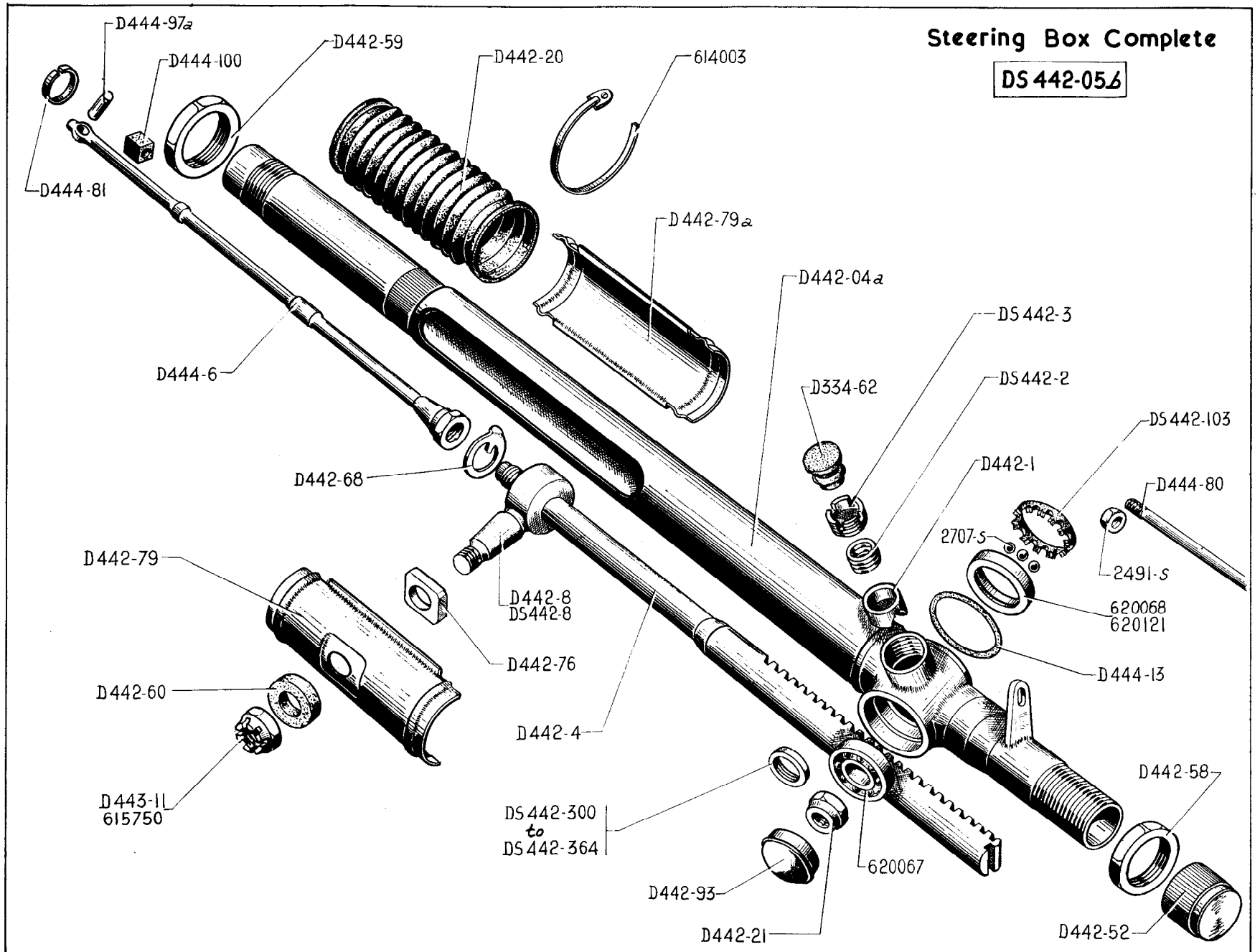
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| D 445-91 | Clip securing spring locating centring position. | 1 |
| D 445-94 | Screw, square head, 5 x 22, for adjusting tension of spring locating centring position. | 1 |
| D 445-95 | Washer for ball-bearing on centring device, 5 x 17 x 0.5 (R. VI). | 2 |
| D 445-96 | Washer, rubber, for ball-bearing on steering centring device, 5 x 10 x 2. | 1 |
| D 445-97 | Bush, rubber, for bearing on centring device, 5 x 12 x 16. | 1 |
| D 445-98 | Support for rubber bush for bearing on centring device, 12 mm wide. | 1 |
| 124-S 30 | Screw, round head, 5 x 12.5, for securing clip on centring device (R. III). | 2 |
| 129-S | Screw, round head, 5 x 25, for securing stop plate on bearing (R. III). | 3 |
| 2.312-S | Washer, flat, 5.5 x 12, for bearing on centring device (R. III). | 2 |
| 2.320-S | Nut, hex., 5 x 75 (R. III):<br>- for support of bearing on centring device.<br>- for centring cam. | <br>1<br>1 |
| 2.491-S | Nut, hex., 7 x 100, for locking steering column end piece. | 1 |
| 2.707-S | Ball, 6 mm for bearing in steering bracket (R. VI). | 9 |
| 620.077 | Bearing for centring device, 5 x 19 x 6 (R. VI). | 1 |

The numbers underlined indicate new parts which do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| D 334-62 | Dust plug for nut for rack plunger guide. | 1 |
| DM 442-04 | *Rack housing. Until November 1958. Replaced by DM 442-04a; order in addition: 1-DM 443-9a, 1-DM 442-95, 1-2.493-S (R. III).* | 1 |
| DM 442-04a | Rack housing (without fixed stop for steering rack). Left-hand steering. Since November 1958. | 1 |
| DM 442-05 | *Steering box complete. Until November 1958. Replaced by DM 442-05a; order in addition: 1-DM 443-9a, 1-DM 442-95, 1-2.493-S (R. III).* | 1 |
| DM 442-05a | Steering box complete (without fixed stop for steering rack). Left-hand steering. Since November 1958. | 1 |
| DM 442-010a | Housing for rack. Right-hand steering. | 1 |
| DM 442-011a | Steering box complete. Right-hand steering. | 1 |
| D 442-1 | Plunger guide for rack, 22 mm diameter. | 1 |
| DS 442-2 | Spring for rack plunger guide, external diameters 16.75 mm. | 1 |
| DS 442-3 | Plunger nut for rack, external thread 24 x 150, internal thread 9 x 125. | 1 |
| DM 442-4 | Steering rack. Left-hand steering. | 1 |
| DM 442-6 | Steering rack. Right-hand steering. | 1 |
| DM 442-8 | *Pivot pin on rack. Until October 1963. Replaced by DM 442-8a; order in addition: 1-615.750 (R. VI).* | 1 |
| DM 442-8a | Pivot pin on rack, without pin hole. Since October 1963. | 1 |
| DM 442-9 | Pinion for rack. Left-hand steering. | 1 |
| DM 442-13 | Pinion for rack. Right-hand steering. | 1 |
| DM 442-19 | Locknut for pivot pin (R. VI). | 1 |
| DM 442-20 | Dust cover for rack. | 2 |
| D 442-21 | Nut, hex., 12 diameter x 125 pitch, for adjustment of rack pinion (R. VI). | 1 |
| D 442-52 | Thrust cap, adjustable, for rack, threaded 30 diameter x 100 pitch. | 1 |
| DM 442-55 | End cap for housing (R. VI). | 1 |
| D 442-58 | Nut, 30 diameter x 100 pitch, locking adjustable thrust cap for rack. | 1 |
| DM 442-60 | Sealing ring, rubber, for pivot pin on rack. | 1 |
| D 442-68 | Lockwasher, 14.2 mm diameter, locking pivot pin on rack (R. VI). | 1 |
| DM 442-76 | Guide block for rack. | 1 |
| DM 442-79 | Movable cover plate, upper, for rack. | 1 |
| DM 442-86 | Sealing ring for pinion. | 1 |
| D 442-93 | Cap, sheet metal, for rack pinion housing, 34.05 mm diameter. | 1 |
| DM 442-94 | Movable cover plate, lower, for rack. | 1 |
| DS 442-103 | Ball cage, nylon, on outer bush of upper bearing of rack pinion (R. VI). Since September 1963. | 1 |
| DM 442-120 | Pivot pin thrust spring. | 1 |
| | Washer adjusting rack pinion bearing, 12 x 18. | As nec. |
| DS 442-300 | 3.35 to 3.37 mm thick. | |
| DS 442-301 | 3.37 to 3.39 mm thick. | |
| DS 442-302 | 3.39 to 3.41 mm thick. | |
| DS 442-303 | 3.41 to 3.43 mm thick. | |
| DS 442-304 | 3.43 to 3.45 mm thick. | |
| DS 442-305 | 3.45 to 3.47 mm thick. | |
| DS 442-306 | 3.47 to 3.49 mm thick. | |
| DS 442-307 | 3.49 to 3.51 mm thick. | |
| DS 442-308 | 3.51 to 3.53 mm thick. | |
| DS 442-309 | 3.53 to 3.55 mm thick. | |
| DS 442-310 | 3.55 to 3.57 mm thick. | |
| DS 442-311 | 3.57 to 3.59 mm thick. | |
| DS 442-312 | 3.59 to 3.61 mm thick. | |
| DS 442-313 | 3.61 to 3.63 mm thick. | |
| DS 442-314 | 3.63 to 3.65 mm thick. | |
| DS 442-315 | 3.65 to 3.67 mm thick. | |
| DS 442-316 | 3.67 to 3.69 mm thick. | |
| DS 442-317 | 3.69 to 3.71 mm thick. | |
| DS 442-318 | 3.71 to 3.73 mm thick. | |
| DS 442-319 | 3.73 to 3.75 mm thick. | |
| DS 442-320 | 3.75 to 3.77 mm thick. | |
| DS 442-321 | 3.77 to 3.79 mm thick. | |
| DS 442-322 | 3.79 to 3.81 mm thick. | |
| DS 442-323 | 3.81 to 3.83 mm thick. | |
| DS 442-324 | 3.83 to 3.85 mm thick. | |
| DS 442-325 | 3.85 to 3.87 mm thick. | |
| DS 442-326 | 3.87 to 3.89 mm thick. | |
| DS 442-327 | 3.89 to 3.91 mm thick. | |
| DS 442-328 | 3.91 to 3.93 mm thick. | |
| DS 442-329 | 3.93 to 3.95 mm thick. | |
| DS 442-330 | 3.95 to 3.97 mm thick. | |
| DS 442-331 | 3.97 to 3.99 mm thick. | |
| DS 442-332 | 3.99 to 4.01 mm thick. | |
| DS 442-333 | 4.01 to 4.03 mm thick. | |
| DS 442-334 | 4.03 to 4.05 mm thick. | |
| DS 442-335 | 4.05 to 4.07 mm thick. | |


Steering Box Complete
DM 442-05 L/H
DM 442-05a L/H
DM 442-011a R/H
DM 442-20
614003
DM 442-55
DM 442-94
DM 442-04
DM 442-04a
DM 442-010a
DM 442-86
D 334-62
DS 442-3
DM 442-19
DS 442-2
DM 442-9
DM 442-13
D 442-68
DM 442-60
D 442-1
DS 442-103
2707-S
DM 442-120
620068
620121
2493-S
DM 442-76
485-S
DM 442-8
DM 442-8a
DM 442-4
DM 442 6
D 442-58
D 443-11
615750
DS 442-300
to
DS 442-364
620067
DM 442-79
D 442-21
D 442-52
D 442-93

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 442-336 | 4.07 to 4.09 mm thick. | |
| DS 442-337 | 4.09 to 4.11 mm thick. | |
| DS 442-338 | 4.11 to 4.13 mm thick. | |
| DS 442-339 | 4.13 to 4.15 mm thick. | |
| DS 442-340 | 4.15 to 4.17 mm thick. | |
| DS 442-341 | 4.17 to 4.19 mm thick. | |
| DS 442-342 | 4.19 to 4.21 mm thick. | |
| DS 442-343 | 4.21 to 4.23 mm thick. | |
| DS 442-344 | 4.23 to 4.25 mm thick. | |
| DS 442-345 | 4.25 to 4.27 mm thick. | |
| DS 442-346 | 4.27 to 4.29 mm thick. | |
| DS 442-347 | 4.29 to 4.31 mm thick. | |
| DS 442-348 | 4.31 to 4.33 mm thick. | |
| DS 442-349 | 4.33 to 4.35 mm thick. | |
| DS 442-350 | 4.35 to 4.37 mm thick. | |
| DS 442-351 | 4.37 to 4.39 mm thick. | |
| DS 442-352 | 4.39 to 4.41 mm thick. | |
| DS 442-353 | 4.41 to 4.43 mm thick. | |
| DS 442-354 | 4.43 to 4.45 mm thick. | |
| DS 442-355 | 4.45 to 4.47 mm thick. | |
| DS 442-356 | 4.47 to 4.49 mm thick. | |
| DS 442-357 | 4.49 to 4.51 mm thick. | |
| DS 442-358 | 4.51 to 4.53 mm thick. | |
| DS 442-359 | 4.53 to 4.55 mm thick. | |
| DS 442-360 | 4.55 to 4.57 mm thick. | |
| DS 442-361 | 4.57 to 4.59 mm thick. | |
| DS 442-362 | 4.59 to 4.61 mm thick. | |
| DS 442-363 | 4.61 to 4.63 mm thick. | |
| DS 442-364 | 4.63 to 4.65 mm thick. | |
| D 443-11 | Nut, hex., castellated, 12 diameter x 150 pitch, for rack ball pins. Until October 1963. | 1 |
| 485-S | Screw, hex. head, 7 diameter x 20 long, for steering lock adjustment (R. III). Until November 1958. | 1 |
| 2.493-S | Nut, hex., 7 diameter x 100 pitch, for steering lock adjustment screw (R. III). Until November 1958. | 1 |
| 2.707-S | Ball, 6 mm diameter for upper rack bearing (R. VI). | |
| | Until September 1963. | 13 |
| | Since September 1963. | 10 |
| 614.003 | Clip securing rack dust cover, 335 mm long (R. VI). | 4 |
| 615.750 | Nut, "Nylstop", 12 x 150, 9.3 mm high for pivot pin (R. VI). Since October 1963. | 1 |
| 620.067 | Bearing, lower, for rack pinion, 12 x 32 x 10 (R. VI). | 1 |
| 620.068 | *Race, outer, for rack pinion upper bearing, 27.4 x 35 x 7.5 (R. II). Until September 1963. Replaced by 620.121; order in addition: 1-DS 442-103 (R. VI).* | 1 |
| 620.121 | Race, outer, for rack pinion upper bearing, 29 x 35 x 7.5 (R. II). Since September 1963. | 1 |


Steering Box Complete
DS 442-05A
D444-97a
D444-100
D442-59
D442-20
614003
D444-81
D442-79a
D442-04a
DS 442-3
D444-6
D334-62
DS 442-2
DS 442-103
D442-1
D444-80
D442-68
2707-S
2491-S
D442-79
D442-8
DS442-8
620068
620121
D442-76
D444-13
D442-60
D442-4
D442-58
D443-11
615750
DS 442-300
to
DS 442-364
620067
D442-93
D442-21
D442-52

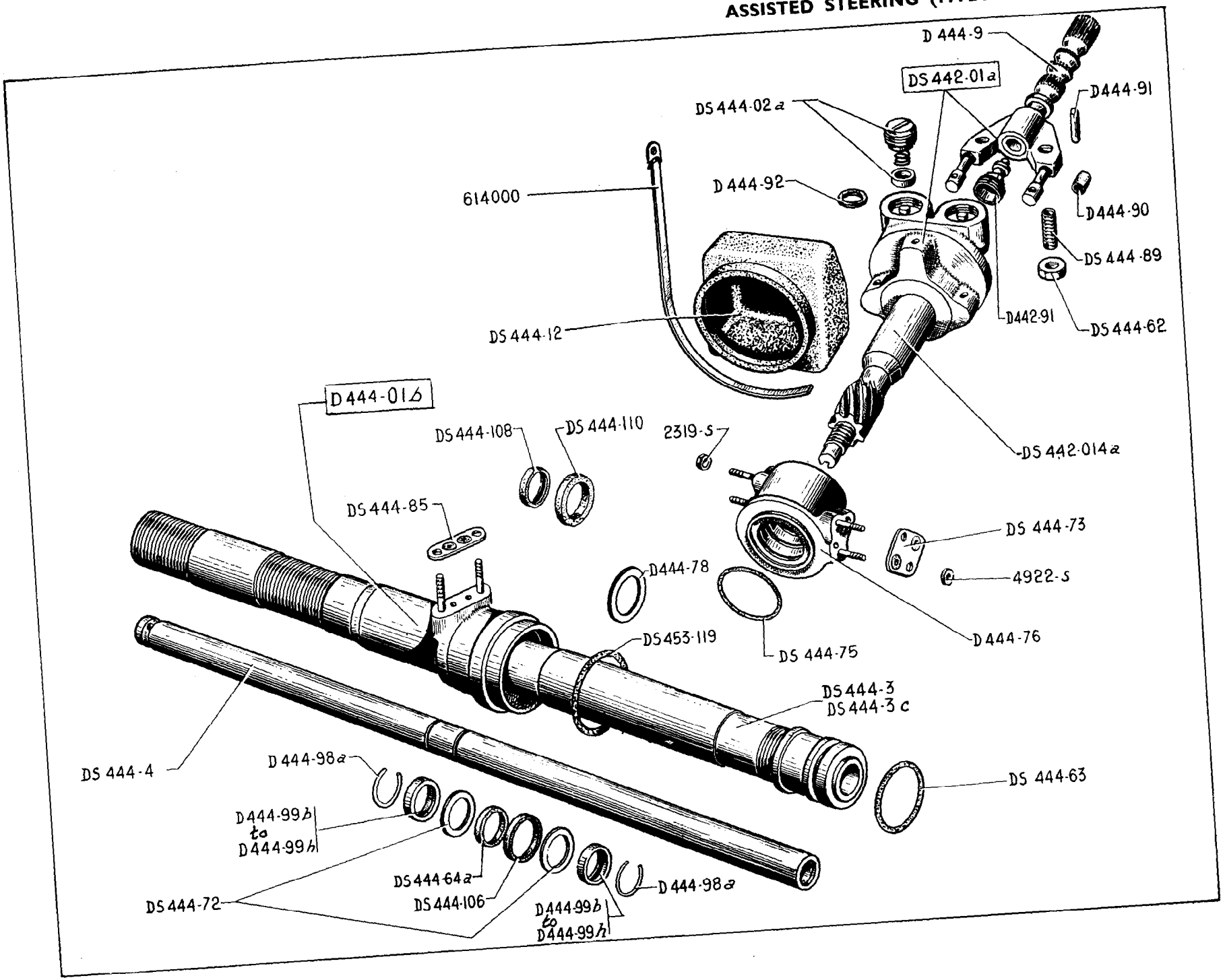
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| D 334-62 | Dust cover, rubber, for steering rack plunger guide nut. | 1 |
| D 442-04a | Rack housing, 822 mm long (without fixed stop for steering lock). | 1 |
| DS 442-05b | Steering box complete. L.H. steering. | 1 |
| D 442-010a | Rack housing, 822 mm long (without fixed stop for steering lock). R.H. steering. | 1 |
| DS 442-011c | Steering box complete. R.H. steering. | 1 |
| D 442-1 | Plunger guide for rack, 22 mm diameter. | 1 |
| DS 442-2 | Spring for rack plunger guide, external diameter 16.5 mm. | 1 |
| DS 442-3 | Nut, for rack plunger guide, external thread 24 diameter x 150 pitch, internal thread 9 diameter x 125 pitch. | 1 |
| D 442-4 | Steering rack, 435 mm long, threaded 14 diameter x 150 pitch. L.H. steering. | 1 |
| D 442-6 | Steering rack, 435 mm long, threaded 14 x 150. R.H. steering. | 1 |
| D 442-8 | *Ball pin rack, threaded 12 x 150. Until October 1963. Replaced by DS 442-8; order in addition: 1-615.750 (R. VI).* | 1 |
| DS 442-8 | Ball pin rack, threaded 12 x 150, without pin hole. Since October 1963. | 1 |
| D 442-20 | Dust cover for rack, internal diameter 40 mm. | 2 |
| D 442-21 | Nut, hex., 12 diameter x 125 pitch, for rack pinion (R. VI). | 1 |
| D 442-52 | Thrust cap, adjustable, for rack, threaded 30 diameter x 100 pitch. | 2 |
| D 442-58 | Nut, 30 diameter x 100 pitch, locking adjustable thrust cap for rack. | 1 |
| D 442-59 | Locknut, 40 diameter x 100 pitch, locking end piece for rack housing. | 1 |
| D 442-60 | Sealing washer, rubber, for rack ball pin, 16.5 x 28.5 x 9. | 1 |
| D 442-68 | Lockwasher, 14.2 locking rack ball pin (R. VI). | 1 |
| D 442-76 | Guide block for rack, 16.5 x 23 x 28 x 5. | 1 |
| D 442-79 | Upper slide on rack housing, 145 mm long, 1 hole 18 mm diameter. | 1 |
| D 442-79a | Lower slide on rack housing, 145 mm long. | 1 |
| D 442-93 | Cap, sheel metal, on rack housing, 34.05 mm diameter. | 1 |
| DS 442-103 | Ball race, nylon, of outer bush on upper bearing for rack pinion (R. VI). Since September 1963. | 1 |
| | Washer for adjustment of rack pinion bearing, 12 x 18. | As nec. |
| DS 442-300 | 3.35 to 3.37 mm thick. | |
| DS 442-301 | 3.37 to 3.39 mm thick. | |
| DS 442-302 | 3.39 to 3.41 mm thick. | |
| DS 442-303 | 3.41 to 3.43 mm thick. | |
| DS 442-304 | 3.43 to 3.45 mm thick. | |
| DS 442-305 | 3.45 to 3.47 mm thick. | |
| DS 442-306 | 3.47 to 3.49 mm thick. | |
| DS 442-307 | 3.49 to 3.51 mm thick. | |
| DS 442-308 | 3.51 to 3.53 mm thick. | |
| DS 442-309 | 3.53 to 3.55 mm thick. | |
| DS 442-310 | 3.55 to 3.57 mm thick. | |
| DS 442-311 | 3.57 to 3.59 mm thick. | |
| DS 442-312 | 3.59 to 3.61 mm thick. | |
| DS 442-313 | 3.61 to 3.63 mm thick. | |
| DS 442-314 | 3.63 to 3.65 mm thick. | |
| DS 442-315 | 3.65 to 3.67 mm thick. | |
| DS 442-316 | 3.67 to 3.69 mm thick. | |
| DS 442-317 | 3.69 to 3.71 mm thick. | |
| DS 442-318 | 3.71 to 3.73 mm thick. | |
| DS 442-319 | 3.73 to 3.75 mm thick. | |
| DS 442-320 | 3.75 to 3.77 mm thick. | |
| DS 442-321 | 3.77 to 3.79 mm thick. | |
| DS 442-322 | 3.79 to 3.81 mm thick. | |
| DS 442-323 | 3.81 to 3.83 mm thick. | |
| DS 442-324 | 3.83 to 3.85 mm thick. | |
| DS 442-325 | 3.85 to 3.87 mm thick. | |
| DS 442-326 | 3.87 to 3.89 mm thick. | |
| DS 442-327 | 3.89 to 3.91 mm thick. | |
| DS 442-328 | 3.91 to 3.93 mm thick. | |
| DS 442-329 | 3.93 to 3.95 mm thick. | |
| DS 442-330 | 3.95 to 3.97 mm thick. | |
| DS 442-331 | 3.97 to 3.99 mm thick. | |
| DS 442-332 | 3.99 to 4.01 mm thick. | |
| DS 442-333 | 4.01 to 4.03 mm thick. | |
| DS 442-334 | 4.03 to 4.05 mm thick. | |
| DS 442-335 | 4.05 to 4.07 mm thick. | |
| DS 442-336 | 4.07 to 4.09 mm thick. | |
| DS 442-337 | 4.09 to 4.11 mm thick. | |
| DS 442-338 | 4.11 to 4.13 mm thick. | |
| DS 442-339 | 4.13 to 4.15 mm thick. | |
| DS 442-340 | 4.15 to 4.17 mm thick. | |
| DS 442-341 | 4.17 to 4.19 mm thick. | |
| DS 442-342 | 4.19 to 4.21 mm thick. | |



The numbers underlined indicate new parts which do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 442-343 | 4.21 to 4.23 mm thick. | |
| DS 442-344 | 4.23 to 4.25 mm thick. | |
| DS 442-345 | 4.25 to 4.27 mm thick. | |
| DS 442-346 | 4.27 to 4.29 mm thick. | |
| DS 442-347 | 4.29 to 4.31 mm thick. | |
| DS 442-348 | 4.31 to 4.33 mm thick. | |
| DS 442-349 | 4.33 to 4.35 mm thick. | |
| DS 442-350 | 4.35 to 4.37 mm thick. | |
| DS 442-351 | 4.37 to 4.39 mm thick. | |
| DS 442-352 | 4.39 to 4.41 mm thick. | |
| DS 442-353 | 4.41 to 4.43 mm thick. | |
| DS 442-354 | 4.43 to 4.45 mm thick. | |
| DS 442-355 | 4.45 to 4.47 mm thick. | |
| DS 442-356 | 4.47 to 4.49 mm thick. | |
| DS 442-357 | 4.49 to 4.51 mm thick. | |
| DS 442-358 | 4.51 to 4.53 mm thick. | |
| DS 442-359 | 4.53 to 4.55 mm thick. | |
| DS 442-360 | 4.55 to 4.57 mm thick. | |
| DS 442-361 | 4.57 to 4.59 mm thick. | |
| DS 442-362 | 4.59 to 4.61 mm thick. | |
| DS 442-363 | 4.61 to 4.63 mm thick. | |
| DS 442-364 | 4.63 to 4.65 mm thick. | |
| D 443-11 | Nut, hex., castellated, 12 diameter x 150 pitch, for pivot pin on rack. Until October 1963. | 1 |
| D 444-6 | Rod, controlling rack, threaded 14 diameter x 150 pitch, length 460 mm. | 1 |
| D 444-13 | Sealing joint, rubber, between rotating union and steering housing, 37 x 47.6 x 5.3. | 1 |
| DS 444-58 | Stop rod with rotating sleeve union, threaded 7 x 100, 103 mm long. R.H. steering. | 1 |
| D 444-80 | Stop rod, for rotating union, threaded 7 diameter x 100 pitch, length 105.5 mm. L.H. steering. | 1 |
| D 444-81 | Split ring, locking connecting pin actuating rack and piston, internal diameter 19.5 mm. | 1 |
| D 444-97a | Connecting pin, for rod operating rack and piston, 6 x 19.5. | 1 |
| D 444-100 | Bush, rubber, anti-rattle, on rod operating rack, 15 mm long. | 1 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch, on stop rod for pinion housing (R. III). | 1 |
| 2.707-S | Ball 6 mm diameter for upper ball bearing on steering pinion (R. VI). | |
| | Until September 1963. | 13 |
| | Since September 1963. | 10 |
| 614.003 | Clip securing rack dust cover, length 335 mm (R. VI). | 4 |
| 615.750 | Nut "Nylstop", 12 x 150 x 9.3 mm high for pivot pin (R. VI). Since September 1963. | 1 |
| 620.067 | Bearing, lower, for rack pinion, 12 x 32 x 10 (R. VI). | 1 |
| 620.068 | *Outer race for upper bearing of rack pinion, 27.4 x 35 x 7.5 (R. II). Until September 1963. Replaced by 620.121; order in addition: 1-DS 442-103 (R. VI).* | 1 |
| 620.121 | Race, outer, for rack pinion upper bearing, 29 x 35 x 7.5 (R. II). Since September 1963. | 1 |

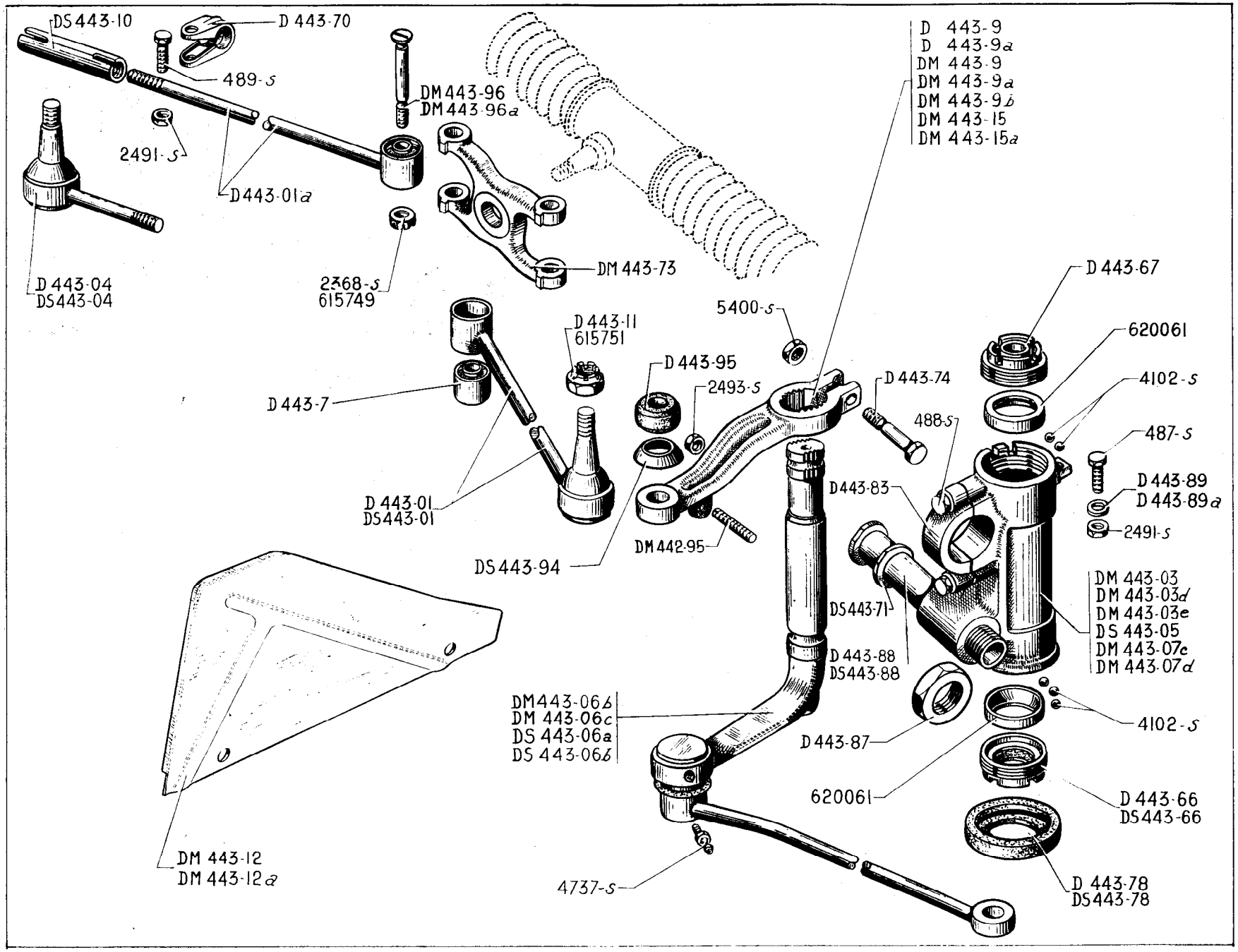
The numbers underlined indicate new parts which do not appear on the illustration.


D 444-9
DS 442-01 a
D444-91
DS 444-02 a
D 444-92
614000
D444-90
DS 444-89
DS 444-12
D442-91
DS 444-62
D 444-016
DS 444-108
DS 444-110
2319-S
DS 442-014 a
DS 444-85
DS 444-73
D444-78
4922-S
DS453-119
DS 444-75
D 444-76
DS 444-3
DS 444-3 c
DS 444-4
D 444-98 a
DS 444-63
D444-99 b to D444-99 h
DS 444-64 a
D 444-98 a
DS 444-72
DS 444-106
D444-99 b to D444-99 h

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 442-01a | Pinion operating rack complete with rotating union and coupling fork. L.H. steering. | 1 |
| DS 442-02a | Pinion for operating rack, complete with rotating union and coupling fork. R.H. steering. | 1 |
| DS 442-013a | Rack pinion with valves and dashpot DS 444-02a. R.H. steering. | 1 |
| DS 442-014a | Rack pinion with valves and dashpot DS 444-02a. L.H. steering. | 1 |
| D 442-91 | Spherical end piece for rack pinion, threaded 20 diameter x 125 pitch. | 1 |
| D 444-01b | Control unit for rack complete with end piece of casing, cylinder and piston, threaded 30 diameter x 100 pitch on 31 mm. | 1 |
| DS 444-02a | Cap for dashpot with spring and thrust washer for valve, 18.5 mm long. | 2 |
| DS 444-3 | Rack operating cylinder with end piece. Until December 1963. | 1 |
| DS 444-3c | Cylinder for rack operating, with end piece. Since December 1963. | 1 |
| DS 444-4 | Rack operating piston rod. | 1 |
| D 444-9 | Coupling fork for rack pinion. | 1 |
| DS 444-12 | Cover, rubber, protecting steering pinion. | 1 |
| DS 444-62 | Nut, hex., 7 diameter x 100 pitch, with chamfer for valve adjusting screw of rotating union. | 2 |
| DS 444-63 | *Ring seal, 27.7 x 33.1 x 2.7 for rack control (R. VI).*<br>*Until December 1963.*<br>*Since December 1963.*<br>*Replaced by 4.877-S.* | <br>1<br>2 |
| DS 444-64a | Joint, rubber, 20.9 x 24.2 x 2.2, for rod controlling rack piston. | 1 |
| D 444-69 | Rotating union only. R.H. steering. | 1 |
| DS 444-72 | Washer, Rilsan, for rack piston, 21 x 25.3 x 1. | 2 |
| DS 444-73 | Seal plate for joint on rotating union, 2 holes 7.6 diameter, 2 fixing holes 16 mm between centres (R. VI). | 2 |
| DS 444-75 | Ring seal for rotating union, 24.5 x 29.9 x 2.7 (R. VI). | 5 |
| D 444-76 | Rotating union only. L.H. steering. | 1 |
| D 444-78 | Sealing washer, 22 x 29.5 x 1, for rack control (R. VI). Until December 1963. | 1 |
| DS 444-85 | Seal plate for joint on end of casing, 2 holes 7.6 diameter, 2 fixing holes 30 mm between centres (R. VI). | 1 |
| DS 444-89 | Screw, 7 diameter x 100 pitch, for adjusting valves of rotating union, 18.5 mm long. | 2 |
| D 444-90 | Rubber bush for rotating union, 8.8 x 11.5 x 9. | 2 |
| D 444-91 | Needle, 2.5 x 14.75, operating steering slide valve (R. VI). | 2 |
| D 444-92 | *Sealing joint between cap and cylinder of rotating union, 22 x 3.5. Replaced by DX 444-92.* | 2 |
| D 444-98a | Circlip retaining piston joint washers, wire 1 mm diameter. | 2 |
| | Shouldered washer retaining piston joint, 21 x 22.05 x 24.8 on diameter 21 : | As nec. |
| D 444-99b | 1.30 to 1.38 mm thick. | |
| D 444-99c | 1.38 to 1.46 mm thick. | |
| D 444-99d | 1.46 to 1.54 mm thick. | |
| D 444-99e | 1.54 to 1.62 mm thick. | |
| D 444-99f | 1.62 to 1.70 mm thick. | |
| D 444-99g | 1.70 to 1.78 mm thick. | |
| D 444-99h | 1.78 to 1.86 mm thick. | |
| DS 444-106 | Joint, Teflon, 24.2 x 25.7 x 2.3, for rack piston control rod (R. VI). | 1 |
| DS 444-108 | Joint, Teflon, for piston rod, 20.6 x 22 x 4.4 (R. VI). | 2 |
| DS 444-110 | Joint, rubber, for piston, 22 x 27.65 x 4 (R. VI). | 2 |
| DS 453-119 | *Ring seal, 37 x 44 x 3.5, for rack control. Replaced by 4.878-S.* | 1 |
| 707 | Packet of gaskets for rack control pinion. | 1 |
| 2.319-S | Nut, hex., 5 diameter x 75 pitch, securing piping on rotating union (R. III). | 4 |
| 4.922-S | Ring seal, 4.2 x 8 x 1.9, for seal plates (R. VI). | 6 |
| 614.000 | Clip securing protection sheath for rack control pinion, 474 mm long (R. VI). | 1 |



The numbers underlined indicate new parts which do not appear on the illustration.


DS 443-10
D 443-70
489-S
2491-S
D 443-01a
DM 443-96
DM 443-96a
D 443-04
DS 443-04
2368-S
615749
DM 443-73
D 443-9
D 443-9a
DM 443-9
DM 443-9a
DM 443-9b
DM 443-15
DM 443-15a
D 443-67
620061
4102-S
487-S
D 443-89
D 443-89a
2491-S
5400-S
D 443-11
615751
D 443-95
2493-S
D 443-74
488-S
D 443-7
D 443-01
DS 443-01
DM 442-95
DS 443-94
D 443-83
DM 443-03
DM 443-03d
DM 443-03e
DS 443-05
DM 443-07c
DM 443-07d
DS 443-71
D 443-88
DS 443-88
DM 443-06b
DM 443-06c
DS 443-06a
DS 443-06b
D 443-87
620061
4102-S
D 443-66
DS 443-66
DM 443-12
DM 443-12a
4737-S
D 443-78
DS 443-78

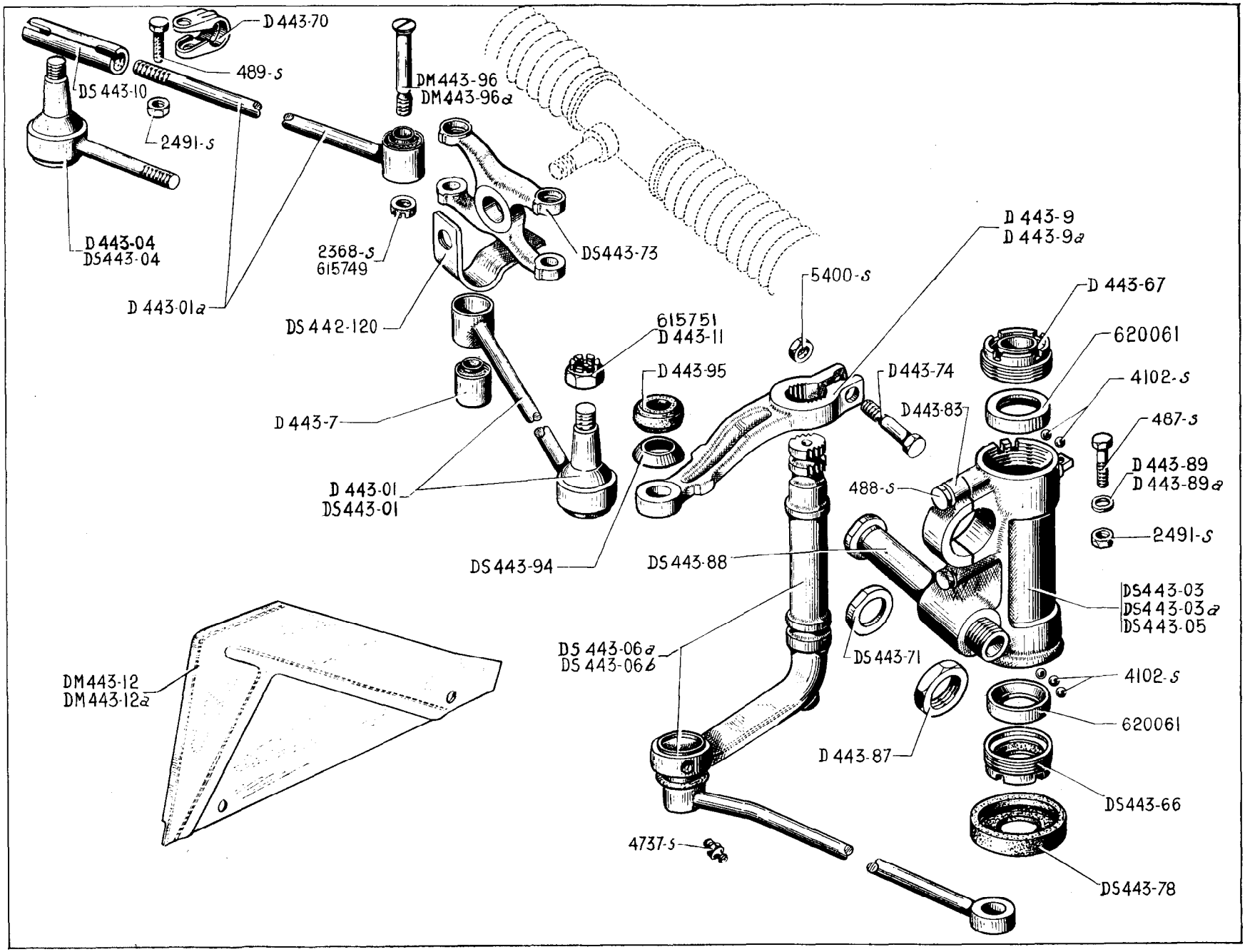
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 442-95 | Screw, 7 x 100 x 30 mm long, for steering lock. Since November 1958. | 1 |
| D 443-01 | *Steering rod, left-hand, with flexible bush and ball pin, 402 mm between centres. Until October 1963. Replaced by DS 443-01; order in addition: 1-615.751 (R. VI).* | 1 |
| D 443-01a | Steering rod, right-hand, with flexible bush, length of rod 305 mm from the end to centre pin, threaded 14 x 125 right-hand pitch. | 1 |
| DS 443-01 | *Steering rod, left-hand, with flexible bush and ball pin without pin hole, 402 mm between centres. Since October 1963. Replaced by DX 443-01; order in addition: 1-DX 443-95a, 1-615.902.* | 1 |
| DM 443-03 | *Relay housing, left-hand, complete with upper and lower levers and coupling bar. L.H. steering. Until November 1958. Replaced by DM 443-03d; order in addition: 1-DM 442-95, 1-2.493-S (R. III).* | 1 |
| DM 443-03d | *Relay housing, left-hand, complete with levers (upper lever threaded 7 x 100 for steering lock, lower lever with greaser) and coupling bar. L.H. steering. Until June1965. Replaced by DM 443-03f.* | 1 |
| DM 443-03e | *Relay housing, right-hand, complete with levers (lower lever with greaser) and coupling bar. L.H. steering. Until June 1965. Replaced by DM 443-03g.* | 1 |
| DM 443-03f | Relay housing, left-hand, complete with lever and coupling rod (lower levers with lubricator) 1 screw for lock stop, diameter of body 54 mm. L.H. steering. Since June 1965. | 1 |
| DM 443-03g | Relay housing, right-hand, complete with levers and coupling rod (lower lever with lubricator) diameter of body 54 mm. L.H. steering. Since June 1965. | 1 |
| D 443-04 | *End piece with ball pin for right-hand steering rod, threaded 14 x 125 left-hand pitch. Until October 1963. Replaced by DS 443-04; order in addition: 1-615.751 (R. VI).* | 1 |
| DS 443-04 | *End piece with ball pin without pin hole, right-hand for steering rod, threaded 14 x 125 left-hand pitch. Since October 1963. Replaced by DX 443-04; order in addition: 1-DX 443-95a, 1-615.902.* | 1 |
| DS 443-05 | *Relay housing for steering with cap and bushing. Shoulder 53 mm diameter. Until June 1965. Replaced by DS 443-05a.* | 2 |
| DS 443-05a | Relay housing for steering with cap and bushing. Shoulder 54 mm diameter. Since June 1965. | 2 |
| DM 443-06b | Lower lever for steering relay, left-hand with greaser and coupling bar. | 1 |
| DM 443-06c | Lever, lower, for steering relay, right-hand, with greaser and coupling bar. | 1 |
| DS 443-06a | Lever, lower, for steering relay, left-hand, with greaser and coupling bar (mountain use). | 1 |
| DS 443-06b | Lever, lower, for steering relay, right-hand, with greaser and coupling bar (mountain use). | 1 |
| DM 443-07c | Relay housing, left-hand, complete with levers (lower lever with greaser) and coupling bar. R.H. steering. Until June 1965. | 1 |
| DM 443-07d | *Relay housing, right-hand, complete with levers (lower lever with greaser) and coupling bar. R.H. steering. Until June 1965. Replaced by DM 443-07f.* | 1 |
| DM 443-07e | Relay housing, left-hand, complete with levers and coupling rod (lower lever with lubricator) diameter of body 54 mm. R.H. steering. Since June 1965. | 1 |
| DM 443-07f | Relay housing, right-hand, complete with levers and coupling rod (lower lever with lubricator) diameter of body 54 mm. R.H. steering. Since June 1965. | 1 |
| D 443-7 | Bush, flexible, for steering rod, 10 x 22 x 33 (R. VI). | 2 |
| D 443-9 | Lever, upper, left-hand, for steering relay (mountain use). | 1 |
| D 443-9a | Lever, upper, right-hand, for steering relay (mountain use). | 1 |
| DM 443-9 | *Lever, upper, left-hand, for steering relay. L.H. steering. Until November 1958. Replaced by DM 443-9a; order in addition: 1-DM 442-95, 1-2.493-S (R. III).* | 1 |
| DM 443-9a | Lever, upper, left-hand, for steering relay (threaded 7 x 100 for steering lock). R.H. steering. Since November 1958. | 1 |
| DM 443-9b | Lever, upper, left-hand, for steering relay. R.H. steering. | 1 |
| DS 443-10 | Sleeve, adjustable, for steering rod, right-hand, threaded 14 x 125 left-hand pitch and right-hand pitch, 80 mm long. | 1 |
| D 443-11 | Nut, hex., castellated, 12 x 150, for steering rod ball pins. Until October 1963. | 4 |
| DM 443-12 | Protection cover, left-hand, for steering relay housing. | 1 |
| DM 443-12a | Protection cover, right-hand, for steering relay housing. | 1 |
| DM 443-15 | Lever, upper, right-hand, for steering relay. L.H. steering. | 1 |
| DM 443-15a | Lever, upper, right-hand, for steering relay (threaded 7 x 100, for steering lock). R.H. steering. | 1 |
| D 443-66 | Nut, 45 x 150, lower, for steering relay housing with scaling washer, internal diameter 31 mm. Until January 1961. | 2 |
| DS 443-66 | Nut, 45 x 150, lower, for steering relay housing with sealing washer. Since January 1961. | 2 |
| D 443-67 | Nut, 45 x 150, upper, for steering relay housing with sealing washer, internal diameter 25.5 mm. | 2 |
| D 443-70 | Clip securing adjustable sleeve on R.H. steering rod, 17.7 mm diameter. | 2 |

The numbers underlined indicate new parts which do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 443-71 | Washer, 22 x 43 x 6 on spindle securing relay housing. Since May 1958. | 2 |
| DM 443-73 | Shackle connecting steering rods. | 1 |
| D 443-74 | Screw, hex. head, 9 x 125 x 50 mm long locking upper steering relay lever. | 2 |
| D 443-78 | Rubber protection ring, lower, for steering relay housing, 24 x 41.5 x 6.5. Until January 1961. | 2 |
| DS 443-78 | Rubber protector, lower, for steering relay housing, 28 and 52.5. Since January 1961. | 2 |
| D 443-83 | Bearing cap for relay housing. Until June 1965. | 2 |
| DS 443-83 | Bearing cap for relay housing, 2 holes 7 mm diameter 14 mm high. Since June 1965. | 2 |
| D 443-87 | Nut, hex., 20 x 150, lower, securing steering relay housing. | 2 |
| D 443-88 | Spindle, lower, securing relay housing, 20 x 150 x 112 mm long. Until May 1958. | 2 |
| DS 443-88 | Spindle, lower, securing relay housing, 122 mm long. Since May 1958. | 2 |
| D 443-89 | Washer, 7.5 x 14 x 2, for adjusting relay housing. | As nec. |
| D 443-89a | Washer, 7.5 x 14 x 3 for adjusting relay housing. | As nec. |
| DS 443-94 | Sealing cup on steering rod ball pin (R. VI). | 4 |
| D 443-95 | Washer, rubber, for sealing cup on steering rod ball pin. | 4 |
| DM 443-96 | *Spindle for shackle connecting steering rod. Until October 1963. Replaced by DM 443-96a. Order in addition 1-615.749 (R. VI).* | 2 |
| DM 443-96a | Spindle for shackle connecting steering rod. Flat head. Without pin hole. Since October 1963. | 2 |
| 487-S | Screw, hex. head, 7 x 25, upper, locking steering relay housing (R. III). | 2 |
| 488-S | Screw, hex. head, 7 x 28, for securing housing bearing cap (R. III). | 4 |
| 489-S | Screw, hex. head, 7 x 30 (R. III) for securing:<br>- clamping collar on adjustable sleeve on right-hand steering rod. | 2 |
| 2.368-S | Nut, hex., castellated, 9 x 125, for spindle in shackle connecting steering rod (R. III). Until October 1963. | 2 |
| 2.491-S | Nut, hex., 7 x 100 (R. III) for securing:<br>- collar locking adjustable sleeve on right-hand steering rod.<br>- top of steering relay housing. | 2<br>2 |
| 2.493-S | Nut, hex., 7 x 100 for steering lock adjusting screw (R. III). Since November 1958. | 1 |
| 4.102-S | Ball, 6.74 mm diameter for bearing in steering relay housing (R. VI). | 56 |
| 4.737-S | Greaser, hydraulic, right-hand thread 7 x 100, for lower lever of steering relay (R. VI). Since February 1964. | 2 |
| 5.400-S | Nut, hex., 9 x 125, for screw locking upper steering relay lever (R. III). | 2 |
| 615.749 | Nut, "Nylstop", 9 x 125, 8.9 mm high, for shackle spindle on steering rods (R. VI). Since October 1963. | 2 |
| 615.751 | Nut, "Nylstop", 12 x 150, 11.6 mm high, for steering rod ball pin (R. VI). Since October 1963. | 4 |
| 620.061 | Bush, outer, for bearing in steering relay, 35 x 43 x 10 (R. II). | 4 |



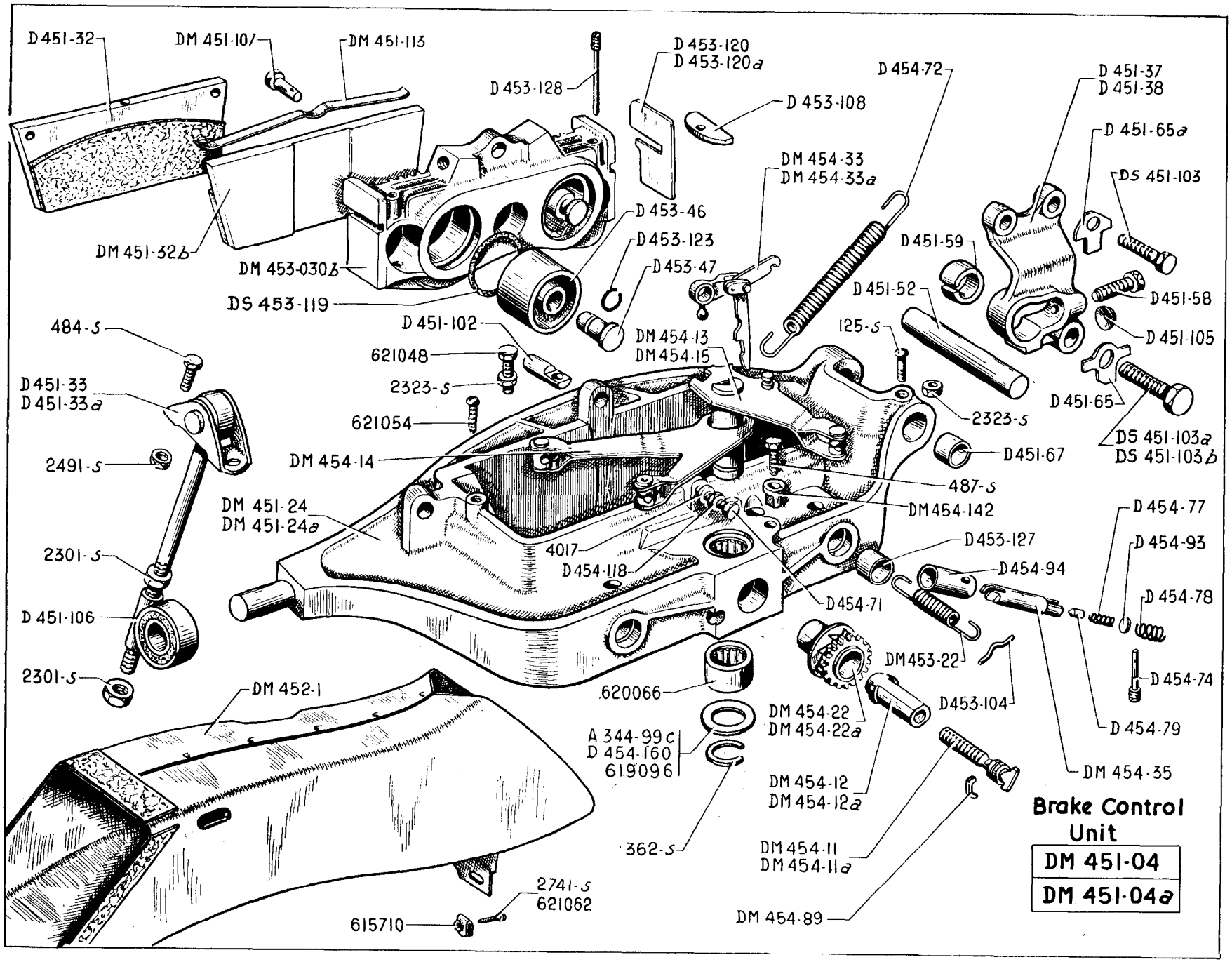
The numbers underlined indicate new parts which do not appear on the illustration.


D 443-70
489-S
DS 443-10
2491-S
D 443-04
DS443-04
D 443-01a
DM443-96
DM443-96a
2368-S
615749
DS443-73
DS 442-120
D 443-7
D 443-01
DS443-01
615751
D 443-11
D 443-95
DS 443-94
5400-S
D 443-9
D 443-9a
D 443-74
D 443-83
D 443-67
620061
4102-S
487-S
D 443-89
D 443-89a
2491-S
488-S
DS 443-88
DS443-03
DS443-03a
DS443-05
DS 443-06a
DS 443-06b
DS 443-71
4102-S
620061
D 443-87
DS443-66
4737-S
DS443-78
DM443-12
DM443-12a

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 442-120 | Retaining spring for rack ball pin, 1.7 mm thick. | 1 |
| D 443-01 | *Steering rod, left-hand, with flexible bush and ball pin, 402 mm between centres. Until October 1963. Replaced by DS 443-01; order in addition: 1-615.751 (R. VI).* | 1 |
| D 443-01a | Steering rod, right-hand, with flexible bush, length of rod 305 mm from end to centre of pin. | 1 |
| DS 443-01 | *Steering rod, left-hand, with flexible bush, and ball pin, without pin hole, 402 mm between centres. Since October 1963. Replaced by DX 443-01; order in addition: 1-DX 443-95a 1-615.902.* | 1 |
| DS 443-03 | *Relay housing, left-hand, complete with levers (lower lever with greaser) and coupling rod. Until June 1965. Replaced by DS 443-03b.* | 1 |
| DS 443-03a | *Relay housing, right-hand, complete with levers (lower lever with greaser) and coupling rod. Until June 1965. Replaced by DS 443-03c.* | 1 |
| DS 443-03b | Relay housing, left-hand, complete with levers and coupling rod, (lower lever with lubricator) diameter of body 54 mm. Since June 1965. | 1 |
| DS 443-03c | Relay housing, right-hand, complete with levers and coupling rod, (lower lever with lubricator) diameter of body 54 mm. Since June 1965. | 1 |
| D 443-04 | *End piece with ball pin for right-hand steering rod, threaded 14 x 125 left-hand pitch. Until October 1963. Replaced by DS 443-04; order in addition: 1-615.751 (R. VI).* | 1 |
| DS 443-04 | End piece with ball pin without pin hole, right-hand steering rod. Threaded 14 x 125 left-hand pitch. Since October 1963. | 1 |
| DS 443-05 | *Relay housing with cap and bushing, shoulder 53 mm diameter. Until June 1965. Replaced by DS 443-05a.* | 2 |
| DS 443-05a | Relay housing with cap and bushing, 54 mm diameter. Since June 1965. | 2 |
| DS 443-06a | Lever, lower, for steering relay, left-hand with greaser and steering rod. | 1 |
| DS 443-06b | Lever, lower, for steering relay, right-hand with greaser and steering rod. | 1 |
| D 443-7 | Flexible bush for steering rod, 10 x 22 x 23 (R. VI). | 2 |
| D 443-9 | Lever, upper, left-hand, for steering relay, 130 mm between centres. | 1 |
| D 443-9a | Lever, upper, right-hand, for steering relay, 130 mm between centres. | 1 |
| DS 443-10 | Sleeve, adjustable, for steering rod, right-hand, 14 x 125 left-hand and right-hand pitch. | 1 |
| D 443-11 | Nut, hex., castellated, 12 x 150, for steering rod ball pins. Until October 1963. | 4 |
| DM 443-12 | Protection cover, left-hand, for steering relay housing. | 1 |
| DM 443-12a | Protection cover, right-hand, for steering relay housing. | 1 |
| DS 443-66 | Nut, 45 x 150, lower, for steering relay housing. | 2 |
| D 443-67 | Nut, 45 x 150, upper, for steering relay housing, with sealing washer, 25.5 internal diameter. | 2 |
| D 443-70 | Clip securing adjustable sleeve on right-hand steering rod, 17.7 mm diameter. | 2 |
| DS 443-71 | Washer, 22 x 43 x 6 on spindle securing relay housing. | 2 |
| DS 443-73 | Shackle connecting steering rods, 17 mm thick. | 1 |
| D 443-74 | Screw, hex. head, 9 x 125, 50 mm long, locking upper steering relay lever. | 2 |
| DS 443-78 | Rubber protection ring, lower, for steering relay housing, 28 and 52.5 mm diameter. | 2 |
| D 443-83 | *Bearing cap for relay housing. Until June 1965. Replaced by DS 443-83.* | 2 |
| DS 443-83 | Bearing cap for relay housing, 2 holes 7 mm diameter 14 mm high. Since June 1965. | 2 |
| D 443-87 | Nut, hex., 20 x 150, lower, for steering relay housing. | 2 |
| DS 443-88 | Spindle, lower, securing relay housing, 122 mm long. | 2 |
| D 443-89 | Washer, 7.5 x 14 x 2, for adjusting steering relay housing. | As nec. |
| D 443-89a | Washer, 7.5 x 14 x 3, for adjusting steering relay housing. | As nec. |
| DS 443-94 | Sealing cup on steering rod ball pin (R. VI). | 4 |
| D 443-95 | Washer, rubber, for sealing cup on steering rod ball pin. | 4 |
| DM 443-96 | *Spindle for shackle connecting steering rod, flat head. Until October 1963. Replaced by DM 443-96a; order in addition 1-645.749 (R. VI).* | 2 |

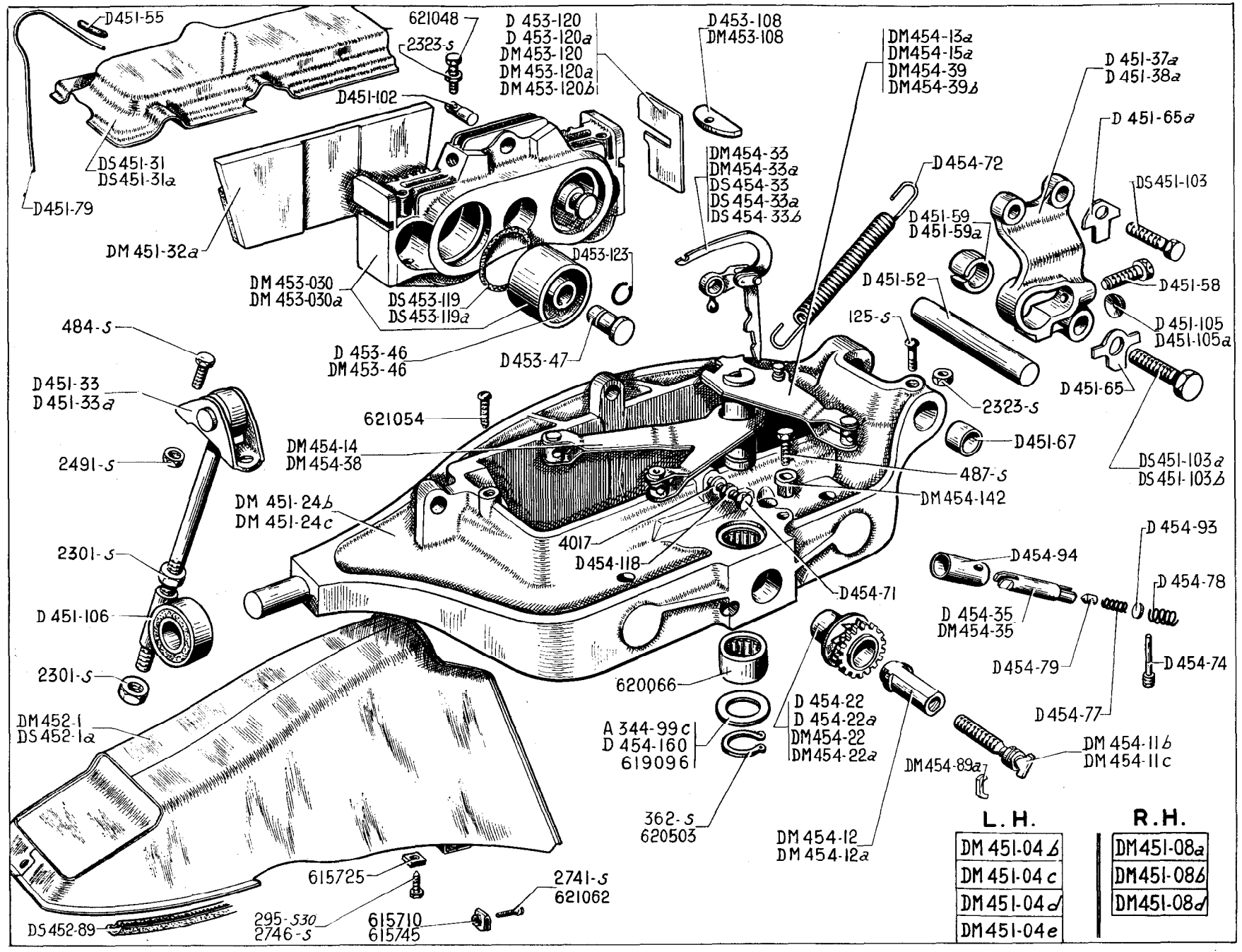
The numbers underlined indicate new parts which do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 443-96a | Spindle for shackle connecting steering rod, flat head, without pin hole. Since October 1963. | 2 |
| 487-S | Screw, hex. head, 7 x 25, for securing upper relay housing (R. III). | 2 |
| 488-S | Screw, hex. head, 7 x 28, for securing cap on relay (R. III). | 4 |
| 489-S | Screw, hex. head, 7 x 30, for securing (R. III): | |
| | - clip securing adjustable sleeve on right-hand steering rod. | 2 |
| 2.368-S | Nut, hex., castellated, 9 x 125, for the spindle in shackle connecting steering rod (R. III). Until October 1963. | 2 |
| 2.491-S | Nut, hex., 7 x 100, for securing (R. III): | |
| | - collar locking adjustable sleeve on right-hand steering rod. | 2 |
| | - top of steering relay housing. | 2 |
| 4.102-S | Ball, 6.74 mm diameter for bearing in steering relay housing (R. VI). | 56 |
| 4.737-S | Greaser, hydraulic, right-hand, threaded 7 x 100 for lower lever in steering relay (R. VI). Since February 1964. | 2 |
| 5.400-S | Nut, hex., 9 x 125, for screw locking upper steering relay lever (R. III). | 2 |
| 615.749 | Nut, "Nylstop", 9 x 125 x 8.9 mm high, for shackle pins in steering rods (R. VI). Since October 1963. | 2 |
| 615.751 | Nut, "Nylstop", 12 x 150 x 11.6 mm high, for steering rod ball pins (R. VI). Since October 1963. | 4 |
| 620.061 | Bush, outer, for ball bearing in steering relay, 35 x 43 x 10 (R. II). | 4 |


D451-32
DM 451-107
DM 451-113
D453-128
D453-120
D453-120a
D453-108
D454-72
D451-37
D451-38
D451-65a
DS 451-103
DM 454-33
DM 454-33a
DM 451-32b
DM 453-030b
D453-46
D453-123
D453-47
DS 453-119
D451-59
D451-52
D451-58
D451-105
D451-65
DS 451-103a
DS 451-103b
484-S
D451-102
621048
2323-S
DM 454-13
DM 454-15
125-S
2323-S
D451-33
D451-33a
621054
D451-67
2491-S
DM 454-14
487-S
DM 451-24
DM 451-24a
DM 454-142
D454-77
D454-93
2301-S
4017
D454-118
D453-127
D454-94
D454-78
D451-106
D454-71
2301-S
DM 452-1
DM453-22
D454-74
620066
DM 454-22
DM 454-22a
D453-104
A 344-99c
D 454-160
619096
D454-79
DM 454-35
DM 454-12
DM 454-12a
362-S
DM 454-11
DM 454-11a
2741-S
621062
615710
DM 454-89
Brake Control Unit
DM 451-04
DM 451-04a

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Until February 1958** | |
| A 334-99c | Washer for adjusting lever for mechanical operation. | As nec. |
| DM 451-04 | Brake control unit, left-hand complete. | 1 |
| DM 451-04a | Brake control unit, right-hand complete. | 1 |
| DM 451-24 | Housing, left-hand, with bearings and bushes. | 1 |
| DM 451-24a | Housing, right-hand, with bearing and bushes. | 1 |
| D 451-32 | *Segment carrying brake lining (with brake lining quality 623). Replaced by 2-DM 451-32a; order in addition: 2-DM 451-32b.* | 2 |
| DM 451-32b | Segment carrying brake lining (with brake lining quality 623) (R. VI). | 2 |
| D 451-33 | Front support, left-hand, adjustable (male part), threaded 12 diameter x 125 pitch. | 1 |
| D 451-33a | Front support, right-hand, adjustable, length 108.5 mm (male part), threaded 12 diameter x 125 pitch. | 1 |
| D 451-37 | *Rear support, left-hand, 2 holes 10 mm diameter, 1 hole 13 mm diameter. Replaced by: D 451-37a; order in addition: 1-D 451-59a, 1-D 451-105a.* | 1 |
| D 451-38 | *Rear support, right-hand, 1 hole 13 mm diameter, 1 hole 10 mm diameter. Replaced by 1-D 451-38a. order in addition: 1-D 451-59a, 1-D 451-105a.* | 1 |
| D 451-52 | Pin for rear support, 9 x 16 x 80. | 2 |
| D 451-58 | Screw, hex. head, 9 diameter x 25 long, locking spherical bush for rear support. | 2 |
| D 451-59 | Spherical bush for rear support. 28 mm diameter, 17 mm thick. | 2 |
| D 451-65 | Lockwasher, 12.5 mm diameter for screws securing rear support. | 2 |
| D 451-65a | Lockwasher, 9.5 mm diameter for screw securing rear support. | 3 |
| D 451-67 | Bush for housing, 16 x 19 x 16 (R. VI). | 4 |
| D 451-102 | Pin carrying screw for locking lined segment 9 mm diameter x 26 mm long. | 4 |
| DS 451-103 | Screw, hex. head, 9 diameter x 25 long, securing rear support. | 3 |
| DS 451-103a | Screw, hex. head, 12 diameter x 35 long, securing rear support. | 1 |
| DS 451-103b | Screw, hex. head, 12 diameter x 50 long, securing rear support. | 1 |
| D 451-105 | Thrust pad, locking spherical bush in rear support, 17 mm diameter 6 mm thick (spherical bush diameter 28 mm). | 2 |
| D 451-106 | Front support, adjustable, (female part), bore 13 mm (R. VI). | 2 |
| DM 451-107 | Pin for spring retaining segment carrying linings 9 x 33. | 2 |
| DM 451-113 | Spring retaining segment carrying lining. | 2 |
| DM 452-1 | *Cooling duct for front brakes. Replaced by DM 452-91. Order in addition: 2-DM 512.94.* | 2 |
| DM 453-030b | Moving carrier with 38 mm pistons and joints, replaces type mounted. Until February 1958. Order in addition: 2-DM 453-108. | 2 |
| DM 453-22 | Return spring for movable carrier. | 4 |
| D 453-46 | Piston for movable carrier, 38 x 26. | 4 |
| D 453-47 | Piston rod for moving carrier, 11 mm diameter, 27.35 mm long. | 4 |
| D 453-104 | Anchor pin for movable carrier return spring, 3.5 x 23. | 1 |
| D 453-108 | Guide plate for moving carrier, 34 x 13.5 x 4. | 4 |
| DS 453-119 | Ring seal, 37 x 44 x 3.5 for moving carrier. | 4 |
| D 453-120 | Shim for adjusting moving carrier, 0.6 mm thick. | As nec. |
| D 453-120a | Shim for adjusting moving carrier, 0.7 mm thick. | As nec. |
| D 453-123 | Circlip for piston rod of moving carrier, 0.7 mm thick (R. VI). | 4 |
| D 453-127 | Bush, retaining anchor pin for moving carrier return spring, 16 x 18 x 18. | 4 |
| D 453-128 | Anchor screw, for moving carrier return spring, 4 diameter x 75 pitch, 43 mm long. | 4 |
| DM 454-11 | *Push-rod, adjustable, male, for left-hand brake control unit. Replaced by: DM 454-11b; order in addition: 1-DM 454-89a.* | 1 |
| DM 454-11a | *Push-rod, adjustable, male, for right-hand brake control unit. Replaced by: DM 454-11c; order in addition: 1-DM 454-89a.* | 1 |
| DM 454-12 | Push-rod, adjustable, female, for left-hand brake control unit, diameter 15.4 mm and 19.5 mm. | 1 |
| DM 454-12a | Push-rod, adjustable, female, for right-hand brake control unit, diameter 15.4 mm and 19.5 mm. | 1 |
| DM 454-13 | *Lever with spindle for mechanical operation of left-hand brake control unit. Replaced by: DM 454-13a; order in addition: 1-620. 503 (R. VI).* | 1 |
| DM 454-14 | Return lever for left-hand brake control unit. | 1 |
| DM 454-15 | *Lever with spindle for mechanical operation of right-hand brake control unit. Replaced by: DM 454-15a; order in addition: 1-620. 503 (R. VI).* | 1 |
| DM 454-22 | Adjustment wheel, left-hand 10 teeth. | 1 |
| DM 454-22a | Adjustment wheel, right-hand 10 teeth. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 454-33 | Pawl on left-hand brake control unit (R. VI). | 1 |
| DM 454-33a | Pawl on right-hand brake unit (R. VI). | 1 |
| DM 454-35 | Locking pin. | 2 |
| D 454-71 | Pin for brake control lever, threaded 5 diameter x 75 pitch, 20 mm long. | 2 |
| D 454-72 | Return spring for control lever, external diameter 14.2 mm. | 2 |
| D 454-74 | Stop screw, for locking spring pin, 5 diameter x 75 pitch, 28 mm long (R. VI). | 2 |
| D 454-77 | Spring for locking pin plunger, external diameter 4.5 mm. | 2 |
| D 454-78 | Spring for locking pin, external diameter 7.5 mm. | 2 |
| D 454-79 | Plunger for locking pin, 4.8 x 7.5 (R. VI). | 2 |
| DM 454-89 | Circlip, retaining male pushrod. | 2 |
| D 454-93 | Disc for locking pin plunger, 7.5 mm diameter, 1 mm thick. | 2 |
| D 454-94 | Guide bush for locking pin, 9.5 x 13 x 29 (R. VI). | 2 |
| D 454-118 | Nut, hex., 5 diameter x 75 pitch, for control lever pin (R. VI). | 2 |
| DM 454-142 | Stop, eccentric for adjusting operating lever. | 2 |
| D 454-160 | Distance cup, upper, for mechanical operating lever, right-hand, 20 x 32 x 4. | 1 |
| 125-S | Screw, round head, 5 diameter x 15 long, for anchorage of control lever return spring (R. III). | 2 |
| 362-S | Circlip, 18 x 24 x 1.5, for mechanical control lever spindle (R. III). | 2 |
| 484-S | Screw, hex. head, 7 diameter x 17.5 long, securing adjustable front support (R. III). | 4 |
| 487-S | Screw, hex. head, 7 diameter x 25 long, for eccentric stop for control lever adjustment (R. III). | 2 |
| 2.301-S | Nut, hex., 12 diameter x 125 pitch, securing front adjustable support (female part) (R. III). | 4 |
| 2.323-S | Nut, hex., 5 diameter x 75 pitch for screw (R. III) :<br>- locking brake lining carrier plate.<br>- anchoring return spring on control lever. | 2<br>2 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch, securing front adjustable support (R. III). | 4 |
| 2.741-S | Screw, round head, P.K. 4.85 x 9.5, securing brake cooling duct (R. VI). | 4 |
| 4.017 | Washer, 5.2 x 10 x 0.5, between nut for control lever spindle (R. II). | 1 |
| 615.710 | Nut clips securing brake cooling ducts (R. VI). | 4 |
| 610.096 | Washer, lower, for mechanical control levers, 20 x 32 x 1 (R. II). | 2 |
| 620.066 | Needle roller bearing for housing, 20 x 26 x 16 (R. VI). | 4 |
| 621.048 | Screw, hex. head, pointed, 5 diameter x 75 pitch, 22 mm long, securing brake lining carrier (R. II). | 2 |
| 621.054 | *Screw, hex. head, pointed 5 diameter x 35 long, locking guide plate for movable carrier (R. II). Replaced by 298-S-30.* | 4 |
| 621.062 | Screw, hex. head, 5 diameter x 14 long, securing brake cooling duct (R. III). | 2 |




| L.H. | R.H. |
|---|---|
| DM451-04b | DM451-08a |
| DM451-04c | DM451-08b |
| DM451-04d | DM451-08d |
| DM451-04e | |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Since February 1958** | |
| A 344-99c | Washer, 20 x 32 x 0.5, for adjusting lever for mechanical operation. | As nec. |
| DM 451-04b | Brake control unit left-hand complete. Left-hand steering. Until July 1959. | 1 |
| DM 451-04c | Brake control unit complete right-hand. Left-hand steering. Until July 1959. | 1 |
| DM 451-04d | Brake control unit left-hand with 42 mm piston. Left-hand steering. Since July 1959. Right-hand steering. Until December 1962. | 1 |
| DM 452-04e | *Brake control unit, right-hand, with 42 mm piston. L.H. steering. July 1959 - January 1964. R.H. steering. Until December 1962. Replaced by : DS 451-08a.* | 1 |
| DM 451-08a | *Brake control unit left-hand complete. Right-hand steering. Until July 1959. No longer supplied.* | 1 |
| DM 451-08b | Brake control unit left-hand with 42 mm piston. Right-hand steering. Since July 1959. | 1 |
| DM 451-08d | *Brake control unit, right-hand, complete with elbowed pawl. Right-hand steering. Since December 1962. L.H. steering. Since January 1964. Replaced by DS 451-08a.* | 1 |
| DM 451-24b | Housing, left-hand with bearings and bushes. | 1 |
| DM 451-24c | *Housing, right-hand with bearings and bushes. Replaced by DS 451-24.* | 1 |
| DS 451-31 | Protection casing, left-hand (assisted steering). | 1 |
| DS 451-31a | Protection casing, right-hand (assisted steering). | 1 |
| DM 451-32a | Segment carrying lining (with brake lining quality 623). (R. VI). | 4 |
| D 451-33 | Support, adjustable, front left-hand (male part), threaded 12 diameter x 125 pitch. Left-hand steering. Since September 1962. | 1 |
| D 451-33a | Support, adjustable, front right-hand, length 108.5 mm (male part), threaded 12 diameter x 125 pitch. Until September 1962. | 1 |
| D 451-37a | Support, rear, left-hand: 2 holes 10 mm diameter, 1 hole 13 mm diameter, housing for spherical bush 26 mm diameter. Since December 1962. Replaces earlier type. Order in addition 1-D 451-59a, 1-D 451-105a. | 1 |
| D 451-38a | Support, rear, right-hand: 1 hole 10 mm diameter, 1 hole 13 mm diameter, housing for spherical bush 26 mm diameter. Since December 1962. Replaces earlier type. Order in addition 1-D 451-59a, 1-D 451-105a. | 1 |
| D 451-52 | Pin for rear support, 9 x 16 x 80. | 2 |
| D 451-55 | Rubber sheath protecting spring retaining protection casing. 2.5 x 6 x 25 (assisted steering). | 2 |
| D 451-58 | Screw, hex. head, 9 diameter x 25 long, locking spherical bush for rear support. | 2 |
| D 451-59 | Spherical bush for rear support, 28 mm diameter, 17 mm thick. Until December 1962. | 2 |
| D 451-59a | Spherical bush for rear support, 26 mm diameter, 17 mm thick. Since December 1962. | 2 |
| D 451-65 | Lockwasher, 12.5 mm for screw securing rear support. Until April 1958. | 2 |
| D 451-65a | Lockwasher, 9.5 mm diameter for screw securing rear support. Until April 1958. | 3 |
| D 451-67 | Bush for housing, 16 x 19 x 16 (R. VI). | 4 |
| D 451-79 | Spring retaining protection casing. 3 mm diameter (assisted steering). | 2 |
| D 451-102 | Pin carrying screw for locking lined segment. 9 mm dia., 26 mm long. | 4 |
| DS 451-103 | Screw, hex. head, 9 diameter x 25 long, (1 hole in the head), securing rear support. | 3 |
| DS 451-103a | Screw, hex. head, 12 diameter x 39 long (1 hole in the head), securing rear support. | 1 |
| DS 451-103b | Screw, hex. head, 12 diameter x 54 long (1 hole in the head), securing rear support. | 1 |
| D 451-105 | Thrust pad, locking spherical bush in rear support, 17 mm diameter, 6 mm thick. Until December 1962. | 2 |
| D 451-105a | Thrust pad, locking spherical bush in rear support, 17 mm diameter, 16 mm thick (assembly with 26 mm diameter spherical bush). Since December 1962. | 2 |
| D 451-106 | Support, front, adjustable (female part), bore 13 mm diameter (R. VI). | 2 |
| DM 452-1 | *Cooling duct for front brake. Until September 1962. Replaced by DM 452-91; order in addition: 2-DM 512-94.* | 2 |
| DS 452-1a | Cooling duct for front brake. Since September 1962. | 2 |
| DS 452-89 | Sealing joint, black rubber, between brake duct and panel (R. VI). Since September 1962. | 2 |
| DM 452-91 | Cooling duct for front brake. Until September 1962. | 1 |
| DM 453-030 | Moving carrier with 38 mm pistons and joints. June 1959 - July 1959. Replaces earlier type: order in addition: 2-DM 453-108. | 2 |
| DM 453-030a | Movable carrier with 42 mm pistons and joints. Since July 1959. | 2 |
| D 453-46 | Piston for movable carrier, 38 x 26. Until July 1959. | 4 |
| DM 453-46 | Piston for movable carrier, 42 x 26. Since July 1959. | 4 |
| D 453-47 | Rod for movable carrier piston, 11 mm diameter, 27.35 mm long. | 4 |
| D 453-108 | Guide plate for movable carrier. 34 x 13.5 x 4. Until June 1959. | 4 |
| DM 453-108 | Guide plate for movable carrier, 40 x 15.5 x 4. Since June 1959. | 4 |
| DS 453-119 | *Ring seal, 37 x 44 x 3.5 for movable carrier. Until July 1959. Replaced by 4.878-S.* | 4 |
| DS 453-119a | Ring seal, 41.3 x 48.5 x 3.6 for movable carrier. Since July 1959. | 4 |
| D 453-120 | Shim for adjusting movable carrier, 0.6 mm thick. Until June 1959. | As nec. |

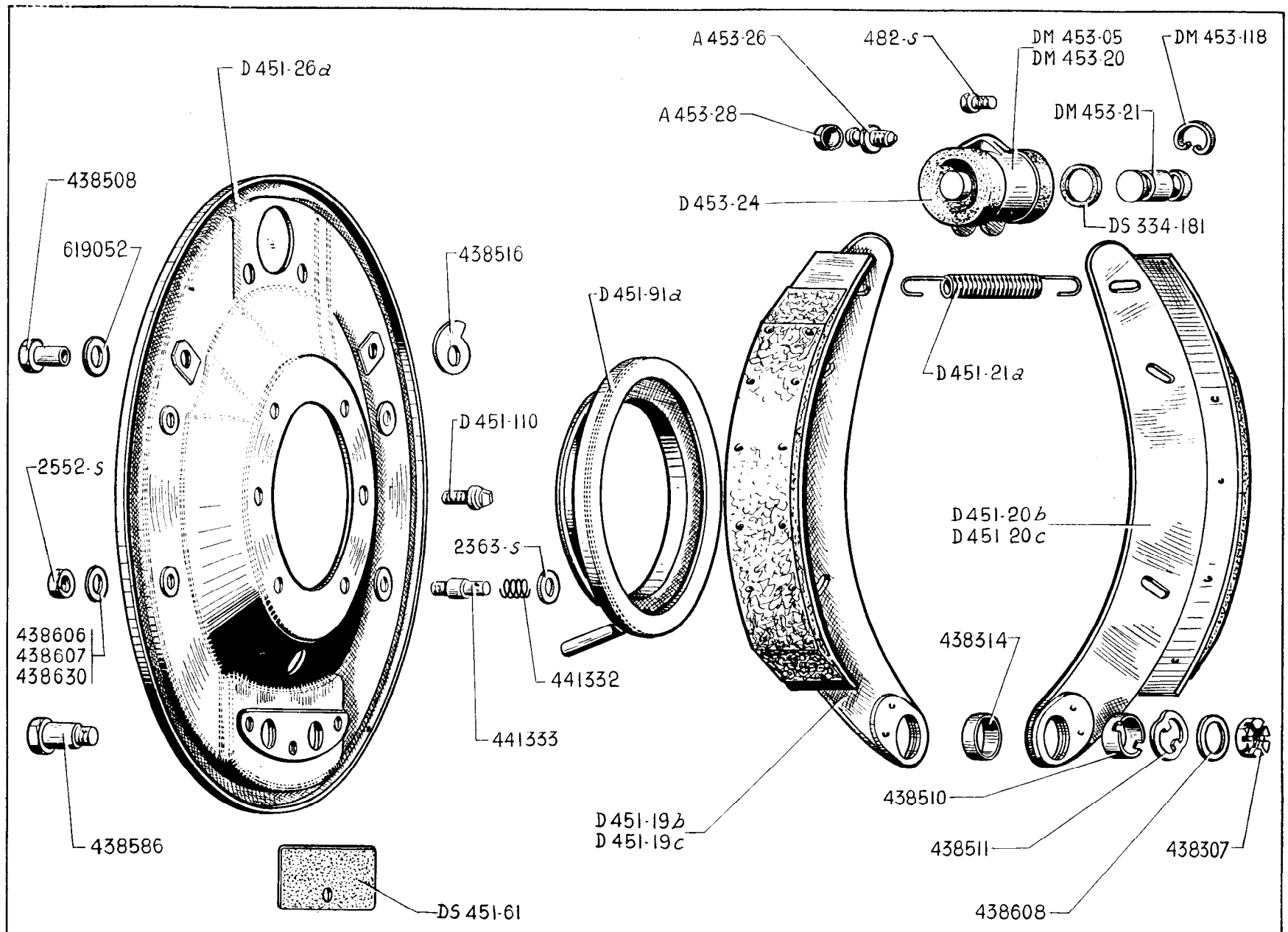
The numbers underlined indicate new parts which do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| D 453-120a | Shim for adjusting movable carrier, 0.7 mm thick. Until June 1959. | As nec. |
| | Shim for adjusting movable carrier, 47 mm wide. Since June 1959. | As nec. |
| DM 453-120 | 0.635 mm thick. | |
| DM 453-120a | 0.685 mm thick. | |
| DM 453-120b | 0.736 mm thick. | |
| D 453-123 | Circlip for piston rod of moving carrier, 0.7 mm thick (R. VI). | 4 |
| DM 454-11b | Push-rod, adjustable, male, for left-and brake control unit, 16 mm diameter on 13.25 mm length. | 1 |
| DM 454-11c | Push-rod, adjustable, male, for right-hand brake control unit, 16 mm diameter on 13.25 mm length. | 1 |
| DM 454-12 | Push-rod, adjustable, female, for left-hand brake control unit, 15.4 mm diameter and 19.5 mm diameter. | 1 |
| DM 454-12a | Push-rod, adjustable, female, for right-hand brake control unit, 15.4 mm and 19.5 mm diameter. | 1 |
| DM 454-13a | Lever with spindle, for mechanical operation of left-hand brake control unit (groove for circlips 1.3 mm wide). Left-hand steering. Since September 1960. Replaces earlier type; order in addition: 1-620.503 (R. VI). | 1 |
| DM 454-14 | Return lever for left-hand brake control unit. Left-hand steering. | 1 |
| DM 454-15a | Lever with spindle for mechanical operation of right-hand brake control unit (groove for circlip 1.3 mm wide). Since September 1960. Replaces earlier type; order in addition: 1.620.503 (R. VI). | 1 |
| D 454-22 | Adjustment wheel, left-hand 8 teeth, external diameter 28 mm. Since May 1958. | 1 |
| D 454-22a | Adjustment wheel, right-hand, 8 teeth, external diameter 28 mm. Since May 1958. | 1 |
| DM 454-22 | Adjustment wheel, left-hand, 10 teeth. Until May 1958. | 1 |
| DM 454-22a | Adjustment wheel, right-hand, 10 teeth. Until May 1958. | 1 |
| DM 454-33 | Pawl on left-hand brake control unit (R. VI). Until May 1958. | 1 |
| DM 454-33a | Pawl on right-hand brake control unit (R. VI). Until May 1958. | 1 |
| DS 454-33 | Pawl on left-hand brake control unit (R. VI). Since October 1961. Replaces type fitted May 1958 - October 1961. | 1 |
| DS 454-33a | Pawl on right-hand brake control unit (R. VI). Left-hand steering. Since October 1961. Replaces type fitted May 1958 - October 1961. Right-hand steering. Until December 1962. | 1 |
| DS 454-33b | Pawl, elbowed, for right-hand brake unit (R. VI). Right-hand steering. Since December 1962. L.H. steering. Since January 1964. | 1 |
| D 454-35 | Locking pin, 9.5 x 44.5. Since May 1958. | 2 |
| DM 454-35 | Locking pin. Until May 1958. | 2 |
| DM 454-38 | Return lever for left-hand brake control unit. Right-hand steering. | 1 |
| DM 454-39 | *Lever with spindle for mechanical operation of left-hand brake control unit. Right-hand steering. Until September 1960. Replaced by DM 454-39b; order in addition: 1-620.503.* | 1 |
| DM 454-39b | Lever with spindle for mechanical operation of left-hand brake control unit (groove for circlip 1.3 mm wide). Right-hand steering. Since September 1960. | 1 |
| D 454-71 | Pin for brake control lever, threaded 5 diameter x 75 pitch length 20 mm. | 2 |
| D 454-72 | Return spring for control lever. | 2 |
| D 454-74 | Stop screw for locking spring pin, 5 dia. x 75 pitch, 28 mm long (R. VI). | 2 |
| D 454-77 | Spring for locking pin plunger, external diameter 4.5 mm. | 2 |
| D 454-78 | Spring for locking pin, external diameter 7.5 mm. | 2 |
| D 454-79 | Plunger for locking pin, 4.8 x 7.5 (R. VI). | 2 |
| DM 454-89a | Circlip retaining male push-rod, 1.5 mm diameter wire. | 2 |
| D 454-93 | Disc for locking pin plunger, 7.5 mm diameter, 1 mm thick. | 2 |
| D 454-94 | Guide bush for locking pin, 9.5 x 13 x 29 (R. VI). | 2 |
| D 454-118 | Nut, hex., 5 diameter x 75 pitch, for operating lever stop screw (R. VI). | 2 |
| DM 454-142 | Stop, eccentric, for adjusting operating lever, internal diameter 7.25 mm. | 2 |
| D 454-160 | Spacing washer, upper, for mechanical operating lever, right-hand, 20 x 32 x 4. | 1 |
| DM 512-94 | Lateral sound deadening band for brake cooling duct, 80 mm long. Until September 1962. | 2 |
| 125-S | Screw, round head, 5 diameter x 15 long, anchoring control lever return spring (R. III). | 2 |
| 295-S 30 | Screw, hex. head, pointed, 5 diameter x 16 long, securing duct (R. III). Since September 1962. | 4 |
| 362-S | Circlip, 18 x 24 x 1.5, for mechanical control lever spindle (R. III). Until September 1960. | 2 |
| 484-S | Screw, hex. head, 7 diameter x 17.5 long, securing adjustable front support (R. III). | 4 |
| 487-S | Screw, hex. head, 7 diameter x 25 long, for accentric stop for control lever adjustment (R. III). | 2 |
| 2.301-S | Nut, hex., 12 diameter x 125 pitch, securing adjustable front support (female part) (R. III). | 4 |
| 2.323-S | Nut, hex., 5 diameter x 75 pitch, for screw (R. III): | |
| | - locking brake lining carrier plate. | 4 |
| | - anchoring return spring on control lever. | 2 |



The numbers underlined indicate new parts which do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 2.491-S | Nut, hex., 7 diameter x 100 pitch, securing adjustable front support (R. III). | 4 |
| 2.741-S | Screw, round head, 4.85 x 9.5, securing brake cooling duct (R. VI). Until September 1962. | 4 |
| 2.746-S | Screw, P.K. round head, 4.85 x 16, securing brake cooling duct (R. VI). Since September 1962. | 2 |
| 4.017 | Washer, 5.2 x 10 x .05, between nut and control lever spindle (R. II). Until May 1958. | 1 |
| 615.710 | Nut clip securing brake cooling duct (R. VI). Until September 1962. | 4 |
| 615.725 | Cage nut securing duct (R. VI). Since September 1962. | 4 |
| 615.745 | Nut clip securing duct (R. VI). Since September 1962. | 2 |
| 619.096 | Washer, lower, for mechanical control levers, 20 x 32 x 1 (R. II). | 2 |
| 620.066 | Needle roller bearing for housing, 20 x 26 x 16 (R. VI). | 4 |
| 620.503 | Circlip for mechanical control lever spindle (R. VI). Since September 1960. | 2 |
| 621.048 | Screw, hex. head, pointed, 5 diameter x 75 pitch, 22 mm long, locking segment carrying brake lining (R. II). | 4 |
| 621.054 | *Screw, hex. head, pointed, 5 diameter x 35 long, locking guide plate for moving carrier (R. II). Replaced by 298-S 30.* | 4 |
| 621.062 | Screw, hex. head, 5 diameter x 14 long, securing brake cooling duct (R. III). Until September 1962. | 2 |


A 453-26
482-S
DM 453-05
DM 453-20
DM 453-118
A 453-28
DM 453-21
D 451-26a
438508
619052
D 453-24
DS 334-181
438516
D 451-91a
D 451-21a
D 451-110
2552-S
D 451-20b
D 451 20c
2363-S
438606
438607
438630
441332
438314
441333
438586
D 451-19b
D 451-19c
438510
438511
438307
438608
DS 451-61

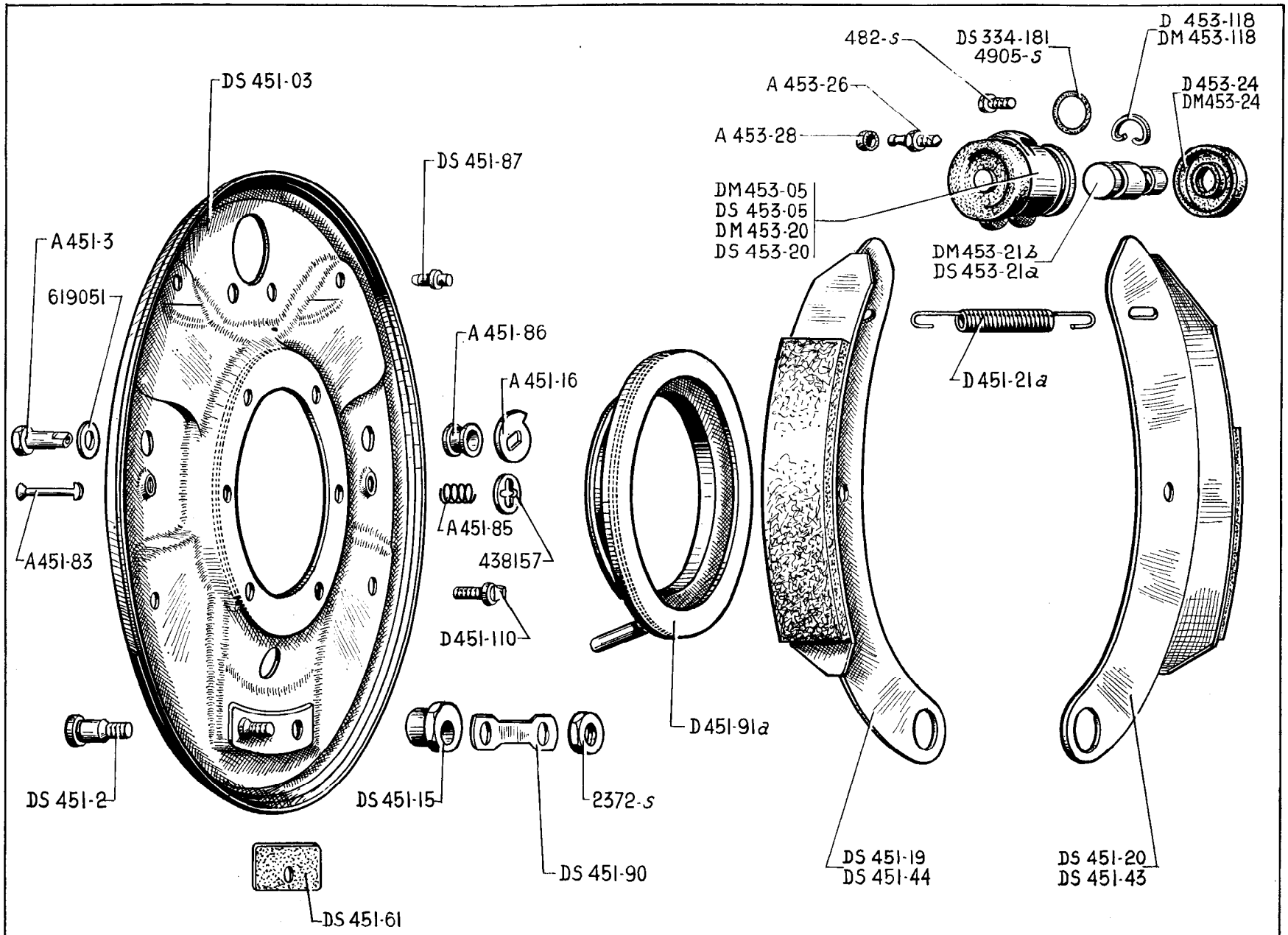
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Until November 1957** | |
| A 453-26 | Bleed screw for rear brake cylinder. | 2 |
| A 453-28 | Cap, rubber, for brake cylinder bleed screw (R. VI). | 2 |
| DS 334-181 | *Ring seal, 10.5 x 15.9 x 2.7, for rear brake cylinder (R. VI). Replaced by 4.978-S.* | 4 |
| D 451-19b | *Brake shoe, front, left-hand, lining 180 mm long. Replaced by D 451-19d; order in addition: 1-D 451-20d.* | 1 |
| D 451-19c | *Brake shoe, front, right-hand, lining 180 mm long. Replaced by D 451-19e; order in addition: 1-D 451-20e.* | 1 |
| D 451-19d | Brake shoe, front, left-hand (lining stuck on) (R. VI). | 1 |
| D 451-19e | Brake shoe, front, right-hand (lining stuck on) (R. VI). | 1 |
| D 451-20b | *Brake shoe, rear, left-hand, lining 146 mm long). Replaced by D 451-20d; order in addition: 1-D 451-19d.* | 1 |
| D 451-20c | *Brake shoe, rear, right-hand, lining 146 mm long. Replaced by D 451-20e; order in addition: 1-D 451-19e.* | 1 |
| D 451-20d | Brake shoe, rear, left-hand (lining stuck on) (R. VI). | 1 |
| D 451-20e | Brake shoe, rear, right-hand (lining stuck on) (R. VI). | 1 |
| D 451-21a | Return spring for brake shoes, external diameter 14 mm. | 2 |
| D 451-26a | Backplate for rear brake, right-hand and left-hand, 277 mm diameter. | 2 |
| DS 451-61 | Plate, rubber, sealing brake backplate, 31 x 45. | 2 |
| D 451-91a | Oil drain ring for rear brake with drain tube, 85 x 134. | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| D 451-110 | Screw, 7 diameter x 100 pitch, 23 mm long, securing brake backplate. | 12 |
| DM 453-05 | Cylinder for rear brake complete. | 2 |
| DM 453-20 | Cylinder for brake only, internal diameter 16.5 mm (R. VI). | 2 |
| DM 453-21 | *Piston for brake cylinder, external diameter 16.5 mm. Replaced by DM 453-21b; order in addition: 1-DM 453-24.* | 2 |
| D 453-24 | Dust cap, rubber, for brake cylinder, 9.5 x 27. | 4 |
| DM 453-118 | Circlip for rear brake cylinder. Wire diameter 1 mm. | 2 |
| 482-S | Screw, hex. head, 7 diameter x 12.5 long, securing brake cylinder on brake backplate (R. III). | 4 |
| 2.363-S | Washer, 6.5 x 14 x 1.5, for brake shoe adjustment (R. III). | 16 |
| 2.552-S | Nut, hex., 8 diameter x 125 pitch, securing guide pins (R. III). | 8 |
| 438.307 | Nut, hex., 14 diameter x 150 pitch, securing anchor pins (R. II). | 4 |
| 438.314 | Bush, 20 x 22 x 10 for brake shoes (R. VI). | 4 |
| 438.508 | Pin for brake shoe adjustment cam 21 mm long (R. II). | 4 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 438.510 | Bush, 16 x 20 x 13.6, for brake shoe adjustment (R. II). | 4 |
| 438.511 | Distance piece for brake shoe anchor pin (R. II). | 4 |
| 438.516 | Adjustment cam for brake shoe, hole 10.5 x 12 (R. II). | 4 |
| 438.586 | Anchor pin for brake shoe, 38.5 mm long, plain part 19 mm (R. II). | 4 |
| 438.606 | Adjusting washer, 8.5 x 18 x 0.5, for brake shoe guide pins (R. II). | As nec. |
| 438.607 | Washer, 8.5 x 18 x 0.2 for brake shoe guide pin (R. II). | As nec. |
| 438.608 | Adjusting washer, 14.5 x 24 x 1, for brake shoe anchor pins (R. II). | As nec. |
| 438.630 | Adjusting washer, 8.5 x 18 x 1, for brake shoe guide pin (R. II). | As nec. |
| 441.332 | Thrust spring for brake shoe guide pins (R. II). | 8 |
| 441.333 | Guide pin for brake shoes, 47 mm long (R. II). | 4 |
| 619.052 | Washer, Belleville type, for cam pin (R. VI). | 4 |

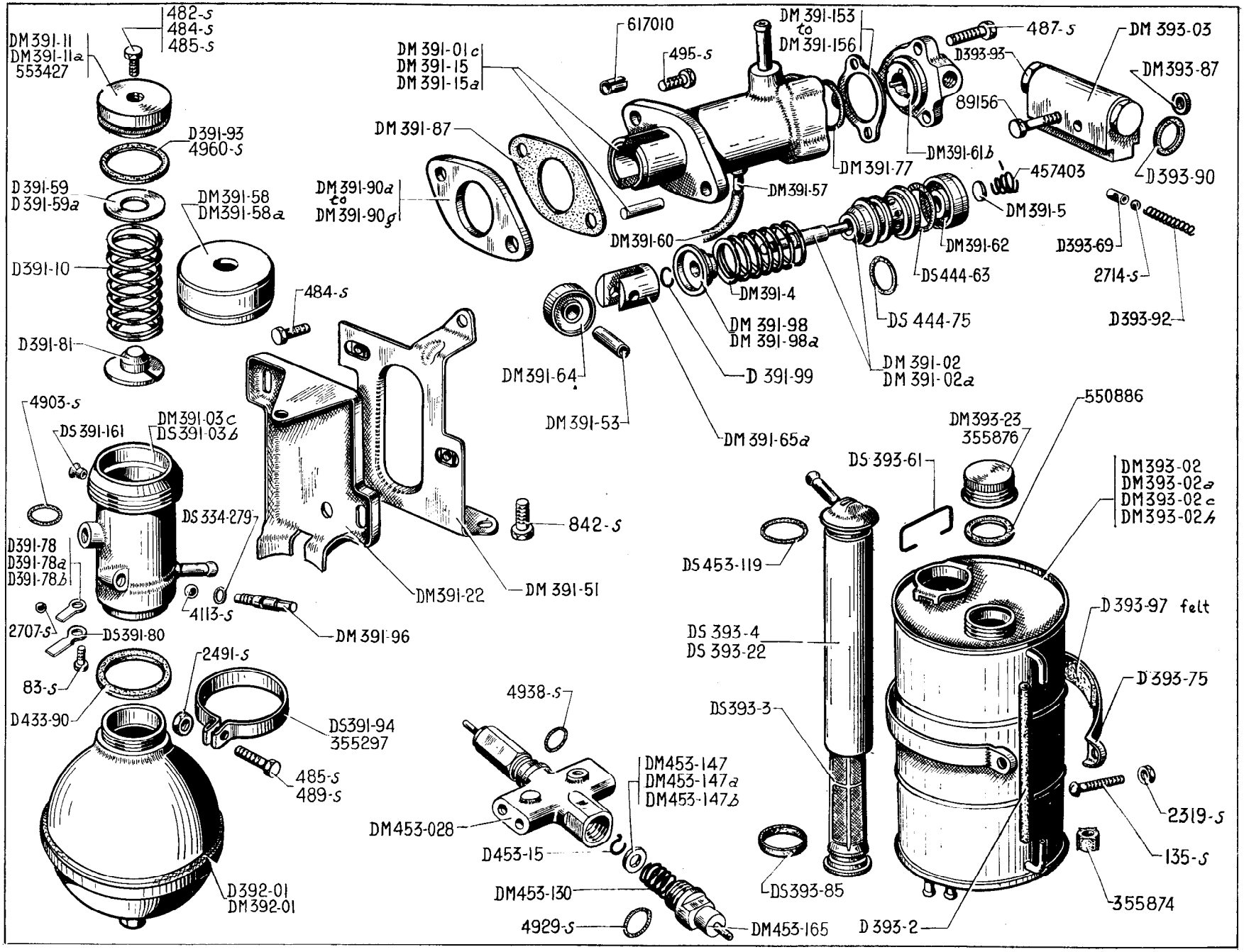


The numbers underlined indicate new parts which do not appear on the illustration.


482-S
DS 334-181
4905-S
D 453-118
DM 453-118
A 453-26
D 453-24
DM453-24
A 453-28
DM 453-05
DS 453-05
DM 453-20
DS 453-20
DM 453-21b
DS 453-21a
DS 451-03
DS 451-87
A 451-3
619051
A 451-86
A 451-16
D 451-21a
A451-85
A451-83
438157
D451-110
D 451-91a
DS 451-2
DS 451-15
2372-S
DS 451-90
DS 451-61
DS 451-19
DS 451-44
DS 451-20
DS 451-43

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Since November 1957** | |
| A 451-3 | Pin, hex. head, (machined part 15.4 mm, 9 mm diameter), for brake adjustment cam. | 4 |
| A 451-16 | Brake shoe adjusting cam, 32 mm wide. | 4 |
| A 451-83 | Guide rod for brake shoe thrust spring, total length 35 mm. | 4 |
| A 451-85 | Thrust spring for brake shoe, 18 mm diameter (R. VI). | 4 |
| A 451-86 | Distance piece for brake shoe adjusting cam, 9 mm diameter, height 10 mm. | 4 |
| A 453-26 | Bleed screw for brake cylinders. | 2 |
| A 453-28 | Cap, rubber, for cylinder bleed screw (R. VI). | 2 |
| DS 334-181 | *Ring seal, 10.5 x 15.9 x 2.7, for brake cylinder (R. VI). Until August 1961. Replaced by 4.978-S.* | 4 |
| DS 451-03 | Brake backplate, 303 mm diameter with fixed anchor pins. | 2 |
| DS 451-2 | Brake shoe anchor pin, 12 mm diameter, 26 mm long. | 2 |
| DS 451-15 | Eccentric for brake shoe adjustment, 7 mm thick. | 4 |
| DS 451-19 | Brake shoe, front, left-hand, lining 175 mm long. (R. VI). | 1 |
| DS 451-20 | Brake shoe, rear, left-hand, lining 132 mm long. | 1 |
| D 451-21a | Return spring for brake shoes, external diameter 14 mm. | 2 |
| DS 451-43 | Brake shoe, rear, right-hand, lining 132 mm long. (R. VI). | 1 |
| DS 451-44 | Brake shoe, front, right-hand, lining 175 mm long. (R. VI). | 1 |
| DS 451-61 | Plate, rubber, for backplate, 31 x 45. | 2 |
| DS 451-87 | Guide pin for brake shoes. | 8 |
| DS 451-90 | Lockwasher, double, 10.5 mm, distance between centres 40 mm for brake shoe adjusting eccentric. | 2 |
| D 451-91a | Oil drain ring for brake with drain tube, 85 x 134. | 2 |
| D 451-110 | Screw, 7 diameter x 23 long, securing brake backplate. | 12 |
| DM 453-05 | Brake cylinder complete. Until August 1961. (R. VI). | 2 |
| DS 453-05 | Brake cylinder complete. Since August 1961. (R. VI). | 2 |
| DM 453-20 | Brake cylinder only, internal diameter 16.5 mm. Until August 1961. (R. VI). | 2 |
| DS 453-20 | Brake cylinder only, internal diameter 18 mm. Since August 1961. (R. VI). | 2 |
| DM 453-21b | Piston for brake cylinder, external diameter 16.5 mm, shouldered diameter 10.5 mm (R. VI). October 1959 - August 1961. Replaces earlier type. Order in addition: 1-DM 453-24. | 2 |
| DS 453-21a | Piston for brake cylinder, external diameter 18 mm. Since August 1961. (R. VI). | 2 |
| D 453-24 | Dust cap, rubber, for brake cylinder 9.5 x 27. Until October 1959. | 4 |
| DM 453-24 | *Dust cap, rubber, for brake cylinder, 8 x 27. Since October 1959. Replaced by DX 453-24.* | 4 |
| D 453-118 | Circlip for brake cylinder, wire diameter 1.1 mm. Since August 1961. | 2 |
| DM 453-118 | Circlip for rear brake cylinder, wire diameter 1 mm. Until August 1961. | 2 |
| 482-S | Screw, hex. head, 7 diameter x 12.5 long, securing brake cylinder (R. III). | 4 |
| 2.372-S | Nut, hex., 9 diameter x 125 pitch, for brake shoe adjusting eccentrics (R. III). | 4 |
| 4.905-S | *Ring seal, 12.1 x 17.5 x 2.7, for brake cylinder (R. VI). August 1961 - July 1964. Replaced by 4.983-S.* | 4 |
| 4.983-S | *Ring seal, 12.1 x 17.5 x 2.7 for brake cylinder (R. III). Since July 1964. Replaced by 4.875-S.* | 4 |
| 438.157 | Retaining cap for brake shoe thrust spring, internal diameter 19 mm (R. II). | 4 |
| 619.051 | Washer, Belleville type, 9.5 x 27, for brake shoe adjusting cam (R. VI). | 8 |

The numbers underlined indicate new parts which do not appear on the illustration.


482-S
484-S
485-S
DM391-11
DM391-11a
553427
D391-93
4960-S
D391-59
D391-59a
DM391-58
DM391-58a
D391-10
D391-81
484-S
4903-S
DS391-161
DM391-03c
DS391-03b
DS334-279
D391-78
D391-78a
D391-78b
2707-S
DS391-80
83-S
D433-90
2491-S
DS391-94
355297
485-S
489-S
D392-01
DM392-01
DM391-22
DM391-51
842-S
4113-S
DM391-96
617010
DM391-01c
DM391-15
DM391-15a
495-S
DM391-153
to
DM391-156
487-S
DM393-03
D393-93
DM393-87
89156
DM391-87
DM391-61b
DM391-77
457403
DM391-90a
to
DM391-90g
DM391-57
DM391-5
DM391-60
DM391-62
D393-69
D393-90
DS444-63
2714-S
DM391-4
DM391-98
DM391-98a
DS444-75
D393-92
DM391-64
D391-99
DM391-02
DM391-02a
DM391-53
DM391-65a
550886
DM393-23
355876
DS393-61
DM393-02
DM393-02a
DM393-02c
DM393-02h
DS453-119
D393-97 felt
DS393-4
DS393-22
D393-75
DS393-3
2319-S
135-S
DS393-85
355874
D393-2
4938-S
DM453-147
DM453-147a
DM453-147b
DM453-028
D453-15
DM453-130
4929-S
DM453-165

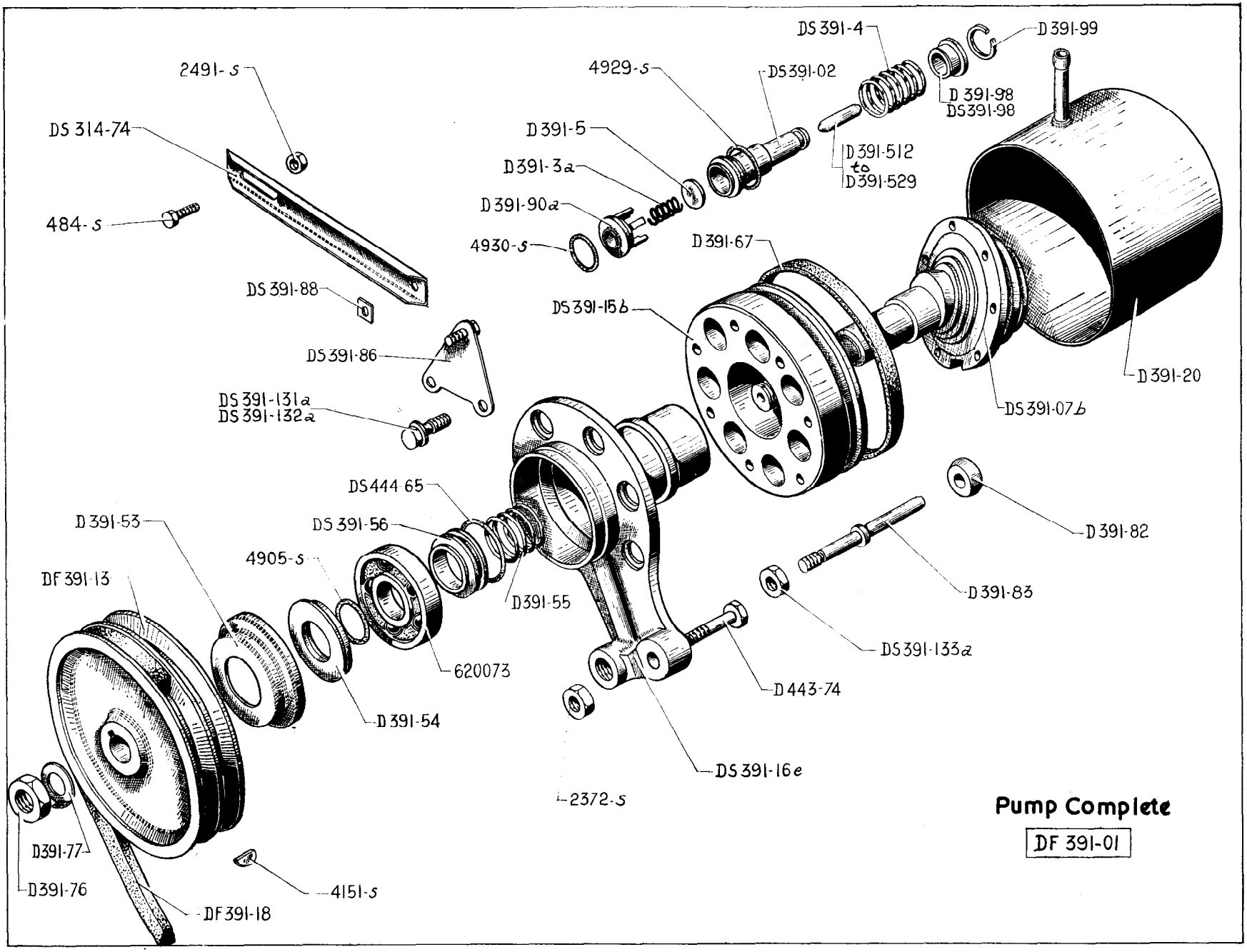
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 334-279 | Joint, rubber, for pressure regulator bleed screw, 6.7 x 10.5 x 1.9. | 1 |
| DM 391-01c | Suspension pump complete (with intermediate piston). Since February 1960. Replaces earlier types.<br>- Until October 1958; order in addition: 1-DM 391-84b, 1-D 392-90, 1-DS 391-161.<br>- October 1958 - February 1960; order in addition: 1-DM 391-84b. | 1 |
| DM 391-02 | Cylinder and piston, paired, for suspension pump. Until February 1960. | 1 |
| DM 391-02a | Cylinder and piston, paired, for suspension pump, (length of piston 62 mm). Since February 1960. | 1 |
| DM 391-03c | *Pressure regulator with nut for tightening cap. Since December 1960. Replaced earlier type for type fitted until October 1958; order in addition: 1-DM 391-84a, 1-DS 391-161, 1-D 392-90, 1-484-S. Replaced by DV 391-03a; order in addition: 1-DM 391-22a, 1-4.868-S.* | 1 |
| DS 391-03b | *Pressure regulator (assisted steering). Replaced by DX 391-03b; order in addition: 1-DM 391-22a, 1-4.868-S.* | 1 |
| DM 391-4 | Return spring for suspension pump piston, internal diameter 23.75. | 1 |
| DM 391-5 | Valve for suspension pump. | 1 |
| D 391-10 | Spring for control valve, external diameter 34 mm. | 1 |
| DM 391-11 | *Cap for control valve, 42 mm diameter, 18.5 mm thick. December 1960 - November 1963. Replaced by DM 391-11a.* | 1 |
| DM 391-11a | Cap for control valve, 42 mm diameter x 16.5 mm thick (without groove marking). Since November 1963. | 1 |
| DM 391-15 | Body for suspension pump. Until February 1960. | 1 |
| DM 391-15a | Body for suspension pump (with intermediate piston). Since February 1960. | 1 |
| DM 391-22 | *Intermediate support for control valve. Replaced by DM 391-22a.* | 1 |
| DM 391-51 | Support for control valve on cylinder. | 1 |
| DM 391-53 | Pin for suspension pump roller, 9 mm diameter x 23 mm long. | 1 |
| DM 391-57 | Connection on suspension pump for overflow return, threaded 10 diameter x 100 pitch, 25 mm long. Since February 1960. | 1 |
| DM 391-58 | *Nut for tightening cap of control valve, threaded 59 diameter x 150 pitch, (without groove marking). Until November 1963. Replaced by DM 391-58a.* | 1 |
| DM 391-58a | Nut for tightening cap of control valve, threaded 59 x 150 pitch. Diameter of hole for screw securing pressure regulator 8.5 mm (without groove marking). Since November 1963. | 1 |
| | Adjusting washer for control valve, 20 x 34. | As nec. |
| D 391-59 | 0.25 mm thick. | |
| D 391-59a | 1.00 mm thick. | |
| DM 391-60 | Flexible pipe for suspension pump overflow return, 7 x 9, length 240 mm (R. VI). Since February 1960. | 1 |
| DM 391-61b | Cap for suspension pump (hole for pressure outlet 6.45 mm). Since October 1958. Replaces earlier type; order in addition: 1-DM 391-84a, 1-D 392-90, 1-DS 391-161. | 1 |
| DM 391-62 | Seat for suspension pump, 9 x 38 x 11. | 1 |
| DM 391-64 | Roller for suspension pump, 9.04 x 30 x 8. | 1 |
| DM 391-65a | Plunger for suspension pump (6 holes). | 1 |
| DM 391-77 | *Ring seal, 33 x 38 x 2.45 between seat and cap for suspension pump. Replaced by 4.867-S.* | 1 |
| | Shim for adjustment of pressure regulator thrust spring: | As nec. |
| D 391-78 | 0.1 mm thick. | |
| D 391-78a | 0.2 mm thick. | |
| D 391-78b | 0.5 mm thick. | |
| DS 391-80 | Retaining plate for pressure regulator ball. | 1 |
| D 391-81 | Cup, with ball, for pressure regulator. | 1 |
| DM 391-87 | Joint, paper, for suspension pump, 2 holes 62 mm between centres (R. VI). | 2 |
| | Distance piece for suspension pump: | As nec. |
| DM 391-90a | 13.91 mm thick. | |
| DM 391-90b | 13.77 mm thick. | |
| DM 391-90c | 13.63 mm thick. | |
| DM 391-90d | 13.49 mm thick. | |
| DM 391-90e | 13.35 mm thick. | |
| DM 391-90f | 13.21 mm thick. | |
| DM 391-90g | 13.07 mm thick. | |
| D 391-93 | Joint, rubber, lower, 38.6 x 44 x 4.5 for pressure regulator. Until December 1960. | 1 |
| DS 391-94 | Clip securing pressure regulator, 58 mm diameter. Since February 1959. | 1 |
| DM 391-96 | Bleed screw for pressure regulator. | 1 |
| DM 391-98 | Cup for suspension pump return spring, 8.5 x 29.5 x 5. Until February 1960. | 1 |
| DM 391-98a | Cup for suspension pump return spring, 8.5 x 29.5 x 7. Since February 1960. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| D 391-99 | Circlip for suspension pump, diameter of wire 1 mm. | 1 |
| | Shim for adjustment of suspension pump: | As nec. |
| DM 391-153 | 0.05 mm thick. | |
| DM 391-154 | 0.10 mm thick. | |
| DM 391-155 | 0.15 mm thick. | |
| DM 391-156 | 0.20 mm thick. | |
| DS 391-161 | Reduction bush for mounting, 6.35 mm pipe between pump and pressure regulator (assembly with lining D 392-90). | As nec. |
| D 392-01 | Main accumulator. Until August 1961. | 1 |
| DM 392-01 | Main accumulator, blue marking 40 kg. Since August 1961. | 1 |
| DM 393-02 | Reservoir complete for pump. Until February 1958. | 1 |
| DM 393-02a | Reservoir for suspension pump (1 pipe for brake return at the upper part). February 1958 - June 1961. | 1 |
| DM 393-02c | Reservoir for suspension pump (3 pipes at the lower part). - inscription in 4 languages. June 1961 - August 1961. | 1 |
| DM 393-02h | Reservoir for suspension pump (4 pipes at the lower part). - inscription in 4 languages. Since August 1961. | 1 |
| DM 393-03 | Distribution unit. Until August 1961. | 1 |
| D 393-2 | Gauge tube on reservoir, nylon, 173 mm long (R. VI). | 1 |
| DS 393-3 | Filter element, only, for reservoir 224 mm high (R. VI). | 1 |
| DS 393-4 | Filter complete with reservoir, with nylon filter tube. | 1 |
| DS 393-22 | Filter tube, only, for reservoir (R. VI). | 1 |
| DM 393-23 | Cap for reservoir with filter (R. VI). Export. Since June 1960. | 1 |
| DS 393-61 | Spring for filter tube (R. VI). | 1 |
| D 393-69 | Plunger for distribution unit, 5 x 8.5. Until August 1961. | 2 |
| D 393-75 | Strap, 15 x 539, securing reservoir. | 2 |
| DS 393-85 | Sealing washer for reservoir filter, 35 x 40 x 5 (R. VI). | 1 |
| DM 393-87 | Distance piece for distribution unit, 5.5 x 16 x 8. Until August 1961. | 2 |
| D 393-90 | Joint for cap on distribution unit, 16 x 18.8 x 2. Until August 1961. | 2 |
| D 393-92 | Spring for distribution unit, internal diameter 7.2 mm. Until August 1961. | 2 |
| D 393-93 | Cap for distribution unit, threaded 16 diameter x 150 pitch. | 2 |
| D 393-97 | Packing for reservoir (felt) 215 mm long, 15 mm wide. Until June 1964. | 2 |
| D 433-90 | Joint, rubber, 36 x 40 x 3.7, between control valve and accumulator. | 1 |
| DS 444-63 | Ring seal, 27.7 x 33.1 x 2.7, between seat and suspension pump cylinder (R. VI). | 1 |
| DS 444-75 | Ring seal, 24.5 x 29.9 x 2.7, between cylinder and suspension pump body (R. VI). | 1 |
| DM 453-028 | Security valve with pressure contact. Since August 1961. | 1 |
| D 453-15 | Circlip for valve of security valve. Since August 1961. | 1 |
| DS 453-19 | Ring seal, 37 x 44 x 3.5, for filter tube. | 1 |
| DM 453-130 | Spring for valve of security valve, external diameter 12 mm, 10 coils, Since August 1961. | 1 |
| | Thrust washer for security valve spring. Since August 1961. | As nec. |
| DM 453-147 | 6.4 x 12 x 2.9. | |
| DM 453-147a | 6.4 x 12 x 3.8. | |
| DM 453-147b | 6.4 x 12 x 4.7. | |
| DM 453-165 | Cap for security valve, threaded 18 diameter x 150 pitch. Since August 1961. | 1 |
| 83-S | Screw, countersunk head, 4 x 10, for pressure regulator rod (R. III). | 1 |
| 135-S | Screw, round head, 5 diameter x 40 long, securing reservoir (R. III). | 2 |
| 482-S | Screw, hex. head, 7 diameter x 12.5 long, securing pressure regulator (R. III). Until December 1960. | 2 |
| 484-S | Screw, hex. head, 7 diameter x 17.5 long (R. III) securing: - intermediate support for pressure regulator on support on cylinder. | 2 |
| | - pressure regulator on support. December 1960 - November 1963. | 1 |
| 485-S | Screw, hex. head, 7 diameter x 20 long (R. III) for clip on pressure regulator for regulator on bracket. Since November 1963. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 487-S | Screw, hex. head, 7 diameter x 25 long, securing cap for suspension pump (R. III). | 3 |
| 489-S | Screw, hex. head, 7 diameter x 30 long, for pressure regulator clip (R. III). Since February 1959. | 1 |
| 495-S | Screw, hex. head, 7 diameter x 45 long, securing pump on crankcase (R. III). | 2 |
| 842-S | Screw, hex. head, 10 diameter x 15 long, securing support for pressure regulator on cylinder (R. III). | 1 |
| 2.319-S | Nut, hex., 5 diameter x 75 pitch, securing reservoir (R. III). | 2 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch, securing pressure regulator clip (R. III). | 1 |
| 2.707-S | Ball, 6 mm diameter for pressure regulator (for opening from pump to sphere). (R. VI). | 1 |
| 2.714-S | Ball, 9.52 mm diameter for distribution unit (R. VI). Until August 1961. | 2 |
| 4.113-S | Ball, 7.5 mm diameter for pressure regulator bleed screw (R. VI). | 1 |
| 4.903-S | Ring seal, 8.9 x 12.7 x 1.9, for pressure regulator piston (R. VI). | 1 |
| 4.929-S | Ring seal, 18.7 x 22.5 x 1.9, for security valve cap (R. VI). August 1961 - July 1964. | 1 |
| 4.938-S | Ring seal, 12.1 x 15.9 x 1.9, between pressure switch and security valve (R. VI). Since August 1961. | 1 |
| 4.960-S | Ring seal, 37.5 x 42.4 x 2.45, for pressure regulator cap (R.III). Since December 1960. | 1 |
| 4.986-S | Ring seal, 18.7 x 22.5 x 1.9, for safety valve cap (R. III). Since July 1964. | 1 |
| 89.156 | Screw, hex. head, 5 diameter x 40 long, securing distribution unit (R. III). Until August 1961. | 2 |
| 355.297 | *Clips securing pressure regulator 14 mm wide, diameter 56 mm (R. II). Until February 1959. No longer supplied.* | 1 |
| 355.874 | Joint, rubber, 5 x 11 x 30, for reservoir gauge tube (R. II). | 2 |
| 355.876 | Cap for reservoir, diameter of hole 1.6 mm (R. VI). | 1 |
| 457.403 | Spring for suspension pump valve, external diameter 10 and 15.5 (R. II). | 1 |
| 550.886 | Joint, rubber, 34 x 45, for reservoir cap (R. VI). | 1 |
| 553.427 | *Shouldered cap for pressure regulator, thickness 4.5 mm (R. II). Until December 1960. No longer supplied.* | 1 |
| 617.010 | Pin, 11 x 23, securing suspension pump (R. VI). | 2 |



The numbers underlined indicate new parts which do not appear on the illustration.




**Pump Complete**

DF 391-01

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 314-74 | *Stay for pump, 180 mm long. Until June 1965. Replaced by DX 391-74.* | 1 |
| DF 391-01 | *High pressure pump complete. Until September 1964. Replaced by DVF 391-01; order in addition: 1-DS 391-103.* | 1 |
| DF 391-01b | *High pressure pump complete. September 1964 - June 1965. Replaced by DVF 391-01; order in addition: 1-DS 391-103.* | 1 |
| DVF 391-01 | High pressure pump complete (double groove pulley), with inclined inlet pipe. Since June 1965. | 1 |
| DS 391-02 | Cylinders and piston. | 7 |
| DS 391-07b | Shaft with bearing. | 1 |
| D 391-3a | Spring for valve, external diameter 8 mm. | 7 |
| DS 391-4 | Return spring for piston, 21.35 mm outside diameter. Since March 1963. Replaces earlier model. Order in addition: DS 391-98. | 7 |
| D 391-5 | Valve for pump, thickness 1.2 mm, diameter 13 mm. | 7 |
| DF 391-13 | Pulley for pump, 2 grooves, external diameter 106 mm. | 1 |
| DS 391-15b | *Body for pump, internal diameter 33 mm. Until April 1965. Replaced by DS 391-15d; order in addition: 1-4.985-S.* | 1 |
| DS 391-15d | Pump body, (arrangement with cover seal by ring seal.) Since April 1965. | 1 |
| DS 391-16c | *Bearing for pump shaft (arrangement with needle roller bearing). September 1964 - June 1965. Replaced by DX 391-16; order in addition: 1-DS 391-103.* | 1 |
| DS 391-16e | *Bearing for pump shaft. Until September 1964. Replaced by DX 391-16; order in addition: 1-DS 391-21a; 1-DS 391-103.* | 1 |
| DX 391-16 | Bearing for high pressure pump shaft (1 fixing hole 9 mm diameter x 32.5 mm high.).Since June 1965. | 1 |
| DF 391-18 | Belt for pump (R. VI). | 2 |
| D 391-20 | *Cover for pump. Until June 1965. Replaced by DX 391-20.* | 1 |
| DX 391-20 | High pressure pump cover with inclined inlet pipe. Since June 1965. | 1 |
| DS 391-21a | Needle roller bearing, 17.6 x 28 x 16. Since September 1964. | 1 |
| D 391-53 | Closing cup, 21.5 x 55.5. | 1 |
| D 391-54 | Deflector for pump, 21.1 x 44 x 5.4. | 1 |
| D 391-55 | Spring retaining bush, external diameter 22.5 mm. | 1 |
| DS 391-56 | Joint for pump, 18 x 27 x 9. | 1 |
| D 391-67 | Sealing joint, rubber, between body and cover, 80 x 84.5 x 3.4. Until April 1965. | 1 |
| DX 391-74 | Stay for high pressure pump, 1 hole 8.5 diameter, 180 mm long. Since June 1965. | 1 |
| D 391-76 | Nut, hex., 12 diameter x 125 pitch, for pulley (R. VI). | 1 |
| D 391-77 | Lockplate for pulley nut, 12.2 mm diameter. | 1 |
| D 391-82 | *Ball for locking finger, internal diameter 7 mm x 9 mm thick. Until September 1964. Replaced by: DS 391-82.* | 1 |
| DS 391-82 | Ball for locking finger, internal diameter 7 mm x 9 mm thick. Since September 1964. | 1 |
| D 391-83 | Locking finger, 7 mm diameter, 84.5 mm long. | 1 |
| DS 391-86 | Plate locking pump stay (straight shape). | 1 |
| DS 391-88 | *Thrust plate for pump stay, 15 x 15 x 3. Until June 1965. Replaced by DX 391-88.* | 2 |
| DX 391-88 | Thrust plate for pump stay, 15 x 15 x 3, 1 hole 8.5 mm diameter. Since June 1965. | 2 |
| D 391-90a | Distance piece for cylinder, internal diameter 8 mm, external diameter 21 mm. | 7 |
| D 391-98 | *Cup for piston spring, internal diameter 8.5 mm, external diameter 21 mm. Until March 1963. Replaced by: DS 391-98; order in addition: 1-DS 391-4.* | 7 |
| DS 391-98 | Cup for piston spring, internal diameter 8.5 mm x 21 mm external diameter. Since March 1963. | 7 |
| D 391-99 | Circlip (diameter of wire 1 mm). | 7 |
| DS 391-103 | Screw, 9 x 125, for securing pump to gearbox housing, (length under head 65 mm). L. H. steering. Since June 1965. | 1 |
| DX 391-103 | Screw, 9 x 125, for securing pump to gearbox housing, (length under head 82 mm). R. H. steering. Since June 1965. | 1 |
| DS 391-131a | Screw, hex. head, 8 diameter x 25 long, securing bearing. | 4 |
| DS 391-132a | Screw, hex. head, 8 diameter x 23 long, securing bearing. | 2 |
| DS 391-133a | Nut, hex., 8 diameter x 100 pitch, securing bearing. | 1 |

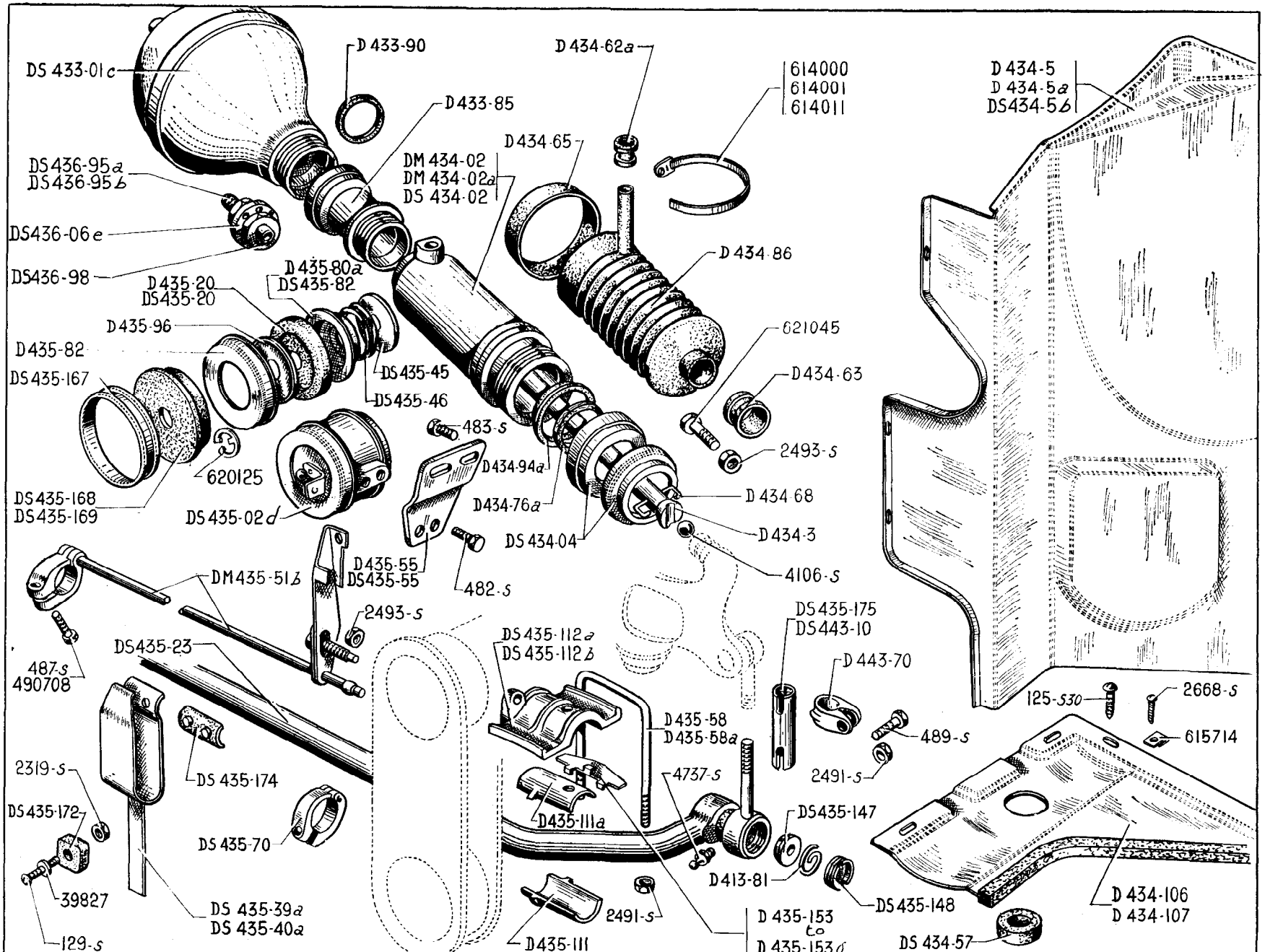
The numbers underlined indicate new parts which do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | Piston rod for pump : | 7 |
| D 391-512 | 28.8 mm long. | |
| D 391-513 | 28.9 mm long. | |
| D 391-514 | 29 mm long. | |
| D 391-515 | 29.1 mm long. | |
| D 391-516 | 29.2 mm long. | |
| D 391-517 | 29.3 mm long. | |
| D 391-518 | 29.4 mm long. | |
| D 391-519 | 29.5 mm long. | |
| D 391-520 | 29.6 mm long. | |
| D 391-521 | 29.7 mm long. | |
| D 391-522 | 29.8 mm long. | |
| D 391-523 | 29.9 mm long. | |
| D 391-524 | 30 mm long. | |
| D 391-525 | 30.1 mm long. | |
| D 391-526 | 30.2 mm long. | |
| D 391-527 | 30.3 mm long. | |
| D 391-528 | 30.4 mm long. | |
| D 391-529 | 30.5 mm long. | |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| D 443-74 | Screw, 9 diameter x 50 long, securing pump. Until June 1965. | 1 |
| DS 444-63 | Ring seal, 27.7 x 33.1 x 2.7, between body and pump bearing (R. VI). | 1 |
| DS 444-65 | Ring seal, 21.3 x 28.5 x 3.6, on bush between bearing and pump body. | 1 |
| 484-S | Screw, hex. head, 7 diameter x 17.5 long, securing pump tie-rod (R. III). | 1 |
| 2.372-S | Nut, hex., 9 diameter x 125 pitch, securing pump (R. III). | 1 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch, securing pump tie-rod (R. III). | 1 |
| 4.151-S | Key, Woodruff, 3 x 3.7 x 10, for pump pulley (R. III). | 1 |
| 4.905-S | Ring seal, 12.1 x 17.5 x 2.7, between deflector and pump shaft (R. VI). Until September 1964. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 4.929-S | *Ring seal, 18.7 x 22.5 x 1.9, for cylinders (R. VI). Until September 1964. Replaced by 4.987-S.* | 7 |
| 4.930-S | *Ring seal, 15.7 x 21.1 x 2.7, for pump (R. VI). Until September 1964. Replaced by 4.987-S.* | 7 |
| 4.983-S | Ring seal, 12.1 x 17.5 x 2.7, between deflector and pump shaft (R. III). Since September 1964. | 1 |
| 4.985-S | Ring seal, 90 x 96 x 3, between cover and high pressure pump body (R. VI). Since April 1965. | 1 |
| 4.986-S | Ring seal, 18.7 x 22.5 x 1.9 for cylinders (R. III). Since September 1964. | 7 |
| 4.987-S | Ring seal, 15.7 x 21.1 x 2.7, for pump (R. III). Since September 1964. | 7 |
| 620.073 | Ball bearing, 12 x 50 x 16 (R. VI). | 1 |

The numbers underlined indicate new parts which do not appear on the illustration.


DS 433-01c
D 433-90
D 433-85
D 434-62a
614000
614001
614011
D 434-5
D 434-5a
DS434-5b
D 434-65
DM 434-02
DM 434-02a
DS 434-02
DS436-95a
DS436-95b
DS436-06e
DS436-98
D 435-80a
DS435-82
D 435-20
DS435-20
D 435-96
D 435-82
DS435-167
DS 435-45
DS435-46
D 434-86
621045
D 434-63
2493-s
483-s
620125
DS435-168
DS435-169
DS 435-02d
D434-94a
D434-76a
D 434-68
D 434-3
DS 434-04
4106-s
D435-55
DS435-55
482-s
DM435-51b
2493-s
487-s
490708
DS435-23
DS 435-112a
DS 435-112b
DS435-175
DS443-10
D 443-70
125-530
2668-s
615714
D 435-58
D 435-58a
489-s
2491-s
4737-s
2319-s
DS 435-174
DS435-172
D435-111a
DS435-147
D413-81
DS 435-70
39827
DS 435-39a
DS 435-40a
129-s
2491-s
DS435-148
D 434-106
D 434-107
D435-111
D 435-153
to
D 435-153g
DS 434-57

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| D 413-81 | Spring for anti-roll bar ball pin, external diameter 25. 5. | 2 |
| DS 433-01c | Suspension sphere (without damper). | 2 |
| D 433-85 | Sleeve for suspension sphere, left-hand, threaded 36 diameter x 150 pitch. | 1 |
| D 433-90 | Joint, rubber, 36 x 40 x 3. 7, between cylinder and suspension sphere. | 3 |
| DM 434-02 | Suspension cylinder, left-hand. Until July 1960. | 1 |
| DM 434-02a | Suspension cylinder, right-hand. | 1 |
| DS 434-02 | Suspension cylinder, left-hand. Since July 1960. | 1 |
| DS 434-04 | Nut, 54 diameter x 150 pitch, with cup and joint for suspension cylinder. | 2 |
| D 434-3 | Piston rod with pin. | 2 |
| D 434-5 | *Shield for suspension mechanism, left-hand (lateral part). Until October 1964. Replaced by: DS 434-5c.* | 1 |
| D 434-5a | *Shield for suspension mechanism, right-hand (lateral part). Until October 1964. Replaced by: DS 434-5d.* | 1 |
| DS 434-5b | Shield for suspension mechanism, right-hand. Right-hand steering. October 1962 - October 1964. | 1 |
| DS 434-5c | Shield for suspension mechanism, left-hand, (lateral part). (Fitting with tyres with wide tread). October 1964 - July 1965. | 1 |
| DS 434-5d | Shield for suspension mechanism, right-hand, (lateral part). (Fitting with tyres with wide treads). L. H. steering. October 1964 - July 1965. | 1 |
| DS 434-5e | Shield for suspension mechanism, right-hand, (fitting with wide tread tyres). R. H. steering. October 1964 - July 1965. | 1 |
| DX 434-5a | Shield for suspension mechanism, left-hand (lateral part). Since July 1965. | 1 |
| DX 434-5b | Shield for suspension mechanism, right-hand (lateral part). Since July 1965. | 1 |
| DS 434-57 | Sealing washer, rubber, for suspension mechanism shield, 20 x 44 x 13. | 2 |
| D 434-62a | Protective bush under clip on return from cylinder to reservoir, internal diameter 11. 5 mm. | 2 |
| D 434-63 | Protective bush under clip on rubber dust cover on cylinder (control lever side), internal diameter 25 mm. | 2 |
| D 434-65 | Flexible protective ring under clip securing cylinder rubber dust cover (cylinder end). | 2 |
| D 434-68 | Pin connecting cylinder piston rod with lever (wire diameter 2 mm). | 2 |
| D 434-76a | Sealing washer, felt, for suspension cylinder, 34. 5 x 46. 5 x 6. | 2 |
| D 434-86 | Dust cover, rubber, for cylinder, internal diameter 19 x 52 mm. | 2 |
| D 434-94a | Sealing joint for cylinder (34. 4 x 44. 5). | 2 |
| D 434-106 | *Shield for suspension mechanism, left-hand (lower part). Until October 1964. Replaced by: DS 434-106a.* | 1 |
| DS 434-106a | Shield, for suspension mechanism, left-hand, (lower part) fitting with wide tread tyres. October 1964 - July 1965. | 1 |
| DX 434-106 | Shield for suspension mechanism, left-hand (lower part). Since July 1965. | 1 |
| D 434-107 | *Shield for suspension mechanism, right-hand (lower part). Until October 1964. Replaced by: DS 434-107a.* | 1 |
| DS 434-107a | Shield, for suspension mechanism, right-hand, (lower part) fitting with wide tread tyres. October 1964 - July 1965. | 1 |
| DX 434-107 | Shield for suspension mechanism, right-hand (lower part). Since July 1965. | 1 |
| DS 435-02d | Height corrector with quick return. Since July 1962. Replaces earlier types. | 1 |
| D 435-20 | Diaphragm for corrector, external diameter 54 mm. Until July 1962. | 2 |
| DS 435-20 | Diaphragm for height corrector, 3 mm hole on 6. 2 mm length. Since July 1962. | 2 |
| DS 435-23 | Anti-roll bar with end piece: 1 threaded 14 diameter x 125 right-hand pitch and 1 threaded 14 diameter x 125 left-hand pitch. Since February 1962. Replaces earlier type. Order in addition: 1-DS 435-175. | 1 |
| DS 435-39a | Spring, anti-rattle, left-hand for anti-roll bar. May 1958 - July 1965. | 1 |
| DX 435-39a | Anti-rattle spring for anti-roll bar, (length of fixing clip 125 mm). Since July 1965. | 2 |
| DS 435-40a | Spring, anti-rattle, right-hand for anti-roll bar. May 1958 - July 1965. | 1 |
| DS 435-45 | Valve for height corrector, 5. 85 x 25 x 0. 20 (R. VI). Since July 1962. | 2 |
| DS 435-46 | Spring for height corrector valve (3 coils), internal diameter 21. 5 mm. Since July 1962. | 2 |
| DM 435-51b | Control rod complete for height corrector. Until July 1965. | 1 |
| DX 435-51 | Control rod, complete, for corrector (control lever of corrector 4 mm thick). Since July 1965. | 1 |
| D 435-55 | Support for corrector, 2 slots 7. 75 mm. Until April 1959. | 1 |
| DS 435-55 | Support for corrector, 2 holes 7. 75 mm at 36 mm between centres. April 1959 - July 1965. | 1 |
| DX 435-55 | Support for front corrector, (2 fixing holes on arm bracket, 46. 9 mm between centres). Since July 1965. | 1 |
| D 435-58 | "U" bolt, front for securing anti-roll bar bearing, 72 mm between centres. | 2 |
| D 435-58a | "U" bolt, rear, for securing anti-roll bar bearing, 83 mm between centres. | 2 |



The numbers underlined indicate new parts which do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 435-46 | Spring for height corrector valve (3 coils), internal diameter 21.5 mm. Since July 1962. | 2 |
| DM 435-51b | Control rod complete for height corrector. Until July 1965. | 1 |
| DX 435-51 | *Control rod, complete for height corrector (control lever of corrector 4 mm thick). Since July 1965. Replaced by DX 435-51a.* | 1 |
| D 435-55 | Support for corrector, 2 slots 7.75 mm. Until April 1959. | 1 |
| DS 435-55 | Support for corrector, 2 holes 7.75 mm at 36 mm between centres. April 1959 - July 1965. | 1 |
| DX 435-55 | Support for front corrector, (2 fixing holes on arm bracket, 46.9 mm between centres). Since July 1965. | 1 |
| D 435-58 | "U" bolt, front, for securing anti-roll bar bearing, 72 mm between centres. | 2 |
| D 435-58a | "U" bolt, rear, for securing anti-roll bar bearing, 83 mm between centres. | 2 |
| DS 435-70 | Collar complete, for anti-roll bar thrust. | 2 |
| D 435-80a | Cup for corrector, diameter 5.5 x 37, 5.5 mm thick. Until July 1962. | 2 |
| D 435-82 | Cup for corrector, diameter 32 x 58.5, thickness 12.5 mm. February 1960 - July 1962. | 2 |
| DS 435-82 | Cup, inner, for tightening corrector diaphragm 4.90 mm thick. Since July 1962. | 2 |
| D 435-96 | Cup for corrector, diameter 5 x 36, thickness 1.5 mm. | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| D 435-111 | Half bearing, lower, for anti-roll bar (nylon), length 54 mm (R. VI). Until July 1965. | 2 |
| D 435-111a | Half bearing upper, for anti-roll bar (nylon), length 52 mm (R. VI). Until July 1965. | 2 |
| DX 435-111 | Half bearing, lower, for anti-roll bar (nylon), (2 internal grooves) (R. VI). Since July 1965. | 2 |
| DX 435-111a | Half bearing, upper, for anti-roll bar (nylon), (2 internal grooves, 2 holes, 3 mm diameter) (R. VI). Since July 1965. | 2 |
| DS 435-112a | *Bearing cap for anti-roll bar, right-hand with bearing and dowel. Until July 1965. Replaced by DX 435-112a.* | 1 |
| DS 435-112b | *Bearing cap for anti-roll bar, left-hand, with bearing and dowel. Until July 1965. Replaced by DX 435-112.* | 1 |
| DX 435-112 | Bearing cap for anti-roll bar, left-hand, with bearing and dowel (with lubricator). Since July 1965. | 1 |
| DX 435-112a | Bearing cap for anti-roll bar, right-hand, with bearing and dowel (with lubricator). Since July 1965. | 1 |
| DS 435-147 | Thrust cap for anti-roll bar socket, 26 mm diameter, 5.4 mm thick. | 2 |
| DS 435-148 | Nut securing thrust cap in anti-roll bar socket, threaded 30 diameter x 150 pitch. | 2 |
| | Shim for adjusting anti-roll bar bearing: | As nec. |
| D 435-153 | 1 mm thick. | |
| D 435-153a | 0.95 mm thick. | |
| D 435-153b | 0.90 mm thick. | |
| D 435-153c | 0.85 mm thick. | |
| D 435-153d | 0.80 mm thick. | |
| D 435-153e | 0.75 mm thick. | |
| D 435-153f | 0.70 mm thick. | |
| D 435-153g | 0.65 mm thick. | |
| DS 435-167 | Retaining ring for rubber sealing cap for corrector, external diameter 61 mm. Since February 1960. | 2 |

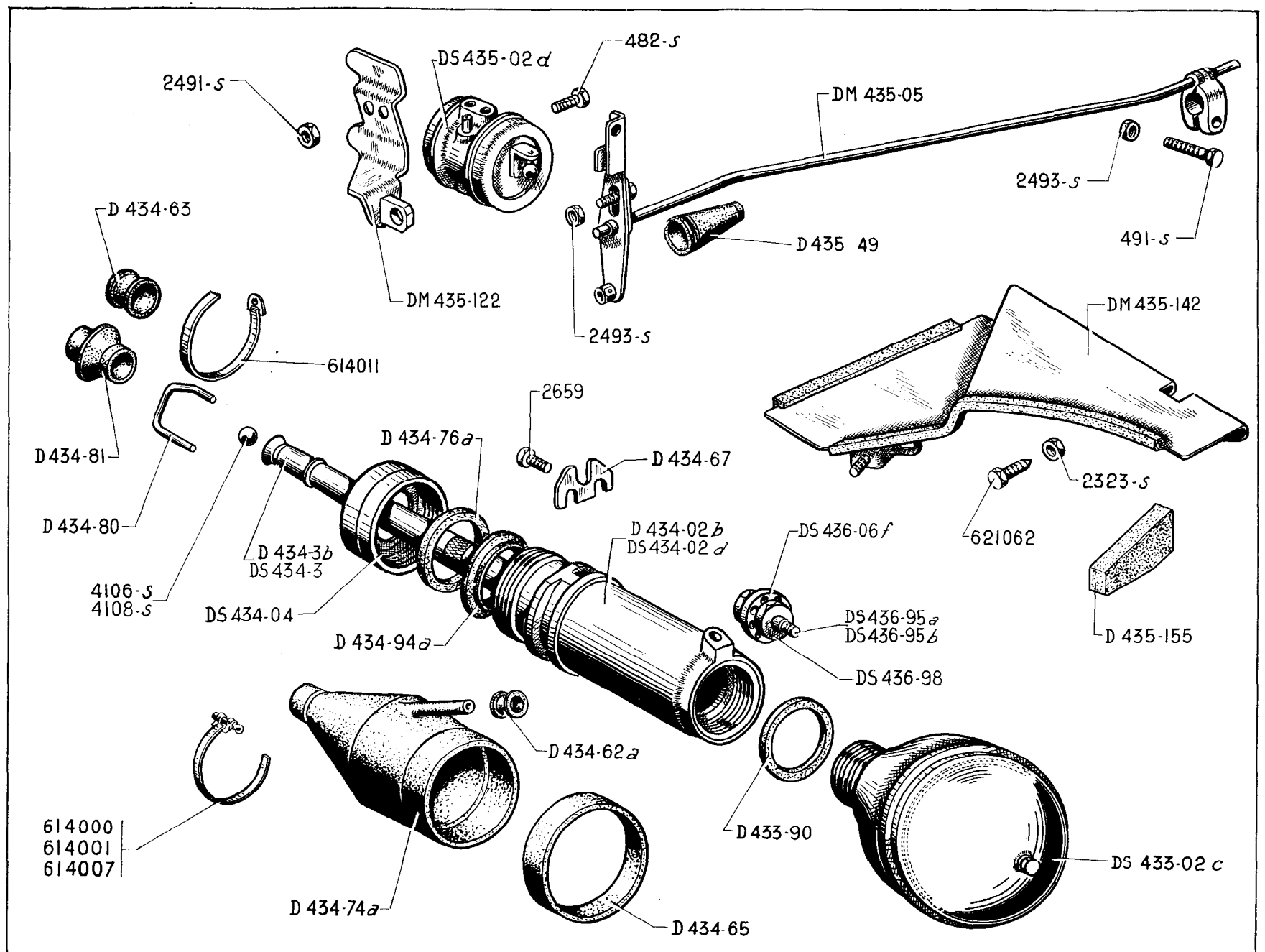
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 435-168 | Sealing cap, rubber, for corrector (nut end), diameter 49 x 63. Since February 1960. | 1 |
| DS 435-169 | Sealing cap, rubber, for corrector (bearing end), diameter 49 x 63, 1 hole 8 mm diameter. Since February 1960. | 1 |
| DS 435-172 | Buffer, rubber, lateral for anti-rattle spring, 5.5 x 27 x 12. Since May 1958. | 2 |
| DS 435-174 | Nylon bush for anti-rattle spring, 65 mm long (R. VI). May 1958 - July 1965. | 2 |
| DX 435-174 | Nylon bush for anti-rattle spring, for anti-roll bar, (2 dowels 7.85 mm diameter x 4 mm high (R. VI). Since July 1965. | 2 |
| DS 435-175 | Coupling sleeve for anti-roll bar, right-hand threaded 14 diameter x 125 right-hand pitch, length 61.5 mm. Since February 1962. | 1 |
| DS 436-06e | Damper (with exhaust hole) without mark. Since April 1963. Replaces earlier types. | 2 |
| DS 436-07c | Valve assembly for damper, front, Since April 1963. | 2 |
| DS 436-07e | Valve assembly for damper, front (reinforced). Since April 1963. | 2 |
| DS 436-95a | *Stud for damper, 7 diameter x 30.5 mm long. Until April 1963. Replaced by DS 436-95b.* | 2 |
| DS 436-95b | Spindle for damper, 31 mm threaded 7 x 100, length of plain part 8.9 mm. Since April 1963. | 2 |
| DS 436-98 | Nut, hex., 7 diameter x 100 pitch 8.2 mm thick for damper. | 4 |
| DS 443-10 | Adjustable sleeve for anti-roll bar, threaded 14 diameter x 125 left-hand and right-hand pitch, 80 mm long. Since February 1962. | 2 |
| D 443-70 | Clip tightening adjustable sleeve for anti-roll bar. | 1 |
| 125-S 30 | *Screw, round head, pointed, 5 diameter x 15 long, securing shield protecting suspension mechanism Replaced by 2.548-S 30.* | 4 |

The numbers underlined indicate new parts which do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 2.668-S | • Screw, P.K. round head, 3.5 x 10, securing screen protecting suspension mechanism (R. VI). | 4 |
| 4.106-S | Ball, 14.28 mm diameter for cylinder and piston rod (R. VI). | 2 |
| 4.737-S | Greaser for anti-roll bar (R. VI). Since June 1961. | 2 |
| 39.827 | Washer, plain, 5.2 x 20 x 2, for lateral stop for anti-rattle spring (R. IV). Since May 1958. | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 490.708 | Screw, round head, 7 diameter x 22.5 long, for clip of corrector control rod (R. I). Since November 1958. | 1 |
| 614.000 | Clip securing cylinder dust cover, 474 mm long (R. VI). | 2 |
| 614.001 | Clip securing cylinder return to reservoir, 132 mm long (R. VI). | 2 |

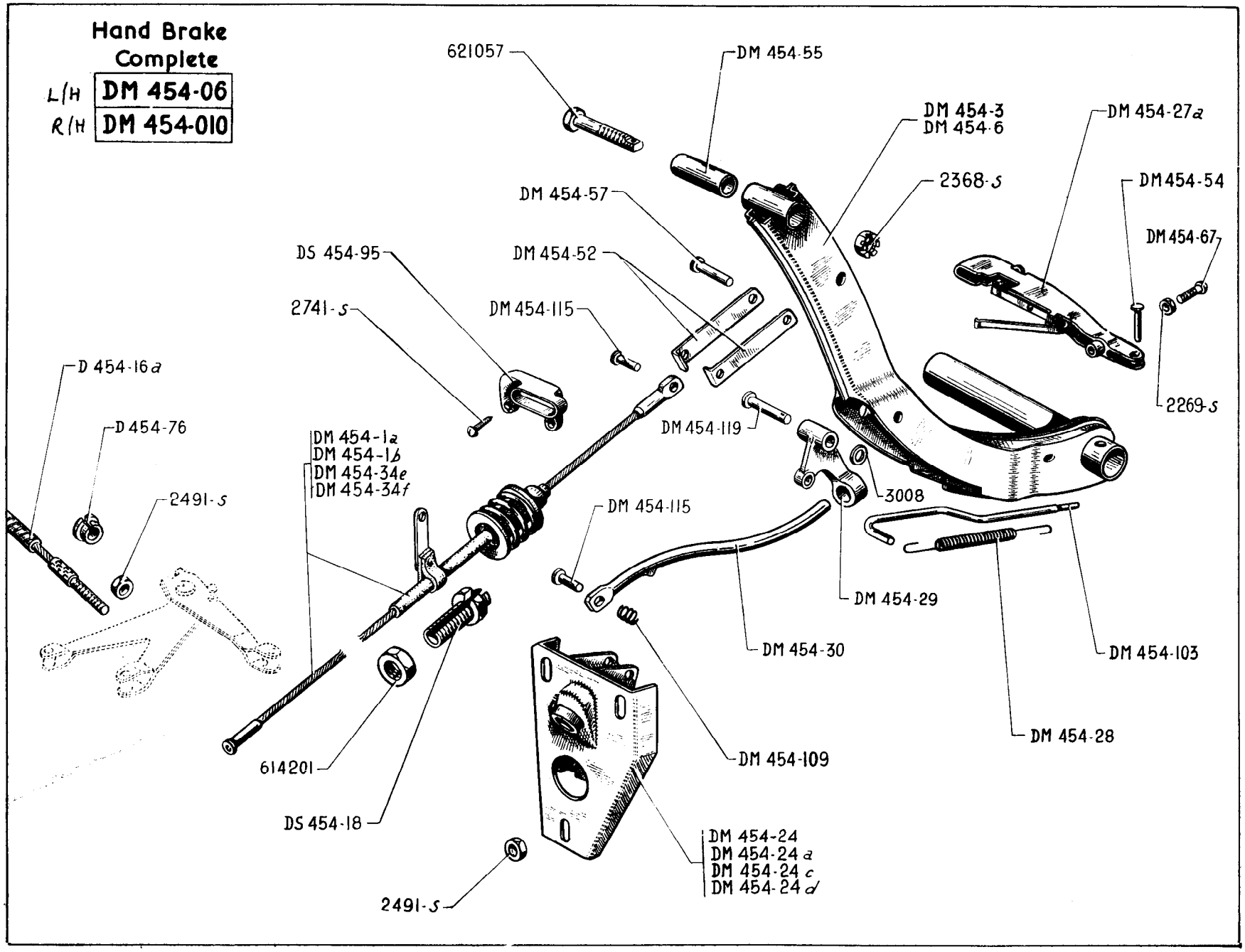
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 614.011 | Clip securing cylinder dust cover (control lever side), 240 mm long (R. VI). | 2 |
| 615.714 | Nut clips, securing protection screen for suspension mechanism (R. VI). | 4 |
| 620.525 | Circlips for height corrector valve, 5 x 9.85 x 0.6 (R. VI). Since July 1962. | 2 |
| 621.045 | Screw, hex. head, 7 diameter x 28 long, securing cylinder (R. II). | 4 |


2491-s
DS 435-02 d
482-s
DM 435-05
2493-s
491-s
D 435 49
D 434-63
DM 435-122
2493-s
DM 435-142
614011
2659
D 434-67
D 434-81
D 434-80
D 434-76a
2323-s
621062
D 434-3b
DS 434-3
4106-s
4108-s
DS 434-04
D 434-94a
D 434-02b
DS 434-02 d
DS 436-06f
DS 436-95a
DS 436-95b
DS 436-98
D 435-155
D 434-62a
614000
614001
614007
D 433-90
DS 433-02 c
D 434-74a
D 434-65

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 433-02c | Suspension sphere (without damper). | 2 |
| D 433-90 | Joint, rubber, 36 x 40 x 3.7, between cylinder and sphere. | 2 |
| D 434-02b | Suspension cylinder. Until May 1960. | 2 |
| DS 434-02d | Suspension cylinder (assembled with ball, 15.875 mm diameter). Since May 1960. | 2 |
| DS 434-04 | Nut, 54 diameter x 150 pitch, with cup and joint for suspension cylinder. | 2 |
| D 434-3b | Rod for suspension piston. Until May 1960. | 2 |
| DS 434-3 | Rod for suspension piston, (arrangement with ball, 15.875 mm diameter). Since May 1960. | 2 |
| D 434-62a | Protective ring under clip on return from cylinder to reservoir, internal diameter 11.5 mm. | 2 |
| D 434-63 | Protective ring under clip on piston rod dust cover, internal diameter 25 mm. | 2 |
| D 434-65 | Protective ring, flexible, under clip on cylinder dust cover (cylinder end). | 2 |
| D 434-67 | Support for suspension cylinder. | 2 |
| D 434-74a | Dust cover, rubber, for cylinder, internal diameter 52 mm. | 2 |
| D 434-76a | Sealing washer, felt, for suspension cylinder, 34.5 x 46.5 x 6. | 2 |
| D 434-80 | Pin connecting cylinder piston rod with lever, wire diameter 3 mm. | 2 |
| D 434-81 | Dust cover, rubber, for cylinder piston rod. | 2 |
| D 434-94a | Sealing joint for cylinder (34.4 x 44.5). | 2 |
| DS 435-02d | Height corrector with rapid return. Since July 1962. Replaces earlier types. | 1 |
| DM 435-05 | Control rod complete for corrector. | 1 |
| DM 435-122 | Corrector bracket with bearing. | 1 |
| DM 435-142 | Protection plate for corrector. | 1 |
| D 435-149 | Sealing sleeve on corrector control rod, 6 x 36 x 60. | 1 |
| D 435-155 | Sealing pad, rubber, between corrector body and protection plate (R. VI). | 1 |
| DS 436-06f | Damper, (with exhaust hole) without marking. Since April 1963. Replaces earlier types. | 2 |
| DS 436-07d | Valve set for damper, rear. Since April 1963. | 2 |
| DS 436-07f | Valve set for damper, rear, (reinforced). Since April 1963. | 2 |
| DS 436-95a | Stud, 7 diameter x 30.5 long, for damper. Until April 1963. | 2 |
| DS 436-95b | Spindle for damper, 31 mm threaded 7 x 100. Length of plain part 8.9 mm. Since April 1963. | 2 |
| DS 436-98 | Nut, hex., 7 diameter x 100 pitch, 8.2 mm thick for damper. | 4 |
| 482-S | Screw, hex. head, 7 diameter x 12.5 long, securing corrector on its bracket (R. III). | 2 |
| 491-S | Screw, hex. head, 7 diameter x 35 long, securing clip on corrector control rod (R. III). | 1 |
| 2.323-S | Nut, hex., 5 diameter x 75 pitch, securing corrector protection plate (R. III). | 1 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch, securing corrector bracket (R. III). | 2 |
| 2.493-S | Nut, hex., 7 diameter x 100 pitch (R. III) securing:<br>- clip on corrector control rod.<br>- eccentric pin of corrector control. | <br>1<br>1 |
| 2.659 | *Screw, hex. head, 5 diameter x 13 long, securing plate retaining cylinder (R. III). Replaced by 283-S.* | 2 |
| 4.106-S | Ball, 14.28 mm diameter for cylinder piston rod (R. VI). Until May 1960. | 2 |
| 4.108-S | Ball, 15.875 mm diameter for cylinder piston rod (R. VI). Since May 1960. | 2 |
| 614.000 | Clip securing cylinder dust cover, 474 mm long (R. VI). | 2 |
| 614.001 | Clip securing return from cylinder to reservoir, 132 mm long (R. VI). | 2 |
| 614.007 | Clip securing cylinder dust cover, 190 mm long (R. VI). | 2 |
| 614.011 | Clip securing piston rod dust cover, 240 mm long (R. VI). | 2 |
| 621.062 | Screw, hex. head, 5 diameter x 14 long, securing corrector protection plate (R. III). | 2 |

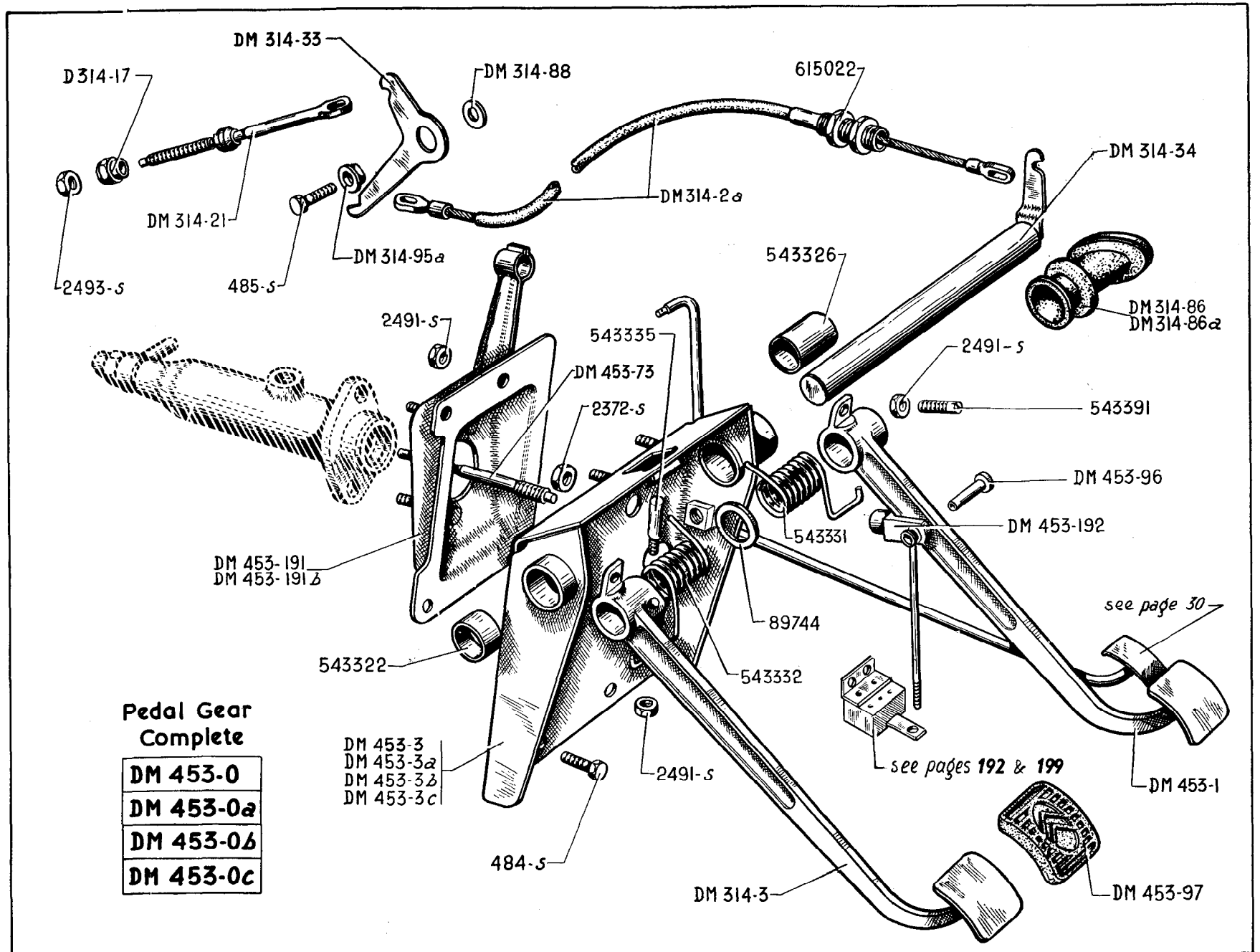


The numbers underlined indicate new parts and do not appear on the illustration.


Hand Brake
Complete
L/H DM 454-06
R/H DM 454-010
621057
DM 454-55
DM 454-3
DM 454-6
DM 454-27a
2368-S
DM 454-54
DM 454-67
DM 454-57
DS 454-95
DM 454-52
2741-S
DM 454-115
2269-S
D 454-16a
D 454-76
DM 454-119
DM 454-1a
DM 454-1b
DM 454-34e
DM 454-34f
3008
2491-S
DM 454-115
DM 454-29
DM 454-30
DM 454-103
DM 454-28
614201
DM 454-109
DS 454-18
DM 454-24
DM 454-24a
DM 454-24c
DM 454-24d
2491-S

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 454-06 | Lever for handbrake complete with release handle. Left-hand steering. | 1 |
| DM 454-010 | Lever for handbrake complete with release handle. Right-hand steering. | 1 |
| DM 454-1a | Cable for mechanical brake, 910 mm long (R.VI). Left-hand steering. Until July 1962. | 1 |
| DM 454-1b | Cable for mechanical brake, 910 mm long, length of sheath 620 mm. Left-hand steering. Since July 1962. | 1 |
| DM 454-3 | Lever for handbrake. Left-hand steering. | 1 |
| DM 454-6 | Lever for handbrake. Right-hand steering. | 1 |
| D 454-16a | Cable for connecting handbrake, 620 mm long (R. VI). | 1 |
| DS 454-16a | Cable for connecting handbrake, ball type, (R. VI). GERMANY. Since October 1963. | 1 |
| DS 454-18 | Adjustable stop for sheath of handbrake cable, threaded 16 diameter x 150 pitch, 50 mm long (R. VI). | 1 |
| DM 454-24 | Bracket for sheath stop and ratchet on handbrake. LUXE. Until July 1962. | 1 |
| DM 454-24a | Bracket for sheath stop and ratchet on handbrake (with angle plate retaining lining). NORMALE. | 1 |
| DM 454-24c | *Bracket for sheath stop and ratchet on handbrake. Length of stop bracket 50 mm. Since January 1965. Replaced by DM 454-24d.* | 1 |
| DM 454-24d | Bracket for sheath stop and ratchet on handbrake (2 holes 18 mm diameter without upper slots). Right-hand steering. Until July 1965. Left-hand steering January 1965 - July 1965. | 1 |
| DM 454-24e | Bracket for sheath stop and ratchet on handbrake (fixing centres 125 mm and 69 mm) (1 slot 18.35 x 12.35). L.H. steering. Since July 1965. | 1 |
| DM 454-24f | Bracket for sheath stop and ratchet on handbrake (fixing centres 125 mm and 69 mm) (2 slots 18.35 x 12.35). R.H. steering. Since July 1965. | 1 |
| DM 454-27a | Release handle for handbrake. | 1 |
| DM 454-28 | Spring for handbrake lock, external diameter 8 mm. | 1 |
| DM 454-29 | Lock for handbrake. | 1 |
| DM 454-30 | Ratchet for locking handbrake, 10 mm diameter. | 1 |
| DM 454-34e | Brake cable with adjustable thrust block. Right-hand steering. Length of sheath 1,245 mm long. Right-hand steering. Until October 1962. | 1 |
| DM 454-34f | Brake cable with adjustable thrust stop, length of sheath 1,215 mm. Right-hand steering. Since October 1962. | 1 |
| DM 454-52 | Half rod for brake cable, 97 mm long. | 2 |
| DM 454-54 | Clevis pin for handbrake release handle, 4 x 23. | 1 |
| DM 454-55 | Distance piece, 9 x 13 x 34, securing handbrake (R. VI). | 1 |
| DM 454-57 | Clevis pin for brake cable rod, 7 x 26.2. | 1 |
| DM 454-67 | Screw, round head, 4 x 16, for adjusting handbrake release rod. | 1 |
| D 454-76 | End piece for handbrake connecting cable, internal diameter 8.5 mm, 18 mm long. | 2 |
| DS 454-95 | Grommet protecting brake cable (R. VI). | 1 |
| DM 454-103 | Release rod for handbrake. | 1 |
| DM 454-109 | Retaining spring for handbrake ratchet, internal diameter 7.3 mm. | 2 |
| DM 454-115 | Clevis pin securing:<br>- handbrake ratchet, 7 x 24.<br>- handbrake cable. | <br>1<br>1 |
| DM 454-119 | Clevis pin for locking handbrake, 6 x 38.5. | 1 |
| 2.269-S | Nut, hex., 4 diameter x 75 pitch, for adjusting screw of handbrake release rod (R. III). | 1 |
| 2.368-S | Nut, hex., castellated, 9 diameter x 125 pitch, securing handbrake lever (R. III). | 1 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch (R. III):<br>- securing handbrake bracket.<br>- for brake connecting cable. | <br>3<br>2 |
| 2.741-S | Screw, round head, P.K. 4.85 x 9.5, securing handbrake protection grommet (R. VI). | 2 |
| 3.008 | Washer, 6.25 x 12.1 for handbrake locking pin (R. II). | 1 |
| 614.201 | Nut, hex., 16 diameter x 150 pitch, locking adjustable stop (R. II). | 1 |
| 621.057 | Screw, 9 diameter x 50 long, securing handbrake lever (R. II). | 1 |

The numbers underlined indicate new parts and do not appear on the illustration.

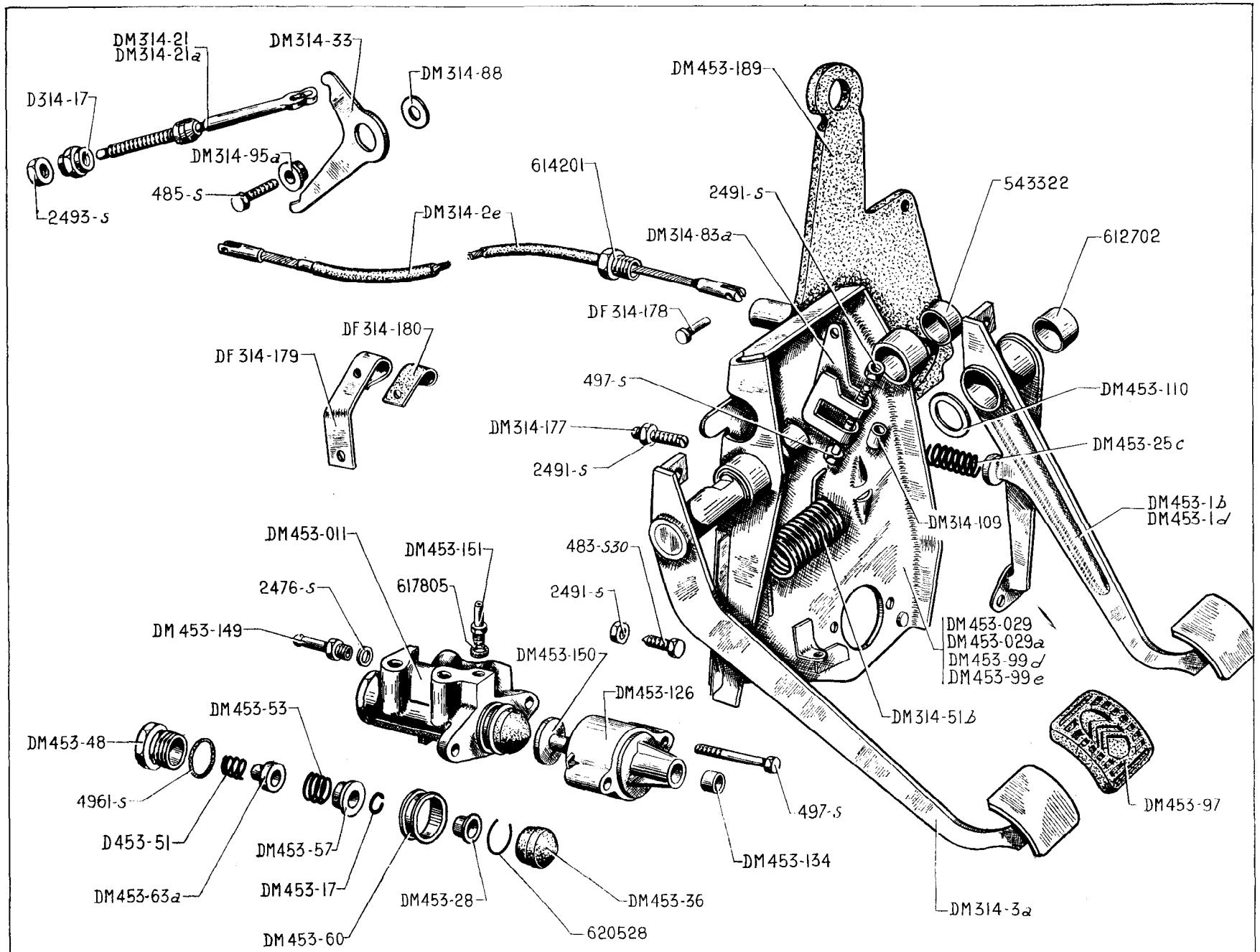



**Pedal Gear Complete**

| |
|---|
| DM 453-0 |
| DM 453-0a |
| DM 453-0b |
| DM 453-0c |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Until August 1961** | |
| DM 314-2a | Clutch cable, 495 mm long (R. VI). | 1 |
| DM 314-3 | Clutch pedal. | 1 |
| D 314-17 | Nut, hex., 7 diameter x 100 pitch, for adjusting clutch withdrawal fork. | 1 |
| DM 314-21 | *Push-rod, adjustable, for clutch, threaded 7 diameter x 100 pitch, 136 mm long. Replaced by DM 314-21a.* | 1 |
| DM 314-33 | *Lever controlling adjustable push-rod, distance between centres 72.5 and 42.5. Replaced by DM 314-33a.* | 1 |
| DM 314-34 | Shaft for pedals and lever controlling clutch. | 1 |
| DM 314-86 | Sealing sheath, rubber, for pedal gear, internal diameter 24 mm. Until October 1959. | 1 |
| DM 314-86a | Sealing sheath, rubber, for pedal gear, external diameter of the mouthpiece shaped part 44 mm. Since October 1959. | 1 |
| DM 314-88 | Thrust washer, 7.2 x 22 x 2, for lever controlling clutch push-rod. | 1 |
| DM 314-95a | *Bush for lever controlling clutch push-rod. 7.2 x 20 x 6.2. Replaced by DM 314-95b.* | 1 |
| DM 453-0 | *Pedal gear complete with stop lamp switch. LUXE. Until May 1959. No longer supplied.* | 1 |
| DM 453-0a | *Pedal gear complete with stop lamp switch (with beading retaining lining). NORMALE. Until May 1959 No longer supplied.* | 1 |
| DM 453-0b | *Pedal gear complete, with stop lamp switch, accelerator cable, distance between lower fixing hole centres: 35 and 61. LUXE. Since May 1959. No longer supplied.* | 1 |
| DM 453-0c | *Pedal gear complete with stop lamp switch, accelerator cable, distance between lower fixing hole centres: 35 and 61 (with beading retaining lining). NORMALE. Since May 1959. No longer supplied.* | 1 |
| DM 453-1 | *Brake pedal. No longer supplied.* | 1 |
| DM 453-3 | Bracket for brake and clutch pedals, bushed. LUXE. Until May 1959. | 1 |
| DM 453-3a | *Bracket for pedals, bushed (with beading retaining lining). NORMALE. Until May 1959. No longer supplied.* | 1 |
| DM 453-3b | Bracket for pedals, bushed, distance between lower fixing hole centres: 35 and 61. LUXE. Since May 1959. | 1 |
| DM 453-3c | *Bracket for pedals, bushed, distance between lower fixing hole centres: 35 and 61 (with beading retaining lining). NORMALE. Since May 1959. No longer supplied.* | 1 |
| DM 453-73 | Push-rod for master cylinder, threaded 9 diameter x 125 pitch, 135 mm long. | 1 |
| DM 453-96 | Pin, 8 mm diameter for master cylinder push-rod. | 1 |
| DM 453-97 | Pad, rubber, for pedals. | 2 |
| DM 453-191 | Bracket for master cylinder. Until May 1959. | 1 |
| DM 453-191b | *Bracket for master cylinder, distance between lower fixing holes 35 mm. Since May 1959. No longer supplied.* | 1 |
| DM 453-192 | Clevis for master cylinder push-rod, threaded 9 diameter x 125 pitch, 43 mm long. | 1 |
| 484-S | Screw, hex. head, 7 diameter x 17.5 long, securing master cylinder bracket on pedal gear (R. III). | 4 |
| 485-S | Screw, hex. head, 7 diameter x 20 mm long, securing control lever for clutch adjustable push-rod (R. III). | 1 |
| 2.372-S | Nut, hex., 9 diameter x 125 pitch, locking master cylinder push-rod (R. III). | 1 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch (R. III) :<br>- for cotter pin for clutch pedal.<br>- securing master cylinder bracket.<br>- securing master cylinder bracket on pedal gear.<br>- for pedal stop screw. | <br>1<br>1<br>2<br>2 |
| 2.493-S | Nut, hex., 7 diameter x 100 pitch, locking clutch fork adjusting nut (R. III). | 1 |
| 89.744 | *Washer, 18.5 x 30 x 2, between pedal return springs (R. II). No longer supplied.* | 1 |
| 543.322 | Bush, 18 x 22 x 17, for pedal bracket (R. VI). | 1 |
| 543.326 | Bush, 18 x 22 x 29.5, for pedal bracket (R. VI). | 1 |
| 543.331 | Spring for brake pedal, internal diameter 21 mm, 66 mm long, diameter of wire 3.2 mm, 9 coils wound right-hand (R. II). | 1 |
| 543.332 | Spring for clutch pedal, internal diameter 21 mm, 66 mm long, diameter of wire 3.2 mm, 9 coils wound left-hand (R. II). | 1 |
| 543.335 | Cotter pin, threaded 7 diameter x 100 pitch, 44 mm long, for clutch pedal (R. II). | 1 |
| 543.391 | Grub screw, 7 diameter x 25 long, for pedal stop (R. II). | 2 |
| 615.022 | Nut, hex., 18 diameter x 150 pitch, securing adjustable stop for clutch cable (R. VI). | 2 |

# 172—PEDAL GEAR (LEFT-HAND STEERING)—BRAKE CONTROL



| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Since August 1961** | |
| DM 314-2e | Clutch cable, 590 mm long, yoke milled to 3.8 mm with pin inserted (R. VI). | 1 |
| DM 314-3a | Clutch pedal with spindle, length of spindle 150 mm. | 1 |
| D 314-17 | Nut, hex., 7 diameter x 100 pitch, for clutch fork adjustment. | 1 |
| DM 314-21 | *Push-rod, adjustable, for clutch, threaded 7 x 100, 136 mm long. Until February 1963. Replaced by DM 314-21a.* | 1 |
| DM 314-21a | Push-rod, adjustable, for clutch, threaded 7 x 100 (with spindle in extension) (R. VI). Since February 1963. | 1 |
| DM 314-33 | *Lever controlling adjustable push-rod for clutch. Distance between centres 72.5 and 42.5. Until April 1964. Replaced by DM 314-33a.* | 1 |
| DM 314-33a | Lever controlling push-rod for clutch, 3.75 mm thick. Since April 1964. | 1 |
| DM 314-51b | Return spring for clutch pedal, right-hand winding, 11 coils. | 1 |
| DM 314-83a | Lever controlling clutch. | 1 |
| DM 314-88 | Thrust washer, 7.2 x 22 x 2, for lever controlling clutch push-rod. | 1 |
| DM 314-95a | *Bush for lever controlling push-rod for clutch, 7.2 x 20 x 6.2. Until April 1964. Replaced by DM 314-95b.* | 1 |
| DM 314-95b | Bush for lever controlling push-rod for clutch, 7.2 x 20 x 7.2. Since April 1964. | 1 |
| DM 314-109 | Distance piece for lever controlling clutch, 7 x 10 x 12.6. | 1 |
| DM 314-177 | Screw, for adjusting brake and clutch pedals, threaded 7 diameter x 100 pitch, 35 mm long. | 2 |
| DF 314-178 | Clevis pin for clutch cable, 5 mm diameter, 12 mm long. | 1 |
| DF 314-179 | Clip retaining clutch cable. | 1 |
| DF 314-180 | Lining, rubber, for clutch cable, 14 x 58 x 1.5. | 1 |
| DM 453-011 | Brake control. | 1 |
| DM 453-029 | Pedal gear complete (without brake control or stop lamp switch). Until September 1962. | 1 |
| DM 453-029a | Pedal gear complete (without brake control or stop lamp switch). Since September 1962. | 1 |
| DM 453-1b | Brake pedal, bushed, with lever controlling plunger. Until September 1962. | 1 |
| DM 453-1d | Brake pedal, bushed, with lever controlling plunger. Since September 1962. | 1 |
| DM 453-17 | Circlip for cup for upper valve spring of brake control, 1 mm diameter wire for 7.5 mm pin. | 2 |
| DM 453-25c | Return spring for brake pedal, external diameter 16 mm, 10 coils. | 1 |
| DM 453-28 | Cup, sheet metal, for rubber protector of brake control, internal diameter 6.5 mm (R. VI). | 1 |
| DM 453-36 | Protector, rubber, for brake control, internal diameter 24.5 mm. | 1 |
| DM 453-48 | Plug for brake control, threaded 22 diameter x 150 pitch. | 1 |
| D 453-51 | Return spring for lower valve of brake control, internal diameter 8.5 mm. | 1 |
| DM 453-53 | Return spring for upper valve of brake control, internal diameter 15.8 mm. Until June 1964. | 1 |
| DM 453-53a | Return spring for upper valve of brake control, internal diameter 12.15 mm. Since June 1964. | 1 |
| DM 453-57 | Thrust cup for upper valve spring of brake control, 8.5 x 18.6 x 5. Until June 1964. | 1 |
| DM 453-57a | Thrust cup for upper valve spring of brake control, 8.5 x 11.85 x 18.6 x 5. Since June 1964. | 1 |
| DM 453-60 | Sleeve retaining rubber protector for brake control, internal diameter 30.5 mm (R., VI). | 1 |
| DM 453-63a | Thrust washer for lower valve return spring of brake control, 5.7 x 14. | 1 |
| DM 453-97 | Rubber for pedal pad. | 2 |
| DM 453-99d | Bracket for pedals, bushed. Until September 1962. | 1 |
| DM 453-99e | Bracket for pedals, bushed. Since September 1962. | 1 |
| DM 453-110 | Friction washer, 18 x 27 x 1.5, for brake pedal. | 1 |
| DM 453-126 | Bracket for brake control, 2 holes 8 mm diameter. | 1 |
| DM 453-134 | Bush, 8 x 12 x 8, for brake control bracket (R. VI). | 2 |
| DM 453-149 | Union pipe on brake control, threaded 7 diameter x 100 pitch. | 1 |
| DM 453-150 | Plunger for brake control, 7.9 mm diameter, 42 mm long. | 1 |
| DM 453-151 | Union pipe on brake control, threaded 6 diameter x 100 pitch. | 1 |

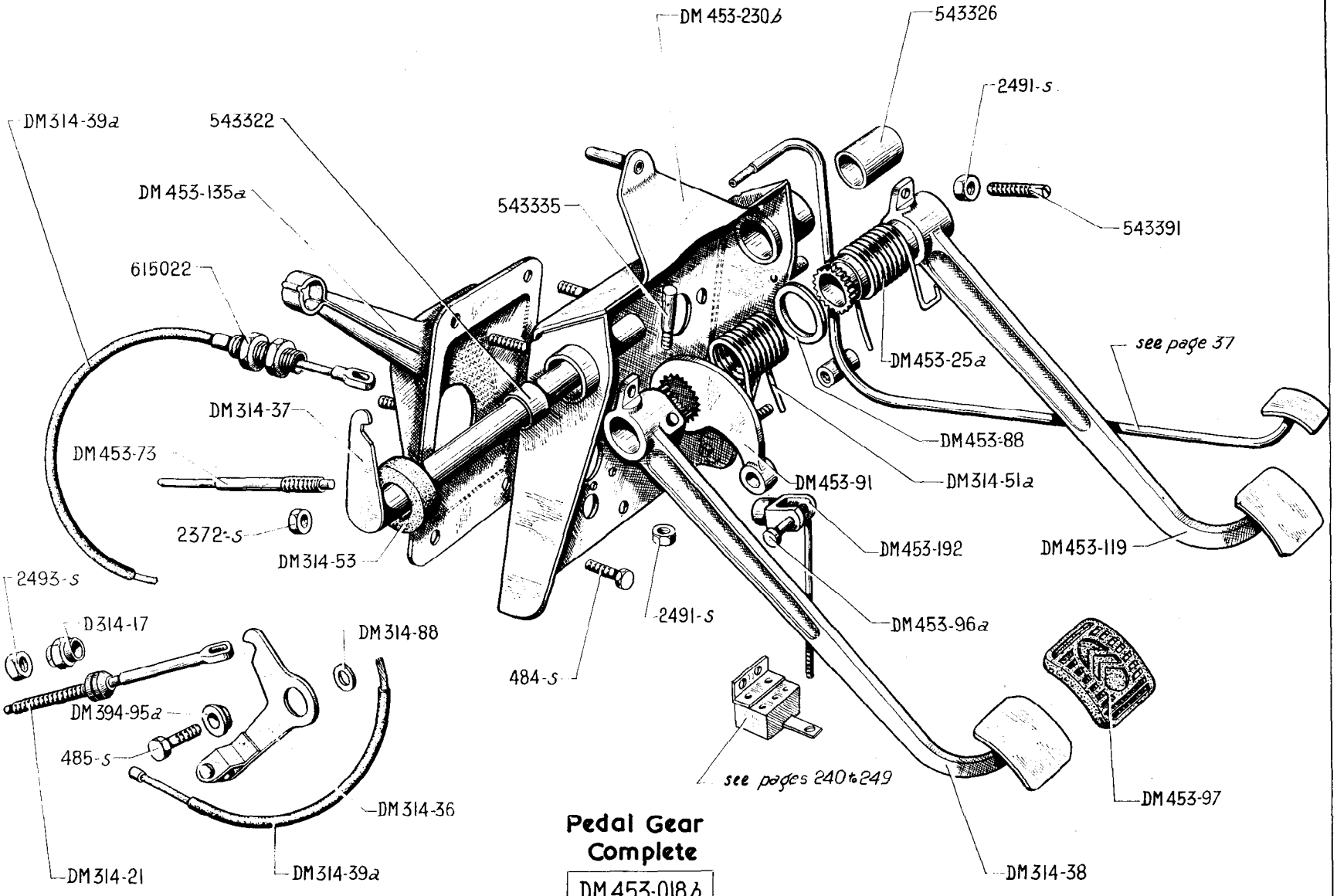
The numbers underlined indicate new parts which do not appear on the illustration.

## 174—PEDAL GEAR (LEFT-HAND STEERING)—BRAKE CONTROL

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 453-189 | Sealing strip, for pedal gear (Polyurethane). | 1 |
| 483-S 30 | Screw, hex. head, pointed, 7 diameter x 15 long, securing pedal gear (R. III). | 1 |
| 485-S | Screw, hex. head, 7 diameter x 20 long, securing lever controlling adjustable push-rod for clutch (R. III). | 1 |
| 497-S | Screw, hex. head, 7 diameter x 50 long (R. III) securing: | |
| | - lever controlling clutch. | 1 |
| | - brake control. | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 2.476-S | Joint, copper, 7.2 x 11, for union on brake control (R. VI). | 1 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch (R. III) for screw securing: | |
| | - adjustment of pedals. | 2 |
| | - lever controlling clutch. | 1 |
| | - pedal gear. | 3 |
| 2.493-S | Nut, hex., 7 diameter x 100 pitch, for locking clutch fork adjusting nut (R. III). | 1 |
| 4.961-S | Ring seal, 24.2 x 28 x 1.9, for plug on brake control (R. VI). | 1 |

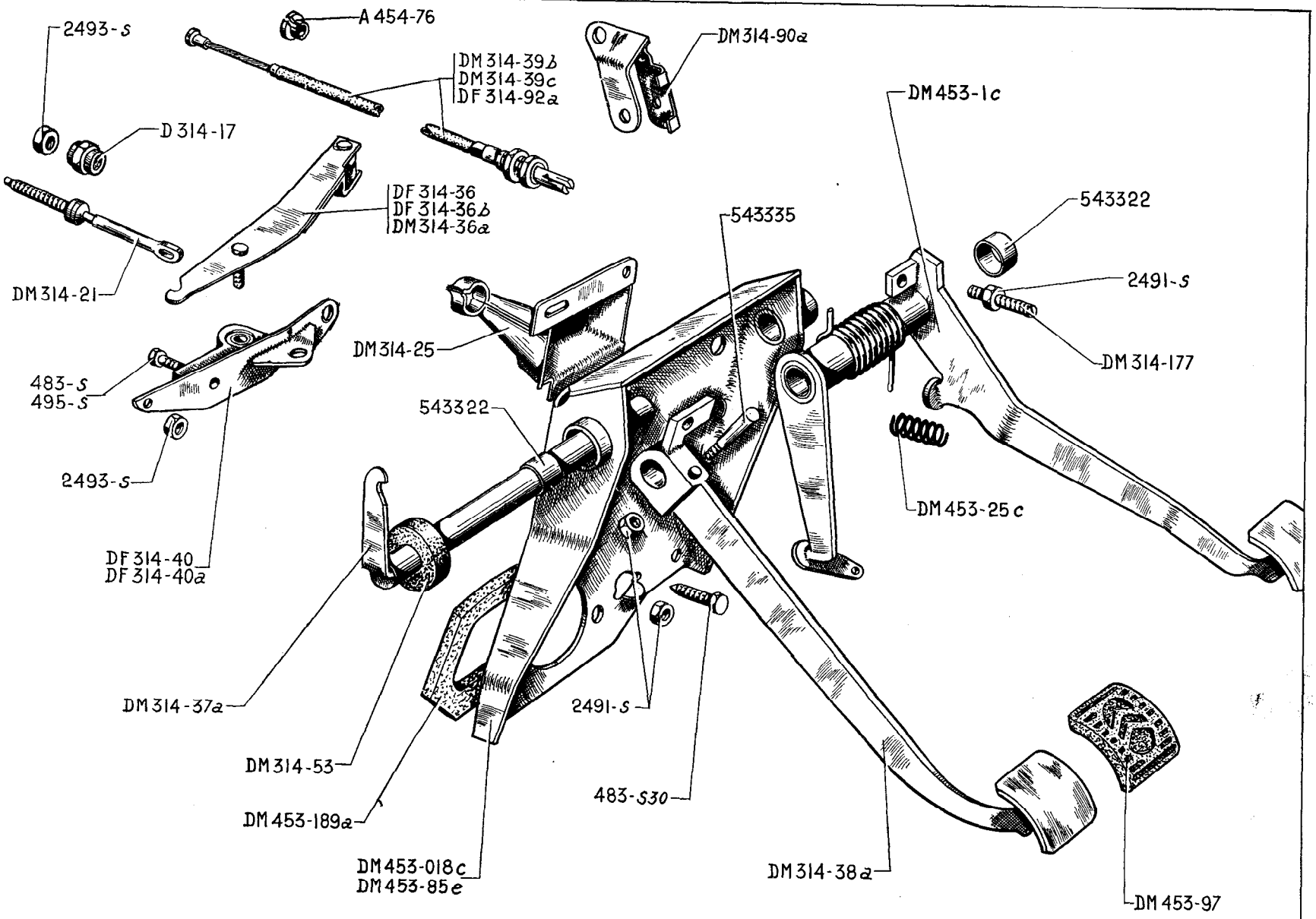
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 543.322 | Bush, 18 x 22 x 17, for pedal gear bracket (R. VI). | 2 |
| 612.702 | Bush, 18 x 22 x 39, for brake pedal (R. VI). | 1 |
| 614.201 | Nut, hex., 16 diameter x 150 pitch, locking adjustable stop (R. II). | 1 |
| 617.805 | Joint, copper, circular 6.2 x 10 x 1, for union tube on brake control (R. VI). Since January 1963. | 1 |
| 620.528 | Circlip for upper valve spring cup for brake control, external diameter 20 mm (R. VI). | 1 |



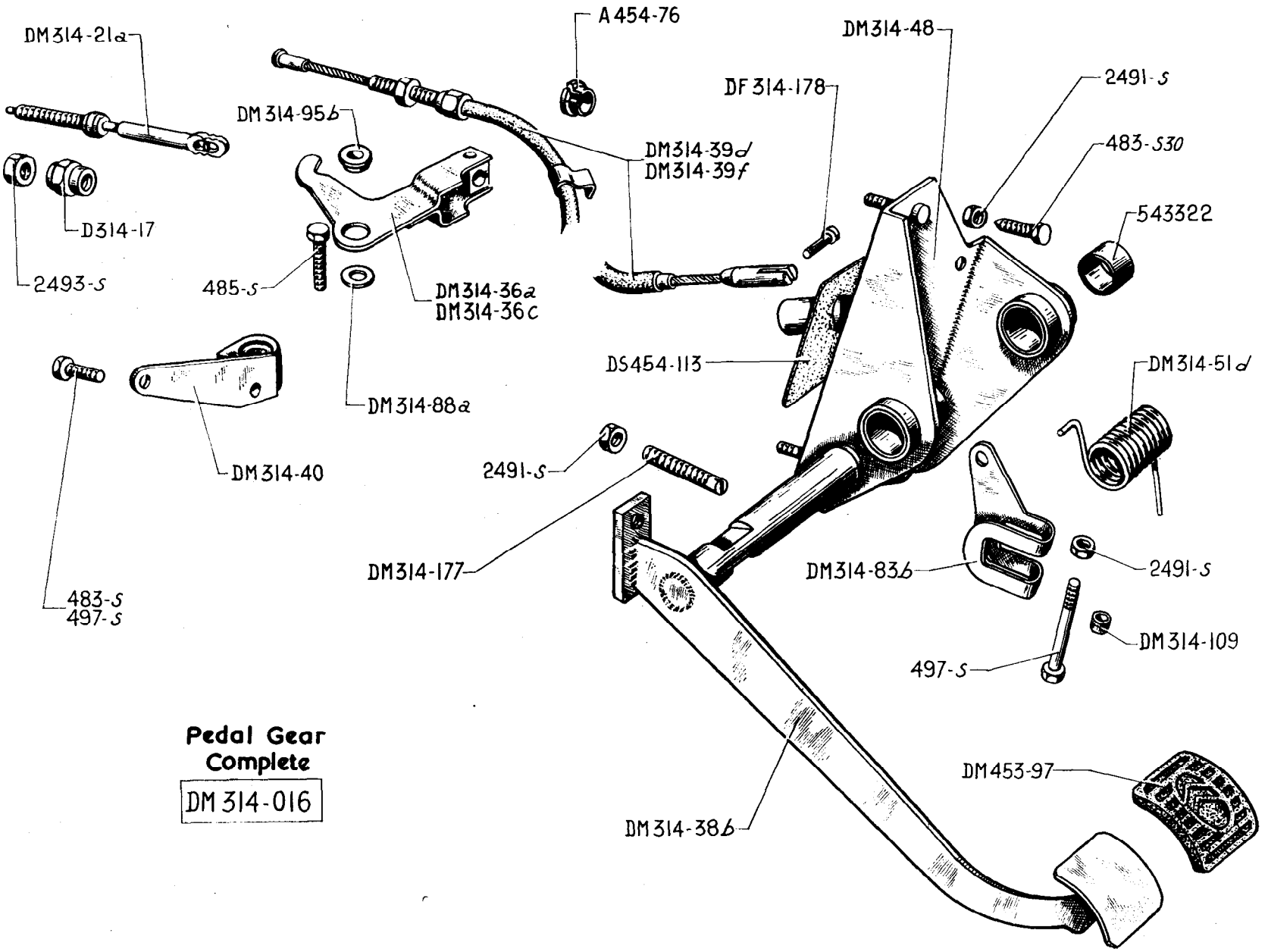

**Pedal Gear Complete**

DM 453-018b

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Until August 1961** | |
| D 314-17 | Nut, hex., 7 diameter x 100 pitch, for clutch fork adjustment. | 1 |
| DM 314-21 | *Push-rod, adjustable for clutch, 7 diameter x 100 pitch, length 136 mm. Replaced by DM 314-21a.* | 1 |
| DM 314-36 | Lever controlling adjustable push-rod for clutch. | 1 |
| DM 314-37 | Shaft for pedals and lever controlling clutch. 198 mm long. | 1 |
| DM 314-38 | *Pedal for clutch. No longer supplied.* | 1 |
| DM 314-39a | Cable for clutch (R. VI). | 1 |
| DM 314-51a | Spring for clutch pedal, winding left-hand (R. VI). | 1 |
| DM 314-53 | Sealing ring, rubber, for pedal shaft, 25 x 53 x 20 (R. VI). | 1 |
| DM 314-95a | *Bearing for lever controlling clutch push-rod, 7.2 x 20 x 6.2. Replaced by DM 314-95b.* | 1 |
| DM 453-018b | Pedal gear complete. | 1 |
| DM 453-25a | Spring for brake pedal, winding right-hand (R. VI). | 1 |
| DM 453-73 | Push-rod for master cylinder, threaded 9 diameter x 125 pitch, 135 mm long. | 1 |
| DM 453-88 | *Spacing washer, 31.5 x 40 x 3, for pedal springs (R. VI). No longer supplied.* | 1 |
| DM 453-91 | *Bell crank lever on brake pedal, 30 mm diameter (32 teeth). No longer supplied.* | 1 |
| DM 453-96a | Clevis pin, 8 mm diameter, length under head 29 mm for master cylinder push-rod. | 1 |
| DM 453-97 | Pad for pedals. | 2 |
| DM 453-119 | Pedal for brake. | 1 |
| DM 453-135a | *Bracket for master cylinder. No longer supplied.* | 1 |
| DM 453-192 | Clevis for master cylinder push-rod, threaded 9 diameter x 125 pitch, 43 mm long. | 1 |
| DM 453-230b | *Bracket for brake and clutch pedals. No longer supplied.* | 1 |
| 484-S | Screw, hex. head, 7 diameter x 17.5 long, securing master cylinder on pedal gear (R. III). | 4 |
| 485-S | Screw, hex. head, 7 diameter x 20 long, securing lever controlling adjustable push-rod for clutch (R. III). | 1 |
| 2.372-S | Nut, hex., 9 diameter x 125 pitch, locking push-rod for master cylinder (R. III). | 1 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch (R. III) securing:<br>- master cylinder.<br>- bracket for master cylinder.<br>- stop screw for pedal. | <br>2<br>2<br>2 |
| 2.493-S | Nut, hex., 7 diameter x 100 pitch, locking clutch fork adjusting nut (R. III). | 1 |
| 543.322 | Bush, 18 x 22 x 17 (R. VI) :<br>- for pedal bracket.<br>- for brake pedal. | <br>2<br>1 |
| 543.326 | Bush, 18 x 22 x 29.5, for brake pedal (R. VI). | 1 |
| 543.335 | Cotter, threaded 7 diameter x 100 pitch, 44 mm long, for clutch pedal (R. II). | 1 |
| 543.391 | Grub screw, 7 diameter x 25 long, for pedal stop (R. II). | 2 |
| 615.022 | Nut, hex., 18 diameter x 150 pitch, securing adjustable stop for clutch cable (R. VI). | 2 |


2493-S
A 454-76
DM 314-39b
DM 314-39c
DF 314-92a
DM 314-90a
DM 453-1c
D 314-17
DF 314-36
DF 314-36b
DM 314-36a
543322
543335
2491-S
DM 314-21
DM 314-25
DM 314-177
483-S
495-S
543322
2493-S
DM 453-25c
DF 314-40
DF 314-40a
DM 314-37a
DM 314-53
2491-S
DM 453-189a
483-S30
DM 453-018c
DM 453-85e
DM 314-38a
DM 453-97

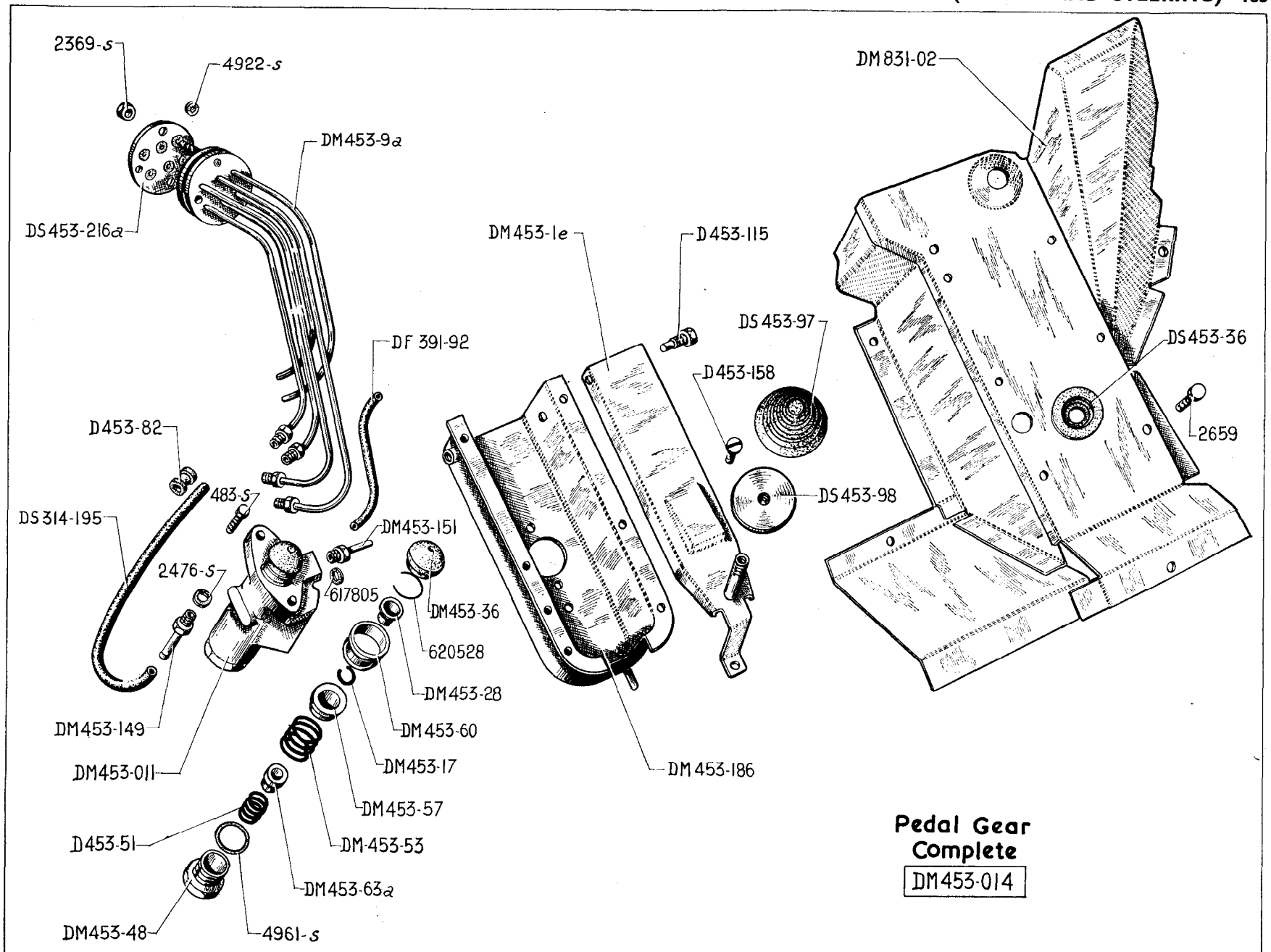
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **August 1961—October 1962** | |
| | Brake control, see pedal gear. Left-hand steering. | |
| A 454-76 | Stop, 8.5 x 12 x 17, for clutch cable sheath. Since November 1961. | 1 |
| D 314-17 | Nut, hex., 7 diameter x 100 pitch, for clutch fork adjustment. | 1 |
| DM 314-21 | *Push-rod, adjustable, for clutch, threaded 7 diameter x 100 pitch, 136 mm long. Replaced by DM 314-21a.* | 1 |
| DM 314-25 | Bracket for clutch cable sheath stop, 2 holes 7.5 mm, 1 slot. Since November 1961. | 1 |
| DF 314-36 | Lever controlling adjustable push-rod. Until November 1961. | 1 |
| DF 314-36b | Lever controlling adjustable push-rod. Since January 1962. | 1 |
| DM 314-36a | Lever controlling adjustable push-rod (curved shape). November 1961 - January 1962. | 1 |
| DM 314-37a | Shaft for clutch pedal with lever, 18 mm diameter, 197 mm long. | 1 |
| DM 314-38a | Pedal for clutch, threaded 7 diameter x 100 pitch on plate. | 1 |
| DM 314-39b | Clutch cable, 453 mm long, with sheath (R. VI). November 1961 - January 1962. | 1 |
| DM 314-39c | Clutch cable, length of sheath 229 mm (R. VI). Since January 1962. | 1 |
| DF 314-40 | *Swivelling bracket for lever controlling adjustable push-rod. Until January 1962. No longer supplied.* | 1 |
| DF 314-40a | Swivelling bracket for lever controlling adjustable push-rod. Since January 1962. | 1 |
| DM 314-53 | Sealing bush, rubber, for pedal shaft, 25 x 53 x 20 (R. VI). | 1 |
| DM 314-90a | *Thrust plate for clutch cable sheath, 1 hole 11.5 mm diameter, 2 holes 7.5 mm diameter. November 1961 - January 1962. No longer supplied.* | 1 |
| DF 314-92a | Clutch cable, 335 mm long (R. VI). Until November 1961. | 1 |
| DM 314-177 | Screw for pedal adjustment, threaded 7 diameter x 100 pitch, 35 mm long. | 2 |
| DM 453-018c | Pedal gear complete. | 1 |
| DM 453-1c | Pedal for brake with clutch pedal return spring. | 1 |
| DM 453-25c | Return spring for clutch pedal, external diameter 16 mm, 10 coils. | 1 |
| DM 453-85e | *Support for pedals, bushed. No longer supplied.* | 1 |
| DM 453-97 | Rubber for pedal pad. | 2 |
| DM 453-189a | *Sealing strip for pedal gear (Polyurethane). Since April 1962. No longer supplied.* | 1 |
| 483-S | Screw, hex. head, 7 diameter x 15 long, securing swivelling bracket (R. III). | 1 |
| 483-S 30 | Screw, hex. head, pointed, 7 diameter x 15 long, securing pedal gear (R. III). | 1 |
| 495-S | Screw, hex. head, 7 diameter x 45 long, securing swivelling bracket (R. III). | 1 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch (R. III): | |
| | - for pedal adjusting screw. | 2 |
| | - for clutch pedal cotter. | 1 |
| | - for pedal gear. | 3 |
| 2.493-S | Nut, hex., 7 diameter x 100 pitch (R. III): | |
| | - for swivelling bracket. | 2 |
| | - for clutch cable. Until November 1961. | 2 |
| 543.322 | Bush, 18 x 22 x 17 (R. VI): | |
| | - for pedal bracket. | 2 |
| | - for brake pedal. | 2 |
| 543.335 | Cotter, threaded 7 diameter x 100 pitch, for clutch pedal (R. II). | 1 |




**Pedal Gear Complete**

DM314-016

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Since October 1962** | |
| A 454-76 | Stop, 8.5 x 12 x 17, for clutch cable sheath. | 1 |
| DM 314-016 | Pedal gear complete. | 1 |
| D 314-17 | Nut, hex., 7 diameter x 100 pitch, for clutch fork adjustment. | 1 |
| DM 314-21a | Push-rod, adjustable, for clutch, threaded 7 diameter x 100 pitch (with pin with end piece) (R. VI). | 1 |
| DM 314-36a | Lever controlling adjustable push-rod. Until November 1962. | 1 |
| DM 314-36c | Lever controlling adjustable push-rod. Since November 1962. | 1 |
| DM 314-38b | Clutch pedal (with spindle 94 mm long). | 1 |
| DM 314-39d | Clutch cable, with retaining plate, length of sheath, 410 mm (R. VI). Until November 1962. | 1 |
| DM 314-39f | Clutch cable, with retaining plate, length of sheath 385 mm (R. VI). Since November 1962. | 1 |
| DM 314-40 | Swivelling bracket, for lever controlling adjustable push-rod (R. VI). | 1 |
| DM 314-48 | Support for clutch pedal, 2 welded screws. | 1 |
| DM 314-51d | Spring for clutch pedal, left-hand winding, 11 coils (R. VI). | 1 |
| DM 314-83b | Lever controlling clutch. | 1 |
| DM 314-88a | Thrust washer, 7.2 x 18 x 2, for lever controlling adjustable push-rod. | 1 |
| DM 314-95b | Bearing for lever controlling adjustable push-rod, 7.2 x 20 x 7.2. | 1 |
| DM 314-109 | Distance piece for lever controlling clutch, 7 x 10 x 12.6. | 1 |
| DM 314-177 | Screw, for clutch pedal adjustment, 7 diameter x 100 pitch, 35 mm long. | 1 |
| DF 314-178 | Anchor pin, for clutch cable, 5 mm diameter, 12 mm long. | 1 |
| DM 453-97 | Lining for pedal pad. | 1 |
| DS 454-113 | Rubber sealing strip for pedal gear, 45 x 80 x 1 (R. VI). | 1 |
| 483-S | Screw, hex. head, 7 diameter x 15 long, securing swivelling bracket for lever controlling adjustable push-rod (R. III). | 1 |
| 483-S 30 | Screw, hex. head, pointed, 7 diameter x 15 long, securing pedal gear (R. III). | 2 |
| 485-S | Screw, hex. head, 7 diameter x 20 long, securing lever controlling adjustable push-rod (R. III). | 1 |
| 497-S | Screw, hex. head, 7 diameter x 50 long (R. III) securing:<br>- lever controlling clutch.<br>- swivelling bracket for lever controlling adjustable push-rod. | <br>1<br>1 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch (R. III) for screw securing:<br>- lever controlling clutch.<br>- pedal adjustment.<br>- pedal gear. | <br>1<br>1<br>2 |
| 2.493-S | Nut, hex., 7 diameter x 100 pitch for clutch cable (R. III). | 2 |
| 543.322 | Bush, 18 x 22 x 17, for pedal bracket (R. VI). | 2 |



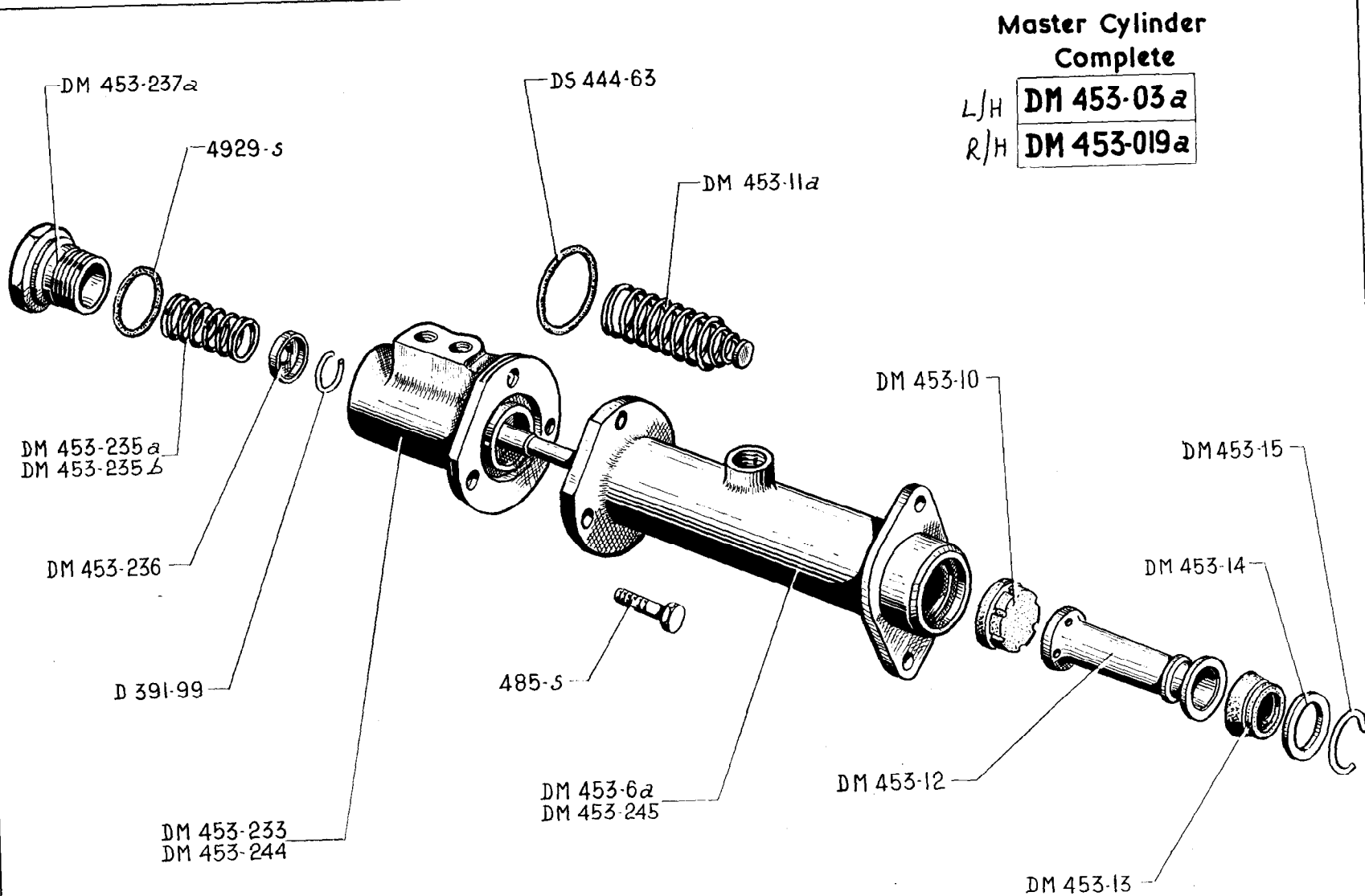

**Pedal Gear Complete**

DM453-014

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Since October 1962** | |
| DS 314-195 | Tube, rubber, 5 x 11, x 150 mm long, joining brake control to control assembly. | 1 |
| DF 391-92 | Tube, rubber, 3 x 8, x 105 mm long, joining brake control to control assembly. | 1 |
| DM 453-011 | Brake control. | 1 |
| DM 453-014 | Brake control with pedal assembly. | 1 |
| DM 453-1e | Brake pedal with rod, threaded 9 x 125. | 1 |
| DM 453-9a | Control assembly for brake on pedal board, one flange with six holes, 4 unions. | 1 |
| DM 453-17 | Circlip for the cup for the spring of upper brake control rod, 1 mm diameter wire for spindle 7.5 mm. | 2 |
| DM 453-28 | Sheet metal cup protecting rubber of brake control, internal diameter 6.5 mm (R. VI). | 1 |
| DM 453-36 | Rubber protector for brake control, internal diameter 24.5 mm. | 1 |
| DS 453-36 | Bush, rubber, protecting brake pedal rod, thickness 5.5 mm. | 1 |
| DM 453-48 | Plug for brake control, threaded 22 x 150 pitch. | 1 |
| D 453-51 | Return spring for lower valve of brake control, internal diameter 8.5 mm. | 1 |
| DM 453-53 | *Return spring for upper valve of brake control, internal diameter 15.8 mm. Until June 1964. Replaced by DM 453-53a; order in addition 1-DM 453-57a.* | 1 |
| DM 453-53a | Return spring for upper valve of brake control, internal diameter 12.15 mm. Since June 1964. | 1 |
| DM 453-57 | *Thrust cup for upper valve spring of brake control, 8.5 x 18.6 x 5. Until June 1964. Replaced by DM 453-57a.* | 1 |
| DM 453-57a | Thrust cup for upper valve spring of brake control, 8.5 x 11.85 x 18.6 x 5. Since June 1964. | 1 |
| DM 453-60 | Sleeve retaining rubber protector for brake control, internal diameter 30.5 mm (R. VI). | 1 |
| DM 453-63a | Thrust washer for lower valve return spring of brake control, 5.7 x 14. | 1 |
| D 453-82 | Rubber protector for piping union (4.5 x 6.5 x 11). | 4 |
| DS 453-97 | *Rubber for pedal pad, internal diameter 42 mm. Replaced by DS 453-970.* | 1 |
| DS 453-98 | Brake pedal rod screwed 9 x 125. | 1 |
| D 453-115 | Swivelling spindle for brake pedal, 7 x 16. | 2 |
| DM 453-149 | Union pipe on brake control, threaded 7 x 100. | 1 |
| DM 453-151 | Union pipe on brake control, threaded 6 x 100. | 1 |
| D 453-158 | Screw, countersunk head, 4 x 11, for locking pedal rod. | 1 |
| DM 453-186 | Bracket for brake control. | 1 |
| DS 453-216a | Plate with joint for flange of brake control, with 6 holes 7.6 (R. VI). | 1 |
| DM 831-02 | Pedal board with brake control. | 1 |
| 483-S | Screw, hex.head, 7 x 15, for securing bracket of brake control (R. III). | 2 |
| 2.369-S | Nut, hex., 6 x 100, for securing flange of brake control assembly piping (R. III). | 3 |
| 2.476-S | Joint, copper, 7.2 x 11, for union on brake control tube (R. VI). | 1 |
| 2.659 | *Screw, hex. head, 5 x 13, for securing brake control on floor panel (R. III). Replaced by 283-S.* | 6 |
| 4.922-S | Ring seal, 4.2 x 8 x 1.9 for plate carrying joint for brake control (R. VI). | 6 |
| 4.961-S | Ring seal, 24.2 x 28 x 1.9, for plug on brake control (R. VI). | 1 |
| 617.805 | Joint, circular, copper, 6.2 x 10 x 1 for tube union on brake control (R. VI). Since January 1963. | 1 |
| 620.528 | Circlips holding cup for spring on upper rod of brake control, external diameter 20 mm (R. VI). | 1 |



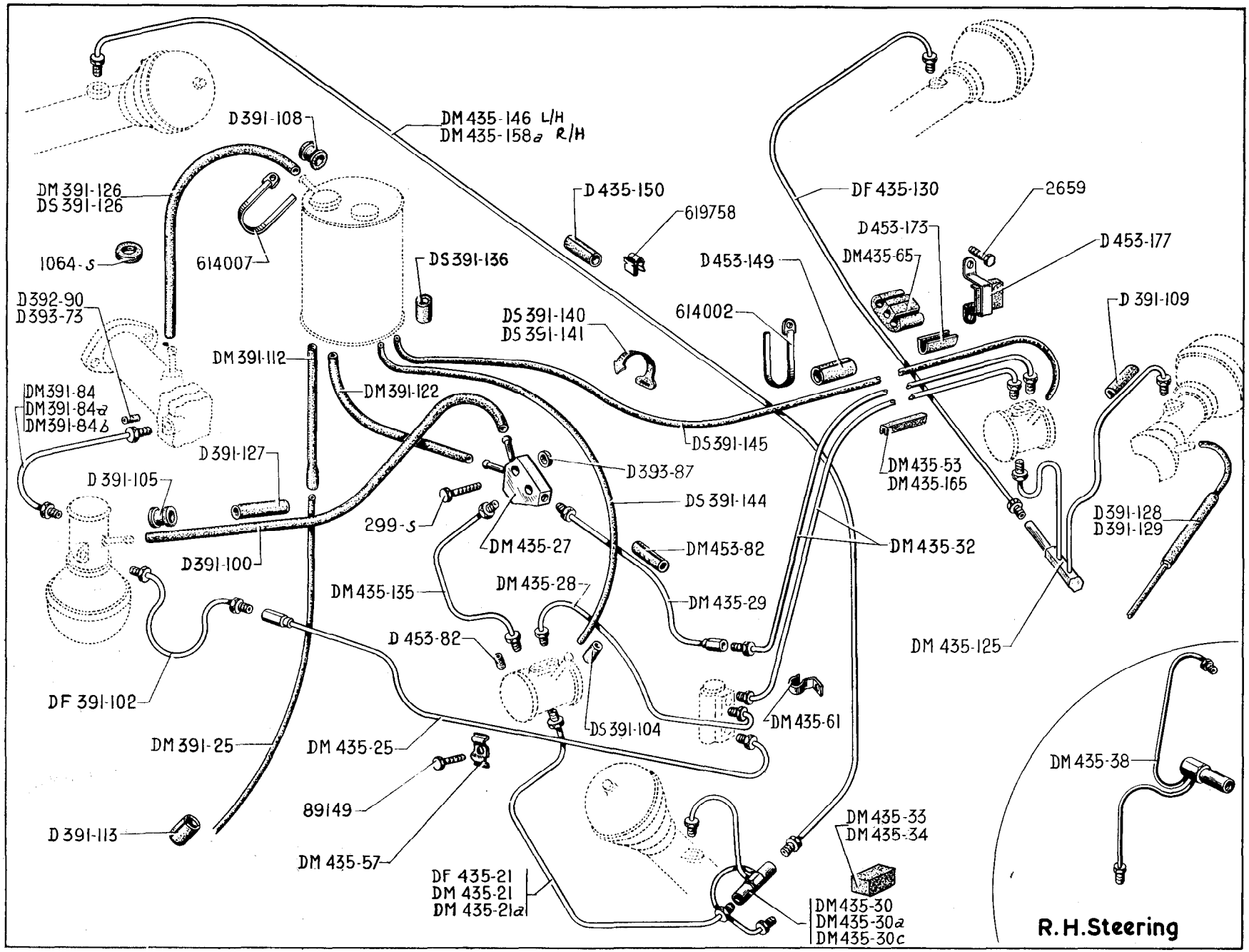
The numbers underlined indicate new parts which do not appear on the illustration.


Master Cylinder Complete
L/H DM 453-03a
R/H DM 453-019a
DM 453-237a
4929-s
DS 444-63
DM 453-11a
DM 453-235a
DM 453-235b
DM 453-236
D 391-99
485-s
DM 453-10
DM 453-15
DM 453-14
DM 453-12
DM 453-6a
DM 453-245
DM 453-233
DM 453-244
DM 453-13

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Until February 1958** | |
| DM 453-10 | Cup, main, external diameter 20 mm (R. VI). | 1 |
| DM 453-13 | Cup, secondary, external diameter 21.5 mm (R. VI). | 1 |
| DM 453-7 | Joint, rubber for valve, 4.6 x 17.2 x 3 (R. VI). | 1 |
| 2.459-S | Joint, copper, 14.3 x 19 x 1 for outlet union (R. VI). | 2 |
| DM 453-15 | Circlip for piston, wire 1.8 mm diameter. | 1 |
| DM 453-03 | Master cylinder complete. | 1 |
| DM 453-62 | Diaphragm, conical for valve, 8 mm diameter, 7 mm long (R. VI). | 1 |
| DM 453-12 | Piston, 54 mm long. | 1 |
| DM 453-54 | Outlet union, internal diameter 14 mm, threaded 9 diameter x 125 pitch. | 1 |
| DM 453-11 | Spring with end piece. | 1 |
| DM 453-14 | Thrust washer for piston, 14 x 21 x 2.6. | 1 |
| DM 453-77 | Union screw, threaded 14 diameter x 150 pitch, 44 mm long. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **February 1958—August 1961** | |
| D 391-99 | Circlip for spring retaining cup in distributor slide valve. | 1 |
| DS 444-63 | Ring seal, 27.7 x 33.1 x 2.7 between distributor and master cylinder body (R. VI). | 1 |
| DM 453-03a | Master cylinder complete with distributor. Left-hand steering. | 1 |
| DM 453-019a | Master cylinder complete. Right-hand steering. | 1 |
| DM 453-6a | Body for master cylinder (distributor fixing 3 holes 7.5 diameter). Left-hand steering. | 1 |
| DM 453-10 | Cup, main, external diameter 20 mm (R. VI). | 1 |
| DM 453-11a | Spring with end piece (one end tapered). | 1 |
| DM 453-12 | Piston for master cylinder, 54 mm long. | 1 |
| DM 453-13 | Cup, secondary, external diameter 21.5 mm (R. VI). | 1 |
| DM 453-14 | Stop washer, for piston, 14 x 21 x 2.6. | 1 |
| DM 453-15 | Circlip for piston, wire 1.8 mm diameter. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 453-233 | Body for distributor with slide valve. Left-hand steering. | 1 |
| DM 453-235a | Spring for distributor slide valve, internal diameter 9.2 mm, 9 coils. January 1959 - March 1964. Replaces earlier model. Order in addition: 1-DM 453-237a. | 1 |
| DM 453-235b | Spring for slide valve on distributor, internal diameter 9.8 mm, 9 coils. Since March 1964. | 1 |
| DM 453-236 | Cup 8.65 x 9.75 x 13 x 2.2 retaining distributor slide valve spring. | 1 |
| DM 453-237a | Cap for distributor. Threaded 18 diameter 150 pitch. Depth of chamfer 12 mm. Since January 1959. Replaces previous model. Order in addition: 1-DM 453-235a. | 1 |
| DM 453-244 | Body for distributor with slide valve. Right-hand steering. | 1 |
| DM 453-245 | Body for master cylinder. Right-hand steering. | 1 |
| 485-S | Screw, hex. head, 7 diameter x 20 long securing distributor on master cylinder (R. III). | 3 |
| 4.929-S | Ring seal, 18.7 x 22.5 x 1.9, for distributor cap (R. VI). | 1 |

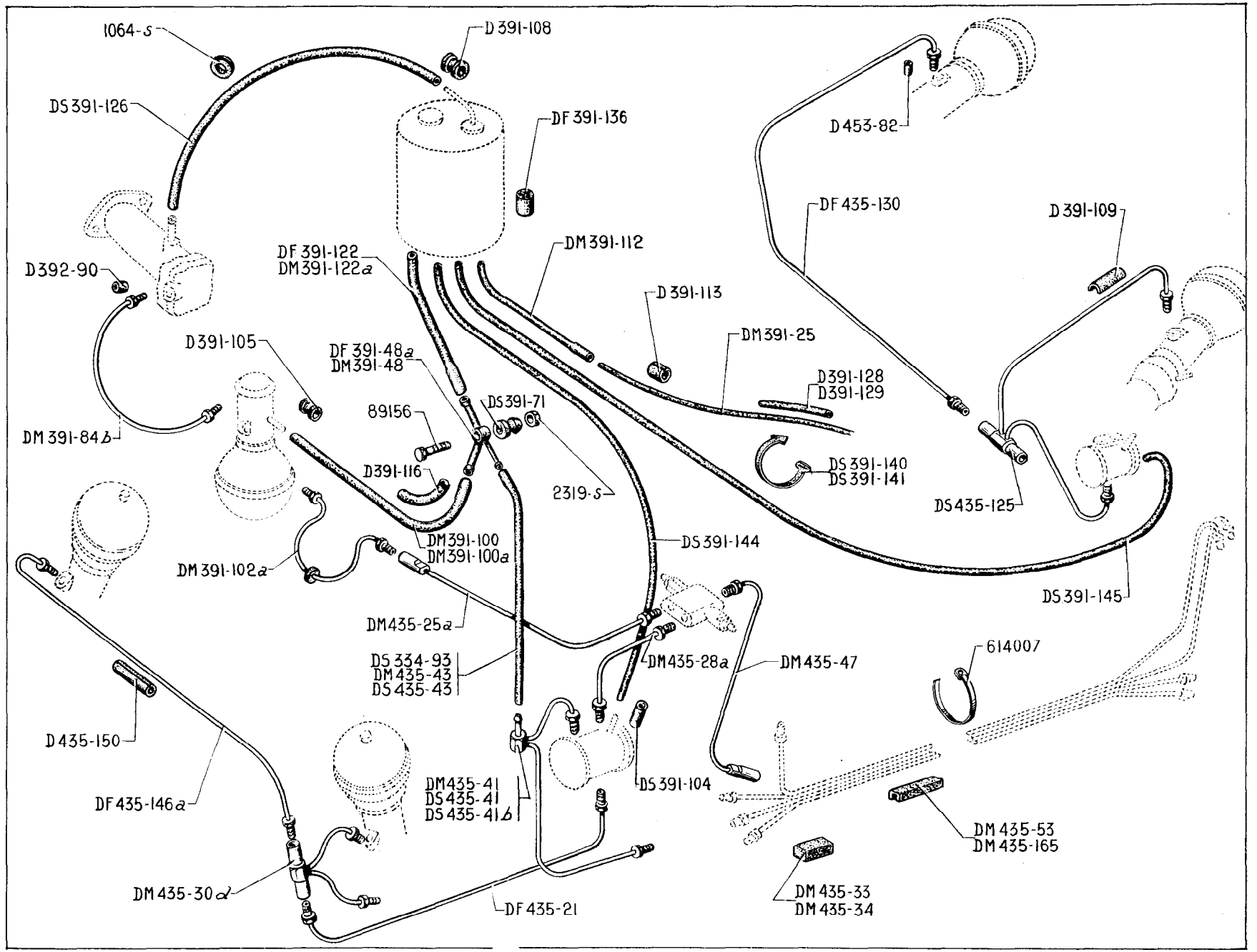

D391-108
DM435-146 L/H
DM435-158a R/H
DM391-126
DS391-126
1064-S
614007
DS391-136
D435-150
619758
DF435-130
2659
D453-173
DM435-65
D453-177
D453-149
D392-90
D393-73
DS391-140
DS391-141
614002
D391-109
DM391-112
DM391-122
DM391-84
DM391-84a
DM391-84b
DS391-145
D391-127
D393-87
DM435-53
DM435-165
D391-105
DS391-144
299-S
DM435-27
DM453-82
DM435-32
D391-128
D391-129
D391-100
DM435-135
DM435-28
DM435-29
D453-82
DM435-125
DF391-102
DS391-104
DM435-61
DM391-25
DM435-25
89149
DM435-38
D391-113
DM435-57
DM435-33
DM435-34
DF435-21
DM435-21
DM435-21a
DM435-30
DM435-30a
DM435-30c
R.H.Steering

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Since August 1961** | |
| DM 391-25 | Piping flexible for suspension overflow pipe. | 1 |
| DM 391-84 | *Connecting pipe complete with unions, between pump and pressure regulator. Until October 1958. Replaced by DM 391-84a; order in addition: 2-DS 391-161, 2-D 392-90.* | 1 |
| DM 391-84a | Connecting pipe 6.35 mm diameter between pump and pressure regulator (fitted with joint D 392-90). October 1958 - February 1960. | 1 |
| DM 391-84b | Connecting pipe 6.35 mm diameter between pump and pressure regulator. Since February 1960. | 1 |
| D 391-100 | Pipe, rubber, connecting pressure regulator to 4 way union 14 mm diameter length 500 mm. | 1 |
| DF 391-102 | Connecting pipe between pressure regulator and distribution unit (pressure regulator end). | 1 |
| DS 391-104 | Sleeve, rubber, connecting overflow return to corrector 8 x 29. | 2 |
| D 391-105 | Bush, flexible, under clip, internal diameter 15 mm:<br>- pipe connecting pressure regulator 4 way union and reservoir.<br>- flexible union for overflow return. | <br>4<br>1 |
| D 391-108 | Bush, flexible, under securing clip, internal diameter 19 mm.<br>- connecting pipe, pump to reservoir.<br>- rubber union for overflow return. | <br>2<br>1 |
| D 391-109 | Protecting rubber piece for pipe on suspension cylinder support 48 mm long (R. VI). | 2 |
| DM 391-112 | Rubber union, for suspension overflow return, internal diameter 7 and 11, length 880 mm. | 1 |
| D 391-113 | Bush, rubber, split, for securing overflow return pipe 8 x 12 x 15 mm long. | 11 |
| DM 391-122 | Pipe, rubber, 7 x 14 length 1.280 mm between 4 way union and reservoir. | 1 |
| DM 391-126 | Pipe, rubber, 11 x 18, 825 mm long, between pump and reservoir. Until September 1960. | 1 |
| DS 391-126 | Pipe, rubber, 11 x 18, 780 mm long, between pump and reservoir. Since September 1960. | 1 |
| D 391-127 | Sleeve protecting flexible pipe connecting pressure regulator to 4 way union. | 1 |
| D 391-128 | Sleeve protecting overflow return pipe from left-hand rear suspension cylinder, length 250 mm. | 1 |
| D 391-129 | Sleeve protecting overflow return flexible pipe from right-hand rear suspension cylinder 390 mm long. | 1 |
| DS 391-136 | Sleeve, rubber, for connecting to reservoir overflow return flexible pipe from correctors 18 x 42 mm. | 1 |
| DS 391-140 | Collar, rubber, for overflow return flexible pipes from height correctors 46 mm long. | 7 |
| DS 391-141 | Collar, rubber, for overflow return flexible pipes from height correctors 77 mm long. | 4 |
| DS 391-144 | Piping, rilsan, for overflow return from front corrector 1.200 mm long. (R. VI). | 1 |
| DS 391-145 | Piping, rilsan, for overflow return from rear corrector 4.200 mm long (R. VI). | 1 |
| D 392-90 | Sleeve, rubber, for pipe union between pump and pressure regulator 6 x 11 x 11. Since October 1958. | 2 |
| D 393-73 | Sleeve, rubber, for pipe union between pump and pressure regulator, internal diameter 8.5 mm 12.5 long. Until October 1958. | 2 |
| D 393-87 | Distance piece 5.5 x 16 x 4 for suspension 4 way union. | 1 |
| DF 435-21 | Feed pipe for front suspension, right-hand and left-hand 2 screwed unions. Since July 1960. | |
| DM 435-21 | Feed pipe for front suspension (left-hand and right-hand). Until February 1958. | 1 |
| DM 435-21a | Feed pipe for front suspension (assembly with master cylinder with distributor). February 1958 - July 1960. | 1 |
| DM 435-25 | Pipe connecting pressure regulator to distribution unit (distribution unit end). | 1 |
| DM 435-27 | Union 4 way for suspension. | 1 |
| DM 435-28 | Feed pipe for front correctors. | 1 |
| DM 435-29 | Pipe return from rear corrector (front part). | 1 |
| DM 435-30 | Feed pipe for front suspension, left-hand.<br>Left-hand steering. Until February 1958.<br>Right-hand steering. | 1<br><br>1 |
| DM 435-30a | Feed pipe for front suspension, left-hand and master cylinder (2 pipes, 1 union, 4 ways). February 1958 - July 1960. | 1 |
| DM 435-30c | Feed pipe for front suspension, left-hand and master cylinder 2 pipes, 1, 4 way union. Since July 1960. | 1 |
| DM 435-32 | General piping for suspension and brake (rear part). | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 435-33 | Closing block, 60 x 40 x 35, for left-hand sidemember (R. VI). | 2 |
| DM 435-34 | Closing block, 60 x 50 x 40, for right-hand sidemember (R. VI). | 1 |
| DM 435-38 | Feed pipe for front suspension, right-hand and master cylinder (2 pipes, 1 3-way union). Right-hand steering. | 1 |
| DM 435-53 | Rubber protection piece for front feed pipe, 40 mm long. | 3 |
| DM 435-57 | Clip, double, securing pressure regulator pipe and corrector pipe. | 1 |
| DM 435-61 | Support for suspension piping (1 hole 5.5 mm diameter). | 3 |
| DM 435-65 | Distance piece, rubber, for rear general piping (3 holes). | 3 |
| DM 435-125 | Connecting pipe for rear suspension, left-hand (1 3-way union). | 1 |
| DF 435-130 | Connecting pipe for general piping to rear suspension cylinder, right-hand. | 1 |
| DM 435-135 | Return pipe from front corrector. | 1 |
| DM 435-146 | *Feed pipe for front suspension, right-hand. Left-hand steering. Replaced by DF 435-146a.* | 1 |
| D 435-150 | Protecting sleeve rubber, for suspension feed pipe, 4 x 9 x 15. | 4 |
| DM 435-158a | Feed pipe for front suspension, right-hand. Right-hand steering. | 1 |
| DM 435-165 | Protecting rubber piece for suspension piping, 147 mm long. | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| D 453-82 | Rubber sleeve for union, 4.5 x 6.5 x 11. | As nec. |
| DM 453-82 | Rubber sleeve, 14 x 19, protecting suspension piping (R. VI). | 5 |
| D 453-149 | Protection sleeve for general rear piping, 15 x 20 x 80. | 1 |
| D 453-173 | Protection sleeve for rear general piping, 50 mm long. | 1 |
| D 453-177 | Clip with rubber, securing rear general piping distance between centres 53 mm. | 1 |
| 299-S | Screw, hex. head, 5 diameter x 28 long, securing 4-way union (R. III). | 1 |
| 1.064-S | Grommet, rubber, 16 x 32 x 7, for pipe connecting pump to reservoir (R. III). | 2 |
| 2.659 | Screw, hex. head, 5 diameter x 13 long (R. III) securing:<br>- support for suspension piping.<br>- clip for front feed pipe. | <br>3<br>1 |
| 89.149 | Screw, hex. head, 5 diameter x 18 long, for double clip securing pressure regulator pipe (R. III). | 1 |
| 614.002 | Clip for general piping (rear system), 220 mm long (R. VI). | 3 |
| 614.007 | Clip, 190 mm long (R. VI) securing:<br>- sheath protecting rear general piping.<br>- pipe connecting pump to reservoir. | <br>1<br>2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 619.758 | Clip securing sheath protecting front suspension feed pipe, right-hand (R. VI). | 2 |
| | **PROTECTION PLUGS** | |
| D 391-60 | Plug, rubber, for pressure regulator (return side), 7.5 x 12 x 20 (R. VI). | 1 |
| D 391-63 | Plug, rubber, for pressure regulator (operating side and for corrector), 9 mm diameter. | 5 |
| D 391-88 | Plug, rubber, for pressure regulator (inlet side), 14 mm diameter. | 1 |
| D 433-82 | Plug for suspension sphere, threaded 36 diameter x 150 pitch. | 1 |
| D 434-70 | Plug for suspension cylinder (sphere side), external thread 36 diameter x 150 pitch. | 1 |
| D 435-91 | Plug, rubber, for corrector (overflow return), 3 x 8 x 10 (R. VI). | 1 |
| D 453-131 | Plug, for protection of 4.5 mm pipe (R. VI). | As nec. |
| D 453-132 | Plug protecting 6.35 mm tube (R. VI). | As nec. |


1064-S
D391-108
DS391-126
DF391-136
D453-82
DF435-130
D391-109
DF391-122
DM391-122a
DM391-112
D392-90
D391-113
DM391-25
D391-105
DF391-48a
DM391-48
D391-128
D391-129
89156
DS391-71
DM391-84b
DS391-140
DS391-141
D391-116
2319-S
DS435-125
DM391-100
DM391-100a
DS391-144
DM391-102a
DS391-145
DM435-25a
DS334-93
DM435-43
DS435-43
DM435-28a
DM435-47
614007
D435-150
DS391-104
DM435-41
DS435-41
DS435-41b
DF435-146a
DM435-53
DM435-165
DM435-30a
DM435-33
DM435-34
DF435-21

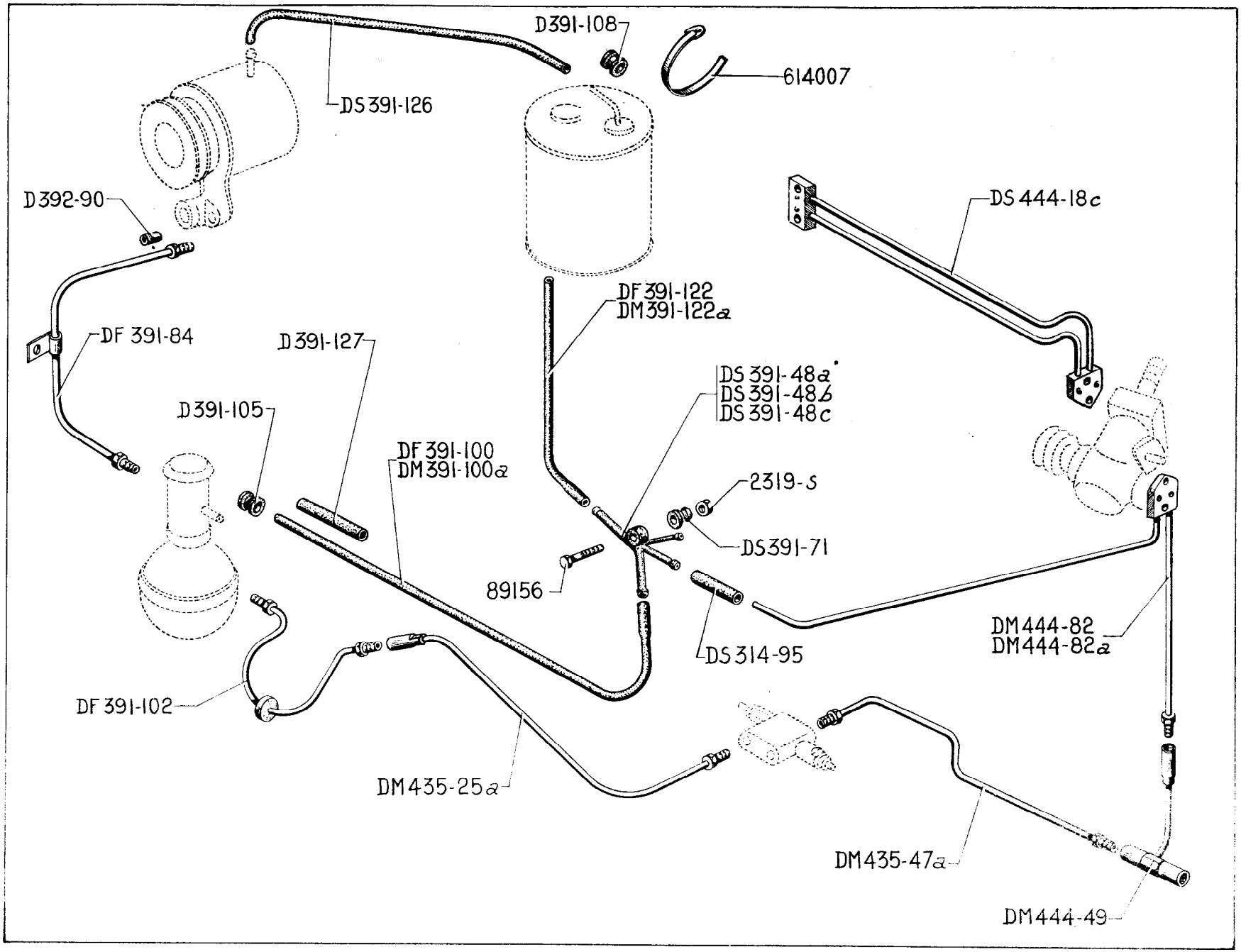
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Since August 1961** | |
| DS 334-93 | Tube, rubber, 7 x 14, for return from correctors between return pipe assembly and 4-way union, 320 mm long. Assisted steering. Since October 1963. | 1 |
| DM 391-25 | Flexible piping for suspension overflow return. | 1 |
| DF 391-48a | Union, 3-way (2 pipes). Until June 1963. | 1 |
| DM 391-48 | *Union, nylon, 3-way, for suspension (2 tubes 11 mm diameter, 1 tube 6.5 mm diameter) (R. VI). June 1963 - February 1964. Replaced by DM 391-48a; order in addition: 1-DS 334-93, 1-DS 435-41b.* | 1 |
| DM 391-48a | Union, nylon, 3-way, for suspension (2 tubes 11 mm diameter, 1 tube 8 mm diameter) (R. VI). Since February 1964. | 1 |
| DS 391-71 | Rubber support for 3-way union. Until July 1965. | 1 |
| DM 391-84b | Connecting pipe, 6.35 mm diameter between pump and pressure regulator. | 1 |
| DM 391-100 | Pipe, rubber, connecting pressure regulator to 3-way union, 7 x 14 x 235. Until June 1963. | 1 |
| DM 391-100a | Pipe, rubber, 7 x 14, connecting pressure regulator to 3-way union, 7 mm and 10 mm internal diameter x 235 mm long. Since June 1963. | 1 |
| DM 391-102a | Connecting pipe between pressure regulator and safety valve (pressure regulator side). | 1 |
| DS 391-104 | Sleeve, rubber, connecting overflow return to correctors, 8 x 29. | 2 |
| D 391-105 | Bush, flexible, under securing clip for connecting pipe, internal diameter 15 mm: | |
| | - 3-way union to pressure regulator. | 2 |
| | - 3-way union to reservoir. | 2 |
| D 391-108 | Bush, flexible, under securing clip, internal diameter 19 mm: | |
| | - for connecting pipe pump to reservoir. | 2 |
| | - for rubber pipe for overflow return. | 1 |
| D 391-109 | Rubber protector for piping on rear suspension cylinder bracket, 48 mm long. | 2 |
| DM 391-112 | Rubber union, for suspension overflow return, internal diameter 7 and 11, length 880 mm. | 1 |
| D 391-113 | Bush, rubber, split, securing overflow return piping, 8 x 12 x 15. | 11 |
| D 391-116 | Sheath, rubber protecting pipe connecting pressure regulator to 3-way union, internal diameter 15.5 mm. | 1 |
| DF 391-122 | Pipe, rubber, 7 x 14 x 945 between 3-way union and reservoir. Until June 1963. | 1 |
| DM 391-122a | Tube, rubber, 7 x 14, between 3-way union and reservoir, internal diameter 7 mm and 10 mm x 945 mm long. Since June 1963. | 1 |
| DS 391-126 | Pipe, rubber, connecting reservoir to suspension pump, 18 mm diameter, 780 mm long. | 1 |
| D 391-128 | Protection sheath, left-hand, on rear suspension cylinder overflow return, 250 mm long. | 1 |
| D 391-129 | Protection sheath, right-hand, on rear suspension cylinder overflow return, 390 mm long. | 1 |
| DF 391-136 | Sleeve, rubber, for connecting to reservoir, overflow return from correctors and brake control, 42 mm long. | 1 |
| DS 391-140 | Collar, rubber, for overflow return from correctors, 46 mm long. | 9 |
| DS 391-141 | Collar, rubber, for overflow return from correctors, 77 mm long. | 2 |
| DS 391-144 | Pipe, Rilsan, for overflow return from front correctors, 1,200 mm long (R. VI). | 1 |
| DS 391-145 | Piping, Rilsan, for overflow return from rear correctors, 4,200 mm long (R. VI). | 1 |
| D 392-90 | Sleeve, rubber, 6 x 11 x 11, for pipe union between pump and pressure regulator. | 2 |
| DX 394-48 | Rubber support for 3-way union, (32 mm and 19 mm diameter x 19 mm high). Since July 1965. | 1 |
| DX 394-120 | Return assembly from front and rear correctors, 1 3-way union, 1 2-way union, 1 screwed union, with output control. Since July 1965. | 1 |
| DX 394-121 | Feed pipe for front suspension, right and left-hand. Since July 1965. | 1 |
| DV 394-122 | Feed pipe for front corrector. Since July 1965. | 1 |
| DF 435-21 | Feed pipe for front suspension, right and left-hand, 2 screwed unions. Until October 1964. | 1 |



The numbers underlined indicate new parts which do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DW 435-21 | Feed pipe for front right and left-hand suspension, 2 screwed unions (arrangement with wide tread tyres). October 1964 - July 1965. | 1 |
| DM 435-25a | Connecting pipe from pressure control valve to security valve (security valve side). | 1 |
| DM 435-28a | Feed pipe for front corrector. Until July 1965. | 1 |
| DM 435-30d | Feed pipe for front suspension, left-hand. | 1 |
| DM 435-33 | Closing plug for lateral cross-member, left-hand, 60 x 40 x 35 (R. VI). | 2 |
| DM 435-34 | Closing plug for lateral cross-member, right-hand, 60 x 50 x 40 (R. VI). | 1 |
| DM 435-41 | Pipe assembly for return from correctors, 1 3-way union, 1 2-way union, 1 screwed union. Until June 1963. | 1 |
| DS 435-41 | Return pipe assembly from correctors, 1 3-way union with 6.5 mm tube, 2-way union, 1 screwed union. Since June 1963. Assisted steering. Until October 1963. | 1 |
| DS 435-41b | Return pipe assembly from correctors, (1 3-way union with 8 mm diameter tube, 1 2-way union, 1 screwed union. Assisted steering. October 1963 - July 1965. | 1 |
| DM 435-43 | Pipe for return from the correctors to the 3-way union, 2 screwed unions. Until June 1963. | 1 |
| DS 435-43 | Tube, rubber, 5 x 11, for return from correctors between return pipe assembly and 3-way union, 310 mm long. Since June 1963. Assisted steering. Until October 1963. | 1 |
| DM 435-47 | Pipe connecting security valve, to general piping, 1 2-way union, 1 screwed union. | 1 |
| DM 435-53 | Sleeve, rubber, protecting front feed pipe, 40 mm long. | 3 |
| DS 435-125 | Pipe assembly connecting rear suspension, left-hand, 1 4-way union. | 1 |
| DF 435-130 | Feed pipe for rear suspension, right-hand, 2 screwed unions. | 1 |
| DF 435-146a | Feed pipe for front suspension, right-hand, 2 screwed unions. | 1 |
| D 435-150 | Sleeve, rubber, protecting suspension feed pipe, 4 x 9 x 15. | 2 |
| DM 435-165 | Sleeve, rubber, protecting suspension piping, 147 mm long. | 3 |
| D 453-82 | Sleeve, rubber, for union, 4.5 x 6.5 x 11. | As nec. |
| 1.064-S | Grommet, rubber, 16 x 32 x 7, for connecting pipe, pump to reservoir (R. III). | 2 |
| 2.319-S | Nut, hex., 5 diameter x 75 pitch, securing 3-way union (R. III). | 1 |
| 89.156 | Screw, hex. head, 5 diameter x 40 long, securing 3-way union (R. III). | 1 |
| 614.007 | Clip, 190 mm long (R. VI) securing: | |
| | - pipes connecting pump to reservoir. | 2 |
| | - 3-way union to pressure control valve. | 2 |
| | - 3-way union to reservoir. | 2 |
| | - rubber union for overflow return. | 1 |

The numbers underlined indicate new parts which do not appear on the illustration.


D391-108
614007
DS391-126
D392-90
DS444-18c
DF391-122
DM391-122a
DF391-84
D391-127
DS391-48a
DS391-48b
DS391-48c
D391-105
DF391-100
DM391-100a
2319-S
DS391-71
89156
DS314-95
DM444-82
DM444-82a
DF391-102
DM435-25a
DM435-47a
DM444-49

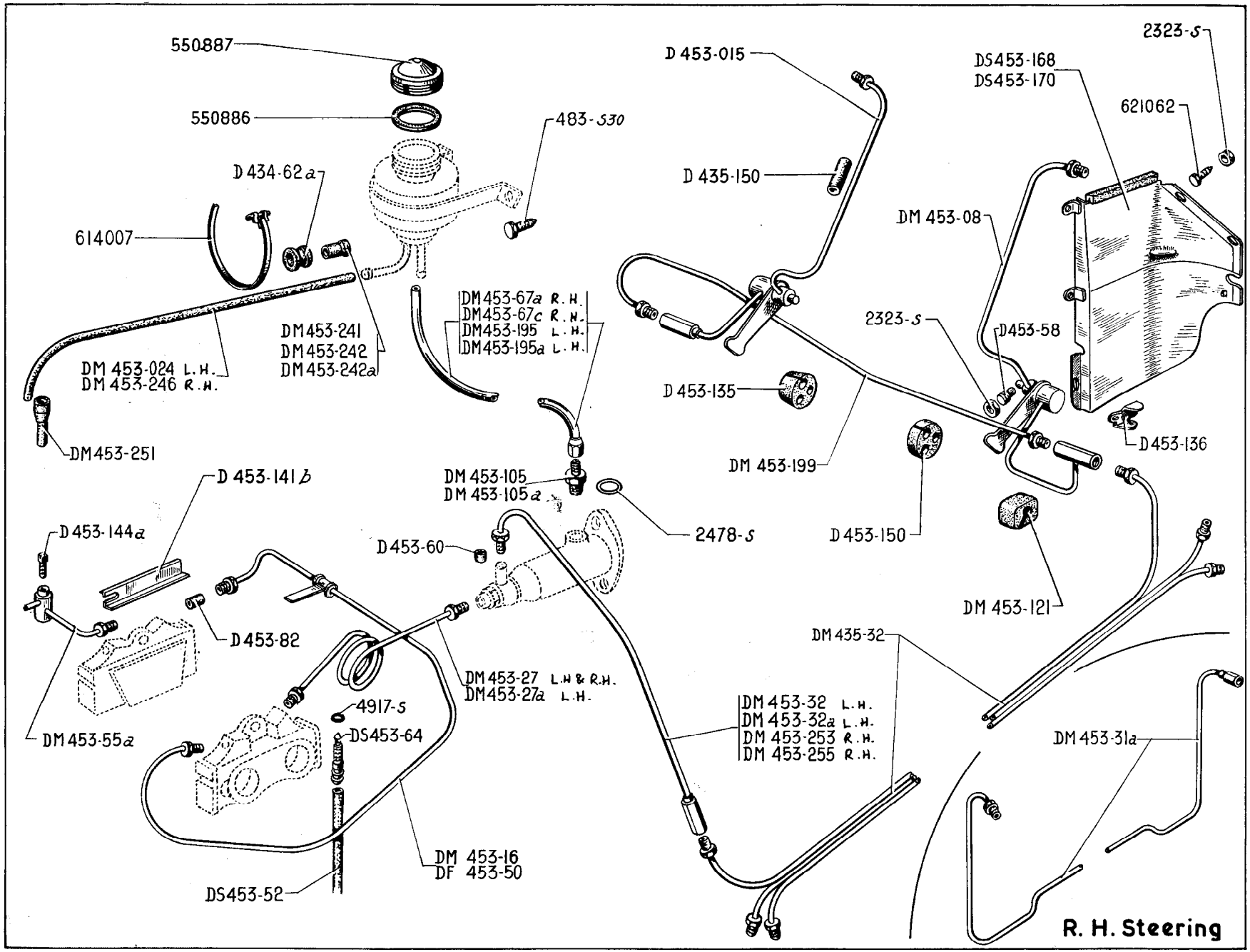
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 314-195 | Tube, rubber, 5 x 11, between piping assembly and 4-way union, 150 mm long. Since June 1963. | 1 |
| DS 391-48a | *4-way union for suspension (2 tubes). Until June 1963. Replaced by DS 391-48c; order in addition: 1-DS 314-195, 1-DS 334-93, 1-DS 435-41b, 1-DM 444-82a.* | 1 |
| DS 391-48b | *4-way union (nylon) for suspension (2 tubes 11 mm diameter, 2 tubes 6.5 mm diameter) (R. VI). June 1963 to October 1963. Replaced by DS 391-48c; order in addition: 1-DS 334-93, 1-DS 435-41b.* | 1 |
| DS 391-48c | Union (nylon) 4-way for suspension (2 tubes 11 mm diameter, 1 tube 8 mm diameter, 1 tube 6.5 mm diameter) (R. VI). Since October 1963. | 1 |
| DS 391-71 | Rubber pad supporting 4-way union. | 1 |
| DF 391-84 | Connecting pipe complete between pump and pressure regulator. | 1 |
| DF 391-100 | Pipe, rubber, connecting pressure regulator to 4-way union, 430 mm long. Until June 1963. | 1 |
| DM 391-100a | Pipe, rubber, 7 x 14, connecting pressure regulator to 3-way union, internal diameter 7 mm and 10 mm x 235 mm long. Since June 1963. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 391-102a | Connecting pipe between pressure regulator and distribution unit (pressure regulator end). | 1 |
| D 391-105 | Bush, flexible, under clip securing connecting pipe, internal diameter 15 mm. | |
| | - 4-way union to pressure regulator. | 2 |
| D 391-108 | Bush, flexible, under securing clip, internal diameter 19 mm: | |
| | - connecting pump to reservoir. | 2 |
| DF 391-122 | Pipe, rubber, 7 x 14 x 945 between 4-way union and reservoir. Until June 1963. | 1 |
| DM 391-122a | Tube, rubber, 7 x 14, between 4-way union and reservoir, internal diameter 7 mm and 10 mm x 945 mm long. Since June 1963. | 1 |
| DS 391-126 | Tube, rubber, connecting reservoir to suspension pump, 18 mm diameter x 780 mm long. | 1 |
| D 391-127 | Sleeve, protecting flexible pipe connecting pressure regulator to 4-way union. | 1 |
| D 392-90 | Sleeve, rubber, 6 x 11 x 11 for piping union between pump and pressure regulator. | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 435-25a | Tube connecting pressure regulator to safety valves (safety valve side). | 1 |
| DM 435-47a | Tube connecting safety valve to 3-way union. | 1 |
| DS 444-18c | Control piping for rack and pinion. L.H. steering. | 1 |
| DM 444-49 | Tube connecting steering feed pipes (1 2-way union, 1 3-way union). | 1 |
| DS 444-68a | Control piping for rack and pinion. R.H. steering. | 1 |
| DM 444-82 | Control piping for rack and pinion (one flange, two screwed unions). Until June 1963. | 1 |
| DM 444-82a | Control piping for rack and pinion (one screwed union, one tube 6.35, one flange). Since June 1963. | 1 |
| 2.319-S | Nut, hex., 5 x 75, for securing 4-way union (R. III). | 1 |
| 89.156 | Screw, hex. head, 5 x 40, for securing 4-way union (R. III). | 1 |
| 614.007 | Clip, 190 mm long, for securing (R. VI): | |
| | - tubes, connecting pumps to reservoir. | 2 |
| | - 4-way union to pressure regulator. | 2 |
| | - 4-way union to reservoir. | 2 |



The numbers underlined indicate new parts which do not appear on the illustration.

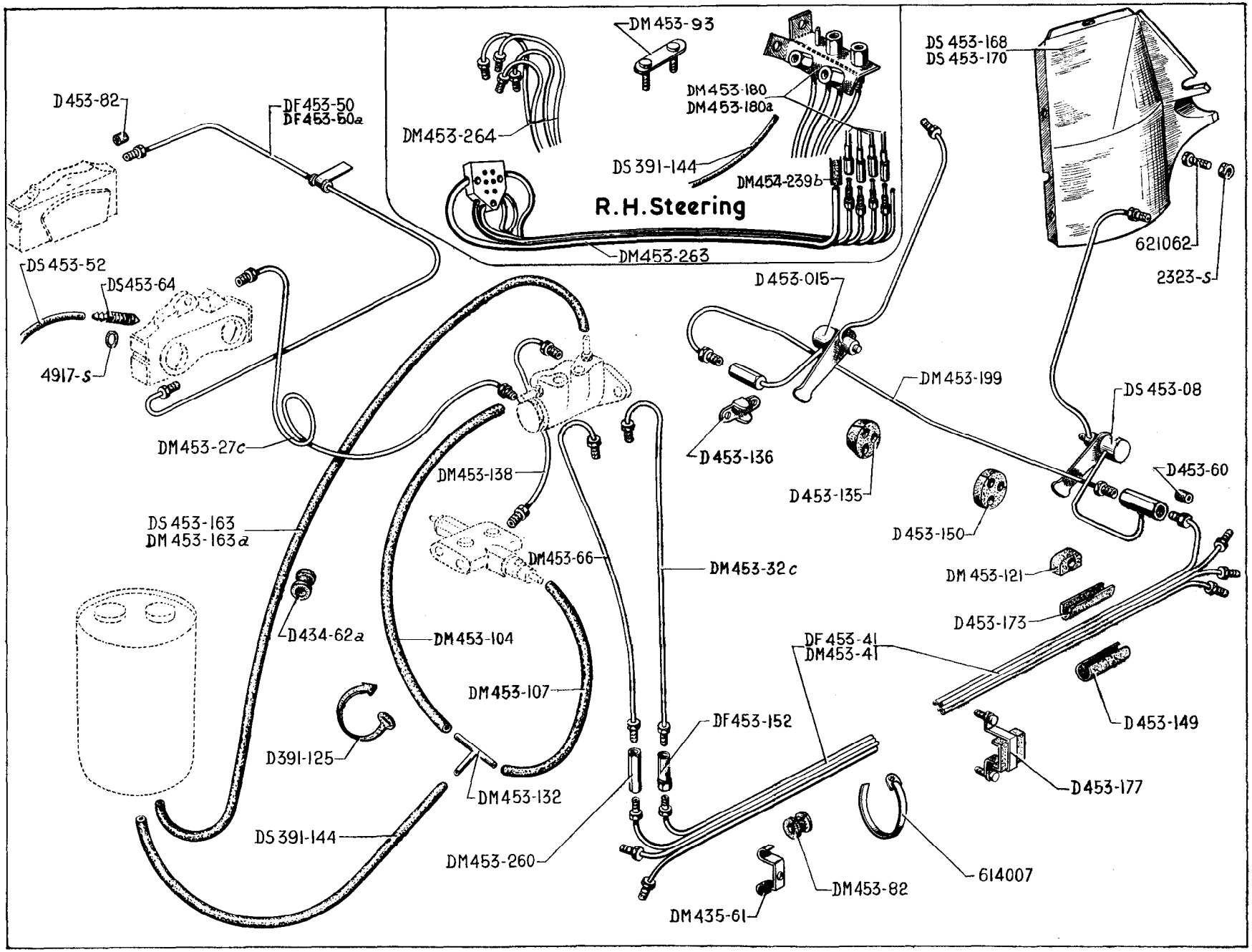

550887
550886
483-S30
D 434-62a
614007
DM 453-024 L.H.
DM 453-246 R.H.
DM453-251
DM453-241
DM453-242
DM453-242a
DM453-67a R.H.
DM453-67c R.H.
DM453-195 L.H.
DM453-195a L.H.
D 453-015
D 435-150
D 453-135
DM 453-199
2323-S
DS453-168
DS453-170
621062
DM 453-08
D453-58
D453-136
D 453-150
DM 453-121
DM 453-105
DM 453-105a
2478-S
D 453-141b
D453-144a
D453-60
D453-82
DM453-55a
DM453-27 L.H & R.H.
DM453-27a L.H.
4917-S
DS453-64
DM 453-16
DF 453-50
DS453-52
DM435-32
DM 453-32 L.H.
DM 453-32a L.H.
DM 453-253 R.H.
DM 453-255 R.H.
DM 453-31a
R. H. Steering

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Until August 1961** | |
| D 434-62a | Protective bush under clip securing piping between reservoir and connecting pipe to master cylinder. Internal diameter 11.5 mm. Since February 1958. | 2 |
| DM 435-32 | Rear general piping for brake and suspension. | 1 |
| D 435-150 | Sleeve, rubber, protecting rear brake pipe, 4 x 9 x 15. | 2 |
| DM 453-08 | Piping, swivelling, complete for left-hand and rear brake. | 1 |
| D 453-015 | Piping, swivelling, complete for right-hand rear brake (with 2-way union). | 1 |
| DM 453-024 | Piping, Rilsan, 5 x 6, for brake return to reservoir (with connecting sleeves). Left-hand steering. Since February 1958. Right-hand steering. Since September 1960. | 1<br>1 |
| DM 453-16 | Piping for front brakes with unions and retaining clip (between brake control units). Until February 1961. | 1 |
| DM 453-27 | Feed pipe with unions for front brake. Left-hand steering. Until February 1958. Right-hand steering. | 1 |
| DM 453-27a | Feed pipe with unions for front brake (between master cylinder and front brake control unit, left-hand). Left-hand steering. Since February 1958. | 1 |
| DM 453-31a | Pipe, 4.5 mm diameter for front brake. Right-hand steering. | 1 |
| DM 453-32 | Pipe, 4.5 mm diameter with unions for connecting between master cylinder and rear general piping. Left-hand steering. Until February 1958. | 1 |
| DM 453-32a | Pipe, 4.5 mm diameter with union for connecting between master cylinder and rear general piping (1 rubber protector). Left-hand steering. Since February 1958. | 1 |
| DF 453-50 | Piping for front brakes, 2 screwed unions. Since February 1961. | 1 |
| DS 453-52 | Flexible pipe, 5 x 7 x 400 for front brake bleed screw (R. VI). Since January 1961. | 1 |
| DM 453-55a | *Bleed pipe for front brakes. Until January 1961. Replaced by DS 453-64; order in addition: 1-DS 453-52 (R. VI).* | 1 |
| D 453-58 | Screw, 5 diameter x 21.5 long, locking pivotting union, rear. | 2 |
| D 453-60 | Rubber sleeve, 6.5 x 10 x 11, connecting to master cylinder. | 1 |
| DS 453-64 | Bleed screw for front brake with joint, threaded 9 diameter x 125 pitch, 38 mm long. Since January 1961. | 1 |
| DM 453-67a | Pipe, 6.35 mm diameter for connection between master cylinder and reservoir. Right-hand steering. Until September 1960. | 1 |
| DM 453-67c | *Pipe, 6.35 mm diameter and 8 mm connecting master cylinder to reservoir. Right-hand steering. Since September 1960. No longer supplied.* | 1 |
| D 453-82 | Rubber sleeve, for piping unions, 4.5 x 6.5 x 11. | As nec. |
| DM 453-105 | Union for feed to master cylinder, threaded 16 diameter x 150 pitch and 12 diameter x 100 pitch, 35.5 mm long. Until February 1958. | 1 |
| DM 453-105a | Union for feed to master cylinder, threaded 16 diameter x 150 pitch and 12 diameter x 125 pitch. Since February 1958. | 1 |
| DM 453-121 | Rubber protector for swivel piping of left-hand rear brake (R. VI). | 1 |
| D 453-135 | Rubber plug for sealing piping on rear wheel arch, 2 holes 4.5 mm diameter and 1 hole 8 mm diameter. | 2 |
| D 453-136 | Lug retaining rear swivelling piping distance between centres 29 mm. | 2 |
| D 453-141b | Support plate for bleed pipe for right-hand front brake control unit. Until January 1961. | 1 |
| D 453-144a | Bleed screw, for front brake control unit, threaded 5 diameter x 75 pitch. Until January 1961. | 1 |
| D 453-150 | Rubber sleeve retaining rear piping, 35 mm diameter, 20 mm thick. | 1 |
| DS 453-168 | *Shield protecting swivelling piping for rear left-hand brake. Replaced by DS 453-168a.* | 1 |
| DS 453-170 | *Shield protecting swivelling piping for rear right-hand brake. Replaced by DS 453-170a.* | 1 |
| DM 453-195 | Pipe, 8 mm diameter with union between reservoir and cylinder. Left-hand steering. Until February 1958. | 1 |
| DM 453-195a | Pipe, 6.35 mm diameter with union between master cylinder and reservoir (1 union threaded 12 diameter x 125 pitch). Left-hand steering. Since February 1958. | 1 |
| DM 453-199 | Pipe, 4.5 mm diameter with unions between 3-way union and 2-way union for rear brake, right-hand. | 1 |
| DM 453-241 | Sleeve, rubber, connecting Rilsan tube for return from brakes to reservoir, 5 x 11 x 15 x 50. Since February 1958. | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 453-242 | Pipe, rubber, 5 x 11 x 65, between reservoir and pipe connecting to master cylinder. Since February 1958. | 1 |
| DM 453-242a | Pipe, flexible, 7 mm diameter, 1.350 mm long from reservoir to master cylinder. Right-hand steering. Since September 1960. | 1 |
| DM 453-246 | Pipe, Rilsan, for return from brakes to reservoir, 1.673 mm long (with sleeves). Right-hand steering. Until September 1960. | 1 |
| DM 453-251 | *Sleeve, rubber, connecting piping, internal diameter 5 mm and 9 mm, 58 mm long (R. VI). Right-hand steering. No longer supplied.* | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 453-253 | Pipe, 4.5 mm diameter between master cylinder and 2-way union. Right-hand steering. | 1 |
| DM 453-255 | Pipe, 4.5 mm diameter between 2-way union and rear general piping. Right-hand steering. | 1 |
| 483-S 30 | Screw, hex. head, pointed, 7 diameter x 15 long, securing brake reservoir (R. III). | 2 |
| 2.323-S | Nut, hex., 5 diameter x 75 pitch (R. III) : | |
| | - for stop screw of rear pivotting union. | 2 |
| | - securing screen for rear swivelling piping. | 5 |
| 2.478-S | Joint, 16.3 x 22, for master cylinder union screw (R. VI). | 1 |

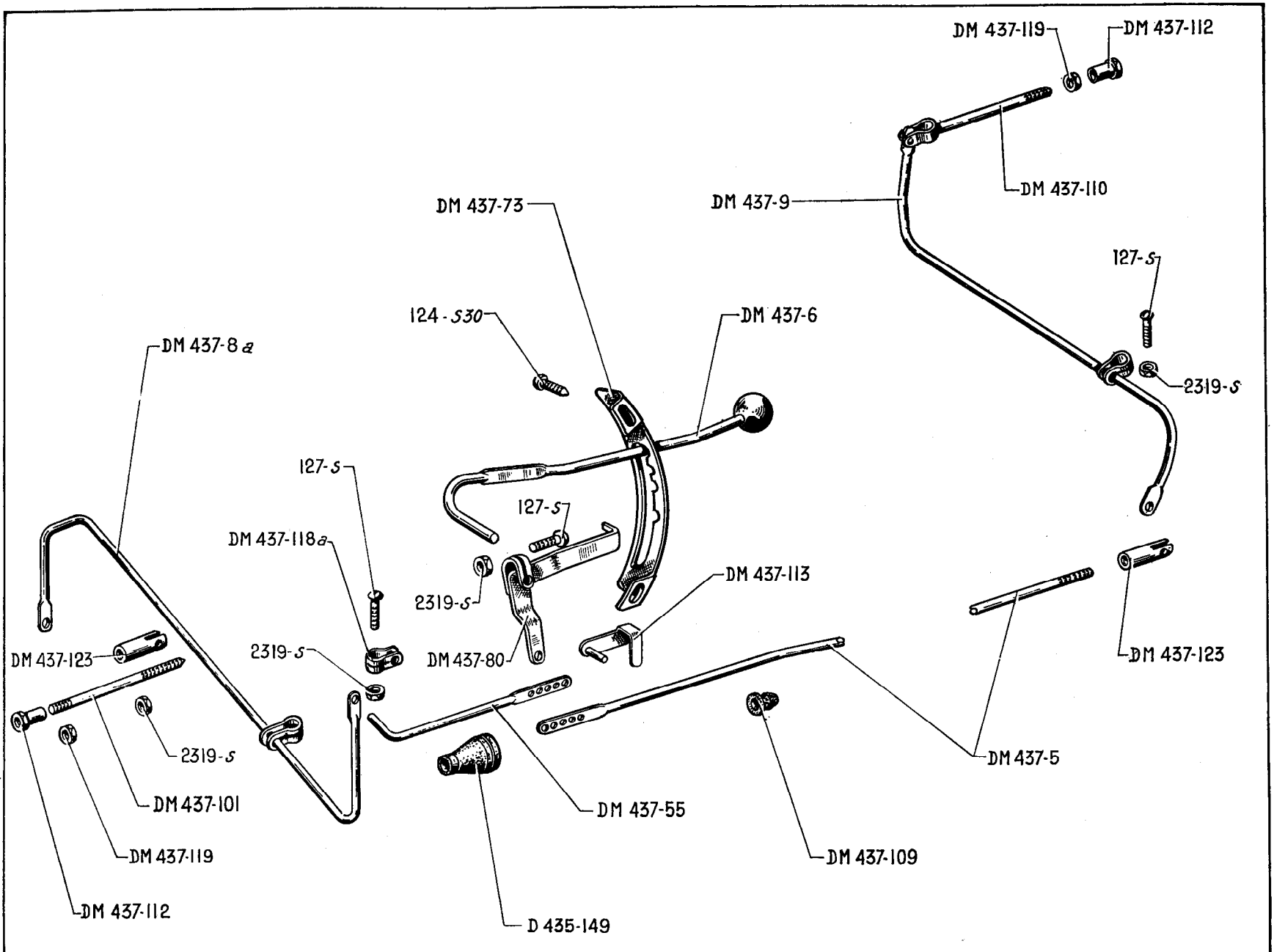
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 4.917-S | Ring seal, 3.4 x 7.2 x 1.9, for front brake bleed screw (R. VI). Since January 1961. | 1 |
| 550.886 | Joint, rubber, 34 x 45 for brake reservoir cap (R. VI). | 1 |
| 550.887 | *Cap for brake reservoir complete (R. VI). No longer supplied.* | 1 |
| 614.007 | Clip, securing rubber pipe between reservoir and master cylinder, 190 mm long (R. VI). Since February 1958. | 2 |
| 621.062 | Screw, hex. head, 5 diameter x 14 long, securing rear swivelling piping protection shield (R. III). | 6 |


D453-82
DF453-50
DF453-50a
DS453-52
DS453-64
4917-S
DM453-27c
DS453-163
DM453-163a
D434-62a
D391-125
DS391-144
DM453-138
DM453-66
DM453-104
DM453-107
DM453-132
DM453-260
DM453-93
DM453-264
DM453-180
DM453-180a
DS391-144
DM454-239b
R.H.Steering
DM453-263
DS453-168
DS453-170
621062
2323-S
D453-015
DM453-199
D453-136
D453-135
DS453-08
D453-60
D453-150
DM453-121
D453-173
DF453-41
DM453-41
D453-149
DF453-152
D453-177
614007
DM453-82
DM435-61
DM453-32c

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Since August 1961** | |
| D 391-125 | Flexible clip securing connecting pipe from security valve to brake control, 62 mm long. | 1 |
| DS 391-144 | Piping, Rilsan, 1,200 mm long (R. VI): | |
| | - for overflow return from 3-way union to reservoir. | 1 |
| | - for return from brake control to feed pipe assembly support. R.H. steering. | 1 |
| DV 394-134 | Assembly, right-hand, connecting brake control. R.H. steering. Since July 1965. | 1 |
| DV 394-135 | Assembly, left-hand, connecting brake control. L.H. steering. Since July 1965. | 1 |
| D 434-62a | Protective sleeve under clip securing brake control return to reservoir, internal diameter 11.5 mm. | 2 |
| DM 435-61 | Bracket for piping, 1 hole 5.5 mm diameter. | 3 |
| DS 453-08 | Swivelling piping complete for rear brake, left-hand. Cylindrical union, length 50.5 mm. | 1 |
| D 453-015 | For swivelling piping complete, for rear brake, right-hand. | 1 |
| DM 453-27c | Feed pipe for front brake, 2 screwed unions. | 1 |
| DM 453-32c | Connecting pipe between brake control and rear general piping, 2 screwed unions. | 1 |
| DF 453-41 | General piping for piping on rear circuit (rear part) 8 screwed unions. | 1 |
| DM 453-41 | *General piping for rear system, 4 pipes. Replaced by DF 453-41; order in addition: 1-DF 435-42, 1-DF 435-44.* | 1 |
| DF 453-50 | Piping for front brake, 2 screwed unions. Until September 1962. | 1 |
| DF 453-50a | Piping for front brake. Since September 1962. | 1 |
| DS 453-52 | Flexible pipe, 5 x 7 x 400, for front brake bleed screw (R. VI). | 1 |
| D 453-60 | Rubber sleeve, for piping union, 6.5 x 10 x 11. | 2 |
| DS 453-64 | Bleed screw for front brake with joint, threaded 9 diameter x 125 pitch, 38 mm long. | 1 |
| DM 453-66 | Pipe connecting brake control to general piping. | 1 |
| D 453-82 | Rubber sleeve, for piping union, 4.5 x 6.5 x 11. | As nec. |
| DM 453-82 | Protection sleeve, for piping, 14 x 19 (R. VI). | 3 |
| DF 453-93 | Backplate, securing plate retaining brake pipe assembly, 2 screws, distance between centres: 43 mm. Right-hand steering. | 2 |
| DM 453-104 | Rubber pipe, 3 x 8 x 40, for overflow return from brake control to 3-way union (R. VI). | 1 |
| DM 453-107 | Rubber pipe, 3 x 8 x 530, for overflow return from security valve to 3-way union (R. VI). | 1 |
| DM 453-121 | Rubber protector for rear brake swivelling piping, left-hand (R. VI). | 1 |
| DM 453-132 | 3-way union for overflow return (R. VI). | 1 |
| D 453-135 | Rubber plug sealing piping on rear wheel arch, 2 holes 4.5 mm diameter, 1 hole 8 mm diameter. Until February 1963. | 2 |
| DS 453-135 | Sealing plug for piping on rear wheel arch, internal diameter 18 mm, 2 holes 4.5 mm, 1 hole 8 mm (R. VI). Since February 1963. | 2 |
| D 453-136 | Clamp retaining rear swivelling piping, distance between centres: 29 mm. | 2 |
| DM 453-138 | Connecting pipe between security valve and brake control, 2 screwed unions. | 1 |
| D 453-149 | Protection shield for rear general piping, 15 x 20 x 80. | 1 |
| D 453-150 | Rubber sleeve, retaining rear piping, 35 mm diameter, 20 mm thick. | 2 |
| DF 453-152 | 2-way union from brake piping, threaded 9 diameter x 125 pitch and 12 diameter x 125 pitch. | 1 |
| DM 453-163a | Rubber pipe, 5 x 11 x 1,965 for brake return to reservoir. Right-hand steering. | 1 |
| DS 453-163 | Rubber pipe, 5 x 11 x 980 for return to reservoir from brake control. | 1 |
| DS 453-168 | *Protection shield for rear swivelling piping, left-hand. Until July 1964. Replaced by DS 453-168a.* | 1 |
| DS 453-168a | Protection shield for rear swivelling piping, left-hand. Since July 1964. | 1 |
| DS 453-170 | *Protection shield for rear swivelling piping, right-hand. Until July 1964. Replaced by DS 453-170a.* | 1 |
| DS 453-170a | Protection shield for rear swivelling piping, right-hand. Since July 1964. | 1 |
| D 453-173 | Protection sleeve, for rear general piping, 50 mm long. | 1 |
| D 453-177 | Clip with rubber, securing rear general piping, distance between centres 53 mm. | 1 |
| DM 453-180 | Feed pipe assembly for brake control, 4 screwed unions, 4 2-way unions. Right-hand steering. Until October 1962. | 1 |

The numbers underlined indicate new parts which do not appear on the illustration.

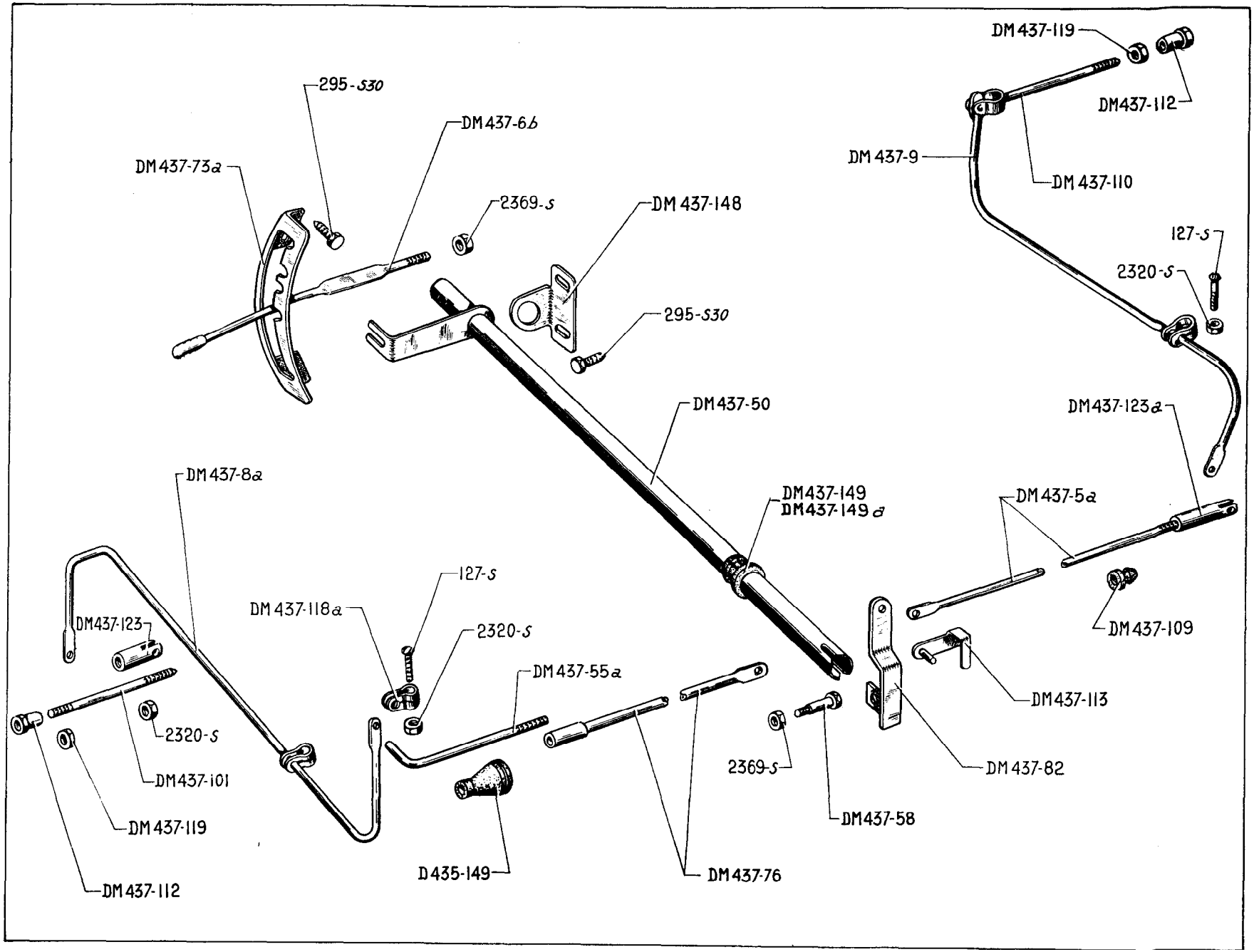
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 453-180a | Pipe assembly for brake control, 8 2-way unions. Right-hand steering. October 1962 - July 1965. | 1 |
| DM 453-199 | Pipe, 4.5 mm diameter with unions, between 3-way union and 2-way union of rear brake, right-hand. | 1 |
| DM 453-239b | Flexible pipe connecting brake feed pipe and reservoir, 1,435 mm long. Right-hand steering. Since October 1962. | 1 |
| DM 453-260 | 2-way union for brake piping, threaded 9 diameter x 125 pitch. | 1 |
| DM 453-263 | Pipe assembly between brake control pipe assembly and brake feed pipe assembly, 1 flange, 4 screwed unions. Right-hand steering. October 1962 - July 1965. | 1 |
| DM 453-264 | Piping for brake system and for brake control feed pipe assembly (R. VI). Right-hand steering. Since October 1962. | 1 |
| 2.323-S | Nut, hex., 5 diameter x 75 pitch (R. III): | |
| | - for screw locking rear swivelling union. | 2 |
| | - securing rear swivelling piping screen. | 5 |
| 4.917-S | Ring seal, 3.4 x 7.2 x 1.9, for front brake bleed screw (R. VI). | 1 |
| 614.007 | Clip, 190 mm long, securing protection sheath for rear general piping (R. VI). | 1 |
| 621.062 | Screw, hex. head, 5 diameter x 14 long, securing protection shield for rear general piping (R. III). | 6 |


DM 437-119
DM 437-112
DM 437-110
DM 437-9
DM 437-73
127-S
124-S30
DM 437-6
2319-S
DM 437-8a
127-S
127-S
DM 437-118a
2319-S
DM 437-113
DM 437-80
DM 437-123
2319-S
DM 437-123
2319-S
DM 437-101
DM 437-5
DM 437-55
DM 437-119
DM 437-109
DM 437-112
D 435-149

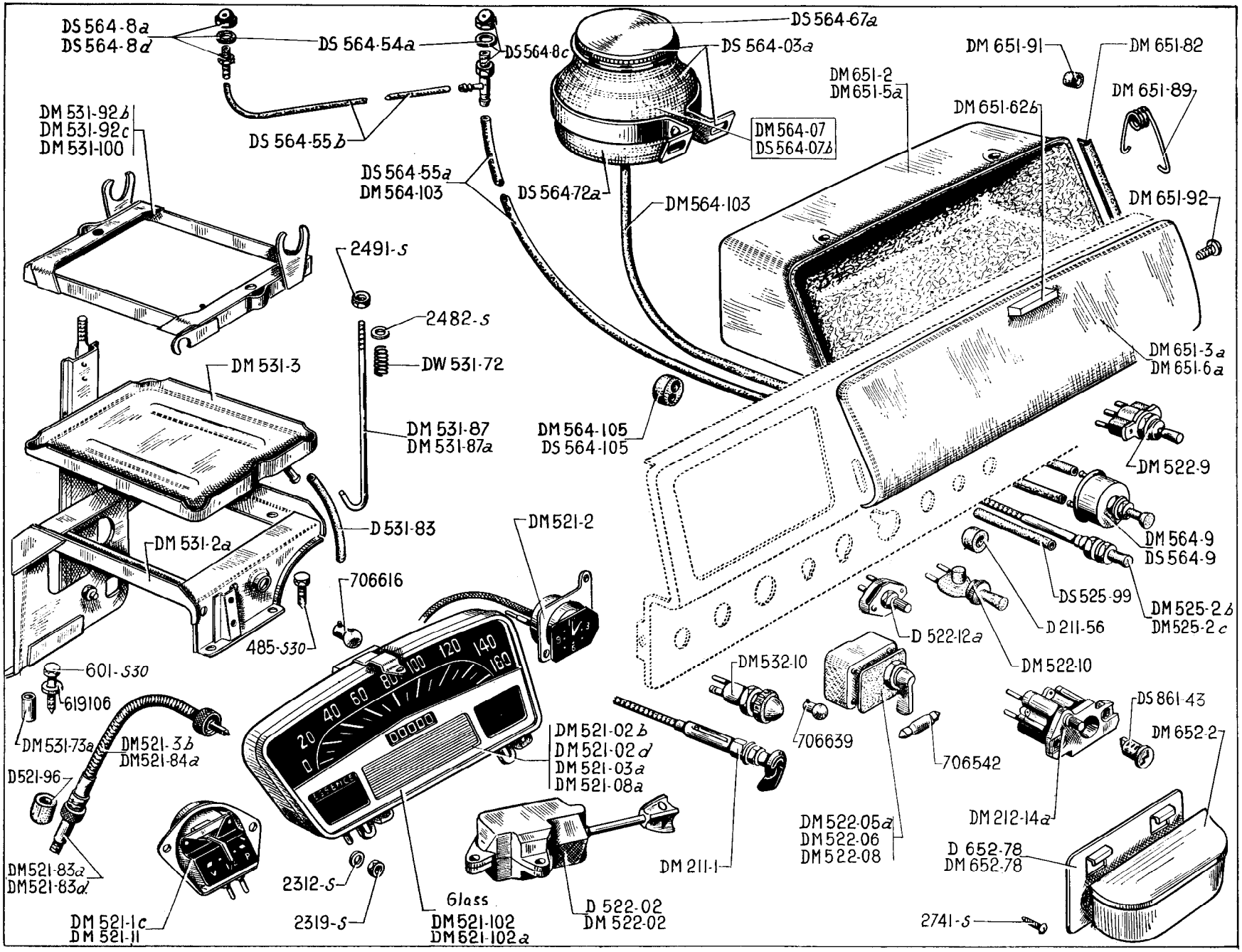
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| D 435-149 | Sealing sleeve, rubber, for adjustable control rod, 6 x 36 x 60. | 1 |
| DM 437-5 | Link rod, rear, for height control, 2.170 mm long. | 1 |
| DM 437-6 | Lever with knob for height control. | 1 |
| DM 437-8a | Torsion rod, front, complete for height control. | 1 |
| DM 437-9 | Torsion rod, rear, complete for height control. | 1 |
| DM 437-55 | Link rod, adjustable between front torsion rod and height control. | 1 |
| DM 437-73 | Quadrant for height control lever. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 437-80 | Bell crank lever for height control. | 1 |
| DM 437-101 | Link rod, front for height control, 81 mm long, threaded 5 diameter x 75 pitch. | 1 |
| DM 437-109 | Bearing, nylon, for rear link rod of height control (for hole 8 mm diameter) (R. VI). | 4 |
| DM 437-110 | Link rod, with clevis, for rear height control, 96 mm long. | 1 |
| DM 437-112 | Nut, 5 diameter x 75 pitch, locking front and rear link rods for height control, length 11.5 mm (R. VI). | 2 |
| DM 437-113 | Link pin on height control lever. | 1 |
| DM437-118a | Collar, locking lateral movement of height control, front torsion rod. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 437-119 | Locknut, 5 diameter x 75 pitch, for front and rear link rods of height control. | 2 |
| DM 437-123 | Clevis, for front and rear link rods of height control, 35 mm long, threaded 5 diameter x 75 pitch. | 2 |
| 124-S 30 | Screw, round head, 5 diameter x 10 long, securing quadrant on scuttle side panel (R. III). | 2 |
| 127-S | Screw, round head, 5 diameter x 20 long (R. III) securing: | |
| | - locking collar on control lever with knob. | 1 |
| | - locking collar on front and rear torsion rod. | 2 |
| 2.319-S | Nut, hex., 5 diameter x 75 pitch (R.III) securing: | |
| | - front link rod on clevis. | 1 |
| | - locking collar on front and rear torsion rod. | 2 |
| | - locking collar on control lever with knob. | 1 |

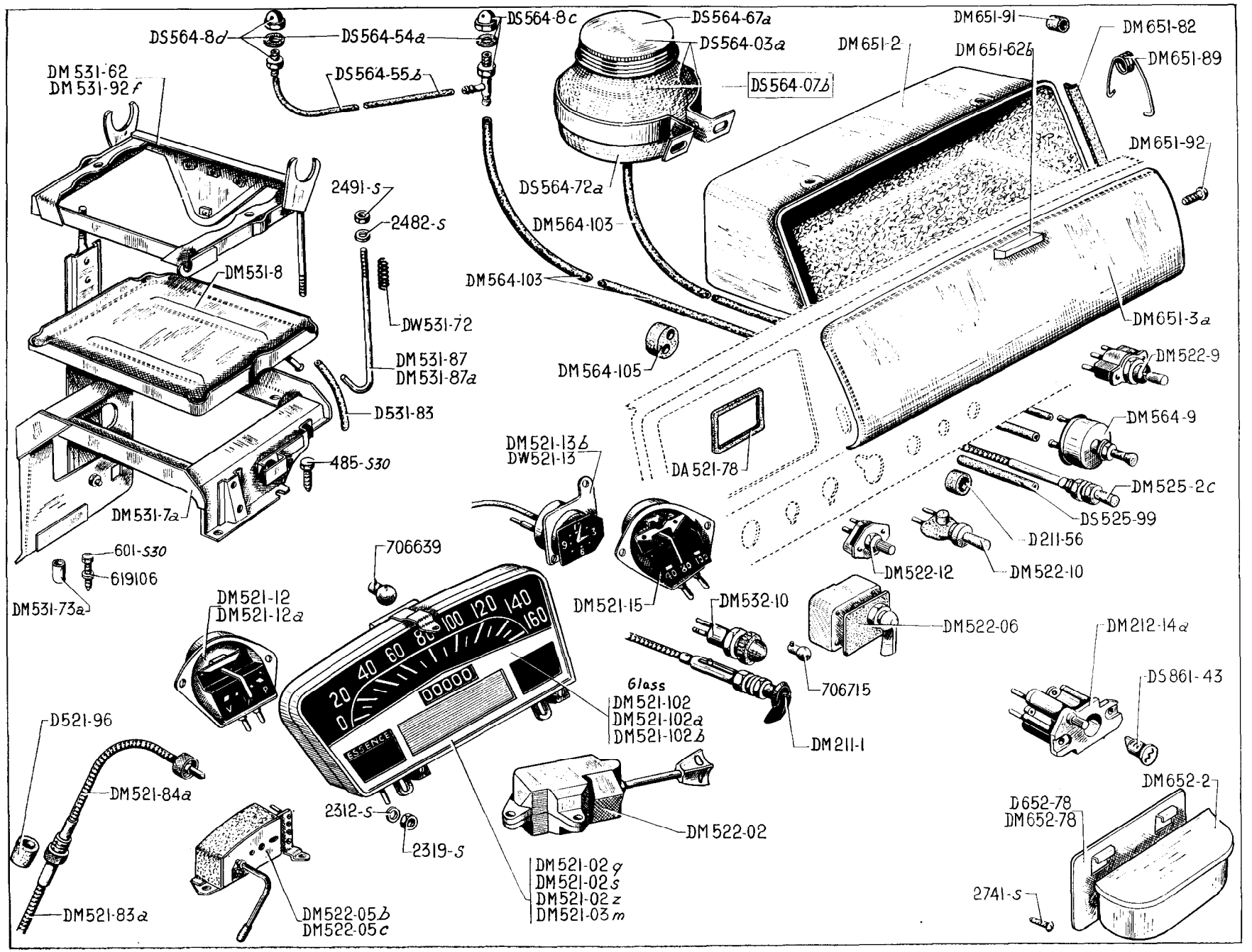

DM437-119
DM437-112
295-S30
DM437-6b
DM437-73a
2369-S
DM437-148
DM437-9
DM437-110
127-S
2320-S
295-S30
DM437-50
DM437-123a
DM437-8a
DM437-149
DM437-149a
DM437-5a
DM437-118a
127-S
2320-S
DM437-123
DM437-55a
DM437-109
DM437-113
2320-S
DM437-101
DM437-119
2369-S
DM437-82
DM437-58
D435-149
DM437-76
DM437-112

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Since October 1962** | |
| D 435-149 | Rubber sleeve, sealing front connecting rod, 6 x 36 x 60. | 1 |
| DM 437-5a | Connecting rod, rear, for manual height variation control, 1.564 mm long. | 1 |
| DM 437-6b | Lever with knob for manual height control, 227 mm long. | 1 |
| DM 437-8a | Torsion rod, front, complete for height variation control. | 1 |
| DM 437-9 | Torsion rod, rear, complete for height variation control. | 1 |
| DM 437-50 | Spindle, for bell crank lever of height control, 1.352 mm long (R. VI). | 1 |
| DM 437-55a | Connecting rod, adjustable, between front torsion rod and height control, threaded 5 diameter x 75 pitch (R. VI). | 1 |
| DM 437-58 | Screw, hex. head, 6 diameter x 100 pitch, length under head 25 mm, plain portion 8 mm diameter for tightening height control bell crank lever (R. VI). | 1 |
| DM 437-73a | Quadrant for height control lever, 30 mm long (R. VI). | 1 |
| DM 437-76 | Connecting tube, front, 562 mm long, tapped 5 diameter x 75 pitch (R. VI). | 1 |
| DM 437-82 | Bell crank lever, for height control (R. VI). | 1 |
| DM 437-101 | Connecting rod front, for height control, 8 mm long, threaded 5 diameter x 75 pitch. | 1 |
| DM 437-109 | Bearing, nylon, for rear connecting rod of height control (for 8 mm hole) (R. VI). | 3 |
| DM 437-110 | Rod with clevis connecting rear height control, 96 mm long. | 1 |
| DM 437-112 | Nut, 5 diameter x 75 pitch, locking front and rear connecting rods of height control, 11.5 mm long. | 2 |
| DM 437-113 | Connecting pin on height control lever. | 1 |
| DM 437-118a | Collar locking front torsion rod on height control. | 2 |
| DM 437-119 | Locknut, 5 diameter x 75 pitch, locking front and rear connecting rods of height control. | 2 |
| DM 437-123 | Clevis for front connecting rod of height control, 35 mm long, threaded 5 diameter x 75 pitch. | 1 |
| DM 437-123a | Clevis for rear connecting rod of height control, 63 mm long, threaded 5 diameter x 75 pitch (R. VI). | 1 |
| DM 437-148 | Support, for bell crank spindle of height control, 23.2 mm diameter (R. VI). | 1 |
| DM 437-149 | Bearing for bell crank spindle of height control, 19.5 mm diameter x 23 mm x 8.5 mm (R. VI). Until January 1964. | 2 |
| DM 437-149a | Bearing for bell crank spindle of height control, 19.5 mm diameter x 23 mm x 8.5 mm (with pin to prevent rotation) (R. VI). Since January 1964. | 2 |
| 127-S | Screw, round head, 5 diameter x 20 long, securing locking clip on connecting rod (R. III). | 2 |
| 295-S 30 | Screw, hex. head, pointed, 5 diameter x 16 long (R. III) securing: | |
| | - support for bell crank spindle. | 2 |
| | - quadrant on sidemember. | 2 |
| 2.320-S | Nut, hex., 5 diameter x 75 pitch (R. III): | |
| | - for front connecting rod on clevis. | 1 |
| | - for locking clip on front and rear connecting rod. | 2 |
| 2.369-S | Nut, hex., 6 diameter x 100 pitch, securing height control bell crank lever (R. III). | 1 |


DS 564-8a
DS 564-8d
DS 564-54a
DS 564-8c
DS 564-67a
DS 564-03a
DM 651-91
DM 651-82
DM 651-2
DM 651-5a
DM 651-89
DM 651-62b
DM 564-07
DS 564-07b
DM 531-92b
DM 531-92c
DM 531-100
DS 564-55b
DS 564-55a
DM 564-103
DS 564-72a
DM 564-103
DM 651-92
2491-S
2482-S
DW 531-72
DM 531-3
DM 651-3a
DM 651-6a
DM 531-87
DM 531-87a
DM 564-105
DS 564-105
DM 522-9
DM 564-9
DS 564-9
DM 531-2a
D 531-83
DM 521-2
706616
DS 525-99
D 211-56
DM 525-2b
DM 525-2c
D 522-12a
DM 522-10
DM 532-10
485-S30
601-S30
619106
DM 531-73a
DM 521-3b
DM 521-84a
D521-96
DM 521-02b
DM 521-02d
DM 521-03a
DM 521-08a
706639
706542
DS 861-43
DM 652-2
DM 212-14a
DM 522-05a
DM 522-06
DM 522-08
DM 211-1
D 652-78
DM 652-78
DM 521-83a
DM 521-83d
2312-S
2319-S
DM 521-1c
DM 521-11
Glass
DM 521-102
DM 521-102a
D 522-02
DM 522-02
2741-S

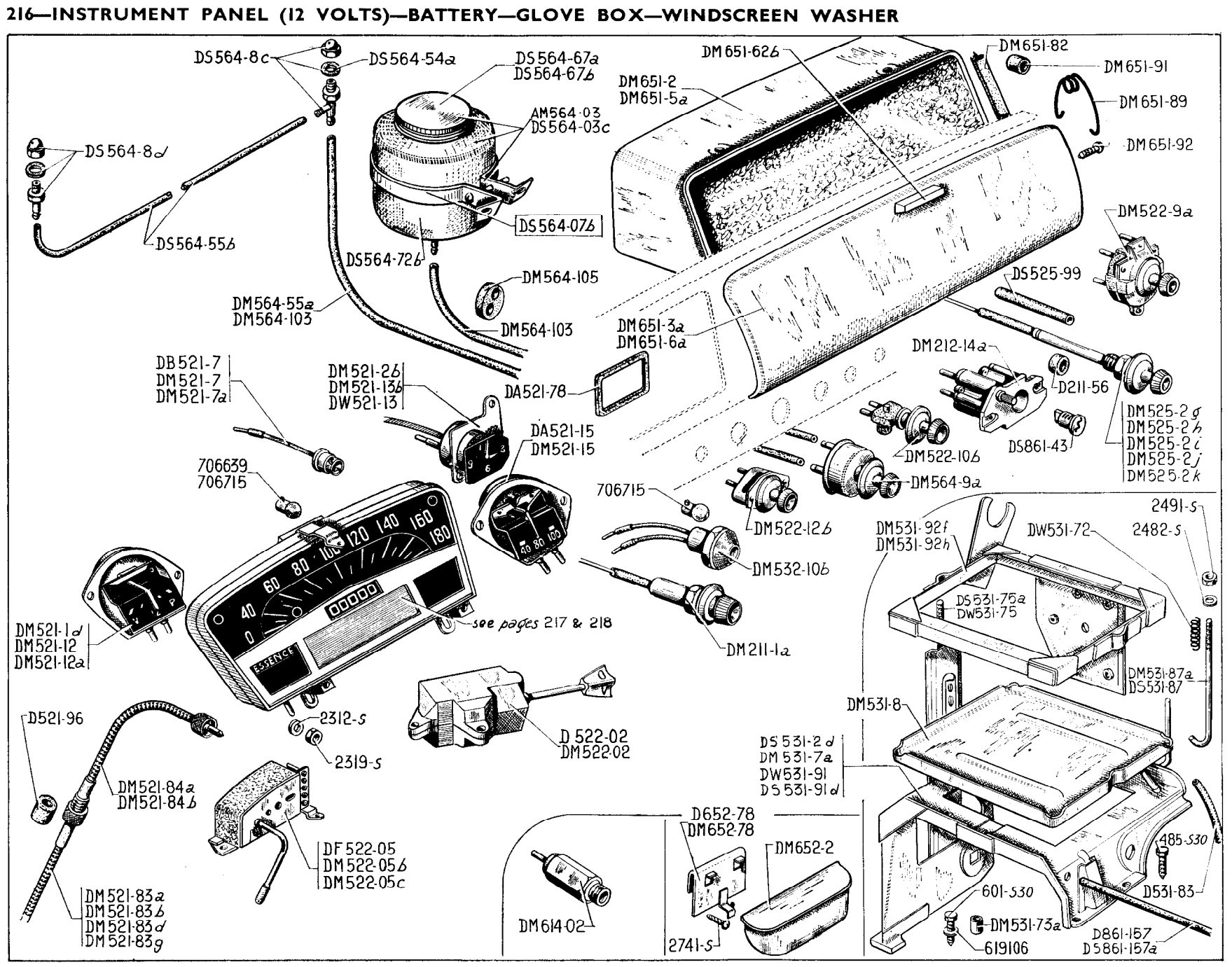
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **U.S.A.**<br>**Until May 1959** | |
| | **ALL TYPES**<br>**Until September 1960** | |
| | **INSTRUMENT PANEL**<br>**SWITCHES**<br>**CHOKE CONTROL** | |
| DM 211-1 | Ignition control, length 40 mm (R. VI). | 1 |
| D 211-56 | Bush, rubber, 4 x 16 x 20, sealing choke control. | 1 |
| DM 212-14a | Ignition switch with starter control button, without lock barrel (R. VI). | 1 |
| DM 521-02b | Instrument panel, 6 volts, "ED", (Veglia) complete with clock (R. VI). CONFORT. Left-hand steering. | 1 |
| DM 521-02d | Instrument panel, 6 volts, "ED", (Veglia), complete without clock (R. VI). (Except CONFORT). Left-hand steering. | 1 |
| DM 521-03a | *Instrument panel, 6 volts, complete "ED" (Veglia) without clock, graduated in miles (R. VI). Right-hand steering. No longer supplied.* | 1 |
| DM 521-08a | *Instrument panel, 6 volts, complete "ED" (Veglia), without clock, graduated in miles (R. VI). U.S.A. No longer supplied.* | 1 |
| DM 521-1c | Petrol gauge "ED", (Veglia), (R. VI). Left-hand steering. | 1 |
| DM 521-2 | *Clock, Jaeger, 6 volts, on "ED" (Veglia) instrument panel (R. VI). CONFORT. No longer supplied.* | 1 |
| DM 521-3b | *Speedometer cable "ED" (Veglia), length 1.315 mm (R. VI). Until March 1959. Replaced by: DM 521-83a; order in addition: 1-DM 521-84a.* | 1 |
| DM 521-11 | Petrol gauge "ED" (Veglia) (R. VI). Right-hand steering and U. S. A. | 1 |
| DM 521-83a | Speedometer cable "ED" (part on gearbox side), length 1.030 mm (R. VI). Left-hand steering. Since March 1959. | 1 |
| DM 521-83d | Speedometer cable "ED" (Veglia), (part on gearbox side), length 1.730 mm (R. VI). Right-hand steering. | 1 |
| DM 521-84a | Speedometer cable "ED" (part on speedometer side), length 270 mm (R. VI). Since March 1959. | 1 |
| D 521-96 | Rubber sleeve, 8 x 22 x 20, protecting speedometer cable. | 2 |
| DM 521-102 | Glass for "ED" (Veglia) instrument panel (R. VI). Left-hand steering. | 1 |
| DM 521-102a | Glass for "ED" (Veglia) instrument panel, graduated in miles (R. VI). Right-hand steering and U. S. A. | 1 |
| D 522-02 | *Switch for lighting and horn (R. VI). Right-hand steering. Replaced by: AM 522-02.* | 1 |
| DM 522-02 | *Switch for lighting and horn (R. VI). Left-hand steering. Replaced by: DM 522-02b.* | 1 |
| DM 522-05a | Switch "Scintex" for direction indicators (R. VI). Except U. S. A. Until June 1960. | 1 |
| DM 522-06 | Switch "Scintex" for direction indicators (R. VI). U. S. A. | 1 |
| DM 522-08 | Switch "AXO" 6 volts, for direction indicators (R. VI). Since June 1960. | 1 |
| DM 522-9 | Switch for parking light (R. VI). Since September 1958. | 1 |
| DM 522-10 | Switch for windscreen wipers and interior lighting (R. VI). | 2 |
| D 522-12a | Rheostat, 6 volts, for instrument panel light (R. VI). | 1 |
| DM 525-2b | Choke control, 470 mm long (R. VI). NORMALE. | 1 |
| DM 525-2c | Choke control, 670 mm long (R. VI). LUXE. | 1 |
| DS 525-99 | Rubber tube, anti-rattle, for choke control, 200 mm long. | 1 |
| DM 532-10 | Tell-tale light, red, for battery charge (R. VI). | 1 |
| DS 861-43 | Lock barrel, for ignition switch (R. VI). | 1 |
| 2.312-S | Washer, 5.5 x 12, for nut securing instrument panel (R. III). | 4 |
| 2.319-S | Nut, hex., 5 diameter x 75 pitch, for screw securing instrument panel (R. III). | 2 |
| 706.542 | Bulb, 6 volts, 4 watts, 2 contacts, for direction indicator switch (R. VI). | 1 |
| 706.616 | Bulbs 6 volts, 1.5 watts, 11 mm bulb, for instrument panel lighting (R. VI). | 2 |
| 706.639 | Bulb, 12 volts, 1.5 watts, for battery tell-tale light (R. VI). | 1 |
| | **BATTERY** | |
| | *(Apply direct to makers: DININ, TUDOR, TEM, FULMEN or their official agents).* | |
| DM 531-2a | Bracket for battery. Replaces type fitted until June 1960; order in addition: 1-DM 531-87a. | 1 |
| DM 531-3 | Tray for battery (R. VI). | 1 |
| DM 531-72 | Spring on battery stay, internal diameter 8.5, length 23 mm. | 2 |
| DM 531-73 | Distance piece, 9.5 x 16 x 25.5, for securing battery bracket. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| D 531-83 | Pipe, 8 x 10, for draining water from battery tray, 500 mm long (R. VI). | 1 |
| DM 531-87 | Stay, rear, for securing battery frame, threaded 7 diameter x 100 pitch, 270 mm long. Until June 1960. | 1 |
| DM531-87a | Stay, rear, securing battery frame, threaded 7 diameter x 100 pitch, 270 mm long. Since June 1960. | 1 |
| DM531-92b | Frame securing battery, 3 fixing lugs for piping and 2 bars (R. VI). LUXE. Left-hand steering. | 1 |
| DM 531-92c | *Frame securing battery, with 3 fixing lugs for piping and 3 bars (R. VI). NORMALE. No longer supplied.* | 1 |
| DM 531-100 | *Frame securing battery (R. VI). Right-hand steering. No longer supplied.* | 1 |
| 485-S 30 | Screw, hex. head, 7 diameter x 30 long, securing battery bracket on sidemember (R. III). | 2 |
| 601-S 30 | Screw, hex. head, 9 diameter x 50 long, pointed, securing battery bracket on front engine crossmember (R. III). | 1 |
| 2.482-S | Washer, 7.5 x 14, for nuts locking spring on stay (R. III). | 2 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch, securing battery stay (R. III). | 2 |
| 619.106 | Washer, 9.5 x 24 x 2, for screw securing battery bracket to engine front crossmember (R. III). | 1 |
| | **GLOVE BOX FRONT AND REAR ASHTRAYS** | |
| DM 651-2 | Glove box. Left-hand steering. | 1 |
| DM 651-3a | Cover. Left-hand steering. | 1 |
| DM 651-5a | Glove box. Right-hand steering. | 1 |
| DM 651-6a | Cover for glove box. Right-hand steering. | 1 |
| DM 651-62b | Knob for opening cover (R. VI). | 1 |
| DM 651-82 | Surround for glove box. | 1 |
| DM 651-89 | Return spring for cover. | 2 |
| DM 651-91 | Rubber stop for cover. | 1 |
| DM 651-92 | Screw, flat head, 5 diameter x 10 long (cruciform slot), for securing cover (R. VI). | 2 |
| DM 652-2 | Ashtray (R. VI):<br>- front. LUXE.<br>- front and rear. CONFORT. | <br>1<br>2 |
| D 652-78 | Plate securing rear ashtray (R. VI). CONFORT. | 1 |
| DM 652-78 | Plate securing front ashtray (R. VI). | 1 |
| 2.741-S | Screw, round head, 4.85 x 9.5, securing plate (R. VI). | 2 |
| | **WINDSCREEN WASHER WITH ONE NOZZLE** | |
| | **CONFORT** | |
| | **Until September 1958** | |
| DS 564-03a | *Reservoir complete (R. VI). Replaced by DS 564-03c.* | 1 |
| DM 564-07 | *Windscreen washer complete (R. VI). Replaced by DS 564-07b.* | 1 |
| DS 564-8a | Nozzle for two outlets (R. VI). | 1 |
| DS 564-9 | Pump, 1 union for 4 mm pipe and 1 for 6 mm pipe (R. VI). | 1 |
| DS 564-54a | Joint for nozzle (R. VI). | 1 |
| DS 564-55a | Delivery pipe, 4 mm diameter, 1.300 mm long (R. VI). | 1 |
| DS 564-67a | Cover with joint (R. VI). | 1 |
| DS 564-72a | *Reservoir without cover or collar (R. VI). Replaced by DS 564-03c.* | 1 |
| DM 564-103 | Suction pipe, 6 mm diameter, 1 m long (R. VI). | 1 |
| DS 564-105 | Protector, rubber, for pipes 1 hole 4 mm diameter, 1 hole 6 mm diameter (R. VI). | 1 |
| | **WINDSCREEN WASHER WITH TWO NOZZLES** | |
| | **CONFORT** | |
| | **Since September 1958** | |
| DS 564-03a | *Reservoir complete (R. VI). Replaced by DS 564-03c.* | 1 |
| DS 564-07b | Windscreen washer complete (R. VI). | 1 |
| DS 564-8c | Nozzle with two connections, right-hand side (R. VI). | 1 |
| DS 564-8d | Nozzle with single connection, left-hand side (R. VI). | 1 |
| DM 564-9 | Pump with two connections for 6 mm diameter pipe (R. VI). | 1 |
| DS 564-54a | Joint for nozzle (R. VI). | 2 |
| DS 564-55b | Delivery pipe, 4 mm diameter from right-hand nozzle to left-hand nozzle, 1 m long (R. VI). | 1 |
| DS 564-67a | Cover with joint (R. VI). | 1 |
| DS 564-72a | *Reservoir without cover or collar (R. VI). Replaced by DS 564-03c.* | 1 |
| DM 564-103 | Pipe, 6 mm diameter, suction from reservoir to pump and delivery from pump to right-hand nozzle, 1 m long (R. VI). | 2 |
| DM 564-105 | Protector, rubber, for pipes, 2 holes 6 mm diameter (R. VI). | 1 |


DS564-8d
DS564-54a
DS564-55b
DS564-8c
DS564-67a
DS564-03a
DS564-07b
DM651-91
DM651-82
DM651-89
DM651-2
DM651-62b
DM531-62
DM531-92f
DM651-92
2491-S
2482-S
DS564-72a
DM564-103
DM564-103
DM531-8
DW531-72
DM531-87
DM531-87a
D531-83
DM651-3a
DM564-105
DM522-9
DM564-9
DM521-13b
DW521-13
485-S30
DA521-78
DM525-2c
DS525-99
D211-56
DM522-12
DM522-10
DM531-7a
601-S30
619106
DM531-73a
706639
DM521-15
DM532-10
DM522-06
DM212-14a
DM521-12
DM521-12a
Glass
DM521-102
DM521-102a
DM521-102b
706715
DM211-1
DS861-43
D521-96
DM521-84a
DM522-02
DM652-2
D652-78
DM652-78
2312-S
2319-S
DM521-02q
DM521-02s
DM521-02z
DM521-03m
DM521-83a
DM522-05b
DM522-05c
2741-S

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **U.S.A.**<br>**May 1959 - September 1960** | |
| | **TAXI**<br>**March 1960 - September 1960** | |
| | **COLD CLIMATES**<br>**June 1960 - September 1960** | |
| | **INSTRUMENT PANEL**<br>**SWITCHES**<br>**CHOKE CONTROL** | |
| DM 211-1 | Ignition control, 440 mm long (R. VI). | 1 |
| D 211-56 | Bush, rubber, 4 x 16 x 20, sealing choke control. | 1 |
| DM 212-14a | Ignition switch, with starter control button, without lock barrel (R. VI). | 1 |
| DM 521-02q | Instrument panel, 12 volts "ED", (Veglia) complete, without clock (R. VI). LUXE. TAXI. | 1 |
| DM 521-02s | *Instrument panel, 12 volts, "ED", (Veglia) complete, with clock (R. VI). CONFORT. TAXI. Replaced by DM 521-03r.* | 1 |
| DM 521-02z | *Instrument panel, 12 volts, "ED" (Veglia) with water temperature gauge, graduated in km (R. VI). COLD CLIMATES. Replaced by DM 521-07k.* | 1 |
| DM 521-03m | Instrument panel, 12 volts complete "ED", (Veglia) with clock and tell-tales, graduated in miles (R. VI). U.S.A. | 1 |
| DM 521-12 | Petrol gauge, 12 volts "ED", (Veglia) (R. VI). U.S.A. | 1 |
| DM 521-12a | Petrol gauge, 12 volts "ED", (Veglia) (R. VI). TAXI and COLD CLIMATES. | 1 |
| DM 521-13b | Clock, Ultra, 12 volts, on instrument panel "ED" (Veglia) (R. VI). CONFORT. | 1 |
| DW 521-13 | Clock, Jaeger, 12 volts, on central cover of dashboard (R. VI). COLD CLIMATES. | 1 |
| DM 521-15 | Water temperature gauge on instrument panel "ED" (Veglia) 12 volts (R. VI). COLD CLIMATES. | 1 |
| DA 521-78 | Joint, rubber, 48 x 54 x 2, between clock and central cover of dashboard (R. VI). COLD CLIMATES. | 1 |
| DM 521-83a | Speedometer cable "ED" (part on gearbox side), length 1.030 mm (R. VI). | 1 |
| DM 521-84a | Speedometer cable "ED" (part on speedometer side), length 270 mm (R. VI). | 1 |
| D 521-96 | Bush, rubber, 8 x 22 x 20, protecting speedometer cable. | 2 |
| DM 521-102 | Glass for "ED" (Veglia) instrument panel (R. VI). TAXI. | 1 |
| DM 521-102a | Glass for "ED" (Veglia) instrument panel, graduated in miles (R. VI). U.S.A. | 1 |
| DM 521-102b | Glass for "ED" (Veglia) instrument panel, graduated for water temperature gauge (R. VI). COLD CLIMATES. | 1 |
| DM 522-02 | *Switch for lighting and horns (R.VI). TAXI and COLD CLIMATES. Replaced by DM 522-02b.* | 1 |
| DM 522-05b | Switch, 12 volts (Axo), for direction indicators (R.VI). TAXI. | 1 |
| DM 522-05c | Switch "Axo" 12 volts, for direction indicators (R. VI). U.S.A. Since June 1960. | |
| DM 522-06 | Switch "Scintex" for direction indicators (R. VI). U.S.A. Until June 1960. | 1 |
| DM 522-9 | Switch for parking light (R. VI). | 1 |
| DM 522-10 | Switch for windscreen wiper and interior lighting (R. VI). | 2 |
| DM 522-12 | Rheostat switch, 12 volts, for instrument panel light (R. VI). | 1 |
| DM 525-2c | Choke control, 670 mm long (R. VI). | 1 |
| DS 525-99 | Rubber, anti-rattle, for choke control, 200 mm long. | 1 |
| DM 532-10 | Tell-tale light, red for battery charge (R. VI). | 1 |
| DS 861-43 | Lock barrel, for ignition switch (R. VI). | 1 |
| 2.312-S | Washer, 5.5 x 12, for nuts securing instrument panel (R. III). | 4 |
| 2.319-S | Nut, hex., 5 diameter x 75 pitch, for screw securing instrument panel (R. III). | 2 |
| 706.639 | Bulb, 12 volts, 1.5 watt, 11 mm bulb for instrument panel lighting (R. VI). | 2 |
| 706.715 | Bulb, 24 volts, 3 watts, for battery tell-tale light (R. VI). | 1 |
| | **BATTERY** | |
| | *(Apply direct to makers: DININ, TUDOR, TEM, FULMEN or their official agents).* | |
| DM 531-7a | Bracket for battery. Replaces type fitted until June 1960; order in addition: 1-DM 531-87a. | 1 |
| DM 531-8 | *Tray for battery (R. VI). Replaced by DS 531-60.* | 1 |
| DM 531-62 | *Securing frame for battery ("Lucas" assembly) (R. VI). U.S.A. No longer supplied.* | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 531-72 | Spring on battery securing stay, internal diameter 8.5 mm, length 23 mm. | 2 |
| DM 531-73 | Distance piece, 9.5 x 16 x 25.5, for battery bracket. | 1 |
| D 531-83 | Water drain tube, 8 x 10, on battery tray, length 500 mm (R. VI). | 1 |
| DM 531-87 | Stay, rear, for securing battery frame, threaded 7 diameter x 100 pitch, 270 mm long. Until June 1960. | 1 |
| DM 531-87a | Stay, rear, for securing battery frame, threaded 7 diameter x 100 pitch, 270 mm long. Since June 1960. | 1 |
| DM 531-92f | Frame, securing battery with support for regulator (R. VI). | 1 |
| 485-S 30 | Screw, hex. head, 7 diameter x 30 long, securing battery bracket to sidemember (R. III). | 2 |
| 601-S 30 | Screw, hex. head, pointed, 9 diameter x 50 long, securing battery bracket to engine front crossmember. | 1 |
| 2.482-S | Washer, 7.5 x 14, for nut locking spring on stay (R. III). | 2 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch, securing battery stay (R. III). | 2 |
| 619.106 | Washer, 9.5 x 24 x 2, for screw securing battery bracket to engine front crossmember (R. III). | 1 |
| | **GLOVE BOX FRONT AND REAR ASHTRAYS** | |
| DM 651-2 | Glove box. | 1 |
| DM 651-3a | Cover. | 1 |
| DM 651-62 | Knob for opening cover (R. VI). | 1 |
| DM 651-82 | Surround for glove box. | 1 |
| DM 651-89 | Return spring for cover. | 2 |
| DM 651-91 | Rubber buffer for cover. | 1 |
| DM 651-92 | Screw, flat head, 5 diameter x 10 long (cruciform slot), securing cover (R. VI). | 2 |
| DM 652-2 | Ashtray (R. VI):<br>- FRONT. LUXE.<br>- FRONT and REAR. CONFORT. | <br>1<br>2 |
| D 652-78 | Plate securing rear ashtray (R. VI). CONFORT. | 1 |
| DM 652-78 | Plate securing front ashtray (R. VI). | 1 |
| 2.741-S | Screw, round head, 4.85 x 9.5, securing plate (R. VI). | 2 |
| | **WINDSCREEN WASHER WITH TWO NOZZLES** | |
| | **CONFORT** | |
| DS 564-03a | *Glass reservoir complete (R. VI). Replaced by: DS 564-03c.* | 1 |
| DS 564-07b | Windscreen washer complete (R. VI). | 1 |
| DS 564-8c | Nozzle with two connections, right-hand side (R. VI). | 1 |
| DS 564-8d | Nozzle with single connection, left-hand side (R. VI). | 1 |
| DM 564-9 | Pump with two connections for 6 mm diameter pipe (R. VI). | 1 |
| DS 564-54a | Joint for nozzle (R. VI). | 2 |
| DS 564-55b | Delivery pipe, 4 mm diameter from right-hand nozzle to left-hand nozzle, 1 m long (R. VI). | 1 |
| DS 564-67a | Cover with joint (R. VI). | 1 |
| DS 564-72a | *Glass reservoir without cover or collar (R. IV). Replaced by: DS 564-03c.* | 1 |
| DM 564-103 | Pipe, 6 mm diameter, suction from reservoir to pump and delivery from pump to right-hand nozzle, 1 metre long (R. VI). | 2 |
| DM 564-105 | Rubber block for protecting pipes, 2 holes 6 mm diameter. | 1 |
| | **BERLINE WITH PARTITION SPECIAL PARTS** | |
| D 652-74 | Cigar lighter, 12 volts (R. VI). | 1 |
| D 522-20 | Knob for switch (R. VI). | 1 |
| D 651-101 | Glove box (R. VI). | 1 |
| D 652-75 | Rear ashtray, black cover (R. VI). | 1 |
| D 652-75a | Rear ashtray, varnished cover (R. VI). | 1 |
| D 522-19 | Switch, rear, for radio (R. VI). | 1 |
| D 522-21 | Switch, press-button for intercom or radio (R. VI). | 1 |
| D 521-16 | Clock, Jaeger, 12 volts (R. VI). | 1 |
| D 522-18 | Potentiometer for radio (R. VI). | 1 |


DS564-8c
DS564-54a
DS564-67a
DS564-67b
AM564-03
DS564-03c
DS564-8d
DS564-55b
DS564-076
DS564-72b
DM564-105
DM564-55a
DM564-103
DM564-103
DM651-626
DM651-82
DM651-91
DM651-2
DM651-5a
DM651-89
DM651-92
DM522-9a
DS525-99
DM651-3a
DM651-6a
DM212-14a
D211-56
DM525-2g
DM525-2h
DM525-2i
DM525-2j
DM525-2k
DS861-43
DB521-7
DM521-7
DM521-7a
DM521-26
DM521-13b
DW521-13
DA521-78
DA521-15
DM521-15
DM522-106
DM564-9a
706639
706715
706715
DM522-12b
DM532-106
DM211-1a
see pages 217 & 218
DM521-1d
DM521-12
DM521-12a
2491-S
2482-S
DM531-92f
DM531-92h
DW531-72
DS531-75a
DW531-75
DM531-87a
DS531-87
DM531-8
D521-96
2312-S
2319-S
D522-02
DM522-02
DS531-2d
DM531-7a
DW531-91
DS531-91d
DM521-84a
DM521-84b
DF522-05
DM522-05b
DM522-05c
D652-78
DM652-78
DM652-2
485-S30
601-S30
DM531-73a
D531-83
D861-157
D5861-157a
619106
DM521-83a
DM521-83b
DM521-83d
DM521-83g
DM614-02
2741-S

| Make of Panel | Number of Panel | Petrol Gauge | Clock | Temperature Gauge | Glass for Panel | Mileage Recorder | Types | Remarks |
|---|---|---|---|---|---|---|---|---|
| **GRADUATED TO 160 KM—SEPTEMBER 1960—SEPTEMBER 1962** | | | | | | | | |
| E. D. Veglia | DM 521-02q | DM 521-12a | without | without | DM 521-102 | Total | Luxe. | |
| E. D. Veglia | DM 521-02s *Replaced by DM 521-03r* | DM 521-12a | DM 521-13b | without | DM 521-102 | Total | Confort. | |
| Jaeger | DM 521-02t *Replaced by DM 521-07q* | DM 521-1d | DM 521-2b | without | DM 521-102c | Total | Confort. | |
| E. D. Veglia | DM 521-02v *Replaced by DM 521-07g* | DM 521-12a | without | without | DM 521-102 | Total | Cold Climate. | Since July 1961. |
| E. D. Veglia | DM 521-02z *Replaced by DM 521-07k* | DM 521-12a | without | DM 521-15 | DM 521-102b | Total | Europe, Cold Climates. | |
| E. D. Veglia | DB 521-02g | DM 521-12a | DM 521-13b | without | DM 521-102 | Total | South America. | |
| E. D. Veglia | DB 521-02e | DM 521-12a | without | without | DM 521-102 | Total and Trip | Europe, Luxe and Confort. | |
| E. D. Veglia | DM 521-02x *Replaced by DM 521-07i* | DM 521-12a | without | DM 521-15 | DM 521-102b | Total and Trip | Confort, Cold Climates. | |
| E. D. Veglia | DM 521-03x *Replaced by DM 521-07n* | DM 521-12a | DM 521-13b | without | DM 521-102 | Total and Trip | Cabriolet. | |
| **GRADUATED TO 180 KM—SEPTEMBER 1962—SEPTEMBER 1964** | | | | | | | | |
| E. D. Veglia | DM 521-03e | DM 521-12a | without | without | DM 521-102e | Total | Luxe. | |
| E. D. Veglia | DM 521-03r | DM 521-12a | DM 521-13b | without | DM 521-102e | Total | Confort. | |
| Jaeger | DM 521-03s *Replaced by DM 521-07q* | DM 521-1d | DM 521-2b | without | DM 521-102f | Total | Confort. | Until January 1964. |
| E. D. Veglia | DB 521-03e | DM 521-12a | DM 521-13b | without | DM 521-102e | Total | South America. | |
| E. D. Veglia | DM 521-07g | DM 521-12a | without | without | DM 521-102e | Total | Cold Climates. | |
| E. D. Veglia | DM 521-07k | DM 521-12a | without | DM 521-15 | DM 521-102k | Total | Europe, Cold Climates. | |
| E. D. Veglia | DM 521-07i | DM 521-12a | without | DM 521-15 | DM 521-102n | Total and Trip | Confort, Cold Climates. | |
| E. D. Veglia | DM 521-07n | DM 521-12a | DM 521-13b | without | DM 521-102m | Total and Trip | Cabriolet. | |
| Jaeger | DM 521-07q | DM 521-1d | DM 521-13c | without | DM 521-102f | Total | Confort. | Since January 1964. |

NOTE - The panels are fitted with lights, for the sockets and bulbs for the tell-tales. See page 221.

The numbers underlined indicate new parts which do not appear on the illustration

## 218—INSTRUMENT PANEL 12 VOLTS GRADUATED IN MILES (R. VI)

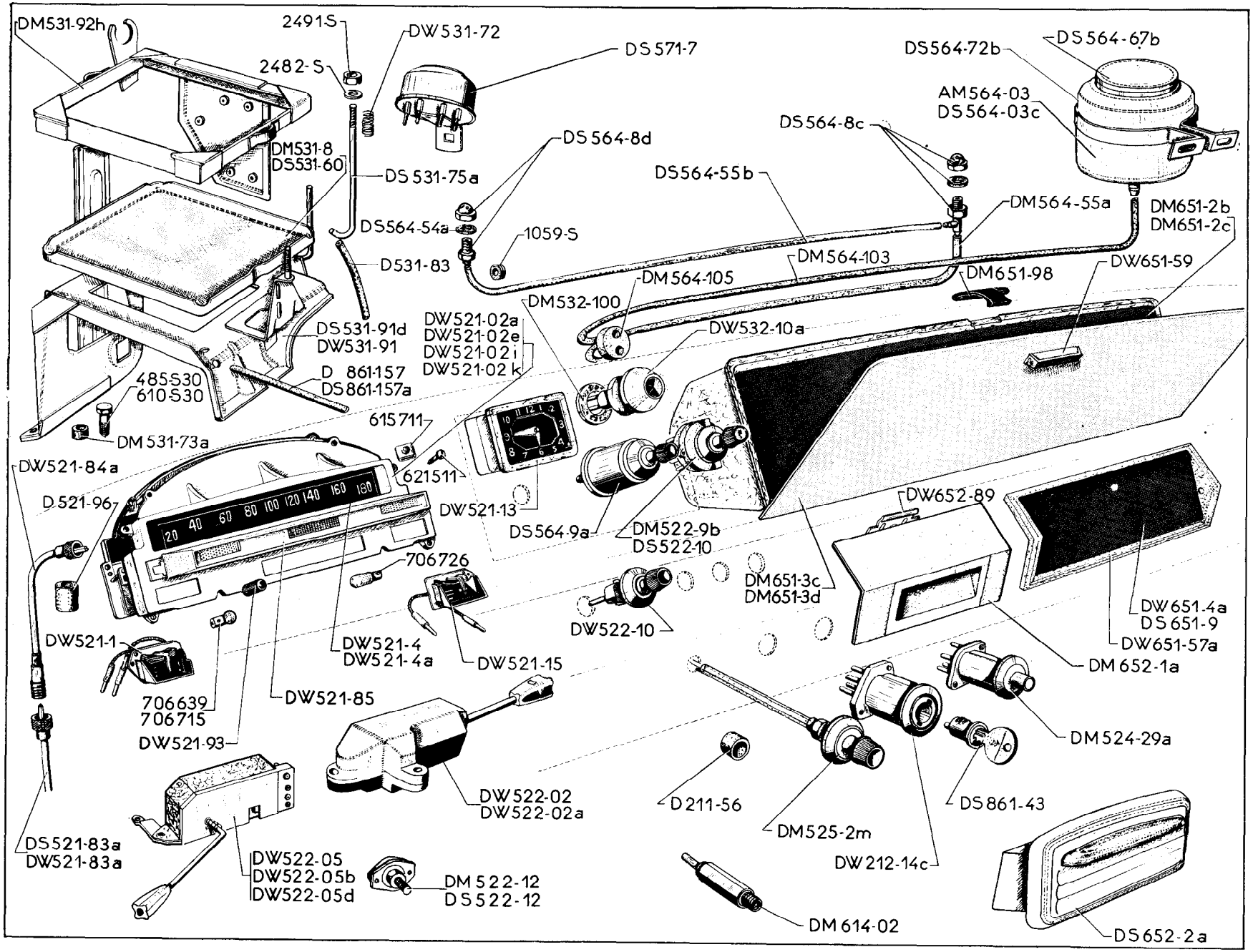
| Make of Panel | Number of Panel Graduated to 120 Miles | Petrol Gauge | Clock | Temperature Gauge | Glass for Panel Graduated to 100 Miles | Glass for Panel Graduated to 120 Miles | Mileage Recorder | Types | Remarks |
|---|---|---|---|---|---|---|---|---|---|
| | | | | | **SEPTEMBER 1960—SEPTEMBER 1964** | | | | |
| E.D. Veglia | DM 521-03j | DM 521-12 | without | without | DM 521-102a | DM 521-102g | Total | Luxe, U.S.A. and Right-hand steering. | |
| E.D. Veglia | DM 521-03m | DM 521-12 | DM 521-13b | without | DM 521-102a | DM 521-102g | Total | Confort, U.S.A. and Right-hand steering. | |
| E.D. Veglia | DM 521-03q | DM 521-12 | without | DA 521-15 (in Fahrenheit) | DA 521-102 *No longer supplied.* | DM 521-102h | Total | U.S.A. and Right-hand steering. Cold Climates. | *Replaces Panel graduated to 100 miles* |
| E.D. Veglia | DF 521-03g | DM 521-12 | without | without | DM 521-102a | DM 521-102i | Total and Trip | Right-hand steering. | |
| E.D. Veglia | DM 521-03u | DM 521-12 | without | DA 521-15 (in Fahrenheit) | DA 521 - 102 *No longer supplied.* | DM 521-102j | Total and Trip | Confort, Right-hand steering. Cold Climates. | |

NOTE - The panels are fitted with lights, for the sockets and bulbs for the tell-tales. See page 221.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **September 1960— September 1964 SWITCHES CONTROLS** | |
| AM 522-02 | Switch for lighting and horn (R. VI). R.H. steering. Since May 1964. | 1 |
| HY 522-8a | Switch for headlamp flasher (R. VI). GERMANY. Since May 1964. | 1 |
| DM 211-1a | Ignition control, 440 mm long (R. VI). Until April 1962. | 1 |
| D 211-56 | Sleeve, rubber, 4 x 16 x 20, sealing choke control. | 1 |
| DM 212-14a | Ignition switch with starter control button without lock barrel (R. VI). | 1 |
| DB 521-7 | Sleeve for red brake tell-tale light on "ED" (Veglia) instrument panel without bulb, connector marked violet (R. VI). Since August 1961. | 1 |
| DM 521-7 | Sleeve for blue tell-tale light for headlamps on "ED" (Veglia) instrument panel, without bulb connector marked yellow (R. VI). U. S. A. and Right-hand steering. | 1 |
| DM 521-7a | Sleeve for green tell-tale light for direction indicator light on "ED" (Veglia) instrument panel, without bulb connector marked green (R. VI). U. S. A. | 1 |
| DW 521-13 | Clock, electric, Jaeger, 12 volts on central cover of dashboard (R. VI). CONFORT. COLD CLIMATES. | 1 |
| DA 521-78 | Joint, rubber, 48 x 54 x 2, between clock and central cover of dashboard (R. VI). CONFORT. COLD CLIMATES. | 1 |
| DM 521-83a | Speedometer cable, "ED", part for gearbox side, 1,030 mm long (R. VI). Left-hand steering. | 1 |
| DM 521-83b | Speedometer cable, Jaeger, part for gearbox side 1,030 mm long (R. VI). Since July 1961. | 1 |
| DM 521-83d | Speedometer cable "ED" (Veglia), part for gearbox side, 1,730 mm long (R. VI). Right-hand steering. Until September 1962. | 1 |
| DM 521-83g | Speedometer cable, "ED" (Veglia), part for gearbox side, 1,565 mm long (R. VI). Right-hand steering. Since September 1962. | 1 |
| DM 521-84a | Speedometer cable "ED", part for speedometer side, 270 mm long (R. VI). | 1 |
| DM 521-84b | Speedometer cable, Jaeger, part for speedometer side, 270 mm long (R. VI). Since July 1961. | 1 |
| D 521-96 | Sleeve, rubber, 8 x 22 x 20, protecting speedometer cable. | 2 |
| D 522-02 | Switch for lighting and horns (R. VI). Right-hand steering. Until May 1964. | 1 |
| DM 522-02 | *Switch for lighting and horns (R. VI). Left-hand steering. Until May 1964. Replaced by DM 522-02b.* | 1 |
| DM 522-02b | Switch for lighting and horn (R. VI). L.H. steering. Since May 1964. | 1 |
| DF 522-05 | Switch "Scintex" 12 volts, for direction indicator lights (R. VI). Right-hand steering. | 1 |
| DM 522-05b | Switch 12 volts, "AXO" for direction indicators (R. VI). Left-hand steering. | 1 |
| DM 522-05c | Switch "AXO" 12 volts for direction indicators (R. VI). U. S. A. | 1 |
| DM 522-9a | Switch for parking light (R. VI). | 1 |
| DM 522-10b | Switch (R. VI): | |
| | - for windscreen wiper. | 1 |
| | - for interior lights. | 1 |
| | - front heater group. | 1 |
| | - rear heater group. Cold Climates. | 1 |
| DM 522-12b | Rheostat switch, 12 volts, for instrument panel lights (R. VI). | 1 |
| DM 525-2g | Choke control with Rilsan sheath, 660 mm long (R. VI). BERLINE. Until April 1962. | 1 |
| DM 525-2h | *Choke control with Rilsan sheath, 640 mm long (R. VI). CABRIOLET. Until April 1962. No longer supplied.* | 1 |
| DM 525-2i | Choke control with Rilsan sheath, 515 mm long (R. VI). BERLINE. Since April 1962. | 1 |
| DM 525-2j | Choke control with Rilsan sheath, 540 mm long (R. VI). CABRIOLET. April 1962 - March 1963. | 1 |
| DM 525-2k | Choke control, 540 mm long (R. VI). CABRIOLET. Since March 1963. | 1 |
| DS 525-99 | Rubber, anti-rattle, for choke control, 200 mm long. | 1 |
| DM 532-10b | Red tell-tale for battery charge (without bulb) (R. VI). | 1 |
| DS 571-7 | Relay for SANOR headlamp flasher, on dashboard (R. VI). GERMANY. Since May 1964. | 1 |
| DM 614-02 | Pressure switch for brake (R. VI). | 1 |
| DS 861-43 | Lock barrel for ignition switch (R. VI). | 1 |
| 2.312-S | Washer, 5.5 x 12, for nut securing instrument panel (R. III). | 4 |
| 2.319-S | Nut, hex., 5 diameter x 75 pitch, securing instrument panel (R. III). | 2 |
| 706.639 | Bulb, 12 volts, 1.5 watt, for instrument panel lighting (R. VI). | 2 |
| 706.715 | Bulb, 24 volts, 3 watt (R. VI): | |
| | - for battery tell-tale. | 1 |
| | - for brake tell-tale. | 1 |
| | - for headlamp and direction indicator tell-tale. U. S. A. and right-hand steering. | 2 |
| | **BATTERY** *(apply direct to makers: DININ, TUDOR, TEM, FULMEN or their official agents).* | |
| | **SEPTEMBER 1960—SEPTEMBER 1964** | |
| DS 531-2d | Bracket for battery. August 1961 - September 1962. | 1 |
| DM 531-7a | Bracket for battery. Until August 1961. | 1 |
| DM 531-8 | *Tray for battery. Replaced by DS 531-60.* | 1 |
| DW 531-72 | Spring on battery securing stay, internal diameter 8.5 mm, 20 mm long. Since October 1961. | 2 |
| DM 531-73a | Distance piece, securing battery bracket, 9.5 x 16 x 22.5. | 1 |
| DS 531-75a | Front and rear stay securing battery frame, 164 mm long. Since September 1962. | 2 |

The numbers underlined indicate new parts which do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DW 531-75 | Stay, front, securing battery frame, 143 mm long. October 1961 - September 1962. | 1 |
| D 531-83 | Pipe, 8 x 10, for draining water from battery tray, 500 mm long (R. VI). | 1 |
| DM 531-87a | Stay, rear, securing battery frame, threaded 7 diameter x 100 pitch, 270 mm long. Until October 1961. | 1 |
| DS 531-87 | Stay, rear, securing battery frame, threaded 7 diameter x 100 pitch, 245 mm long. October 1961 - September 1962. | 1 |
| DS 531-91d | Bracket for battery with support for heater group. Cold Climates. Since September 1962. | 1 |
| DW 531-91 | Bracket for battery, except Cold Climates. Since September 1962. | 1 |
| DM 531-92f | Frame, retaining battery, with bracket for regulator. Until August 1961. | 1 |
| DM 531-92h | Frame retaining battery with one plate. Since August 1961. | 1 |
| D 861-157 | Sheath, 4.5 x 6 x 630, on battery bracket, protecting bonnet opening cable (R. VI). | 1 |
| DS 861-157a | Sheath, 4.5 x 6 x 350 protecting cable at bonnet opening, right-hand side (R. VI). Since September 1962. | 1 |
| 485-S 30 | Screw, hex. head, 7 diameter x 30 long, securing battery bracket on sidemember (R. VI). | 2 |
| 601-S 30 | Screw, hex. head, pointed, 9 diameter x 50 long, securing battery bracket on front engine crossmember. | 1 |
| 2.482-S | Washer, 7.5 x 14 for nuts securing spring on stay (R. III). | 2 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch, securing battery stay (R. III). | 2 |
| 619.106 | Washer, 9.5 x 24 x 2, for screw securing battery bracket on front engine crossmember (R. III). | 1 |
| | **GLOVE BOX FRONT AND REAR ASHTRAYS September 1960— September 1964** | |
| DM 651-2 | Glove box. Left-hand steering. | 1 |
| DM 651-3a | Cover. Left-hand steering. | 1 |
| DM 651-5a | Glove box. Right-hand steering. | 1 |
| DM 651-6a | Cover. Right-hand steering. | 1 |
| DM 651-62b | Knob for opening cover (R. VI). | 1 |
| DM 651-82 | Surround for glove box. | 1 |
| DM 651-89 | Return spring for cover. | 2 |
| DM 651-91 | Rubber stop for cover. | 1 |
| DM 651-92 | Screw, flat head, 5 diameter x 10 long (cruciform slot) securing cover (R. VI). | 2 |
| DM 652-2 | Ashtray (R. VI): | |
| | - FRONT, LUXE. | 1 |
| | - FRONT and REAR. CONFORT. | 2 |
| D 652-78 | Plate securing rear ashtray (R. VI). CONFORT. | 1 |
| DM 652-78 | Plate securing front ashtray (R. VI). | 1 |
| 2.741-S | Screw, round head, 4.85 x 9.5, securing plate (R. VI). | 2 |
| | **WINDSCREEN WASHER CONFORT September 1960— September 1964** | |
| AM 564-03 | Reservoir complete with straight fixing plate fitted on left-hand (R. VI). Right-hand steering. Since January 1963. | 1 |
| DS 564-03c | Reservoir complete, plastic, (R. VI). Replaces glass reservoir. L.H. steering. R.H. steering. Until January 1963. | 1 |
| DS 564-07b | Windscreen washer complete (R. VI). | 1 |
| DS 564-8c | Nozzle with two unions, right-hand (R. VI). | 1 |
| DS 564-8d | Nozzle with single union, left-hand (R. VI). | 1 |
| DM 564-9a | Pump (R. VI). | 2 |
| DS 564-54a | Joint for nozzle (R. VI). | |
| DM 564-55a | Delivery pipe, 6 mm diameter from pump to right-hand nozzle, 1,300 mm long (R. VI). Right-hand steering. | 1 |
| DS 564-55b | Delivery pipe, 4 mm diameter from right-hand nozzle to left-hand nozzle, 1 m long. | 1 |
| DS 564-67a | Cover with joint for glass reservoir (R. VI). Until July 1961. | 1 |
| DS 564-67b | Cover for plastic reservoir (R. VI). Since July 1961. | 1 |
| DS 564-72b | Reservoir, plastic, without collar or cover (R. VI). Since July 1961. | 1 |
| DM 564-103 | Pipe, 6 mm diameter suction from reservoir to pump and delivery from pump to right-hand nozzle, 1 m long (R. VI). | 2 |
| DM 564-105 | Protector, rubber, for pipes, two holes 6 mm diameter (R. VI). | 1 |
| | **BERLINE WITH PARTITION SPECIAL PARTS September 1960— September 1964** | |
| D 652-74 | Cigar lighter, 12 volts (R. VI). | 1 |
| D 522-20 | Button for switch (R. VI). | 1 |
| D 651-101 | Glove box (R. VI). | 1 |
| D 652-75 | Rear ashtray, black cover (R. VI). | 1 |
| D 652-75a | Rear ashtray, varnished cover (R. VI). | 1 |
| D 522-21 | Switch, press-button for intercom or radio (R. VI). | 1 |
| D 521-16 | Clock "Jaeger", 12 volts (R. VI). | 1 |
| D 522-18 | Potentiometer for radio (R. VI). | 1 |


DM531-92h
2491-S
2482-S
DW531-72
DS571-7
DS564-72b
DS564-67b
AM564-03
DS564-03c
DS564-8c
DS564-8d
DM531-8
DS531-60
DS531-75a
DS564-55b
DM564-55a
DM651-2b
DM651-2c
DS564-54a
1059-S
D531-83
DM564-103
DM564-105
DM651-98
DW651-59
DM532-100
DW532-10a
DW521-02a
DW521-02e
DW521-02i
DW521-02k
DS531-91d
DW531-91
D 861-157
DS861-157a
485-S30
610-S30
DM531-73a
615711
621511
DW521-84a
D521-96
DW521-13
DS564-9a
DM522-9b
DS522-10
DW652-89
706726
DM651-3c
DM651-3d
DW651-4a
DS651-9
DW651-57a
DW522-10
DM652-1a
DW521-1
DW521-4
DW521-4a
DW521-15
706639
706715
DW521-85
DW521-93
DM524-29a
DW522-02
DW522-02a
D211-56
DS861-43
DM525-2m
DS521-83a
DW521-83a
DW522-05
DW522-05b
DW522-05d
DM522-12
DS522-12
DW212-14c
DM614-02
DS652-2a

| Make of Panel | Number of Panel | Speedometer | Petrol Gauge | Temperature Gauge | Lamp Holders | Graduation | Types | Remarks |
|---|---|---|---|---|---|---|---|---|
| **SINCE SEPTEMBER 1964** | | | | | | | | |
| Jaeger | DW 521-02a | DW 521-4 | DW 521-1 | without | DW 521-85 | 180 km | | Until November 1964. |
| Jaeger | DW 521-02e | DW 521-4 | DW 521-1 | DW 521-15 | DW 521-85 | 180 km | Cold Climates. All Types. | Since November 1964. |
| Jaeger | DW 521-02i | DW 521-4a | DW 521-1 | without | DW 521-85 | 120 miles | U.S.A. and R.H. steering. | Until November 1964. |
| Jaeger | DW 521-02k | DW 521-4a | DW 521-1 | DW 521-15 | DW 521-85 | 120 miles | U.S.A. and R.H. steering. Cold Climates. All Types. | Since November 1964. |

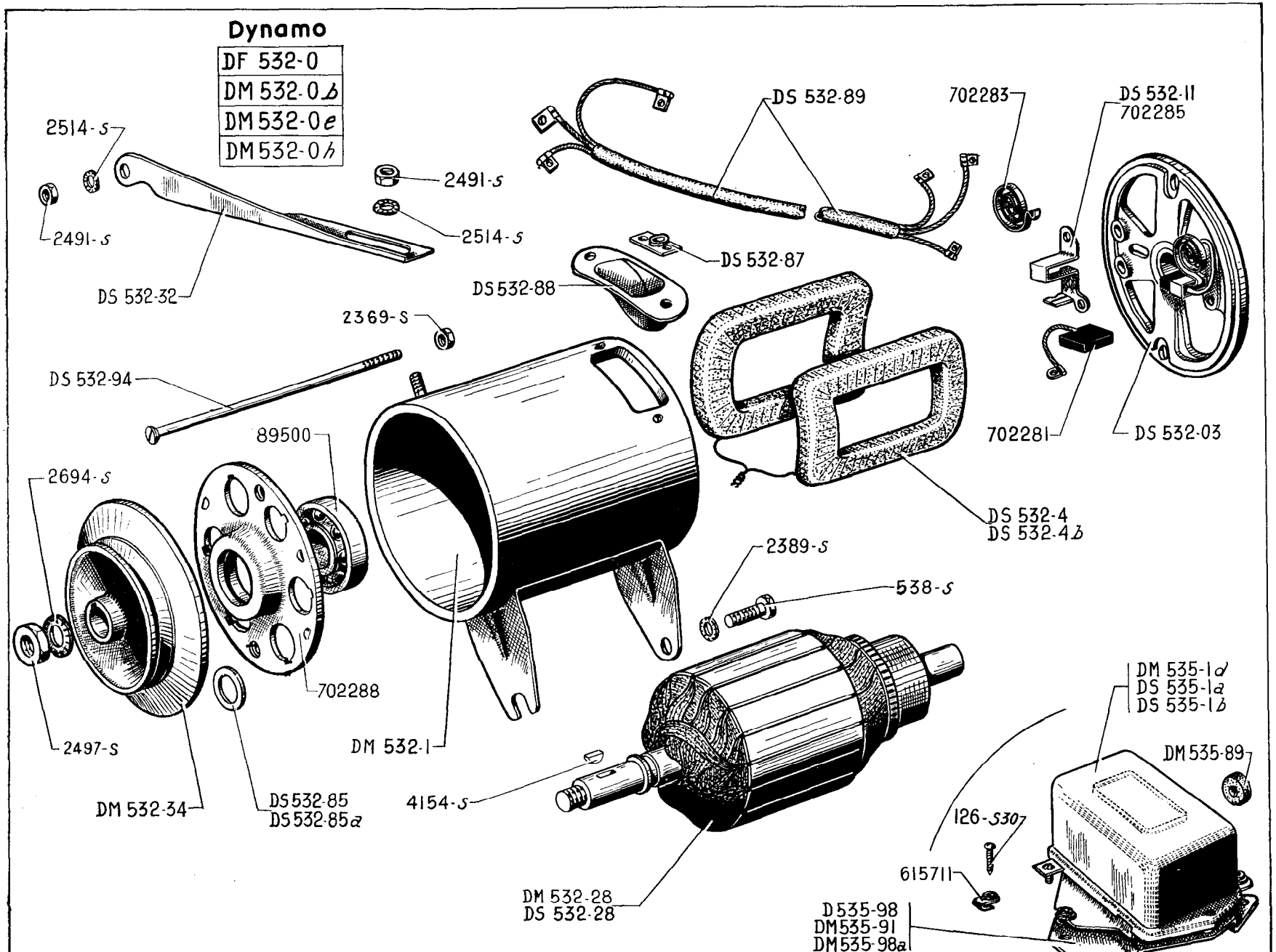
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Since September 1964** | |
| D 211-56 | Bush, 4 x 16 x 20 for sealing hole for choke control. | 1 |
| DW 212-14c | Ignition switch without lock barrel (R. VI). | 1 |
| DW 521-13 | Jaeger electric clock, 12 volts on instrument board (R. VI). | 1 |
| DM 521-83g | Flexible speedo cable ED, gearbox side, 1,565 mm long (R. VI). R. H. steering. | 1 |
| DS 521-83a | *Flexible cable for Jaeger speedometer, gearbox side, L320 m long (R. VI). R.H. steering. Replaced by DM 521-83g.* | 1 |
| DM 521-84a | Flexible speedo cable ED, speedometer side, 270 mm long (R. VI). R.H. steering. | 1 |
| DW 521-83a | Flexible cable for Jaeger speedometer, gearbox side, 945 mm long (R. VI). L.H. steering. | 1 |
| DW 521-84a | Flexible cable for Jaeger speedometer, speedometer side, 400 mm long (R. VI). | 1 |
| DW 521-93 | Button with fixing for returning speedometer reading to zero on instrument board (R. VI). | 1 |
| D 521-96 | Bush, rubber, 8 x 22 x 20, protecting speedometer flexible drive. | 2 |
| DW 522-02 | Switch for lighting and horn (R. VI). L.H. steering. | 1 |
| DW 522-02a | Switch for lighting and horn (R. VI). R.H. steering. | 1 |
| DW 522-05 | Switch, Axo, for direction indicators (R. VI). Except U.S.A. and GERMANY. | 1 |
| DW 522-05b | Switch, Axo, for direction indicators (R. VI). U.S.A. | 1 |
| DW 522-05d | Switch, Axo, for direction indicators with headlamp flasher (R. VI). GERMANY. | 1 |
| DM 522-9b | Switch for parking light (R. VI). | 1 |
| DS 522-10 | Switch for windscreen wiper (R. VI). | 1 |
| DW 522-10 | Switch (R. VI): | |
| | - interior lighting. | 1 |
| | - heating front and rear. | 2 |
| DM 522-12 | Rheostat switch for instrument board lighting (R. VI). | 1 |
| DS 522-12 | Rheostat switch for instrument board lighting (R. VI). ITALY. | 1 |
| DM 524-29a | Relay switch for starter (R. VI). | 1 |
| DM 525-2m | Choke control, 560 mm long (R. VI). | 1 |
| DW 532-10a | Red tell-tale light for battery charging, without bulb (R. VI). | 1 |
| DM 532-100 | Clip under tell-tale light (R. VI). | 1 |
| DS 571-7 | Sanor relay for headlamp flasher on dashboard (R. VI). GERMANY. | 1 |
| DM 614-02 | Pressure switch for brake (R. VI). | 1 |
| DS 861-43 | Lock barrel for ignition switch (R. VI). | 1 |
| 615.711 | Nut, clips, for 5 mm diameter screws securing dashboard (R. VI). | 5 |
| 621.511 | Screw, raised head countersunk, 5 x 30, for securing instrument board (R. VI). | 5 |
| 706.639 | Bulb, 12 volts, 1.5 watt (R. VI): | |
| | - lighting on instrument board. Until March 1965. | 2 |
| | - clock. | 1 |
| | - charging tell-tale light. | 1 |
| 706.715 | Bulb, 24 volt, 3 watt (R. VI): | |
| | - for tell-tale light for headlamps and direction indicators on dashboard. | 2 |
| 706.726 | Bulb, 12 volt, 4 watt, for brake tell-tale light on dashboard (R. VI). Until March 1965. | 1 |
| 706.747 | Bulb, 12 volt, 2 watt, (R. VI) for: | |
| | - instrument panel lighting. | 2 |
| | - brake tell-tale light. Since March 1965. | 1 |
| | **BATTERY** | |
| | *(Apply direct to the makers: DININ, TUDOR, TEM, FULMEN, or to their official agents).* | |
| | **FIXING** **Since September 1964** | |
| DM 531-8 | *Battery tray. Until October 1964. Replaced by DS 531-60 (R. VI).* | 1 |

The numbers underlined indicate new parts which do not appear on the illustration.

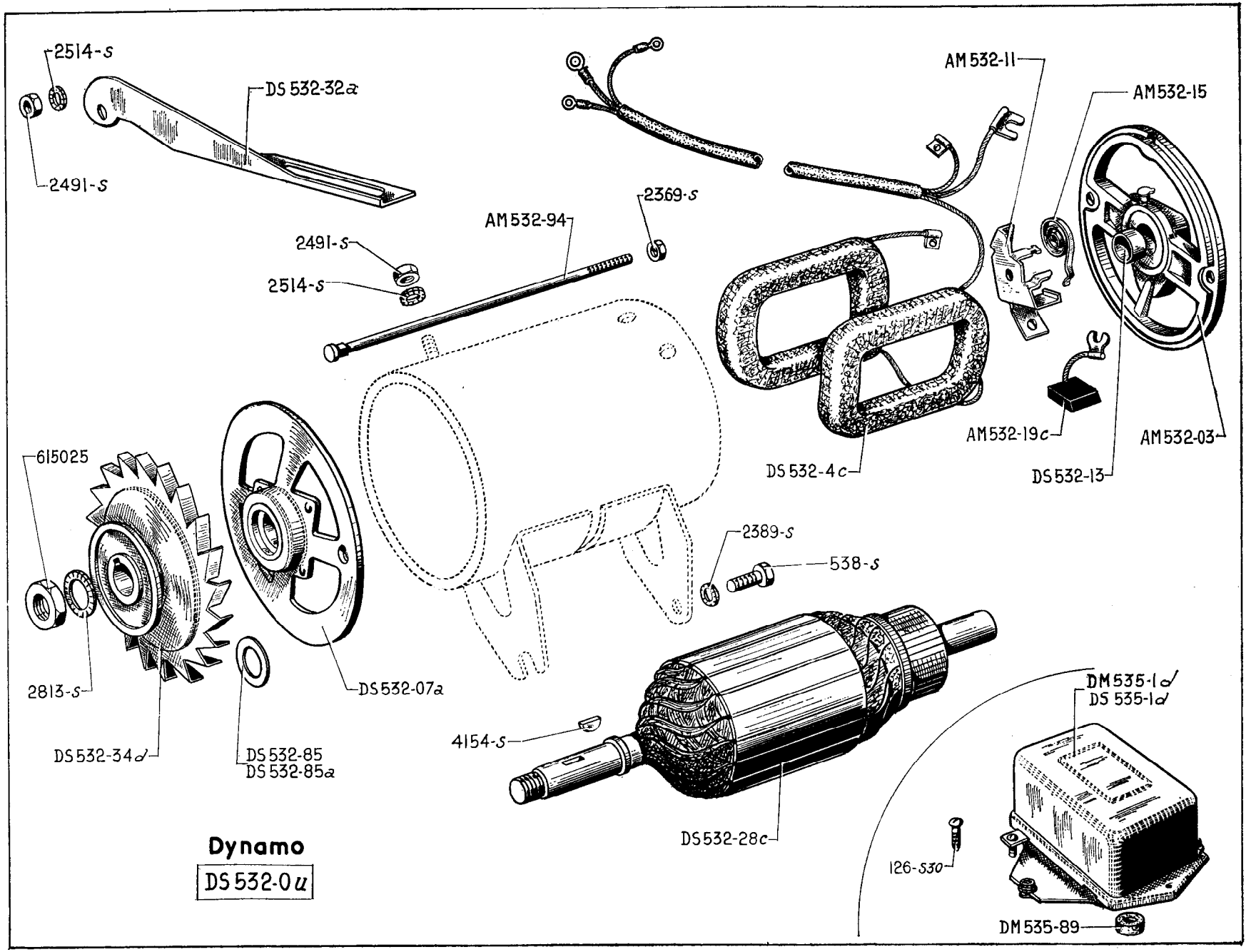
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 531-60 | Battery tray (R. VI). Since October 1964. | 1 |
| DW 531-72 | Spring for battery tie-rod, interior diameter 8.5 mm x 20 mm long. | 2 |
| DM 531-73a | Distance piece, 8.5 x 16 x 21.5 for securing battery bracket. | 1 |
| DS 531-75a | Tie-rod, front and rear, for securing battery surround, length 164 mm. | 2 |
| D 531-83 | Tube, 8 x 10, for draining water from battery tray, 500 mm long. Until October 1964. | 1 |
| DS 531-91d | Bracket for battery with supporting clip for heater unit. Cold Climates. | 1 |
| DW 531-91 | Battery bracket. Except Cold Climates. | 1 |
| DM 531-92h | Surround for supporting battery. | 1 |
| D 861-157 | Sheath, 4.5 x 6 x 630 on battery bracket for protecting cable at bonnet opening, left-hand (R. VI). | 1 |
| DS 861-157a | Sheath, 4.5 x 6 x 350 for protecting cable at bonnet opening, right-hand (R. VI). | 1 |
| 485-S 30 | Screw, hex. head, 7 x 30, for securing battery bracket on side-member (R. III). | 3 |
| 610-S 30 | Screw, hex. head, 9 x 50, pointed, for securing front of battery bracket (R. III). | 1 |
| 2.482-S | Washer, 7.5 x 14 for the nuts locking the spring on the tie-rod (R. III). | 2 |
| 2.491-S | Nut, hex., 7 x 100, for securing tie-rods of battery (R. III). | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **GLOVE BOX ASH TRAYS MAP POCKETS Since September 1964** | |
| DM 651-2b | Glove box, L.H. steering. | 1 |
| DM 651-2c | Glove box, R.H. steering. | 1 |
| DM 651-3c | Cover for glove box. L.H. steering. | 1 |
| DM 651-3d | Cover for glove box. R.H. steering. | 1 |
| DW 651-4a | Map pocket. L.H. steering. | 1 |
| DS 651-9 | Map pocket. R.H. steering. | 1 |
| DW 651-57a | Lining for map pockets (R. VI). | 1 |
| DW 651-59 | Clip for glove box opening. | 1 |
| DM 651-98 | Clip for closing glove box cover (R. VI). | 1 |
| DM 651-1a | Ash tray, front (R. VI). | 1 |
| DS 652-2a | Ash tray, rear. CONFORT. | 1 |
| DW 652-89 | Guide for ash tray (R. VI). | 1 |
| | **WINDSCREEN WASHER Since September 1964** | |
| AM 564-03 | Reservoir for windscreen washer with securing clip, right-hand (R. VI). R.H. steering. | 1 |
| DS 564-03c | Reservoir complete (R. VI). L.H. steering. | 1 |
| DS 564-8c | Nozzle with double union, right-hand (R. VI). | 1 |
| DS 564-8d | Nozzle with single union, left-hand (R. VI). | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 564-9a | Pump for windscreen washer (R. VI). | 1 |
| DS 564-54a | Joint for nozzle (R. VI). | 2 |
| DM 564-55a | Tube, 6 mm, for delivery from pump to jet, right-hand, length 1,300 mm (R. VI). | 1 |
| DS 564-55b | Tube, 4 mm diameter, for delivery from right-hand to left-hand jet, 1 m long (R. VI). | 1 |
| DS 564-67b | Cover for reservoir (R. VI). | 1 |
| DS 564-72b | Reservoir without cover, or collar (R. VI). | 1 |
| DM 564-103 | Tube, 6 mm for delivery from pump to reservoir, 1 m long (R. VI). | 1 |
| DM 564-105 | Protector, rubber, for tubes, 2 holes 6 mm. | 2 |
| 1.059-S | Grommet, rubber, 5 x 18 x 4 for passage of delivery tube on bonnet (R. III). | 2 |
| | **BERLINE WITH PARTITION SPECIAL PARTS Since September 1964** | |
| D 652-74 | Cigar lighter 12 volts (R. VI). | 1 |
| D 651-101 | Glove box (R. VI). | 1 |
| D 652-75 | Ash tray, rear, cover black (R. VI). | 1 |
| D 652-75a | Ash tray, rear, cover varnished (R. VI). | 1 |
| D 522-21 | Push-button for intercom or radio (R. VI). | 1 |
| D 521-16 | *Jaeger clock (R. VI). No longer supplied.* | 1 |
| D 522-18 | Potentiometer for radio (R. VI). | 1 |


Dynamo
DF 532-0
DM 532-0b
DM 532-0e
DM 532-0h
2514-S
2491-S
2491-S
2514-S
DS 532-32
DS 532-89
702283
DS 532-11
702285
DS 532-87
DS 532-88
2369-S
DS 532-94
89500
2694-S
2497-S
DM 532-34
DS 532-85
DS 532-85a
702288
DM 532-1
DS 532-4
DS 532-4b
2389-S
538-S
4154-S
DM 532-28
DS 532-28
702281
DS 532-03
DM 535-1d
DS 535-1a
DS 535-1b
DM 535-89
126-S307
615711
D535-98
DM535-91
DM535-98a

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Until October 1961** | |
| DF 532-0 | Dynamo complete, 12 volts (7.219-A) (R. VI).<br>- U.S.A. - TAXI.<br>- ALL TYPES.<br>Since September 1960. | 1 |
| DM 532-0b | Dynamo, 6 volts complete (7.158) (R. VI). Until May 1959. | 1 |
| DM 532-0e | *Dynamo complete, 6 volts, (7.158) with pulley, non-keyed (R. VI). May 1959 - April 1960. No longer supplied.* | 1 |
| DM 532-0h | *Dynamo, 6 volts, complete with shortened wiring (assembly with inclined regulator) (7.233). (R. VI). April 1960 - September 1960. No longer supplied.* | 1 |
| DS 532-03 | End bearing plate commutator end with brush holder without brush or spring (R. VI). | 1 |
| DM 532-1 | *Casing only (R. VI). Until September 1960. No longer supplied.* | 1 |
| DS 532-4 | *Field coils, 6 volts (set of 2) (R. VI). Until September 1960. No longer supplied.* | 1 |
| DS 532-4b | Field coils, 12 volts (R. VI).<br>- U.S.A. TAXI.<br>- ALL TYPES.<br>Since September 1960. | 1 |
| DS 532-11 | Brush holder, positive (R. VI). | 1 |
| DM 532-28 | Armature, 12 volts (R. VI).<br>- U.S.A. TAXI.<br>- ALL TYPES.<br>Since September 1960. | 1 |
| DS 532-28 | Armature, 6 volts (R. VI). Until September 1960. | 1 |
| DS 532-32 | *Belt adjuster. Replaced by: DS 532-32a.* | 1 |
| DM 532-34 | Pulley (R. VI). | 1 |
| DS 532-85 | Washer, 26 x 17.2 x 1, for pulley adjustment. Since May 1959. | As nec. |
| DS 532-85a | Washer, 26 x 17.2 x 0.5, for pulley adjustment. Since May 1959. | As nec. |
| DS 532-87 | *Plate for wiring harness (R. VI). No longer supplied.* | 1 |
| DS 532-88 | *Support for wiring harness (R. VI). No longer supplied.* | 1 |
| DS 532-89 | Wiring harness for dynamo (R. VI). | 1 |
| DS 532-94 | Assembling rod (R. VI). | 2 |
| DM 535-1d | Regulator 12 volts (R. VI).<br>- U.S.A. TAXI.<br>- ALL TYPES.<br>Since September 1960. | 1 |
| DS 535-1a | Regulator, 6 volts, Ducellier (8184 A) (R. VI). Until September 1960. | 1 |
| DS 535-1b | *Regulator, 6 volts, S.N.A. (R. VI). Until September 1960. Replaced by: DS 535-1a.* | 1 |
| DM 535-89 | Buffer, rubber, for regulator.<br>- U.S.A. TAXI.<br>- ALL TYPES.<br>Since September 1960. | 1 |
| DM 535-91 | Bracket for 12 volt "Lucas" regulator. U.S.A. May 1959. | 1 |
| D 535-98 | Bracket securing 6 volt regulator. Until April 1960. | 1 |
| DM 535-98a | *Bracket, inclined, for 6 volt regulator. April 1960 - September 1960. No longer supplied.* | 1 |
| 126-S 30 | *Screw, round head, 5 diameter x 18 long, pointed, securing regulator (R. III). Replaced by 2.250-S 30.* | 3 |
| 538-S | Screw, hex. head, 9 diameter x 25 long, securing dynamo on flywheel housing (R. III). | 2 |
| 2.369-S | Nut, hex., 6 diameter x 100 pitch, for screw, securing end plates (R. III). | 2 |
| 2.389-S | Washer, shakeproof, 9.5 x 16.5, for screw securing dynamo (R. VI). | 2 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch securing belt adjuster to water pump and dynamo (R. III). | 2 |
| 2.497-S | Nut, hex., 12 diameter x 175 pitch, securing pulley (R. III). | 1 |
| 2.514-S | Washer, shakeproof, 7.3 x 12, for nut securing belt adjuster (R.VI). | 2 |
| 2.694-S | Washer, shakeproof, 12.5 x 22, for pulley nut (R. VI). | 1 |
| 4.154-S | Woodruff key, 4.6 x 5 x 16, for pulley (R. VI). | 1 |
| 89.500 | Bearing, 17 x 40 x 12 (R. VI). | 1 |
| 615.711 | Nut clip for 5 diameter screw securing regulator (R. VI). | 3 |
| 702.281 | Brush (R. VI). | 2 |
| 702.283 | Spring for brush (R. VI). | 2 |
| 702.285 | Brush holder negative (R. VI). | 1 |
| 702.288 | End plate with ball-bearing, driving end (R. VI). | 1 |



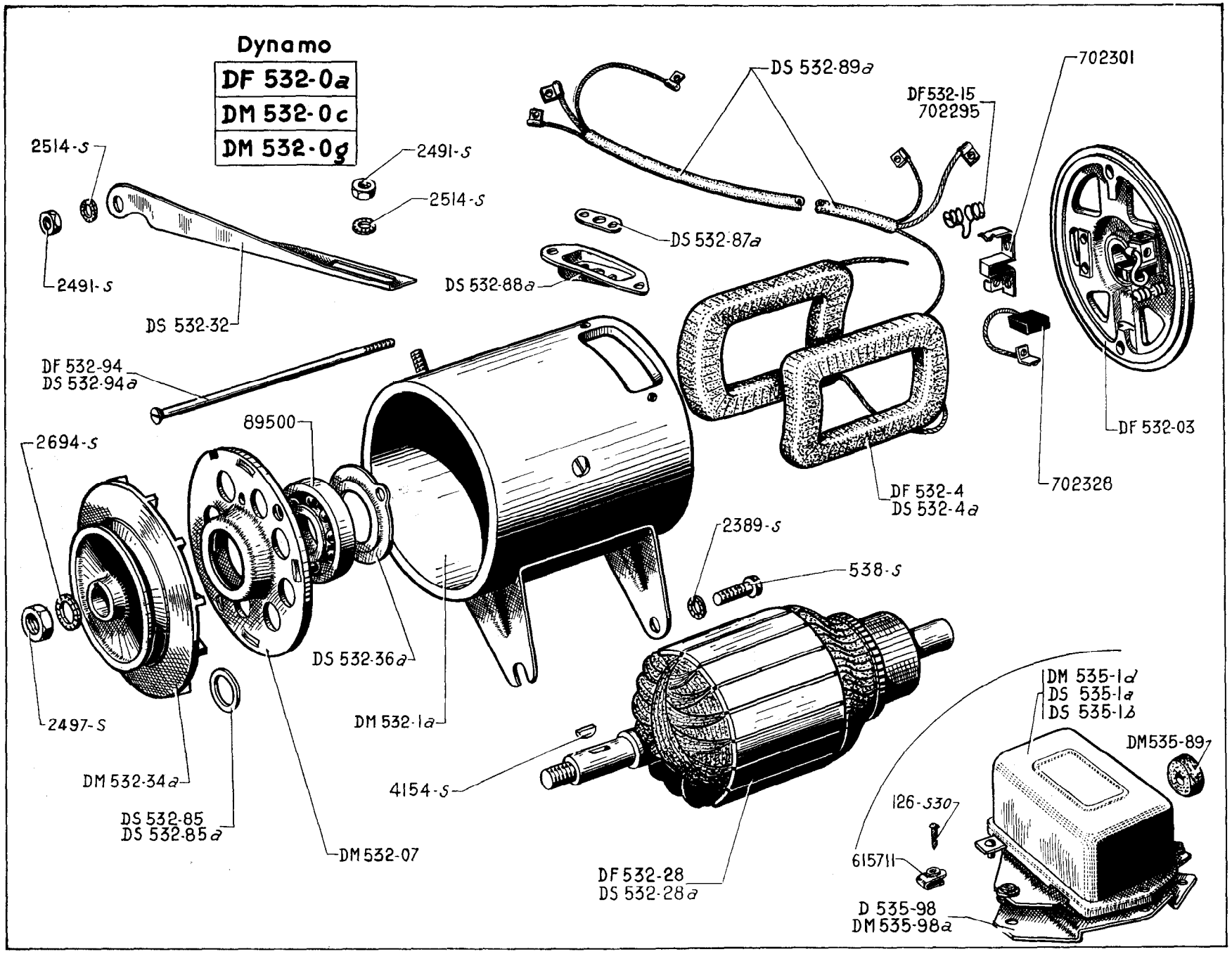

**Dynamo**

DS 532-0u

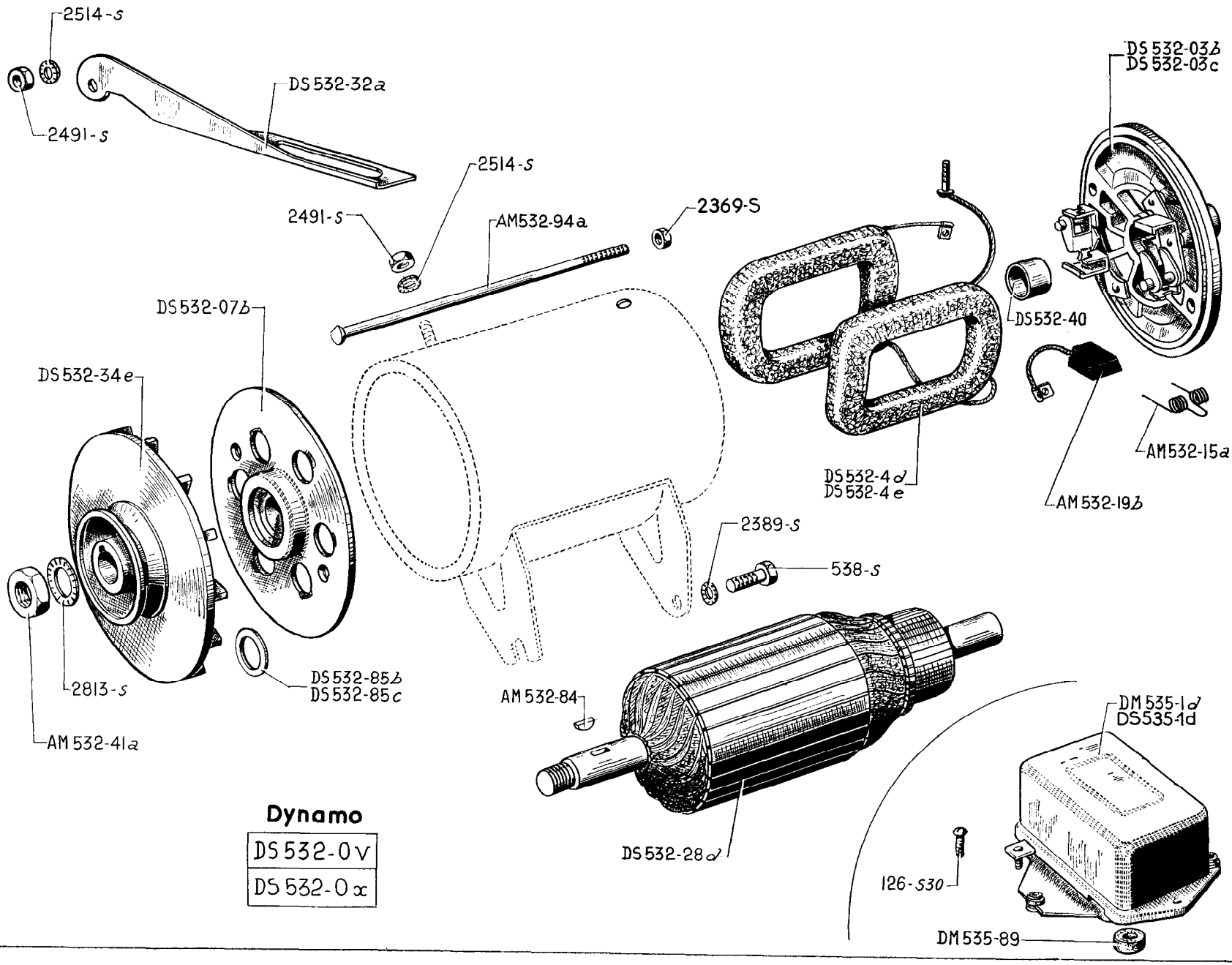
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Since October 1961** | |
| AM 532-03 | End bearing plate commutator end (R. VI). Until June 1964. | 1 |
| AM 532-11 | Brush holder (R. VI). | 2 |
| AM 532-15 | Spring for brush (R. VI). | 2 |
| AM 532-19c | Brush, positive and negative (R. VI). | 2 |
| AM 532-94 | Assembling rod, 6 x 173, for end bearing plate (R. VI). | 2 |
| DS 532-0u | *Dynamo complete, 103 mm diameter (7.256-G) (R. VI). Until June 1964. Replaced by DS 532-0w; order in addition: 1-DS 511-22.* | 1 |
| DS 532-0w | Dynamo complete, with terminals (7.314-G). (R. VI). Since June 1964. | 1 |
| DS 532-03d | End bearing plate, commutator end, with terminals (R. VI). Since June 1964. | 1 |
| DS 532-07a | End bearing plate, driving end (R. VI). | 1 |
| DS 532-4c | Field coils (set) (R. VI). Until June 1964. | 1 |
| DS 532-4f | Field coils (set) (R. VI). Since June 1964. | 1 |
| DS 532-13 | Bush for end bearing plate, 17 x 21 x 18 (R. VI). | 2 |
| DS 532-28c | Armature (R. VI). | 1 |
| DS 532-32a | Belt adjuster. | 1 |
| DS 532-34d | Pulley (R. VI). | 1 |
| DS 532-85 | Washer, 17.2 x 26 x 1, for pulley adjustment. | As nec. |
| DS 532-85a | Washer, 17.2 x 26 x 0.5, for pulley adjustment. | As nec. |
| DM 535-1d | Regulator "Ducellier" 12 volts (8243) (R. VI). | 1 |
| DS 535-1d | Regulator, Paris-Rhone, 12 volts, (YT.2.113) (R. VI). Since September 1962. | 1 |
| DM 535-89 | Rubber buffer for regulator. | 1 |
| 126-S 30 | *Screw, round head, pointed, 5 diameter x 18 long, securing regulator (R. III). Replaced by 2.250-S 30.* | 2 |
| 538-S | Screw, hex. head, 9 diameter x 25 long, securing dynamo on flywheel housing (R. III). | 2 |
| 2.369-S | Nut, hex., 6 diameter x 100 pitch, for screw securing end bearing plate (R. III). | 2 |
| 2.389-S | Washer, shakeproof, 9.5 x 16.5, for screw securing dynamo (R. VI). | 2 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch, securing belt adjuster to water pump and dynamo (R. III). | 2 |
| 2.514-S | Washer, shakeproof, 7.3 x 12, for nut securing belt adjuster (R. VI). | 2 |
| 2.813-S | Washer, shakeproof, 16.5 x 26 for nut securing pulley (R. VI). | 1 |
| 4.154-S | Woodruff key, 4.6 x 5 x 16 for pulley (R. VI). | 1 |
| 615.025 | Nut, 16 x 125, for securing pulley. (R. III). | 1 |



The numbers underlined indicate new parts which do not appear on the illustration.


Dynamo
DF 532-0a
DM 532-0c
DM 532-0g
2514-S
2491-S
2514-S
2491-S
DS 532-32
DS 532-89a
DF532-15
702295
702301
DS 532-87a
DS 532-88a
DF 532-03
DF 532-94
DS 532-94a
89500
2694-S
DF 532-4
DS 532-4a
702328
2389-S
538-S
DS 532-36a
DM 532-1a
2497-S
DM 532-34a
DS 532-85
DS 532-85a
DM 532-07
4154-S
DF 532-28
DS 532-28a
DM 535-1d
DS 535-1a
DS 535-1b
DM535-89
126-S30
615711
D 535-98
DM 535-98a

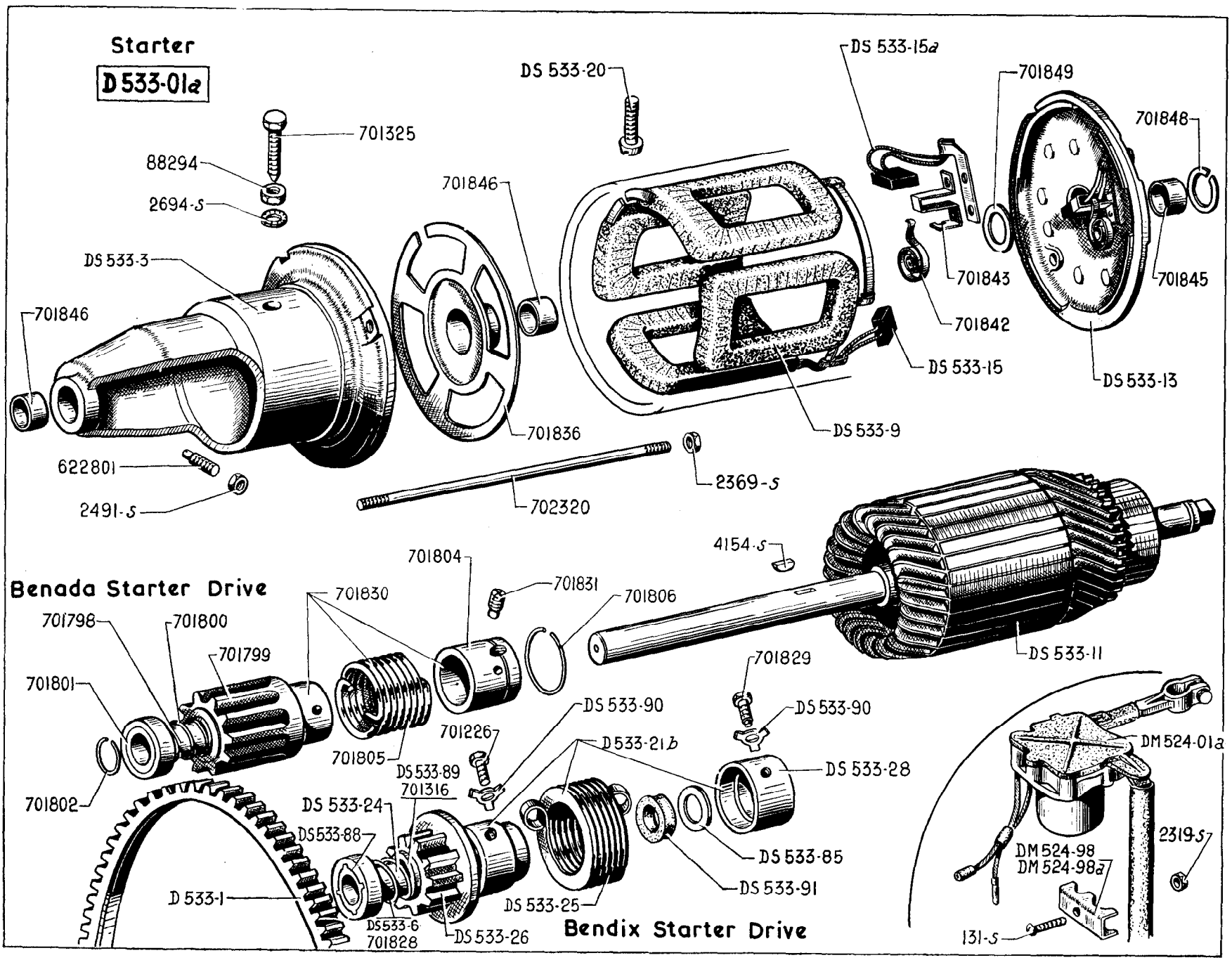
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Until October 1961** | |
| DF 532-0a | Dynamo complete, 12 volts (R. VI). Since September 1960. | 1 |
| DM 532-0c | Dynamo complete, 6 volts (R. VI). Until April 1960. | 1 |
| DM 532-0g | *Dynamo complete, 6 volts with shortened cables (assembly with inclined regulator support) (R. VI). April 1960 - September 1960. No longer supplied.* | 1 |
| DF 532-03 | Bearing end plate, brush gear end (R. VI). | 1 |
| DM 532-07 | Bearing end plate complete with bearing, driving end (R. VI). | 1 |
| DM 532-1a | *Casing only (R. VI). No longer supplied.* | 1 |
| DF 532-4 | *Field coils, 12 volts (R. VI). Since September 1960. No longer supplied.* | 1 |
| DS 532-4a | *Field coils, 6 volts (set of 2) (R. VI). Until September 1960. No longer supplied.* | 1 |
| DF 532-15 | Spring for brush (R. VI). Since September 1960. | 2 |
| DF 532-28 | Armature 12 volts (R. VI). Since September 1960. | 1 |
| DS 532-28a | Armature 6 volts (R. VI). Until September 1960. | 1 |
| DS 532-32 | *Belt adjuster. Replaced by: DS 532-32a* | 1 |
| DM 532-34a | Pulley (R. VI). | 1 |
| DS 532-36a | Plate securing bearing (R. VI). | 1 |
| DS 532-85 | Washer, 26 x 17.2 x 1, for pulley adjustment. Since September 1960. | As nec. |
| DS 532-85a | Washer, 26 x 17.2 x 0.5, for pulley adjustment. Since September 1960. | As nec. |
| DS 532-87a | *Plate retaining harness (R. VI). No longer supplied.* | 1 |
| DS 532-88a | *Bracket for harness (R. VI). No longer supplied.* | 1 |
| DS 532-89a | *Wiring harness for dynamo (R. VI). Until April 1960. No longer supplied.* | 1 |
| DF 532-94 | *Rod for assembling end bearing plates (R. VI). Since September 1960. No longer supplied.* | 2 |
| DS 532-94a | Rod for assembling end bearing plates (R. VI). Until September 1960. | 2 |
| DM 535-1d | Regulator "Ducellier" 12 volts (R. VI). Since September 1960. | 1 |
| DS 535-1a | Regulator "Ducellier" 6 volts (8184 A) (R. VI). Until September 1960. | 1 |
| DS 535-1b | *Regulator, 6 volts, S.N.A. (R. VI). Until September 1960. Replaced by: DS 535-1a.* | 1 |
| DM 535-89 | Rubber buffer for regulator. Since September 1960. | 1 |
| D 535-98 | Bracket securing regulator. Until April 1960. | 1 |
| DM 535-98a | *Inclined bracket for regulator, 6 volts. April 1960 - September 1960. No longer supplied.* | 1 |
| 126-S 30 | *Screw, round head, pointed, 5 diameter x 18 long, securing regulator (R.III). Replaced by 2.250-S 30.* | 3 |
| 538-S | Screw, hex. head, 9 diameter x 25 long, securing dynamo on flywheel housing (R. III). | 2 |
| 2.389-S | Washer, shakeproof, 9.5 x 16.5, for screw securing dynamo (R. VI). | 2 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch, tightening belt adjuster on water pump and dynamo (R. III). | 2 |
| 2.497-S | Nut, hex., 12 diameter x 175 pitch, for tightening pulley (R. III). | 1 |
| 2.514-S | Washer, shakeproof, 7.3 x 12, for nut securing belt adjuster (R. VI). | 2 |
| 2.694-S | Washer, shakeproof, 12.5 x 22, for pulley nut (R. VI). | 1 |
| 4.154-S | Woodruff key, 4 x 6.5 x 16, for pulley (R. VI). | 1 |
| 89.500 | Bearing, 17 x 40 x 12 (R. VI). | 1 |
| 615.711 | Nut clip for 5 mm diameter screw securing regulator (R. VI). | 3 |
| 702.295 | Spring for brush (R. VI). | 2 |
| 702.301 | Brush holder (R. VI). | 2 |
| 702.328 | Output and earth brush (R. VI). | 2 |



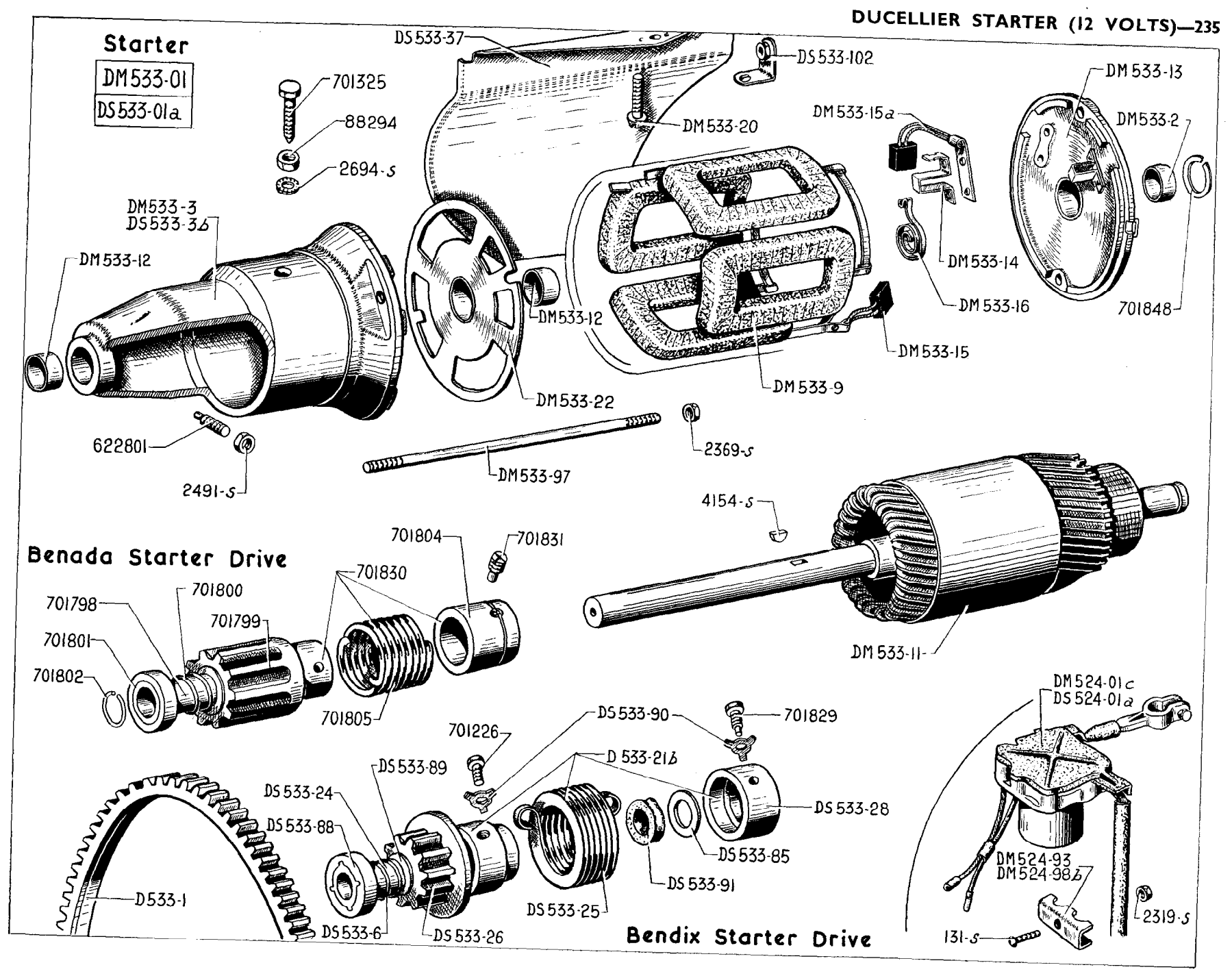

**Dynamo**

| |
|---|
| DS 532-0v |
| DS 532-0x |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Since October 1961** | |
| AM 532-15a | Spring for brush (R. VI). | 2 |
| AM 532-19b | Brush, positive and negative (R. VI). | 2 |
| AM 532-41a | Nut, hex., 15 diameter x 150 pitch, securing pulley (R. VI). | 1 |
| AM 532-84 | Key securing pulley (R. VI). | 1 |
| AM 532-94a | Spindle for assembling bearing end plates (R. VI). | 2 |
| DS 532-0v | *Dynamo complete, 103 mm diameter (G 10 C 10) (R. VI). Until December 1963. Replaced by: DS 532-0x; order in addition: 1-DS 511-22.* | 1 |
| DS 532-0x | *Dynamo complete, with terminals, (G10 C31) (R. VI). Since December 1963. Replaced by DS 532-09b.* | 1 |
| DS 532-03b | End bearing plate, brush gear end (R. VI). Until December 1963. | 1 |
| DS 532-03c | *End bearing plate, commutator end, with terminals (R.VI). Since December 1963. Replaced by AM 532-03b.* | 1 |
| DS 532-07b | End bearing plate, driving end with bearing (R. VI). | 1 |
| DS 453-4d | Field coils (set) with harness, (R. VI). Until December 1963. | 1 |
| DS 532-4e | Field coils, without harness (set) (R. VI). Since December 1963. | 1 |
| DS 532-28d | Armature (R. VI). | 1 |
| DS 532-32a | Belt adjuster. | 1 |
| DS 532-34e | Pulley (R. VI). | 1 |
| DS 532-40 | Bearing, for bearing end plate, brush gear end (R. VI). | 1 |
| DS 532-85b | Washer, 15.2 x 23 x 1, for pulley adjustment. | As nec. |
| DS 532-85c | Washer, 15.2 x 23 x 0.05, for pulley adjustment. | As nec. |
| DM 535-1d | Regulator "Ducellier", 12 volts (8243) (R. VI). | 1 |
| DS 535-1d | Regulator, Paris-Rhone, 12 volts, (YT.2.113) (R. VI). Since September 1962. | 1 |
| DM 535-89 | Rubber buffer for regulator. | 1 |
| 126-S 30 | *Screw, round head, pointed, regulator (R. III). Replaced by 2.250-S 30.* | 2 |
| 538-S | Screw, hex. head, 9 diameter x 25 long, securing dynamo on flywheel housing (R. III). | 2 |
| 2.369-S | Nut, hex., 6 diameter x 100 pitch, for rods assembling bearing end plate (R. III). | 2 |
| 2.389-S | Washer, shakeproof, 9.5 x 16.5, for screw securing dynamo (R. VI). | 2 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch, securing belt adjuster on water pump and dynamo (R. III). | 2 |
| 2.813-S | Washer, shakeproof, 16.5 x 26, for nut securing pulley (R. VI). | 1 |


Starter
D 533-01a
701325
88294
2694-S
DS 533-20
DS 533-15a
701849
701848
701846
DS 533-3
701846
701843
701845
701842
DS 533-15
DS 533-13
701836
DS 533-9
622801
2491-S
2369-S
702320
4154-S
701804
701831
701806
Benada Starter Drive
701830
701798
701800
701799
701801
701829
DS 533-90
DS 533-90
701226
D 533-21b
DS 533-28
701805
DS 533-89
701316
701802
DS 533-24
DS533-88
DS 533-85
DS 533-91
D 533-1
DS 533-25
DS533-6
701828
DS 533-26
Bendix Starter Drive
DM 524-01a
2319-S
DM 524-98
DM 524-98a
131-S

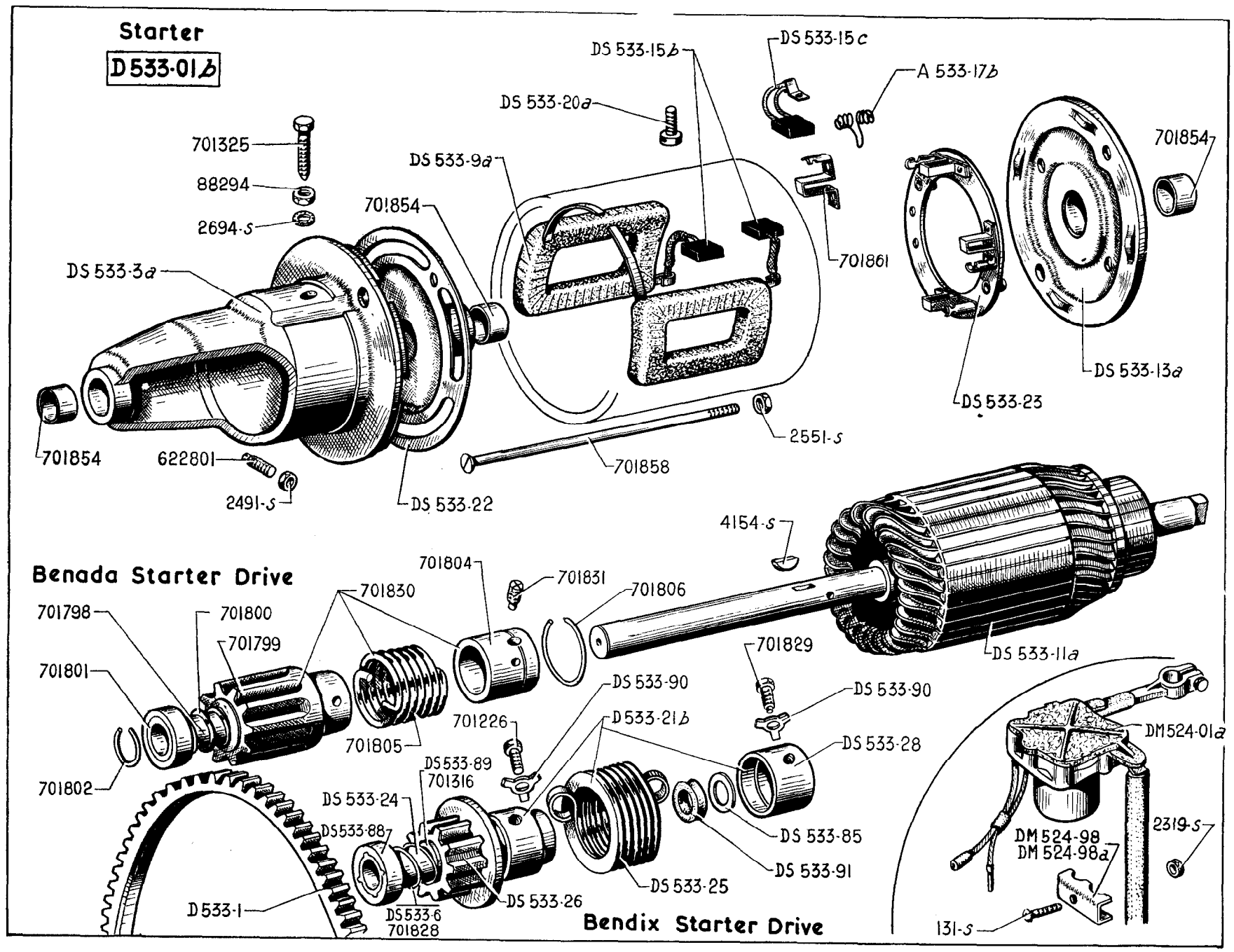
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Until September 1960** | |
| DM 524-01a | Solenoid switch "Gelbon" with $20^2$ mm starter cable (R. VI). Replaces solenoid switch with $40^2$ mm cable; order in addition: 2-DM 524-98a. | 1 |
| DM 524-98 | Clamp retaining solenoid switch with $40^2$ mm cable. Until February 1959. | 2 |
| DM 524-98a | Clamp retaining solenoid switch with $20^2$ mm cable. Since February 1959. | 2 |
| D 533-01a | *Starter motor complete (R. VI). (6003A). Replaced by: D 533-01b.* | 1 |
| D 533-1 | Starter gear ring (93 teeth 272 mm diameter). | 1 |
| DS 533-3 | Bearing end plate, driving end (R. VI). | 1 |
| DS 533-9 | *Field coils (set of 4) (R. VI). No longer supplied.* | 1 |
| DS 533-11 | Armature (R. VI). | 1 |
| DS 533-13 | Bearing end plate, brush gear end, complete (R. VI). | 1 |
| DS 533-15 | Brush, positive (R. VI). | 1 |
| DS 533-15a | Brush, negative (R. VI). | 1 |
| DS 533-20 | Terminal, only (R. VI). | 1 |
| 131-S | Screw, round head, 5 diameter 30 long for clamp securing starter solenoid switch (R. III). | 1 |
| 2.319-S | Nut, hex. 5 diameter 75 pitch for screw securing solenoid switch clamp (R. III). | 1 |
| 2.369-S | Nut, hex. 6 diameter 100 pitch securing bearing end plates (R. III). | 2 |
| 2.491-S | Nut, hex. 7 diameter 100 pitch for starter reaction screws (R. III). | 2 |
| 2.694-S | Washer, shakeproof, 12.5 x 22 for nut securing starter on engine (R. VI). | 1 |
| 4.154-S | Woodruff key, 4 x 6.5 x 16 for starter drive (R. VI). | 1 |
| 88.294 | Nut, hex. 12 diameter 150 pitch securing starter on engine (R. II). | 1 |
| 622.801 | Grub, screw, 7 diameter 20 long for starter reaction (R. III). | 2 |
| 701.325 | Screw, hex. head 12 diameter 150 pitch securing starter on engine, 42 mm long under head (R. III). | 1 |
| 701.836 | Intermediate bearing plate (R. VI). | 1 |
| 701.842 | Spring for brush (R. VI). | 2 |
| 701.843 | Brush holder (R. VI). | 2 |
| 701.845 | Bush 16 x 19 x 14 for bearing end plate, driving end (R. VI). | 1 |
| 701-846 | Bush 16.2 x 19 x 15 for bearing end plates, brush gear end and intermediate (R. VI). | 2 |
| 701.848 | Circlip (R. VI). | 1 |
| 701.849 | Thrust washer, brush gear end (R. VI). | AS NEC |
| 702.320 | Assembling rod for end plates (R. VI). | 1 |
| | **BENADA STARTER DRIVE** | |
| 701.798 | *Threaded sleeve, only, (R. VI). No longer supplied.* | 1 |
| 701.799 | Pinion (R. VI). | 1 |
| 701.800 | Spring for pinion (R. VI). | 1 |
| 701.801 | *Thrust ring for pinion (R. VI). No longer supplied.* | 1 |
| 701.802 | *Circlip for thrust ring (R. VI). No longer supplied.* | |
| 701.804 | Driving sleeve (R. VI). | 1 |
| 701.805 | Driving spring (R. VI). | 1 |
| 701.806 | *Circlip securing driving sleeve (R. VI) No longer supplied.* | 1 |
| 701.830 | Starter drive complete (R. VI). | 1 |
| 701.831 | Grub screw with dowel 6 mm diameter for locking driving sleeve (R. VI). | 1 |
| | **BENDIX STARTER DRIVE WITH DAMPER** | |
| DS 533-6 | Spring for pinion (R. VI). Since September 1957. | 1 |
| D 533-21b | Starter drive complete (R. VI). | 1 |
| DS 533-24 | Threaded sleeve, only, (R. VI). | 1 |
| DS 533-25 | Driving spring (R. VI). | 1 |
| DS 533-26 | Pinion (R. VI). | 1 |
| DS 533-28 | Driving sleeve (R. VI). | 1 |
| DS 533-85 | Washer 16 x 21 x 0.3 for damper bush (R. VI). | 1 |
| DS 533-88 | Thrust nut for pinion return spring (R. VI). Since September 1957. | 1 |
| DS 533-89 | Distance washer for pinion spring (R. VI). Since September 1957. | 1 |
| DS 533-90 | Lock plate for screws locking driving sleeve and threaded sleeve (R. VI). | 2 |
| DS 533-91 | Rubber bush 16 x 26.5 x 10.5 for damper (R. VI). | 1 |
| 701.226 | Screw, hex. head 9.5 x 16 for threaded sleeve (R. VI). | 1 |
| 701.316 | *Spacing washer (R. VI). Until September 1957. No longer supplied.* | 1 |
| 701.828 | Spring for pinion (R. VI). Until September 1957. | 1 |
| 701.829 | Screw, hex. head 9.5 diameter 20 long with 6 mm dowel for driving sleeve (R. VI). | 1 |


Starter
DM533-01
DS533-01a
DS533-37
701325
88294
2694-s
DM533-20
DS533-102
DM533-13
DM533-15a
DM533-2
DM533-3
DS533-36
DM533-12
DM533-12
DM533-14
DM533-16
701848
DM533-15
DM533-9
DM533-22
622801
2491-s
DM533-97
2369-s
4154-s
DM533-11
Benada Starter Drive
701804
701831
701830
701798
701800
701799
701801
701802
701805
DM524-01c
DS524-01a
701226
DS533-90
701829
D533-21b
DS533-89
DS533-24
DS533-88
DS533-28
DS533-85
D533-1
DS533-91
DS533-25
DM524-93
DM524-98b
2319-s
DS533-6
DS533-26
Bendix Starter Drive
131-s

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **ALL TYPES**<br>**Since September 1960** | |
| DM 524-01c | Solenoid switch "Gelbon" 12 volts, for starter (R. VI). Until September 1962. | 1 |
| DS 524-01a | Solenoid switch "Gelbon" 12 volts (R. VI). Since September 1962. | 1 |
| DM 524-93 | Clamp, with welded screw, securing solenoid switch. Since August 1961. | 1 |
| DM 524-98b | Clamp, retaining solenoid switch. Until August 1961. | 2 |
| | Since August 1961. | 1 |
| DM 533-01 | Starter complete (6.087-A). (R. VI). Until September 1962. | 1 |
| DS 533-01a | Starter complete (6.133). (R. VI). Since September 1962. | 1 |
| D 533-1 | Starter gear ring (93 teeth, 272 mm diameter). | 1 |
| DM 533-2 | Bush for bearing end plate, 12 x 15 x 15, brush gear end (R. VI). | 1 |
| DM 533-3 | Bearing end plate, driving end (R. VI). Until September 1962. | 1 |
| DS 533-3b | Bearing end plate, driving end, (R. VI). Since September 1962. | 1 |
| DM 533-9 | Field coils (set of 4) (R. VI). | 1 |
| DM 533-11 | Armature (R. VI). | 1 |
| DM 533-12 | Bush for bearing end plates, 16 x 19 x 12, driving end and intermediate (R. VI). | 2 |
| DM 533-13 | Bearing end plate complete, brush gear end (R. VI). | 1 |
| DM 533-14 | Brush holder (R. VI). | 2 |
| DM 533-15 | Brush, positive (R. VI). | 1 |
| DM 533-15a | Brush, negative (R. VI). | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 533-16 | Spring for brush (R. VI). | 2 |
| DM 533-20 | Terminal, only (R. VI). | 1 |
| DM 533-22 | Bearing plate, intermediate (R. VI). | 1 |
| DS 533-37 | Shield for starter. Since September 1962. | 1 |
| DM 533-97 | Assembling rod (R. VI). | 2 |
| DS 533-102 | Bracket with welded nut securing shield for starter. Since September 1962. | 1 |
| 131-S | Screw, round head, 5 diameter 30 long securing clamp for solenoid switch (R. III). | 1 |
| 2.319-S | Nut, hex. 5 diameter 75 pitch for screw securing clamp for solenoid switch (R. III). | 1 |
| 2.369-S | Nut, hex. 6 diameter 100 pitch securing bearing end plates (R. III). | 2 |
| 2.491-S | Nut, hex. 7 diameter 100 pitch for starter reaction screws (R. III). | 2 |
| 2.694-S | Washer, shakeproof, 12.6 x 22 for nuts securing starter on engine (R. VI). | 1 |
| 4.154-S | Woodruff key 4 x 6.5 x 16 for starter drive | 1 |
| 88.294 | Nut, hex. 12 diameter 150 pitch securing starter motor on engine (R. II). | 1 |
| 622.801 | Grub screws, 7 diameter 20 long for starter reaction (R. III). | 2 |
| 701.325 | Screw, hex. head 12 diameter 150 pitch securing starter on engine, length under head 42 mm (R. III). | 1 |
| 701.848 | Circlip (R. VI). | 1 |
| | **BENADA STARTER DRIVE** | |
| 701.798 | *Threaded sleeve, only (R. VI). No longer supplied.* | 1 |
| 701.799 | Pinion (R. VI). | 1 |
| 701.800 | Spring for pinion (R. VI). | 1 |

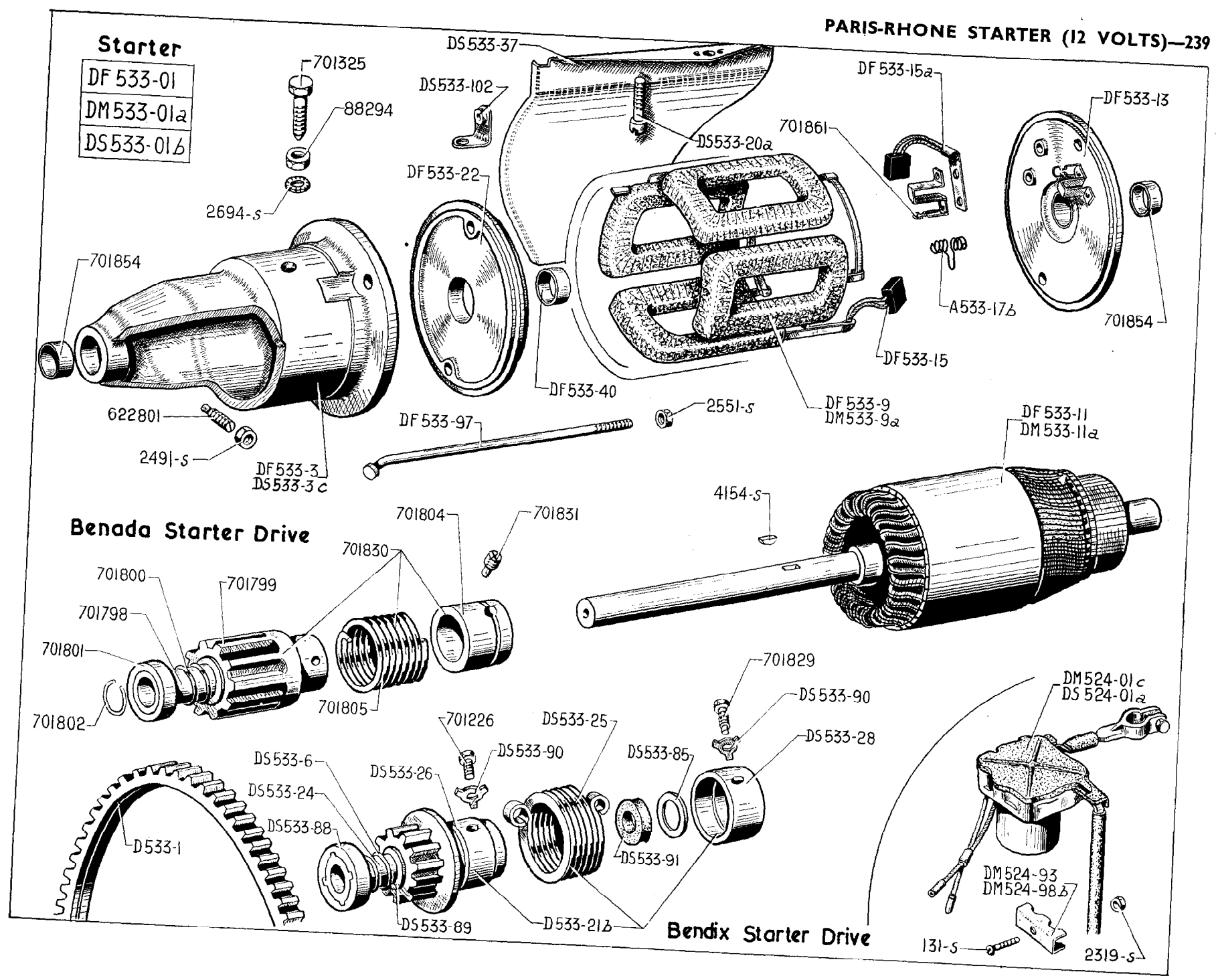
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 701.801 | *Thrust ring for pinion (R. VI). No longer supplied.* | 1 |
| 701.802 | *Circlip for thrust ring (R. VI). No longer supplied.* | 1 |
| 701.804 | Driving sleeve (R. VI). | 1 |
| 701.805 | Driving spring (R. VI). | 1 |
| 701.830 | Starter drive complete (R. VI). | 1 |
| 701.831 | Grub screw with 6 mm dowel for driving sleeve (R. VI). | 1 |
| | **BENDIX STARTER DRIVE WITH DAMPER** | |
| DS 533-6 | Spring for pinion (R. VI). | 1 |
| D 533-21b | Starter drive complete (R. VI). | 1 |
| DS 533-24 | Threaded sleeve, only (R. VI). | 1 |
| DS 533-25 | Driving spring (R. VI). | 1 |
| DS 533-26 | Pinion (R. VI). | 1 |
| DS 533-28 | Driving sleeve (R. VI). | 1 |
| DS 533-85 | Washers 16 x 21 x 0.3 for damper bush (R. VI). | 1 |
| DS 533-88 | Thrust ring for pinion return spring (R. VI). | 1 |
| DS 533-89 | Distance washer for pinion spring (R. VI). | 1 |
| DS 533-90 | Lock plate for screw for driving sleeve and threaded sleeve (R. VI). | 2 |
| DS 533-91 | Rubber bush 16 x 26.5 x 10.5 for damper (R. VI). | 1 |
| 701.226 | Screw, hex. head 9.5 x 16 for threaded sleeve (R. VI). | 1 |
| 701.829 | Screw, hex. head 9.5 x 20 with 6 mm dowel for driving sleeve (R. VI). | 1 |


Starter
D533-01b
701325
88294
2694-s
DS 533-3a
701854
622801
2491-s
DS 533-9a
701854
DS 533-20a
DS 533-15b
DS 533-15c
A 533-17b
701861
701858
2551-s
DS 533-22
701854
DS 533-13a
DS 533-23
4154-s
DS 533-11a
Benada Starter Drive
701798
701800
701799
701801
701802
701830
701804
701831
701806
701805
701829
DS 533-90
DS 533-90
D533-21b
701226
DS 533-28
DS533-89
701316
DS 533-24
DS533-88
DS 533-85
DS 533-91
DS 533-25
DS 533-26
D533-1
DS533-6
701828
Bendix Starter Drive
DM524-01a
DM 524-98
DM 524-98a
2319-s
131-s

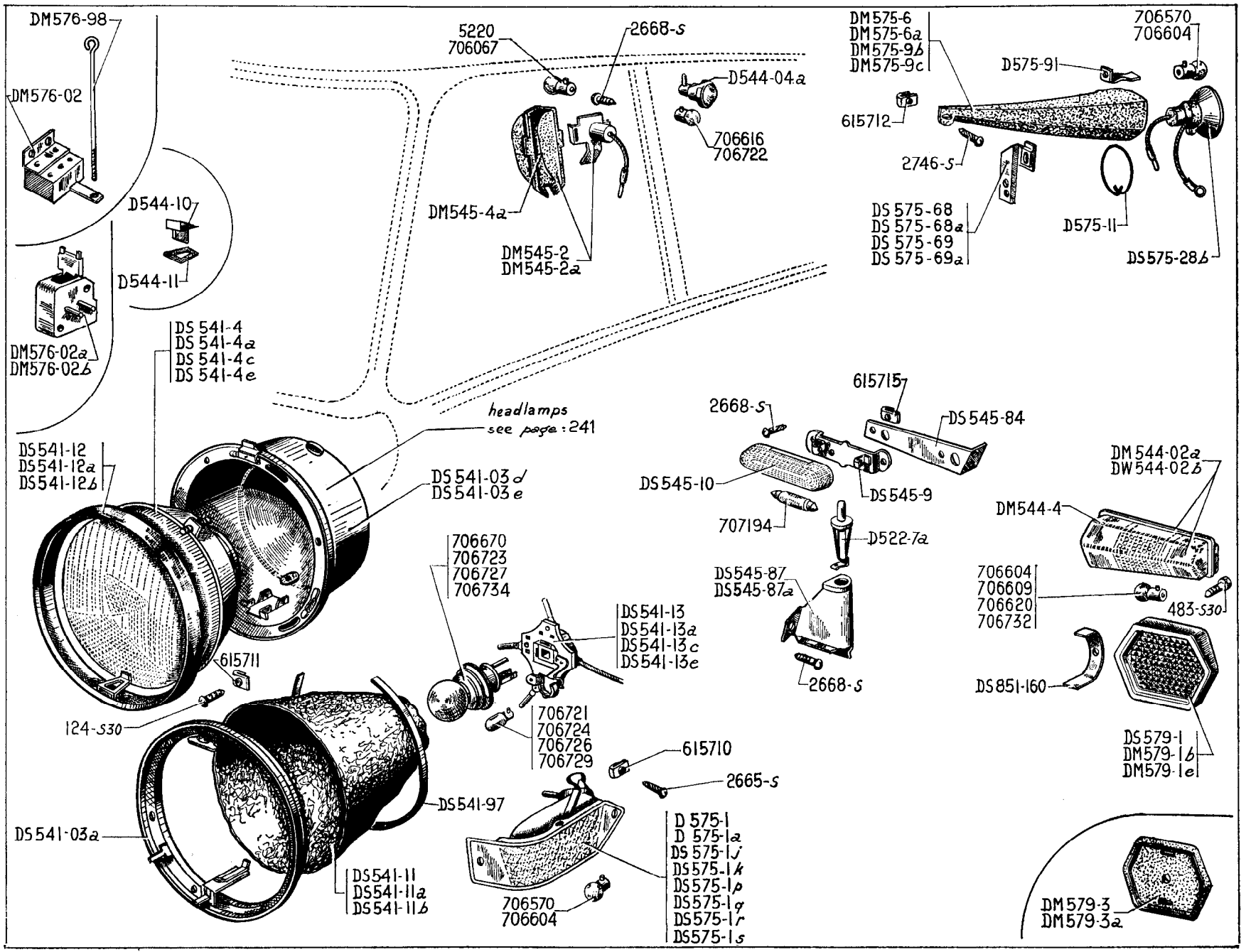
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Until September 1960** | |
| A 533-17b | Spring for brush (R. VI). | 4 |
| DM 524-01a | Solenoid switch "Gelbon" with 20 $mm^2$ cable (R. VI). Replaces solenoid switch with 40 $mm^2$ cable; order in addition: 2-DM 524-98a. | 1 |
| DM 524-98 | Clamp retaining solenoid switch with 40 $mm^2$ cable. Until February 1959. | 2 |
| DM 524-98a | Clamp retaining solenoid switch with 20 $mm^2$ cable. Since February 1959. | 2 |
| D 533-01b | Starter complete (D 11 B 42). (R.VI). | 1 |
| D 533-1 | Starter gear ring (93 teeth), 272 mm diameter. | 1 |
| DS 533-3a | Bearing end plate, driving end (R. VI). | 1 |
| DS 533-9a | *Field coils (set of 2) (R. VI). No longer supplied.* | 1 |
| DS 533-11a | Armature (R. VI). | 1 |
| DS 533-13a | *Bearing end plate only, brush gear end (R. VI). No longer supplied.* | 1 |
| DS 533-15b | Brush, positive (R. VI). | 2 |
| DS 533-15c | *Brush, negative (R. VI). Replaced by: A 533-15m.* | 2 |
| DS 533-20a | Terminal only (R. VI). | 1 |
| DS 533-22 | Bearing plate, intermediate (R. VI). | 1 |
| DS 533-23 | Brush holder ring, with brush and spring (R. VI). | 1 |
| 131-S | Screw, round head, 5 diameter x 30 long, securing clamp for solenoid switch (R. III). | 1 |
| 2.319-S | Nut, hex., 5 diameter x 75 pitch, for screws securing solenoid switch clamp (R. III). | 1 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch, for starter reaction screws (R. III). | 2 |
| 2.551-S | Nut, hex., 8 diameter x 125 pitch, securing bearing end plates (R. III). | 2 |
| 2.694-S | Washer, shakeproof, 12.5 x 22, for nut securing starter on engine (R. VI). | 1 |
| 4.154-S | Woodruff key, 4 x 6.5 x 16, for starter drive (R. VI). | 1 |
| 88.294 | Nut, hex., 12 diameter x 150 pitch, securing starter on engine (R. II). | 1 |
| 622.801 | Grub screw, 7 diameter x 20 long, for starter reaction (R. III). | 2 |
| 701.325 | Screw, hex. head, 12 diameter x 150 pitch, securing starter on engine, length under head 42 mm. (R. III). | 1 |
| 701.854 | Bush for bearing end plates (R. VI). | 3 |
| 701.858 | Rod, 8 diameter x 175 long, for assembling bearing end plates (R. VI). | 2 |
| 701.861 | Brush holder (R. VI). | 4 |
| | **BENADA STARTER DRIVE** | |
| 701.798 | *Threaded sleeve only (R. VI). No longer supplied.* | 1 |
| 701.799 | Pinion (R. VI). | 1 |
| 701.800 | Spring for pinion (R. VI). | 1 |
| 701.801 | *Thrust ring for pinion (R. VI). No longer supplied.* | 1 |
| 701.802 | *Circlip for thrust ring (R. VI). No longer supplied.* | 1 |
| 701.804 | Driving sleeve (R. VI). | 1 |
| 701.805 | Driving spring (R. VI). | 1 |
| 701.806 | *Circlip for driving sleeve (R. VI). No longer supplied.* | 1 |
| 701.830 | Starter drive complete (R. VI). | 1 |
| 701.831 | Grub screw with dowels, 6 mm diameter for locking driving sleeve (R. VI). | 1 |
| | **BENDIX STARTER DRIVE WITH DAMPER** | |
| DS 533-6 | Spring for pinion (R. VI). Since September 1957. | 1 |
| D 533-21b | Starter drive complete (R. VI). | 1 |
| DS 533-24 | Threaded sleeve only (R. VI). | 1 |
| DS 533-25 | Driving spring (R. VI). | 1 |
| DS 533-26 | Pinion (R. VI). | 1 |
| DS 533-28 | Driving sleeve (R. VI). | 1 |
| DS 533-85 | Washers, 16 x 21 x 0.3, for damper bush (R. VI). | 1 |
| DS 533-88 | Thrust ring for pinion return spring (R. VI). Since September 1957. | 1 |
| DS 533-89 | Distance washer for engine spring (R. VI). Since September 1957. | 1 |
| DS 533-90 | Lockplate for screw securing driving sleeve and threaded sleeve (R. VI). | 2 |
| DS 533-91 | Rubber bush, 16 x 26.5 x 10.5, for damper (R. VI). | 1 |
| 701.226 | Screw, hex. head, 9.5 x 16, for threaded sleeve (R. VI). | 1 |
| 701.316 | *Distance bush (R. VI). Until September 1957. No longer supplied.* | 1 |
| 701.828 | Spring for pinion (R. VI). Until September 1957. | 1 |
| 701.829 | Screw, hex. head, 9.5 x 20 mm with 6 mm dowel for driving sleeve (R. VI). | 1 |

**Starter**

| |
|---|
| DF 533-01 |
| DM 533-01a |
| DS 533-01b |



| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Since September 1960** | |
| A 533-17b | Spring for brush (R. VI). | 4 |
| DM 524-01c | Solenoid switch "Gelbon" 12 volts (R. VI). Until September 1962. | 1 |
| DS 524-01a | Solenoid switch "Gelbon" 12 volts (R. VI). Since September 1962. | 1 |
| DM 524-93 | Clamp with welded screw securing solenoid switch. Since August 1961. | 1 |
| DM 524-98b | Clamp retaining solenoid switch. Until August 1961. | 2 |
| | Since August 1961. | 1 |
| DF 533-01 | *Starter complete (R. VI). Until January 1962. Replaced by: DM 533-01a.* | 1 |
| DM 533-01a | Starter complete (R. VI). January 1962 - September 1962. | 1 |
| DS 533-01b | Starter complete (D 10 B 40) (R. VI). Since September 1962. | 1 |
| D 533-1 | Starter gear ring (93 teeth). 272 mm diameter. | 1 |
| DF 533-3 | Bearing end plate, driving end (R. VI). Until September 1962. | 1 |
| DS 533-3c | Plate for securing starter motor, driving end (R. VI). Since September 1962. | 1 |
| DF 533-9 | Field coils (R. VI). Until January 1962. | 1 |
| DM 533-9a | Field coils (R. VI). Since January 1962. | 1 |
| DF 533-11 | Armature (R. VI). Until January 1962. | 1 |
| DM 533-11a | Armature (R. VI). Since January 1962. | 1 |
| DF 533-13 | Bearing end plate, brush gear end (R. VI). | 1 |
| DF 533-15 | Brush, positive (R. VI). | 2 |
| DF 533-15a | Brush, negative (R. VI). | 2 |
| DS 533-20a | Terminal only (R. VI). | 1 |
| DF 533-22 | Bearing plate intermediate (R. VI). | 1 |
| DS 533-37 | Shield for starter. Since September 1962. | 1 |
| DF 533-40 | Bush, 16 x 20 x 16, for intermediate bearing plate (R. VI). | 1 |
| DF 533-97 | *Rod for assembling bearing end plates (R. VI). Replaced by DX 533-97c.* | 2 |
| DS 533-102 | Support with welded nut for shield for starter. Since September 1962. | 1 |
| 131-S | Screw, round head, 5 diameter x 30 long, securing clamp for solenoid switch (R. III). | 1 |
| 2.319-S | Nut, hex., 5 diameter x 75 pitch, for screw securing solenoid switch clamp (R. III). | 1 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch, for starter reaction screw (R. III). | 2 |
| 2.551-S | Nut, hex., 8 diameter x 125 pitch, securing bearing end plates (R. III). | 2 |
| 2.694-S | Washer, shakeproof, 12.5 x 22, for nut securing starter on engine (R. VI). | 1 |
| 4.154-S | Woodruff key, 4 x 6.5 x 16, for starter drive (R. VI). | 1 |
| 88.294 | Nut, hex., 12 diameter x 150 pitch securing starter on engine (R. II). | 1 |
| 622.801 | Grub screw, 7 diameter x 20 long, for starter reaction (R. III). | 2 |
| 701.325 | Screw, hex. head, 12 diameter x 150 long, securing starter on engine, length under head 42 mm (R. III). | 1 |
| 701.854 | Bush for bearing end plates, driving end and brush gear end (R. VI). | 2 |
| 701.861 | Brush holder (R. VI). | 4 |
| | **BENADA STARTER DRIVE** | |
| 701.798 | *Threaded sleeve only (R. VI). No longer supplied.* | 1 |
| 701.799 | Pinion (R. VI). | 1 |
| 701.800 | Spring for pinion (R. VI). | 1 |
| 701.801 | *Thrust ring for pinion (R. VI). No longer supplied.* | 1 |
| 701.802 | *Circlip for thrust ring (R. VI). No longer supplied.* | 1 |
| 701.804 | Driving sleeve (R. VI). | 1 |
| 701.805 | Driving spring (R. VI). | 1 |
| 701.830 | Starter drive complete (R. VI). | 1 |
| 701.831 | Grub screw with 6 mm dowel locking driving sleeve (R. VI). | 1 |
| | **BENDIX STARTER DRIVE WITH DAMPER** | |
| DS 533-6 | Spring for pinion (R. VI). | 1 |
| D 533-21b | Starter drive complete (R. VI). | 1 |
| DS 533-24 | Threaded sleeve only (R. VI). | 1 |
| DS 533-25 | Driving spring (R. VI). | 1 |
| DS 533-26 | Pinion (R. VI). | 1 |
| DS 533-28 | Driving sleeve (R. VI). | 1 |
| DS 533-85 | Washer, 16 x 21 x 0.3 for damper bush (R. VI). | 1 |
| DS 533-88 | Thrust ring for pinion return spring (R. VI). | 1 |
| DS 533-89 | Distance washer for pinion spring (R. VI). | 1 |
| DS 533-90 | Lockplate for screw securing driving sleeve and threaded sleeve (R. VI). | 2 |
| DS 533-91 | Rubber bush, 16 x 26.5 x 10.5, for damper (R. VI). | 1 |
| 701.226 | Screw, hex. head, 9.5 x 16, for threaded sleeve (R. VI). | 1 |
| 701.829 | Screw, hex. head, 9.5 x 20 with 6 mm dowel for driving sleeve (R. VI). | 1 |


DM576-98
DM576-02
D544-10
D544-11
DM576-02a
DM576-02b
5220
706067
2668-S
D544-04a
706616
706722
DM545-4a
DM545-2
DM545-2a
DM575-6
DM575-6a
DM575-9b
DM575-9c
706570
706604
D575-9
615712
2746-S
DS575-68
DS575-68a
DS575-69
DS575-69a
D575-11
DS575-28b
DS541-4
DS541-4a
DS541-4c
DS541-4e
headlamps
see page: 241
DS541-12
DS541-12a
DS541-12b
DS541-03d
DS541-03e
615715
2668-S
DS545-84
DS545-10
DS545-9
707194
D522-7a
DS545-87
DS545-87a
2668-S
DM544-02a
DW544-02b
DM544-4
706604
706609
706620
706732
483-S30
DS851-160
DS579-1
DM579-1b
DM579-1e
706670
706723
706727
706734
DS541-13
DS541-13a
DS541-13c
DS541-13e
615711
124-S30
706721
706724
706726
706729
615710
2665-S
DS541-97
DS541-03a
DS541-11
DS541-11a
DS541-11b
706570
706604
D575-1
D575-1a
DS575-1j
DS575-1k
DS575-1p
DS575-1q
DS575-1r
DS575-1s
DM579-3
DM579-3a

| MAKE of headlamp | EXTERNAL diameter of headlamp | SHAPE of glass | DIAMETER of glass | NUMBER of headlamp | NUMBER of glass | NUMBER of rim | REMARKS |
|---|---|---|---|---|---|---|---|
| CIBIE | 226 | Convex | 183 | DS 541-1a | DS 541-4 (optic assembly) | DS 541-12 *Replaced by DX 541-12* | Until April 1961. |
| CIBIE | 226 | Convex | 183 | DS 541-1m | DS 541-4e (optic assembly) | DS 541-12 *Replaced by DX 541-12* | European Standard. ITALY. All Types. Since April 1961. GERMANY. Until January 1964. |
| CIBIE | 226 | Convex | 183 | DS 541-1t | DS 541-4h (optic assembly) | DS 541-12 *Replaced by DX 541-12* | GERMANY. Since January 1964. |
| MARCHAL | 226 | Convex | 183 | DS 541-1b | DS 541-4a | DS 541-12a | Until April 1961. |
| MARCHAL | 226 | Convex | 183 | DS 541-1k | DS 541-4c (optic assembly) | DS 541-12b | European Standard. Since April 1961. GERMANY. Until January 1964. |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 541-03a | Support for Marchal headlamp (R. VI). Until April 1961. | 2 |
| DS 541-03d | Rim supporting glass for Marchal headlamp (R. VI). Since April 1961. | 2 |
| DS 541-03c | Rim supporting glass for Cibie headlamp (R. VI). | 2 |
| DS 541-11 | *Rubber dust cover for Cibie headlamp (R. VI). Until September 1962. No longer supplied.* | 2 |
| DS 541-11a | Rubber dust cover for Marchal headlamp (R. VI). Until April 1961. | 2 |
| DS 541-11b | *Rubber dust cover for Cibie headlamp (R. VI). ITALY. All Types. April 1961 - September 1962. No longer supplied.* | 2 |
| DS 541-13 | Bulb holder for Cibie headlamp (R. VI). Until April 1961. | 2 |
| DS 541-13a | Bulb holder for Marchal headlamp (R. VI). Until April 1961. | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 541-13c | Connector bulb holder for Marchal headlamp (R. VI). Since April 1961. GERMANY. Until January 1964. | 2 |
| DS 541-13e | Connector for Cibie headlamp (R. VI). ITALY. All Types. Since April 1961. GERMANY. Until January 1964. | 2 |
| DS 541-13g | Connector for Cibie bulb holder (R. VI). GERMANY. Since January 1964. | 2 |
| DS 541-97 | Clip securing cover for Cibie headlamp (R. VI). Until April 1961. | 2 |
| D 544-10 | Red tell-tale light for headlamps on front wing (R. VI). Until September 1962. | 2 |
| D 544-11 | Sealing joint for tell-tale on front wing. Until September 1962. | 2 |
| 124-S 30 | *Screw, round head, pointed, 5 diameter x 12.5 long, securing headlamp on wing (R. III). Replaced by 2.502-S 30.* | 12 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 615.711 | Nut clip for 5 mm diameter screw securing headlamps (R. VI). | 12 |
| 706.670 | Bulb, 6 volts, 36/45 watts, for headlamps (R. VI). Until September 1960. | 2 |
| 706.721 | Bulb, 6 volts, 4 watts, 2 contacts, for headlamps (R. VI). Until September 1960. | 2 |
| 706.723 | Bulb, 6 volts (R. VI). ITALY. Until September 1960. | 2 |
| 706.724 | Bulb, 6 volts (R. VI). ITALY. Until September 1960. | 2 |
| 706.726 | Bulb, 12 volts, 4 watts (R. VI). ITALY. Since September 1960. All Types. Since April 1961. | 2 |
| 706.727 | Bulb, 12 volts, 45/40 watts, for headlamps (R. VI). ITALY. Since September 1960. All Types. Since April 1961. | 2 |
| 706.729 | Bulb, 12 volts, 4 watts, 2 contacts (R. VI). Until April 1961. | 2 |
| 706.734 | Bulb, 12 volts, 36/45 watts, for headlamps (R. VI). Until April 1961. | 2 |

The numbers underlined indicate new parts which do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **INTERIOR LIGHTING Until September 1964** | |
| D 522-7a | Switch on door pillar, length of plunger 18 mm (R. VI). CONFORT. Since May 1961. | 2 |
| DM 545-2 | Interior lighting unit on centre pillar (without bulb) (R. VI). CONFORT. Until May 1961. | 1 |
| DM 545-2a | Interior lighting unit, insulated on centre pillar (without bulb) (R. VI). CONFORT. Since May 1961. | 1 |
| DM 545-4a | *Glass for lighting unit (R. VI). Replaced by AM 545-4.* | 1 |
| 5.220 | Bulb, 6 volts, 7 watts, 19 mm bulb for lighting (R. VI). Until September 1960. | 1 |
| 2.668-S | Screw, round head, 3.5 diameter x 10 long, securing lighting unit on centre pillar (R. VI). | 2 |
| 706.067 | Bulb, 12 volts, 7 watts, 19 mm bulb for lighting (R. VI). TAXI. All Types. Since September 1960. | 1 |
| | **INTERIOR LIGHTING Since September 1964** | |
| D 522-7a | Switch on door pillar, length of plunger 18 mm (R. VI). | 2 |
| DM 545-2b | Interior lighting (1 wire) on centre pillar (without bulb) (R. VI). LUXE. | 1 |
| DM 545-2c | Interior lighting, insulated (2 wire) on centre pillar (without bulb) (R. VI). CONFORT. | 1 |
| DM 545-4c | Glass for interior light (R. VI). | 1 |
| 2.756-S | Screw, round head, 3.5 x 9.5, for securing lighting on centre pillar (R. VI). | 2 |
| 706.604 | Bulb, 12 volts, 15 watts, for lighting (R. VI). | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **REAR BOOT LIGHTING CONFORT Since May 1961** | |
| D 522-7a | Switch for rear boot lighting (R. VI). | 1 |
| DS 545-9 | Lighting unit for rear boot (without bulb) (R. VI). | 1 |
| DS 545-10 | Cover for rear boot lighting unit (R. VI). | 1 |
| DS 545-84 | Bracket for rear boot lighting unit. | 1 |
| DS 545-87 | *Bracket for switch for rear boot lighting. Until July 1963. Replaced by DS 545-87a.* | 1 |
| DS 545-87a | Bracket for switch for boot lighting. Until July 1963. | 1 |
| 2.668-S | Screw, round head, 3.5 diameter x 10 long, securing brackets for lighting unit and switch for rear boot. | 5 |
| 615.715 | Nut clips for 3.5 mm diameter screw, securing lighting for rear boot (R. VI). | 2 |
| 707.194 | Bulb, 12 volts, 4 watts, 2 contacts, for rear boot lighting (R. VI). | 1 |
| | **DIRECTION INDICATOR LIGHTS PARKING LIGHTS** | |
| D 544-04a | Parking light (without bulb) (R. VI). September 1958 - February 1962. | 2 |
| D 575-1 | *Direction indicator light "Axo" (white), front, left-hand without bulb (R. VI). Until September 1964. Replaced by DS 575-1f.* | 1 |
| D 575-1a | *Direction indicator light "Axo" (white) front, right-hand without bulb (R. VI). Until September 1964. Replaced by DS 575-1g.* | 1 |
| DS 575-1f | Direction indicator light "Axo" (white) front left-hand, without bulb (R. VI). Since September 1964. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 575-1g | Direction indicator light "Axo" (white) front right-hand, without bulb (R. VI). Since September 1964. | 1 |
| DS 575-1j | Direction indicator light, front, left-hand "Axo" orange and white without bulb (R. VI). ITALY. Since July 1961. | 1 |
| DS 575-1k | Direction indicator light, front, right-hand "Axo" orange and white without bulb (R. VI). ITALY. Since July 1961. | 1 |
| DS 575-1p | Direction indicator light, front, left-hand "Axo" orange without bulb (R. VI). GERMANY. Since July 1961. | 1 |
| DS 575-1q | Direction indicator light, front, right-hand "Axo" orange without bulb (R. VI). GERMANY. Since July 1961. | 1 |
| DS 575-1r | Direction indicator light "Seima" (white) front left-hand (R. VI). Since March 1963. | 1 |
| DS 575-1s | Direction indicator light "Seima" (white) front right-hand (R. VI). Since March 1963. | 1 |
| DM 575-6 | Housing, left-hand, for rear direction indicator light (R. VI). | 1 |
| DM 575-6a | Housing, right-hand, for rear direction indicator light (R. VI). | 1 |
| DM 575-9b | Direction indicator light, rear, left-hand, orange without bulb (R. VI). | 1 |
| DM 575-9c | Direction indicator light, rear, right-hand, orange without bulb (R. VI). | 1 |
| D 575-11 | *Spring holding reflector plate in rear direction indicator light (R. VI). Until July 1960. No longer supplied.* | 2 |
| DS 575-28b | Reflector with orange glass and support for rear direction indicator light bulb (R. VI). | 2 |
| DS 575-68 | Plate securing rear direction indicator, right-hand, on boot hinge, 65 mm long. Until February 1958. | 1 |
| DS 575-68a | Plate securing direction indicator, right-hand, on hinge of rear boot, 50 mm long. Since February 1958. | 1 |



The numbers underlined indicate new parts which do not appear on the illustration.

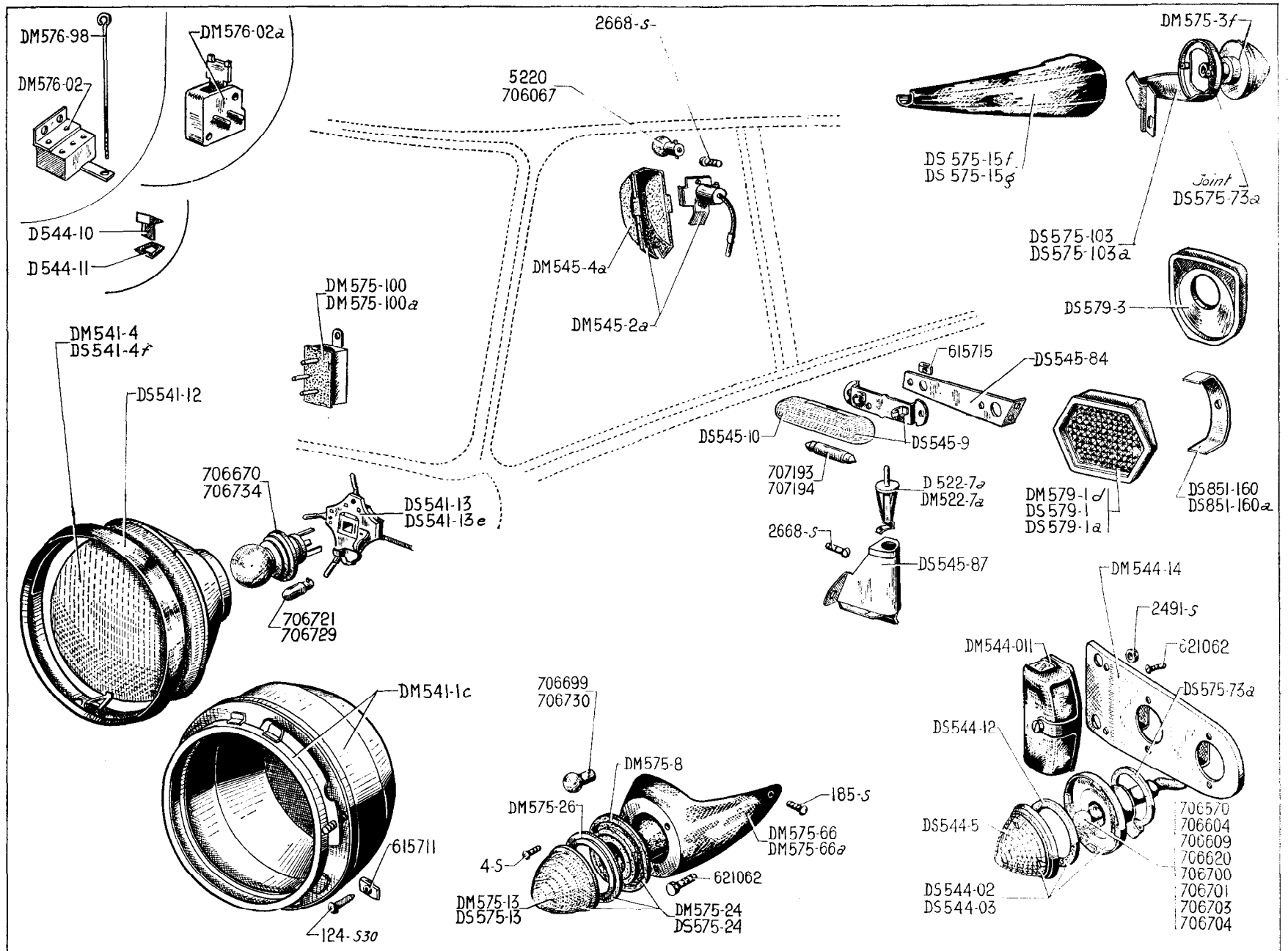
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 575-69 | Plate securing rear direction indicator, left-hand, on boot hinge, 65 mm long. Until February 1958. | 1 |
| DS 575-69a | Plate securing direction indicator, left-hand, on rear boot hinge, 50 mm long. Since February 1958. | 1 |
| D 575-91 | Spring retaining reflector for rear direction indicator light (R. VI). | 2 |
| 2.665-S | Screw, round head, 5 diameter x 16 long, securing front direction indicator light (R. VI). | 4 |
| 2.746-S | Screw, P.K. round head, cruciform slot, 4.85 mm diameter, securing rear direction indicator light (R. VI). | 2 |
| 615.710 | Nut clip for 5 mm diameter screw securing front direction indicator light (R. VI). | 4 |
| 615.712 | Nut clip for 4.85 mm diameter screw securing rear direction indicator light (R. VI). | 2 |
| 706.570 | Bulb, 6 volts, 15 watts, for front and rear direction indicator light (R. VI). Until September 1960. | 4 |
| 706.604 | Bulb, 12 volts, 15 watts, for front and rear direction indicators (R. VI). TAXI. ALL TYPES. Since September 1960. | 4 |
| 706.616 | Bulb, 6 volts, 1.5 watts, for parking light (R. VI). September 1958 - September 1960. | 2 |
| 706.722 | Bulb, 12 volts, 2 watts, for parking light (R. VI). TAXI. ALL TYPES. September 1960 - February 1962. | 2 |
| | **REAR LAMP—STOP LAMP Until February 1962** | |
| DM 544-02a | Rear lamp complete (without bulb) (R. VI). | 2 |
| DM 544-4 | Cover for rear lamp (R. VI). | 2 |
| DS 544-23 | Sealing joint for rear light cover Seima (R. VI). | 2 |
| DM 576-02 | Switch for stop lamp (R. VI). Until August 1961. | 1 |
| DM 576-02a | Switch for stop lamp (R. VI). Left-hand steering. Since August 1961. | 1 |
| DM 576-02b | Switch for stop lamp (R. VI). Right-hand steering. Since August 1961. | 1 |
| DM 576-98 | Control rod for stop lamp switch. Until August 1961. | 1 |
| 483-S 30 | Screw, hex. head, 7 diameter x 15 long, securing rear lamp (R. III). | 4 |
| 706.609 | Bulb, 12 volts, 4 watts, for rear lamp (R. VI). | 8 |
| 706.620 | Bulbs, 6 volts, 4 watts, for rear lamp (R. VI). Until September 1960. | 8 |
| | **REAR LAMP—STOP LAMP PARKING LIGHT Since February 1962** | |
| DW 544-02b | Rear lamp, Seima (without bulb) lighting number plate, red light and parking light (R. VI). | 2 |
| DM 544-4 | Cover for rear light (without support) (R. VI). | 2 |
| DS 544-23 | Sealing joint for rear light cover Seima (R. VI). | 2 |
| DM 576-02a | Switch for stop lamp (R. VI). Left-hand steering. | 1 |
| DM 576-02b | Switch for stop lamp (R. VI). Right-hand steering. | 1 |
| 483-S 30 | Screw, hex. head, 7 diameter x 15 long, securing rear light (R. III). | 4 |
| 706.604 | Bulb, 12 volts, 15 watts, for stop lamp (R. VI). | 2 |
| 706.732 | Bulb, 12 volts, 4 watts, lighting number plate, red light and parking light (R. VI). | 6 |
| | **REFLECTOR Until July 1959** | |
| DM 579-1b | Rear reflector, round (R. VI). Until September 1958. | 2 |
| DM 579-1c | *Rear reflector, rectangular, Seima (R. VI). Since September 1958. No longer supplied.* | 2 |
| DM 579-3 | Joint, rubber, round, for rear reflector, 65 mm diameter (R. VI). Until September 1958. | 2 |
| DM 579-3a | Joint, rubber, for rectangular rear reflector (R. VI). Since September 1958. | 2 |
| | **Since July 1959** | |
| DS 579-1 | Rear reflector embedded in rear wing (R. VI). | 2 |
| DS 851-160 | Clamp securing reflectors on rear wings. | 2 |

The numbers underlined indicate new parts which do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **SPECIAL PARTS BERLINE WITH PARTITION** | |
| A 545-2b | Interior light, front, complete (without bulb) (R. VI). | 1 |
| D 545-2c | Interior light, rear, complete (without bulb) (R. VI). | 1 |
| D 545-4 | Glass for front interior light (R. VI). | 1 |
| D 545-4a | Glass for rear interior light (R. VI). | 1 |
| | **CABRIOLET** | |
| DS 579-04 | Reflector, rear left-hand, Seima with support (R. VI). | 1 |
| DS 579-04a | Reflector, rear right-hand, Seima with support (R. VI). | 1 |
| DS 575-20 | Cover, rear left-hand, for Seima direction indicator light (R. VI). | 1 |
| DS 575-20a | Cover, rear right-hand, for Seima direction indicator light (R. VI). | 1 |
| DS 575-2h | Seima direction indicator light, rear left-hand, without bulb (R. VI). | 1 |
| DS 575-2i | Seima direction indicator light, rear right-hand, without bulb (R. VI). | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 579-95 | Joint for rear reflector between wing and bracket (R. VI). | 2 |
| D 545-2b | Front interior map reading lamp (R. VI). | 1 |
| D 545-4 | Glass for front interior light (R. VI). | 1 |
| | **REAR LAMP STOP LAMP PARKING LIGHT Until September 1964** | |
| DS 544-02 | Red lamp, rear, with wire (without bulb). | 2 |
| DS 544-03 | Red rear stop lamp with wire (without bulb). | 2 |
| DS 544-5 | Red glass for rear lights (R. VI). | 4 |
| 706.604 | Bulb, 12 volts, 15 watts, for rear stop lights (R. VI). | 2 |
| 706.609 | Bulb, 12 volts, 4 watts, for rear lights (R. VI). | 2 |
| 706.704 | Bulb, 12 volts, 3 watts, for rear light lighting number plate (R. VI). | 2 |
| DM 544-011 | *Rear light, lighting rear number plate (without bulb) (R. VI). Replaced by DS 544-08.* | 2 |
| DM 544-14 | *Plate securing rear lights, stop light and number plate illumination light (R. VI). Replaced by DS 544-14.* | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **REAR LAMP STOP LAMP PARKING LIGHT Since September 1964** | |
| 2.319-S | Nut, hex., 5 x 75, for screws securing lamps (R. III). | 4 |
| DS 544-07c | Red rear light with wire (without bulb). | 2 |
| DS 576-2 | Red rear stop light with wire (without bulb). | 2 |
| 706.744 | Bulb, 12 volts (R. VI):<br>- for rear red light.<br>- for rear light. | <br>2<br>4 |
| 706.745 | Bulb, 12 volts, for rear red stop light (R. VI). | 2 |
| DS 544-08 | Rear light illuminating number plate (without bulb) (R. VI). | 2 |
| DM 544-14 | *Plate for securing lamps (R. VI). Replaced by DS 544-14.* | 2 |
| 2.334-S | Washer, shakeproof, 5.2 x 9.4, under nut securing lamps. | 4 |
| 621.062 | *Screw, hex. head, 5 x 14, for securing rear lamps (R. III). Replaced by 283-S 30.* | 4 |


DM576-98
DM576-02
DM576-02a
D544-10
D544-11
2668-S
5220
706067
DM545-4a
DM545-2a
DM575-3f
DS 575-15f
DS 575-15g
Joint
DS575-73a
DS575-103
DS575-103a
DS579-3
DM575-100
DM575-100a
DM541-4
DS541-4f
DS541-12
615715
DS545-84
DS545-10
DS545-9
707193
707194
D 522-7a
DM522-7a
2668-S
DS545-87
DM579-1d
DS579-1
DS579-1a
DS851-160
DS851-160a
706670
706734
DS541-13
DS541-13e
706721
706729
DM544-14
2491-S
621062
DM544-011
DS575-73a
DS544-12
DM541-1c
706699
706730
DM575-8
185-S
DM575-26
DM575-66
DM575-66a
4-S
621062
DM575-13
DS575-13
DM575-24
DS575-24
615711
124-S30
DS544-5
706570
706604
706609
706620
706700
706701
706703
706704
DS544-02
DS544-03

| MAKE of headlamp | EXTERNAL diameter of headlamp | SHAPE of glass | DIAMETER of glass | NUMBER of headlamp | NUMBER of glass | NUMBER of rim | REMARKS |
|---|---|---|---|---|---|---|---|
| CIBIE | 226 | Convex | 183 | DM 541-1c (R. VI) (without optic) | DM 541-4 (R. VI) (optic assembly) | DS 541-12 (R. VI) *Replaced by DX 541-12* | Headlamp without optic for U.S.A. Until April 1961. |
| CIBIE | 226 | Convex | 183 | DM 541-1c (R. VI) (without optic) | DS 541-4f (R. VI) (optic assembly) | DS 541-12 (R. VI) *Replaced by DX 541-12* | European standard. Headlamp fitted without optic for U.S.A. Since April 1961. |

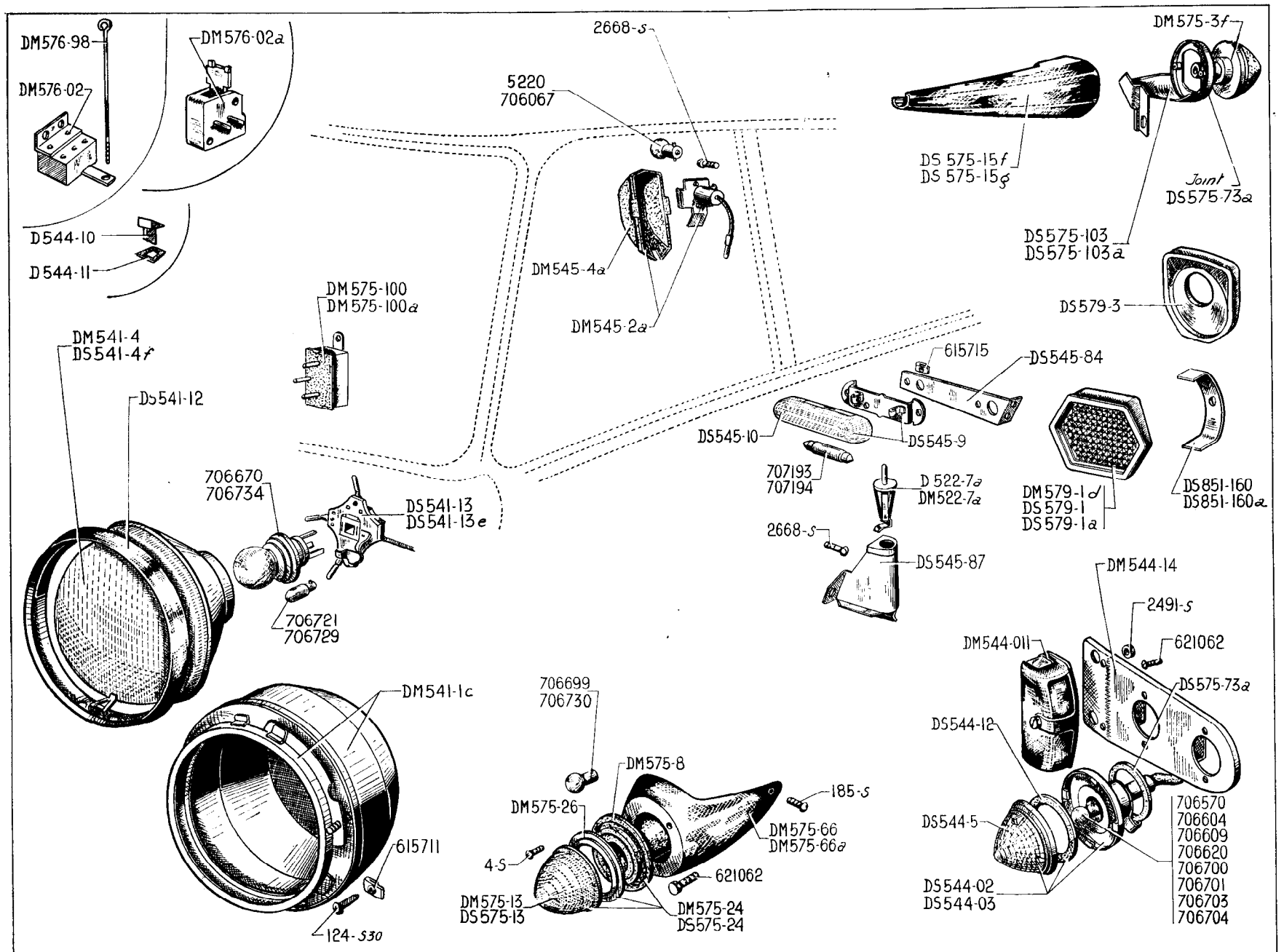
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 541-13 | Bulb holder for Cibie headlamp (R. VI). Until April 1961. | 2 |
| DS 541-13e | Connector for Cibie headlamp (R. VI). | 2 |
| D 544-10 | Tell-tale, red, for headlamp lighting on front wing (R. VI). Until September 1962. | 2 |
| D 544-11 | Joint sealing tell-tale, on front wing. Until September 1962. | 2 |
| 124-S 30 | *Screw, round head, 5 diameter x 12.5 long, pointed, securing headlamps on wing (R. III). Replaced by 2.502-S 30.* | 12 |
| 615.711 | Nut clip for 5 mm diameter screw securing headlamp (R. VI). | 12 |
| 706.670 | Bulb, 6 volts, 36/45 watts, for headlamps (R. VI). Until May 1959. | 2 |
| 706.721 | Bulb, 6 volts, 4 watts, 2 contacts, for headlamps (R. VI). Until May 1959. | 2 |
| 706.729 | Bulb, 12 volts, 4 watts, 2 contacts, for headlamps (R. VI). Since May 1959. | 2 |
| 706.734 | Bulb, 12 volts, 45 watts, for headlamps (R. VI). Since May 1959. | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **INTERIOR LIGHTING Until September 1964** | |
| D 522-7a | Switch on door pillar, length of plunger 18 mm (R. VI): | |
| | - front, left-hand. | 1 |
| | - front, right-hand. Since April 1959. | 1 |
| DM 522-7a | Switch on front door pillar, right-hand, length of plunger 27 mm (R. VI). Until April 1959. | 1 |
| DM 545-2a | Interior light, insulated, on centre pillar (without bulb) (R. VI). | 1 |
| DM 545-4a | *Glass for light (R. VI). Replaced by AM 545-4.* | 1 |
| 5.220 | Bulb, 6 volts, 7 watts, 19 mm bulb for light (R. VI). Until May 1959. | 1 |
| 2.668-S | Screw, round head, 3.5 x 10, securing light on centre pillar (R. VI). | 2 |
| 706.067 | Bulb, 12 volts, 7 watts, 19 mm bulb for light (R. VI). Since May 1959. | 1 |
| | **INTERIOR LIGHTING Since September 1964** | |
| D 522-7a | Switch on front door pillar, right and left-hand (R. VI). | 2 |
| DM 545-2c | Interior light, insulated (2 wire) on centre pillar, without bulb (R. VI). | 1 |
| DM 545-4c | Glass for lighting (R. VI). | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 2.263-S | Screw, round head, 3.5 x 15.9, for securing light on centre pillar (R. VI). | 2 |
| 706.604 | Bulb, 12 volt, 15 watts, for lighting (R. VI). | 1 |
| | **REAR BOOT LIGHTING** | |
| D 522-7a | Switch for rear boot lighting (R. VI). | 1 |
| DS 545-9 | Lamp for rear boot (without bulb) (R. VI). | 1 |
| DS 545-10 | Cover for rear boot light (R. VI). | 1 |
| DS 545-84 | Support for rear boot light. | 1 |
| DS 545-87 | *Support for switch for rear boot light. Until July 1963. Replaced by DS 545-87a.* | 1 |
| DS 545-87a | Support for switch for boot light. Since July 1963. | 1 |
| 2.668-S | Screw, round head, 3.5 x 10, securing supports for rear boot light and switch. | 5 |
| 615.715 | Nut clip for 3.5 mm diameter screw securing rear boot light (R. VI). | 2 |
| 707.193 | Bulb, 6 volts, 4 watts, 2 contacts, for rear boot light (R. VI). Until May 1959. | 1 |
| 707.194 | Bulb, 12 volts, 4 watts, 2 contacts, for rear boot light (R. VI). | 1 |



The numbers underlined indicate new parts which do not appear on the illustration.


DM576-98
DM576-02
DM576-02a
D544-10
D544-11
2668-S
5220
706067
DM545-4a
DM545-2a
DM575-3f
DS 575-15f
DS 575-15g
Joint
DS575-73a
DS575-103
DS575-103a
DS579-3
DM575-100
DM575-100a
DM541-4
DS541-4f
DS541-12
615715
DS545-84
DS545-10
DS545-9
707193
707194
D 522-7a
DM522-7a
2668-S
DS545-87
706670
706734
DS541-13
DS541-13e
706721
706729
DM579-1d
DS579-1
DS579-1a
DS851-160
DS851-160a
DM544-14
2491-S
DM544-011
621062
DS575-73a
DS544-12
DS544-5
DS544-02
DS544-03
706570
706604
706609
706620
706700
706701
706703
706704
DM541-1c
615711
124-S30
706699
706730
DM575-8
185-S
DM575-26
DM575-66
DM575-66a
4-S
621062
DM575-13
DS575-13
DM575-24
DS575-24

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **DIRECTION INDICATORS FRONT AND REAR "LUCAS"** | |
| DS 544-5 | Glass globe for rear direction indicators (R. VI). | 2 |
| DS 544-12 | Joint, foam rubber, for internal sealing of rear direction indicator lights (R. VI). | 4 |
| DM 575-3f | Direction indicator light, rear, right-hand and left-hand with wire (without bulb). | 2 |
| DM 575-8 | Joint, rubber, for front direction indicator light (R. VI). | 2 |
| DM 575-13 | White glass globe for front direction indicator light (R. VI). | 2 |
| DS 575-13 | Amber glass globe for front direction indicator light, Scintex (R. VI). Since September 1963. | 2 |
| DS 575-15f | Housing, short, for rear direction indicator light, left-hand. | 1 |
| DS 575-15g | Housing, short, for rear direction indicator light, right-hand. | 1 |
| DM 575-24 | Direction indicator light, front, (white) (without bulb) (R. VI). Until September 1964. | 2 |
| DM 575-24a | *Direction indicator light, front, (white) (without bulb) (R. VI). Since September 1964. Replaced by DS 575-24.* | 2 |
| DS 575-24 | Direction indicator light, front, Scintex, amber (R. VI). Since September 1963. | 2 |
| DM 575-26 | Collar for front direction indicator light (R. VI). | 2 |
| DM 575-66 | Housing for front direction indicator light, left-hand (R. VI). | 1 |
| DM 575-66a | Housing for front direction indicator light, right-hand (R. VI). | 1 |
| DS 575-73a | Joint, rubber, round, for rear direction indicator light, right-hand and left-hand (R. VI). | 2 |
| DM 575-100 | Flashing unit, Klaxon, 6 volts (R. VI). Until May 1959. | 1 |
| DM 575-100a | Flashing unit, Klaxon, 12 volts (R. VI). Since May 1959. | 1 |
| DS 575-103 | Bracket securing rear direction indicator light, left-hand. | 1 |
| DS 575-103a | Bracket securing rear direction indicator light, right-hand. | 1 |
| 4-S | Screw, round head, 3 diameter x 12 long, securing front direction indicator light (R. III). | 6 |
| 185-S | *Screw, raised head, countersunk, 5 diameter x 15 long, securing rear part of housing for front direction indicator light (R. III). Replaced by 2.516-S.* | 2 |
| 621.062 | *Screw, hex. head, 5 diameter x 14 long, securing front part of housing for front direction indicator light (R. III). Replaced by 283-S 30.* | 4 |
| 706.699 | *Bulb, 6 volts, 20.4 watts, for front direction indicator light (R. VI). Until May 1959. No longer supplied.* | 2 |
| 706.700 | *Bulb, 6 volts, 25 watts, for rear direction indicator light (R. VI). Until May 1959. No longer supplied.* | 2 |
| 706.703 | Bulb, 12 volts, for rear direction indicator light (R. VI). Since May 1959. | 2 |
| 706.730 | Bulb, 12 volts, for front direction indicator lights (R. VI). Since May 1959. | 2 |
| | **REAR LAMP—STOP LAMP "LUCAS" Until November 1964** | |
| DS 544-02 | Red rear lamp with wire (without bulb). | 2 |
| DS 544-03 | Red stop lamp with wire (without bulb). | 2 |
| DM 544-011 | *Rear lamp lighting registration number plate (without bulb) (R. VI). Replaced by DS 544-08.* | 2 |
| DS 544-5 | Red glass for rear light (R. VI). | 4 |
| DS 544-12 | Joint, foam rubber, sealing interior of rear light (R. VI). | 4 |
| DM 544-14 | Plate securing rear lamp, stop lamp and rear registration plate lamp (R. VI). | 2 |
| DM 576-02 | Switch for stop lamp (R. VI). Until August 1961. | 1 |
| DM 576-02a | Switch for stop lamp (R. VI). Left-hand steering. Since August 1961. | 1 |
| DM 576-98 | Control rod for stop lamp. Until August 1961. | 1 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch, securing rear light (R. III). | 2 |
| 621.062 | *Screw, hex. head, 5 diameter x 14 long, securing rear light on plate (R. III). Replaced by 283-S 30.* | 8 |
| 706.570 | Bulbs, 6 volts, 15 watts, for rear stop lamps (R. VI). Until December 1959. | 2 |
| 706.604 | Bulb, 12 volts, 15 watts, for rear stop lamps (R. VI). Since December 1959. | 2 |
| 706.609 | Bulb, 12 volts, 4 watts, for rear lights (R. VI). Since December 1959. | 2 |
| 706.620 | Bulbs, 6 volts, 4 watts, for rear lights (R. VI). Until December 1959. | 2 |
| 706.701 | *Bulb, 6 volts, 2.7 watts, for rear lamp lighting registration number plate (R. VI). Until December 1959. No longer supplied.* | 2 |
| 706.704 | Bulb, 12 volts, 3 watts, for rear lamp lighting registration number plate (R. VI). Since December 1959. | 2 |
| | **REAR LAMP—STOP LAMP "LUCAS" Since November 1964** | |
| DS 544-07c | Rear red lamp with wire (without bulb). | 2 |
| DS 544-08 | Rear lamp lighting registration plate (without bulb) (R. VI). | 2 |
| DM 544-14 | *Plate for securing rear lamp, stop light and number plate light (R. VI). Replaced by DS 544-14.* | 2 |
| DM 576-02a | Stop light switch (R. VI). | 1 |
| DS 576-2 | Red rear stop light, with wire (without bulb). | 2 |

The numbers underlined indicate new parts which do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 2.319-S | Nut, hex., 5 x 75, for screws securing lamps (R. III). | 4 |
| 2.334-S | Washer, shakeproof, 5.2 x 9.4 under nuts securing lamps (R. VI). | 4 |
| 621.062 | *Screw, hex. head, 5 x 14, for securing rear lamps on plate (R. III). Replaced by 283-S 30.* | 4 |
| 706.744 | Bulb, 12 volts (R. VI): | |
| | - for rear red lamps. | 2 |
| | - for rear light. | 4 |
| 706.745 | Bulb, 12 volts for red rear stop lights (R. VI). | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **REFLECTORS**<br>**Until November 1961** | |
| DM 579-1d | *Rear reflector (R. VI). U.S.A. Until July 1959. No longer supplied.* | 2 |
| DS 579-1a | Reflector, round, embedded in rear wing (R. VI). U.S.A. Since July 1959. | 2 |
| DS 579-3 | *Joint for round reflector embedded in rear wing (R.VI). U.S.A. Since July 1959. No longer supplied.* | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS851-160a | Clip for securing reflector on rear wing. U.S.A. Since July 1959. | 2 |
| | **Since November 1961** | |
| DS 579-1 | Reflector, rear, embedded in rear wing (R. VI). | 2 |
| DS 851-160 | Clip for securing embedded reflector. | 2 |

The numbers underlined indicate new parts which do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **CABLES BY THE METER (R. VI).** | |
| 3.732 | Cable, 2 mm single core. | As nec. |
| 3.733 | Cable, 1.2 mm single core. | As nec. |
| 921.552 | *Cable, 40 mm for battery. No longer supplied.* | As nec. |
| | **BATTERY CABLES 6 Volt Assembly** | |
| | **U.S.A. Until May 1959** | |
| | **ALL TYPES Until September 1960** | |
| DM 511-8a | Cable, 20 mm from battery negative terminal to water pump, 450 mm long. | 1 |
| DM 524-01a | Solenoid "Gelbon" 6 volts for starter motor with positive cable (R. VI). | 1 |
| | **BATTERY CABLES 12 Volt Assembly** | |
| | **U.S.A. May 1959—September 1962** | |
| | **TAXI March 1960—September 1962** | |
| | **ALL TYPES September 1960—September 1962** | |
| DM 511-5 | *Cable from battery positive terminal to earth, 610 mm long ("LUCAS" 12 volts assembly). U.S.A. No longer supplied.* | 1 |
| DM 511-8b | *Cable from battery negative terminal to solenoid starter switch, 150 mm long ("LUCAS" 12 volts assembly). U.S.A. No longer supplied.* | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 511-8c | Cable from battery negative terminal to earth on water pump, 590 mm long. | 1 |
| DM 511-17 | *Cable from solenoid starter switch to starter, 975 mm long ("LUCAS" 12 volts assembly). U.S.A. No longer supplied.* | 1 |
| DM 524-01c | Solenoid "Gelbon" 12 volts for starter motor with positive cable (R. VI). | 1 |
| | **CABLE HARNESS 6 Volt Assembly** | |
| | **U.S.A. Until May 1959** | |
| | **ALL TYPES Until September 1960** | |
| DM 511-3a | *Harness, rear. Left-hand steering. Until September 1958. No longer supplied.* | 1 |
| DM 511-3b | *Harness, rear. U.S.A. Until June 1960. No longer supplied.* | 1 |
| DM 511-3c | Harness, rear (assembly for parking light on centre pillar). Left-hand steering. Since September 1958. | 1 |
| DM 511-3e | Harness, rear. Right-hand steering. | 1 |
| DM 511-24c | Harness, rear, assembly for "AXO" switch for direction indicator light. Since June 1960. | 1 |
| DM 511-6 | Harness for headlamps and front direction indicator light, left-hand. | 1 |
| DM 511-6a | Harness for headlight and direction indicator light, right-hand. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 511-6d | *Harness for headlight and direction indicator light, left-hand. U.S.A. No longer supplied.* | 1 |
| DM 511-6e | *Harness for headlight and direction indicator light, right-hand U.S.A. No longer supplied.* | 1 |
| DM 511-9a | Harness, front, metallic coil assembly. Until September 1958. | 1 |
| DM 511-9c | *Harness, front. U.S.A. No longer supplied.* | 1 |
| DM 511-9f | Harness, front (assembly for parking light on centre pillar). Left-hand steering. September 1958 - June 1960. | 1 |
| DM 511-9j | Harness, front. Right-hand steering. | 1 |
| DM 511-9v | Harness, front (assembly with "AXO" switch for direction indicator light). Since June 1960. | 1 |
| | **CABLE HARNESS 12 Volt Assembly** | |
| | **TAXI March 1960—September 1962** | |
| | **ALL TYPES Left-hand Steering (Except U.S.A.) September 1960—September 1962** | |
| DM 511-23c | *Harness, front. Taxi. Until September 1960. No longer supplied.* | 1 |
| DM 511-23e | Harness, front. | |
| | - LUXE. Until August 1961. | 1 |
| | - CONFORT. Until May 1961. | 1 |
| DM 511-23g | Harness, front (assembly with light switch on front door pillar). CONFORT. May 1961 - August 1961. | 1 |
| DM 511-23w | *Harness, front. CABRIOLET. Until August 1961. No longer supplied.* | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 511-35 | Harness, front (brake control assembly). CONFORT. August 1961 - February 1962. | 1 |
| DM 511-35a | Harness, front (brake control assembly). LUXE. August 1961 - February 1962. | 1 |
| DM 511-35g | Harness, front (rear heating and demisting). CONFORT, COLD CLIMATES. August 1961 - February 1962. | 1 |
| DM 511-35r | Harness, front (brake control assembly). CABRIOLET. | 1 |
| DM 511-35t | *Harness, front, arrangement with 4 fuses (deletion of light position on centre pillar). CONFORT. Since February 1962. Replaced by DM 511-44a.* | 1 |
| DM 511-35x | *Harness, front, arrangement with 4 fuses (deletion of light position on centre pillar). LUXE. Since February 1962. No longer supplied.* | 1 |
| DM 511-35y | Harness, front, arrangement with 4 fuses (rear heating and demisting and deletion of light position). CONFORT, COLD CLIMATES. Since February 1962. | 1 |
| DM 511-24b | Harness, rear. Taxi. *Until September 1960. No longer supplied.* | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 511-24c | Harness, rear. LUXE. Until February 1962. | 1 |
| DM 511-24e | Harness, rear. CONFORT. May 1961 - February 1962. | 1 |
| DM 511-24f | Harness, rear (rear heating and demisting). CONFORT, COLD CLIMATES. August 1961 - February 1962. | 1 |
| DM511-24m | Harness, rear. CABRIOLET. | 1 |
| DM 511-24r | *Harness, rear (deletion of light position on centre pillar). LUXE. Since February 1962. Replaced by DM 511-36.* | 1 |
| DM 511-24s | *Harness, rear (deletion of light position on centre pillar). CONFORT. Since February 1962. Replaced by DM 511-36a.* | 1 |
| DM 511-24u | *Harness, rear (rear heating and demisting, suppression of light position). CONFORT, COLD CLIMATES. Since February 1962. Replaced by DM 511-36c.* | 1 |
| DM 511-25 | Harness for headlamp, horns and front direction indicator, left-hand. | 1 |
| DM 511-25a | Harness for headlamp and direction indicator, front, right-hand. | 1 |
| DM 511-63 | Earthing harness (headlamp and front direction indicator). | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **12 VOLT ASSEMBLY U.S.A. May 1959—September 1962** | |
| DM 511-6f | Harness for headlamp and front direction indicator, left-hand. | 1 |
| DM 511-6g | Harness for headlamp and front direction indicator, right-hand. | 1 |
| DM 511-9e | *Harness, front ("LUCAS" assembly No longer supplied.* | 1 |
| DM 511-23a | Harness, front. Until June 1960. | 1 |
| DM 511-23b | Harness, front (AXO direction indicator light switch assembly). June 1960 - August 1961. | 1 |
| DM 511-35f | Harness, front, arrangement with 4 fuses (brake control assembly). Since August 1961. | 1 |
| DM 511-35h | Harness, front, arrangement with 4 fuses (rear heating and demisting). CONFORT, COLD CLIMATES. Since August 1961. | 1 |
| DM 511-22 | *Harness for dynamo and regulator ("LUCAS" assembly). No longer supplied.* | 1 |
| DM 511-24a | Harness, rear (AXO direction indicator light switch assembly). Since June 1960. | 1 |
| DM 511-24g | Harness, rear (rear heating and demisting). CONFORT, COLD CLIMATES. Since August 1961. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Since September 1962**<br>**CABLES BY THE METRE**<br>**(R. VI).** | |
| 3.732 | Cable, 2 mm single core. | As nec. |
| 3.733 | Cable, 1.2 mm single core. | As nec. |
| 921.552 | *Cable, 40 mm for battery. No longer supplied.* | As nec. |
| | **BATTERY CABLES** | |
| DM 511-8c | Cable from battery negative terminal to earth on water pump, 590 mm long. Until September 1963. | 1 |
| DM 511-8d | *Cable from battery negative terminal to earth, 480 mm long. November 1963 - March 1964. Replaced by DM 511-8e.* | 1 |
| DM 511-8e | Cable from battery negative terminal to earth, 480 mm long. Since March 1964. | 1 |
| DS 524-01a | Solenoid "Gelbon", 12 volts with positive cable (R. VI). | 1 |
| | **CABLE HARNESS**<br>**L. H. Steering**<br>**Except U.S.A.**<br>**September 1962—September 1964** | |
| DM 511-44 | Front harness (arrangement 4 fuses). LUXE. | 1 |
| DM511-44a | Front harness (arrangement 4 fuses) and without heating group. CONFORT. | 1 |
| DM 511-35y | Front harness (arrangement 4 fuses, heating and demisting rear). CONFORT. Cold Climates. Until November 1962. | 1 |
| DM 511-44c | Front harness (arrangement 8 fuses). CONFORT. Cold Climates. Since November 1962. | 1 |
| DM 511-44t | Front harness (arrangement 4 fuses and heater group, front). CONFORT. Since June 1963. | 1 |
| DM511-24m | Rear harness. CABRIOLET. | 1 |
| DM 511-36 | Rear harness. LUXE. | 1 |
| DM511-36a | Rear harness. CONFORT. | 1 |
| DM 511-36c | Rear harness. CONFORT. Cold Climates. | 1 |
| DS 511-25 | Harness for headlamps, horn and direction indicator, front, left-hand. | 1 |
| DS 511-25a | Cable for headlamp and direction indicator, front, right-hand. | 1 |
| DS 511-22 | Cable for dynamo. Since December 1963. | 1 |
| DS 511-63a | Cable to earth, headlamp and front indicator, 150 mm long. | 2 |
| DM 511-107 | Cable for heater group, front. CONFORT. Since June 1963. | 1 |
| | **U.S.A.**<br>**September 1962—September 1964** | |
| DM 511-35f | Cable, front (arrangement 4 fuses). Until November 1962. | 1 |
| DM 511-35h | Cable, front (arrangement 4 fuses, heating group and demisting, rear). CONFORT. Cold Climates. Until November 1962. | 1 |
| DM 511-44g | Front harness (arrangement 8 fuses). Since November 1962. | 1 |
| DM 511-24a | Rear harness. | 1 |
| DM 511-24g | Rear harness, heating and demisting, rear. CONFORT. Cold Climates. | 1 |
| DS 511-25b | Harness, for headlamp, horn and direction indicator, front, left-hand. | 1 |
| DS 511-25c | Harness for headlamp and front direction indicator, right-hand. | 1 |
| | **R. H. Steering**<br>**September 1962—September 1964** | |
| DM 511-9x | Front harness (arrangement 4 fuses). CONFORT. Until November 1962. | 1 |
| DM 511-44k | Front harness (arrangement 8 fuses). LUXE. Since November 1962. | 1 |
| DM 511-44q | Front harness (arrangement 8 fuses). CONFORT. Since November 1962. | 1 |
| DM 511-36e | Rear harness. LUXE. | 1 |
| DM 511-36f | Rear harness. CONFORT. | 1 |
| DS 511-25 | Harness for headlamp, horn and direction indicator, left-hand. | 1 |
| DS 511-25a | Harness for headlamp and direction indicator, right-hand. | 1 |
| DS 511-63a | Earth cable, headlamp and direction indicator, length 150 mm. | 2 |
| DS 511-22 | Harness for dynamo. Since December 1963. | 1 |
| DM 511-110 | Harness for heater group, front. CONFORT. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **CABLES BY THE METRE (R. VI). Since September 1964** | |
| 3.732 | Cable, 2 mm single core. | As nec. |
| 3.733 | Cable, 1.2 mm single core. | As nec. |
| 921.552 | Cable, 40 mm for battery. | As nec. |
| | **BATTERY CABLES Since September 1964** | |
| DM 511-8e | Cable from battery negative terminal to earth on water pump, length 480 mm. | 1 |
| DS 524-01a | Solenoid, Gelbon, 12 volt for starter motor with positive cable (R. VI). | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **HARNESS Since September 1964** | |
| DM 511-122 | Harness, front (arrangement without heater group, front). L.H. steering. | 1 |
| DM511-122a | Front harness. L.H. steering. GERMANY. | 1 |
| DM511-122b | Front harness. R.H. steering. CONFORT. | 1 |
| DM511-122c | Front harness (arrangement heater group, front). L.H. steering. CONFORT. | 1 |
| DM 511-36n | Rear harness. CONFORT. | 1 |
| DM 511-36p | Rear harness (arrangement with heater group, rear). | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 511-25 | Harness for headlamp, horn and front direction indicator, left-hand. | 1 |
| DS 511-25a | Harness for headlamp and direction indicator, front, right-hand. | 1 |
| DS 511-25b | Harness for headlamp, horns and direction indicators, front, left-hand. U.S.A. | 1 |
| DS 511-25c | Harness for headlamp and direction indicator, front, right-hand. U.S.A. | 1 |
| DS 511-63a | Harness for earth of headlamp and direction indicator, front. | 2 |
| DF 511-19 | Wire from coil to contact breaker, 450 mm long. | 1 |
| DS 511-22 | Harness for dynamo. | 1 |
| DW 511-55 | Harness for thermometer. Until November 1964. | 1 |

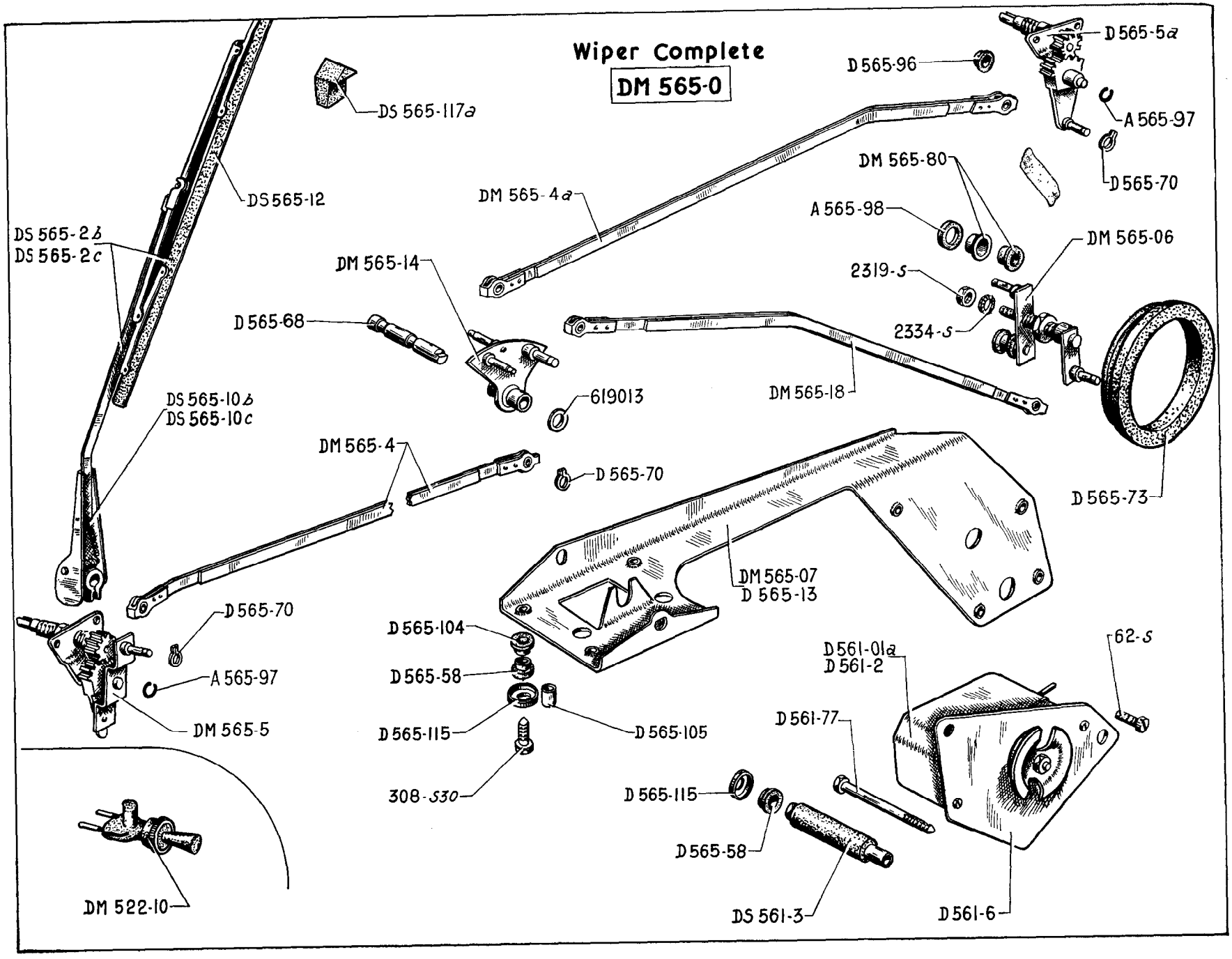
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **ELECTRICAL EQUIPMENT** | |
| A 512-5b | Sleeve, rubber, 3.5 x 6.5 x 20, for 4 mm socket (R. VI). | As nec. |
| D 511-97 | Bush, split rubber, 4 x 16 x 20, for passage of front wiring through dashboard, right-hand. | 1 |
| D 511-98 | Bush, split rubber, 12.5 x 50 x 20, for passage of front wiring through dashboard, left-hand. | 1 |
| DS 511-95 | Bush, rubber, 3 x 19 x 45, for passage of wire for rear direction indicator light in body. | 2 |
| 722.458 | Junction block, 1 terminal (R.III). | 1 |
| 722.592 | Clip, Axo, positive for battery with screw (R. VI). | 1 |
| 722.593 | Clip, Axo, negative for battery with screw (R. VI). | 1 |
| 614.541 | Plug 4 mm for wiring (R. VI). | As nec. |
| 614.542 | Plug 5 mm for wiring (R. VI). | As nec. |
| 614.543 | Plug 6 mm for wiring (R. VI). | As nec. |
| 614.544 | Plug 8 mm for wiring (R. VI). | As nec. |
| 711.472 | Plug 8.5 mm for battery cable (R. III). | 4 |
| 710.022 | Nut, special, 5 diameter x 75 pitch for ebonite terminal. | 1 |
| A 512-3b | Socket 4 mm diameter for wiring (R. VI). | As nec. |
| A 512-4a | Plug 4 mm diameter for wiring (R. VI). | As nec. |
| DM 511-45 | Protector with plate for wiring in rear boot. | 1 |
| 722.429 | Washer for battery terminal (R. III). | 2 |
| DM 512-98 | Pipe, rubber, 15 x 25 x 480, for protection of rear harness on front pillar. | 1 |
| | **12 VOLT FUSES U.S.A.—TAXI Until September 1960** | |
| DM 523-4 | Fuse, 30 amps (R. VI). | 2 |
| DS 523-99 | Rubber washer between fuse support (R. VI). | 1 |
| DM 523-1 | *Support for fuse (R. VI). Replaced by DM 423-6b.* | 1 |
| | **ALL TYPES Since September 1960 ARRANGEMENT WITH 4 FUSES** | |
| DM 523-4 | Fuse, 30 amps (R. VI). | 4 |
| DM 523-99 | Rubber washer, 80 x 60 x 2, for fuse support (R. VI). | 1 |
| DM 523-6 | Support for fuse, 80 x 68 x 28 (R. VI). | 1 |
| | **ARRANGEMENT WITH 8 FUSES November 1962—September 1964** | |
| DM 523-4 | Fuse, 30 amps (R. VI). | 8 |
| DM 523-99a | Rubber washer, 98 x 80 x 2, for 6 fuses support (R. VI). | 1 |
| DS 523-99 | Rubber washer, 80 x 38 x 2, for 2 fuses support (R. VI). | 1 |
| DM 523-6a | Support for 6 fuses, 98 x 80 x 28 (R. VI). | 1 |
| DM 523-6b | Support for 2 fuses, 80 x 38 x 28 (R. VI). | 1 |
| | **ARRANGEMENT WITH 8 FUSES GERMANY—ITALY Since September 1964** | |
| DM 523-4 | Fuse, 30 amps (R. VI). | 8 |
| DM 523-99a | Rubber washer, 90 x 80 x 2, for carrying 6 fuses (R. VI). | 1 |
| DS 523-99 | Rubber washer, 80 x 38 x 2, for carrying 6 fuses. | 1 |
| DM 523-6b | Support for 2 fuses, 80 x 38 x 28 (R. VI). | 1 |
| DS 523-6 | Support for 6 fuses, 98 x 80 x 28 (R. VI). | 1 |
| | **HORNS** | |
| DM 571-1d | Horn "Ferson" for town use, 6 volts (R. VI). Until September 1960. | 1 |
| DM 571-2 | Horn "Ferson" for country use, 6 volts (R. VI). Until September 1960. | 1 |
| DM 571-3a | Horn "Ferson" for town use, 12 volts (R. VI). - U.S.A. Taxi. - All Types. Since September 1960. | 1 |
| DM 571-4 | Horn "Ferson" for country use, 12 volts (R. VI). - U.S.A. Taxi. - All Types. Since September 1960. | 1 |
| DM 571-98 | Support plate for country use horn. | 2 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch, for screw securing support plates (R. III). | 1 |
| DM 571-99 | Bracket for horn. Until September 1962. | 1 |
| DS 571-97 | Bracket for town use horn. Since September 1962. | 1 |
| DS 571-99 | Bracket for country use horn. Since September 1962. | 1 |
| 484-S | Screw, hex. head, 7 diameter x 17.5 long, securing plate and brackets (R. III). | 3 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **RADIO**<br>**Since November 1962** | |
| 619.809 | Clip retaining loud speaker lead (R. VI). | 4 |
| DW 653-01 | "Ara" aerial (R. VI). | 1 |
| DM 653-82 | Rubber buffer, 45 x 25 x 12, retaining radio (R. VI). Until September 1964. | 1 |
| DW 653-69 | Aerial cover (R. VI). | 1 |
| DW 653-1 | "Ara" suppression condenser on coil and dynamo regulator (R. VI). | 2 |
| 2.320-S | Nut, hex., 5 diameter x 75 pitch, securing condenser on coil (R. III). | 1 |
| 615.747 | Nut clip for screw securing loud speaker (R. VI). | 4 |
| 2.269-S | Nut, hex., 4 diameter x 75 pitch, for screw securing loud speaker (R. VI). | 4 |
| DW 653-47 | Surround for loud speaker grille (R. VI). | 1 |
| DM 653-05 | *Radio assembly comprising: aerial, loud speaker and fixing (R. VI). Until September 1964. No longer supplied.* | 1 |
| DW 653-05 | Radio assembly comprising: aerial, loud speaker and fixing (R. VI). Since September 1964. | 1 |
| DW 653-58 | Distance piece, 6 x 15, for screw securing loud speaker (R. VI). | 4 |
| DW 653-60 | Lead for loud speaker (R. VI). | 1 |
| DW 653-55 | Protection grille, for loud speaker (R. VI). | 1 |
| DW 653-10 | AUDAX, loud speaker (R. VI). | 1 |
| DW 653-56 | Joint, (cardboard), for sound proofing between grille and surround for loud speaker (R. VI). | 1 |
| DM 653-51 | Support plate for radio (R. VI). Until September 1964. | 1 |
| DW 653-0a | Radio only (R. VI). Since September 1964. | 1 |
| DM 653-0a | *Radio only (R. VI). Until September 1964. No longer supplied.* | 1 |
| DW 653-57 | Protector (cloth) for loud speaker. | 1 |
| DW 653-59 | *Protector for co-axial aerial on front pillar (R. VI). Until January 1963. Replaced by DW 653-59a.* | 1 |
| DW 653-59a | Protector (shaped), for co-axial aerial on front pillar (R. VI). Since January 1963. | 1 |
| 2.262-S | Washer, 4.25 x 10 for screw (R. III) securing:<br>- loud speaker.<br>- securing radio. | <br>4<br>6 |
| 2.281-S | Screw, raised head, countersunk, 4 diameter x 25 long, securing loud speaker (R. VI). | 4 |
| 2.756-S | Screw, round head, 3.5 x 9.5 (R. VI) securing:<br>- earth lead for radio.<br>- radio on dashboard. | <br>1<br>4 |
| 2.263-S | Screw, round head, 3.5 x 15.5, securing support plate for radio (R. VI). | 2 |

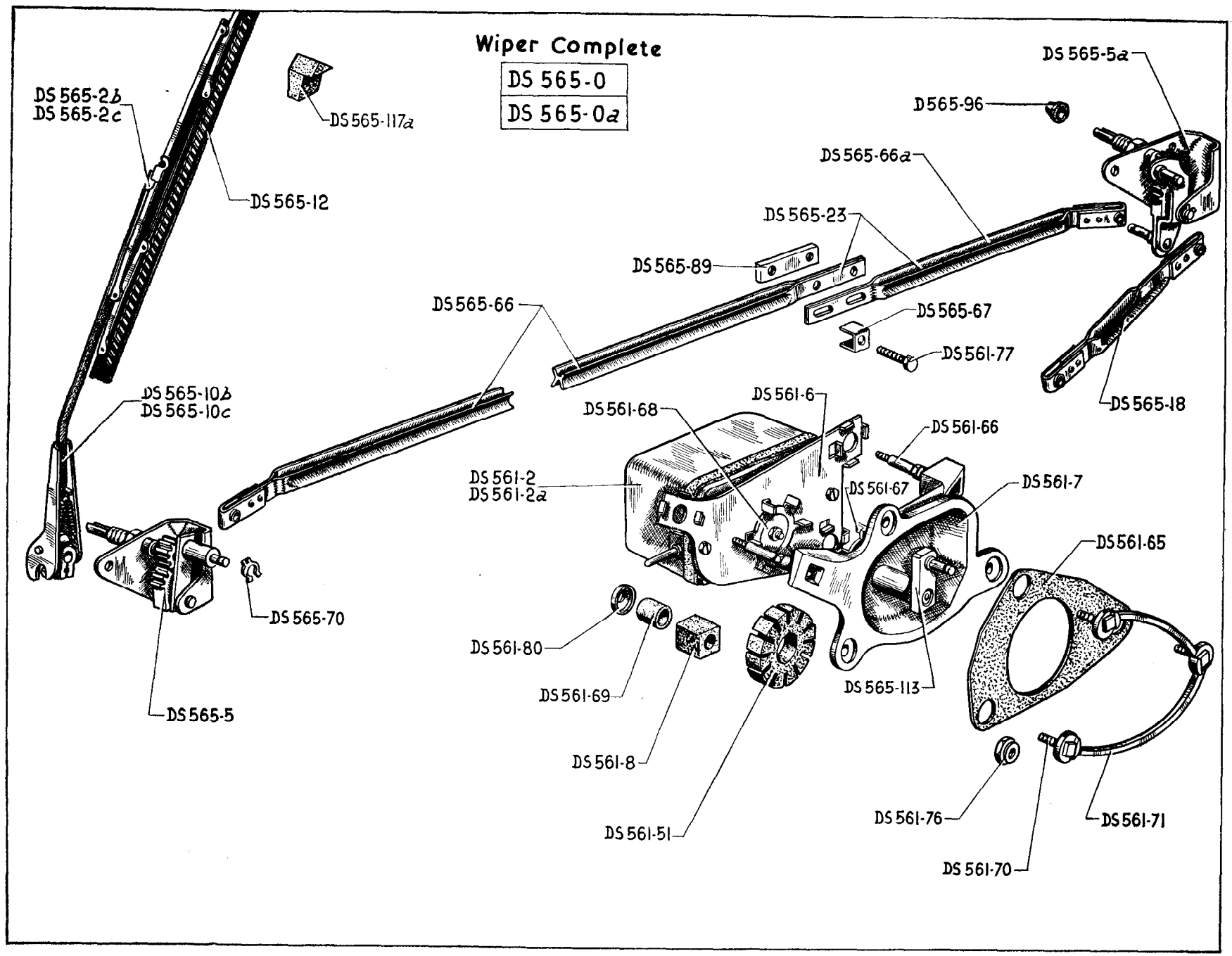
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Since June 1965** | |
| 619.809 | Clip securing lead to loudspeaker (R. VI). | 4 |
| DW 653-01 | "Ara" aerial (R. VI). | 1 |
| DS 653-83 | Rubber bush, 9 x 14.5 x 7 securing grille and front loudspeaker bracket (R. VI). | 2 |
| DW 653-69 | Aerial cover (R. VI). | 1 |
| DS 653-45 | Mixing switch (R. VI). | 1 |
| DS 653-1 | Condenser on coil (R. VI). (Suppression). | 1 |
| DS 653-1a | Condenser for dynamo regulator (R. VI). | 1 |
| 2.320-S | Nut, hex., 5 x 75, securing condenser on coil. | 1 |
| 615.747 | Nut clips for screws securing rear loudspeaker (R. VI). | 4 |
| 2.269-S | Nut, hex., 4 x 75, for screws securing:- | |
| | - front loudspeaker. | 4 |
| | - rear loudspeaker. | 4 |
| DW 653-47 | Surround for loudspeaker grille, rear. | 1 |
| DS 653-012 | Assembly comprising radio, aerial, loudspeaker and securing parts (R. VI). | 1 |
| DW 653-58 | Distance piece, 6 x 15, for screws securing rear loudspeaker (R. VI). | 4 |
| DW 653-60 | Lead for rear loudspeaker (R. VI). | 1 |
| DS 653-55 | Grille for front loudspeaker (R. VI). | 1 |
| DW 653-55 | Protection grille for rear loudspeaker (R. VI). | 1 |
| DS 653-10 | Loudspeaker, front (R. VI). | 1 |
| DX 653-10 | Loudspeaker, rear (R. VI). | 1 |
| DW 653-56 | Joint, sound deadening, (cardboard) between grille and loudspeaker surround (R. VI). | 1 |
| DW 653-57 | Protector cloth for rear loudspeaker. | 1 |
| DW 653-59a | Protector, (profiled) for inserting aerial on front pillar (R. VI). | 1 |
| 2.262-S | Washer, 4.25 x 10 for screws securing loudspeaker. | 4 |
| 619.133 | Washer, 5.25 x 15 x 1.5 for screws securing loudspeaker and grille on front finishing panel. | 2 |
| DS 653-11 | Support for front loudspeaker (R. VI). | 1 |
| DS 653-99 | Earth woven lead (connecting bonnet to body), 2 holes 7.5 at 350 mm centres (R. VI). | 1 |
| 2.281-S | Screw, raised head countersunk, 4 x 25 for securing rear loudspeaker (R. VI). | 4 |
| 2.756-S | Screw, round head, 3.5 x 9.5, securing earth lead (R. VI). | 1 |
| 2.242-S | Screw, round head, 4 x 10, securing front loudspeaker to support. | 4 |
| 2.741-S | Screw, 4.85 x 9.5 securing loudspeaker and grille on trimming panel, front (R. VI). | 2 |

NOTE:- The assembly is supplied without facia panel, grille for front loudspeaker, or distributor or rotor.

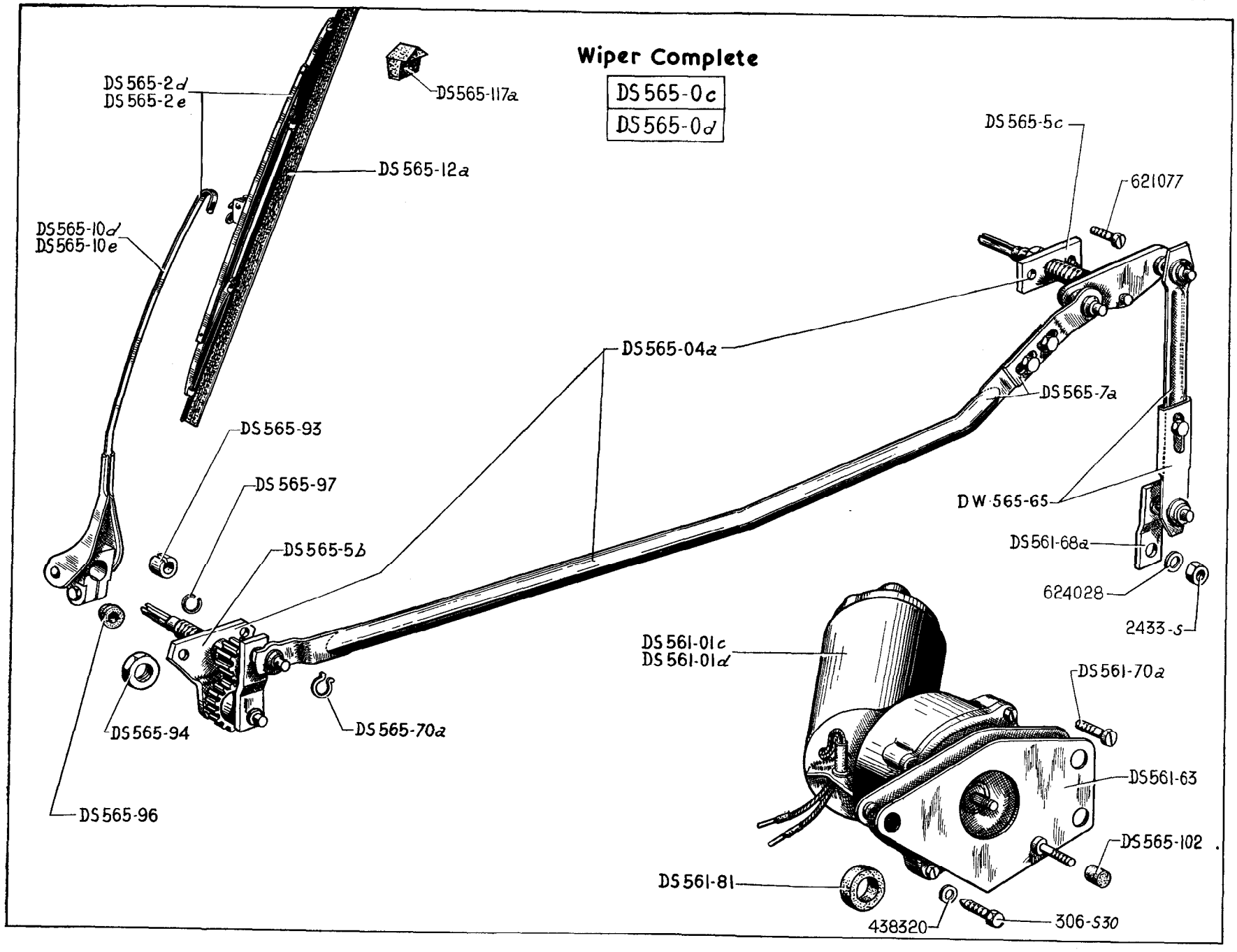
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **SUN VISOR** | |
| DS 554-83 | *Hinge pin, not threaded. Until November 1963. Replaced by DS 554-83b.* | 2 |
| DS 554-83b | Hinge pin, not threaded. Since November 1963. | 2 |
| D 554-90 | Plug, rubber (R. VI). | 2 |
| DM 554-1 | *Screen (without mirror).*<br>- *Right side Right-hand steering*<br>- *Left side. Left-hand steering. Until November 1963. Replaced by D 554-1.* | 1<br>1 |
| DM 554-1a | *Screen (with mirror), right side. Left-hand steering. Until November 1963. Replaced by DS 554-1a.* | 1 |
| DM 554-1b | *Screen for sun visor, with mirror, left side. Right-hand steering. Until November 1963. Replaced by DS 554-1e.* | 1 |
| D 554-1 | Screen for sun visor without mirror:<br>- right-hand side. Right-hand steering.<br>- left-hand side. Left-hand steering. Since November 1963. | 1<br>1 |
| DS 554-1a | Screen for sun visor with mirror, right-hand side. Left-hand steering. Since November 1963. | 1 |
| DS 554-1e | Screen for sun visor, with mirror, left-hand side. Right-hand steering. Since November 1963. | 1 |
| 2.494-S | Nut, hex., castellated, 7 diameter x 100 pitch, for tightening hinge pin on bracket. | 2 |
| 615.713 | Nut clip for 4.85 mm diameter screw securing sun visor (R. VI). | 6 |
| D 554-96 | Friction sleeve on hinge pin (R. VI). | 2 |
| D 554-91 | Friction bearing, 18 mm long, on hinge pin (R. VI). | 4 |
| DM 554-01 | *Sun visor, left-hand, without mirror complete. Left-hand steering. Until November 1963. Replaced by DS 554-01h.* | 1 |
| DM554-01a | *Sun visor, right-hand, without mirror complete. Right-hand steering. Until November 1963. Replaced by DS 554-01s.* | 1 |
| DM554-01d | *Sun visor, left-hand, complete with mirror. Right-hand steering. Until November 1963. Replaced by DS 554-01r.* | 1 |
| DM 554-01c | *Sun visor, right-hand, complete with mirror. Left-hand steering. Until November 1963. Replaced by DS 554-01j.* | 1 |
| DS 554-01h | Sun visor, left-hand complete, without mirror. Left-hand steering. Since November 1963. | 1 |
| DS 554-01j | Sun visor, right-hand, complete, with mirror. Left-hand steering. Since November 1963. | 1 |
| DS 554-01s | Sun visor, right-hand, complete, without mirror. Right-hand steering. Since November 1963. | 1 |
| DS 554-01r | Sun visor, left-hand, complete, with mirror. Right-hand steering. Since November 1963. | 1 |
| 619.037 | Washer, 7.5 x 21 x 0.5, for friction of hinge pin on bracket. | 4 |
| 619.056 | Washer, 7.5 x 21 x 0.8, for hinge pin on bracket (R. VI). | 2 |
| DS 554-97 | Bracket only, left-hand. | 1 |
| DS 554-97a | Bracket only, right-hand. | 1 |
| 2.746-S | Screw, round head, P.K. 4.85 x 16, securing sun visor (R. VI). | 6 |
| | **REAR VIEW MIRROR** | |
| DM 551-92 | Rubber support for sun visor (R. VI). U.S.A. and CABRIOLET. Since September 1964. | 1 |
| DM 551-80 | Base piece, 7.25 x 16 x 4, for rear view mirror bracket. U.S.A. Until September 1964. | 1 |
| DM 551-3a | Rear view mirror complete (R. VI). Except U.S.A. Until September 1962. | 1 |
| DM 551-3c | Rear view mirror complete (R. VI). Except U.S.A. September 1962 - September 1964. | 1 |
| DM 551-3g | *Sun visor, complete (R. VI). U.S.A. and CABRIOLET. Since September 1964. Replaced by DM 551-3h.* | 1 |
| DM 551-3e | Sun visor, complete (R. VI). Except U.S.A. Since September 1964. | 1 |
| DM 551-3h | Sun visor, complete (R. VI). U.S.A. and CABRIOLET. Since September 1964. | 1 |
| DM 551-82 | Bracket for rear view mirror. U.S.A. Until September 1964. | 1 |
| 2.659 | *Screw, hex. head, 5 diameter x 13 long, securing rear view mirror. U.S.A. Until September 1964. Replaced by 283-S.* | 1 |


Wiper Complete
DM 565-0
DS 565-117a
DS 565-12
DS 565-2b
DS 565-2c
DS 565-10b
DS 565-10c
DM 565-5
D 565-70
A 565-97
DM 565-4
D 565-70
D 565-68
DM 565-14
619013
DM 565-4a
D 565-96
D 565-5a
A 565-97
D 565-70
DM 565-80
A 565-98
2319-S
2334-S
DM 565-06
DM 565-18
D 565-73
DM 565-07
D 565-13
D 565-104
D 565-58
D 565-115
D 565-105
308-S30
D 565-115
D 565-58
DS 561-3
D 561-01a
D 561-2
D 561-77
62-S
D 561-6
DM 522-10

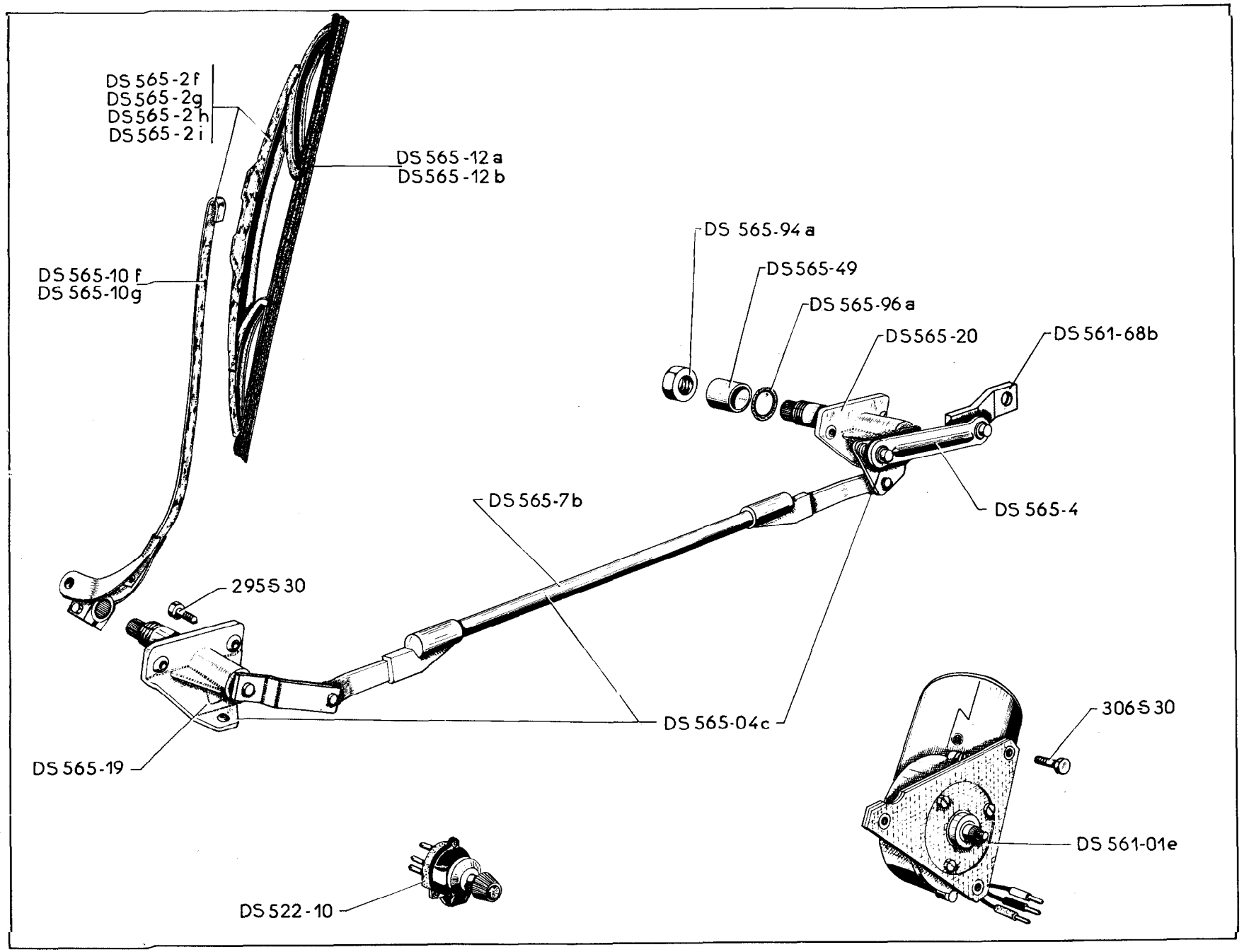
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Until May 1960** | |
| A 565-97 | Circlip on pivot pin of wiper arm driving sector (R. VI). | 2 |
| A 565-98 | Washer, 4.2 x 7 x 0.5, for flexible sleeve on driving pins (R. VI). | 2 |
| DM 522-10 | *Switch on instrument panel (R. VI). Replaced by DM 522-10b.* | 1 |
| D 561-01a | Motor, 12 volts (R. VI). U.S.A. TAXI. | 1 |
| D 561-2 | Motor, 6 volts (R. VI). | 1 |
| DS 561-3 | *Rubber tube, 8 x 20 x 47.5, with distance piece for screw securing motor (R.VI). No longer supplied.* | 3 |
| D 561-6 | Mounting plate for motor (R. VI). | 1 |
| D 561-77 | Screw, hex. head, 6 diameter x 62 long, securing motor. | 3 |
| DM 565-0 | *Windscreen wiper complete, 6 volts (R. VI). No longer supplied.* | 1 |
| DM 565-06 | Crankshaft assembly operating driving rods with bearing (R. VI). *No longer supplied.* | 1 |
| DM 565-07 | *Operating links with wiper arms (without motor) (R. VI).* | 1 |
| DS 565-2b | Wiper arm complete, left-hand (R. VI). | 1 |
| DS 565-2c | Wiper arm complete, right-hand (R. VI). | 1 |
| DM 565-4 | Link rod, operating wiper arm, 526.5 mm between centres (R. VI). | 1 |
| DM 565-4a | Link rod, operating wiper arm, right-hand, 342 mm between centres (R. VI). | 1 |
| DM 565-5 | Bracket for wiper arm pivot pin, left-hand (R. VI). | 1 |
| D 565-5a | Bracket for wiper arm pivot pin, right-hand (R. VI). | 1 |
| DS 565-10b | Wiper arm, left-hand (R. VI). | 1 |
| DS 565-10c | Wiper arm, right-hand (R. VI). | 1 |
| DS 565-12 | Wiper blade (R. VI). | 2 |
| D 565-13 | *Bracket for windscreen wiper operating mechanism (R. VI). No longer supplied.* | 1 |
| DM 565-14 | Pivot plate (R. VI). | 1 |
| DM 565-18 | Control rod (R. VI). | 1 |
| D 565-58 | Rubber bush, shouldered, 12 x 20 x 17 x 6, for screw securing motor on scuttle (R. VI). | 8 |
| D 565-68 | Pin for pivotting plate, 68 mm long (R. VI). | 1 |
| D 565-70 | *Clip, retaining flexible bushes on twin driving dogs on crankshaft (R. VI). Replaced by AZ 565-70.* | 2 |
| D 565-73 | Rubber sealing ring, 50 x 70 x 8 on bracket. | 1 |
| DM 565-80 | Flexible bush on crankshaft driving dog (R. VI). | 2 |
| D 565-96 | Sealing cap on wiper arm pivot pin (R. VI). | 2 |
| D 565-104 | Rubber bush, 8 x 20 x 8 on bracket. | 8 |
| D 565-105 | Distance tubes, 7 x 8 x 12.5, for bush on bracket (R. VI). | 5 |
| D 565-115 | Cup washer for rubber bush on mounting plate and bracket for motor (R. VI). | 5 |
| DS 565-117a | Stop for wiper arm. | 2 |
| 62-S | *Screw, round head, 4 diameter x 7.5 long (R. III) securing:*<br>- *crank arm.* 1<br>- *motor on mounting plate. Replaced by 2.241-S.* 2 | |
| 308-S 30 | Screw, hex. head, pointed, 6 diameter x 25 long, securing bracket (R. VI). | 5 |
| 2.319-S | Nut, hex., 5 diameter x 75 pitch, locking driving dog plate on crankshaft (R. III). | 1 |
| 2.334-S | Washer, shakeproof, 5.2 x 9.4, under nut locking driving dog plate on crankshaft (R. VI). | 1 |
| 619.013 | Washer on pin for pivotting plate (R. VI). | 4 |


Wiper Complete
DS 565-0
DS 565-0a
DS 565-2b
DS 565-2c
DS 565-117a
DS 565-12
DS 565-5a
D565-96
DS 565-66a
DS 565-23
DS 565-89
DS 565-66
DS 565-67
DS 561-77
DS 565-18
DS 565-10b
DS 565-10c
DS 561-6
DS 561-68
DS 561-66
DS 561-2
DS 561-2a
DS 561-67
DS 561-7
DS 561-65
DS 565-70
DS 561-80
DS 561-69
DS 565-113
DS 565-5
DS 561-8
DS 561-51
DS 561-76
DS 561-71
DS 561-70

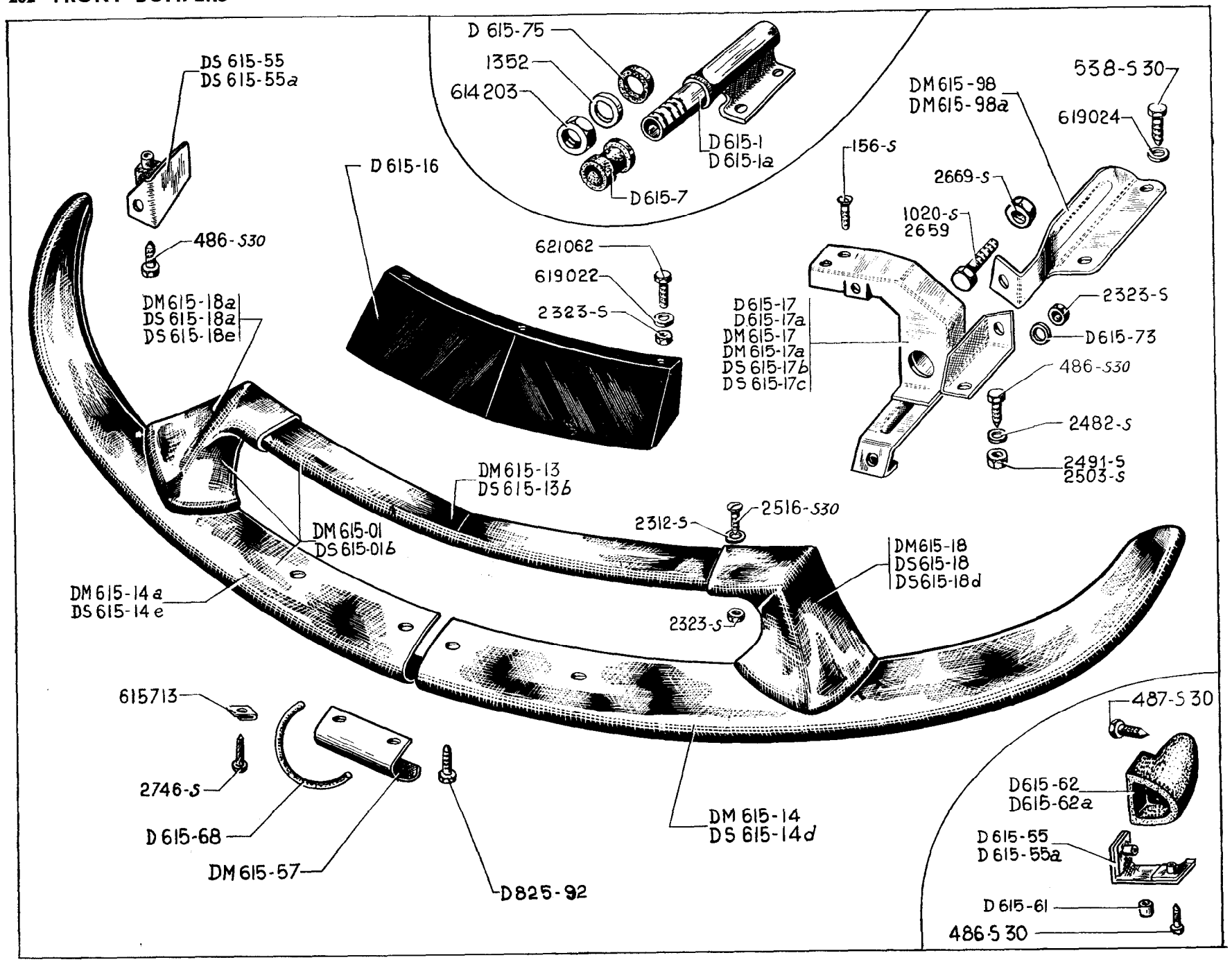
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **May 1960—February 1961**<br>**P.O Until September 1960** | |
| DS 561-2 | *Motor, 6 volts (R. VI). Until September 1960. No longer supplied.* | 1 |
| DS 561-2a | Motor, 12 volts (R. VI). | 1 |
| DS 561-6 | Mounting plate securing motor (R. VI). | 1 |
| DS 561-7 | Bracket for motor (R. VI). | 1 |
| DS 561-8 | Rubber block securing motor (R. VI). | 3 |
| DS 561-51 | Rubber drive connecting motor to control (R. VI). | 1 |
| DS 561-65 | *Rubber joint between motor and body (R. VI). No longer supplied.* | 1 |
| DS 561-66 | Studs securing motor (R. VI). | 3 |
| DS 561-67 | Driving plate with pin, crank side (R. VI). | 1 |
| DS 561-68 | Driving plate, motor side (R. VI). | 1 |
| DS 561-69 | Washer, rubber, securing motor (R. VI). | 3 |
| DS 561-70 | *Screw, square head, 5 diameter x 20 long, securing motor support (R. VI). No longer supplied.* | 3 |
| DS 561-71 | *Retainer for motor fixing (R. VI). No longer supplied.* | 1 |
| DS 561-76 | *Nut, shouldered, 5 mm diameter for screw securing motor support (R. VI). No longer supplied.* | 3 |
| DS 561-77 | Screw, hex. head, assembling link rods (R. VI). | 2 |
| DS 561-80 | Washer, cupped, for screw securing motor support (R. VI). | 3 |
| DS 565-0 | *Windscreen wiper complete, 6 volts (R. VI). Until September 1960. No longer supplied.* | 1 |
| DS 565-0a | *Windscreen wiper complete, 12 volts (R. VI). No longer supplied.* | 1 |
| DS 565-2b | Wiper arm complete, left-hand (R. VI). | 1 |
| DS 565-2c | Wiper arm complete, right-hand (R. VI). | 1 |
| DS 565-5 | Bracket for arm spindle, left-hand (R. VI). | 1 |
| DS 565-5a | Bracket for arm spindle, right-hand (R. VI). | 1 |
| DS 565-10b | Wiper arm (without blade), left-hand (R. VI). | 1 |
| DS 565-10c | Wiper arm (without blade), right-hand (R. VI). | 1 |
| DS 565-12 | Wiper blade (R. VI). | 2 |
| DS 565-18 | Control rod (R. VI). | 1 |
| DS 565-23 | Link rod assembly (R. VI). | 1 |
| DS 565-66 | *Link rod, left-hand (R. VI). No longer supplied.* | 1 |
| DS 565-66a | Link rod, right-hand (R. VI). | 1 |
| DS 565-67 | Yoke for screws securing link rods (R. VI). | 2 |
| DS 565-70 | Clip retaining link rods (R. VI). | 4 |
| DS 565-89 | *Backplate assembling link rods, 2 holes tapped 6 mm diameter (R. VI). No longer supplied.* | 2 |
| D 565-96 | Sealing caps for arms spindle (R.VI). | 2 |
| DS 565-113 | Control crank with pin (R. VI). | 1 |
| DS 565-117a | Stop for wiper arm. | 2 |


Wiper Complete
DS 565-0c
DS 565-0d
DS 565-2d
DS 565-2e
DS565-117a
DS 565-12a
DS565-10d
DS565-10e
DS 565-5c
621077
DS 565-04a
DS 565-7a
DS 565-93
DS 565-97
DS 565-5b
DW 565-65
DS561-68a
624028
2433-s
DS 561-01c
DS 561-01d
DS 561-70a
DS 565-94
DS 565-70a
DS561-63
DS 565-96
DS 565-102
DS 561-81
438320
306-S30

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **EXPORT**<br>**September 1960—September 1964**<br>**ALL TYPES**<br>**February 1961—September 1964** | |
| DS 561-01c | Motor, 12 volts (R. VI). Until August 1961. | 1 |
| DS 561-01d | Motor, 12 volts, with automatic stop (R. VI). Since August 1961. | 1 |
| DS 561-63 | Backplate with screws for securing motor (R. VI). | 1 |
| DS 561-68a | Control crank (R. VI). | 1 |
| DS 561-70a | Screw, flat head, securing motor on support (R. VI). | 3 |
| DS 561-81 | Sealing washer, rubber, between motor and support (R. VI). | 1 |
| DS 565-0c | Windscreen wiper complete, 12 volts (R. VI). Until August 1961. | 1 |
| DS 565-0d | *Windscreen wiper complete, 12 volts (motor with automatic stop) (R. VI). Since August 1961. No longer supplied.* | 1 |
| DS 565-04a | Linkage complete without arms (R. VI). | 1 |
| DS 565-2d | *Wiper arm complete, left-hand (R. VI). Replaced by: DS 565-10d; order in addition 1-DS 565-12a.* | 1 |
| DS 565-2e | *Wiper arm complete, right-hand (R. VI). Replaced by DS 565-10e; order in addition: 1-DS 565-12a.* | 1 |
| DS 565-5b | Support for arm spindle, left-hand (R. VI). | 1 |
| DS 565-5c | Support for arm spindle, right-hand (R. VI). | 1 |
| DS 565-7a | Connecting rod assembled with end piece, 900 mm long (R. VI). | 1 |
| DS 565-10d | Wiper arm without blade, left-hand (R. VI). | 1 |
| DS 565-10e | Wiper arm without blade, right-hand (R. VI). | 1 |
| DS 565-12a | Wiper blade (R. VI). | 2 |
| DW 565-65 | Control rod with end piece (R. VI). | 1 |
| DS 565-70a | Circlips retaining rods on arm spindles (R. VI). | 5 |
| DS 565-93 | Bush, split, locking arms on spindles (R. VI). | 2 |
| DS 565-94 | Nut, hex., securing spindle for arm on body (R. VI). | 2 |
| DS 565-96 | Cap, rubber, sealing arm spindle (R. VI). | 2 |
| DS 565-97 | Locking circlip on arm spindle (R. VI). | 2 |
| DS 565-102 | Stop, rubber, for glove box on backplate screw (R. VI). | 1 |
| DS 565-117a | Stop for wiper arm. | 2 |
| 306-S 30 | Screw, hex. head, 6 diameter x 20 long, securing motor on body (R. III). | 3 |
| 2.433-S | Nut, hex., 6 diameter x 100 pitch, securing motor on cranked control (R. III). | 1 |
| 438.320 | Washer, 6.5 x 20 x 1.8, for screw securing motor on body (R. II). | 3 |
| 621.077 | Screw, hex. head, 4 diameter x 10 long, securing support for arm spindle on body (R. III). | 4 |
| 624.028 | Flexible washer, 6.4 x 12 x 0.5, for nut assembling motor on crank control (R. III). | 1 |

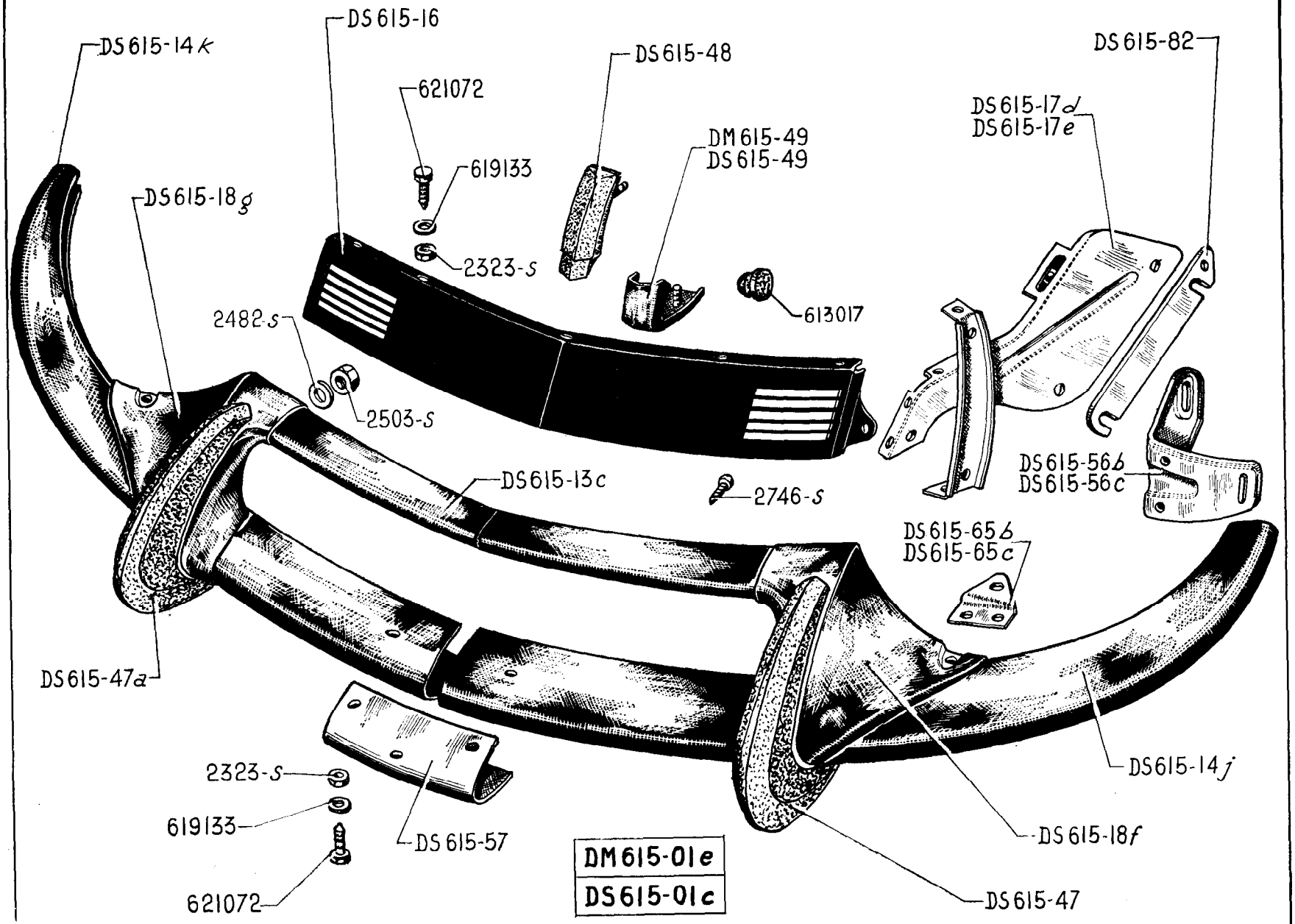

DS 565-2f
DS 565-2g
DS 565-2h
DS 565-2i
DS 565-12a
DS 565-12b
DS 565-10f
DS 565-10g
DS 565-94a
DS 565-49
DS 565-96a
DS 565-20
DS 561-68b
DS 565-4
DS 565-7b
295S30
DS 565-04c
DS 565-19
306S30
DS 561-01e
DS 522-10

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Since September 1964** | |
| DS 522-10 | Switch (R. VI). | 1 |
| DS 561-01e | 12 volt motor, Bosch (R. VI). | 1 |
| DS 561-68b | Control arm (R. VI). | 1 |
| DS 565-04c | Mechanism without motor or arms (R. VI). | 1 |
| DS 565-2f | Wiper arm complete, Bosch, left-hand (R. VI). Left-hand steering. | 1 |
| DS 565-2g | Wiper arm complete, Bosch, right-hand (R. VI). Left-hand steering. | 1 |
| DS 565-2h | Wiper arm complete, Bosch, left-hand (R. VI). Right-hand steering. | 1 |
| DS 565-2i | Wiper arm complete, Bosch, right-hand (R. VI). Right-hand steering. | 1 |
| DS 565-4 | Control rod (R. VI). | 1 |
| DS 565-7b | Link rod (R. VI). | 1 |
| DS 565-10f | Wiper arm, right and left-hand without blade, Bosch (R. VI). Left-hand steering. | 2 |
| DS 565-10g | Wiper arm, right and left-hand without blade, Bosch (R. VI). Right-hand steering. | 2 |
| DS 565-12a | Blade, Bosch, right-hand (R. VI). | 1 |
| DS 565-12b | Blade, Bosch, left-hand (R. VI). | 1 |
| DS 565-19 | Support for spindle of arm, left-hand (R. VI). | 1 |
| DS 565-20 | Support for spindle of arm, right-hand (R. VI). | 1 |
| DS 565-49 | Distance piece between arm spindles, internal diameter 16.5, external diameter 24 mm (R. VI). | 2 |
| DS 565-94a | Nut, hex., 16 x 100, for securing the blade spindles (R. VI). | 2 |
| DS 565-96a | Joint, rubber, sealing under distance piece of arm spindles (R. VI). | 2 |
| 295-S 30 | Screw, hex. head, 5 x 16, pointed, for securing support of spindle on body (R. III). | 6 |
| 306-S 30 | Screw, hex. head, 6 x 20, for securing motor on body (R. III). | 2 |

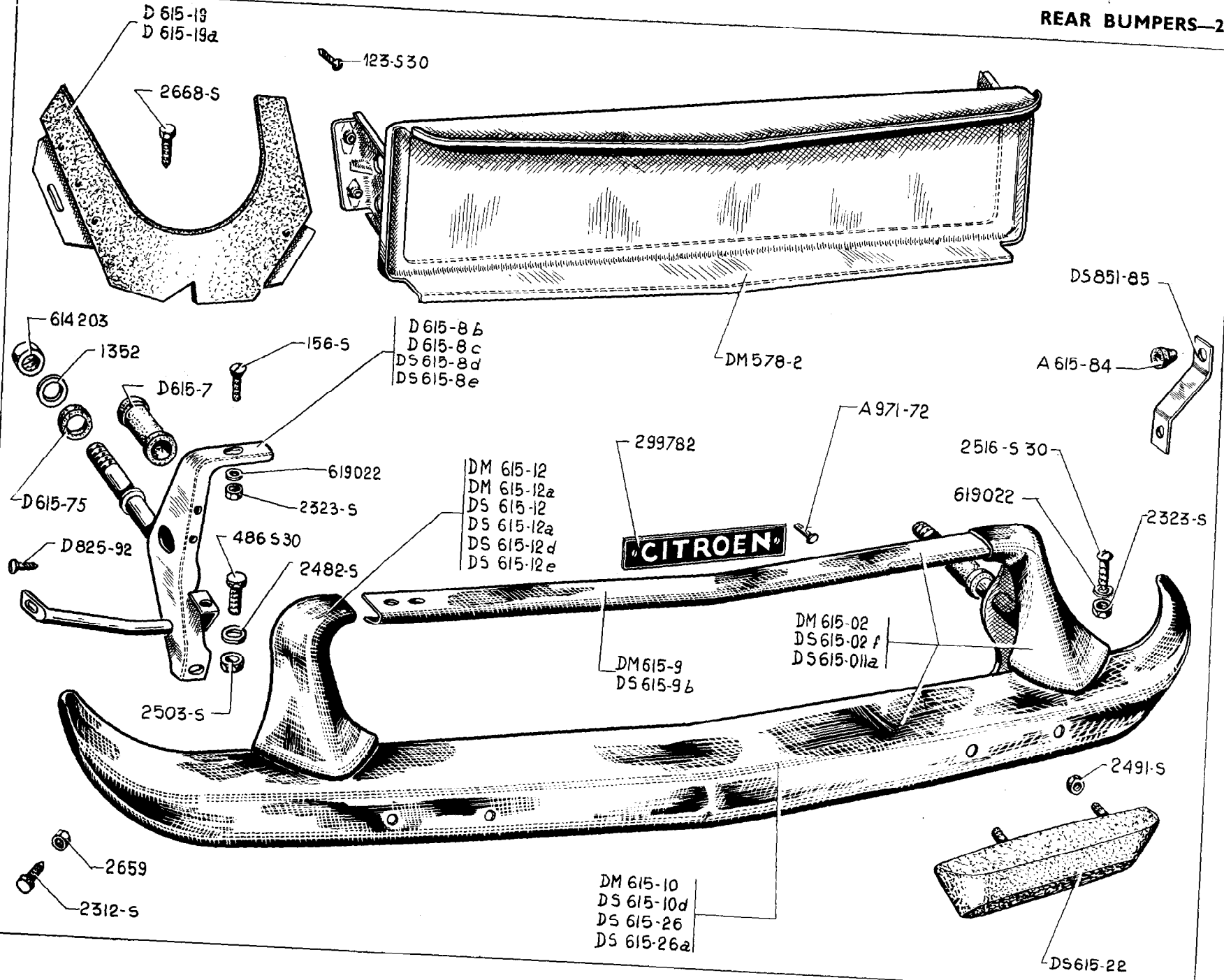

D 615-75
1352
614 203
D 615-1
D 615-1a
D 615-7
DS 615-55
DS 615-55a
486-S30
D 615-16
621062
619022
2323-S
DM 615-18a
DS 615-18a
DS 615-18e
DM 615-98
DM 615-98a
538-S 30
619024
156-S
2669-S
1020-S
2659
D 615-17
D 615-17a
DM 615-17
DM 615-17a
DS 615-17b
DS 615-17c
2323-S
D 615-73
486-S30
2482-S
2491-S
2503-S
DM 615-13
DS 615-13b
2312-S
2516-S30
DM 615-01
DS 615-01b
DM 615-18
DS 615-18
DS 615-18d
DM 615-14a
DS 615-14e
2323-S
615713
2746-S
D 615-68
DM 615-57
D825-92
DM 615-14
DS 615-14d
487-S 30
D 615-62
D 615-62a
D 615-55
D 615-55a
D 615-61
486-S 30

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Until September 1962** | |
| DM 615-01 | Front bumper complete. Left-hand steering. | 1 |
| DS 615-01b | Front bumper complete. U.S.A. Right-hand steering. | 1 |
| D 615-1 | Fixed bracket, left-hand, with threaded pin 20 diameter x 100 pitch. Until September 1958. | 1 |
| D 615-1a | Fixed bracket, right-hand, with threaded pin 20 diameter x 100 pitch. Until September 1958. | 1 |
| D 615-7 | Rubber stop. Until September 1958. | 2 |
| DM 615-13 | Bumper bar, upper, without end piece. Left-hand steering. | 1 |
| DS 615-13b | Bumper bar, front upper. U.S.A. Right-hand steering. | 1 |
| DM 615-14 | Half bumper bar, lower, left-hand. Left-hand steering. | 1 |
| DM 615-14a | Half bumper bar, lower, right-hand. Left-hand steering. | 1 |
| DS 615-14d | Half bumper bar, front left-hand. U.S.A. Right-hand steering. | 1 |
| DS 615-14e | Half bumper bar, front right-hand. U.S.A. Right-hand steering. | 1 |
| D 615-16 | Registration number plate. | 1 |
| D 615-17 | Bracket, adjustable, left-hand, with bush for rubber stop. Until September 1958. | 1 |
| D 615-17a | Bracket, adjustable, right-hand, with bush for rubber stop. Until September 1958. | 1 |
| DM 615-17 | Bracket, left-hand, without bush rubber stop. Since September 1958. | 1 |
| DM 615-17a | Bracket, right-hand, without bush for rubber stop. Since September 1958. | 1 |
| DS 615-17b | Bracket, left-hand. U.S.A. Right-hand steering. Since November 1961. | 1 |
| DS 615-17c | Bracket, right-hand. U.S.A. Right-hand steering. Since November 1961. | 1 |
| DM 615-18 | End bracket, left-hand. Left-hand steering. | 1 |
| DM 615-18a | End bracket, right-hand. Left-hand steering. | 1 |
| DS 615-18 | *End bracket, left-hand. U.S.A. Right-hand steering. Until November 1961. Replaced by DM 615-18.* | 1 |
| DS 615-18a | *End bracket, right-hand. U.S.A. Right-hand steering. Until November 1961. Replaced by DM 615-18a.* | 1 |
| DS 615-18d | End bracket, left-hand (R. VI). U.S.A. Right-hand steering. Since November 1961. | 1 |
| DS 615-18e | End bracket, right-hand (R. VI). U.S.A. Right-hand steering. Since November 1961. | 1 |
| D 615-55 | Fitting for securing rubber block, left-hand. Until September 1958. | 1 |
| D 615-55a | Fitting for securing rubber block, right-hand. Until September 1958. | 1 |
| DS 615-55 | Bracket, sheet steel, for securing left-hand end of bumper. Since September 1958. | 1 |
| DS 615-55a | Bracket, sheet metal, for securing right-hand end of bumper. Since September 1958. | 1 |
| DM 615-57 | Connecting piece for assembling lower half of bumpers. | 1 |
| D 615-61 | Distance piece, 7.5 x 9.5 x 8, for screw securing rubber block. Until September 1958. | 4 |
| D 615-62 | Rubber block for extreme left-hand end of bumper. Until September 1958. | 1 |
| D 615-62a | Rubber block for extreme right-hand end of bumper. Until September 1958. | 1 |
| D 615-68 | Rubber beading for connecting front lower half bumpers. | 1 |
| D 615-73 | Rubber washer, 5 x 14 x 2, for end bracket of upper bumper bar. | 4 |
| D 615-75 | Rubber washer, 20 x 30 x 6, on fixed bracket for mounting bumper. Until September 1958. | 2 |
| DM 615-98 | Bracket, left-hand, without pin on body. Since September 1958. | 1 |
| DM 615-98a | Bracket, right-hand, without pin on body. Since September 1958. | 1 |
| D 825-92 | Screw, round head, 7 diameter x 20 long, for assembling lower half bumpers (R. VI). | 2 |
| 156-S | *Screw, countersunk head, 5 x 17.5 for securing upper bumpers on bracket (R. VI). Replaced by 2.265-S.* | 4 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 486-S 30 | Screw, hex. head, pointed, 7 x 22.5 for assembling : | |
| | - half bumpers, lower. | 2 |
| | - half bumpers, lower on adjustable bracket. | 4 |
| | - sheet steel bracket,extreme left and right-hand. | 4 |
| 487-S 30 | Screw, hex. head, pointed, 7 x 25, for securing rubber block on body. Until September 1958. | 2 |
| 538-S 30 | Screw, hex. head, pointed, 9 x 22, for securing bumpers on body. | 4 |
| 1.020-S | Screw, hex. head, 12 x 22, for securing brackets on body to bumper bracket. | 2 |
| 1.352 | Washer, 20.5 x 30 x 1.5 for fixed bumper support. Until September 1958. | 2 |
| 2.312-S | Washer, plain, 5.5 x 9 for screws securing end piece. | 4 |
| 2.323-S | Nut, hex., 5 x 75, for screws securing: | |
| | - end piece on upper bumpers. | 2 |
| | - upper bumpers and registration plate. | 3 |
| | - upper bumpers on adjustable bracket. | 4 |
| 2.482-S | Washer, plain, 7.5 x 14 for nuts securing lower bumpers on adjustable bracket. | 4 |
| 2.491-S | Nut, hex., 7 x 100, for screws securing lower bumpers on adjustable bracket. | 2 |
| 2.503-S | Nut, hex., 7 x 100, for securing the screws: | |
| | - lower half bumper assembly. | 2 |
| | - lower half bumpers on adjustable bracket. | 4 |
| 2.516-S 30 | Screw, raised head countersunk, 5 x 16, cruciform, securing end piece on upper bumpers (R. VI). | 2 |
| 2.659 | *Screw, hex. head, 5 x 13, for securing end piece. Replacea by 283-S.* | 4 |
| 2.669-S | Nut, hex., 12 x 175, for screws supporting brackets on body and supports on bumpers. Since September 1958. | 2 |
| 2.746-S | Screw, round head, P.K. cruciform, 4.85 x 16, for securing distance piece on lower bumpers (R. VI). | 4 |
| 614.203 | Nut, hex., 20 x 100 for securing fixed bumper bracket. Until September 1958. | 2 |
| 615.713 | Nut clips for screws, 4.85 diameter for securing distance piece on lower bumpers (R. VI). | 4 |
| 619.022 | Washer, plain, 5.5 x 14 x 1, for screws securing: | |
| | - upper bumpers and registration plate. | 3 |
| | - upper bumpers on adjustable bracket. | 4 |
| 619.024 | Washer, plain, 10 x 20 for screws securing bumpers on body. | 4 |
| 621.062 | *Screw, hex. head, 5 x 14, for securing upper bumpers and registration plate. Replaced by 283-S 30.* | 3 |


DS615-16
DS615-14k
DS615-48
621072
DS615-82
DS615-17d
DS615-17e
DM615-49
DS615-49
619133
DS615-18g
2323-s
613017
2482-s
2503-s
DS615-56b
DS615-56c
DS615-13c
2746-s
DS615-65b
DS615-65c
DS615-47a
DS615-14j
2323-s
619133
DS615-57
DS615-18f
621072
DS615-47
DM615-01e
DS615-01c

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **ALL TYPES**<br>**Since September 1962** | |
| DS 615-01c | Bumper, front, complete. Left-hand steering. | 1 |
| DM 615-01e | *Bumper, front, complete. Right-hand steering. Replaced by DX 615-01b.* | 1 |
| DS 615-13c | *Bumper, upper, without end piece. Replaced by DX 615-13 (R. VI).* | 1 |
| DS 615-14j | Half bumper, lower, left-hand (R. VI). | 1 |
| DS 615-14k | Half bumper, lower, right-hand (R. VI). | 1 |
| DS 615-16· | Registration number plate. | 1 |
| DS 615-17d | Support, adjustable, left-hand. | 1 |
| DS 615-17e | Support, adjustable, right-hand. | 1 |
| DS 615-18f | End piece, left-hand. | 1 |
| DS 615-18g | End piece, right-hand. | 1 |
| DS 615-47 | *Stop, rubber, left-hand (R. VI). Replaced by DX 615-47.* | 1 |
| DS 615-47a | *Stop, rubber, right-hand (R. VI). Replaced by DX 615-47a.* | 1 |
| DS 615-48 | Stop, rubber, central (R. VI). Left-hand steering. | 1 |
| DS 615-49 | Cover joint, lower, for half bumpers (R. VI). Left-hand steering. | 1 |
| DM 615-49 | Cover joint, lower, for half bumpers (R. VI). Right-hand steering. | 1 |
| DS 615-56b | Support sheet metal securing extreme left-hand of bumpers. | 1 |
| DS 615-56c | Support sheet metal securing extreme right-hand of bumpers. | 1 |
| DS 615-57 | Reinforcement of assembling lower half bumpers. | 1 |
| DS 615-65b | Plate securing end piece on bumpers, left-hand. | 1 |
| DS 615-65c | Plate securing end piece on bumpers, right-hand. | 1 |
| DS 615-82 | Packing (aluminium), 4 mm thick for lateral adjustment of bumpers (R. VI). | 2 |
| 2.323-S | Nut, hex., 5 diameter x 75 pitch | |
| | - for screw securing cover joint. | 3 |
| | - registration number plates. | 6 |
| 2.482-S | Washer, plain, 7.5 x 14, for screw securing end piece | 6 |
| 2.503-S | Nut, hex., 7 diameter x 100 pitch, for screw securing end piece | 6 |
| 2.746-S | Screw, P.K. 4.85 x 16, securing lower part of registration number plate (R. VI). | 4 |
| 613.017 | Plug, (nylon), on registration plate (R. VI). R.H. steering. | 1 |
| 619.133 | Washer, plain, for screw assembling and fixing bumpers | 24 |
| 621.072 | *Screw, hex. head, 5 diameter x 16 long securing:* | |
| | - *reinforcement on half bumpers.* | 1 |
| | - *upper part of bumpers.* | 4 |
| | - *upper part of registration number plate.* | 5 |
| | - *end piece on bumpers. Replaced by 295-S 30.* | 2 |


D 615-19
D 615-19a
123-S 30
2668-S
DM 578-2
DS 851-85
614 203
1352
156-S
D 615-8 b
D 615-8 c
DS 615-8 d
DS 615-8 e
D615-7
A 615-84
A 971-72
299782
2516-S 30
619022
2323-S
D615-75
DM 615-12
DM 615-12a
DS 615-12
DS 615-12a
DS 615-12 d
DS 615-12 e
"CITROEN"
D825-92
486 S 30
2482-S
DM 615-02
DS 615-02 f
DS 615-011a
DM 615-9
DS 615-9 b
2503-S
2491-S
2659
2312-S
DM 615-10
DS 615-10d
DS 615-26
DS 615-26a
DS 615-22

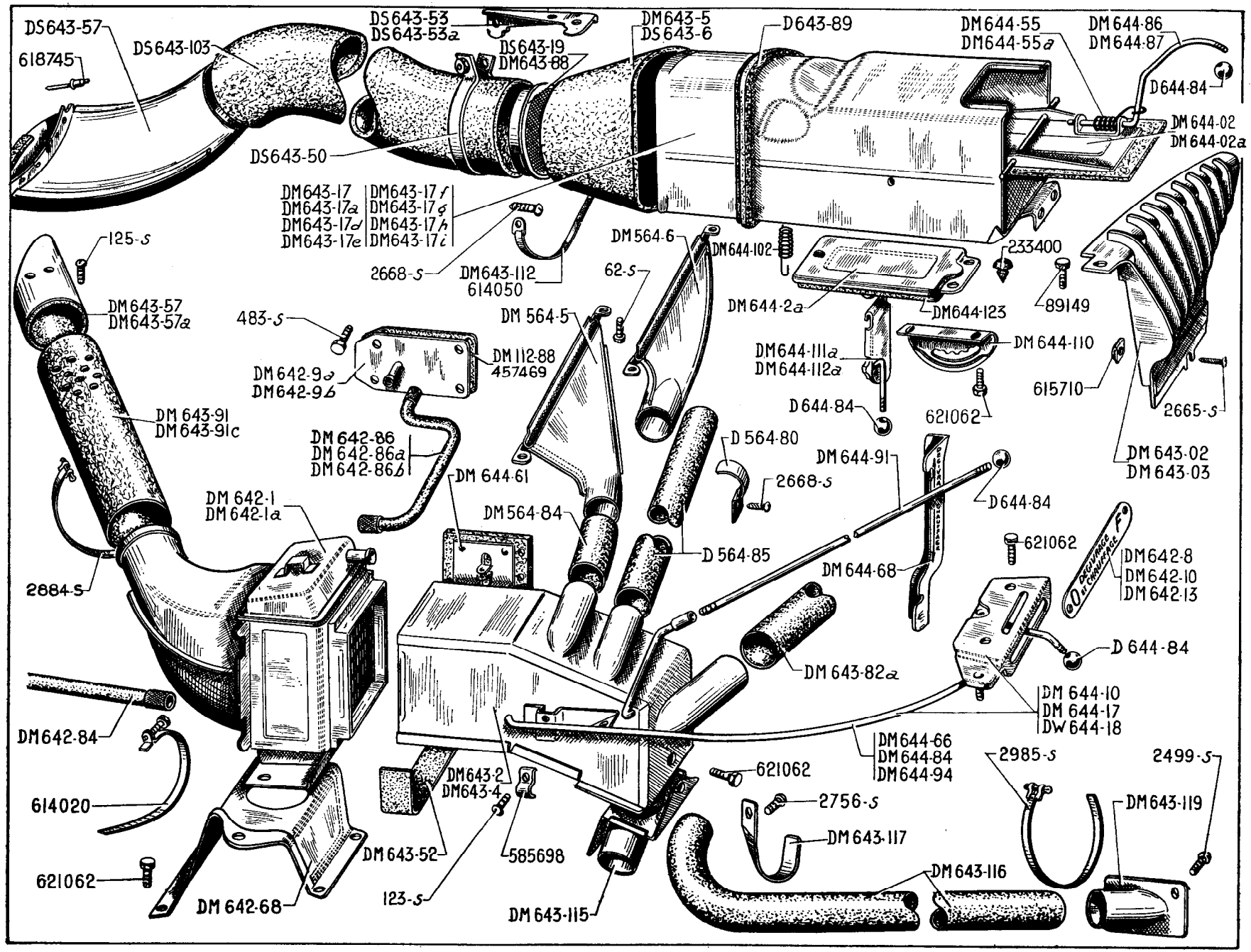
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| A 615-84 | Rubber buffer for rear wing on rear bumper. Since July 1959. | 2 |
| A 971-72 | Rivet, tubular, 3.5 x 9 securing engraved "Citroen" plate (R. VI). | 2 |
| DM 578-2 | Registration number plate. Until September 1964. | 1 |
| DS 578-2 | Registration number plate. Since September 1964. | 1 |
| DM 615-02 | Bumpers, rear, complete. L.H. steering. Until September 1962. | 1 |
| DS 615-02f | *Bumpers, rear, complete. U.S.A. R.H. steering. Since July 1959. ALL TYPES. September 1962 - September 1964. Replaced by: DS 615-02h.* | 1 |
| DS 615-02h | Bumpers, rear, complete. ALL TYPES. Since September 1964. | 1 |
| D 615-7 | Rubber buffer. | 2 |
| D 615-8b | Adjustable bracket, left-hand, L.H. steering. Until September 1962. | 1 |
| D 615-8c | Adjustable bracket, right-hand, L.H. steering. Until September 1962. | 1 |
| DS 615-8d | Adjustable bracket, left-hand, U.S.A. R.H. steering. Since July 1959. ALL TYPES. Since September 1962. | 1 |
| DS 615-8e | Adjustable bracket, right-hand, U.S.A. R.H. steering. Since July 1959. ALL TYPES. Since September 1962. | 1 |
| DM 615-9 | Bumpers, upper, L.H. steering. Until September 1962. | 1 |
| DS 615-9b | Bumpers, rear, upper, U.S.A. R.H. steering. Since July 1959. ALL TYPES. Since September 1962. | 1 |
| DM 615-10 | Bumpers, lower, L.H. steering. Until September 1962. | 1 |
| DS 615-10d | Bumpers, rear, lower. U.S.A. R.H. steering. Since July 1959. ALL TYPES. Since September 1962. | 1 |
| DM 615-12 | End piece, left-hand. L.H. steering. Until September 1962. | 1 |
| DM 615-12a | End piece, right-hand, L.H. steering. Until September 1962. | 1 |
| DS 615-12 | *End piece, left-hand. U.S.A. R.H. steering. Until September 1962. Replaced by DM 615-12.* | 1 |
| DS 615-12a | *End piece, right-hand, U.S.A. R.H. steering. Until September 1962. Replaced by DM 615-12a.* | 1 |
| DS 615-12d | End piece, left-hand (R. VI). ALL TYPES. Since September 1962. | 1 |
| DS 615-12e | End piece, right-hand (R. VI). ALL TYPES. Since September 1962. | 1 |
| D 615-19 | Finishing piece between rear bumpers, left-hand and rear wing, left-hand, U.S.A. R.H. steering. Until July 1959. | 1 |
| D 615-19a | Finishing piece between rear bumpers, right-hand and rear wing, right-hand, U.S.A. R.H. steering. Until July 1959. | 1 |
| DS 615-22 | Stop, rubber, lateral rear (R. VI). Since September 1962. | 2 |
| D 615-75 | Washer, rubber, anti-rattle, 20 x 30 x 6 on fixed support. | 2 |
| D 825-92 | Screw, round head, 7 x 20, securing rear bumper bar, lower, on adjustable bracket (R. VI). | 4 |
| DS 851-85 | Fixing lug for rubber stop for rear wing on rear bumper. | 2 |
| 123-S 30 | Screw, round head, 5 x 10, pointed, securing rear registration number plate (R. III). | 4 |
| 156-S | *Screw, flat head, 5 x 17.5 securing upper bumper bar on adjustable support. Replaced by 2.265-S (R. VI)* | 4 |
| 486-S 30 | Screw, hex. head, 7 x 22.5, securing lower bumper bar on adjustable support. | 6 |
| 1.352 | Washer, 20.5 x 30 x 1.5, for fixed support. | 2 |
| 2.312-S | Washer, plain, 5.5 x 9 for screws securing end piece. | 4 |
| 2.323-S | Nut, 5 x 75 for screws securing<br>- end piece on upper bumpers.<br>- upper bumpers on adjustable bracket. | <br>2<br>4 |
| 2.482-S | Washer, plain, 7.5 x 14, for nuts securing lower rear bumpers | 6 |
| 2.491-S | Nut, hex., 7 x 100, for securing stop | 4 |
| 2.503-S | Nut, hex., 7 x 100, for screws securing lower rear bumpers | 6 |
| 2.514-S | Washer, shakeproof, 7.3 x 12 under nuts securing stop (R. VI). Since September 1962. | 4 |
| 2.516-S 30 | Screw, raised head, countersunk, 5 x 16 cruciform, for securing end piece on upper bumpers (R.VI). | 2 |
| 2.659 | *Screw, hex. head, 5 x 13, for securing end piece. Replaced by 283-S.* | 4 |
| 2.668-S | Screw, round head, Parker, 3.5 x 10 for securing finishing trim (R. VI). Until July 1959. | 2 |
| 299.782 | Plate engraved "Citroen" (R. VI). | 1 |
| 614.203 | Nut, hex., 20 x 200, for securing fixed support | 2 |
| 619.022 | Washer, plain, 5.5 x 14 x 1 for screws securing upper bumpers on adjustable support | 4 |

**SPECIAL PARTS CABRIOLET**

| | | |
|---|---|---|
| DS 615-011a | Rear bumpers complete. Since September 1962. Replaces earlier type. | 1 |
| DS 615-26a | *Lower bumpers. Since September 1962. Replaces earlier type.* | 1 |

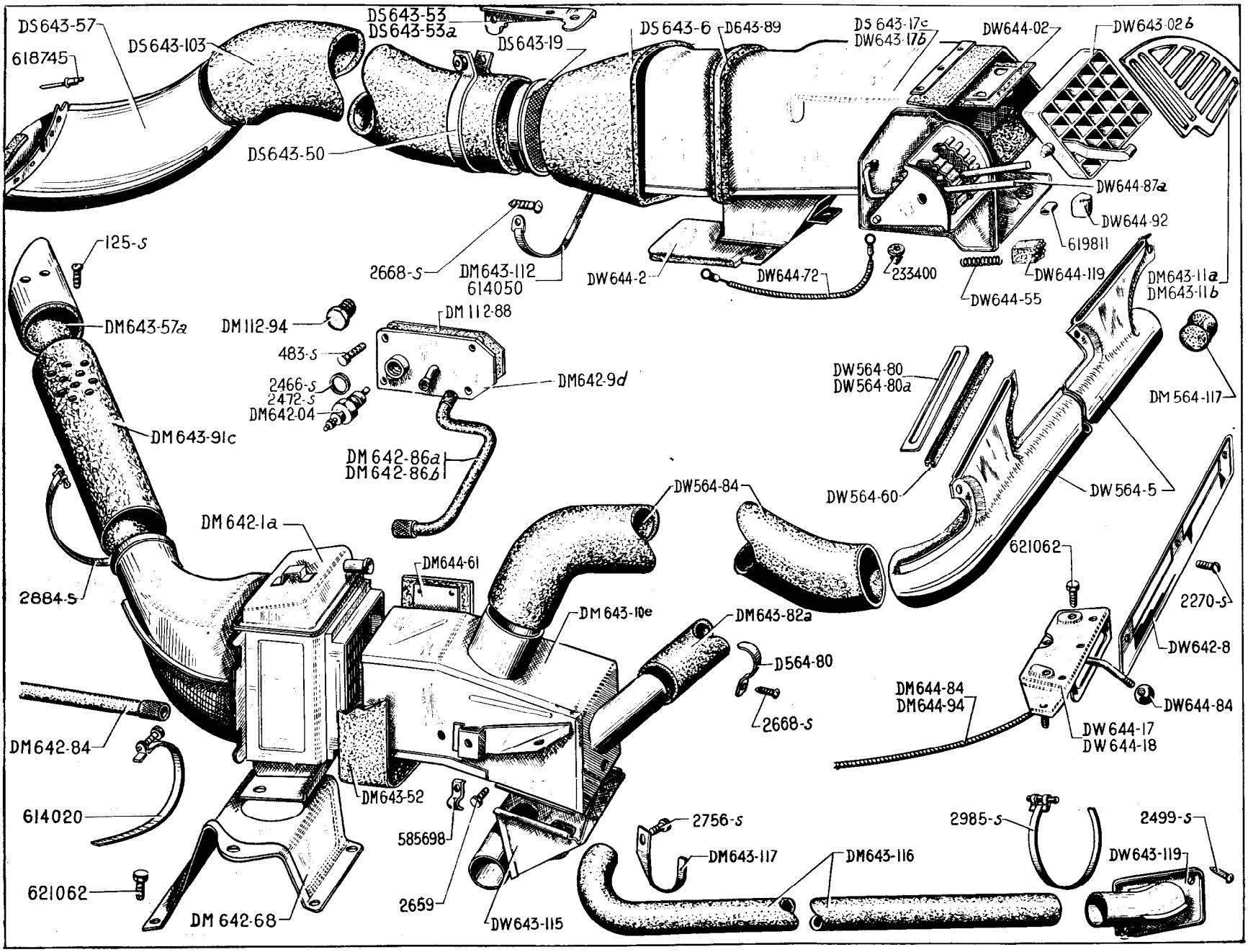


The numbers underlined indicate new parts which do not appear on the illustration.


DS643-57
618745
DS643-103
DS643-53
DS643-53a
DS643-19
DM643-88
DM643-5
DS643-6
D643-89
DM644-55
DM644-55a
DM644-86
DM644-87
D644-84
DM644-02
DM644-02a
DS643-50
DM643-17
DM643-17a
DM643-17d
DM643-17e
DM643-17f
DM643-17g
DM643-17h
DM643-17i
2668-S
DM643-112
614050
125-S
DM643-57
DM643-57a
DM564-6
DM644-102
62-S
233400
89149
DM644-2a
DM644-123
DM644-110
483-S
DM 564-5
DM 112-88
457469
DM642-9a
DM642-9b
DM644-111a
DM644-112a
615710
2665-S
D644-84
621062
DM 643-91
DM 643-91c
DM642-86
DM642-86a
DM642-86b
D 564-80
DM644-91
DM 644-61
2668-S
D644-84
DM643-02
DM643-03
DM 642-1
DM 642-1a
DM564-84
D 564-85
621062
DM644-68
DM642-8
DM642-10
DM642-13
2884-S
D 644-84
DM643-82a
DM642-84
DM 644-10
DM 644-17
DW 644-18
DM644-66
DM644-84
DM644-94
621062
2985-S
2499-S
DM643-2
DM643-4
614020
2756-S
DM643-119
DM643-117
DM643-52
585698
621062
DM643-116
123-S
DM 642-68
DM643-115

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **DEMISTING**<br>**Until September 1964** | |
| DM 564-5 | Nozzle for distributing warm air, left-hand. | 1 |
| DM 564-6 | Nozzle for distributing warm air, right-hand. | 1 |
| D 564-80 | Clip securing right-hand duct. | 1 |
| DM 564-84 | Flexible duct, 45 x 51 x 65, connecting to nozzle distributing warm air, left-hand (R. VI). | 1 |
| D 564-85 | Flexible duct, 45 x 51 x 500, connecting to nozzle distributing warm air, right-hand (R. VI). | 1 |
| 62-S | Screw, round head, 4 diameter x 7.5 long, securing nozzle distributing warm air (R. III). | 4 |
| 2.668-S | Screw, round head, 3.5 x 10 long, P.K. securing flexible duct, right-hand (R. VI). | 1 |
| | **HEATING**<br>**(EXCEPT COLD CLIMATES)**<br>**AND VENTILATION**<br>**Until September 1964** | |
| DM 112-88 | Joint for cover plate for heater outlet (R. VI). Since February 1960. | 1 |
| D 564-80 | Clips securing flexible duct on dashboard, right-hand. | 3 |
| DM 642-1 | *Heater radiator (R. VI). Until September 1962. Replaced by DM 642-1a; order in addition: 1-DM 643-57a, 1-DM 643-91c.* | 1 |
| DM 642-1a | Heater radiator, diameter of air intake, 86 mm (R. VI). Since September 1962. | 1 |
| DM 642-8 | Indicator plate for demisting and heating (R. VI). L.H. steering. | 1 |
| DM 642-9a | Heater outlet on cylinder head. Until February 1960. | 1 |
| DM 642-9b | *Heater outlet on cylinder head, length of tube 35 mm. Since February 1960. Replaced by DM 642-9d; order in addition: 1-DM 112-94, 1-2.472-S (R. VI).* | 1 |
| DM 642-10 | Indicator plate for heating control (R. VI). R.H. steering. | 1 |
| DM 642-13 | Indicator plate for demisting and heating (R. VI). R.H. steering. | 1 |
| DM 642-68 | Bracket for heater radiator. | 1 |
| DM 642-84 | Flexible pipe, 13.5 x 21 for water return, 330 mm long. | 1 |
| DM 642-86 | Flexible pipe for water supply to radiator, 500 mm long. Until February 1960. | 1 |
| DM 642-86a | Flexible pipe for hot water supply to radiator, undeveloped length 325 mm. Since February 1960. | 1 |
| DM 642-86b | Flexible feed pipe for heater radiator, (barometric corrector assembly). R.H. steering. Since September 1961. | 1 |
| DM 643-02 | Ventilation grille, left-hand. | 1 |
| DM 643-03 | Ventilation grille, right-hand. | 1 |
| DM 643-2 | Duct for hot air distribution. L.H. steering. | 1 |
| DM 643-4 | Duct for hot air distribution. R.H. steering. | 1 |
| DM 643-5 | Air duct connection, rubber, left-hand and right-hand between front wing and ventilation duct. Until September 1962. | 2 |
| DS 643-6 | Air duct between feed duct and ventilation duct, right and left-hand (R. VI). Since September 1962. | 2 |
| DM 643-17 | Ventilation duct with one shutter, left-hand (EXCEPT CONFORT). Until September 1962. | 1 |
| DM 643-17a | Ventilation duct with one shutter, right-hand (EXCEPT CONFORT). Until September 1962. | 1 |
| DM 643-17f | Ventilation duct with one shutter, left-hand (EXCEPT CONFORT). Since September 1962. | 1 |
| DM 643-17g | Ventilation duct with one shutter, right-hand (EXCEPT CONFORT). Since September 1962. | 1 |
| DS 643-19 | Insect grille on air intake duct on front wing. Since September 1962. | 2 |
| DS 643-50 | Clip forming collar with welded nut for securing ventilation duct on front wing. Since September 1962. | 2 |
| DM 643-52 | Flexible duct connecting radiator with distribution duct. | 1 |
| DS 643-53 | Clip securing feed duct on front left-hand wing. Since September 1962. | 1 |
| DS 643-53a | Clip securing feed duct on front right-hand wing. Since September 1962. | 1 |
| DM 643-57 | Hot air intake fixed on radiator tie-rod. Until September 1962. | 1 |
| DM 643-57a | Air intake fixed on radiator tie-rod. Since September 1962. | 1 |
| DS 643-57 | Duct (metal) for air intake on front wing, right and left-hand. Since September 1962. | 2 |
| DM 643-82a | Duct, flexible, for heater right-hand side, 1,050 mm long (R. VI). | 1 |
| DM 643-88 | Insect grille on front wing, right and left-hand. Until September 1962. | 2 |
| D 643-89 | Sealing trim between heater ducts, ventilation and upper part of dashboard, 590 mm long (R. VI). | As nec. |
| DM 643-91 | Duct, flexible, connecting air intake to radiator, 330 mm long. Until September 1962. | 1 |
| DM 643-91c | Duct, flexible, connecting air intake to heater radiator, 86 mm dia. x 340 mm long. Since September 1962. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 643-103 | Duct, flexible, for air intake for ventilation, right and left-hand, 103 mm diameter x 840 mm long (R. VI). Since September 1962. | 2 |
| DM 643-112 | Collar, ligarex, for securing duct, 1,170 mm long (R. VI). | 4 |
| DM 644-02 | Ventilation shutter, left-hand. | 1 |
| DM 644-02a | Ventilation shutter, right-hand. | 1 |
| DM 644-10 | *Heater control, L.H. steering. Replaced by DM 644-17a.* | 1 |
| DM 644-17 | Heater control. R.H. steering. | 1 |
| DW 644-18 | Heater control and demisting. R.H. steering. | 1 |
| DM 644-55 | Spring, left, for returning lever of ventilation shutter. | 1 |
| DM 644-55a | Spring, right, for returning lever of ventilation shutter. | 1 |
| DM 644-61 | Heater shutter. | 1 |
| DM 644-66 | Cable for heater shutter, 755 mm long (R. VI). L.H. steering. | 1 |
| DM 644-68 | Guide for lever of hot air shutter (R. VI). L.H. steering. | 1 |
| D 644-84 | Ball on lever of shutter for heater and ventilation (R. VI). | 3 |
| DM 644-84 | Control cable for shutter of heating and demisting, 765 mm long (R. VI). R.H. steering. | 1 |
| DM 644-86 | Lever, right-hand, for ventilation shutter. | 1 |
| DM 644-87 | Lever, left-hand, for ventilation shutter. | 1 |
| DM 644-91 | Shutter control lever for directing heating. L.H. steering. | 1 |
| DM 644-94 | Control cable for heater shutter, 685 mm long (R. VI). R.H. steering. | 1 |
| 123-S | Screw, round head, 5 x 10, for securing cable on shutter control (R. III). | 1 |
| 125-S | Screw, round head, 5 x 15, for securing heater intake on radiator tie-rod (R. III). | 2 |
| 483-S | Screw, hex. head, 7 x 15, for securing heater intake on cylinder head (R. III). | 4 |
| 2.665-S | Screw, round head, 5 x 16, for securing lower insect grille (R. VI). | 2 |
| 2.668-S | Screw, round head, 3.5 x 10, for securing (R. VI): | |
| | - insect grille. | 4 |
| | - clip for flexible duct. | 4 |
| 2.884-S | Collar for securing flexible duct for heater (R. VI). | 3 |
| 89.149 | Screw, hex. head, 5 x 18, for securing upper part of ventilation grille (R. III). | 2 |
| 457.469 | Joint for heating intake (R. VI). Until February 1960. | 1 |
| 585.698 | Clip for shutter control cable (R. III). | 1 |
| 614.020 | Clip securing flexible tube on radiator, 113 mm long (R. VI). | 4 |
| 614.050 | Collar, ligarex, securing ducts on air intake side and insect grille, 720 mm long (R. VI). Since September 1962. | 4 |
| 615.710 | Nut clips for screw, 4.85 diameter for securing lower ventilation grille (R. VI). | 2 |
| 618.745 | Rivet, Pop, for securing air intake duct on wing (R. VI). Since September 1962. | 8 |
| 621.062 | Screw, hex. head, 5 x 14, for securing (R. III); | |
| | - radiator support. | 4 |
| | - radiator. | 4 |
| | - heater duct. | 2 |
| | - heating control. | 2 |
| | - ventilation duct. | 2 |
| | **CONFORT EQUIPMENT Until September 1964** | |
| DM 643-17d | Ventilation duct with two shutters, left-hand. Replaces duct fitted until October 1961. Until September 1962. | 1 |
| DM 643-17e | Ventilation duct with two shutters, right-hand. Replaces duct fitted until October 1961. Until September 1962. | 1 |
| DM 643-17h | Ventilation duct with two shutters, left-hand. CONFORT. Since September 1962. | 1 |
| DM 643-17i | Ventilation duct with two shutters, right-hand. CONFORT. Since September 1962. | 1 |
| DM 643-115 | Heater intake for rear seats on distribution duct. | 1 |
| DM 643-116 | Duct, flexible, for heater, to rear seats, 45 mm diameter x 1,500 mm long (R. VI). | 1 |
| DM 643-117 | Clip securing heater duct to rear places. | 1 |
| DM 643-119 | Plate securing heating duct to rear places. | 1 |
| DM 644-2a | Ventilation shutter, right and left-hand on duct. | 2 |
| D 644-84 | Ball for lever on deflecting shutter (R. VI). | 2 |
| DM 644-102 | Return spring for ventilation shutter. | 2 |
| DM 644-110 | Guide for deflector shutter lever, right and left-hand. | 2 |
| DM 644-111a | Shutter for ventilator deflector, left-hand. | 1 |
| DM 644-112a | Shutter for ventilator deflector, right-hand. | 1 |
| DM 644-123 | Sealing trim for ventilation shutter and duct (R. VI). Since October 1961. | 1 |
| 2.499-S | Screw, raised head, countersunk, 3.5 x 9.5 (cruciform slot) for securing the plate holding the duct (R. VI). | 2 |
| 2.756-S | Screw, round head, 3.5 x 9, (cruciform slot) for securing the duct (R. VI). | 1 |
| 2.985-S | Collar, PC with pin for securing flexible duct, 438 mm long (R. VI). | 2 |
| 233.400 | Stop for ventilation shutter (R. VI). | 4 |
| 621.062 | Screw, hex. head, 5 x 14, for securing (R. III): | |
| | - guide for deflector shutter lever. | 4 |
| | - heater intake on distribution duct. | 1 |

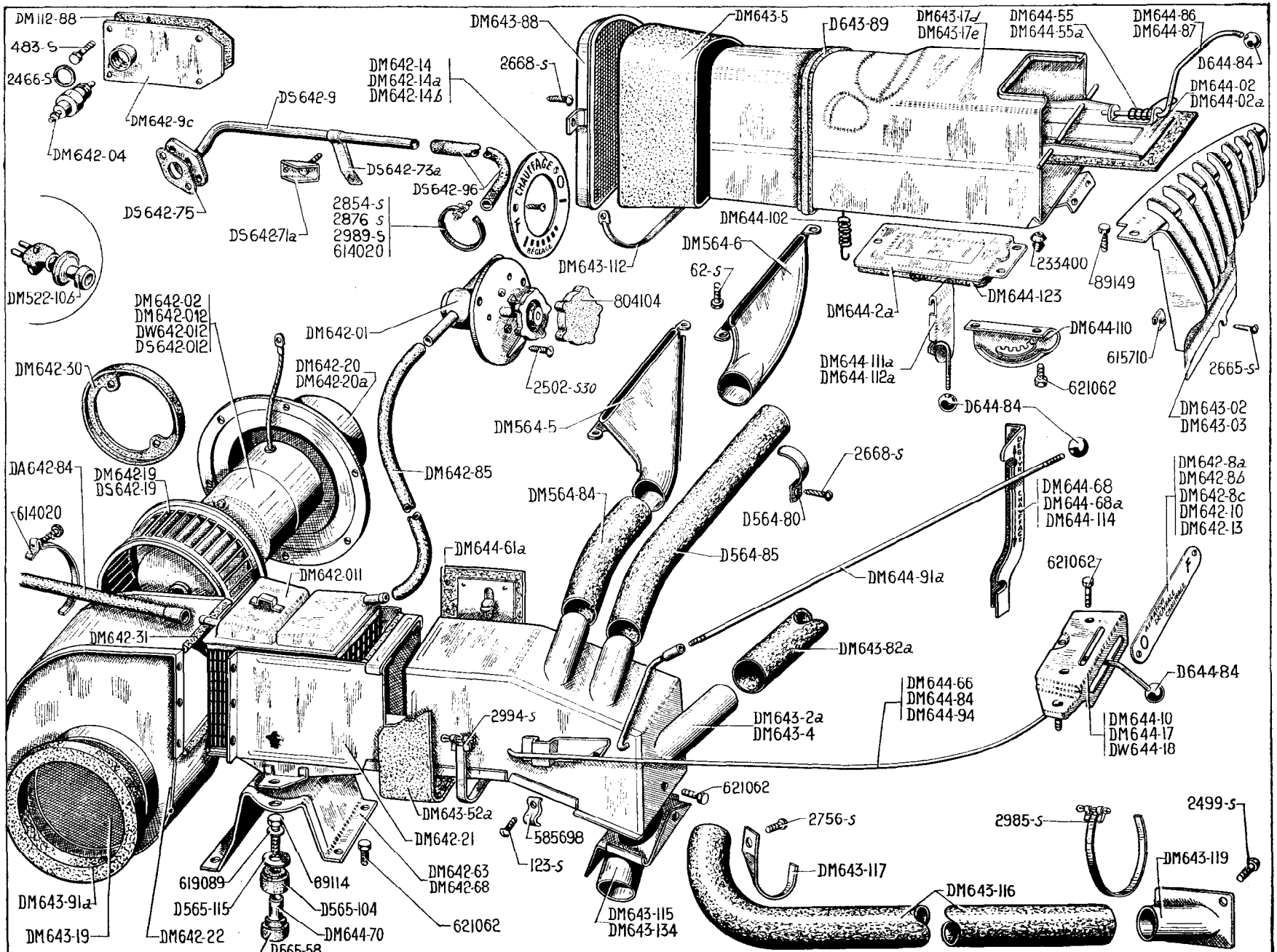

DS643-57
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DS643-103
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DS643-53a
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DW644-02
DW643-02b
DS643-50
DW644-87a
DW644-92
619811
125-S
2668-S
DM643-112
614050
DW644-2
DW644-72
233400
DW644-119
DW644-55
DM643-11a
DM643-11b
DM643-57a
DM112-94
DM112-88
483-S
2466-S
2472-S
DM642-04
DM642-9d
DW564-80
DW564-80a
DM564-117
DM643-91c
DM642-86a
DM642-86b
DW564-84
DW564-60
DW564-5
DM642-1a
621062
DM644-61
2884-S
DM643-10e
DM643-82a
2270-S
D564-80
DW642-8
2668-S
DM644-84
DM644-94
DW644-84
DM642-84
DW644-17
DW644-18
DM643-52
614020
585698
2756-S
2985-S
2499-S
DM643-117
DM643-116
DW643-119
621062
2659
DM642-68
DW643-115

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **DEMISTING**<br>**Since September 1964** | |
| DW 564-5 | Demisting nozzle (R. VI). | 1 |
| DW 564-60 | Sealing finisher between nozzle and panel, 185 mm long. | 2 |
| DW 564-80 | Finisher for nozzle on panel, left-hand, 220 mm long. | 1 |
| DW 564-80a | Finisher for nozzle on panel, right-hand, 215 mm long. | 1 |
| DW 564-84 | Duct, flexible, between distribution duct and nozzle, 75 mm diameter x 88 mm long (R. VI). | 1 |
| DM 564-117 | Plug on demisting nozzle, right-hand (R. VI). | 1 |
| | **HEATING (EXCEPT COLD CLIMATES) AND VENTILATION**<br>**Since September 1964** | |
| DM 112-88 | Joint for heater intake plate. | 1 |
| DM 112-94 | Sealing plug for thermometer bulb outlet, threaded 18 x 150, (fitting without thermometer). Since November 1964. | 1 |
| D 564-80 | Clip securing flexible duct on instrument board, right-hand. | 3 |
| DM 642-1a | Heater radiator, diameter of air intake, 86 mm (R. VI). | 1 |
| DW 642-8 | Indicator plate for heater control, ventilating and demisting (R. VI). | 1 |
| DM 642-9b | *Heater intake on cylinder head, length of tube 35 mm. Until November 1964. Replaced by DM 642-9d; order in addition: 1-DM 112-94, 1-2.472-S.* | 1 |
| DM 642-9d | Plate for cylinder head with outlets for heater and thermometer bulb. Since November 1964. | 1 |
| DM 642-68 | Bracket for heater radiator. | 1 |
| DM 642-84 | Tube, flexible, 13.5 x 21 for water return, 330 mm long. | 1 |
| DM 642-86a | Tube, flexible, for radiator feed, length undeveloped 325 mm. | 1 |
| DM 642-86b | Tube, flexible, for radiator feed (with barometric corrector). R.H. steering. | 1 |
| DW 643-02b | Grille, swivelling, on ventilation duct (R. VI). | 2 |
| DS 643-6 | Duct, between feed duct and ventilation, right and left-hand (R. VI). | 2 |
| DM 643-10e | Distribution duct for hot air. | 1 |
| DM 643-11a | Ventilation grille on panel, right-hand. L.H. steering. | 1 |
| DM 643-11b | Ventilation grille on panel, left-hand. R.H. steering. | 1 |
| DW 643-17b | Ventilation duct, left-hand. | 1 |
| DS 643-17c | Ventilation duct, right-hand. | 1 |
| DS 643-19 | Insect grille on duct on air intake on front wing. | 2 |
| DS 643-50 | Clip forming collar with welded nut for securing ventilation duct on front wing. | 2 |
| DM 643-52 | Duct, flexible, between radiator and distribution duct. | 1 |
| DS 643-53 | Clip for securing feed duct on front left-hand wing. | 1 |
| DS 643-53a | Clip securing feed duct on front right-hand wing. | 1 |
| DM 643-57a | Air intake fixed on radiator tie-rod. | 1 |
| DS 643-57 | Duct (metal), for air intake on front wing right and left-hand. | 2 |
| DM 643-82a | Duct, flexible, for heat to interior, right-hand side, 1,050 mm long (R. VI). | 1 |
| D 643-89 | Trimming between ventilation duct and instrument panel, upper part, 590 mm long (R. VI). | As nec. |
| DM 643-91c | Duct, flexible, between air intake and heater radiator, 86 mm diameter x 0.340 m long. | 1 |
| DS 643-103 | Duct, flexible, feeding air for ventilation, right and left-hand, 103 mm diameter, 840 mm long (R. VI). | 2 |
| DM 643-112 | Collar, ligarex, for securing duct, length 1,170 mm (R. VI). | 4 |
| DW 644-02 | Ventilation shutter, upper in duct. | 2 |
| DW 644-2 | Ventilation shutter, lower, under duct. | 2 |
| DW 644-17 | Heater control. | 1 |
| DW 644-18 | Heater control and demisting. | 1 |
| DW 644-55 | Spring, 5.5 x 20 for push-button on control lever of ventilation shutters on duct. | 2 |
| DM 644-61 | Heater shutter. | 1 |
| DW 644-72 | Control cable for ventilation shutter (R. VI). | 2 |
| DM 644-84 | Control cable for heater distribution, 765 mm long (R. VI). | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DW 644-84 | Knobs for control levers of heater shutters (R. VI). | 2 |
| DW 644-87a | Control lever for ventilation shutters, 152 mm long. | 4 |
| DW 644-92 | Control button for ventilation levers on dashboard (R. VI). | 4 |
| DM 644-94 | Control cable for heater lever, 685 mm long (R. VI). | 1 |
| DW 644-119 | Push-button for ventilation shutters on duct (R. VI). | 4 |
| 125-S | Screw, round head, 5 x 10, for securing heater intake on radiator tie-rod (R. III). | 2 |
| 483-S | Screw, hex. head, 7 x 15, for securing heater intake on cylinder head (R. III). | 4 |
| 2.270-S | Screw, raised head countersunk, 4 x 14, for securing heater indicator plate (R. VI). | 3 |
| 2.472-S | Joint, 18.3 x 24 x 2 for plug for thermometer bulb outlet (R. VI). Since November 1964. | 1 |
| 2.659 | Screw, hex. head, 5 x 13, for securing shutter control cable (R. III). | 1 |
| 2.668-S | Screw, round head, 3.5 x 10, for securing clip for heater duct on engine housing plate (R. VI). | 4 |
| 2.884-S | Collar for securing flexible heater duct, 550 mm long (R. VI). | 2 |
| 233.400 | Swivel thrust pin for ventilation shutter (R. VI). | 2 |
| 585.698 | Trunnion for shutter control cable (R. III). | 1 |
| 614.020 | Collar for securing flexible tube on radiator, 113 mm long (R. VI). | 3 |
| 614.050 | Collar, ligarex, for securing ducts, grille and air intake side, 720 mm long (R. VI). | 4 |
| 618.745 | Rivet, Pop, for securing air intake duct on wing (R. VI). | 8 |
| 619.811 | Clips securing control buttons on dashboard for ventilation control levers (R. VI). | 4 |
| 621.062 | Screw, hex. head, 5 x 14, for securing (R. III): | |
| | - radiator support. | 4 |
| | - radiator. | 4 |
| | - heater and demisting control. | 4 |
| | - clips for securing duct on front wing. | 6 |

## CONFORT EQUIPMENT
**Since September 1964**

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DW 643-115 | Heater intake on distribution duct. | 1 |
| DM 643-116 | Duct, flexible, for heater to rear seats, 45 mm diameter x 150 mm long (R. VI). | 1 |
| DM 643-117a | Clip forming collar for securing heater ducts to rear seats. | 1 |
| DW 643-119 | Plate securing heater ducts to rear seats. | 1 |
| 2.499-S | Screw, raised head countersunk, 3.5 x 9.5, for securing plate holding ducts (R. VI). | 2 |
| 2.756-S | Screw, round head, 3.5 x 9.5, for securing clip for duct (R. VI). | 1 |
| 2.985-S | Collar securing flexible duct, 480 mm long (R. VI). | 2 |
| 621.062 | Screw, hex. head, 5 x 14, securing heater intake on duct (R. III). | 1 |


DM112-88
483-S
2466-S
DM642-9c
DM642-04
DS642-9
DM642-14
DM642-14a
DM642-14b
DS642-73a
DS642-96
DS642-75
DS642-71a
2854-S
2876 S
2989-S
614020
DM643-88
2668-S
DM643-5
D643-89
DM643-17d
DM643-17e
DM644-55
DM644-55a
DM644-86
DM644-87
D644-84
DM644-02
DM644-02a
DM644-102
DM643-112
DM564-6
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89149
DM644-123
DM644-2a
DM644-110
615710
2665-S
621062
DM643-02
DM643-03
DM522-106
DM642-02
DM642-012
DW642-012
DS642-012
DM642-01
804104
2502-S30
DM642-30
DM642-20
DM642-20a
DM564-5
DM642-85
DA642-84
DM642-19
DS642-19
614020
DM564-84
D564-80
2668-S
DM644-68
DM644-68a
DM644-114
DM642-8a
DM642-8b
DM642-8c
DM642-10
DM642-13
D564-85
DM644-91a
DM644-61a
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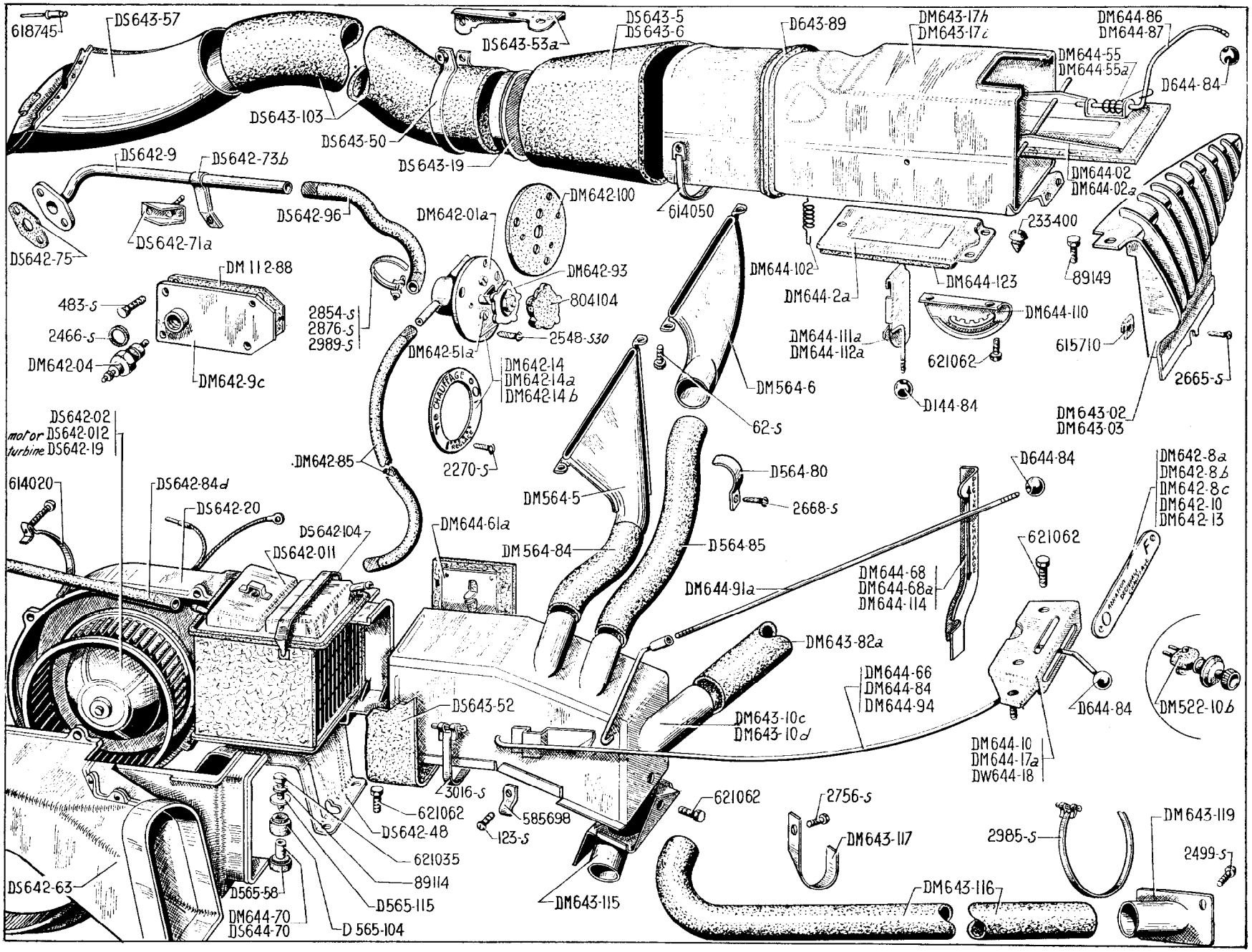
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Until September 1962**<br>**DEMISTING** | |
| DM 564-5 | *Nozzle for distributing warm air, left-hand. No longer supplied.* | 1 |
| DM 564-6 | Nozzle for distributing warm air, right-hand. | 1 |
| DM 564-80 | Clip securing right-hand duct. | 1 |
| DM 564-84 | Flexible duct, 45 x 51 x 65 connecting to nozzle distributing warm air, left-hand (R. VI). | 1 |
| D 564-85 | Flexible duct, 45 x 51 x 500 connecting to the nozzle distributing warm air, right-hand (R. VI). | 1 |
| 62-S | *Screw, round head, 4 x 7.5 securing nozzle distributing warm air (R. III). Replaced by 2.241-S.* | 4 |
| 2.668-S | Screw, round head, 3.5 x 10, Parker for securing flexible duct, right-hand (R. VI). | 1 |
| | **HEATING AND VENTILATION** | |
| DM 112-88 | Joint for cover plate for heater outlet (R. VI). | 1 |
| DM 522-10b | Switch for heater group on dashboard (R. VI). | 1 |
| D 564-80 | Clip securing flexible duct on dashboard. | 3 |
| D 565-58 | Bush, shouldered, rubber, 12 x 20 x 17 x 6, for screws securing heater group (R. VI). | 3 |
| D 565-104 | Bush, rubber, 8 x 20 x 8, for screws securing heater group (R. VI). | 3 |
| D 565-115 | Washer, cupped, for bush securing heater group (R. VI). | 3 |
| DM 642-01 | *Valve for adjusting heating (R. VI). Replaced by DM 642-01b.* | 1 |
| DM 642-02 | *Heater group, front, Ducellier, motor held by two screws (3215 A) (R. VI). Until January 1962. Replaced by: DW 642-02.* | 1 |
| DW 642-02 | Heater group, front, Ducellier, motor held by three screws (3215 B) (R. VI). Since January 1962. | 1 |
| DM 642-04 | Temperature gauge bulb unit (R. VI). | 1 |
| DM 642-011 | Radiator (R. VI). | 1 |
| DM 642-012 | Motor, 12 volts, held by two screws (R. VI). Until January 1962. | 1 |
| DS 642-012 | Motor, 12 volts, held by three screws (R. VI). Since January 1962. | 1 |
| DM 642-8a | Indicator plate for ventilation control, de-misting and heating (R. VI). U.S.A. | 1 |
| DM 642-8b | Indicator plate for ventilation control, de-misting and heating (R. VI). | 1 |
| DM 642-8c | Indicator plate for control of ventilation, de-misting and heating (R. VI). LATIN AMERICA. | 1 |
| DM 642-9c | Plate on cylinder head with welded nut for securing thermometer bulb unit. | 1 |
| DS 642-9 | Tube, 20 x 22 with water outlet. | 1 |
| DM 642-10 | Indicator plate for control of heating (R. VI). R.H. steering. | 1 |
| DM 642-13 | Indicator plate for de-misting and heating (R. VI). R.H. steering. | 1 |
| DM 642-14 | Indicator plate for adjustment of heating (R. VI). | 1 |
| DM 642-14a | Indicator plate for adjustment of heating (R. VI). U.S.A. | 1 |
| DM 642-14b | Indicator plate for adjustment of heating (R. VI). LATIN AMERICA. | 1 |
| DM 642-19 | Turbine (R. VI). Until January 1962. | 1 |
| DS 642-19 | Turbine (R. VI). Since January 1962. | 1 |
| DM 642-20 | Bracket for motor (R. VI). Until January 1962. | 1 |
| DM 642-20a | Bracket for motor held by three screws (R. VI). Since January 1962. | 1 |
| DM 642-21 | Box support for heater radiator (R. VI). | 1 |
| DM 642-22 | Volute for heater group impeller (R. VI). | 1 |
| DM 642-30 | Thrust plate for heater group motor (R. VI). Until January 1962. | 1 |
| DM 642-31 | Joint, rubber, between box and volute (R. VI). | 4 |
| DM 642-63 | Front support for heater group. | 1 |
| DM 642-68 | Lower support for heater group. | 1 |
| DS 642-71a | Plate with welded screw for support of water outlet tube. | 1 |
| DS 642-73a | Support for water outlet tube. | 1 |
| DS 642-75 | Joint, oval, for flange on water outlet tube, 2 holes 5.5 at 38 mm centres (R. VI). | 1 |
| DA 642-84 | Tube, flexible, for water return (R. VI). | 1 |
| DM 642-85 | Tube, rubber, for feed between valve and radiator on front group. | 1 |
| DS 642-96 | Tube, rubber, for hot water outlet. | 1 |
| DM 643-02 | Ventilation grille, left-hand. | 1 |
| DM 643-03 | Ventilation grille, right-hand. | 1 |
| DM 643-2a | *Distribution duct for warm air. Replaced by: DM 643-10c, order in addition: 1 DS 643-52.* | 1 |
| DM 643-4a | Distribution duct for warm air, R.H. steering. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 643-5 | Air duct connection, rubber, right and left-hand, between front wing and ventilation duct. | 2 |
| DM 643-17d | Ventilation duct with two shutters, left-hand, replaces duct fitted until October 1961. | 1 |
| DM 643-17e | Ventilation duct with two shutters, right-hand, replaces duct fitted until October 1961. | 1 |
| DM 643-19 | Insect grill on heater group (R. VI). | 1 |
| DM 643-52a | Duct, flexible, between heater group and distribution duct. | 1 |
| DM 643-82a | Duct, flexible, for heater, right-hand, 1,150 mm long (R. VI). | 1 |
| DM 643-88 | Insect grill on front wing, right and left-hand. | 2 |
| D 643-89 | Sealing joint between duct for heating, ventilation and upper part of dashboard, 590 mm long (R. VI). | As nec. |
| DM 643-91a | Duct, flexible, between front wing and heater group. | 1 |
| DM 643-112 | Clip, ligarex, securing duct connection, 1,170 mm long (R. VI). | 4 |
| DM 643-115 | Heater intake for rear seats on distribution duct. | 1 |
| DM 643-116 | Duct, flexible, for heating to rear seats, 45 m diameter x 1,500 mm long (R. VI). | 1 |
| DM 643-117 | Clip securing heater duct to rear seats. | 1 |
| DM 643-119 | Plate securing heater duct to rear seats. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 643-134 | Nozzle, left-hand, on hot air distribution duct (R. VI). Arrangement with rear heater. | 1 |
| DM 644-02 | Ventilation shutter, left-hand. | 1 |
| DM 644-02a | Ventilation shutter, right-hand. | 1 |
| DM 644-2a | Ventilation shutter on duct, right and left-hand. | 2 |
| DM 644-10 | *Control for heating. L.H. steering. Replaced by DM 644-17a.* | 1 |
| DM 644-17 | Control for heating, R.H. steering. | 1 |
| DW 644-18 | Control for heating and de-misting, R.H. steering. | 1 |
| DM 644-55 | Return spring, left-hand, for ventilation shutter lever. | 1 |
| DM 644-55a | Return spring, right-hand, for ventilation shutter lever. | 1 |
| DM 644-61a | Heater shutter on front hot air distribution duct. | 1 |
| DM 644-66 | Cable controlling heater shutter, 755 mm long (R. VI). | 1 |
| DM 644-68 | Guide for lever controlling hot air shutter (R. VI). L.H. steering. | 1 |
| DM 644 -68a | *Guide for lever controlling hot air shutter (R. VI). LATIN AMERICA. No longer supplied.* | 1 |
| DM 644-70 | Distance piece, 5.5 x 8 x 10.5 for sleeve securing heater group, (R. VI). | 3 |
| D 644-84 | Knob, for lever (R. VI): - for ventilation and heater shutter. - for deflection shutter. | 3<br>2 |
| DM 644-84 | Cable controlling heating and de-misting shutter, 765 mm long (R. VI). R.H. steering. | 1 |
| DM 644-86 | Lever, right-hand, controlling ventilation shutter. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 644-87 | Lever, left-hand, controlling ventilation shutter. | 1 |
| DM 644-91a | Shutter control lever for heater distribution. | 1 |
| DM 644-94 | Cable, controlling heater shutter, 685 mm long (R. VI). R.H. steering. | 1 |
| DM 644-102 | Return spring for ventilation shutter. | 2 |
| DM 644-110 | Guide for deflection shutter lever, right and left-hand. | 2 |
| DM 644-111a | Ventilation deflection shutter, left-hand. | 1 |
| DM 644-112a | Ventilation deflection shutter, right-hand. | 1 |
| DM 644-114 | *Guide for hot air shutter control lever (R. VI). U.S.A. No longer supplied.* | 1 |
| DM 644-123 | Sealing strip for ventilation shutter. | 1 |
| 123-S | *Screw, round head, 5 x 10, for securing trunnion on cable controlling heater shutter (R. III). Replaced by 2.502-S 30.* | 1 |
| 483-S | Screw, hex. head, 7 x 15, for securing plate on cylinder head for thermometer bulb unit (R. III). | 4 |
| 2.270-S | Screw, raised head countersunk, 4 x 14, for securing heater indicator plate (R. VI). | 3 |
| 2.466-S | Joint, fibre, 18.3 x 24 x 1 for thermometer bulb unit (R. VI). | 1 |
| 2.499-S | Screw, raised head countersunk, 3.5 x 9.5 (cruciform slot) for securing plate holding duct (R.VI). | 2 |
| 2.502-S 30 | Screw, round head, 5 x 12, pointed, (cruciform slot) for securing valve on body (R. VI). | 3 |
| 2.665-S | Screw, round head, 5 x 16, for securing lower ventilation grille (R. VI). | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 2.668-S | Screw, round head, 3.5 x 10, for securing (R. VI): | 4 |
| | - insect grille. | 4 |
| | - clip securing flexible duct. | 4 |
| 2.756-S | Screw, round head, 3.5 x 9.5 (cruciform slot) for securing duct (R. VI). | 1 |
| 2.854-S | Collar, PC, with pin, 208 mm long, for securing feed pipe on cock (R. VI). | 1 |
| 2.876-S | Collar for securing water outlet tube, 287 mm long (R. VI). | 1 |
| 2.985-S | Collar, PC, with pin, for securing flexible duct, length 438 mm long (R. VI). | 2 |
| 2.989-S | Collar, PC, with pin, 254 mm long, for securing water outlet tube on cock. | 1 |
| 2.994-S | Collar, for securing duct between heater group and distribution duct, 740 mm long (R. VI). | 1 |
| 89.114 | *Screw, hex. head, 5 x 25, for securing heater group on radiator support (R. III). Replaced by 285-S 30.* | 3 |
| 89.149 | Screw, hex. head, 5 x 18, for securing upper ventilation grill (R. III). | 2 |
| 233.400 | Rubber buffer for ventilation shutter. (R. IV). | 4 |
| 585.698 | Trunnion for shutter control cable (R. III). | 1 |
| 614.020 | Collar, ligarex, for screw securing feed pipe on radiator (R. VI). | 1 |
| 615.710 | Nut, clips, for screw 4.85 diameter for securing lower ventilation grille (R. VI). | 2 |
| 619.089 | Washer, 5.5 x 20 x 1 for screws securing heater group (R. III). | 3 |
| 621.062 | *Screw, hex. head, 5 x 14, for securing (R. III):* | |
| | - *radiator support.* | 4 |
| | - *heater duct.* | 2 |
| | - *heater controls.* | 2 |
| | - *ventilation duct.* | 2 |
| | - *guide for shutter distribution lever. Replaced by 283-S 30.* | 4 |
| 804.104 | Knob, rubber, for operating heater valve (R. VI). | 1 |


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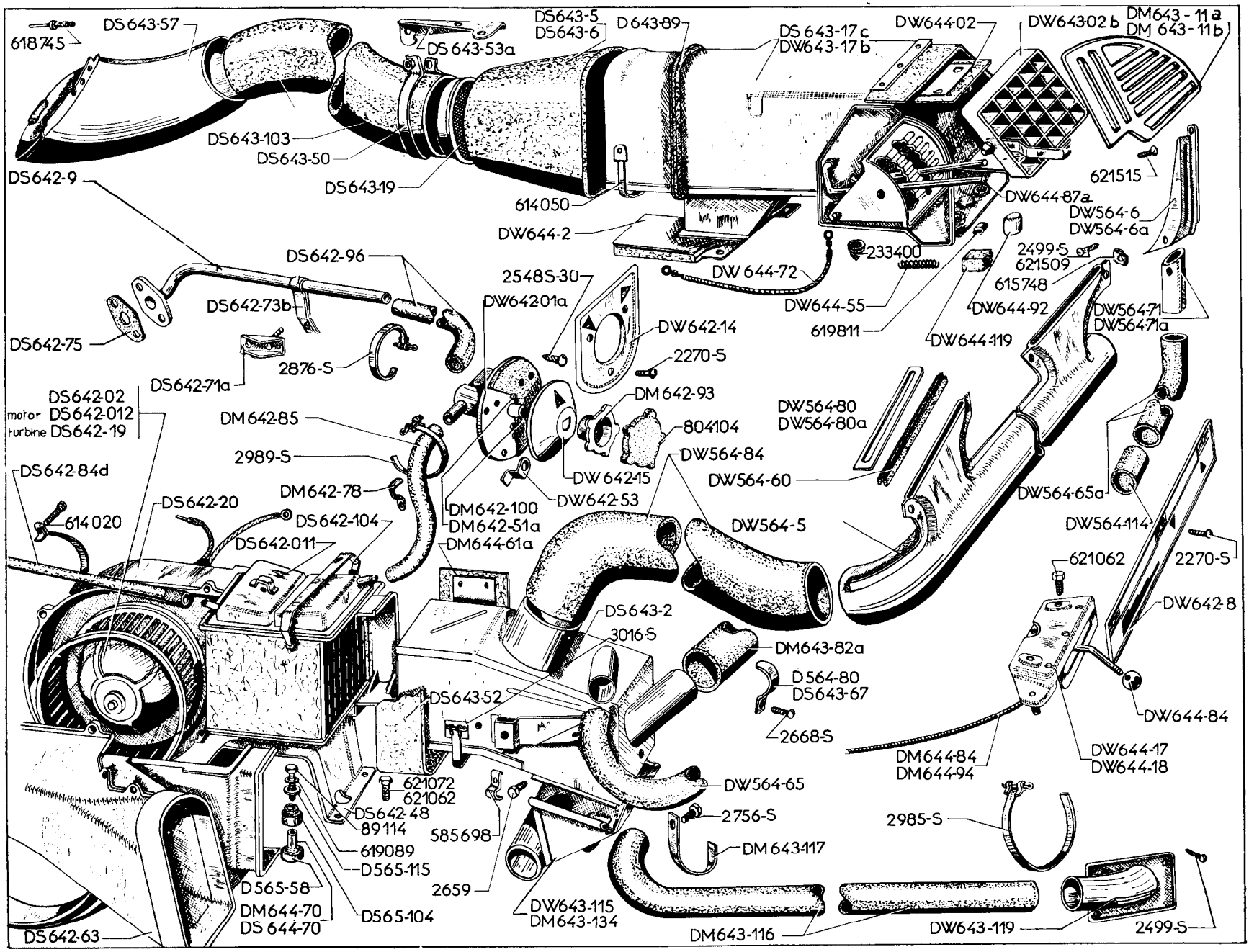
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **September 1962— September 1964** | |
| | **DEFROSTING** | |
| DM 564-5 | *Nozzle for distributing warm air, left-hand. No longer supplied.* | 1 |
| DM 564-6 | Nozzle for distributing warm air, right-hand. | 1 |
| D 564-80 | Clip for securing duct, right-hand. | 1 |
| DM 564-84 | Duct, flexible, 45 x 51 x 65 connecting the nozzle distributing warm air, left-hand (R. VI). | 1 |
| D 564-85 | Duct, flexible, 45 x 51 x 500 connecting to nozzle distributing warm air, right-hand (R. VI). | 1 |
| 62-S | *Screw, round head, 4 x 7.5 for securing warm air nozzle (R. III). Replaced by 2.241-S.* | 4 |
| 2.668-S | Screw, round head, 3.5 x 10, PK, securing flexible duct, right-hand (R. VI). | 1 |
| | **HEATING AND VENTILATION September 1962—September 1964** | |
| DM 112-88 | Joint for cover plate for heater (R. VI). | 1 |
| DM 522-10b | Switch for heater on instrument panel (R. VI). | 1 |
| D 564-80 | Clip securing flexible duct on dash-board, right-hand. | 3 |
| D 565-58 | Bush, rubber, shouldered, 12 x 20 x 17 x 6 for screws securing rear left-hand heater group (R. VI). | 1 |
| D 565-104 | Bush, rubber, 8 x 20 x 8, for screws securing front and rear right-hand heater group (R. VI). | 4 |
| D 565-115 | Washer, cupped, for bush securing rear left-hand heater group (R. VI). | 1 |
| DM 642-01a | *Regulating valve for heating (R. VI). Until January 1964. Replaced by DM 642-01b.* | 1 |
| DM 642-01b | Regulating valve for heater (R. VI). Since January 1964. | 1 |
| DS 642-02 | Heater and ventilation group, Ducellier (3.216A) (R. VI). | 1 |
| DM 642-04 | Thermometer bulb unit (R. VI). | 1 |
| DS 642-011 | Heater radiator (R. VI). | 1 |
| DS 642-012 | 12 volt motor (R. VI). | 1 |
| DM 642-8a | Indicator control plate for ventilation de-misting and heating (R. VI). U. S. A. | 1 |
| DM 642-8b | Indicator control plate for ventilation de-misting and heating (R. VI). | 1 |
| DM 642-8c | Indicator control plate for ventilation de-misting and heating (R. VI). LATIN AMERICA. | 1 |
| DM 642-9c | Plate on cylinder head with welded nut for securing thermometer bulb unit. | 1 |
| DS 642-9 | Tube, 20 x 22 with water outlet. | 1 |
| DM 642-10 | Indicator control plate for heating (R. VI). R.H. steering. | 1 |
| DM 642-13 | Indicator control plate for heating and de-misting (R. VI). R.H. steering. | 1 |
| DM 642-14 | Indicator plate for adjusting heating (R. VI). | 1 |
| DM 642-14a | Indicator plate for adjustment of heating (R. VI). U.S.A. | 1 |
| DM 642-14b | Indicator plate for adjustment of heating (R. VI). LATIN AMERICA. | 1 |
| DS 642-19 | Turbine (R. VI). | 1 |
| DS 642-20 | Half-shell for motor support, right-hand (R. VI). | 1 |
| DS 642-48 | Rear support for heater group. | 1 |
| DM 642-51a | Screw, round head, 4 x 16.5, for securing regulating valve body of heater on bracket (R. VI). | 2 |
| DS 642-63 | Half-shell for turbine, left-hand (R. VI). | 1 |
| DS 642-71a | Plate with welded screw for water outlet tube support. | 1 |
| DS 642-73b | Support for water outlet tube. | 1 |
| DS 642-75 | Joint, oval, for flange of water outlet tube, 2 holes 5.5 at 38 mm centres (R. VI). | 1 |
| DA 642-84 | Tube, flexible, for water return (R. VI). | 1 |
| DM 642-85 | Tube, rubber, for feed between valve and radiator on front group. | 1 |
| DM 642-93 | Body of operating button on heater valve (R. VI). | 1 |
| DS 642-96 | Tube, rubber, for warm water outlet. | 1 |
| DM 642-100 | Washer, rubber, insulating heater valve, 100 mm diameter x 4 mm thick (R. VI). | 1 |
| DS 642-104 | Spring securing upper radiator group (R. VI). | 1 |
| DM 643-02 | Ventilation grille, left-hand. | 1 |
| DM 643-03 | Ventilation grille, right-hand. | 1 |
| DS 643-5 | Duct, between heater group and ventilation duct, left-hand. | 1 |
| DS 643-6 | Duct for feed and ventilation, right-hand (R. VI). | 1 |
| DM 643-10c | Ventilation duct for warm air, L.H. steering. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 643-10d | Warm air distribution duct, R.H. steering. | 1 |
| DM 643-17h | Ventilation duct with two shutters, left-hand. | 1 |
| DM 643-17i | Ventilation duct with two shutters, right-hand. | 1 |
| DS 643-19 | Insect grille on air intake duct on front wing. | 2 |
| DS 643-50 | Clip forming collar with nut for securing ventilation duct on front wing, right-hand. | 1 |
| DS 643-52 | Duct, flexible, between radiator and distribution duct. | 1 |
| DS 643-53a | Clip securing feed duct on front wing, right-hand. | 1 |
| DS 643-57 | Duct for air intake on front wing, right and left-hand. | 2 |
| DM 643-82a | Duct, flexible, for heater, right-hand, 1,150 mm long (R. VI). | 1 |
| D 643-89 | Sealing joint between ducts for heating, ventilation and upper part of dashboard, 590 mm long (R. VI). | As nec. |
| DS 643-103 | Duct, flexible, for air feed for ventilation, right and left-hand, 84 mm long (R. VI). | 2 |
| DM 643-112 | Collar, ligarex, for securing duct, 1,170 mm long (R. VI). | 4 |
| DM 643-115 | Heater intake for rear seats on distribution duct. | 1 |
| DM 643-116 | Duct, flexible, for heating to rear seats, 45 mm diameter 1,500 mm long (R. VI). | 1 |
| DM 643-117 | Clip securing heater duct to rear seats. | 1 |
| DM 643-119 | Plate holding heater duct to rear seats. | 1 |
| DM 643-134 | Nozzle, left-hand on hot air distribution duct (R. VI). Arrangement with rear heater. | 1 |
| DM 644-02 | Ventilation shutter, left-hand. | 1 |
| DM 644-02a | Ventilation shutter, right-hand. | 1 |
| DM 644-2a | Ventilation shutter on right and left-hand duct. | 2 |
| DM 644-10 | *Heater control, L.H. steering. Replaced by DM 644-17a.* | 1 |
| DM 644-17a | Heater control, R.H. steering. | 1 |
| DW 644-18 | Heater control and de-misting, R.H. steering. | 1 |
| DM 644-55 | Return spring, left-hand, for ventilation shutter lever. | 1 |
| DM 644-55a | Return spring, right-hand, for ventilation shutter lever. | 1 |
| DM 644-61a | Heater shutter on front hot air distribution duct. | 1 |
| DM 644-66 | Cable controlling heater shutter, 755 mm long (R. VI). | 1 |
| DM 644-68 | Guide for lever controlling hot air shutter (R. VI). L.H. steering. | 1 |
| DM 644-68a | *Guide for lever controlling hot air shutter (R. VI). LATIN AMERICA. No longer supplied.* | 1 |
| DM 644-70 | Distance piece, 5.5 x 8 x 10.5, for sleeves securing heater group (R. VII). | 1 |
| DS 644-70 | Distance piece, 5.5 x 8 x 16, securing front and rear right-hand of heater group (R. VI). | 2 |
| D 644-84 | Knob for lever (R. VI):<br>- for ventilation and heater shutter.<br>- for deflection shutter. | <br>3<br>2 |
| DM 644-84 | Cable controlling heating and de-misting shutter, 765 mm long (R. VI). R.H. steering. | 1 |
| DM 644-86 | Lever, right-hand, controlling ventilation shutter. | 1 |
| DM 644-87 | Lever, left-hand, controlling ventilation shutter. | 1 |
| DM 644-91a | Lever controlling heater distribution shutter. | 1 |
| DM 644-94 | Cable controlling heater shutter, 685 mm long (R. VI). R.H. steering. | 1 |
| DM 644-102 | Return spring for ventilation shutter. | 2 |
| DM 644-110 | Guide for deflection shutter lever, right and left-hand. | 2 |
| DM 644-111a | Ventilation deflection shutter, left-hand. | 1 |
| DM 644-112a | Ventilation deflection shutter, right-hand. | 1 |
| DM 644-114 | *Guide for hot air shutter control lever (R. VI). U.S.A. No longer supplied.* | 1 |
| DM 644-123 | Sealing strip, for ventilation shutter. | 1 |
| 123-S | *Screw, round head, 5 x 10, for trunnion on cable controlling heater shutter. Replaced by 2.502-S 30.* | 1 |
| 483-S | Screw, hex. head, 7 x 15, for securing plate on cylinder head for thermometer bulb unit outlet (R. III). | 4 |
| 2.270-S | Screw, raised head countersunk, 4 x 14 for securing heater indicator plate (R. VI). | 3 |
| 2.466-S | Joint, fibre, 18.3 x 24 x 1 for thermometer bulb unit (R. VI). | 1 |
| 2.499-S | Screw, raised head countersunk, for securing plate holding duct (R. VI). | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 2.548-S 30 | Screw, round head, 5 x 16.5, pointed (cruciform slot) for securing heater valve on body (R. VI). | 3 |
| 2.665-S | Screw, round head, 5 x 16, for securing lower ventilation grille (R. VI). | 2 |
| 2.668-S | Screw, round head, 3.5 x 10 for securing clip holding heater duct on engine housing plate (R. VI). | 4 |
| 2.756-S | Screw, round head, 3.5 x 9.5 (cruciform slot) for duct (R. VI). | 1 |
| 2.854-S | Collar, PC, with pin, 208 mm long, for securing feed pipe on valve (R. VI). | 1 |
| 2.876-S | Collar, for securing water outlet tube (R. VI). | 1 |
| 2.985-S | Collar, PC, with pin, for securing flexible duct, 438 mm long (R. VI). | 2 |

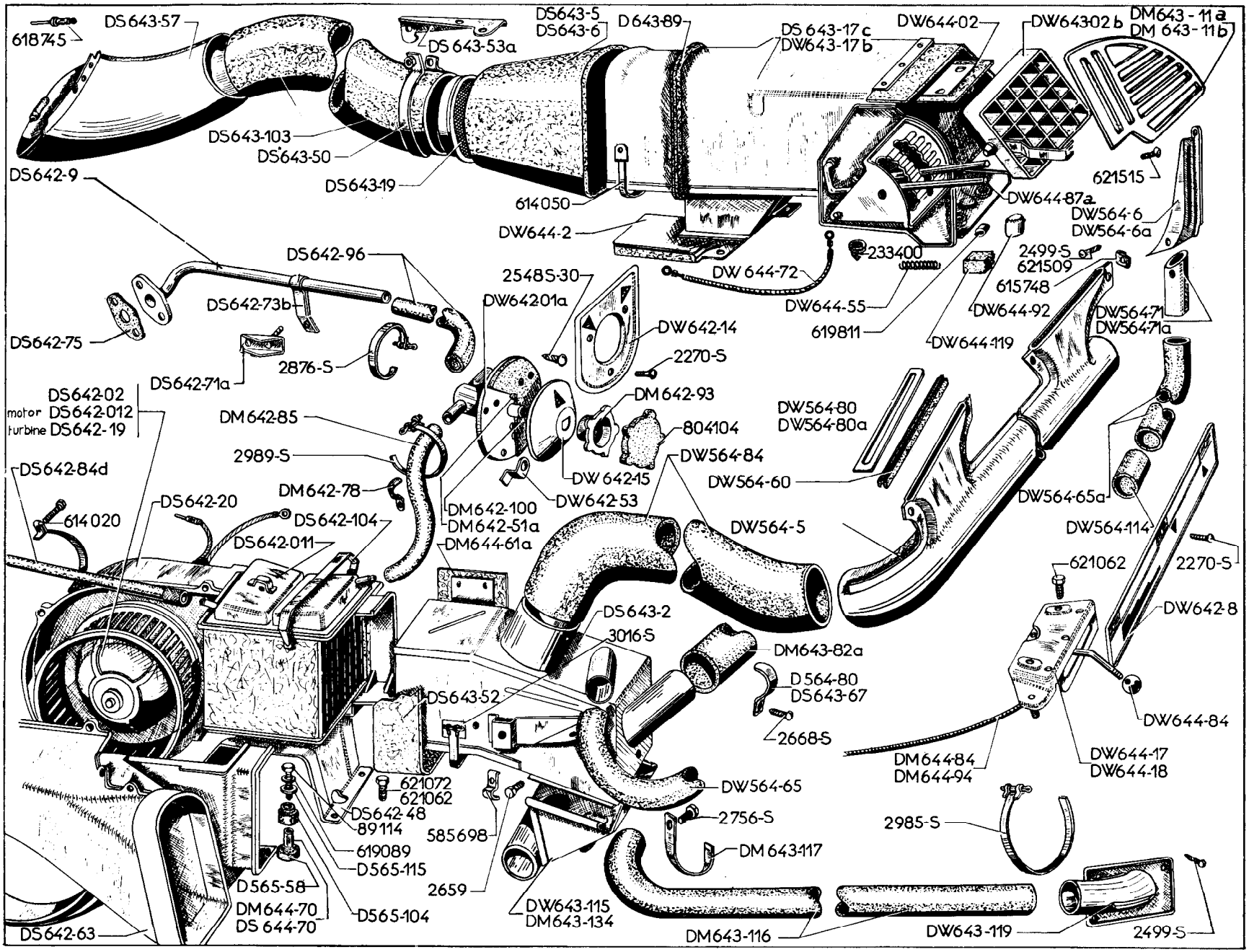
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 2.989-S | Collar, PC, with pin, 254 mm for securing water outlet pipe on valve. | 1 |
| 89.114 | *Screw, hex. head, 5 x 25, for securing heater group on bracket (R. III). Replaced by 285-S 30.* | 3 |
| 89.149 | Screw, hex. head, 5 x 18, for securing upper ventilation grille (R. III). | 2 |
| 233.400 | Rubber stop for ventilation shutter (R. IV). | 4 |
| 585.698 | Trunnion for shutter control cable (R. III). | 1 |
| 614.020 | Collar, ligarex, with screw for securing feed pipe on radiator (R. VI). | 1 |
| 614.050 | Collar, ligarex, with screw for securing ducts on air intake side and insect grilles, 720 mm long (R. VI). | 4 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 615.710 | Nut, clips, for 4.85 mm screws securing lower ventilation grille (R. VI). | 2 |
| 618.745 | Rivet, Pop, for securing duct on air intake on wing (R. VI). | 8 |
| 619.098 | Washer, 5.5 x 20 x 1, for screws securing heater group front and rear right-hand. (R. III). | 2 |
| 621.062 | *Screw, hex. head, 5 x 14 for securing (R. III):* | |
| | *- radiator bracket.* | 4 |
| | *- heater duct.* | 2 |
| | *- heater control.* | 2 |
| | *- ventilation duct.* | 2 |
| | *- guides for distribution shutter lever.* | 4 |
| | *Replaced by 283-S 30.* | |
| 804.104 | Rubber button for heater valve (R. IV). | 1 |

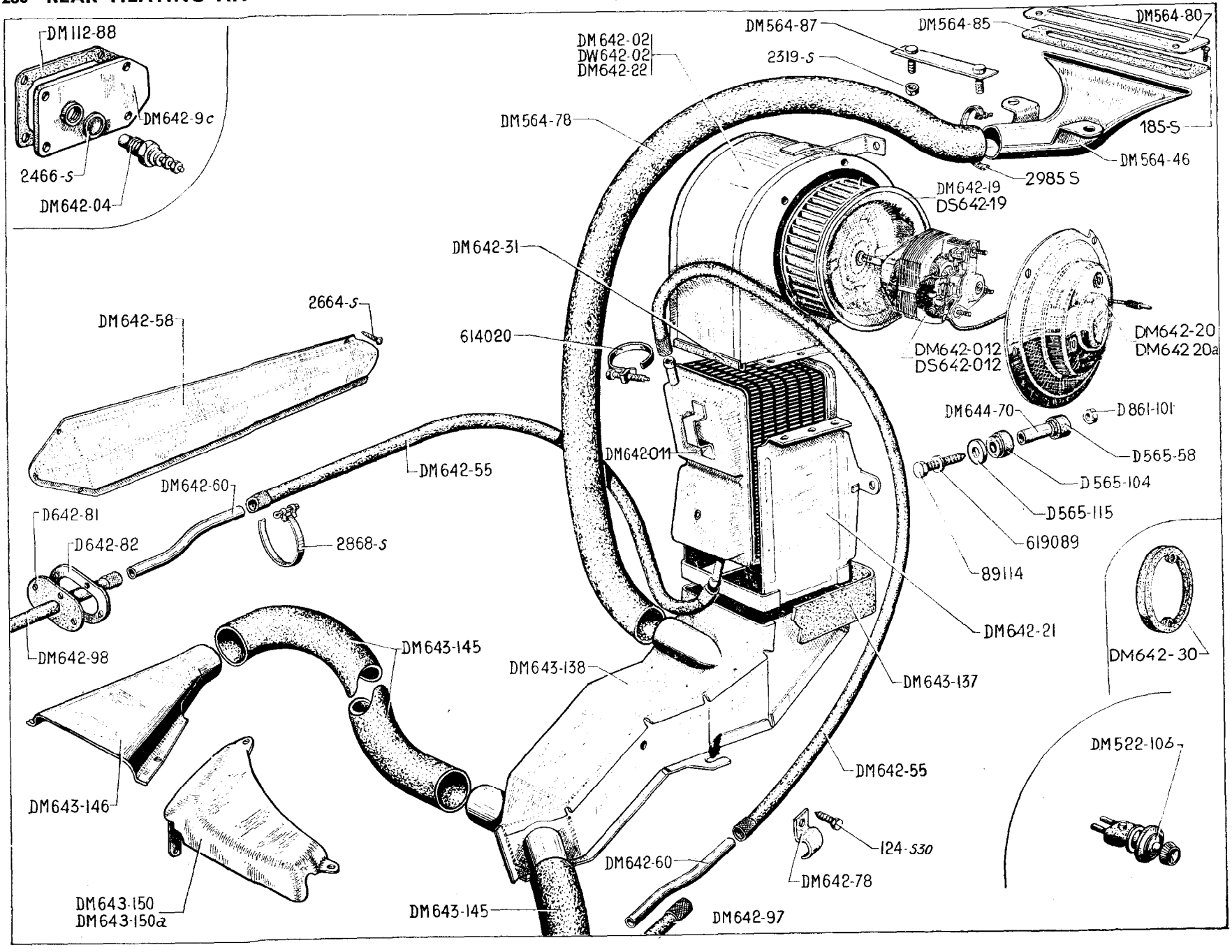

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DS643-53a
DS643-5
DS643-6
D643-89
DS643-17c
DW643-17b
DW644-02
DW643-02b
DM643-11a
DM643-11b
DS643-103
DS643-50
DS643-19
614050
DW644-2
621515
DW644-87a
DW564-6
DW564-6a
DS642-9
DS642-96
DS642-73b
DS642-75
2876-S
DS642-71a
2548S-30
DW642-01a
DW642-14
2270-S
DW 644-72
233400
2499-S
621509
615748
DW644-92
DW644-55
619811
DW644-119
DW564-71
DW564-71a
DS642-02
motor DS642-012
turbine DS642-19
DM642-85
2989-S
DS642-84d
DM642-78
614020
DS642-20
DS642-104
DS642-011
DM642-93
804104
DW642-15
DW642-53
DM642-100
DM642-51a
DM644-61a
DW564-84
DW564-60
DW564-80
DW564-80a
DW564-65a
DW564-114
DW564-5
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2270-S
DW642-8
DS643-2
3016-S
DM643-82a
D564-80
DS643-67
2668-S
DS643-52
DW644-84
DM644-84
DM644-94
DW644-17
DW644-18
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DS642-48
89114
585698
619089
D565-115
DW564-65
2756-S
DM643-117
2985-S
D565-58
DM644-70
DS 644-70
D565-104
2659
DW643-115
DM643-134
DM643-116
DW643-119
2499-S
DS642-63

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Since September 1964**<br>**DEFROSTING** | |
| DW 564-5 | Nozzle for de-misting windscreen (R. VI). | 1 |
| DW 564-6 | Nozzle for de-misting glass in front left-hand door (R. VI). | 1 |
| DW 564-6a | Nozzle for de-misting glass in front right-hand door (R. VI). | 1 |
| DW 564-60 | Sealing between de-misting nozzle and dashboard, 185 mm long. | 1 |
| DW 564-65 | *Tube, flexible, 29 x 33.5 x 380 for lateral de-misting nozzle, left-hand (R. VI). Replaced by DW 564-65b; order in addition: 1-DW 564-71b.* | 1 |
| DW 564-65a | *Tube, flexible, 29 x 33.5 x 730, for lateral de-misting nozzle, right-hand (R. VI). Replaced by DW 564-65c; order in addition: 1-DW 564-71c.* | 1 |
| DW 564-71 | Union for lateral de-misting nozzle, left-hand (R. VI). | 1 |
| DW 564-71a | Union for de-misting nozzle, right-hand (R. VI). | 1 |
| DW 564-80 | Finisher for de-misting nozzle on dashboard, left-hand, 220 mm long. | 1 |
| DW 564-80a | Finisher for de-misting nozzle on dashboard, right-hand, 215 mm long. | 1 |
| DW 564-84 | Duct, flexible, between distribution duct and windscreen nozzle, 75 mm diameter x 88 mm long (R. VI). | 1 |
| DW 564-114 | Union, 31 x 33 x 45 for flexible tube on lateral demisting nozzle, right-hand. | 1 |
| 2.499-S | Screw, round head, Parker, 3.5 x 9.5 for securing demisting nozzle on side glass (R. VI). | 2 |
| 615.748 | Nut, clips, for screws, 3.5 for de-misting nozzle assembly, with union (R. VI). | 2 |
| 621.509 | Screw, raised head countersunk, 3.5 x 15 (cruciform slot) for assembly of de-misting nozzle, with union (R. VI). | 2 |
| | **HEATING AND VENTILATION**<br>**Since September 1964** | |
| D 564-80 | Clip securing flexible heating duct, front, right-hand, on engine housing panel. | 3 |
| D 565-58 | Bush, rubber, 12 x 20 x 17 x 6, for screws securing rear left-hand heater group on bracket (R. VI). | 1 |
| D 564-104 | Bush, rubber, 8 x 20 x 8 for securing front and rear of heater group. | 4 |
| D 565-115 | Washer, cupped, for bush securing rear heater group, left-hand (R. VI). | 1 |
| DW 642-01a | Regulating valve for heater without button (R. VI). | 1 |
| DS 642-02 | Heater and ventilation group, Ducellier (3.216 A) (R. VI). | 1 |
| DS 642-011 | Heater radiator (R. VI). | 1 |
| DS 642-012 | 12 volt motor (R. VI). | 1 |
| DW 642-8 | Control indicator plate for ventilation, de-misting and heating (R. VI). | 1 |
| DS 642-9 | Tube for heater intake. | 1 |
| DW 642-14 | Indicator plate for regulating heating (R. VI). | 1 |
| DW 642-15 | Disc with makr for heater valve opening (R. VI). | 1 |
| DS 642-19 | Turbine (R. VI). | 1 |
| DS 642-20 | Half shell, motor support, right-hand (R. VI). | 1 |
| DS 642-48 | Rear support for heating and ventilation group. | 1 |
| DM 642-51a | Screw, round head, 4 x 16.5, for securing heater valve body on bracket. | 2 |
| DW 642-53 | Valve stop (R. VI). | 1 |
| DS 642-63 | Half-shell for turbine, left-hand side (R. VI). | 1 |
| DS 642-71a | Plate with welded screw for support of water outlet tube. | 1 |
| DS 642-73b | Support for water outlet tube. | 1 |
| DS 642-75 | Joint, oval, for flange of water outlet tube, 2 holes 5.5 at 38 mm centres (R. VI). | 1 |
| DM 642-78 | Clip securing feed tube between valves and heater group radiator on dashboard (R. VI). | 1 |
| DS 842-84d | Tube, flexible, for water return, 530 mm long. | 1 |
| DM 642-85 | Tube, rubber, for feed between valve and heater group radiator. | 1 |
| DM 642-93 | Body of button for operating the heater regulating valve (R. VI). | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 642-96 | Tube, flexible, for hot water outlet. | 1 |
| DM 642-100 | Washer, rubber, insulating heater valve, 100 mm diameter x 4 mm thick (R. VI). | 1 |
| DS 642-104 | Spring securing upper radiator of heater group (R. VI). | 1 |
| DW 643-02b | Ventilation grille on ventilation duct (R. VI). | 2 |
| DS 643-2 | Distribution duct for hot air with shutter control. | 1 |
| DS 643-5 | Duct, flexible, between heater group and ventilation duct, left-hand. | 1 |
| DS 643-6 | Duct, between feed duct and ventilation duct, right-hand (R.VI). | 1 |
| DM 643-11a | Ventilation grille on dashboard, left-hand side, L.H. steering. | 1 |
| DM 643-11b | Ventilation grille on dashboard, right-hand side, R.H. steering. | 1 |
| DS 643-17c | Ventilation duct, left-hand. | 1 |
| DW 643-17b | Ventilation duct, right-hand. | 1 |
| DS 643-19 | Insect grille on air intake duct on front wing. | 2 |
| DS 643-50 | Clip forming collar with welded nuts for securing ventilation duct on front wing, right-hand. | 1 |
| DS 643-52 | Duct, flexible, between radiator of heater group and distribution duct. | 1 |
| DS 643-53a | Clip securing feed duct on front wing, right-hand side. | 1 |
| DS 643-57 | Duct, (metal), for air intake on front wing, right and left-hand. | 2 |
| DS 643-67 | Clip forming collar for securing heater duct, right-hand with welded screw. | 1 |
| DM 643-82a | Duct, flexible, for front heater, right-hand side, 1,150 mm long (R. VI). | 1 |
| D 643-89 | Sealing strip between distribution duct and dashboard, upper part, 590 mm long (R. VI). | As nec. |
| DS 643-103 | Duct, flexible, for feed of air for ventilation, right and left-hand, 840 mm long (R. VI). | 2 |
| DW 643-115 | Heating intake for rear seats on distribution duct. | 1 |
| DM 643-116 | Duct, flexible, for heating to rear seats, 45 mm diameter x 1500 mm long (R. VI). | 1 |
| DM 643-117a | Clip supporting heating duct to rear seats. | 1 |
| DW 643-119 | Plate supporting heating duct. | 1 |
| DM 643-134 | Hot air nozzle on distribution duct, left-hand side (arrangement with rear heating unit). | 1 |
| DW 644-02 | Ventilation shutter, upper, in duct. | 2 |
| DW 644-2 | Ventilation shutter, lower, under duct. | 2 |
| DW 644-17 | Control for heating shutter. | 1 |
| DW 644-18 | Control for distribution of heating. | 1 |
| DW 644-55 | Spring, 5.5 x 20, for button on control lever of shutters for ventilation on duct. | 4 |
| DM 644-61a | Heater shutter on distribution duct, front, hot air. | 1 |
| DM 644-70 | Distance piece, 5.5 x 8 x 10.5 for bush securing rear left-hand heater group on bracket (R. VI). | 1 |
| DS 644-70 | Distance piece, 5.5 x 8 x 16, for screws securing front and rear right-hand of heater group (R. VI). | 2 |
| DW 644-72 | Control cable for ventilation shutter, 225 mm long (R. VI). | 2 |
| DM 644-84 | Control cable for heating distribution shutter, 765 mm long (R. VI). | 1 |
| DW 644-84 | Knob for control levers of heating shutter (R. VI). | 2 |
| DW 644-87 | Control lever for ventilation shutters on duct. | 4 |
| DW 644-92 | Control button for ventilation control levers on instrument panel (R. VI). | 4 |
| DM 644-94 | Control cable for heating shutters, 685 mm long (R. VI). | 1 |
| DW 644-119 | Push button for controlling ventilation shutters on duct (R. VI). | 4 |
| 494-S | Screw, hex. head, 7 x 42, for securing heater intake tube (R. III). | 2 |
| 2.270-S | Screw, raised head countersunk, 4 x 14, for securing heater indicator plate (R. VI). | 3 |
| 2.499-S | Screw, raised head countersunk, 3.5 x 9.5 (cruciform slot) for securing plate holding duct (R. VI). | 2 |
| 2.548-S 30 | Screw, round head, 5 x 16.5 pointed, for securing (R. VI):<br>- heater valve.<br>- ventilation ducts. | <br>3<br>2 |
| 2.659 | *Screw, hex. head, 5 x 13, for securing control cable of shutter (R. III). Replaced by 283-S.* | 2 |
| 2.668-S | Screw, round head, 3.5 x 10, for securing clip on heater duct on engine housing panel (R. VI). | 4 |


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DS643-57
DS643-53a
DS643-5
DS643-6
D643-89
DS643-17c
DW643-17b
DW644-02
DW643-02b
DM643-11a
DM643-11b
DS643-103
DS643-50
DS643-19
621515
DS642-9
614050
DW644-87a
DW564-6
DW564-6a
DW644-2
DW644-72
233400
2499-S
621509
615748
DS642-96
2548S-30
DW642-01a
DW644-55
DW644-92
DW564-71
DW564-71a
DS642-73b
DW642-14
619811
DW644-119
DS642-75
2876-S
2270-S
DS642-71a
DS642-02
motor DS642-012
turbine DS642-19
DM642-93
DW564-80
DW564-80a
DM642-85
804104
2989-S
DW564-84
DS642-84d
DW564-60
DW564-65a
DM642-78
DW642-15
DW642-53
DM642-100
DM642-51a
DM644-61a
DS642-20
614020
DS642-104
DS642-011
DW564-5
DW564-114
621062
2270-S
DS643-2
3016-S
DW642-8
DM643-82a
D564-80
DS643-67
DS643-52
2668-S
DW644-84
DM644-84
DM644-94
DW644-17
DW644-18
621072
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DW564-65
DS642-48
89114
2756-S
585698
2985-S
619089
DM643-117
D565-115
2659
D565-58
DM644-70
DS 644-70
D565-104
DW643-115
DM643-134
DS642-63
DM643-116
DW643-119
2499-S

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 2.756-S | Screw, round head, 3.5 x 9.5 (cruciform slot) securing clip on heater duct to rear seats (R. VI). | 1 |
| 2.876-S | Collar securing water outlet tube 287 mm long (R. VI). | 1 |
| 2.985-S | Collar securing heating duct to rear seats, 438 mm long (R. VI). | 2 |
| 2.989-S | Collar securing outlet and feed pipes on valve, 245 mm long (R. VI). | 2 |
| 3.016-S | Collar securing flexible duct between radiator and distribution duct, 870 mm long (R. VI). | 1 |
| 89.114 | Screw, hex. head, 5 x 25, for securing heater group on bracket (R. III). | 3 |
| 233.400 | Rubber stop for ventilation shutter (R. VI). | 4 |
| 585.698 | Trunnion for control cable of shutter (R. III). | 2 |
| 614.020 | Collar securing water return tube, 113 mm long (R. VI). | 1 |
| 614.050 | Collar, ligarex, for screws securing ducts, air intake side and insect grille, 720 mm long (R. VI). | 4 |
| 618.745 | Rivet, Pop, for securing duct for air intake on wing (R. VI). | 8 |
| 619.089 | Washer, 5.5 x 20 x 1, for screws securing front and rear right-hand of heater group (R. III). | 2 |
| 619.811 | Clips securing the control lever buttons for ventilation on instrument panel (R. VI). | 4 |
| 621.062 | Screw, hex. head, 5 x 14 for securing (R. III): | |
| | - clip for duct on front wing right-hand. | 3 |
| | - distribution duct. | 2 |
| | - shutter controls. | 4 |
| | - ventilation ducts. | 2 |
| 621.072 | Screw, hex. head, 5 x 16, for securing rear bracket of heater group (R. III). | 4 |
| 621.515 | Screw, Parker, securing the ventilation grille on instrument panel (R. VI). | 2 |
| 804.104 | Button, rubber, for operating the heater valve (R. IV). | 1 |


DM112-88
DM642-9c
2466-S
DM642-04
DM564-87
DM564-85
DM564-80
DM642-02
DW642-02
DM642-22
2319-S
DM564-78
185-S
DM564-46
2985 S
DM642-19
DS642-19
DM642-31
614020
DM642-012
DS642-012
DM642-20
DM642 20a
DM644-70
D861-101
D565-58
D565-104
D565-115
619089
89114
DM642-011
DM642-21
DM642-30
DM643-137
DM643-138
DM643-145
DM642-55
DM522-106
124-S30
DM642-78
DM642-60
DM642-97
DM643-145
DM643-150
DM643-150a
DM643-146
DM642-98
D642-81
D642-82
2868-S
DM642-60
DM642-55
2664-S
DM642-58

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **COLD CLIMATES**<br>**Until September 1964** | |
| | **ALL TYPES**<br>**Since September 1964** | |
| HY 642-02 | Heater group, rear, Ducellier, (3218A) (R. VI). Since February 1965. | 1 |
| HY 642-23 | Half bearing, turbine side, (R. VI). Since February 1965. | 1 |
| DM 112-88 | Joint for closing plate (R. VI). | 1 |
| DM 522-10b | Switch for rear heater group on instrument board. (R. VI). Until September 1964. | 1 |
| DW 522-10 | Switch for rear heater group (R. VI). Since September 1964. | 1 |
| DM 564-46 | De-misting nozzle on rear window (R. VI). | 1 |
| DM 564-78 | Duct, flexible, between rear distribution duct and de-misting nozzle for rear window, 1,020 mm long (R. VI). | 1 |
| DM 564-80 | Finishing trim for de-misting nozzle on rear window (R. VI). | 1 |
| DM 564-85 | Sealing joint, rubber, between de-misting nozzle and rear window, 200 mm long (R. VI). | 1 |
| DM 564-87 | Reinforcement for securing de-misting nozzle for rear window, 2 welded screws at 68 mm centres (R. VI). | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| D 565-58 | Shouldered bush, rubber, 12 x 20 x 17 x 6, for screws securing heater group (R. VI). Until February 1965. | 3 |
| D 565-104 | Bush, rubber, 8 x 20 x 8, for screws securing heater group.<br>- Until February 1965.<br>- Since February 1965. | <br>3<br>6 |
| D 565-115 | Washer, cupped, for bush securing heater group (R. VI). Until February 1965. | 3 |
| DM 642-02 | *Heater and de-misting group, rear, Ducellier (3215 A) (R. VI). Until January 1962. Replaced by: DW 642-02.* | 1 |
| DW 642-02 | Heater group, rear, Ducellier, motor held by three screws (3.215B) (R. VI). January 1962 - February 1965. | 1 |
| DM 642-04 | Thermometer bulb unit (R. VI). | 1 |
| DM 642-011 | Radiator for heater group (R. VI). Until February 1965. | 1 |
| DS 642-011 | Radiator for heater group (R. VI). Since February 1965. | 1 |
| DM 642-012 | Motor, 12 volt, for heater group (R. VI). Until January 1962. | 1 |
| DS 642-012 | Motor, 12 volt, held by three screws (R. VI). Since January 1962. | 1 |
| DM 642-9c | Plate on cylinder head with welded nut for securing thermometer bulb unit. | 1 |
| DM 642-19 | Turbine for heater group (R. VI). Until January 1962. | 1 |
| DS 642-19 | Turbine (R. VI). Since January 1962. | 1 |
| DM 642-20 | Motor support for heater group (R. VI). Until January 1962. | 1 |
| DM 642-20a | Support for motor held by three screws (R. VI). January 1962 - February 1965. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 642-20 | Half bearing, motor support, (R. VI). Since February 1965. | 1 |
| DM 642-21 | Box support for heater radiator (R. VI). Until February 1965. | 1 |
| DM 642-22 | Turbine volute for heater group (R. VI). Until February 1965. | 1 |
| DM 642-30 | Thrust plate for motor of heater group (R. VI). Until January 1962. | 1 |
| DM 642-31 | Joint, rubber, between box and volute on heater group (R. VI). Until February 1965. | 4 |
| DM 642-54 | *Tube, rubber, front, 13.5 x 21, for water return of rear heater group, 3,040 mm long. Until August 1961. Replaced by: DM 642-97.* | 1 |
| DM 642-55 | Tube, rubber, rear, 13.5 x 21, for water return on heater group rear, 1,550 mm long. | 2 |
| DM 642-58 | Protector for rubber tubes, feed and water return on rear group. | 2 |
| DM 642-60 | Tube, 12.5 x 14, elbowed, connecting feed tubes (R. VI). | 2 |
| DM 642-78 | Clip securing water return tube on distribution duct and access cover (R. VI). | 5 |
| D 642-81 | Sealing plate, rubber, on engine housing panel. | 2 |
| D 642-82 | Counterplate for securing sealing plate. | 2 |
| DM 642-97 | Tube, rubber, front, 13.5 x 21, for water return on rear group, 304 mm long. Since August 1961. | 1 |
| DM 642-98 | Tube, rubber, front, 13.5 x 21, for rear heater group feed, 3,380 mm long. | 1 |
| DS 642-104 | Spring for upper fixing of radiator group (R. VI). Since February 1965. | 1 |

The numbers underlined indicate new parts which do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 643-137 | Rubber duct between rear heater group and distribution duct, rear, 395 mm. | 1 |
| DM 643-138 | Rear distribution duct complete for heating and de-misting. | 1 |
| DM 643-145 | Flexible heater duct to rear seats (R. VI). | 2 |
| DM 643-146 | Warm air nozzle to rear seats. | 2 |
| DM 643-150 | Protector, left-hand, for heater nozzle to rear seats (R. VI). | 1 |
| DM 643-150a | Protector, right-hand, for hot air nozzle to rear seats (R. VI). | 1 |
| DM 644-70 | Distance piece, 5.5 x 8 x 10.5, for bush securing heater group. Until February 1965. | 3 |
| DS 644-70 | Distance piece, 5.5 x 8 x 16, for bush securing heater group (R. VI). Since February 1965. | 3 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| D 861-101 | Nut, hex., 5.75, for screws securing rear heater group. | 3 |
| 124-S-30 | Screw, round head, 5 x 12.5, for securing clips holding rubber tubes on rear distribution ducts (R. III). | 2 |
| 185-S | Screw, raised head countersunk, 5 x 15, for securing trim on rear de-misting nozzle (R. III). | 2 |
| 298-S-30 | Screw, hex. head, 5 x 35, for securing group on rib. Since February 1965. | 3 |
| 2.319-S | Nut, hex., 5 x 75 (R. III) for securing:<br>- de-misting nozzle on rear window.<br>- finishing trim on nozzle. | <br>2<br>2 |
| 2.334-S | Washer, shakeproof, 5.2 x 9.4, for screws securing heater group. (R. VI). Since February 1965. | 3 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 2.466-S | Joint, fibre, 18.3 x 24 x 1, for thermometer bulb unit (R. VI). | 1 |
| 2.664-S | Screw, round head, Parker, 3.5 x 20 (R. VI) for securing:<br>- the protectors of the rubber tubes on side member.<br>- the nozzles and the protectors of the nozzles. | <br>8<br>10 |
| 2.868-S | Clip securing the rubber tubes on the connecting tubes, 200 mm long (R. VI). | 4 |
| 2.985-S | Clip, securing the duct on the rear de-misting nozzle, 438 mm long (R. VI). | 1 |
| 89.114 | Screw, hex. head, 5 x 25, for securing the heater group on rib. Until February 1965. | 3 |
| 614.020 | Collar, ligarex, for screws securing rubber tubes on heater group (R. VI). | 2 |
| 619.089 | Washer, 5.5 x 20 x 1, for screws securing heater group (R. III). | 3 |

## 288—REAR VENTILATION BERLINE WITH PARTITION

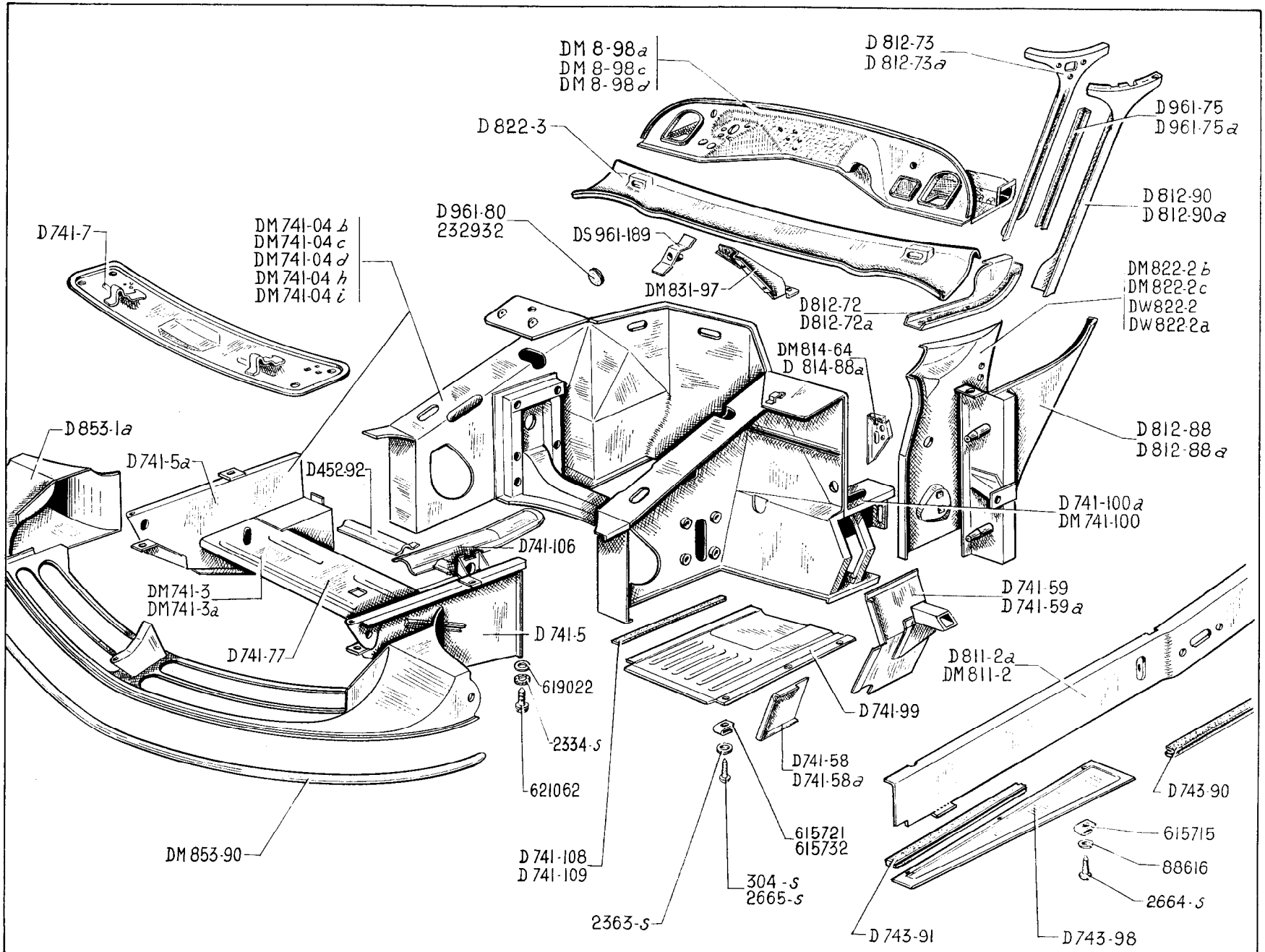
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **SPECIAL PARTS** | |
| D 64-2 | Ducellier apparatus, 6 volts (R. VI). | 1 |
| D 643-135 | Nozzle without grille (R. VI). | 2 |
| D 643-144 | *Nozzle for air intake (R. VI). No longer supplied.* | 1 |
| D 642-18 | *Motor housing (R. VI). No longer supplied.* | 1 |
| D 643-112 | Collar for securing the ducts (R. VI). | As nec. |
| D 643-113 | Collar for securing ducts (R. VI). | As nec. |
| D 522-13b | Switch for ventilation motor (R. VI). | 1 |
| D 643-115 | *Duct between motor and union (R. VI). No longer supplied.* | 1 |
| D 643-137 | *Duct to nozzle support (R. VI). No longer supplied.* | 1 |
| D 64-1a | *6 volt motor (R. VI). No longer supplied.* | 1 |
| D 64-1 | 12 volt motor (R. VI). | 1 |
| D 643-149 | *Protector for piping, left-hand (R. VI). No longer supplied.* | 1 |
| D 643-138 | *Union, forked (R. VI). No longer supplied.* | 1 |
| D 642-17a | Resistance for 6 volt motor (R. VI). | 1 |
| D 642-17 | Resistance for 12 volt motor (R. VI). | 1 |
| D 642-52 | *Support for motor (R. VI). No longer supplied.* | 1 |

## FRONT VENTILATION

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **VENTILATION BY BOOSTER—RIGHT-HAND**<br>**Right-hand Steering Since January 1963**<br>**Left-hand Steering Since February 1965** | |
| DM 522-10b | Switch for booster, on instrument panel (R. VI). | 1 |
| DM 641-20 | Half shell motor side (R. VI). | 1 |
| DM 641-21 | Half shell, turbine side (R. VI). | 1 |
| DM 641-012 | 12 volt motor (R. VI). | 1 |
| DM 641-0 | Air booster, Ducellier (R. VI). | 1 |
| 2.334-S | Washer, shakeproof, 5.2 x 9.4, for screws securing booster on body (R. VI). | 3 |
| DM 641-22 | Support (R. VI). | 1 |
| DM 641-19 | Turbine (R. VI). | 1 |
| 295-S 30 | Screw, hex. head, pointed, 5 x 16, for securing booster on body (R. III). | 3 |

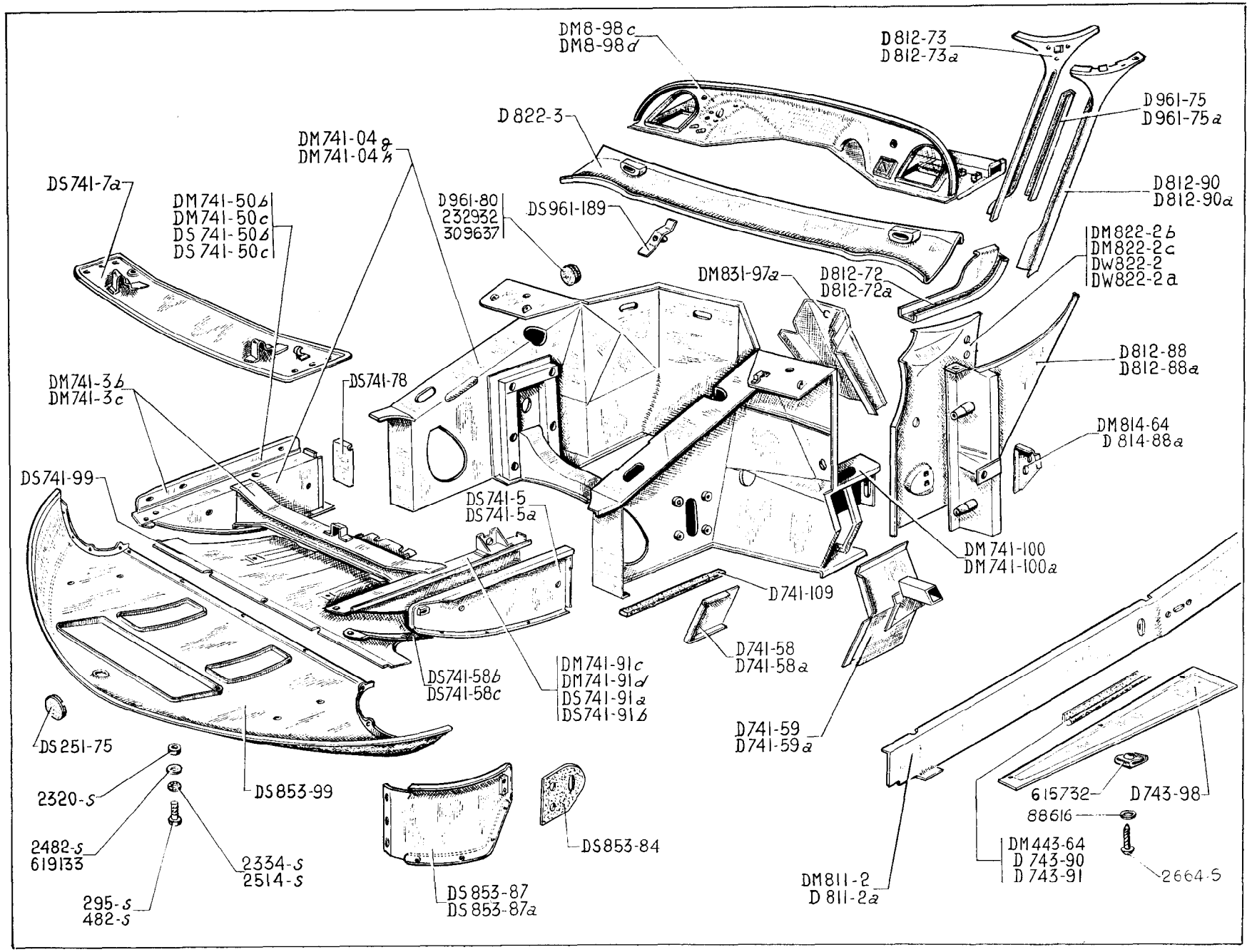
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **WHEEL ACCESSORIES** | |
| DS 622-7 | Stand for changing wheel. | 1 |
| DS 622-55 | *Spanner for stand, with embellisher remover. Replaced by DX 622-55.* | 1 |
| DS 623-0 | Jack (R. VI). Cabriolet. | 1 |
| DS 621-3 | Tool for removing wheel embellisher. | 1 |
| D 622-106 | Disc on stand spanner (R. VI). | 1 |
| DM 416-98 | Clip retaining wheel embellisher. LUXE. October 1958 - February 1963. | 15 |
| DM 854-3a | Wheel embellisher, 192 mm diameter. LUXE. October 1958 - February 1963. | 4 |
| DM 854-3b | Wheel embellisher, 192 mm diameter. Since February 1963. | 4 |
| 392.630 | *Balance weight, for wheel, 35 mm long (R. VI). Until January 1962. Replaced by: DS 416-80e.* | As nec. |
| 392.631 | *Balance weight, for wheel, 55 mm long (R. VI). Until January 1962. Replaced by: 416-80b.* | As nec. |
| DS 416-80a | Balance weight for wheel, weight 20 g (R. VI). Until October 1962. | As nec. |
| DS 416-80b | Balance weight for wheel, weight 30 g (R. VI). January 1962 - October 1962. | As nec. |
| DS 416-80c | Balance weight for wheel, weight 40 g (R. VI). January 1962 - October 1962. | As nec. |
| DS 416-80e | *Balance weight for wheel, weight 60 g (R. VI). January 1962 - October 1962. No longer supplied.* | As nec. |
| DM 416-80a | Balance weight for wheel, weight 16.5 g (R. VI). Since October 1962. | As nec. |
| DM 416-80b | Balance weight for wheel, weight 26.5 g (R. VI). Since October 1962. | As nec. |
| DM 416-80c | Balance weight for wheel, weight 36.5 g (R. VI). Since October 1962. | As nec. |
| DM 416-80d | *Balance weight for wheel, weight 46.5 g (R. VI). Since October 1962. No longer supplied.* | As nec. |
| DM 416-80e | Balance weight for wheel, weight 56.5 g (R. VI). Since October 1962. | As nec. |
| DX 251-80 | Clip for starting handle. Since July 1965. | 1 |
| DM 854-3 | Protector, for wheel screw.<br>- NORMALE.<br>- LUXE. Until October 1958. | <br>4<br>4 |
| DM 854-90 | Spring securing wheel protector.<br>- NORMALE.<br>- LUXE. Until October 1958. | <br>4<br>4 |
| 392.632 | *Spring for wheel balance weight (R. VI). Until January 1962. No longer supplied.* | As nec. |
| DM 416-85 | Spring for wheel balance weight (R. VI). Since October 1962. | As nec. |
| D 622-4 | *Strap securing spare wheel. Until September 1962. Replaced by: DS 622-4* | 1 |
| DS 622-4 | Strap securing spare wheel. Since September 1962. | 1 |
| D 622-6 | Strap fixed securing spare wheel. | 1 |
| DS 622-99 | Support, rear, for spare wheel. Until September 1962. | 1 |
| DS 622-97c | Support, rear, for spare wheel. Since September 1962. | 1 |
| 483-S | Screw, hex. head, 7 diameter x 15 long, securing support for spare wheel | 2 |
| | **TOOLS** | |
| DS 251-2 | Starting handle spindle, with pin. June 1957 - March 1962. | 1 |
| DS 251-2a | Starting handle spindle, with pin. Since March 1962. | 1 |
| DS 625-96a | Strap retaining oil can. Until September 1962. | 1 |
| DS 621-1 | Spanner for sparking plug (R. VI). | 1 |
| 621.951 | Ring spanner, 12 x 14 (R. VI). | 1 |
| 650.139 | Spanner, closed end 12 sided (R. VI). | 1 |
| 650.147 | Spanner, double ended, 8 x 10 (R. VI). | 1 |
| 650.232 | Spanner, double ended 7 x 9 (R. VI). | 1 |
| D 251-1 | Starting handle. (R. VI). | 1 |
| DS 251-4c | *Extension for starting handle. BERLINE. September 1962 - October 1963. Replaced by: DS 251-4e.* | 1 |
| DS 251-4e | Extension for starting handle. Since October 1963. Replaces types supplied. Until September 1962. Order in addition: 1-DS 251-101. | 1 |
| DS 251-101 | Bracket for starting handle. September 1962 - July 1965. | 1 |
| DX 251-101 | Bracket for starting handle. Since July 1965. | 1 |
| 650.137 | Screwdriver (R. VI). | 1 |

| NUMBER | CHARACTERISTICS | TYPE | REMARKS |
|---|---|---|---|
| | NOTE: The bodies are supplied without side doors, boot door, bonnet, roof or front and rear wings. | | |
| DM 8-05 | Body, gear control bracket on left-hand side. Left-hand steering. | BERLINE | Until August 1961. For assembly until May 1958; order in addition: 2-DS 412-86, 2-DS 443-71, 2-DS 443-88. For assembly May 1958 - October 1959; order in addition: 2-DS 412-86. |
| DM 8-05b | Body, gear control support on right-hand side. Right-hand steering. | BERLINE | Until August 1961. For assembly until October 1959; order in addition: 1-DS 412-86. |
| DM 8-05h | Body, gear control support on left-hand side, 1 hole 90 x 70 for passage of power brake on left-hand side of engine housing. Left-hand steering. | BERLINE | August 1961 - September 1962. |
| DM 8-05r | Body, gear control support on left-hand side, 1 hole 90 x 70, for passage of power brake on left-hand side of engine housing with housing panel for damper in central part. Left-hand steering. | CABRIOLET | Until September 1962. |
| DM 8-05s | *Body, gear control support on right-hand side, 1 hole 70 x 50, for passage of power brake on right-hand side of engine housing. Right-hand steering.* | BERLINE | *August 1961 - September 1962. No longer supplied.* |
| DM 8-05t | Body, fixing for exhaust silencer under front seats. Left-hand steering. | BERLINE | September 1962 - September 1964. |
| DM 8-05u | Body, fixing for exhaust silencer under front seats. Right-hand steering. | BERLINE | September 1962 - September 1964. |
| DM 8-05v | Body, fixing for exhaust silencer under front seats. Left-hand steering. | CABRIOLET | September 1962 - September 1964. |
| DM 8-05w | Body, centre, distance of windscreen wiper spindles 556 mm. Left-hand steering. | BERLINE | September 1964 - July 1965. |
| DM 8-05x | Body, centre, distance of windscreen wiper spindles 556 mm. Right-hand steering. | BERLINE | September 1964 - July 1965. |
| DM 8-05y | Body, centre, distance of windscreen wiper spindles 556 mm. Left-hand steering. | CABRIOLET | Since September 1964. |
| DS 8-05c | Body, 2 slots, 52 mm on left-hand sidemember. L.H. steering. | BERLINE | Since July 1965. |
| DS 8-05u | Body, 1 slot, 80 mm on right-hand sidemember. R.H. steering. | BERLINE | Since July 1965. |


DM 8-98a
DM 8-98c
DM 8-98d
D 812-73
D 812-73a
D 822-3
D 961-75
D 961-75a
D 812-90
D 812-90a
D 961-80
232932
DS 961-189
DM 831-97
D 741-7
DM 741-04b
DM 741-04c
DM 741-04d
DM 741-04h
DM 741-04i
D 812-72
D 812-72a
DM 822-2b
DM 822-2c
DW 822-2
DW 822-2a
DM 814-64
D 814-88a
D 853-1a
D 741-5a
D452-92
D 812-88
D 812-88a
D 741-100a
DM 741-100
D741-106
DM 741-3
DM 741-3a
D 741-59
D 741-59a
D 741-5
D 741-77
619022
2334-S
621062
D 741-99
D811-2a
DM 811-2
D741-58
D741-58a
D 743-90
615721
615732
615715
88616
2664-S
304-S
2665-S
2363-S
D 741-108
D 741-109
DM 853-90
D 743-91
D 743-98

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Until September 1962** | |
| DM 8-98a | *Upper panel, with scuttle shelf and cross piece. Right-hand steering. Until August 1961. No longer supplied.* | 1 |
| DM 8-98c | Upper panel, with scuttle shelf and cross piece, 2 screws securing accelerator relay control. Left-hand steering. | 1 |
| DM 8-98d | *Upper panel with scuttle shelf and cross piece, 2 screws securing accelerator relay control. Right-hand steering. Since August 1961. No longer supplied.* | 1 |
| D 452-92 | Crossmember supporting brake cooling ducts. | 2 |
| DM 741-04b | Front unit, for caisson, with bracket for gear change control. BERLINE. Left-hand steering. Until August 1961.<br>- for assembly until May 1958; order in addition: 2-DS 443-71, 2-DS 443-88, 2-DS 412-86.<br>- For assembly May 1958 - October 1959; order in addition: 2-DS 412-86. | 1 |
| DM 741-04c | *Front unit for caisson, with bracket for gear change control. BERLINE. Right-hand steering. Until August 1961.*<br>*- for assembly until October 1959; order in addition: 1-DS 412-86. No longer supplied.* | 1 |
| DM 741-04d | Front unit for caisson, with bracket for gear change control, 1 hole 90 x 70 for passage of power brake on left-hand side of engine housing. BERLINE. Left-hand steering. Since August 1961. | 1 |
| DM 741-04h | Front unit for caisson, with bracket for gear change control, 1 hole 90 x 70 for passage of power brake on left-hand side with housing panel for damper in the centre part. Left-hand steering. CABRIOLET. | 1 |
| DM 741-04i | Front unit for caisson, with bracket for gear change control, 1 hole 70 x 50 for passage of power brake on right-hand side of engine housing. BERLINE. Right-hand steering. Since August 1961. | 1 |
| DM 741-3 | Front part of front unit for caisson, with bracket for gear change control. Left-hand steering. | 1 |
| DM 741-3a | Front part of front unit for caisson, with bracket for gear change control. Right-hand steering. | 1 |
| D 741-5 | Sidemember, front, of front unit, left-hand. | 1 |
| D 741-5a | Sidemember, front, of front unit, right-hand. | 1 |
| D 741-7 | Crossmember front, for spare wheel. | 1 |
| D 741-58 | Closing panel, for front unit and front body siderail, left-hand. | 1 |
| D 741-58a | Closing panel, for front unit and front body siderail, right-hand. | 1 |
| D 741-59 | Closing panel, lateral, for front sidemember, left-hand. | 1 |
| D 741-59a | Closing panel, lateral, for front sidemember, right-hand. | 1 |
| D 741-77 | Crossmember, front, for front unit, with yokes. | 1 |
| D 741-99 | Closing panel, only, for front part of front unit. | 2 |
| D 741-100a | Front sidemember, upper angle plate, for fixing heater duct and reinforcement, right-hand. | 1 |
| DM 741-100 | *Front sidemember, left-hand. Replaced by DS 741-100.* | 1 |
| D 741-106 | Connecting piece, between front and centre crossmembers of front unit. | 1 |
| D 741-108 | Felt packing, 240 x 15 x 4, for closing panel of front of front unit. | 2 |
| D 741-109 | Felt packing, 435 x 15 x 4, for closing panel of front part of front unit. | 4 |
| D 743-90 | Rubber strip, holding closing plate on sidemember (1.860 mm long). | 2 |
| D 743-91 | Rubber strip, for closing plate of sidemember of centre unit (950 mm long) (R. VI). | 4 |
| D 743-98 | *Closing panel, detachable, for sidemember of centre unit (954 mm long). Replaced by DM 743-98.* | 4 |
| D 811-2a | Sidemember for bottom of body, right-hand. | 1 |
| DM 811-2 | Sidemember, for bottom of body, left-hand. | 1 |
| D 812-72 | *Closing panel, upper, for front pillar, left-hand. Replaced by: DS 812-72.* | 1 |
| D 812-72a | *Closing panel, upper, for front pillar, right-hand. Replaced by: DS 812-72a.* | 1 |
| D 812-73 | Closing panel, inner, for front pillar, (upper part of body), left-hand. | 1 |
| D 812-73a | Closing panel, inner, for front pillar, (upper part of body), right-hand. | 1 |
| D 812-88 | Front pillar, (lower part of body), left-hand. | 1 |
| D 812-88a | Front pillar, (lower part of body), right-hand. | 1 |
| D 812-90 | Front pillar, (upper part of body), left-hand. | 1 |
| D 812-90a | Front pillar, (upper part of body), right-hand. | 1 |
| DM 814-64 | Gusset, lower, for front pillar, with hole for passage of electrical wiring, left-hand. | 1 |
| D 814-88a | Gusset, lower, for front pillar, right-hand. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 822-2b | *Side panel for scuttle, left-hand. Right-hand steering. Replaced by: DS 822-2d.* | 1 |
| DM 822-2c | *Side panel for scuttle, right-hand. Right-hand steering. Replaced by: DS 822-2e.* | 1 |
| DW 822-2 | *Side panel for scuttle, with swivelling bracket, for handbrake, left-hand. Left-hand steering. Replaced by: DW 822-2b.* | 1 |
| DW 822-2a | *Side panel for scuttle, with welded plates, right-hand. Left-hand steering. Replaced by DW 822-2c.* | 1 |
| D 822-3 | Scuttle dome. | 1 |
| DM 831-97 | *Panel for accelerator pedal. Left-hand steering. Since August 1961. No longer supplied.* | 1 |
| D 853-1a | Valance for front part of caisson. | 1 |
| DM 853-90 | Covering strip for front edge of valance, for front part of caisson. | 1 |
| D 961-75 | Surround, lateral, left-hand, for windscreen. | 1 |
| D 961-75a | Surround, lateral, right-hand, for windscreen. | 1 |
| D 961-80 | Closing plug, round, 42 mm diameter for sealing body. | 2 |
| DS 961-189 | *Reinforcement, central, for windscreen surround, on scuttle dome. Replaced by DS 961-189a.* | 1 |
| 304-S | Screw, hex. head, 6 diameter x 16 long, securing closing panels for the front part. Since March 1961. | 12 |
| 2.334-S | Washer, shakeproof, 5.2 x 9.4 (R. VI). for screw securing: | |
| | - covering strip. | 11 |
| | - valance. | 18 |
| 2.363-S | Washer, plain, 6.5 x 14, for screw securing closing panels, for the front part of the front unit (R. III). | 12 |
| 2.664-S | *Screw, round head, 3.5 diameter x 20 long, securing closing panels for sidemember centre unit. Replaced by 2.264-S (R. VI).* | 12 |
| 2.665-S | Screw, P.K. diameter x 16 long, securing closing panels for front part of front unit (R. VI). Until March 1961. | 6 |
| 88.616 | Washer, 4.2 x 12 x 0.8 for screw, securing closing panel on sidemember of centre unit (R. III). | 12 |
| 232.932 | Grommet for sealing body. | 8 |
| 615.715 | Nut clip, for 3.5 mm diameter screw securing closing panel for sidemember of centre unit (R. VI). | 12 |
| 615.721 | Nut clip for 4.85 mm diameter screw securing closing panel for the front part of the front unit (R. VI). Until March 1961. | 6 |
| 615.732 | Nut clip securing closing panels, for the front part. Since March 1961. | 12 |
| 619.022 | Washer, 5 x 14 x 1 for screw securing covering strip and valance. | 30 |
| 621.062 | *Screw, hex. head, 5 diameter x 14 long securing:* | |
| | - *covering strip on valance.* | 11 |
| | - *valance.* | 18 |
| | *Replaced by 283-S 30.* | |


DM8-98c
DM8-98d
D812-73
D812-73a
D961-75
D961-75a
D822-3
DM741-04g
DM741-04h
DS741-7a
DM741-50b
DM741-50c
DS741-50b
DS741-50c
D961-80
232932
309637
DS961-189
D812-90
D812-90a
DM831-97a
D812-72
D812-72a
DM822-2b
DM822-2c
DW822-2
DW822-2a
D812-88
D812-88a
DM741-3b
DM741-3c
DS741-78
DM814-64
D814-88a
DS741-99
DS741-5
DS741-5a
DM741-100
DM741-100a
D741-109
D741-58
D741-58a
DS741-58b
DS741-58c
DM741-91c
DM741-91d
DS741-91a
DS741-91b
D741-59
D741-59a
DS251-75
2320-S
DS853-99
615732
D743-98
88616
2482-S
619133
2334-S
2514-S
DS853-84
DM443-64
D743-90
D743-91
2664-S
DM811-2
D811-2a
295-S
482-S
DS853-87
DS853-87a

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Since September 1962** | |
| DM 8-98c | Upper panel with scuttle shelf and cross piece, 4 welded screws in the central part, hole for passage of steering 180 mm, hole 40 mm on left-hand side. L. H. steering. Until September 1964. | 1 |
| DM 8-98d | *Upper panel with scuttle shelf and cross piece, 2 screws securing accelerator reply control. R.H. steering. Until September 1964. No longer supplied.* | 1 |
| DM 8-98f | Upper panel with scuttle shelf and cross piece. L. H. steering. September 1964 - July 1965. | 1 |
| DM 8-98g | Upper panel with scuttle shelf and cross piece. R. H. steering. September 1964 - July 1965. | 1 |
| DS 8-98d | *Upper panel with scuttle shelf and cross piece. L.H. steering. Since July 1965. Replaced by DX 8-98c.* | 1 |
| DS 8-98e | Upper panel with scuttle and cross piece. R. H. steering. Since July 1965. | 1 |
| DS 251-75 | Shutter for starting handle opening on panel (R. VI). | 1 |
| DX 251-80 | Clip for starting handle. Since July 1965. | 1 |
| DX 251-101 | Bracket for starting handle. Since July 1965. | 1 |
| DM 334-114b | Bracket for gear change control bearing, fixing centres 97 and 120 mm. L. H. steering. Since July 1965. | 1 |
| DM 334-284c | Bracket for gear change control bearing, fixing centres 116 and 120 mm. R. H. steering. Since July 1965. | 1 |
| DM 443-64 | Rubber for finishing panel under body side rail, 275 mm long (R. VI). | 2 |
| DM 741-04g | Front unit of caisson with intermediate crossmember and support for gear change control bearing. L. H. steering. Until July 1965. | 1 |
| DM 741-04k | Front unit of caisson with intermediate crossmember and support for gear change control bearing. R. H. steering. Until July 1965. | 1 |
| DS 741-04g | Front unit of caisson with intermediate crossmember, without support for bearing, gusset between scuttle and sidemember, reinforced. 1 slot of 80 mm on right-hand sidemember. R. H. steering. Since July 1965. | 1 |
| DS 741-04h | Front unit of caisson with intermediate crossmember, without support for bearing, gusset between scuttle and sidemember, reinforced. 2 slots of 52 mm on left-hand sidemember. L. H. steering. Since July 1965. | 1 |
| DM 741-3b | *Front unit of caisson (front part) with intermediate crossmember and bearing support. L. H. steering. Until July 1965. Replaced by DX 741-3d; order in addition: 1-DX 251-80, 1-DS 251-101, 1-DM 334-114b.* | 1 |
| DM 741-3c | *Front unit of caisson (front part) with intermediate crossmember and bearing support. R. H. steering. Until July 1965. Replaced by DX 741-3e; order in addition: 1-DX 251-80, 1-DX 251-101, 1-DM 334-284c.* | 1 |
| DS 741-3b | *Front unit of caisson (front part) without bearing support, 2 notches in the lower part. R.H. steering. Since July 1965. Replaced by DX 741-3e.* | 1 |
| DX 741-3a | *Front unit of caisson (front part) with bearing support, 2 notches in the lower part. L.H. steering. Since July 1965. Replaced by DX 741-3d.* | 1 |
| DS 741-5 | Front sidemember of front unit, L. H. | 1 |
| DS 741-5a | *Front sidemember of front unit, right-hand. Until July 1965. Replaced by DX 741-5; order in addition: 1-DX 251-80, 1-DX 251-101.* | 1 |
| DX 741-5 | Front sidemember of front unit, right-hand. Since July 1965. | 1 |
| DS 741-7a | *Front crossmember for spare wheel and support for starting handle. Until September 1964. Replaced by DX 741-7.* | 1 |
| DS 741-7b | *Front crossmember for spare wheel and support for starting handle. Since September 1964. Replaced by DX 741-7.* | 1 |
| DM 741-50b | *Front extension comprising: front sidemember, closing panel for siderail, distance piece for front unit, siderail for front unit, support for gear controls, left-hand. L.H. steering. Replaced by DX 741-50; order in addition: 1-DX 251-80, 1-DX 251-101, 1-DM 334-114b.* | 1 |
| DM 741-50c | *Front extension comprising: front sidemember, closing panel for siderail, distance piece for front unit, siderail for front unit, support for gear controls, right-hand. R.H. steering. Replaced by DX 741-50c; order in addition: 1-DX 251-80, 1-DX 251-101, 1-DM 334-284c.* | 1 |
| DS 741-50b | *Front extension comprising: front sidemember, closing panel for siderail, distance piece for front unit, siderail for front unit, left-hand. R. H. steering. Replaced by DX 741-50b.* | 1 |
| DS 741-50c | *Front extension comprising: front sidemember, closing panel for siderail, distance piece for front unit, siderail for front unit, right-hand. L.H. steering. Replaced by DX 741-50a.* | 1 |
| D 741-58 | Closing panel for front unit and front body siderail, left-hand. | 1 |
| D 741-58a | Closing panel for front unit and front body siderail, right-hand. | 1 |
| DS 741-58 | Closing panel for siderail on sidemember, left-hand. Since July 1965. | 1 |



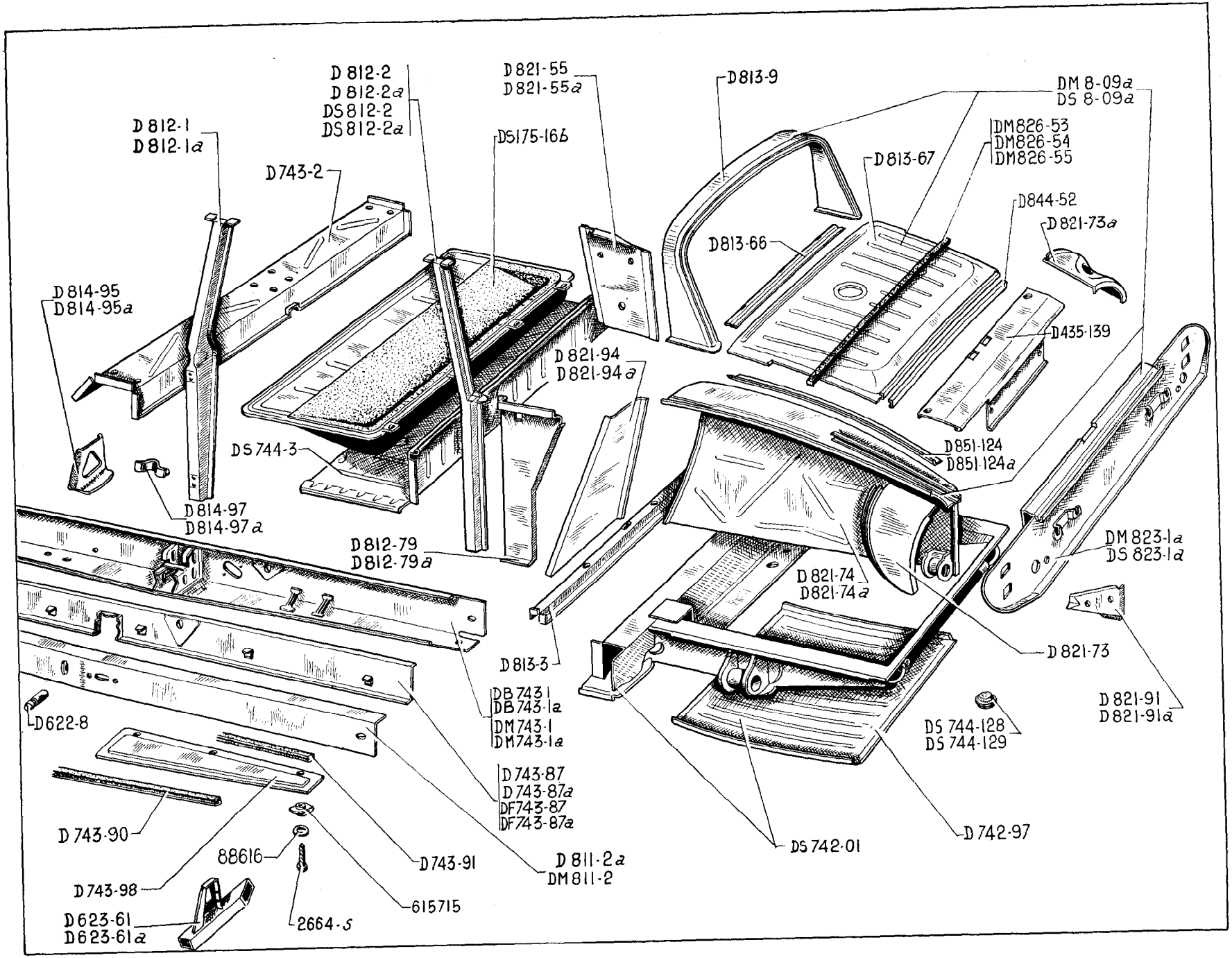
The numbers underlined indicate new parts which do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 741-58a | Closing panel for siderail of sidemember, right-hand. Since July 1965. | 1 |
| DS 741-58b | *Closing panel for siderail of sidemember, left-hand. Until July 1965. Replaced by DS 741-58.* | 1 |
| DS 741-58c | *Closing panel for siderail of sidemember, right-hand. Until July 1965. Replaced by DS 741-58a.* | 1 |
| D 741-59 | Closing panel, lateral, for front sidemember, left-hand. | 1 |
| D 741-59a | Closing panel, lateral, for front sidemember, right-hand. | 1 |
| DS 741-78 | Distance piece for front unit, between sidemember and siderail. | 2 |
| DM 741-91c | *Siderail for front unit with support for gear control, left-hand. L.H. steering. Until July 1965. Replaced by DX 741-91b.* | 1 |
| DM 741-91d | Siderail for front unit with support for gear control, right-hand. R.H. steering. Until July 1965. | 1 |
| DS 741-91a | *Siderail for front unit, left-hand. R.H. steering. Until July 1965. Replaced by DX 741-91d.* | 1 |
| DS 741-91b | *Siderail for front unit, right-hand. L.H. steering. Until July 1965. Replaced by DX 741-91a.* | 1 |
| DS 741-91c | *Siderail for front unit, 10 welded nuts, right-hand. R.H. steering. Since July 1965. Replaced by DX 741-91c.* | 1 |
| DX 741-91a | Siderail for front unit, 3 welded nuts, right-hand. L.H. steering. Since July 1965. | 1 |
| DX 741-91b | Siderail for front unit, 7 welded nuts, left-hand. L.H. steering. Since July 1965. | 1 |
| DX 741-91d | Siderail for front unit, 2 welded nuts, left-hand. R.H. steering. Since July 1965. | 1 |
| DS 741-99 | Closing panel for front unit. | 1 |
| DM 741-100 | *Front sidemember, left-hand. Until July 1965. Replaced by DS 741-100.* | 1 |
| DM 741-100a | *Front sidemember with distance piece and gusset, right-hand. Replaced by DX 741-100.* | 1 |
| DS 741-100 | Front sidemember, left-hand. Since July 1965. | 1 |
| D 741-109 | Sound deadening felt, 435 x 15 x 4 for closing the front part of the front unit. | 4 |
| D 743-90 | Rubber strip for closing panel on sidemember, 1.860 m long. | 2 |
| D 743-91 | Rubber strip for closing panel of centre unit, 950 mm long (R. VI). | 4 |
| D 743-98 | *Removable closing panel for centre unit sidemember, 954 mm long. Until April 1965. Replaced by DM 743-98.* | 4 |
| DM 743-98 | Removable closing panel for centre unit sidemember, 954 mm long. Since April 1965. | 4 |
| D 811-2a | Siderail for bottom of body, right-hand. | 1 |
| DM 811-2 | Siderail for bottom of body, left-hand. | 1 |
| D 812-72 | *Closing panel, upper, for front pillar, left-hand. Until September 1964. Replaced by DS 812-72.* | 1 |
| D 812-72a | *Closing panel, upper, for front pillar, right-hand. Until September 1964. Replaced by DS 812-72a.* | 1 |
| DS 812-72 | Closing panel, upper, for front pillar, left-hand. Since September 1964. | 1 |
| DS 812-72a | Closing panel, upper, for front pillar, right-hand. Since September 1964. | 1 |
| D 812-73 | Closing panel, inner, for left-hand front pillar (upper part of body). | 1 |
| D 812-73a | Closing panel, inner, for right-hand front pillar (upper part of body). | 1 |
| D 812-88 | Front pillar, left-hand (lower part of body). | 1 |
| D 812-88a | Front pillar, right-hand (lower part of body). | 1 |
| D 812-90 | Front pillar, left-hand (upper part of body). | 1 |
| D 812-90a | Front pillar, right-hand (upper part of body). | 1 |
| DM 814-64 | Gusset, lower, for front pillar, with hole for passage of electric wiring, left-hand. | 1 |
| D 814-88a | Gusset, lower, for front right-hand pillar. | 1 |
| DM 822-2b | *Side panel, left-hand, for scuttle. R.H. steering. Until September 1964. Replaced by DS 822-2d.* | 1 |
| DM 822-2c | *Side panel, right-hand, for scuttle. R.H. steering. Until September 1964. Replaced by DS 822-2e.* | 1 |
| DS 822-2d | Side panel for scuttle, left-hand. R.H. steering. Since September 1964. | 1 |
| DS 822-2e | Side panel for scuttle right-hand. R.H. steering. Since September 1964. | 1 |
| DW 822-2 | *Side panel for scuttle, with swivelling bracket for handbrake, left-hand. L.H. steering. Until September 1964. Replaced by DW 822-2b.* | 1 |
| DW 822-2a | *Side panel for scuttle, with welded plates, right-hand. L.H. steering. Until September 1964. Replaced by DW 822-2c.* | 1 |
| DW 822-2b | Side panel for scuttle, left-hand. L.H. steering. Since September 1964. | 1 |
| DW 822-2c | Side panel for scuttle, right-hand. L.H. steering. Since September 1964. | 1 |

The numbers underlined indicate new parts which do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 961-189 | Central reinforcement for windscreen surround on scuttle dome. Until September 1964. | 1 |
| DS961-189a | Central reinforcement for windscreen surround on scuttle dome. Since September 1964. | 1 |
| 295-S | Screw, hex. head, 5 x 16, for securing closing panel (R. III). | 15 |
| 482-S | Screw, hex. head, 5 x 12.5 for securing: | |
| | - crossmember. | 4 |
| | - bearing support. Since July 1965. | 4 |
| 2.263-S | Screw, round head, 3.5 x 15.9, for securing closing panel (R. VI). Since April 1965. | 12 |
| 2.320-S | Nut, hex., 5 x 75, for closing panel. | 12 |
| 2.334-S | Washer, shakeproof, 5.2 x 9.4, for securing closing panel (R. VI). | 15 |
| 2.482-S | Washer, 7.5 x 14, for securing:- | |
| | - crossmember. | 4 |
| | - bearing support. Since July 1965. | 4 |
| 2.514-S | Washer, shakeproof, 7.3 x 12 (R. VI) for securing:- | |
| | - crossmember. | 4 |
| | - bearing support. Since July 1965. | 4 |
| 2.664-S | Screw, round head, 3.5 x 20, for securing closing panel on sidemember of centre unit (R. III). | 12 |
| 88.616 | Washer, 4.2 x 12 x 0.8, for screws securing closing panel on sidemember of centre unit (R. III). | 12 |
| 232.932 | Sealing grommet for body. | 8 |
| 309.637 | Plug for holes securing safety harness. | 6 |
| 615.715 | Nut clips for securing closing panel (R. VI). Since April 1965. | 12 |
| 615.732 | Nut clips for screws, 3.5 diameter for securing closing panel on sidemember of centre unit (R. VI). Until April 1965. | 12 |
| 619.133 | Washer, 5.25 x 15 x 1.5, for securing closing panel. | 4 |

The numbers underlined indicate new parts which do not appear on the illustration.

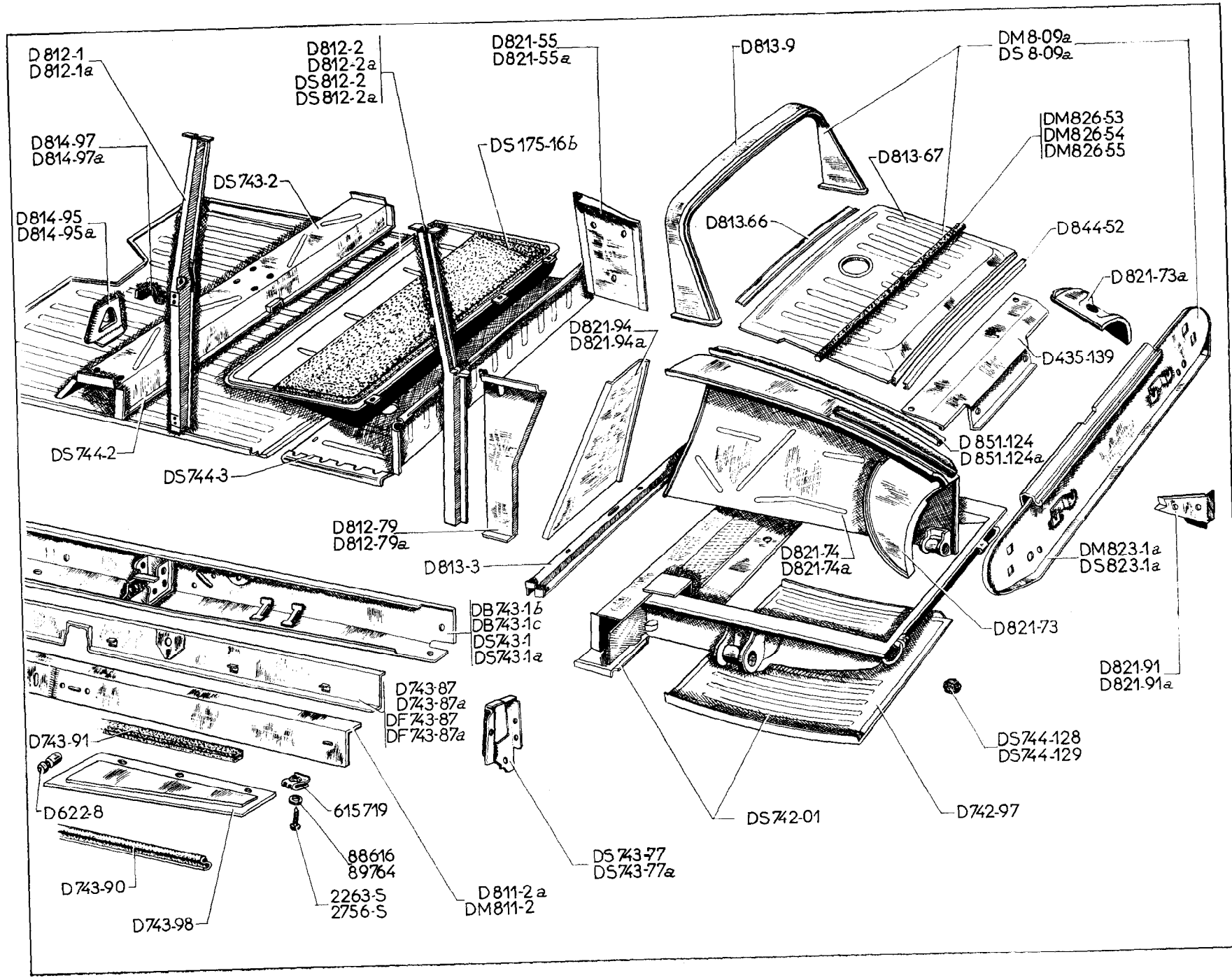

D 812-2
D 812-2a
DS 812-2
DS 812-2a
D 821-55
D 821-55a
D813-9
DM 8-09a
DS 8-09a
D 812-1
D 812-1a
DS175-16b
D743-2
DM826-53
DM826-54
DM826-55
D813-67
D844-52
D821-73a
D813-66
D814-95
D814-95a
D435-139
D 821-94
D 821-94a
DS 744-3
D851-124
D851-124a
D 814-97
D 814-97a
D 812-79
D 812-79a
DM 823-1a
DS 823-1a
D 821-74
D 821-74a
D 821-73
D 813-3
D821-91
D 821-91a
DB 743 1
DB 743-1a
DM 743-1
DM 743-1a
DS 744-128
DS 744-129
D622-8
D 743-87
D 743-87a
DF 743-87
DF 743-87a
D 743-90
88616
D 743-91
D 811-2a
DM 811-2
DS 742-01
D 742-97
D 743-98
615715
D 623-61
D 623-61a
2664-S

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Since September 1962** | |
| DM 8-09a | *Rear unit for body, 4 holes 18 x 18 for wing fixing with lamp brackets. BERLINE. Until September 1964. Replaced by DS 8-09b.* | 1 |
| DS 8-09a | Rear unit for body without supports for stay. CABRIOLET. | 1 |
| DS 8-09b | Rear unit for body, 4 holes 18 x 18 for wing fixing. BERLINE. Since September 1964. | 1 |
| DS 175-16b | Access cover to tank. | 1 |
| D 435-139 | Panel protecting rear corrector control. | 1 |
| D 622-8 | Pin for jacking stand. | 2 |
| DS 742-01 | Unit, rear, for caisson (rear part) with support for jack, centres for securing exhaust 212 mm. | 1 |
| D 742-97 | Floor panel for boot. | 1 |
| DB 743-1b | Sidemember for centre unit with gusset, 2 mm thick reinforcement, right-hand. CABRIOLET. | 1 |
| DB 743-1c | Sidemember for centre unit with gusset, 2 mm thick, reinforcement, left-hand. CABRIOLET. | 1 |
| DS 743-1 | Sidemember for centre unit, interior reinforcement 1,695 mm long, thickness 1 mm, left-hand. BERLINE. | 1 |
| DS 743-1a | Sidemember for centre unit, interior reinforcement 1,695 mm long, thickness 1 mm, right-hand. BERLINE. | 1 |
| DS 743-2 | Crossmember under front seats, 1,260 mm long x 447 mm wide. | 1 |
| DS 743-77 | Closing panel for sidemember on rear pillar, left-hand. | 1 |
| DS 743-77a | Closing panel for sidemember on rear pillar, right-hand. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| D 743-87 | Lining for centre unit sidemember, left-hand. BERLINE. | 1 |
| D 743-87a | Lining for centre unit sidemember, right-hand. BERLINE. | 1 |
| DF 743-87 | Lining for reinforcement for centre unit sidemember, left-hand. CABRIOLET. | 1 |
| DF 743-87a | Lining with reinforcement for centre unit sidemember, right-hand. CABRIOLET. | 1 |
| D 743-90 | Rubber strip for closing panel on sidemember, 1,860 mm long. | 2 |
| D 743-91 | Rubber strip for closing panel of central pillar sidemember, (950 mm long) (R. VI). | 4 |
| D 743-98 | Closing panel, detachable, for central pillar sidemember (954 mm long). Until April 1965. | 4 |
| DM 743-98 | Closing panel, detachable, for central pillar sidemember (954 mm long). Since April 1965. | 4 |
| DS 744-2 | Valance, central, of caisson, with opening for exhaust box, longitudinal reinforcement, thickness 1 mm. | 1 |
| DS 744-3 | Heel board for petrol tank. | 1 |
| DS 744-128 | Rubber plug for sealing boot. | 2 |
| DS 744-129 | Plug for sealing floor. | 12 |
| D 811-2a | Sidemember for bottom of body, right-hand. | 1 |
| DM 811-2 | Sidemember for bottom of body, left-hand. | 1 |
| D 812-1 | *Centre pillar of body, left-hand. Until October 1962. Replaced by DW 812-1.* | 1 |
| D 812-1a | *Centre pillar of body, right-hand. Until October 1962. Replaced by DW 812-1a.* | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DW 812-1 | Centre pillar, with hole for parking light and for securing safety harness. Since October 1962. | 1 |
| DW 812-1a | Centre pillar, with hole for parking light and for securing safety harness. Since October 1962. | 1 |
| D 812-2 | Rear pillar of body, left-hand. BERLINE. | 1 |
| D 812-2a | Rear pillar of body, right-hand. BERLINE. | 1 |
| DS 812-2 | Rear pillar of body, left-hand. CABRIOLET. | 1 |
| DS 812-2a | Rear pillar of body, right-hand. CABRIOLET. | 1 |
| D 812-79 | Closing panel, lateral, lower, for rear pillar, left-hand. | 1 |
| D 812-79a | Closing panel, lateral, lower, for rear pillar, right-hand. | 1 |
| D 813-3 | Crossmember, lower, rear, for body. | 1 |
| D 813-9 | Crossmember, upper, rear, for body. | 1 |
| D 813-66 | Crossmember, for rear window shelf. | 1 |
| D 813-67 | Panel only for rear window shelf. | 1 |
| D 814-95 | Gusset connecting front left-hand and rear right-hand of siderail, for bottom of body. | 2 |
| D 814-95a | Gusset connecting front right-hand and rear left-hand of siderail, for bottom of body. | 2 |
| D 814-97 | Reinforcement, lower, for central pillar, left-hand. | 1 |
| D 814-97a | Reinforcement, lower, for central pillar, right-hand. | 1 |
| D 821-55 | Lining for quarter panel, left-hand. | 1 |
| D 821-55a | Lining for quarter panel, right-hand. | 1 |

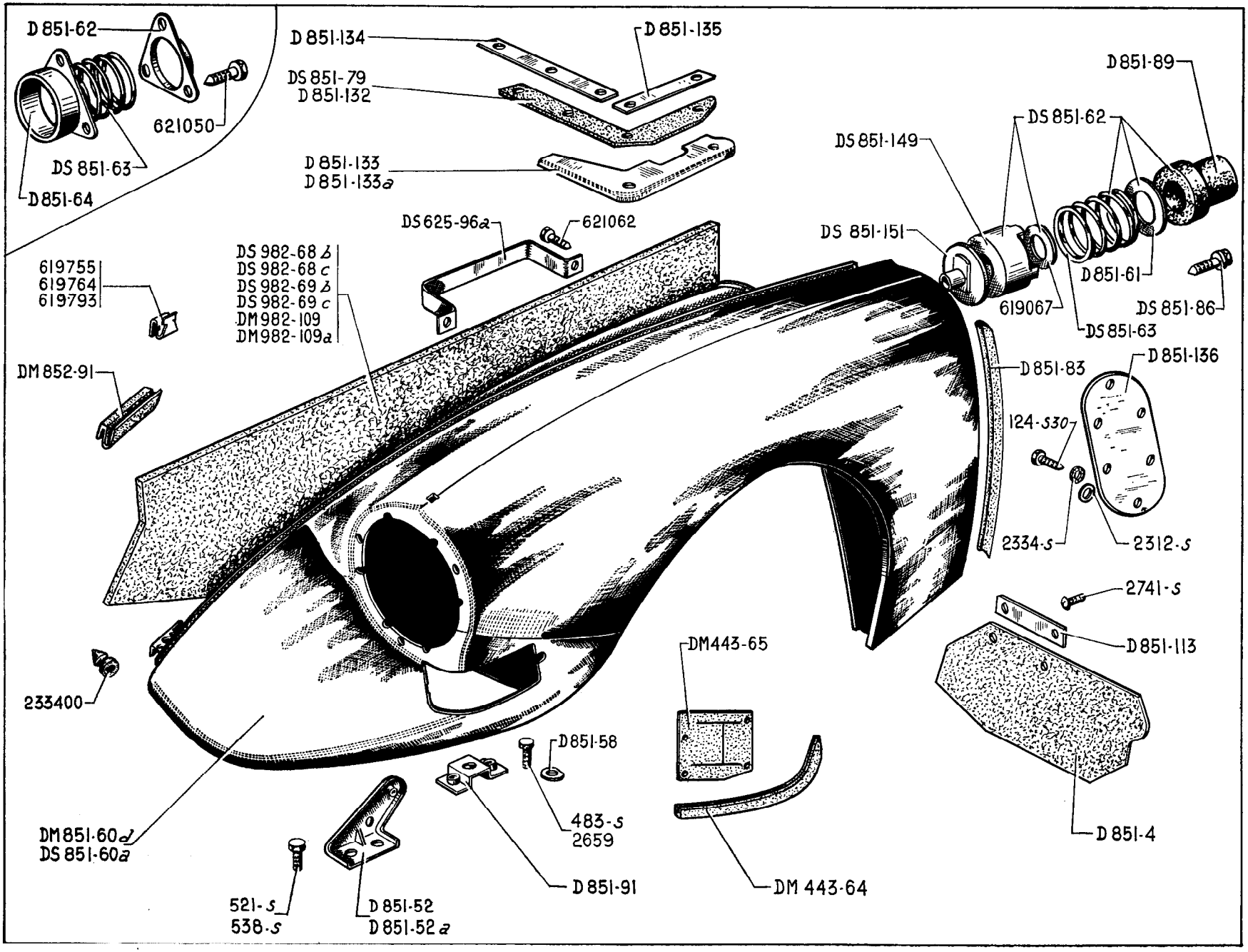
The numbers underlined indicate new parts which do not appear on the illustration.


D812-1
D812-1a
D812-2
D812-2a
DS812-2
DS812-2a
D821-55
D821-55a
D813-9
DM8-09a
DS 8-09a
D814-97
D814-97a
DS743-2
DS175-16b
DM826-53
DM826-54
DM826-55
D813-67
D814-95
D814-95a
D813-66
D844-52
D821-73a
D821-94
D821-94a
D435-139
DS744-2
DS744-3
D851-124
D851-124a
D812-79
D812-79a
D813-3
D821-74
D821-74a
DM823-1a
DS823-1a
DB743-1b
DB743-1c
DS743-1
DS743-1a
D821-73
D821-91
D821-91a
D743-87
D743-87a
DF743-87
DF743-87a
D743-91
DS744-128
DS744-129
D622-8
615719
88616
89764
DS743-77
DS743-77a
DS742-01
D742-97
D743-90
D743-98
2263-S
2756-S
D811-2a
DM811-2

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| D 821-73 | Connecting panel, rear, left-hand. | 1 |
| D 821-73a | Connecting panel, rear, right-hand. | 1 |
| D 821-74 | Rear wheel arch, left-hand. | 1 |
| D 821-74a | Rear wheel arch, right-hand. | 1 |
| D 821-91 | Gusset for reinforcement of rear wheel arch, left-hand. | 1 |
| D 821-91a | Gusset for reinforcement of rear wheel arch, right-hand. | 1 |
| D 821-94 | Closing panel for front of rear wheel arch, left-hand. | 1 |
| D 821-94a | Closing panel for front of rear wheel arch, right-hand. | 1 |
| DM 823-1a | *Rear closing panel for boot, with lamp brackets, 4 holes 18 x 18 for wing fixing. BERLINE. Until September 1964. Replaced by DS 823-1b.* | 1 |
| DS 823-1a | Rear closing panel for boot, without lining. CABRIOLET. | 1 |
| DS 823-1b | Rear closing panel, 4 holes 18 x 18, for wing fixing. BERLINE. Since September 1964. | 1 |
| DM 826-53 | Sealing strip, upper and lower, for closing panel, 1,030 mm long (R. VI). Until June 1963. | 2 |
| DM 826-54 | Sealing strip, lateral, for closing panel, 550 mm long (R. VI). | 2 |
| DM 826-55 | Sealing strip, between front cross-member and closing panel, 700 x 20 x 8 (R. VI). | 1 |
| D 844-52 | Beading, upper, for rear window shelf, 1,180 mm long. | 1 |
| D 851-124 | Beading, upper, for rear wing, left-hand, on wheel arch, 838 mm long. | 1 |
| D 851-124a | Beading, upper, for rear wing, right-hand, on wheel arch, 670 mm long. | 1 |
| 2.263-S | Screw, round head, 3.5 x 15.9, for securing finishing panel on siderail (R. VI). | 12 |
| 2.756-S | Screw, P.K. 3 x 10 for securing finishing panel on siderail (R. VI). | 4 |
| 88.616 | Washer, 4.2 x 12 x 0.8 for screws securing (R. III): - closing panel. | 12 |
| 89.764 | Washer, 5 x 10 x 1 for closing panel on sidemember (R. IV). | 6 |
| 615.715 | Nut clip for removable closing panel (R. VI). | 12 |
| 615.719 | Nut clips for securing finishing panel, front and rear (R. VI). | 2 |



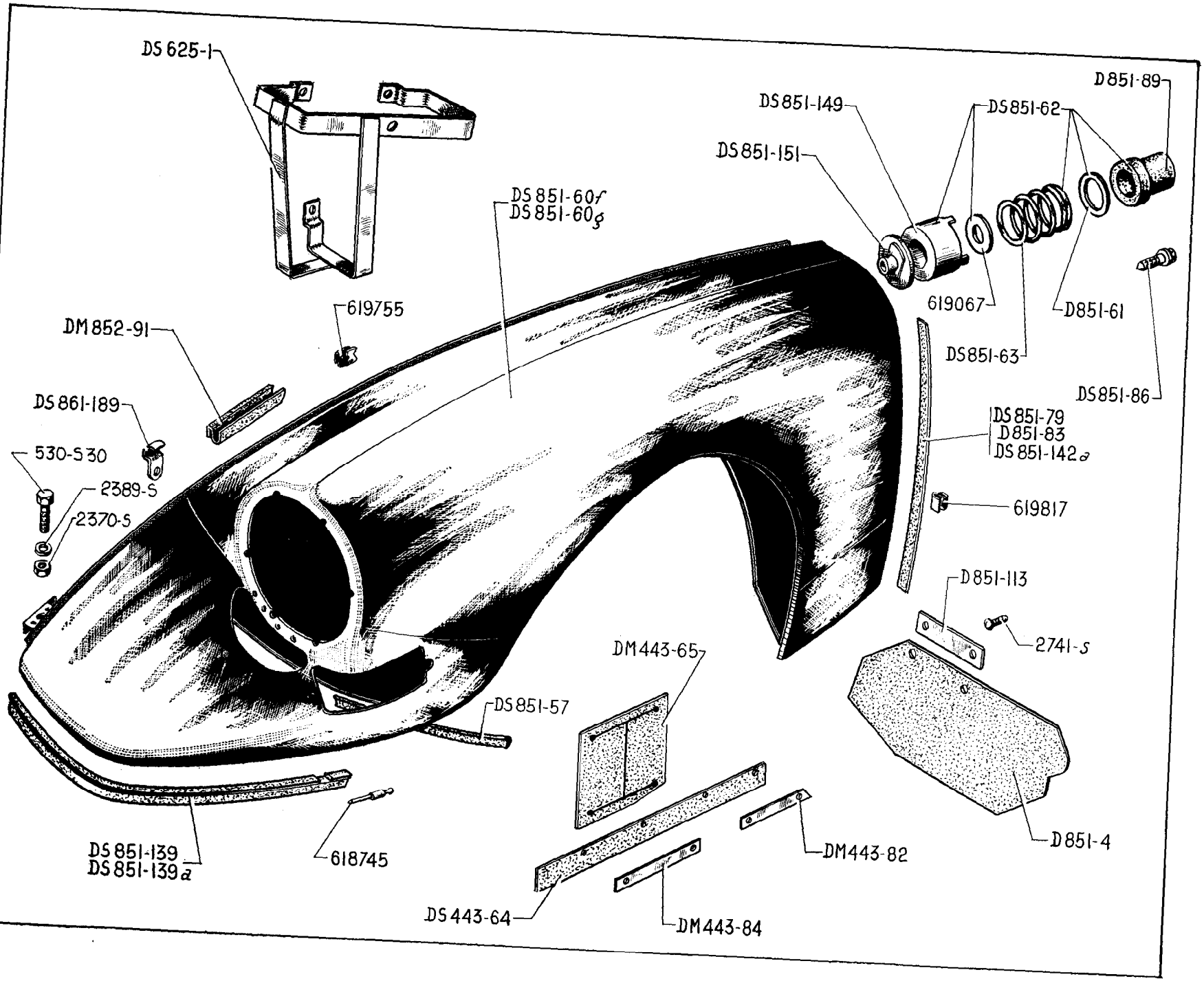
The numbers underlined indicate new parts which do not appear on the illustration.


D 851-62
621050
DS 851-63
D 851-64
D 851-134
D 851-135
DS 851-79
D 851-132
D 851-133
D 851-133a
D 851-89
DS 851-62
DS 851-149
DS 851-151
D 851-61
619067
DS 851-63
DS 851-86
DS 625-96a
621062
619755
619764
619793
DS 982-68b
DS 982-68c
DS 982-69b
DS 982-69c
DM 982-109
DM 982-109a
DM 852-91
D 851-83
D 851-136
124-S30
2334-S
2312-S
2741-S
D 851-113
233400
DM 443-65
D 851-58
483-S
2659
DM 851-60d
DS 851-60a
521-S
538-S
D 851-52
D 851-52a
D 851-91
DM 443-64
D 851-4

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Until September 1962** | |
| DM 443-64 | Sealing strip on steering relay shield (R. VI). | 2 |
| DM 443-65 | Sealing strip, rubber, for passage of steering relay. | 2 |
| DS 625-96a | Strap holding oil-can. | 1 |
| D 851-4 | Mudflap for front wing, 160 mm long. | 2 |
| D 851-52 | Bracket, outer, securing front left-hand wing on valance. | 1 |
| D 851-52a | Bracket, outer, securing front right-hand wing on valance. | 1 |
| D 851-58 | Washer, 5.5 x 28 x 2 for screws securing:<br>- centre bracket on front wing.<br>- support securing wing on front crossmember. | <br>12<br>4 |
| DM 851-60d | Front wing, left-hand. Replaces earlier types.<br>- For assembly before May 1958, order in addition: 2-DS 851-62, 2-DS 851-86, 2-DS 851-151. | 1 |
| DS 851-60a | Front wing, right-hand. Replaces earlier types.<br>- For assembly before May 1958. order in addition: 2-DS 851-62, 2-DS 851-86, 2-DS 851-151. | 1 |
| D 851-61 | Thrust washer, 25 x 44, for spigot spring on wing. | 4 |
| D 851-62 | Locking plate for spigot in wing (central hole 39 mm mm diameter) fixing by 3 screws. Until May 1958. | 4 |
| DS 851-62 | Adjustable centring bracket for wing spigot secured by one central screw. Since May 1958. | 4 |
| DS 851-63 | Thrust spring for spigoted wing, external diameter 44 mm, 4 holes. | 4 |
| D 851-64 | Centring bracket for spigot in wing, secured by 3 screws. Until May 1958. | 4 |
| DS 851-79 | Sealing strip between front wing and caissons, 234 mm long. Since February 1962. | 2 |
| D 851-83 | Sealing strip, rubber, 383 mm long:<br>- wing valance, front part.<br>- wing valance, rear part.<br>- lining for front part. | <br>2<br>2<br>2 |
| DS 851-86 | Screw securing adjustable bracket on wing, length under head 20 mm. Since May 1958. | 4 |
| D 851-89 | Rubber, centring sleeve for spigot in wing. | 4 |
| D 851-91 | Support, internal, for securing front wing on crossmember. | 2 |
| D 851-113 | Reinforcement plate, 26 x 80, for wing mudflap. | 2 |
| D 851-132 | Sealing strip, rubber, between wing and caisson, 144 mm long, 93 mm wide. Until February 1962. | 2 |
| D 851-133 | Support, left-hand, securing rubber seal between wing and caisson. Until February 1962. | 1 |
| D 851-133a | Support, right-hand, securing rubber seal between wing and caisson. Until February 1962. | 1 |
| D 851-134 | Backplate securing rubber seal, between wing and caisson, 217 mm long. Until February 1962. | 2 |
| D 851-135 | Backplate securing rubber seal, between wing and caisson, 125 mm long. Until February 1962. | 2 |
| D 851-136 | Closing plate on wing. | 2 |
| DS 851-149 | Adjustable bracket (only), for centring spigot. Since May 1958. | 4 |
| DS 851-151 | Lockwasher for adjustable support. Since May 1958. | 4 |
| DM 852-91 | Rubber stop for closing of bonnet on wings. | 4 |
| DS 982-68b | Sound deadening lining, left-hand, for wing valance, (rear part) (R. VI). Until January 1960. | 1 |
| DS 982-68c | Sound deadening lining, right-hand, for wing valance, (rear part) (R. VI). Until January 1960. | 1 |
| DS 982-69b | Sound deadening lining, left-hand, for wing valance (front part) (R. VI). Until January 1960. | 1 |
| DS 982-69c | Sound deadening lining, right-hand, for wing valance, (front part) (R. VI). Until January 1960. | 1 |
| DM 982-109 | Sound deadening lining, for wing valance, left-hand. Since January 1960. | 1 |
| DM 982-109a | Sound deadening lining for wing valance, right-hand. Since January 1960. | 1 |
| 124-S 30 | Screw, round head, 5 x 12.5, for securing closing plate on wing (R. III). | 14 |

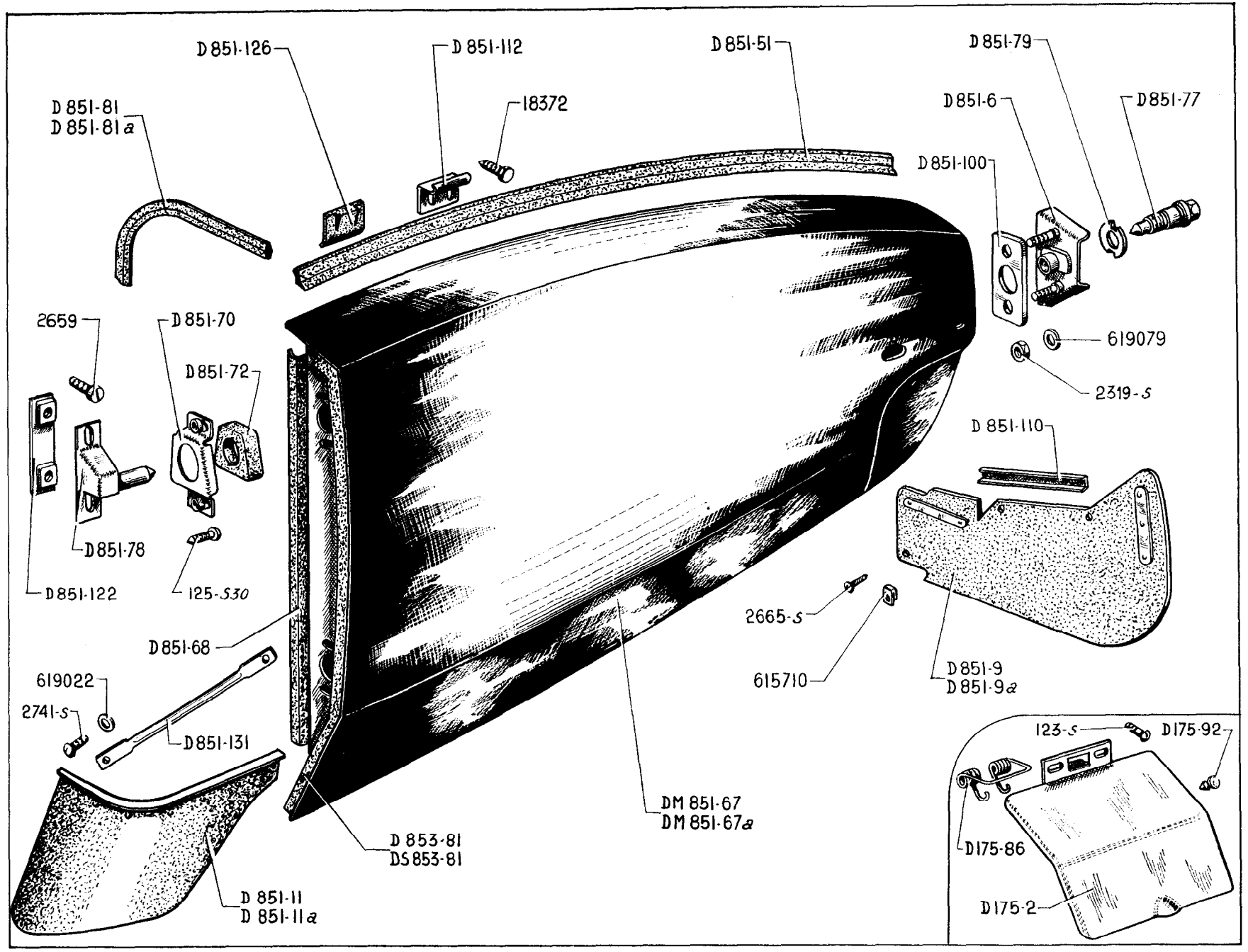
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 483-S | Screw, hex. head, 7 x 16, for securing bracket for wing on valance (R. III). | 4 |
| 521-S | Screw, hex. head, 9 x 16, for securing wing on front cross-member (R. III). | 2 |
| 538-S | Screw, hex. head, 9 x 25, for securing wing on reinforcement of valance (R. III). | 2 |
| 2.312-S | Washer, plain, 5.5 x 9 for the screws securing the closing plate on the wing (R. III). | 14 |
| 2.334-S | Washer, shakeproof, 5.2 x 9.4, for the screws securing the closing plate on the wing (R. VI). | 14 |
| 2.741-S | Screw, round head, 4.85 x 9.5 for securing the counterplate on the mudflap (R. VI). | 4 |
| 89.274 | Screw, hex. head, 5 x 13, for securing the wing bracket on the crossmember (R. III). | 4 |
| 233.400 | Sealing plug on wing (R. IV). | 2 |
| 619.067 | Washer, 7.5 x 30 x 2 for centring bracket (R. IV). | 4 |
| 619.755 | Clip securing sealing packing between wing and bonnet (R. VI). | 28 |
| 619.764 | *Clip for securing sound proofing packing for wing valance (R. VI). No longer supplied.* | 12 |
| 619.793 | Clip securing sound proofing packing for wing valance (R. VI). | 4 |
| 621.050 | Screw, hex. head, pointed, 5 x 20, for securing locking plate for spigot on wing (R. VI). Until May 1958. | 8 |
| 621.062 | Screw, hex. head, 5 x 14, for securing strap retaining oil-can (R. III). | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **SPECIAL PARTS CABRIOLET** | |
| DS 854-42b | Section for bottom of body on front wing with clips, left-hand (R. VI). | 1 |
| DS 854-42c | Section for bottom of body on front wing, with clips, right-hand (R. VI). | 1 |
| DS 854-45b | Section for embellishment on wing angle, with clips, left-hand (R. VI). | 1 |
| DS 854-45c | Section for embellishment on wing angle, with clips, right-hand (R. VI). | 1 |

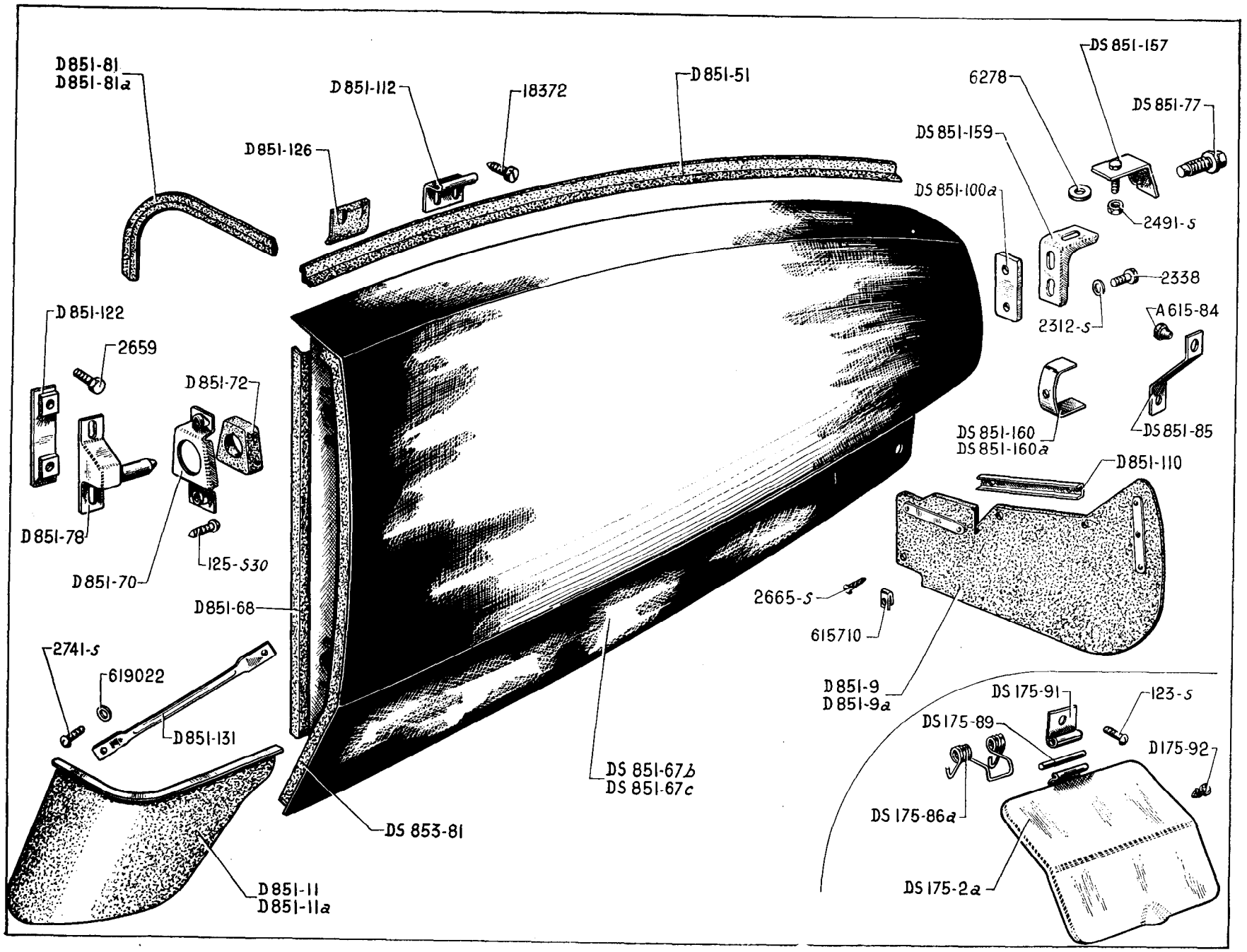

DS 625-1
D 851-89
DS 851-149
DS 851-62
DS 851-151
DS 851-60f
DS 851-60g
619067
D 851-61
DS 851-63
DS 851-86
619755
DM 852-91
DS 861-189
530-S 30
2389-S
2370-S
DS 851-79
D 851-83
DS 851-142a
619817
D 851-113
2741-S
DM 443-65
DS 851-57
D 851-4
DS 851-139
DS 851-139a
618745
DM 443-82
DS 443-64
DM 443-84

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Since September 1962** | |
| DS 443-64 | Sealing strip on steering relay shield, 300 mm long. Until November 1965. | 1 |
| DX 443-64 | Sealing strip of steering relay shield, 295 mm long. Since November 1965. | 1 |
| DM 443-65 | Sealing strip, rubber, for passage of steering relay. | 2 |
| DM 443-82 | Backplate, front, for securing sealing strip, 61 mm between fixing centres. | 4 |
| DM 443-84 | Backplate, rear, securing sealing strip, 78 mm between fixing centres. | 4 |
| DS 625-1 | Support for oil can. | 1 |
| D 851-4 | Mud-flap on front wing, 160 mm long. | 2 |
| DS 851-57 | Sealing strip for front wing, 377 mm long. | 2 |
| DS 851-60f | *Front wing, left-hand. Until June 1965. Replaced by DX 851-60c; order in addition: 1-DS 851-109 (R. VI).* | 1 |
| DS 851-60g | *Front wing, right-hand. Until June 1965. Replaced by DX 851-61d; order in addition: 1-DS 851-109 (R. VI).* | 1 |
| DX 851-60c | Front wing, left-hand. Since June 1965. | 1 |
| DX 851-61d | Front wing, right-hand. Since June 1965. | 1 |
| D 851-61 | Thrust washer, 25 x 44, for spigot and spring on front wing. | 4 |
| DS 851-62 | Adjustable centring bracket for wing spigot secured by one central screw. | 4 |
| DS 851-63 | Thrust spring for spigot in wing, external diameter 44 mm, 4 coils. | 4 |
| DS 851-79 | *Sealing strip between front wing and caisson, 234 mm long. Until June 1965. Replaced by DS 851-132.* | 4 |
| DX 851-79 | Sealing strip between front wing and caisson, left-hand. Since July 1965. | 1 |
| DX 851-79a | Sealing strip between front wing and caisson, right-hand. Since July 1965. | 1 |
| D 851-83 | Sealing strip, rubber, 385 mm long. | 2 |
| DS 851-86 | Screw for supporting adjustable bracket on wing, length under head 20 mm. | 4 |
| D 851-89 | Rubber, centring sleeve for spigot in wing. | 4 |
| DS 851-109 | Sealing strip between wing and protection shield (R. VI). Since June 1965. | 2 |
| D 851-113 | Reinforcement plate, 26 x 80, for wing mud-flap. | 2 |
| DS 851-132 | Sealing strip between wing and caisson, 125 mm long (R. VI). Since July 1965. | 2 |
| DS 851-139 | Sealing strip, rubber, between wing and front bumpers, left-hand (R.VI). | 1 |
| DS 851-139a | Sealing strip, rubber, between wing and front bumpers, right-hand (R. VI). | 1 |
| DS 851-142a | Sealing strip, rubber, between wing and lateral scuttle panel. | 2 |
| DS 851-149 | Adjustable bracket (only) for centring spigot. | 4 |
| DS 851-151 | Lock washer for adjustable support. | 4 |
| DM 852-91 | Rubber stop for closing of bonnet on wing. | 4 |
| DS 861-189 | Plate retaining shield on wing. | 1 |
| 530-S 30 | Screw, hex. head, 9 x 22, for securing wing on valance (R. III). | 4 |
| 2.370-S | Nut, hex., 9 x 125, for securing wing on valance (R. III). | 4 |
| 2.389-S | Washer, shakeproof, 9.5 x 16.5, for securing wing on valance (R. VI). | 4 |
| 2.741-S | Screw, round head, 4.85 x 9.5, for securing mud-flap reinforcement plate (R. VI). | 4 |
| 618.745 | Rivet, Pop, for securing wing trim (R. VI). | 20 |
| 619.067 | Washer, 7.5 x 30 x 2, for centring bracket (R. IV). | 4 |
| 619.755 | Clip securing rubber sealing packing between wing and bonnet (R. VI). | 28 |
| 619.817 | Clip securing (R. VI):<br>- rubber between wing and front bumpers,<br>- rubber for side panel. | 8<br>18 |
| | **SPECIAL PARTS CABRIOLET** | |
| DS 854-42b | Section for bottom of body on front wing with clips, left-hand (R. VI). | 1 |
| DS 854-42c | Section for bottom of body on front wing, with clips, right-hand (R. VI). | 1 |
| DS 854-45b | Section for embellishment on wing angle, with clips, left-hand (R. VI). | 1 |
| DS 854-45c | Section for embellishment on wing angle, with clips, right-hand (R. VI). | 1 |

The numbers underlined indicate new parts which do not appear on the illustration.

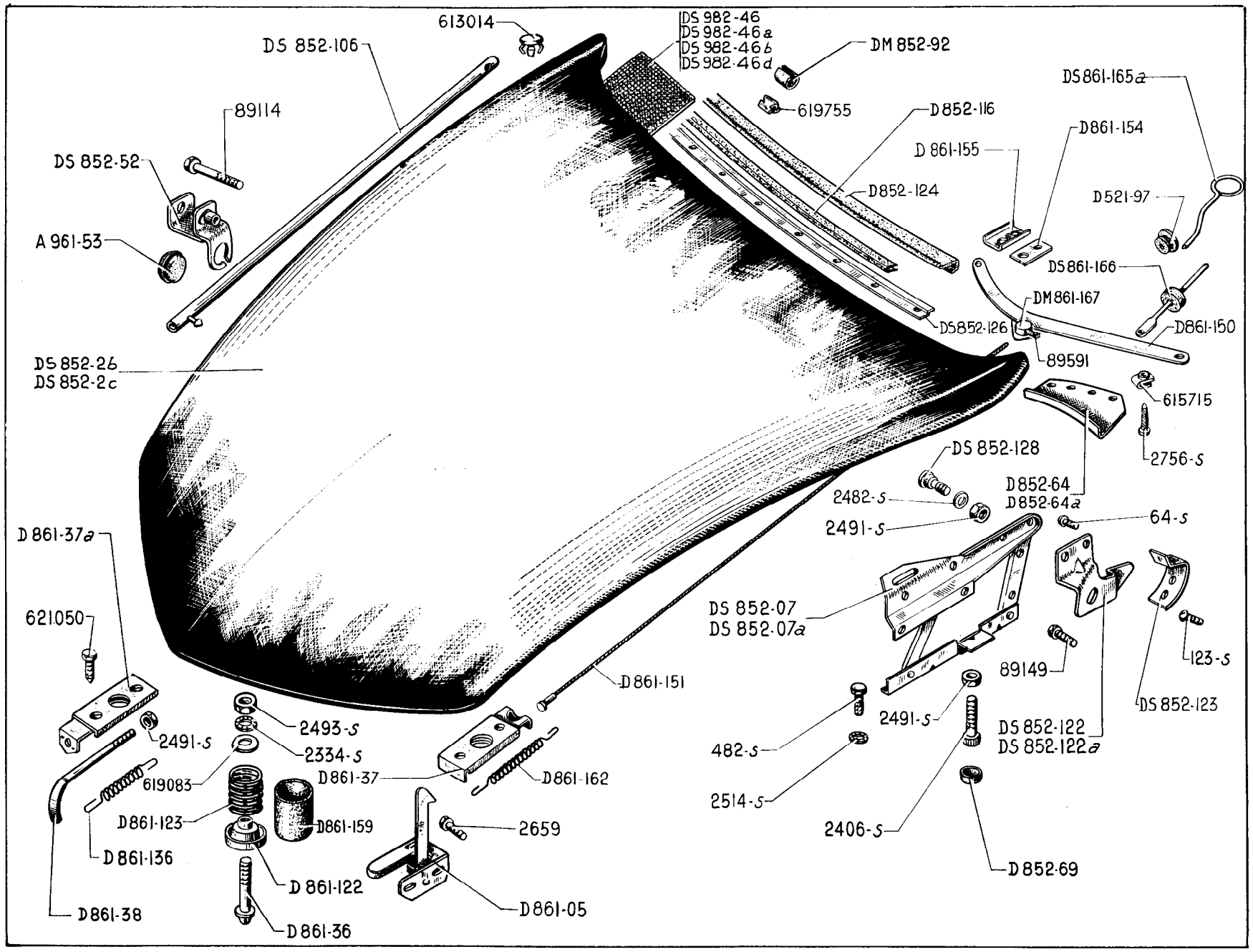

D 851-126
D 851-112
D 851-51
D 851-79
D 851-81
D 851-81a
18372
D 851-6
D 851-77
D 851-100
619079
2319-S
2659
D 851-70
D 851-72
D 851-78
D 851-122
125-S30
D 851-110
2665-S
615710
D 851-9
D 851-9a
D 851-68
619022
2741-S
D 851-131
DM 851-67
DM 851-67a
D 853-81
DS 853-81
D 851-11
D 851-11a
123-S
D175-92
D175-86
D175-2

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Until July 1959** | |
| D 175-2 | Cover for petrol filler. | 1 |
| D 175-86 | Spring for petrol filler cover, 37.5 mm wide. | 1 |
| D 175-92 | Stop, rubber, for petrol filler cover (14 mm long). | 2 |
| D 851-6 | Bracket securing wing on rear panel. | 2 |
| D 851-9 | Mud flap, rear, for rear wing, left-hand, 430 mm long. | 1 |
| D 851-9a | Mud flap, rear, for right-hand rear wing, 430 mm long. | 1 |
| D 851-11 | Mud flap, front, for rear wing, left-hand, 375 mm long. | 1 |
| D 851-11a | Mud flap, front, for rear wing, right-hand, 375 mm long. | 1 |
| D 851-51 | Sealing rubber, upper, for wing on wheel arch, 880 mm long. | 2 |
| DM 851-67 | Rear wing, left-hand. | 1 |
| DM 851-67a | Rear wing, right-hand. | 1 |
| D 851-68 | Sealing rubber on front wing closing panel. | 2 |
| D 851-70 | Bracket for centring wing (fixed on wing). | 4 |
| D 851-72 | Rubber block, 31 x 35 x 40 for centring wing spigot. | 4 |
| D 851-77 | Screw securing wing, 57 mm long. | 2 |
| D 851-78 | Spigot for position in wing. | 2 |
| D 851-79 | Locking washer for screw securing wing. | 2 |
| D 851-81 | Rubber sealing strip, left-hand, between wing and panel connecting wheel arch to rear panel. | 1 |
| D 851-81a | Rubber sealing strip, right-hand, between wing and panel connecting wheel arch to rear panel. | 1 |
| D 851-100 | Plate securing adjustable bracket on rear panel, 58 mm long, 36 mm wide. | 2 |
| D 851-110 | Reinforcement securing mud flap on rear panel, 190 mm long. | 2 |
| D 851-112 | Plate retaining wing at rear upper part. | 2 |
| D 851-122 | Fixing plate for wing positioning spigot. | 2 |
| D 851-126 | Sealing pad, rubber, 25 x 40, for wing (R. VI). | 2 |
| D 851-131 | Wing stay, 178 mm long. | 2 |
| D 853-81 | Rubber sealing strip, between wing and rear door, 690 mm long. Until July 1958. | 2 |
| DS 853-81 | Rubber sealing strip, between rear wing and door. Since July 1958. | 2 |
| 123-S | *Screw, round head, 5 diameter x 10 long, securing petrol filler cover. Replaced by 2.502-S 30 (R. VI).* | 2 |
| 125-S 30 | *Screw, round head, 5 diameter x 15 long, securing bracket holding rubber block for centring wing. Replaced by 2.548-S 30 (R. VI).* | 8 |
| 2.319-S | Nut, hex.., 5 diameter x 75 pitch, locking adjustable bracket. | 4 |
| 2.659 | *Screw, hex. head, 5 diameter x 13 long, securing spigot bracket for wing. Replaced by 283-S.* | 4 |
| 2.665-S | Screw, P.K. 5 diameter x 16 long, securing wing mud flap (R. VI). | 4 |
| 2.741-S | Screw, round head, 4.85 x 9.5, securing wing stay (R. VI). | 2 |
| 18.372 | Screw, square head, 5 diameter x 12.5 long, securing plate holding wing. | 4 |
| 615.710 | Nut clip for 4.85 mm diameter screw (R. VI), securing:<br>- wing stay.<br>- mud flap for wings. | <br>2<br>6 |
| 619.022 | Washer, 5.5 x 14 x 1 for wing stay. | 4 |
| 619.079 | Washer, 5.5 x 12 x 2 for adjustable brackets. | As nec. |


D851-81
D851-81a
D851-112
18372
D851-51
D851-126
DS 851-157
6278
DS 851-77
DS 851-159
DS 851-100a
2491-S
2338
2312-S
A615-84
D851-122
2659
D851-72
DS 851-160
DS 851-160a
DS 851-85
D851-110
D851-78
D851-70
125-S30
D851-68
2665-S
615710
D851-9
D851-9a
2741-S
619022
D851-131
DS 175-91
123-S
DS175-89
D175-92
DS 851-67b
DS 851-67c
DS 175-86a
DS 853-81
DS 175-2a
D851-11
D851-11a

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Since July 1959** | |
| A 615-84 | Rubber stop for rear wing. | 2 |
| DS 175-2a | *Cover for petrol filler. Until September 1965. Replaced by DS 175-2b; order in addition: 1-DS 175-86b, 2-DX 175-94.* | 1 |
| DS 175-2b | Cover for petrol filler. Since September 1965. | 1 |
| DS 175-86a | Spring for petrol filler cover, 44 mm wide (R.VI). Until September 1965. | 1 |
| DS 175-86b | Spring for petrol filler cover (R. VI). Since September 1965. | 1 |
| DS 175-89 | Hinge pin for petrol filler cover on rear wing. | 1 |
| DS 175-91 | Hinge, lateral, for petrol filler cover. | 2 |
| D 175-92 | Rubber stop for petrol filler cover (14 mm long). | 2 |
| DX 175-94 | Rubber cover for petrol filler. Since September 1965. | 2 |
| D 851-9 | Mud flap, rear, for left-hand, rear wing 430 mm long. | 1 |
| D 851-9a | Mud flap, rear, for right-hand, rear wing 430 mm long. | 1 |
| D 851-11 | Mud flap, front, for left-hand, rear wing 375 mm long. Until July 1964. | 1 |
| D 851-11a | Mud flap, front, for rear wing, right-hand,375 mm long. Until July 1964. | 1 |
| D 851-51 | Sealing rubber, strip, for top of wing, to wheel arch, 880 mm long. | 2 |
| DS 851-67b | Rear wing, left-hand. BERLINE. Until July 1964. | 1 |
| DS 851-67c | Rear wing, right-hand. BERLINE. Until July 1964. | 1 |
| DS 851-67d | Rear wing, without reinforcement, for front mudflap fixing. BERLINE. Since July 1964. | 1 |
| DS 851-67e | Rear wing, without reinforcement for front mudflap fixing. BERLINE. Since July 1964. | 1 |
| D 851-68 | Sealing rubber strip, for closing panel at front of wing. | 2 |
| D 851-70 | Bracket for rubber block centring wing (fixed on wing). | 4 |
| D 851-72 | Rubber block, 31 x 35 x 40, for centring wing spigot. | 4 |
| DS 851-77 | Screw securing wing, 21 mm long under head. | 2 |
| D 851-78 | Spigot for positioning wing. | 2 |
| D 851-81 | Rubber sealing strip, left-hand, between wing and panel connecting wheel arch to rear panel. | 1 |
| D 851-81a | Sealing strip, rubber, right-hand, between wing and panel connecting wheel arch to rear panel. | 1 |
| DS 851-85 | Plate securing rubber stop for rear wing. | 2 |
| DS 851-100a | Plate securing wing bracket, 85 mm long, 50 mm wide, 2 holes 50 mm between centres. | 2 |
| D 851-110 | Reinforcement securing mud flap, on rear panel, 190 mm long. | 2 |
| D 851-112 | Plate retaining wing and rear upper part. | 2 |
| D 851-122 | Fixing plate for wing positioning spigot. | 2 |
| D 851-126 | Sealing rubber, 25 x 40, for wing (R. VI). | 2 |
| DF 851-127 | Front mudflap for rear wing. Since July 1964. | 2 |
| DF 851-128 | Plate for securing front mudflap. Since July 1964. | 2 |
| D 851-131 | Wing stay, 178 mm long. Until July 1964. | 2 |
| DF 851-144 | Plate holding front mudflap. Since July 1964. | 2 |
| DS 851-157 | Plate securing wing, 51 mm long, 35 mm wide (1 screw and 1 welded nut). | 2 |
| DS 851-159 | Bracket securing rear part of wing, 95 mm long, 50 mm wide, 2 welded nuts at 50 mm between centres. | 2 |
| DS 851-160 | Bracket securing reflector. Except U.S.A. Until November 1961. ALL TYPES. Since November 1961. | 2 |
| DS 851-160a | Bracket securing reflector. U.S.A. Until November 1961. | 2 |
| DS 853-81 | Sealing strip, rubber, between rear wing and door. | 2 |
| 123-S | *Screw, round head, 5 diameter x 10 long, securing petrol filler cover. Replaced by 2.502-S 30 (R. VI).* | 2 |
| 125-S 30 | *Screw, round head, 5 diameter x 15 long, securing bracket for rubber block centring wing. Replaced by 2.548-S 30 (R. VI).* | 8 |
| 2.312-S | Washer, plain, 5.5 x 9 for rear bracket. | 4 |
| 2.338 | *Screw, hex. head, 5 diameter x 20 long, securing bracket on rear panel. Replaced by 284-S.* | 4 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch, locking bracket with plate for rear fixing. | 2 |
| 2.659 | *Screw, hex. head, 5 diameter x 13 long, securing bracket for wing spigot Replaced by 283-S.* | 4 |
| 2.665-S | Screw, PK 5 diameter x 16 long, securing wing mud flap (R. VI) | 4 |
| 2.741-S | Screw, round head, 4.85 x 9.5, securing wing stay (R.VI). Until July 1964. | 2 |
| 6.278 | Washer, 7.5 x 20 x 2 for bracket. | 2 |
| 18.372 | Screw, square head, 5 diameter x 12.5 long, securing wing retaining plate. | 4 |
| 615.710 | Nut clip for 4.85 mm diameter screw (R. VI) securing: | |
| | - wing stay. | 2 |
| | - wing mud flaps. | 6 |
| 619.022 | Washer, 5.5 x 14 x 1, for wing stay. | 4 |
| | **SPECIAL PARTS CABRIOLET** | |
| DS 851-03 | Rear wing, left-hand (R. VI). | 1 |
| DS 851-03a | Rear wing, right-hand (R. VI). | 1 |
| DS 851-43 | End piece, rear, for rear wing, left-hand (R. VI). | 1 |
| DS 851-43a | End piece, rear, for rear wing, right-hand (R. VI). | 1 |
| DS 854-43b | Section for embellishment on rear wing angle, left-hand (R. VI). | 1 |
| DS 854-43c | Section for embellishment on rear wing angle, right-hand (R. VI). | 1 |
| DS 854-35 | Wing protector for rear wing, left-hand (R. VI). | 1 |
| DS 854-35a | Wing protector for rear wing, right-hand (R. VI). | 1 |

The numbers underlined indicate new parts which do not appear on the illustration.


613014
DS 852-106
DS 982-46
DS 982-46a
DS 982-46b
DS 982-46d
DM 852-92
DS 861-165a
89114
619755
D 852-116
D 861-154
DS 852-52
D 861-155
D852-124
D 521-97
A 961-53
DS 861-166
DM 861-167
DS852-126
D861-150
89591
DS 852-26
DS 852-2c
615715
2756-S
DS 852-128
D852-64
D852-64a
2482-S
2491-S
64-S
D 861-37a
621050
DS 852-07
DS 852-07a
89149
123-S
DS 852-123
D 861-151
2493-S
2491-S
2334-S
2491-S
482-S
DS 852-122
DS 852-122a
619083
D861-37
D861-162
D861-123
D861-159
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D 852-69
D861-38
D861-05
D861-36

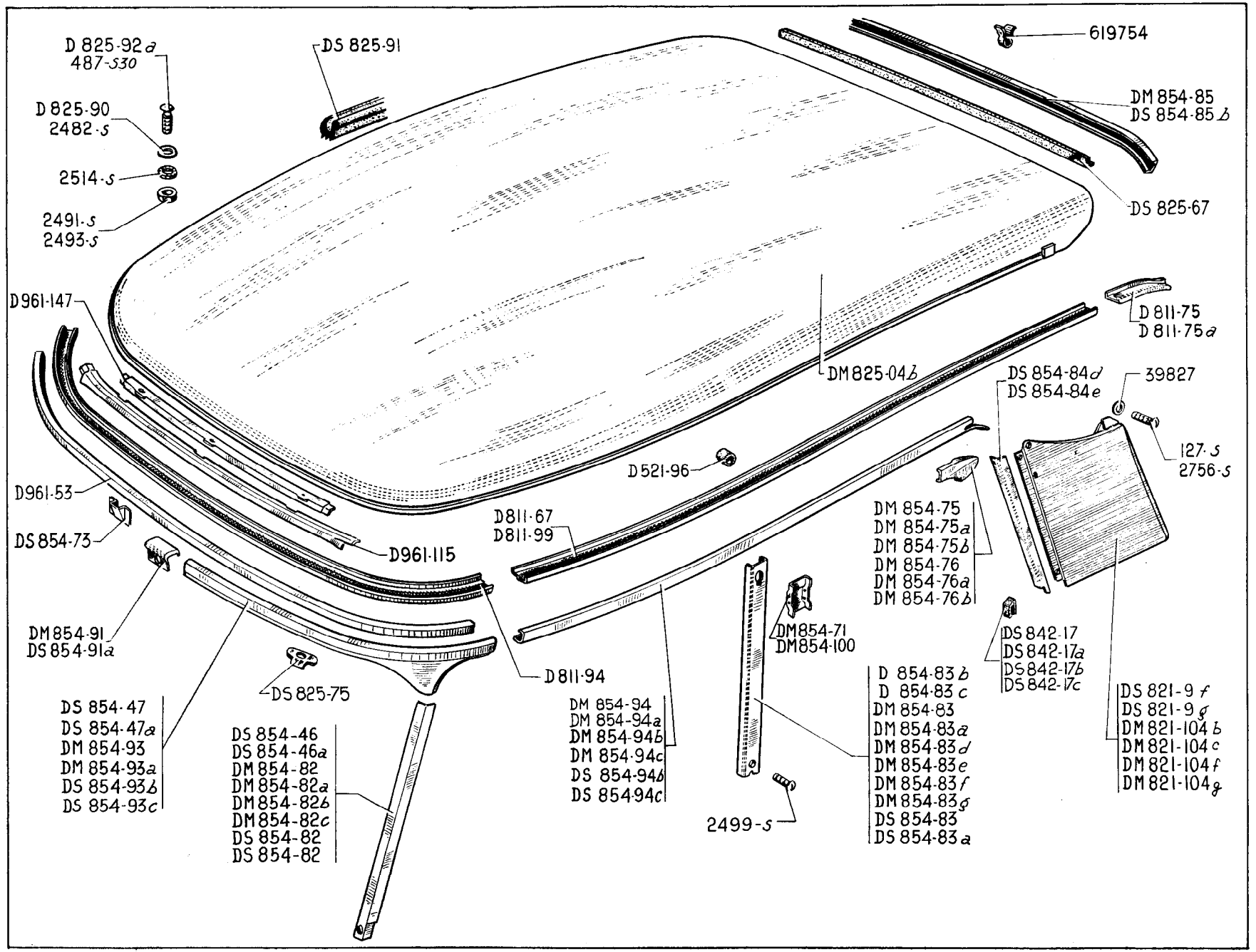
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| A 961-53 | Striking plate (rubber). | 1 |
| D 521-97 | Washer, rubber, 6 x 20 x 11, for passage of control on dashboard. | |
| | - Right-hand steering. | 1 |
| | - Left-hand steering. Confort. Since May 1961. | 1 |
| DS 852-07 | Hinge mechanism, 163 mm between centres, left-hand. | 1 |
| DS 852-07a | Hinge mechanism, 163 mm between centres, right-hand. | 1 |
| DS 852-2b | Bonnet, (only), with stay fitted on right-hand side. Until September 1962. | 1 |
| DS 852-2c | *Bonnet, (only), without front cross piece. September 1962 - September 1964. Replaced by DS 852-2d; order in addition 1-DS 961-146c.* | 1 |
| DX 852-2b | Bonnet (only). Since November 1964. | 1 |
| DS 852-52 | Anchor plate for bonnet stay. Until February 1965. | 1 |
| D 852-64 | Plate, left-hand, for rear sealing strip. | 1 |
| D 852-64a | Plate, right-hand, for rear sealing strip. | 1 |
| D 852-69 | Rear stop for bonnet. | 3 |
| DM 852-92 | Anti-rattle sleeve, (split), 19 x 25 x 20, for bonnet fitting. | 4 |
| DS 852-106 | Stay, 785 mm long, fitted on right-hand side. | 1 |
| D 852-116 | Sealing strip, rubber, rear, 1,500 mm long (U-shaped). | 1 |
| DS 852-122 | Retaining catch, left-hand. | 1 |
| DS 852-122a | Retaining catch, right-hand. | 1 |
| DS 852-123 | Hook for retaining catch. | 2 |
| D 852-124 | Rear sealing strip. | 1 |
| DS 852-126 | Securing strip for sealing strip, 1,390 mm long. | 1 |
| DS 852-128 | Pin for hinge mechanism, length under head 18 mm, machined part 9.8 mm, diameter threaded 7 diameter x 100 pitch. | 2 |
| D 861-05 | Safety catch. | 1 |
| D 861-36 | Bolt for bonnet closure, 74 mm long. | 2 |
| D 861-37 | Lock for bonnet without spring, left-hand. | |
| | - Right-hand steering. | 1 |
| | - Left-hand steering. Confort. May 1961 - September 1962. Left-hand steering. Since September 1962. | 1<br>2 |
| D 861-37a | Lock for bonnet without spring, right-hand. | |
| | - Left-hand steering. Confort. Until May 1961. | 2 |
| | - Left-hand steering. Confort. May 1961 - September 1962. | 1 |
| | - Left-hand steering. Confort. Since May 1961. | 1 |
| | - Right-hand steering. | 1 |
| D 861-38 | Handle for lock. Until September 1962. | 2 |
| D 861-84 | Washer, fibre, 7.5 x 17 x 1, for central stop (R. VI). Since September 1964. | 1 |
| D 861-122 | Thrust cup, 7.5 x 40 x 12, for bonnet closure spring. | 2 |
| D 861-123 | Bonnet closure spring, 35 mm diameter. | 2 |
| D 861-136 | Return spring for lock catch. | |
| | - Left-hand steering. Confort. Since September 1962. | 2 |
| | - Left-hand steering. Confort. May 1961 - September 1962. | 1 |
| | - Right-hand steering. | 1 |
| DX 861-149 | Unlocking lever, left-hand. Since July 1965. | 1 |
| D 861-150 | *Unlocking lever (2 holes 3.25 mm diameter at 223 mm between centres). Until July 1965. Replaced by DX 861-149, left-hand or DX 861-150, right-hand.* | 2 |
| DX 861-150 | Unlocking lever, right-hand. Since July 1965. | 1 |
| D 861-151 | Cable linking control lever to lock (R. VI). | |
| | - Right-hand steering. | 1 |
| | - Left-hand steering. Confort. May 1961 - September 1962. | 1 |
| | - Left-hand steering. Since September 1962. | 2 |
| D 861-154 | Rubber pad, 22 x 39, for unlocking lever. | |
| | - Right-hand steering. | 1 |
| | - Left-hand steering. Confort. May 1961 - September 1962. | 1 |
| D 861-155 | Securing plate for rubber pad, for unlocking lever. | |
| | - Right-hand steering. | 1 |
| | - Left-hand steering. Confort. May 1961 - September 1962. | 1 |
| D 861-159 | Anti-rattle sleeve, for bonnet closure spring (R. VI). | |
| | - Right-hand steering. | 2 |
| | - Left-hand steering. Confort. Since September 1962. | 2 |
| D 861-162 | Return spring for lock catch, L.H. | |
| | - Right-hand steering. | 1 |
| | - Left-hand steering. Confort. May 1961 - September 1962. | 1 |
| | - Left-hand steering. Since September 1962. | 2 |
| DS 861-165a | *Unlocking handle (only). Until July 1965. Replaced by DX 861-165.* | 2 |
| DX 861-165 | Unlocking handle. Since July 1965. | 2 |
| DS 861-166 | Sealing bush for unlocking handle. | |
| | - Right-hand steering. | 1 |
| | - Left-hand steering. Confort. May 1961 - September 1962. | 1 |
| | - Left-hand steering. Since September 1962. | 2 |
| DM 861-167 | Trunnion, securing control cable (R. VI). - Right-hand steering. | 1 |
| | - Left-hand steering. Confort. May 1961 - September 1962. | 1 |
| | - Left-hand steering. Since September 1962. | 2 |



The numbers underlined indicate new parts which do not appear on the illustration.

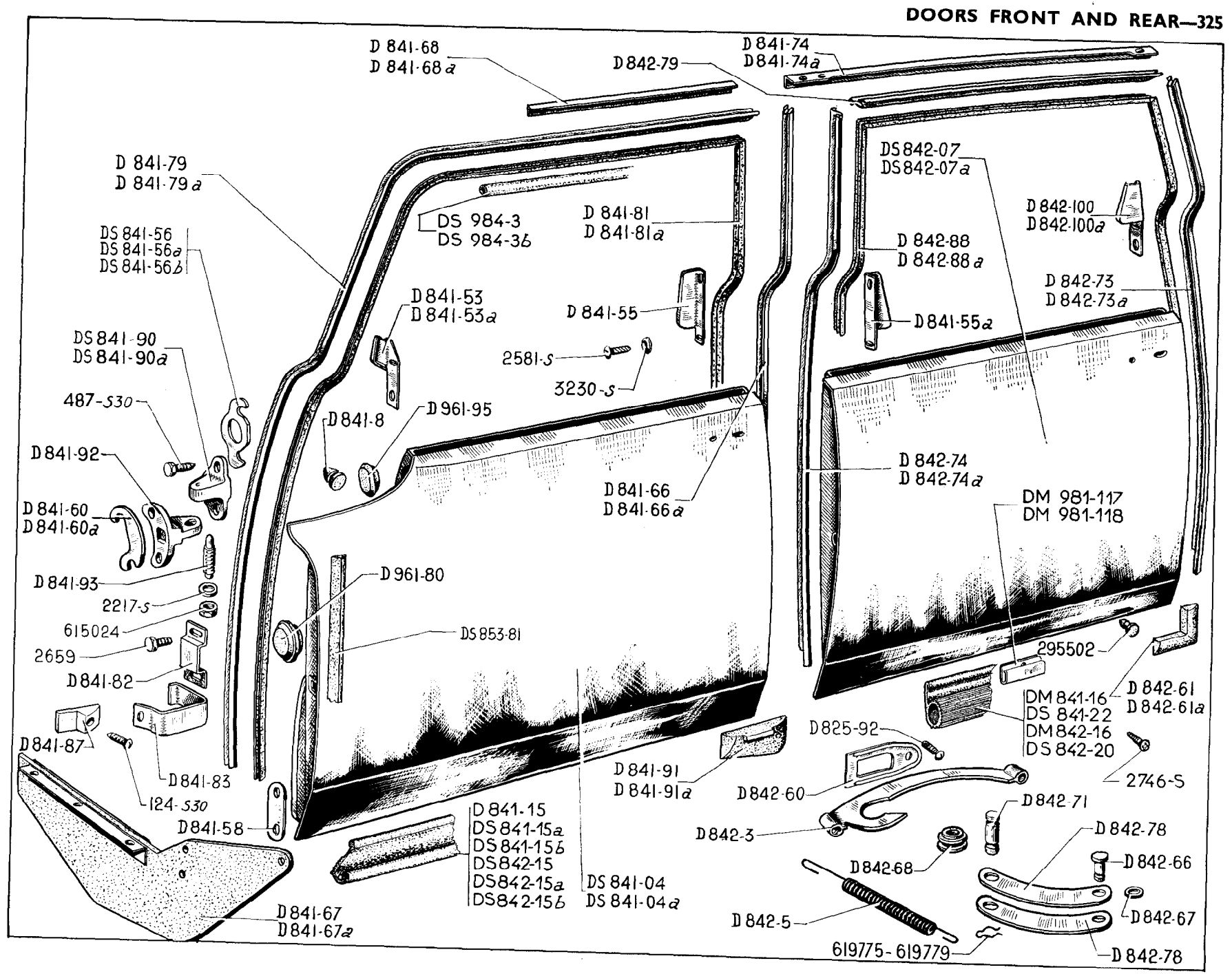
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 982-46 | *Front and central lining for bonnet. September 1962 - September 1964. Replaced by DS 982-46c; order in addition: 1-DS 982-46F, 1-DS 982-46g.* | 1 |
| DS 982-46a | *Rear, lateral, lining of bonnet, right-hand. September 1962 - March 1965. No longer supplied.* | 1 |
| DS 982-46b | *Front, lateral, lining for bonnet, right-hand. September 1962 - March 1965. Replaced by DS 982-46g.* | 1 |
| DS 982-46d | *Lateral, lining, left-hand. September 1962 - March 1965. Replaced by DS 982-46f.* | 1 |
| DS 982-46e | Central lining for bonnet. Since September 1964. | 1 |
| DS 982-46f | Lateral lining for bonnet, left-hand. Since March 1965. | 1 |
| DS 982-46g | Lateral lining for bonnet, right-hand. Since March 1965. | 1 |
| 64-S | *Screw, round head, 4 diameter x 12.5 long, securing retaining catch. Replaced by 2.241-S (R. VI).* | 4 |
| 123-S | *Screw, round head, 5 diameter x 10 long, securing hook for retaining catch. Replaced by 2.502-S 30 (R. VI).* | 4 |
| 482-S | Screw, hex. head, 7 diameter x 12.5 long, securing hinge on bonnet and front pillar. | 10 |
| 2.334-S | Washer, shakeproof, 5.2 x 9.4, for locking catch spring (R. VI). | 2 |
| 2.406-S | Screw, cylindrical head, 7 diameter x 25 long, securing rear buffer. | 2 |
| 2.414-S | Screw, cylindrical head, 7 x 65, securing central buffer. Since September 1964. | 1 |
| 2.482-S | *Washer, 7.5 x 14 for hinge pin. Until April 1965. Replaced by: 624-025 (R. VI).* | 2 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch (R. III) securing:<br>- rear stop.<br>- hinge pin. | <br>2<br>2 |
| 2.493-S | Nut, hex., 7 diameter x 100 pitch, for locking bonnet closure bolt. | 4 |
| 2.514-S | Washer, shakeproof, 7.3 x 12, securing hinge pin on bonnet and front pillar (R. VI). | 10 |
| 2.659 | *Screw, hex. head, 5 diameter x 13 long, securing safety lock for bonnet. Replaced by 283-S.* | 2 |
| 2.756-S | Screw, P.K. 3.5 x 9.5, securing rear sealing strip (R. VI). | 10 |
| 89.114 | *Screw, hex. head, 5 diameter x 25 long, securing bonnet stay. Replaced by 285-S 30.* | 1 |
| 89.149 | Screw, hex. head, 5 diameter x 18 long, securing retaining catch. | 2 |
| 89.591 | Screw, square head, 4 diameter x 8 long, for cable trunnion. | 2 |
| 613.014 | Closing plug for holes for windscreen washer on bonnet (R. VI). | As nec. |
| 615.715 | Nut clip for 3.5 mm diameter screw securing support for bonnet lining (R. VI). | 8 |
| 619.083 | Washer with flat, 7.5 x 25 x 2, for bonnet retaining catch. | 4 |
| 619.755 | Clip securing rear sealing strip (R. VI). | 4 |
| 621.050 | *Screw, hex. head, pointed, 5 diameter x 20 long, securing bonnet catch. Replaced by 484-S 30.* | 4 |
| 624.025 | Washer, flexible, 10.5 x 21 x 1, for securing hinge support, (R. VI). Since April 1965. | 4 |

The numbers underlined indicate new parts which do not appear on the illustration.


D 825-92a
487-S30
D 825-90
2482-S
2514-S
2491-S
2493-S
DS 825-91
619754
DM 854-85
DS 854-85b
DS 825-67
D961-147
D961-53
DS 854-73
D961-115
DM 825-04b
D 811-75
D 811-75a
DS 854-84d
DS 854-84e
39827
127-S
2756-S
D521-96
D811-67
D811-99
DM 854-75
DM 854-75a
DM 854-75b
DM 854-76
DM 854-76a
DM 854-76b
DM 854-91
DS 854-91a
DS 825-75
D811-94
DM854-71
DM854-100
DS 842-17
DS 842-17a
DS 842-17b
DS 842-17c
DS 854-47
DS 854-47a
DM 854-93
DM 854-93a
DS 854-93b
DS 854-93c
DS 854-46
DS 854-46a
DM 854-82
DM 854-82a
DM 854-82b
DM 854-82c
DS 854-82
DS 854-82
DM 854-94
DM 854-94a
DM 854-94b
DM 854-94c
DS 854-94b
DS 854-94c
2499-S
D 854-83b
D 854-83c
DM 854-83
DM 854-83a
DM 854-83d
DM 854-83e
DM 854-83f
DM 854-83g
DS 854-83
DS 854-83a
DS 821-9f
DS 821-9g
DM 821-104b
DM 821-104c
DM 821-104f
DM 821-104g

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| D 521-96 | Rubber bush, 8 x 22 x 20, on roof siderail, left-hand. | 1 |
| D 811-67 | Roof siderail, right-hand. | 1 |
| D 811-75 | Extension for roof siderail, left-hand. | 1 |
| D 811-75a | Extension for roof siderail, right-hand. | 1 |
| D 811-94 | Roof, siderail, front part. | 1 |
| D 811-99 | Roof, siderail, left-hand. | 1 |
| DS 821-9f | Quarter panel (corrugated aluminium), 1 fixing lug at upper part, width of corrugation 6 mm, left-hand. U.S.A. Since September 1959. | 1 |
| DS 821-9g | Quarter panel (corrugated aluminium), 1 securing lug at upper part, width of corrugation 6 mm, right-hand. U.S.A. Since September 1959. | 1 |
| DM 821-104b | Quarter panel, left-hand (plain). Until September 1959. | 1 |
| DM 821-104c | Quarter panel, right-hand (plain). Until September 1959. | 1 |
| DM 821-104f | Quarter panel, (corrugated aluminium), 1 lug fixing and upper part, width of corrugation 3 mm, left-hand. Since November 1959. Replaces earlier type. Order in addition: 1-DM 821-104g. | 1 |
| DM 821-104g | Quarter panel, (corrugated aluminium), 1 lug fixing and upper part, width of corrugation 5 mm, right-hand. Since November 1959. Replaces earlier type. Order in addition: 1-DM 821-104f. | 1 |
| DM 825-04b | Roof, with lining and fixing edge, non-painted. | 1 |
| DS 825-67 | Rear sealing strip, rubber, 1,180 mm long | 1 |
| DS 825-75 | Fixing plate for roof, on front pillar (R. VI). | 2 |
| D 825-90 | Washer with flat, 7.5 x 20, securing roof. | 17 |
| DS 825-91 | Sealing strip, rubber, 4,100 mm long. | 1 |
| D 825-92a | Screw, raised head, countersunk, with flat, 7 diameter x 25 long, securing roof. Until May 1961. | 5 |
| DS 842-17 | *Rubber buffer between quarter panel and rear pillar, 12 mm wide, left-hand. Until October 1962. Replaced by: DS 842-17b.* | 1 |
| DS 842-17a | Rubber buffer between quarter panel and rear pillar, 12 mm wide, right-hand. Until October 1962. | 1 |
| DS 842-17b | Rubber buffer, between quarter panel and rear pillar, 9 mm wide. Since October 1962. | 1 |
| DS 842-17c | Rubber buffer, between quarter panel and rear pillar, 9 mm wide. Since October 1962. | 1 |
| DS 854-46 | Finisher, upper, for front pillar, left-hand (R. VI). CABRIOLET. | 1 |
| DS 854-46a | Finisher, upper, for front pillar, right-hand (R. VI). CABRIOLET. | 1 |
| DS 854-47 | Finisher, for windscreen upper cross piece, left-hand (R. VI). CABRIOLET. | 1 |
| DS 854-47a | Finisher, for windscreen upper cross piece, right-hand (R. VI). CABRIOLET. | 1 |
| DM 854-71 | Finisher, inner, at the upper part of centre pillar, right-hand. | 1 |
| DS 854-73 | Clip securing cover joint on roof edge, LUXE. | 1 |
| DM 854-75 | Finisher, rear, upper, right-hand. LUXE. Until September 1960. | 1 |
| DM 854-75a | Finisher, upper, rear, right-hand. NORMALE. | 1 |
| DM 854-75b | Finisher, upper, rear, right-hand. LUXE. Since September 1960. | 1 |
| DM 854-76 | Finisher, upper, rear, left-hand. LUXE. Until September 1960. | 1 |
| DM 854-76a | Finisher, upper, rear, left-hand. NORMALE. | 1 |
| DM 854-76b | Finisher, upper, rear, left-hand. LUXE. Since September 1960. | 1 |
| DM 854-82 | Finisher, upper, for front pillar, left-hand, 415 mm long. LUXE. | 1 |
| DM 854-82a | Finisher, upper, for front pillar, right-hand, 415 mm long. LUXE. | 1 |
| DM 854-82b | Finisher, upper, for front pillar, left-hand (V-shaped). NORMALE. | 1 |
| DM 854-82c | Finisher, upper, for front pillar, right-hand (V-shaped). NORMALE. | 1 |
| DS 854-82 | Finisher, upper, for front pillar, left-hand. U.S.A. | 1 |
| DS 854-82a | Finisher, upper, for front pillar, right-hand. U.S.A. | 1 |
| D 854-83b | Finisher, (plain), for centre pillar, with hole for parking light, left-hand. LUXE. September 1958 - September 1959. | 1 |
| DS 854-83c | *Finisher, (plain), for centre pillar, with hole for parking light, right-hand. LUXE. September 1958 - September 1959. No longer supplied.* | 1 |
| DM 854-83 | Finisher, (plain), for centre pillar, without hole for parking light, left-hand. LUXE. Until September 1958. | 1 |
| DM 854-83a | Finisher, (plain), for centre pillar, without hole for parking light, right-hand. LUXE. Until September 1958. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 854-83d | Finisher for centre pillar (corrugated aluminium), with hole for parking light, width of corrugation 3 mm, left-hand, LUXE. September 1959 - February 1962. Replaces earlier type; order in addition: 1-DM 854-83e. | 1 |
| DM 854-83e | Finisher for centre pillar (corrugated aluminium), with hole for parking light, width of corrugation 3 mm, right-hand. LUXE. September 1959 - February 1962. Replaces earlier type; order in addition: 1-DM 854-83d. | 1 |
| DM 854-83f | Finisher, for centre pillar (corrugated aluminium) without hole for parking light, width of corrugation 3 mm, left-hand. LUXE. Since February 1962. | 1 |
| DM 854-83g | Finisher, for centre pillar (corrugated aluminium) without hole for parking light, width of corrugation 3 mm, right-hand. LUXE. Since February 1962. | 1 |
| DS 854-83 | Finisher, for centre pillar (corrugated aluminium), without hole for parking light, width of corrugation 6 mm, left-hand. U.S.A. Since September 1959. | 1 |
| DS 854-83a | Finisher, for centre pillar (corrugated aluminium) without hole for parking light, width of corrugation 6 mm, right-hand. U.S.A. Since September 1959. | 1 |
| DS 854-84d | Finisher, upper for rear pillar, left-hand. U.S.A. Since September 1959. | 1 |
| DS 854-84e | Finisher, upper for rear pillar, right-hand. U.S.A. Since September 1959. | 1 |
| DM 854-85 | Rear finishing border, for roof. LUXE. | 1 |
| DS 854-85b | Rear finishing border, for roof. U.S.A. Since September 1959. | 1 |
| DM 854-91 | Cover joint for front finishing border. LUXE. | 1 |
| DS 854-91a | Cover joint for front finishing border. U.S.A. Since September 1959. | 1 |
| DM 854-93 | Finishing border for front of roof, left-hand. LUXE. | 1 |
| DM 854-93a | Finishing border for front of roof, right-hand. LUXE. | 1 |
| DS 854-93b | Finishing border for front of roof, left-hand. U.S.A. Since September 1959. | 1 |
| DS 854-93c | Finishing border for front of roof, right-hand. U.S.A. Since September 1959. | 1 |
| DM 854-94 | Finishing border, lateral, for siderail, left-hand. LUXE. Until September 1960. | 1 |
| DM 854-94a | Finishing border, lateral, for siderail, right-hand. LUXE. Until September 1960. | 1 |
| DM 854-94b | Finishing border, lateral, for siderail, left-hand. LUXE. Since September 1960. | 1 |
| DM 854-94c | Finishing border, lateral, for siderail, right-hand. LUXE. Since September 1960. | 1 |
| DS 854-94b | Finishing border, lateral, for siderail, left-hand. U.S.A. Since September 1959. | 1 |
| DS 854-94c | Finishing border, lateral, for siderail, right-hand. U.S.A. Since September 1959. | 1 |
| DM 865-100 | Finisher, inner, for upper part of centre pillar, left-hand. | 1 |
| D 961-53 | Surround (sheet metal), upper, for windscreen. | 1 |
| D 961-115 | Central reinforcement, for windscreen surround (outer part). | 1 |
| D 961-147 | Central reinforcement, for windscreen (inner part). | 1 |
| 127-S | *Screw, round head, 5 diameter x 20 long, securing quarter panel (R. VI). Replaced by 2.251-S.* | 2 |
| 487-S 30 | Screw, hex. head, 7 diameter x 25 long, securing roof. | 12 |
| 2.482-S | Washer, 7.5 x 14, for screw securing roof. | 5 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch, locking screws securing roof. | 3 |
| 2.493-S | Nut, hex., 7 diameter x 100 pitch, locking screws securing roof. | 20 |
| 2.499-S | Screw, raised head, countersunk, 3.5 x 9.5, securing finisher on centre pillar (R. VI). | 10 |
| 2.514-S | Washer, shakeproof, 7.3 x 12 for screws securing roof (R. VI). | 5 |
| 2.756-S | Screw, round head, 3.5 x 9.5, securing quarter panel (R. VI). | 2 |
| 39.827 | Washer, 5 x 20 x 2, securing quarter panel. | As nec. |
| 619.754 | Clip, securing rear finishing border for roof (R. VI). | 7 |


D 841-68
D 841-68 a
D 841-74
D 841-74 a
D 842-79
D 841-79
D 841-79 a
DS 841-56
DS 841-56 a
DS 841-56 b
DS 984-3
DS 984-3 b
D 841-81
D 841-81 a
DS 842-07
DS 842-07 a
D 842-100
D 842-100 a
D 842-88
D 842-88 a
D 842-73
D 842-73 a
D 841-53
D 841-53 a
D 841-55
D 841-55 a
DS 841-90
DS 841-90 a
2581-S
3230-S
487-S30
D 841-8
D 961-95
D 841-92
D 842-74
D 842-74 a
D 841-66
D 841-66 a
DM 981-117
DM 981-118
D 841-60
D 841-60 a
D 841-93
D 961-80
2217-S
615024
DS 853-81
2659
D 841-82
295502
D 842-61
D 842-61 a
DM 841-16
DS 841-22
DM 842-16
DS 842-20
D 825-92
D 841-87
D 841-83
124-S30
D 841-91
D 841-91 a
2746-S
D 842-60
D 842-71
D 842-3
D 842-78
D 842-68
D 842-66
D 841-15
DS 841-15 a
DS 841-15 b
DS 842-15
DS 842-15 a
DS 842-15 b
D 841-58
DS 841-04
DS 841-04 a
D 842-67
D 842-5
D 841-67
D 841-67 a
619775-619779
D 842-78

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| D 825-92 | Screw, raised head, countersunk, 7 diameter x 20 long, securing plate for door check strap (R. VI). | 4 |
| DS 841-04 | Door, front, left-hand, without lock or window winder or bracket. | 1 |
| DS 841-04a | Door, front, right-hand, without lock or window winder or bracket. | 1 |
| D 841-8 | Flexible buffer, for door openings, 31.5 mm long, 30 mm diameter. | 2 |
| D 841-15 | *Rubber sealing strip, lower, for door, 950 mm long. Until October 1963. Replaced by: DS 841-15a for left-hand side or DS 851-15b for right-hand side.* | 2 |
| DS 841-15a | Rubber sealing strip, lower, for front door, 950 mm long, left-hand side. Since October 1963. | 1 |
| DS 841-15b | Rubber sealing strip, lower, for front door, 950 mm long, right-hand side. Since October 1963. | 1 |
| DM 841-16 | Sealing strip for bottom of front door (R. VI). U.S.A. and right-hand steering. Until September 1962. | 2 |
| DS 841-22 | Sealing strip, lower, for front door, 937 mm long. Since September 1962. | 2 |
| D 841-53 | *Plate securing sealing strip for door opening on front pillar, left-hand. Until February 1958. No longer supplied.* | 1 |
| D 841-53a | *Plate retaining sealing strip for door opening on front pillar, right-hand. Until February 1958. No longer supplied.* | 1 |
| D 841-55 | *Plate retaining sealing strip for door opening on centre pillar, front left-hand and rear right-hand. Until February 1958. No longer supplied.* | 2 |
| D 841-55a | *Plate retaining door opening, sealing strip on centre pillar, front right-hand and rear left-hand. Until February 1958. No longer supplied.* | 2 |
| DS 841-56 | Adjusting shim, 66 x 35 x 0.5, for pivot pin bearing. | As nec. |
| DS 841-56a | Adjusting shim, 66 x 35 x 1, for pivot pin bearing. | As nec. |
| DS 841-56b | Adjusting shim, 66 x 35 x 1.5, for pivot pin bearing. | As nec. |
| D 841-58 | Plate, 26 x 90, securing sealing strip on front pillar, 2 holes 5 mm diameter at 60 mm between centres. | 2 |
| D 841-60 | Adjusting shim, 41 x 63 x 1, for bracket supporting pivot pin. | As nec. |
| D 841-60a | Adjusting shim, 41 x 63 x 2, for bracket supporting pivot pin. | As nec. |
| D 841-66 | Strip, securing sealing strip, for front door opening, left-hand (for centre pillar). | 1 |
| D 841-66a | Strip, securing sealing strip, for front door opening, right-hand (for centre pillar). | 1 |
| D 841-67 | Sealing strip, lower, between front door and front wing, left-hand. | 1 |
| D 841-67a | Sealing strip, lower, between front door and front wing, right-hand. | 1 |
| D 841-68 | Reinforcement, upper, for door opening, front, left-hand. | 1 |
| D 841-68a | Reinforcement, upper, for door opening, front, right-hand. | 1 |
| D 841-74 | Reinforcement, upper, for door opening, rear, left-hand. | 1 |
| D 841-74a | Reinforcement, upper, for door opening, rear, right-hand. | 1 |
| D 841-79 | Strip, securing sealing strip, for door opening, front, left-hand (roof siderail and front pillar). | 1 |
| D 841-79a | Strip, securing sealing strip, for door opening, front, right-hand (roof siderail and front pillar). | 1 |
| D 841-81 | Sealing strip, for door opening, front, left-hand. | 1 |
| D 841-81a | Sealing strip, for door opening, front, right-hand. | 1 |
| D 841-82 | Flange securing door stop spring. | 2 |
| D 841-83 | Door stop spring (open position). | 2 |
| D 841-87 | Stop for front door, 46 mm long, 2 dowels at 36 mm between centres (R. VI). | 2 |
| DS 841-90 | Bearing for door pivot pin, upper, left-hand and lower right-hand, (50 mm between fixing centres). | 4 |
| DS 841-90a | Bearing for door pivot pin, lower, left-hand and upper right-hand, (50 mm between fixing centres). | 4 |
| D 841-91 | Sealing strip, lower, between front door, left-hand and centre pillar. | 1 |
| D 841-91a | Sealing strip, lower, between front door, right-hand and centre pillar. | 1 |
| D 841-92 | Bracket for pivot pin, 42 mm between fixing centres. | 8 |
| D 841-93 | Pivot pin for door, 9 diameter x 45 long. | 8 |
| DS 842-07 | Door, rear, left-hand, without lock or window winder or bracket. | 1 |
| DS 842-07a | Door, rear, right-hand, without lock or window winder or bracket. | 1 |
| D 842-3 | Door check strap (195 mm between fixing centres). | 2 |
| D 842-5 | Compensating spring, for door check strap, 270 mm long. | 4 |
| D 842-15 | *Rubber sealing strip, lower, for door, 850 mm long. Until October 1963. Replaced by: DS 842-15a for left-hand side or DS 842-15b for right-hand side.* | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 842-15a | *Sealing rubber for bottom of rear door, 850 mm long, left-hand. Since October 1963. Replaced by DX 842-15.* | 1 |
| DS 842-15b | *Sealing rubber for bottom of rear door, 850 mm long, right-hand. Since October 1963. Replaced by DX 842-15a.* | 1 |
| DM 842-16 | Sealing strip, for bottom of rear door (R. VI). U.S.A. and right-hand steering. Until September 1962. | 2 |
| DS 842-20 | Sealing strip, lower, for rear door, 821 mm long. Since September 1962. | 2 |
| D 842-60 | Fixing plate for passage of rear door check strap. | 2 |
| D 842-61 | Sealing strip, lower, between door and rear pillar, left-hand. | 1 |
| D 842-61a | Sealing strip, lower, between door and rear pillar, right-hand. | 1 |
| D 842-66 | *Articulating pin for door check strap, 7 mm diameter, length under head 18 mm, 1 groove at 14.5 mm. Until December 1964. Replaced by: DS 842-66a.* | 2 |
| DS 842-66a | Articulating pin for door check strap, rear, (7 x 22). Since December 1964. | 2 |
| D 842-67 | Washer, 7.5 x 15 x 3, for door check strap. | 2 |
| D 842-68 | Roller for door check strap (R. VI). | 2 |
| D 842-71 | Pin for roller and for anchoring spring for door check strap, 10 mm diameter, 37 mm long, distance between grooves 20 mm and 28.5 mm. | 4 |
| D 842-73 | Strip securing sealing strip, for door opening, rear, left-hand (for rear pillar). | 1 |
| D 842-73a | Strip securing sealing strip for door opening, rear, right-hand (for rear pillar). | 1 |
| D 842-74 | Strip securing sealing strip for door opening, rear, left-hand (for centre pillar). | 1 |
| D 842-74a | Strip securing sealing strip for door opening, rear, right-hand (for centre pillar). | 1 |
| D 842-78 | Link plates for door check straps, distance between fixing centres, 127.5 mm. | 4 |
| D 842-79 | Strip securing upper sealing strip for door opening, rear (roof siderail). | 2 |
| D 842-88 | Sealing strip for left-hand door opening. | 1 |
| D 842-88a | Sealing strip for right-hand door opening. | 1 |
| D 842-100 | *Plate securing sealing strip for door opening on rear pillar, left-hand. Until February 1958. No longer supplied.* | 1 |
| D 842-100a | *Plate retaining sealing strip for door opening on rear pillar, right-hand. Until February 1958. No longer supplied.* | 1 |
| DS 853-81 | Sealing strip, rubber, for door. | 4 |
| D 961-80 | Plug, round, 42 mm diameter for lower hole for glass channel adjustment. | 8 |
| D 961-95 | Plug, oval, 40 mm diameter for upper hole, for glass channel adjustment. | 8 |
| DM 981-117 | Sealing strip frame, for bottom of front door. U.S.A. and right-hand steering. ALL TYPES. Since September 1962. | 2 |
| DM 981-118 | Sealing strip frame, for bottom of rear door. U.S.A. and right-hand steering. ALL TYPES. Since September 1962. | 2 |
| DS 984-3 | Rubber moulding for door opening (R. VI). Sold by the metre. Until January 1963. | As nec. |
| DS 984-3b | Rubber moulding for door opening (R. VI). 2,800 mm grey. January 1963 - January 1964. | 4 |
| DS 984-3c | Rubber moulding for door opening, 2,800 mm long, light grey, (R. VI). Since January 1964. | 4 |
| 124-S 30 | *Screw, round head, 5 diameter x 12.5 long, securing flexible stop (R. VI). Replaced by 2.502-S 30.* | 2 |
| 487-S 30 | Screw, hex. head, 7 diameter x 25 long, securing bracket for door pivot pin. | 32 |
| 2.217-S | Washer, plain, 9.5 x 16 x 2, for adjusting door pivot pin. | 8 |
| 2.581-S | Screw, P.K. 3.5 x 10, securing plate retaining sealing strip on centre door pillar (R. VI). Until February 1958. | 12 |
| 2.659 | *Screw, hex. head, 5 diameter x 13 long securing flange for stop spring. Replaced by 283-S.* | 4 |
| 2.746-S | Screw, P.K. round head, 4.85 x 16, securing lower sealing strip (R. VI). | 8 |
| 3.230-S | Washer, cupped, 3.5 mm diameter for screw securing plate retaining sealing strip on centre pillar (R. VI). Until February 1958. | 12 |
| 295.502 | Rubber stop for door closure on centre pillar and rear pillar. | 6 |
| 615.024 | Nut, hex. 9 diameter x 125 pitch, for door pivot pin (R. VI). | 8 |
| 619.775 | Spring clip securing roller spindle for door check strap, 20 mm long (R. VI). | 4 |
| 619.779 | Spring clip securing pivot in door check strap, 14.5 mm long. | 2 |

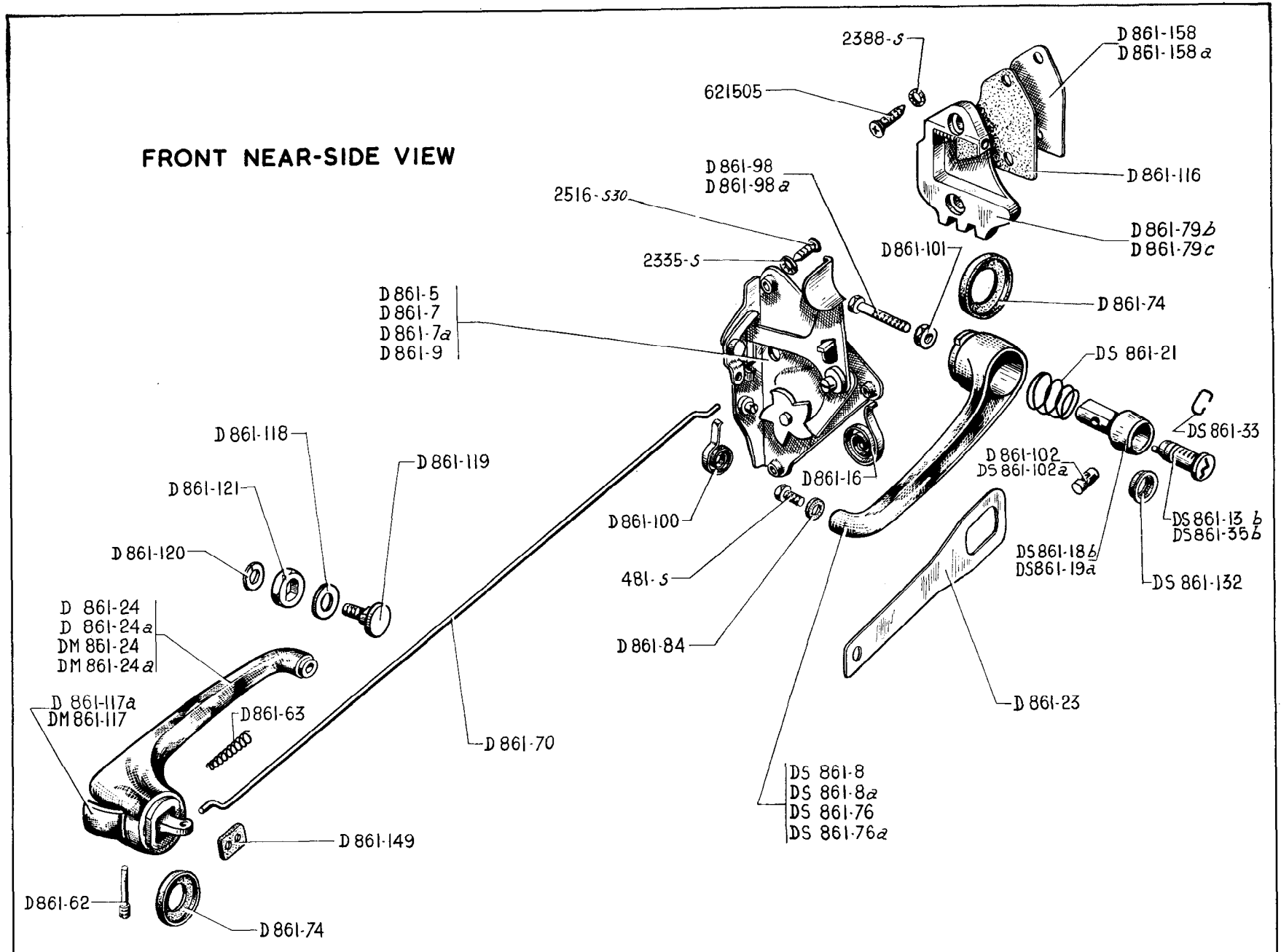
The numbers underlined indicate new parts which do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **SPECIAL PARTS CABRIOLET** | |
| DS 854-31 | Tread plate (stainless steel), left-hand (R. VI). | 1 |
| DS 854-31a | Tread plate (stainless steel), right-hand (R. VI). | 1 |
| DS 841-67 | Sealing strip for door on rear pillar, left-hand. | 1 |
| DS 841-67a | Sealing strip for door on rear pillar, right-hand. | 1 |
| DS 841-91 | Sealing strip for door on front pillar, left-hand. | 1 |
| DS 841-91a | Sealing strip for door on front pillar, right-hand. | 1 |
| DS 961-41 | Sealing strip for bonnet stiffener, left-hand (R. VI). | 1 |
| DS 961-41a | Sealing strip for bonnet stiffener, right-hand (R. VI). | 1 |
| DS 841-11 | Hinge, lower, for door, left-hand (R. VI). | 1 |
| DS 841-11a | Hinge, lower, for door, right-hand (R. VI). | 1 |
| DS 854-34 | Lining for bottom of door (corrugated aluminium) left-hand (R.VI). | 1 |
| DS 854-34a | Lining for bottom of door (corrugated aluminium) right-hand (R. VI). | 1 |
| DS 981-49 | Sealing strip for door opening (R. VI). | 2 |
| DS 841-13 | Door only, left-hand (R. VI). | 1 |
| DS 841-13a | Door only, right-hand (R. VI). | 1 |
| DS 841-68 | Sealing moulding for door (R. VI). | 2 |
| DS 854-30 | Finisher for tread plate (R. VI). | 2 |
| DS 854-33b | Interior moulding for door (R. VI). | 4 |
| DS 854-40b | Upper moulding with clips between door and bonnet, left-hand (R. VI). | 1 |
| DS 854-40c | Upper moulding with clips between door and bonnet, right-hand (R.VI). | 1 |
| DS 854-41b | Embellisher, with clips, for bottom of body, left-hand (R. VI). | 1 |
| DS 854-41c | Embellisher, with clips, for bottom of body, right-hand (R. VI). | 1 |
| DS 854-44b | Embellisher, with clips, on angle of door, left-hand (R. VI). | 1 |
| DS 854-44c | Embellisher, with clips, on angle of door, right-hand (R. VI). | 1 |
| DS 854-32 | Finishing panel for siderail (corrugated aluminium) left-hand (R. VI). | 1 |
| DS 854-32a | Finishing panel for siderail (corrugated aluminium) right-hand (R. VI). | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **SPECIAL PARTS CABRIOLET** | |
| DS 961-79 | Door glass channel, 785 mm long, left-hand (R. VI). | 1 |
| DS 961-79a | Door glass channel, 785 mm long, right-hand (R. VI). | 1 |
| DS 961-30c | Sealing strip, outer, for glass, 888 mm long, left-hand (R. VI). | 1 |
| DS 961-30d | Sealing strip, outer, for glass, 888 mm long, right-hand (R. VI). | 1 |
| DS 961-48 | Sealing strip, inner, for door glass, left-hand (R. VI). | 1 |
| DS 961-48a | Sealing strip, inner, for door glass, right-hand (R. VI). | 1 |
| DS 961-4d | Glass for door, 6 mm thick (R. VI). Until June 1962. | 2 |
| DS 961-4f | Glass for door, 5 mm thick. Since June 1962. | 2 |



| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **SPECIAL PARTS BERLINE** | |
| D 826-94 | Frame for partition with sliding glass and lining (R. VI). | 1 |
| D 854-56 | Beading securing moquette on centre pillar (R. VI). | 2 |
| D 854-57 | Beading securing moquette on centre pillar (R. VI). | 2 |
| D 853-105 | Beading upper rear for partition (R. VI). | 1 |
| D 853-106 | Beading upper front for partition (R. VI). | 1 |
| D 961-49 | Glass channel for partition (R. VI). | 1 |
| D 961-113 | Guide slide for glass (R. VI). | 2 |
| D 826-52 | Nut "Champion" securing frame (R. VI). | As nec. |
| D 944-98 | Escutcheon, lower, for handle mounting (R. VI). | 2 |
| D 944-99 | Escutcheon, upper, for handle mounting (R. VI). | 2 |
| D 961-100 | Escutcheon for handle (R. VI). | 1 |
| D 961-48 | Wiper for glass (R. VI). | 1 |
| D 853-109 | Finisher for partition (non-trimmed) (R. VI). | 1 |
| D 854-81 | Ventilation grille, rear (R. VI). | 2 |
| D 853-101 | Lining, lower rear for centre pillar, left-hand (R. VI). | 1 |
| D 853-102 | Lining, lower rear for centre pillar, right-hand (R. VI). | 1 |
| D 853-103 | Lining, upper rear for centre pillar, left-hand (R. VI). | 1 |
| D 853-104 | Lining, upper rear for centre pillar, right-hand (R. VI). | 1 |
| D 853-107 | Lining, front for centre pillar, left-hand (R. VI). | 1 |
| D 853-108 | Lining, front, for centre pillar, right-hand (R. VI). | 1 |
| D 961-2 | Glass for partition (R. VI). | 1 |
| D 961-016 | Window winder for partition (R. VI). | 1 |
| D 961-36 | Handle for partition window winder (R. VI). | 1 |
| D 853-110 | Panel, rear, for partition, moquette trim (R. VI). | 1 |
| D 944-1 | Handle mounting, trimmed, left-hand (R. VI). | 1 |
| D 944-1a | Handle mounting, trimmed, right-hand (R. VI). | 1 |
| D 854-95 | Sealing strip for front door (R. VI). | 2 |
| D 854-96 | Sealing strip for rear door (R. VI). | 2 |
| D 961-179 | Spring for escutcheon (R. VI). | 1 |
| D 961-83 | Slide for glass (R. VI). | 1 |
| D 813-92 | Centre crossmember, for partition (with leathercloth and glass wiper) (R. VI). | 1 |
| D 813-96 | Crossmember, lower, for frame, (with felt buffers) (R. VI). | 1 |


FRONT NEAR-SIDE VIEW
2388-S
621505
D 861-158
D 861-158 a
D 861-116
D 861-98
D 861-98 a
2516-S30
D 861-79 b
D 861-79 c
2335-S
D 861-101
D 861-74
D 861-5
D 861-7
D 861-7a
D 861-9
DS 861-21
C
DS 861-33
D 861-118
D 861-119
D 861-121
D 861-102
DS 861-102a
D 861-16
D 861-100
DS 861-13 b
DS 861-35 b
D 861-120
481-S
DS 861-18 b
DS 861-19a
DS 861-132
D 861-84
D 861-24
D 861-24a
DM 861-24
DM 861-24a
D 861-117a
DM 861-117
D 861-63
D 861-23
D 861-70
DS 861-8
DS 861-8a
DS 861-76
DS 861-76a
D 861-149
D861-62
D 861-74

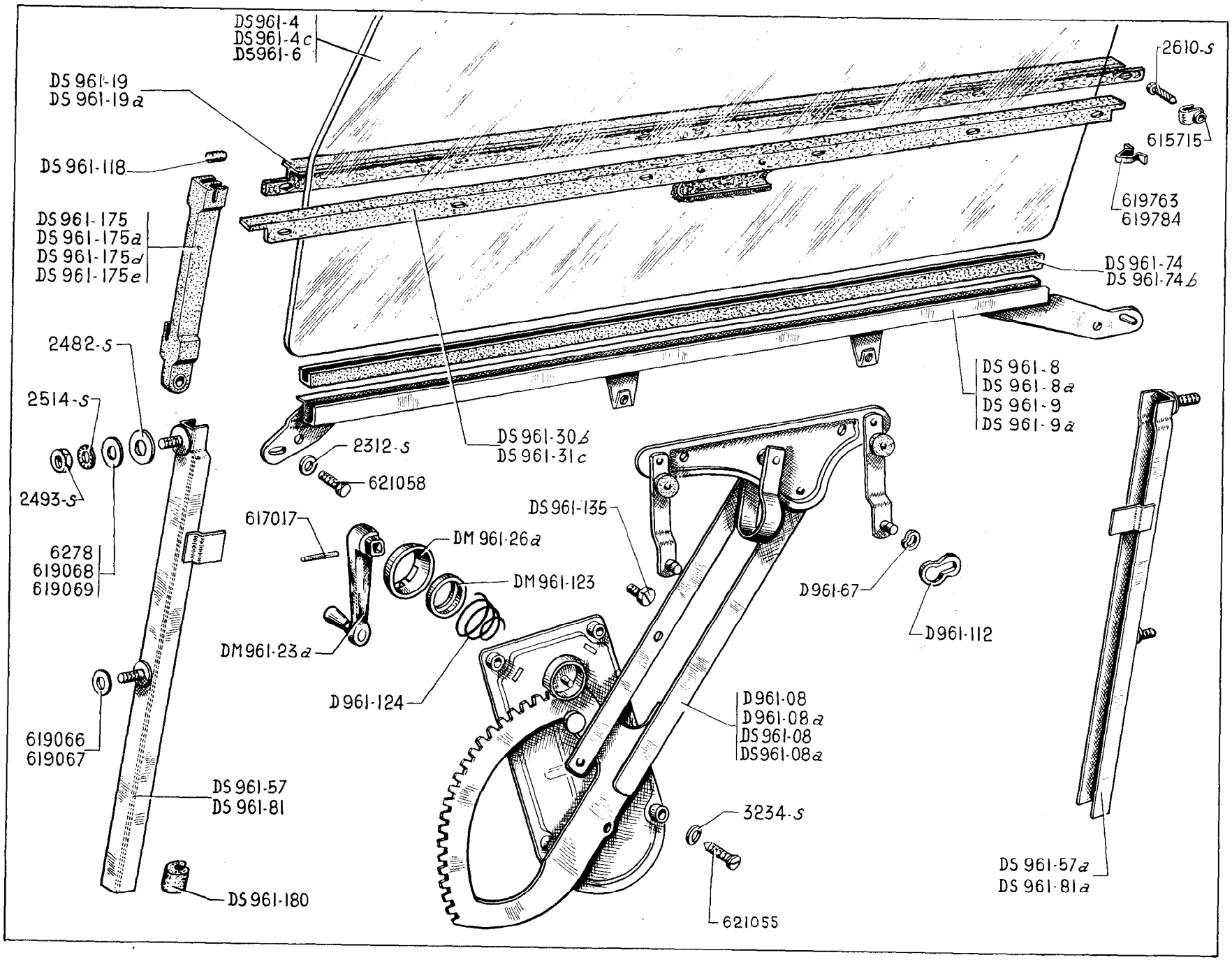
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 861-04b | Lock barrel for front door and boot (R. VI). Since April 1963. | 1 |
| D 861-5 | Lock for front door, right-hand, with safety catch (R. VI). | 1 |
| D 861-7 | Lock for rear door, with lock catch, left-hand (R. VI). | 1 |
| D 861-7a | Lock for front door, left-hand, with safety catch (R. VI). | 1 |
| DS 861-8 | Handle, complete, exterior, for rear door, left-hand. | 1 |
| DS 861-8a | Handle complete, exterior, for rear door, right-hand. Since October 1959. | 1 |
| D 861-9 | Lock for rear door, with lock catch, right-hand (R. VI). | 1 |
| DS 861-13b | Set of 4 locking barrels for front doors, left and right-hand, for boot and switch. Since April 1963. Replaces previous type; order in addition: 3-DS 861-18b (R. VI), 3-DS 861-102a (R. VI), 3-DS 861-132 (R. VI). | 1 |
| D 861-16 | Return spring for door lock lever (R. VI). | 4 |
| DS 861-18b | Push-button for front doors (R. VI). Since April 1963. Replaces previous type; order in addition: 1-DS 861-04b (R. VI), 1-DS 861-102a (R. VI). | 2 |
| DS 861-19a | Push-button for rear door. | 2 |
| DS 861-21 | Return spring for push-button of door handle. | 4 |
| D 861-23 | Lockplate securing exterior handle 178 mm long, 1 slot 24.5 mm, 1 hole 7.5 mm. | 4 |
| D 861-24 | Handle, inner, for door, left-hand. U.S.A. | 2 |
| D 861-24a | Handle, inner, for door, right-hand. U.S.A. | 2 |
| DM 861-24 | Handle, inner, for door, left-hand. | 2 |
| DM 861-24a | Handle, inner, for door, right-hand. | 2 |
| DS 861-33 | Circlip for lock barrel (R. VI). | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 861-35b | *Lock barrel for front door. Since April 1963 (R. VI). Replaces previous type; order in addition: 1-DS 861-18b, 1-DS 861-105a, 1-DS 861-04b.* | 1 |
| D 861-62 | Pin for safety catch, for interior handle. | 4 |
| D 861-63 | Return spring for safety lock tongue, for interior handle. | 4 |
| D 861-70 | Connecting rod for remote control, 700 mm long. | 4 |
| D 861-74 | Washer, rubber, 25 x 42, with shoulder for external and inside handle. | 8 |
| DS 861-76 | Handle, external (only), for front and rear door, left-hand (R. VI). Since October 1959. Replaces earlier type; order in addition: 1-DS 861-132 (R. VI). | 2 |
| DS 861-76a | Handle, external (only), for front and rear door, right-hand (R. VI). Since October 1959. Replaces earlier type; order in addition: 1-DS 861-132 (R. VI). | 2 |
| D 861-79b | Striking plate for front and rear, left-hand doors, 48 mm between fixing centres (3 teeth) (R. VI). | 2 |
| D 861-79c | Striking plate for front and rear, right-hand doors, 48 mm between fixing centres (3 teeth) (R. VI). | 2 |
| D 861-84 | Washer, fibre, 7.5 x 17 x 1 for rear external handle (R. VI). | 4 |
| D 861-98 | Screw for adjusting push-button, of front door handle, length under head 16 mm. | 2 |
| D 861-98a | Screw for adjusting push-button, of rear door handle, length under head 51 mm. | 2 |
| D 861-100 | Spring for locking catch (R. VI) | 4 |
| D 861-101 | Nut, hex., 5 diameter x 75 pitch, locking adjusting screw for door handle push-button. | 4 |
| D 861-102 | Locking pin for front door handle (R.VI). Until April 1963. | 2 |
| DS 861-102a | Locking pin for front door handle Since April 1963. | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| D 861-116 | Plate for door striking plate on centre and rear pillars, distance between fixing centres 48 mm (R. VI). | 4 |
| D 861-117a | Tongue (chrome), for safety catch on interior handle. U.S.A. | 4 |
| DM 861-117 | Tongue (nylon), for safety catch on interior handle (R. VI). | 4 |
| D 861-118 | Washer, fibre, 10.5 x 26 x 1, for rear inner handle (R. VI). | 4 |
| D 861-119 | Screw, securing inner handle, 14 mm long, width of head 24 mm. | 4 |
| D 861-120 | Washer, 6.4 x 15, for screw securing inner handle (R. VI). | 4 |
| D 861-121 | Locking collar for inner handle. | 4 |
| DS 861-132 | Cup retaining push-button (R. VI). | 4 |
| D 861-149 | Anti-rattle plate, 13 x 18, for connecting rod of remote control. | 8 |
| D 861-158 | Plate for adjusting striking plate on front and rear doors, 2 mm thick (R. VI). | As nec. |
| D 861-158a | Plate for adjusting striking plate on front and rear doors, 3 mm thick (R. VI). | As nec. |
| DS 861-160 | Clip supporting control rod for front door lock. Since December 1964. | 2 |
| DS 861-174 | Bearing for rod controlling rear door lock. Since December 1964. | 2 |
| 481-S | Screw, hex. head, 7 diameter x 10 long, securing exterior handle (R. III). | 2 |
| 2.335-S | Washer, shakeproof, 5.2 mm diameter for screw securing lock (R. VI). Since January 1959. | 12 |
| 2.388-S | Washer, shakeproof, 7.2 x 14 x 0.35, securing striking plate (R. VI). | 8 |
| 2.516-S 30 | Screw, raised head countersunk, 5 x 16 (R. VI) for securing : - the lock. | 12 |
| | - the bearing for lock control. | 4 |
| 618.749 | Rivet securing the clip supporting the control rod for front door (R. VI). Since December 1964. | 2 |
| 621.505 | Screw, round head, 7 diameter x 27.5 long, securing door striking plate (R. VI). | 8 |



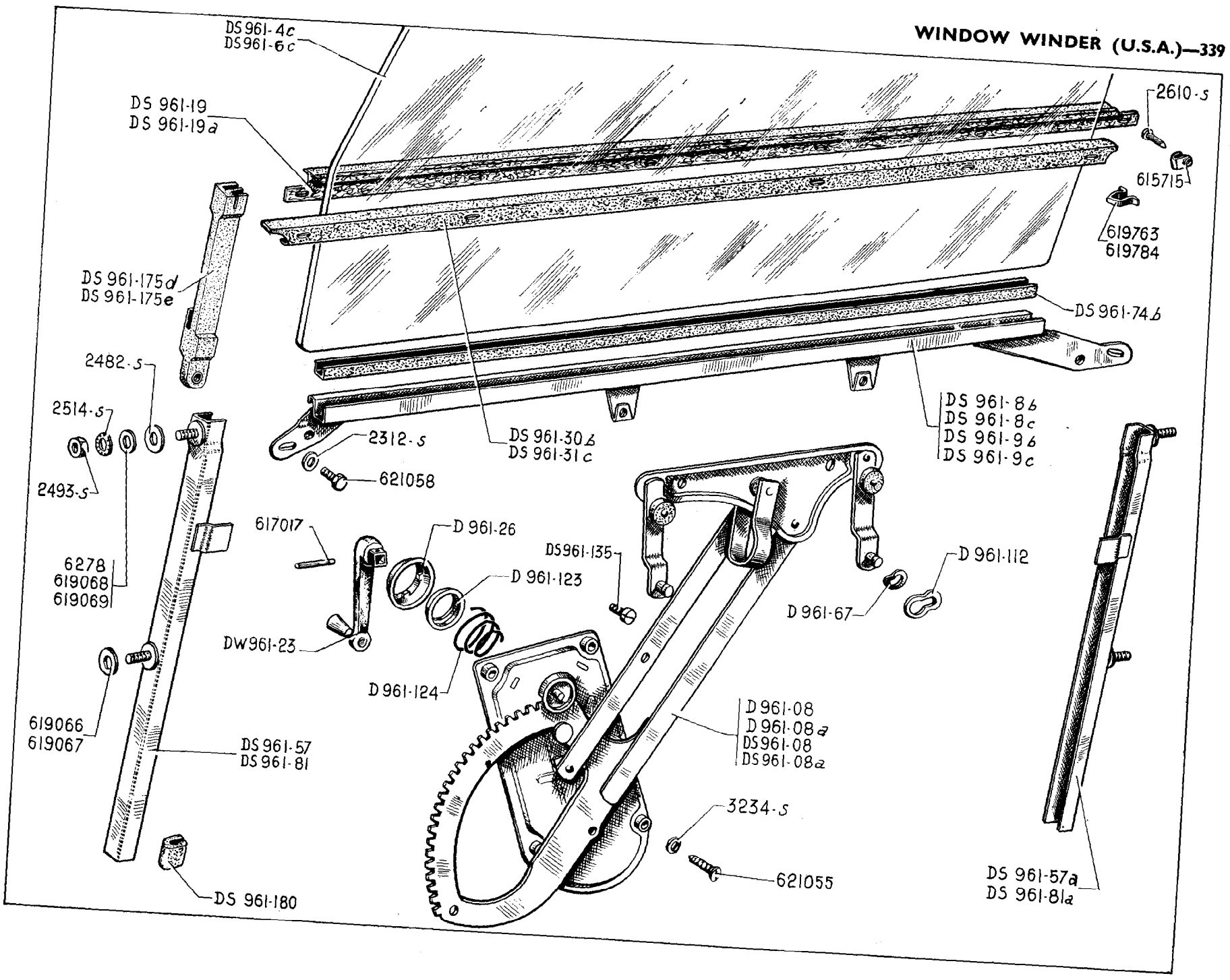
The numbers underlined indicate new parts which do not appear on the illustration.


DS961-4
DS961-4c
DS961-6
DS 961-19
DS 961-19a
DS 961-118
DS 961-175
DS 961-175a
DS 961-175d
DS 961-175e
2482-S
2514-S
2493-S
6278
619068
619069
619066
619067
DS 961-57
DS 961-81
DS 961-180
2610-S
615715
619763
619784
DS 961-74
DS 961-74b
DS 961-8
DS 961-8a
DS 961-9
DS 961-9a
DS 961-30b
DS 961-31c
2312-S
621058
617017
DM 961-26a
DM 961-123
DM 961-23a
D961-124
DS 961-135
D961-67
D961-112
D961-08
D961-08a
DS 961-08
DS961-08a
3234-S
621055
DS 961-57a
DS 961-81a

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | FOR GLASS 4 mm thick. | |
| D 961-08 | *Window winder (DURA) double arm, for left-hand door (R. VI). Replaced by DS 961-08d.* | 2 |
| D 961-08a | *Window winder (DURA) double arm, for right-hand door (R. VI). Replaced by DS 961-08e.* | 2 |
| DS 961-08 | *Window winder (VACHETTE) double arm, for left-hand door (R. VI). 2nd arrangement. Replaced by DS 961-08d.* | 2 |
| DM 961-08a | *Window winder (VACHETTE) double arm, for right-hand door (R. VI). 2nd arrangement. Replaced by DS 961-08e.* | 2 |
| DS 961-4 | Glass for front door (R. VI). Until June 1962. | 2 |
| DS 961-4c | Glass for front door, 5 mm thick (R. VI). Since June 1962. | 2 |
| DS 961-6 | Glass for rear door (R. VI). | 2 |
| DS 961-8 | Channel for front door glass, left-hand, 736 mm between fixing centres. | 1 |
| DS 961-8a | Channel for front door glass, right-hand, 736 mm between fixing centres. | 1 |
| DS 961-9 | Channel for rear door glass, left-hand, 793 mm between fixing centres. | 1 |
| DS 961-9a | Channel for rear door glass, right-hand, 793 mm between fixing centres. | 1 |
| DS 961-19 | *Sealing strip, inner, for front door glass, 741 mm long (R. VI). Until April 1965. Replaced by DS 961-19b.* | 2 |
| DS 961-19a | *Sealing strip, inner, for rear door glass, 797 mm long (R. VI). Until April 1965. Replaced by DS 961-19c.* | 2 |
| DS 961-19b | Sealing strip, inner, for front door glass, 760 mm long (R. VI). Since April 1965. | 2 |
| DS 961-19c | Sealing strip, inner, for rear door glass, 810 mm long (R. VI). Since April 1965. | 2 |
| DM 961-23a | Handle for window winder, grey knob. Until September 1965. | 4 |
| DM 961-23b | Handle for window winder (R. VI). Since September 1965. | 4 |
| DM 961-26a | Escutcheon for window winder, 45 mm diameter (R. VI). Until September 1965. | 4 |
| DM 961-26b | Escutcheon for window winder (R. VI). Since September 1965. | 4 |
| DS 961-30b | Sealing strip, outer, for front door glass, 777 mm long. | 2 |
| DS 961-31c | Sealing strip, outer, for rear door glass, 835 mm long. | 2 |
| DS 961-57 | Side runner, for glass 540 mm long, 2 welded screws at 280 mm between centres: | |
| | - front of rear door, left-hand. | 1 |
| | - rear of rear door, right-hand. | 1 |
| DS 961-57a | Side runner, for door glass, 540 mm long, 2 welded screws at 280 mm between centres: | |
| | - front of rear door, right-hand. | 1 |
| | - rear of rear door, left-hand. | 1 |
| D 961-67 | Flexible washer, 10.9 x 19.02, for window winder on bottom of glass (R. VI). | 8 |
| DS 961-74 | Glazing rubber, for door glasses, 737 mm long, external diameter 8 mm, internal diameter 4 mm. | |
| | - Until June 1962. | 4 |
| | - Since June 1962. | 2 |
| DS 961-74b | Glazing rubber, for glass, 737 mm long (for glass 5 mm thick, marked with white paint). Since June 1962. | 2 |
| DS 961-81 | Side runner, for glass 570 mm long, 2 welded screws at 280 mm between centres: | |
| | - front of front door, left-hand. | 1 |
| | - rear of front door, right-hand. | 1 |
| DS 961-81a | Side runner, for glass 570 mm long, 2 welded screws at 280 mm between centres: | |
| | - front of front door, right-hand. | 1 |
| | - rear of front door, left-hand. | 1 |
| D 961-112 | Lockwasher, securing window winder on bottom of glass (R. VI). | 8 |
| DS 961-118 | *Rubber packing, upper, 3.5 x 6 for glass slide. Until January 1961. No longer supplied.* | 8 |
| D 961-123 | Friction cup for escutcheon of window winder handle, 21 x 44 x 5.3. | 4 |
| D 961-124 | Spring for window winder handle, internal diameter 32 mm and 45 mm. | 4 |
| DS 961-135 | Adjustable stop for window winder (R. VI). | 4 |
| DS 961-175 | Slide for glass (nylon), 158 mm long (R. VI): | |
| | - for front of front and rear doors, right-hand. | 2 |
| | - for rear of front and rear doors, left-hand. For front doors. Until June 1962. | 2 |
| DS 961-175a | Slide for glass (nylon), 158 mm long (R. VI): | |
| | - for front of front and rear doors, left-hand. | 2 |
| | - for rear of front and rear doors, right-hand. For front doors. Until June 1962. | 2 |

The numbers underlined indicate new parts which do not appear on the illustrations.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 961-175d | Slide for glass (nylon) for glass, 5 mm thick for front door, left-hand and rear door, right-hand (R. VI). Since June 1962. | 2 |
| DS 961-175e | Slide for glass (nylon), for glass, 5 mm thick for front door, right-hand and rear door, left-hand (R. VI). Since June 1962. | 2 |
| DS 961-180 | Rubber protector, for side runner of rear door, 30 mm long (R. VI). | 4 |
| 2.312-S | Washer, 5.5 x 9, securing bottom of glass. | 8 |
| 2.482-S | Washer, plain, 7.5 x 14, securing side runner at the upper part. | 4 |
| 2.493-S | Nut, hex., 7 diameter x 100 pitch, locking side runner. | 8 |
| 2.514-S | Washer, shakeproof, 7.3 x 12, securing side runner (R. VI). | 8 |
| 2.610-S | Screw, P.K. 3.5 x 15, securing exterior sealing strip (R. VI). | 8 |
| 3.234-S | Washer, cupped, 6 mm diameter securing window winder (R. VI). | 8 |
| 6.278 | Washer, 7.5 x 20 x 2, for adjustment of the upper part of the side runner. | As nec. |
| 615.715 | Nut clip for screws securing exterior sealing strip (R. VI). | 8 |
| 617.017 | Pin, cylindrical, 3 diameter x 20.5 long, securing window winder handle (R. IV). | 4 |
| 619.066 | Washer, 7.5 x 30 x 1 for adjustment of the lower part of the side runner (R. IV). | As nec. |
| 619.067 | Washer, 7.5 x 30 x 2, for adjustment of the lower part of the side runner (R. IV). | As nec. |
| 619.068 | Washer, 7.5 x 20 x 0.5, for adjustment of the upper part of the side runner (R. IV). | As nec. |
| 619.069 | Washer, 7.5 x 20 x 1, for adjustment of the upper part of the side runner (R. II). | As nec. |
| 619.763 | Clip securing inner sealing strip for door glass (R. VI). | 24 |
| 619.784 | Clip securing outer sealing strip for door glass (R. VI). | 24 |
| 621.055 | Screw, knurled head, 5 diameter x 12.5 long, securing window winder (R. VI). | 16 |
| 621.058 | Screw, hex. head, 5 diameter x 9 long, securing slide on bottom of glass (R. IV). | 8 |


DS 961-4c
DS 961-6c
DS 961-19
DS 961-19a
2610-S
615715
619763
619784
DS 961-175d
DS 961-175e
DS 961-74b
2482-S
2514-S
2493-S
2312-S
621058
DS 961-30b
DS 961-31c
DS 961-8b
DS 961-8c
DS 961-9b
DS 961-9c
617017
D 961-26
D 961-123
DS961-135
D 961-112
D 961-67
DW961-23
D 961-124
6278
619068
619069
619066
619067
DS 961-57
DS 961-81
D 961-08
D 961-08a
DS961-08
DS961-08a
3234-S
621055
DS 961-180
DS 961-57a
DS 961-81a

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Until December 1961** | |
| | GLASS. 6 mm thick. | |
| D 961-08 | *Window winder (DURA) two arms, for left-hand door (R. VI). Replaced by DS 961-08d.* | 2 |
| D 961-08a | *Window winder (DURA) two arms, for right-hand door (R. VI). Replaced by DS 961-08e.* | 2 |
| DS 961-08 | *Window winder (VACHETTE) two arms, for left-hand door (R. VI). 2nd possibility. Replaced by DS 961-08d.* | 2 |
| DS 961-08a | *Window winder (VACHETTE) two arms, for right-hand door (R. VI). 2nd possibility. Replaced by DS 961-08e.* | 2 |
| DS 961-4b | *Glass for front door (R. VI). Replaced by DS 961-4c; order in addition: 1-DS 961-81, 1-DS 961-81a, 1-DS 961-74b, 1-DS 961-175d (R. VI), 1-DS 961-175e (R. VI).* | 2 |
| DS 961-6b | *Glass for rear door (R. VI). Replaced by DS 961-6c; order in addition: 1-DS 961-74b, 1-DS 961-57, 1-DS 961-57a, 1-DS 961-175d (R. VI), 1-DS 961-175e (R. VI).* | 2 |
| DS 961-8b | *Channel for front door glass, left-hand, 736 mm between fixing centres. Replaced by DS 961-8.* | 1 |
| DS 961-8c | Channel for front door glass, right-hand, 736 mm between fixing centres. | 1 |
| DS 961-9b | *Channel for rear door glass, left-hand, 793 mm between fixing centres. Replaced by DS 961-9.* | 1 |
| DS 961-9c | *Channel for rear door glass, right-hand, 793 mm between fixing centres. Replaced by DS 961-9a.* | 1 |
| DS 961-19 | *Sealing strip, inner, for front door glass, 741 mm long (R. VI). Replaced by DS 961-19b.* | 2 |
| DS 961-19a | *Sealing strip, inner, for rear door glass, 797 mm long (R. VI). Replaced by DS 961-19c.* | 2 |
| DS 961-23 | Handle for window winder, white knob. Until August 1961. | 4 |
| DW 961-23 | Handle for window winder, black knob. Since August 1961. | 4 |
| D 961-26 | Escutcheon for window winder handle, 45 mm diameter. | 4 |
| DS 961-30b | Sealing strip, external for front door glass, 777 mm long. | 2 |
| DS 961-31c | Sealing strip, external for rear door glass, 835 mm long. | 2 |
| DS 961-57b | Side runner for glass, 540 mm long, 2 welded screws at 280 mm between centres: | |
| | - front of rear door, left-hand. | 1 |
| | - rear of rear door, right-hand. | 1 |
| DS 961-57c | Side runner for glass, 540 mm long, 2 welded screws at 280 mm between centres: | |
| | - front of rear door, right-hand. | 1 |
| | - rear of rear door, left-hand. | 1 |
| D 961-67 | Flexible washer, 10.9 x 19.02 for window winder (R. VI). | 8 |
| DS 961-74 | Glazing rubber, for door glasses, 737 mm long, external diameter 8 mm, internal diameter 4 mm. | 4 |
| DS 961-81b | Side runner for glass, 570 mm long, 2 welded screws at 280 mm between centres: | |
| | - front of front door, left-hand. | 1 |
| | - rear of front door, right-hand. | 1 |
| DS 961-81c | Side runner for glass, 570 mm long, 2 welded screws at 280 mm between centres: | |
| | - front of front door, right-hand. | 1 |
| | - rear of front door, left-hand. | 1 |
| D 961-112 | Lockwasher, for window winder on bottom of glass (R. VI). | 8 |
| DS 961-118 | *Rubber packing, upper, 3.5 x 6, for glass slide. Until January 1961. No longer supplied.* | 8 |
| D 961-123 | Friction cup, for window winder handle escutcheon, 21 x 44 x 5.3. | 4 |
| D 961-124 | Spring for window winder handle, internal diameter 32 and 45 mm. | 4 |
| DS 961-135 | Adjustable stop for window winder (R. VI). | 4 |
| DS 961-175b | Slide for glass (nylon), 158 mm long (R. VI): | |
| | - front of front and rear doors, left-hand. | 2 |
| | - rear of front and rear doors, right-hand. | 2 |
| DS 961-175c | Slide for glass (nylon) 158 mm long, (R. VI): | |
| | - front of front and rear doors, R. H. | 2 |
| | - rear of front and rear doors, L. H. | 2 |
| DS 961-180 | Protector, rubber, for side runner, for rear door glass, 30 mm long (R. VI). | 4 |
| 2.312-S | Washer, 5.5 x 9, securing door glass channel. | 8 |
| 2.482-S | Washer, plain, 7.5 x 14, securing upper part of side runner. | 4 |
| 2.493-S | Nut, hex., 7 diameter x 100 pitch, locking side runner. | 8 |
| 2.514-S | Washer, shakeproof, 7.3 x 12, securing side runner (R. VI). | 8 |
| 2.610-S | Screw, P.K. 3.5 x 15, securing external sealing strip (R. VI). | 8 |
| 3.234-S | Washer, cupped, 6 mm diameter securing window winder (R. VI). | 8 |
| 6.278 | Washer, 7.5 x 20 x 2, for adjustment of upper part of glass guide. | As nec. |
| 615.715 | Nut clip for screw securing external sealing strip (R. VI). | 8 |
| 617.017 | Pin, cylindrical, 3 x 205, securing window winder handle. | 4 |
| 619.066 | Washer, 7.5 x 30 x 1, for adjustment of lower part of side runner. | As nec. |
| 619.067 | Washer, 7.5 x 30 x 2, for adjustment of lower part of side runner. | As nec. |
| 619.068 | Washer, 7.5 x 20 x 0.5, for adjustment of upper part of side runner. | As nec. |
| 619.069 | Washer, 7.5 x 20 x 1, for adjustment of upper part of side runner. | As nec. |
| 619.763 | Clip securing inner sealing strip, for door glass (R. VI). | 24 |
| 619.784 | Clip securing external sealing strip for door glass (R. VI). | 24 |
| 621.055 | Screw, knurled head, 5 diameter x 12.5 long, securing window winder (R. VI). | 16 |
| 621.058 | Screw, hex. head, 5 x 9, securing slide on channel for door. | 8 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | GLASS - 5 mm thick. **Since December 1961** | |
| D 961-08 | *Window winder (DURA) two arms, for left-hand door (R. VI). Replaced by DS 961-08d.* | 1 |
| D 961-08a | *Window winder (DURA) two arms, for right-hand door (R. VI). Replaced by DS 961-08e.* | 1 |
| DS 961-08 | *Window winder (VACHETTE) two arms for left-hand door (R. VI). 2nd possibility. Replaced by DS 961-08d.* | 2 |
| DS 961-08a | *Window winder (VACHETTE) two arms for right-hand door (R. VI). 2nd possibility. Replaced by DS 961-08e.* | 2 |
| DS 961-4c | Glass for front door (R. VI). | 2 |
| DS 961-6c | Glass for rear door (R. VI). | 2 |
| DS 961-8b | *Channel for front door glass, left-hand, 736 mm between fixing centres. Replaced by DS 961-8.* | 1 |
| DS 961-8c | Channel for front door glass, right-hand 736 mm between fixing centres. | 1 |
| DS 961-9b | *Channel for rear door glass, left-hand 793 mm between fixing centres. Replaced by DS 961-9.* | 1 |
| DS 961-9c | *Channel for rear door glass, right-hand 793 mm between fixing centres. Replaced by DS 961-9a.* | 1 |
| DS 961-19 | *Sealing strip, inner, for front door glass, 741 mm long (R. VI). Until April 1965. Replaced by DS 961-19b.* | 2 |
| DS 961-19a | Sealing strip, inner, for rear door glass, 797 mm long (R. VI). *Until April 1965. Replaced by DS 961-19c.* | 2 |
| DS 961-19b | Sealing strip for front door glass, 760 mm long (R. VI). Since April 1965. | 2 |
| DS 961-19c | Sealing strip for rear door glass, 810 mm long. Since April 1965. | 2 |
| DS 961-23b | Handle for window winder (R. VI). Since September 1965. | 4 |
| DW 961-23 | Handle for winder winder (black knob). Until September 1965. | 4 |
| D 961-26 | Escutcheon for window winder handle, 45 mm diameter. | 4 |
| DS 961-30b | Sealing strip, external, for front door glass, 777 mm long. | 2 |
| DS 961-31c | Sealing strip, external for rear door glass, 835 mm long. | 2 |

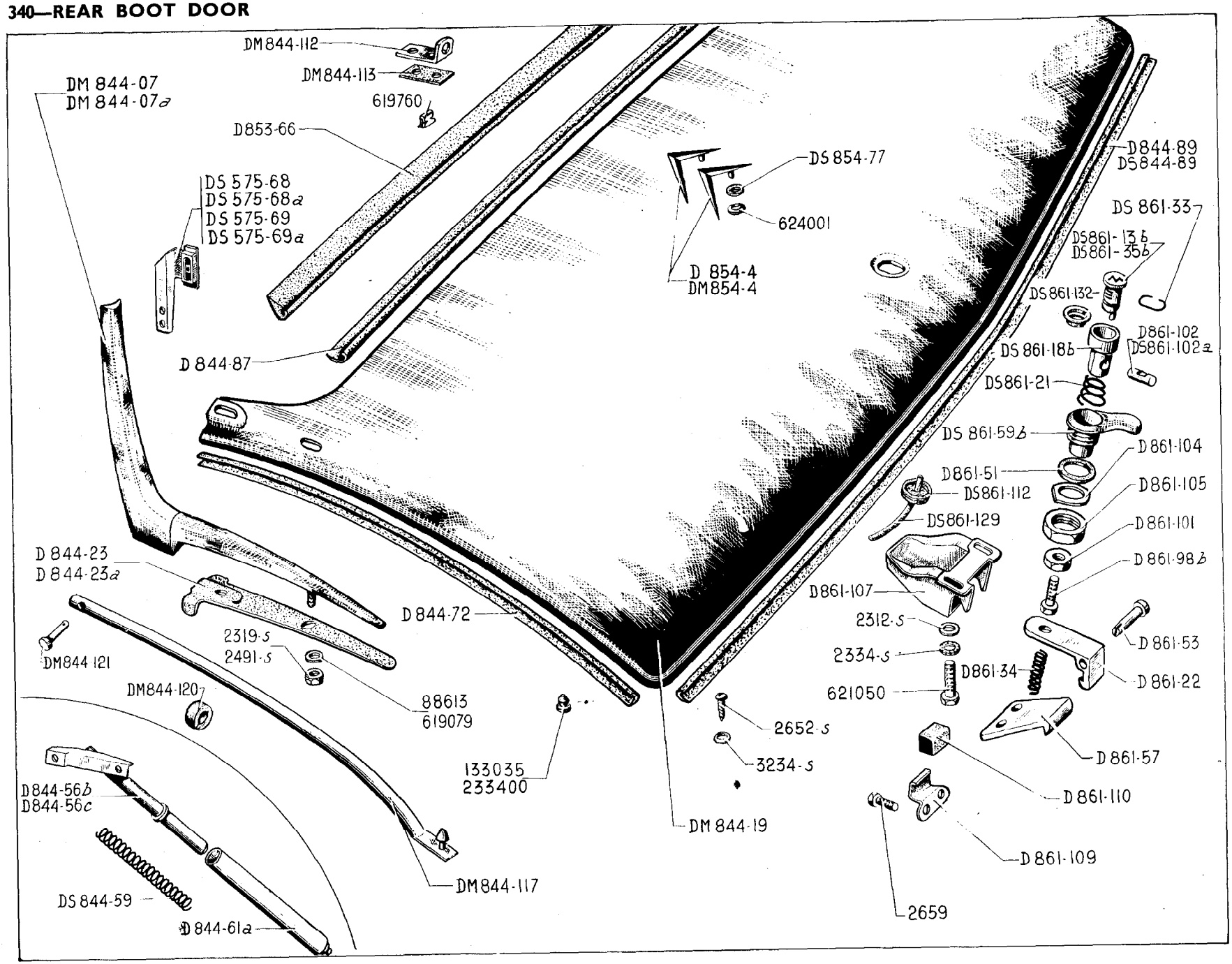
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 961-57 | Side runner for glass, 540 mm long, 2 welded screws at 280 mm between centres: | |
| | - front of rear door, L.H. | 1 |
| | - rear of rear door, R.H. | 1 |
| DS 961-57a | Side runner for glass, 540 mm long, 2 welded screws at 280 mm between centres: | |
| | - front of rear door, R.H. | 1 |
| | - rear of rear door, L.H. | 1 |
| D 961-67 | Flexible washer, 10.9 x 19.02 for window winder (R. VI). | 8 |
| DS 961-74b | Glazing rubber, for door glasses, 737 mm long (marked with white paint). | 4 |
| DS 961-81 | Side runner for glass, 570 mm long, 2 welded screws at 280 mm between centres: | |
| | - front of front door, left-hand, | 1 |
| | - rear of front door, right-hand. | 1 |
| DS 961-81a | Side runner, for glass, 570 mm long, 2 welded screws at 280 mm between centres: | |
| | - front of front door, right-hand. | 1 |
| | - rear of front door, left-hand. | 1 |
| D 961-112 | Lockwasher, for window winder on bottom of glass (R. VI). | 8 |
| D 961-123 | Friction cup for window winder handle escutcheon, 21 x 44 x 5.3. | 4 |
| D 961-124 | Spring for window winder handle, internal diameter 32 mm and 45 mm. | 4 |
| DS 961-135 | Adjustable stop for window winder (R.VI). | 4 |
| DS 961-175d | Slide for glass (nylon) 158 mm long (R. VI): | |
| | - front of front and rear doors, L.H. | 2 |
| | - rear of front and rear doors, R.H. | 2 |
| DS 961-175e | Slide for glass (nylon), 158 mm long (R. VI): | |
| | - front of front and rear doors, right-hand, | 2 |
| | - rear of front and rear doors, left-hand. | 2 |
| DS 961-180 | Protector, rubber, for side runner, for rear door glass, 30 mm long (R. VI). | 4 |
| 2.312-S | Washer, 5.5 x 9, securing door glass channel. | 8 |
| 2.482-S | Washer, plain, 7.5 x 14, securing upper part of side runner. | 4 |
| 2.493-S | Nut, hex., 7 diameter x 100 pitch, locking side runner. | 8 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 2.514-S | Washer, shakeproof, 7.3 x 12, securing side runner (R. VI). | 8 |
| S.610-S | Screw, P.K. 3.5 x 15, securing external sealing strip (R. VI). | 8 |
| 3.234-S | Washer, cupped, 6 mm diameter, securing window winder (R. VI). | 8 |
| 6.278 | Washer, 7.5 x 20 x 2, for adjustment of upper part of glass guide. | As nec. |
| 615.715 | Nut clip for screw securing external sealing strip (R. VI). | 8 |
| 617.017 | Pin, cylindrical, 3 diameter x 20.5 long, securing window winder handle. | 4 |
| 619.066 | Washer, 7.5 x 30 x 1, for adjustment of lower part of side runner. | As nec. |
| 619.067 | Washer, 7.5 x 30 x 2, for adjustment of lower part of side runner. | As nec. |
| 619.068 | Washer, 7.5 x 20 x 0.5, for adjustment of upper part of side runner. | As nec. |
| 619.069 | Washer, 7.5 x 20 x 1, for adjustment of upper part of side runner. | As nec. |
| 619.763 | Clip securing internal sealing strip for door glass (R. VI). | 24 |
| 619.784 | Clip securing external sealing strip for door glass (R. VI). | 24 |
| 621.055 | Screw, knurled head, 5 diameter x 12.5 long, securing window winder (R. VI). | 16 |
| 621.058 | Screw, hex. head, 5 diameter x 9 long, securing channel for door glass. | 8 |



The numbers underlined indicate new parts which do not appear on the illustration.

# 340—REAR BOOT DOOR



| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 575-68 | Plate securing direction indicator on hinge, right-hand, 625 mm long. Until February 1958. | 1 |
| DS 575-68a | Plate securing direction indicator on hinge, right-hand, 50 mm long. Since February 1958. | 1 |
| DS 575-69 | Plate securing direction indicator on hinge, left-hand, 65 mm long. Until February 1958. | 1 |
| DS 575-69a | Plate securing direction indicator on hinge, left-hand, 50 mm long. Since February 1958. | 1 |
| DM 844-07 | Hinge assembly, left-hand, for rear boot. Since October 1957. Replaces earlier type. Order in addition: 1-DM 844-07a, 1-DS 575-68a, 1-DS 575-69a. | 1 |
| DM 844-07a | Hinge assembly, right-hand, for rear boot. Since October 1957. Replaces earlier type. Order in addition: 1-DM 844-07, 1-DS 575-68a, 1-DS 575-69a. | 1 |
| DM 844-19 | Door only. | 1 |
| D 844-23 | Rubber joint between left-hand hinge and boot door, 262 mm long. | 1 |
| D 844-23a | Rubber joint between right-hand hinge and boot door, 262 mm long. | 1 |
| D 844-56b | Stay, male, with bracket for door, left-hand. U. S. A. All Types. Since March 1961. | 1 |
| D 844-56c | Stay, male, with bracket for door, right-hand. U. S. A. All Types. Since March 1961. | 1 |
| DS 844-59 | Spring for door stay. U. S. A. All Types. Since March 1961. | 2 |
| D 844-61a | Stay, female, for door, 180 mm long. U. S. A. All Types. Since March 1961 | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| D 844-72 | Sealing strip, rubber, lateral, for door, 600 mm long. | 2 |
| D 844-87 | Sealing strip, upper, for door, 1,240 mm long. | 1 |
| D 844-89 | Sealing strip, lower, for door, 1 metre long. | 1 |
| DS 844-89 | Rubber sealing strip for door (R. VI). P.O. | 1 |
| DM 844-112 | *Bracket for stay. Right-hand steering. No longer supplied.* | 1 |
| DM 844-113 | Rubber for stay bracket. Right-hand steering. | 1 |
| DS 844-113 | Shaped finisher for boot door entry, 3300 mm long (R. VI). P.O. Since March 1965. | 1 |
| DM 844-117 | Stay, 575 mm long. Until March 1961. | 1 |
| DM 844-120 | Bush for stay, 10 x 28 x 10. | 1 |
| DM 844-121 | *Pin securing stay, 5 mm diameter, 17 mm long under head. No longer supplied.* | 1 |
| D 853-66 | Finishing strip, rubber, between rear window and rear boot door, 1,650 mm long. | 1 |
| D 854-4 | Chevron for boot door. U. S. A. | 2 |
| DM 854-4 | Chevron for boot door. | 2 |
| DS 854-77 | Sealing washer, rubber, for chevrons. | 4 |
| DS 861-04b | Lock barrel for door of boot (R. VI). Since April 1963. | 1 |
| DS 861-13b | Set of 4 locking barrels for front doors, left and right-hand, for boot and switch (R. VI). Since April 1963. Replaces earlier type; order in addition: 3-DS 861-18b (R. VI), 3-DS 861-102a (R. VI). | 1 |
| DS 861-18b | Push-button (R. VI). Since April 1963. Replaces earlier type; order in addition: 1-DS 861-35b (R. VI), 1-DS 861-102a (R. VI), 1-DS 861-04b (R. VI). | 1 |

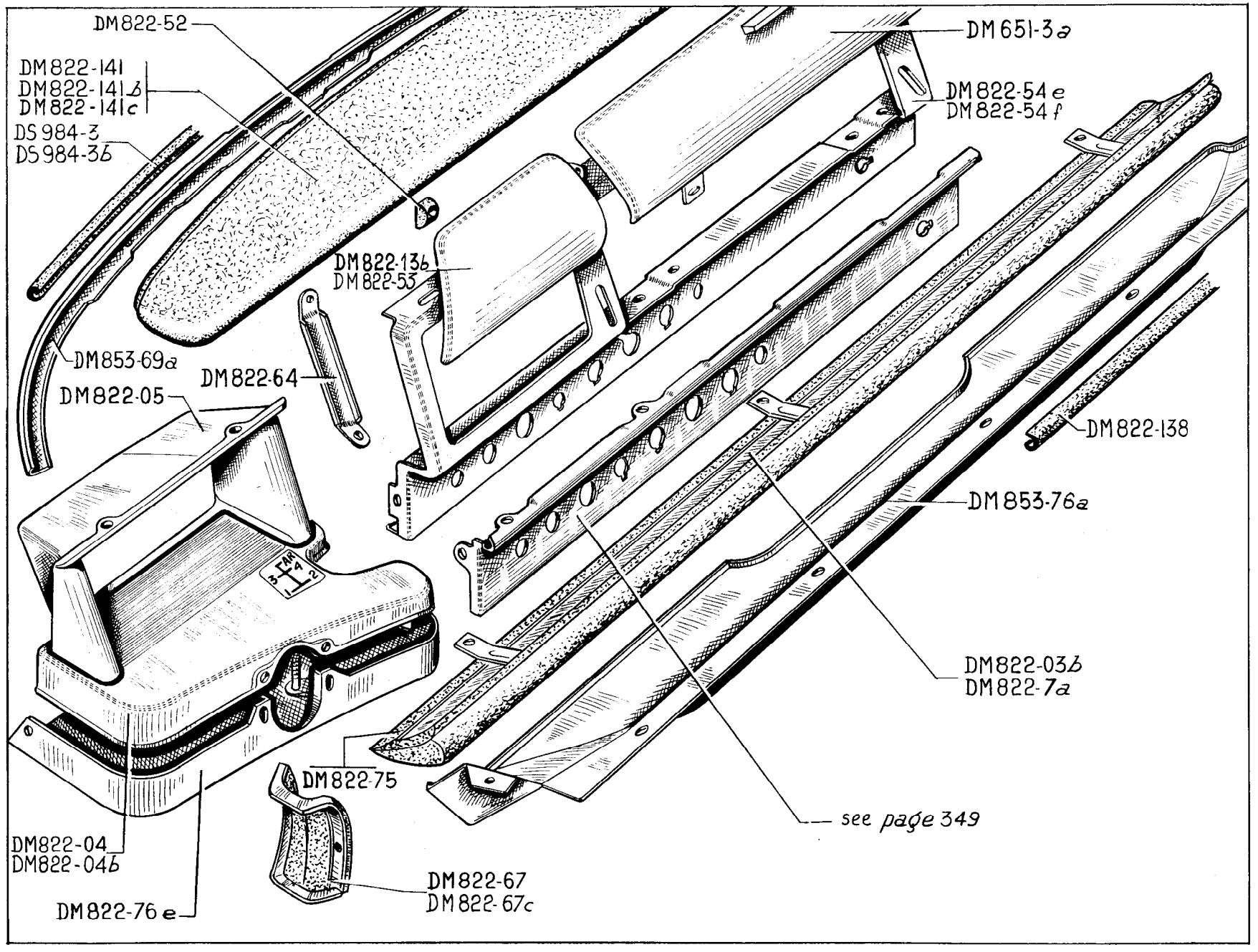
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 861-21 | Return spring for push-button. | 1 |
| D 861-22 | Bolt for lock. | 1 |
| DS 861-33 | Circlip for lock barrel (R. VI). | 1 |
| D 861-34 | Return spring for lock bolt, 26 mm long. | 1 |
| DS 861-35b | *Lock barrel for boot door (R. VI). Since April 1963. Replaced by DS 861-04b; order in addition: 1-DS 861-18b, 1-DS 861-105a.* | 1 |
| D 861-51 | Washer, rubber, 30 x 36 x 2, for push-button guide. | 1 |
| D 861-53 | Pin, 6 mm diameter, 25.5 mm long under head, for pivot bolt lock. | 1 |
| D 861-57 | Striking plate for lock, 55 mm long, 26 mm between centres. | 1 |
| DS 861-59b | Guide for push-button, 32 mm long (R. VI). | 1 |
| D 861-98b | Screw, for push-button adjustment, length under head 33 mm. | 1 |
| D 861-101 | Nut, hex., 5 diameter x 75 pitch, locking push-button adjusting screw. | 1 |
| D 861-102 | Pin for lock barrel (R. VI). Until April 1963. | 1 |
| DS 861-102a | Pin for locking barrel (R. VI). Since April 1963. | 1 |
| D 861-104 | Lockwasher, 28 x 40, locking push-button guide. | 1 |
| D 861-105 | Nut, hex., 30 diameter x 150 pitch, locking push-button guide. | 1 |
| D 861-107 | Lock housing. | 1 |



The numbers underlined indicate new parts which do not appear on the illustration.

## 342—REAR BOOT DOOR

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| D 861-109 | Plate securing flexible buffer, 26 mm long, 26 mm between fixing centres. | 1 |
| D 861-110 | Stop, rubber, 10 x 14 x 26, for striking plate. | 1 |
| DS 861-112 | Sealing grommet on rear boot door. Since January 1961. | 1 |
| DS 861-129 | Water overflow pipe on push-button guide (R. VI). Since January 1961. | 1 |
| DS 861-132 | Cup retaining push-button guide (R. VI). | 1 |
| 2.312-S | Washer, plain, 5.5 x 9, for boot door lock (R. III). | 2 |
| 2.319-S | Nut, hex., 5 diameter x 75 pitch, securing upper part of the engine bracket (R. III). | 4 |
| 2.334-S | Washer, shakeproof, 5.2 x 9.4, for boot door lock (R. VI). | 2 |
| 2.491-S | Nut, hex., 7 diameter x 100 pitch, locking lower part of hinge (R. III). | 2 |
| 2.652-S | Screw, P.K. 5 diameter x 15 long, securing lower strip for door (R. VI). | 2 |
| 2.659 | Screw, hex.head, 5 diameter x 13 long, securing striking plate (R. III). | 2 |
| 3.234-S | Washer, cupped, 6 mm diameter for lower strip of door (R. III). | 2 |
| 88.613 | Washer, plain, 7.5 x 30 x 2.4, securing lower part of hinge (R. III). | 2 |
| 133.035 | Sealing bush for door (R. IV). | 2 |
| 233.400 | Rubber stop for door (R. IV). | 2 |
| 619.079 | Washer, (aluminium), 5.5 x 12 x 2, securing hinge (R. IV). | 8 |
| 619.760 | Clip securing rubber between rear window and rear boot door (R. VI). | 12 |
| 621.050 | Screw, hex. head, 5 diameter x 20 long, securing rear boot door lock (R. IV). | 2 |
| 624.001 | Flexible washer, 4 mm diameter hole securing chevrons on door (R. VI). | 4 |
| | **SPECIAL PARTS CABRIOLET** | |
| DS 844-013 | Hinge for rear boot door, left-hand (R. VI). | 1 |
| DS 844-013a | Hinge for rear boot door, right-hand (R. VI). | 1 |
| DS 844-72 | Sealing strip for rear boot door (R. VI). | 1 |
| DS 823-73 | Rear closing panel for rear boot (upper part) (R. VI). | 1 |
| DS 844-31 | Rear boot door (R. VI). | 1 |
| DS 844-59a | Compensating spring for rear boot door (R. VI). | 1 |


DM822-52
DM822-141
DM822-141b
DM822-141c
DS984-3
DS984-3b
DM651-3a
DM822-54e
DM822-54f
DM822-136
DM822-53
DM853-69a
DM822-64
DM822-05
DM822-138
DM853-76a
DM822-03b
DM822-7a
DM822-75
see page 349
DM822-04
DM822-04b
DM822-76e
DM822-67
DM822-67c

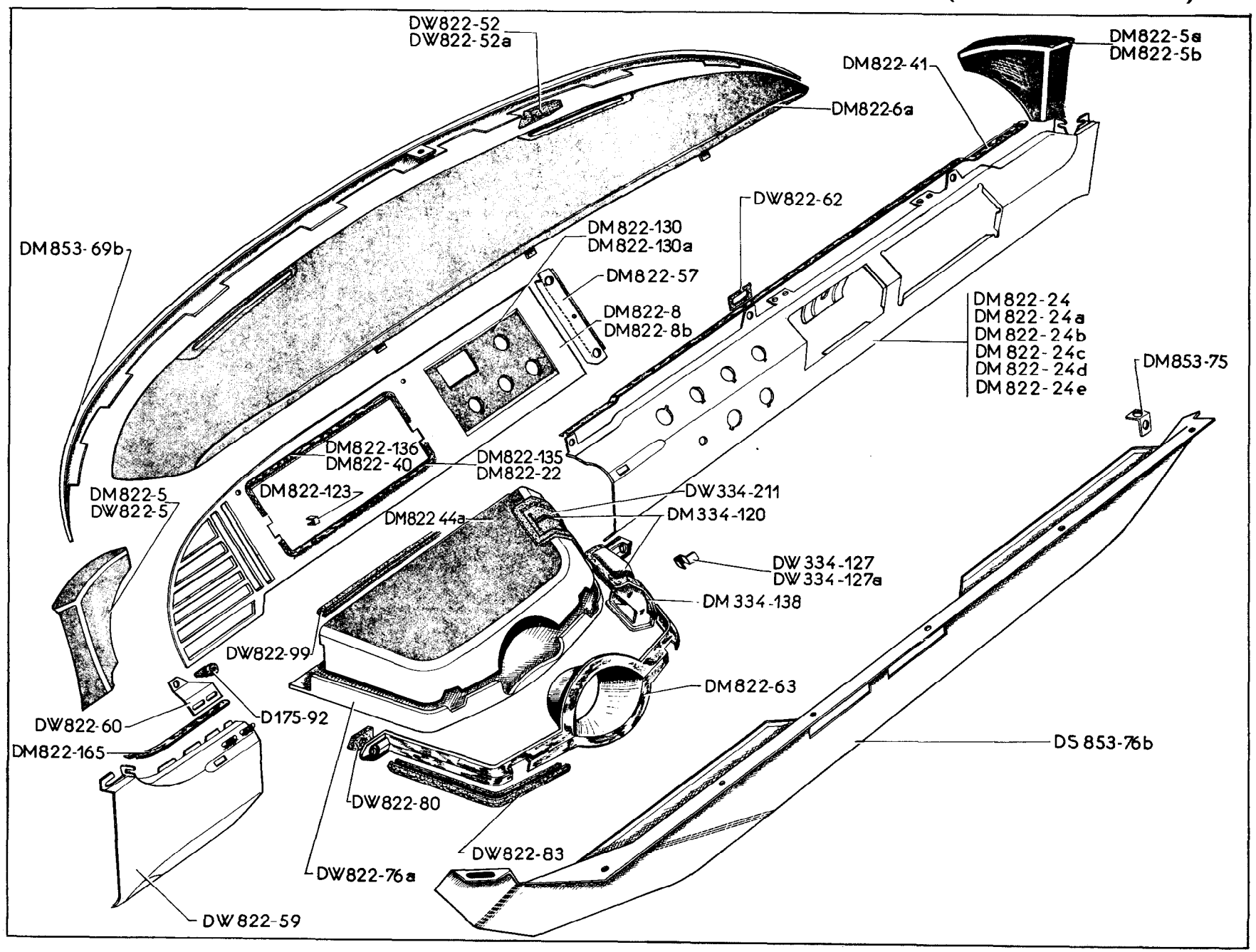
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **BOLTS AND NUTS FOR ASSEMBLY** | |
| 619.755 | Clip for securing trimming on facia panel (R. VI). | 1 |
| 619.796 | Clip for securing embellishment trim on facia panel (R. VI). | 5 |
| 615.791 | Nut cage securing deflector on valance (R. VI). | 2 |
| | Since June 1965. | 2 |
| 2.319-S | Nut, hex., 5 x 75, for securing: | 2 |
| | - facia panel. | |
| | - stop bracket. | |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 615.710 | Nut clips (R. VI) for securing: | |
| | - facia panel. | 2 |
| | - speedometer surround. | 3 |
| | - finisher. | 1 |
| 615.725 | Nut, (encased) for securing finishing trim (R. VI). | 2 |
| 2.334-S | Washer, shakeproof, 5.2 x 9.4 (R. VI) for securing: | |
| | - facia panel. | 2 |
| | - stop bracket. | 2 |
| 619.133 | Washer, 5.25 x 15 x 1.5 for securing: | |
| | - bracket for electrical control. | 2 |
| | - facia panel. | 2 |
| | - stop bracket. | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 619.502 | Washer, cupped, for securing facia panel. | 2 |
| 2.756-S | Screw, P.K. 3 x 10 for securing facia panel, upper (R. VI). | 2 |
| 621.506 | Screw, raised head, countersunk, 5 x 20 (R. VI) for securing: | |
| | - valance. | 6 |
| | - finishing trim. | 2 |
| 621.512 | Screw, raised head, countersunk, 4.85 x 19 for securing finishing trim (R. VI). | 2 |
| 621.515 | Screw, raised head, countersunk, 4.85 x 16 for securing bracket on facia panel (R. VI). | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Until September 1964** | |
| DM 651-6a | Cover for glove box. | 1 |
| DM 822-03b | Protection panel, lower on scuttle shelf. | 1 |
| DM 822-04a | *Cover for bracket for electrical and mechanical controls. Until September 1962. Replaced by DM 822-04c; order in addition: 1-DM 822-67d.* | 1 |
| DM 822-04c | Cover for bracket for electrical and mechanical controls. Since September 1962. | 1 |
| DM 822-05a | Surround for speedometer (R. VI). | 1 |
| DM 822-31 | Finishing plate between grille and speedometer surround. | 1 |
| DM 822-52 | Rubber stop for facia panel. | 1 |
| DM 822-53a | Cover for centre of facia panel. | 1 |
| DM 822-54b | Facia panel (central part). Until September 1960. | 1 |
| DM 822-54g | Facia panel (central part). Since September 1960. | 1 |
| DM 822-64 | Clip securing upper left-hand of facia panel (central part). | 1 |
| DM 822-67a | Finishing strip for passage of gear change lever. Until September 1962. | 1 |
| DM 822-67d | Finishing strip for passage of gear change lever. Since September 1962. | 1 |
| DM 822-75 | Rubber padding for lower protection panel. | 1 |
| DM 822-76a | *Bracket for electrical and mechanical controls (under steering column) (R. VI). Until September 1962. Replaced by DM 822-76f.* | 1 |
| DM 822-76f | Bracket for electrical and mechanical controls (under steering column) (R. VI). Since September 1962. | 1 |
| DM 822-141a | Facia panel, upper, with trimming. Until September 1962. | 1 |
| DM 822-141d | Facia panel, upper, with lining and reinforcement for rear view mirror. Since September 1962. | 1 |
| DM 853-69a | Finishing plate between windscreen and facia panel (without bracket). | 1 |
| DM 853-76b | Panel under scuttle shelf with fixing plate. | 1 |
| DS 984-3 | Rubber sealing strip for finishing plate between windscreen and door (R. VI). Sold by the metre. Until January 1963. | As nec. |
| DS 984-3b | Rubber sealing strip for finishing plate between windscreen and door, 2,800 mm long (R. VI). Since January 1963. | 4 |
| | **BOLTS AND NUTS FOR ASSEMBLY** | |
| 615.714 | Nut clip securing cover, for centre facia panel (R. VI). | 2 |
| 615.728 | Nut clips (R. VI), securing: | |
| | - facia panel upper. | 3 |
| | - speedometer surround. | 2 |
| 615.715 | Nut clip securing cover, for electrical and mechanical control bracket (R. VI). | 2 |
| 2.312-S | Washer, plain, 5.5 x 9 (R. III) securing: | |
| | - facia panel, centre part. | 3 |
| | - facia panel, upper part. | 3 |
| | - protection panel, lower. | 3 |
| 2.334-S | Washer, shakeproof, 5.2 x 9.4, securing central plate (R. VI). | 5 |
| 619.122 | Washer, plain, for screw securing stop (R. III). | 1 |
| 63-S | Screw, round head, 4 diameter x 10 long, securing speedometer on surround (R. III). | 2 |
| 106-S 30 | Screw, raised head, countersunk, 4 diameter x 17 long, securing speedometer on surround (R. III). | 1 |
| 2.338 | Screw, hex. head, 5 diameter x 20 long, securing plate on facia panel (R. III). | 1 |
| 2.508-S | Screw, raised head countersunk, 4.85 x 16 securing speedometer surround (R. VI). | 2 |
| 2.610-S | Screw, P.K. securing cover for electrical and mechanical control bracket (R. VI). | 2 |
| 2.665-S | Screw, round head, 5 diameter x 16 long, securing upper facia panel (R. VI). | 3 |
| 2.741-S | Screw, round head, 4.85 x 9, securing lower protection panel (R. VI). | 3 |
| 2.746-S | Screw, round head, 4.85 x 16, securing plate on scuttle (R. VI). | 1 |
| 2.756-S | Screw, round head, 3 diameter x 10 long, securing cover on centre facia panel (R. VI). | 3 |
| 621.062 | Screw, hex. head, 5 diameter x 14 long, (R. III) securing: | |
| | - central plate. | 1 |
| | - finishing panel. | 1 |
| | - ventilation grille. | 1 |

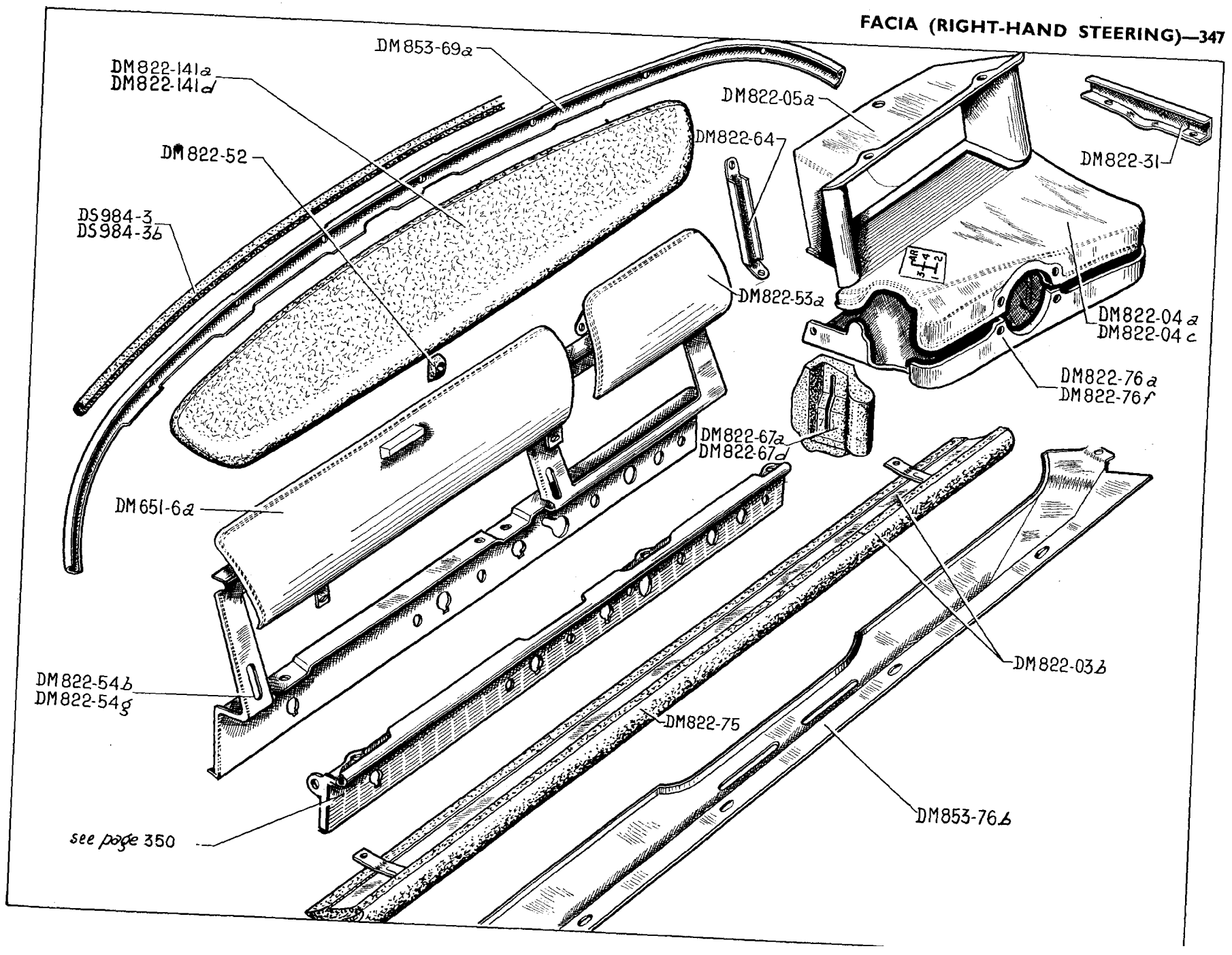
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Until September 1964** | |
| DM 651-3a | Cover for glove box. | 1 |
| DM 822-03b | Protection panel, lower, on scuttle shelf. LUXE. | 1 |
| DM 822-04 | *Cover for bracket for electrical and mechanical controls (R. VI). Until September 1962. Replaced by DM 822-04b; order in addition: 1-DM 822-67c.* | 1 |
| DM 822-04b | Cover for bracket for electrical and mechanical controls (R. VI). Since September 1962. | 1 |
| DM 822-05 | Surround for speedometer (R. VI). | 1 |
| DM 822-7a | Finishing strip only, lower, on scuttle shelf. NORMALE. | 1 |
| DM 822-13b | Central cover for facia board (arrangement with radio). | 1 |
| DM 822-52 | Rubber stop for facia panel. | 1 |
| DM 822-53 | Cover for centre of facia panel. | 1 |
| DM 822-54e | Facia panel (central part). Until September 1960. | 1 |
| DM 822-54f | Facia panel (central part). Since September 1960. | 1 |
| DM 822-64 | Clip securing upper, left-hand of facia panel (central part). | 1 |
| DM 822-67 | Finishing strip for passage of gear lever. Until September 1962. | 1 |
| DM 822-67c | Finishing strip for passage of gear lever. Since September 1962. | 1 |
| DM 822-75 | Rubber strip for lower protection panel. LUXE. | 1 |
| DM 822-76e | Bracket for electrical and mechanical control (under steering column). | 1 |
| DM 822-138 | *Finishing moulding for lower protection panel (R. VI). NORMALE. No longer supplied.* | 1 |
| DM 822-141 | Facia panel, upper, with trimming. | 1 |
| DM 822-141b | Facia panel, upper, with trimming. U. S. A. | 1 |
| DM 822-141c | Facia panel, upper, with trimming and reinforcement for rear view mirror. Since September 1962. | 1 |
| DM 853-69a | Finishing panel between windscreen and facia panel (without bracket). | 1 |
| DM 853-76a | Panel under scuttle shelf, with fixing plate. | 1 |
| DS 984-3 | Rubber sealing strip for finishing plate between windscreen and doors (R. VI). Sold by the metre. Until January 1963. | As nec. |
| DS 984-3b | Rubber sealing strip for finishing plate between windscreen and doors (R. VI), 2800 mm long. Since January 1963. | 4 |
| | **BOLTS AND NUTS FOR ASSEMBLY** | |
| 615.714 | Nut clip securing cover for centre facia panel (R. VI). | 4 |
| 615.728 | Nut clip (R. VI) securing: | |
| | - upper facia panel. | 3 |
| | - speedometer surround. | 2 |
| 2.312-S | Washer, plain. 5.5 x 9 (R. III) securing: | |
| | - centre of facia panel. | 3 |
| | - upper part of facia panel. | 3 |
| | - lower protection panel. | 3 |
| 2.334-S | Washer, shakeproof, 5.2 x 9.4 securing central plate (R. VI). | 5 |
| 619.122 | Washer, plain, for screw securing stop. | 1 |
| 63-S | *Screw, round head, 4 diameter x 10 long, securing speedometer on surround. Replaced by 2.242-S (R. VI).* | 2 |
| 106-S 30 | *Screw, raised head countersunk, 4 diameter x 17 long, securing speedometer on surround. Replaced by 2.102-S 30 (R. VI).* | 1 |
| 2.338 | *Screw, hex. head, 5 diameter x 20 long, securing plate on facia panel. Replaced by 284-S.* | 1 |
| 2.508-S | Screw, raised head countersunk, 4.85 x 16 securing speedometer surround (R. VI). | 2 |
| 2.610-S | Screw, P.K. securing cover for mechanical and electrical control bracket (R. VI). | 2 |
| 2.659 | *Screw, hex. head, 5 diameter x 13 long, securing facia panel on scuttle shelf. Replaced by 283-S.* | 3 |
| 2.665-S | Screw, round head, 5 diameter x 16 long, securing upper facia panel (R. VI). | 3 |
| 2.741-S | Screw, round head, 4.85 x 9, securing lower protection panel (R. VI). | 3 |
| 2.746-S | Screw, round head, 4.85 x 16, securing plate on scuttle (R. VI). | 1 |
| 2.756-S | Screw, round head, 3 diameter x 10 long, securing cover on central facia board (R. VI). | 3 |
| 621.062 | Screw, hex. head, 5 diameter x 14 long securing: | |
| | - central plate. | 1 |
| | - finishing panel. | 1 |
| | - ventilation grille. | 1 |


DW822-52
DW822-52a
DM822-5a
DM822-5b
DM822-41
DM822-6a
DW822-62
DM853-69b
DM822-130
DM822-130a
DM822-57
DM822-8
DM822-8b
DM822-24
DM822-24a
DM822-24b
DM822-24c
DM822-24d
DM822-24e
DM853-75
DM822-136
DM822-40
DM822-135
DM822-22
DM822-123
DM822-5
DW822-5
DM822 44a
DW334-211
DM334-120
DW334-127
DW334-127a
DM334-138
DW822-99
DM822-63
DW822-60
D175-92
DM822-165
DS853-76b
DW822-80
DW822-83
DW822-76a
DW822-59

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Since September 1964** | |
| D 175-92 | Rubber stop. | 1 |
| DM 334-120 | Rubber trim with finisher for passage of change speed lever. | 1 |
| DW 334-127 | Clip for securing finisher and trim (R. VI). | 1 |
| DW 334-127a | Clip for securing finisher and trim (R. VI). | 3 |
| DM 334-138 | Finishing trim for passage of change speed lever. | 1 |
| DW 334-211 | Rubber trim for passage of change speed lever (R. VI). | 1 |
| DM 822-5 | Facia, upper, trimmed, left-hand. | 1 |
| DM 822-5a | Facia, upper, trimmed, right-hand. | 1 |
| DM 822-5b | Facia, upper, trimmed, for front heating, right-hand. | 1 |
| DW 822-5 | Facia, upper, trimmed, for front heating, left-hand. | 1 |
| DM 822-6a | Facia, upper, (central part) with trim. | 1 |
| DM 822-8 | Surround for speedometer. | 1 |
| DM 822-8b | Surround for speedometer, front and rear heating, with place for clock. | 1 |
| DM 822-22 | Trim, lower, with clips, for speedometer surround (R. VI). | 1 |
| DM 822-24 | Facia, lower, with holes for parking light switch, right-hand. | 1 |
| DM 822-24a | Facia, lower, with holes for front heater switch and parking lights, right-hand. | 1 |
| DM 822-24b | *Facia, lower, with holes for front and rear heating switches and parking lights, right-hand. Replaced by DV 822-24b.* | 1 |
| DM 822-24c | Facia, lower, right-hand. ITALY. | 1 |
| DM 822-24d | *Facia, lower, with hole for front heating, right-hand. ITALY. Replaced by DM 822-24.* | 1 |
| DM 822-24e | *Facia, lower, with holes for front and rear heating and ventilation blower, right-hand. ITALY. Replaced by DV 822-24c.* | 1 |
| DM 822-40 | Trim, upper, with clips for speedometer surround (R. VI). | 1 |
| DM 822-41 | Embellishment trim between facia and speedometer surround, 757 mm long (R. VI). | 1 |
| DM 822-44a | Cover for support of electrical control. | 1 |
| DW 822-52 | Flexible packing for facia bracket, upper part, 15 mm high (R. VI). | 4 |
| DW 822-52a | Flexible packing for facia bracket, lateral part, 11 mm high (R. VI). | 4 |
| DM 822-57 | Support for joint between upper and lower facia. | 1 |
| DM 822-59a | Facia panel, lower, with holes for front and rear heating, left-hand. | 1 |
| DW 822-60 | Support for flexible stop on facia board. | 1 |
| DW 822-62 | Sound deadening packing between facia board and bracket (40 x 20 x 0.8). | 3 |
| DM 822-63 | Finishing for steering passage. BERLINE. | 1 |
| DW 822-63 | Finishing for steering passage. (R. VI). CABRIOLET. | 1 |
| DW 822-76a | Bracket for electrical control. | 1 |
| DW 822-80 | Rubber packing for finisher in steering passage. | 2 |
| DW 822-83 | Finisher for electrical control bracket and cover, 135 mm long. | 2 |
| DM 822-86 | Finishing trim between facia panel and defrosting nozzle (R. VI). Since November 1965. | 2 |
| DW 822-99 | Finishing trim between facia panel and cover, 105 mm long (R. VI). | 1 |
| DM 822-123 | Clip for securing finisher on speedometer surround (R. VI). | 8 |
| DM 822-130 | Finishing trim for speedometer surround. LUXE. | 1 |
| DM 822-130a | Finishing trim for speedometer surround. CONFORT. | 1 |
| DM 822-135 | Trimming, lower, for speedometer surround (R. VI). | 1 |
| DM 822-136 | *Trimming, upper, for speedometer surround (R. VI). Replaced by DM 822-22.* | 1 |
| DM 822-165 | *Embellishment trimming between facia board and speedometer surround, 112 mm long (R. VI). Replaced by DM 822-40.* | 1 |
| DS 853-2n | Trimming panel under scuttle (with radio fitted). Since June 1965. | 1 |
| DM 853-69b | Finishing panel between windscreen and facia panel. | 1 |
| DS 853-75 | Clip for securing finishing panel. | 1 |
| DS 853-76b | Finishing panel under scuttle. | 1 |



The numbers underlined indicate new parts which do not appear on the illustration.


DM853-69a
DM822-141a
DM822-141d
DM822-52
DS984-3
DS984-3b
DM822-64
DM822-05a
DM822-31
DM822-53a
DM822-04a
DM822-04c
DM822-76a
DM822-76f
DM822-67a
DM822-67d
DM651-6a
DM822-54b
DM822-54g
DM822-03b
DM822-75
DM853-76b
see page 350

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Since September 1964** | |
| D 715-92 | Rubber stop. | 1 |
| DM 334-121 | Rubber lining with finisher for passage of gear change lever. | 1 |
| DW 334-127 | Clip for securing finisher (R. VI). | 1 |
| DW 334-127a | Clip for securing finisher (R. VI). | 3 |
| DM 334-139 | Finisher for passage for gear change lever. | 1 |
| DW 334-211 | Finisher for gear change lever passage (R. VI). | 1 |
| DM 822-5b | Facia, upper, with trimming and front heater, right-hand. | 1 |
| DW 822-5 | Facia panel, upper, with finishing and front heater, left-hand. | 1 |
| DM 822-6a | Facia panel, upper (central part) with trimming. | 1 |
| DM 822-8a | Speedometer surround. | 1 |
| DM 822-41a | Embellishing trimming between facia panel and speedometer surround, 757 mm long (R. VI). | 1 |
| DM 822-44b | Gover for electrical control bracket. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DW 822-52 | Flexible packing for facia panel support, upper part, 15 mm high (R. VI). | 4 |
| DW 822-52a | Flexible packing for facia panel support, lateral part, 11 mm high (R. VI). | 4 |
| DM 822-57a | Support between facia panel, upper and lower part. | 1 |
| DM 822-59 | Facia panel, lower, with holes for front and rear heating, right-hand. | 1 |
| DM 822-60b | Support for rubber stop on facia panel. | 1 |
| DM 822-62 | Anti-rattle packing between facia panel and bracket, (40 x 20 x 0.8). | 3 |
| DM 822-63a | Finisher for hole for steering column. | 1 |
| DW 822-76b | Bracket for electrical controls. | 1 |
| DW 822-80 | Rubber packing for finisher for hole for steering column. | 2 |
| DW 822-83 | Finishing strip for electrical control bracket and cover, 135 mm long. | 2 |
| DM 822-96a | Facia panel, lower, with hole for parking light, left-hand. | 1 |
| DM 822-96f | Facia panel, lower, with holes for parking lights, front heating and ventilation blower, left-hand. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 822-96g | Facia panel, lower, with holes for parking lights, front and rear heating and ventilation blower, left-hand. | 1 |
| DM 822-99 | Trimming between facia panel and cover, 105 mm long (R. VI). | 1 |
| DM 822-123 | Clip for securing trimming on speedometer surround (R. VI). | 8 |
| DM 822-130b | Trim for speedometer surround. | 1 |
| DM 822-135 | Trimming, lower, for speedometer surround (R. VI). | 1 |
| DM 822-136 | Trimming, upper, for speedometer surround (R. VI). | 1 |
| DM 822-165a | Embellishing trim between facia panel and speedometer surround, 112 mm long (R. VI). | 1 |
| DM 853-69b | Metal finisher between windscreen and facia panel. | 1 |
| DM 853-75 | Clip for securing panel. | 1 |
| DW 853-76a | Panel under scuttle shelf. | 1 |
| 2.334-S | Washer, shakeproof, 5.2 x 9.4 (R. VI) for securing: | |
| | - facia panel. | 2 |
| | - rubber stop. | 2 |
| 2.319-S | Nut, hex., 5 x 75 for securing: | |
| | - facia panel. | 2 |
| | - rubber stop. | 2 |

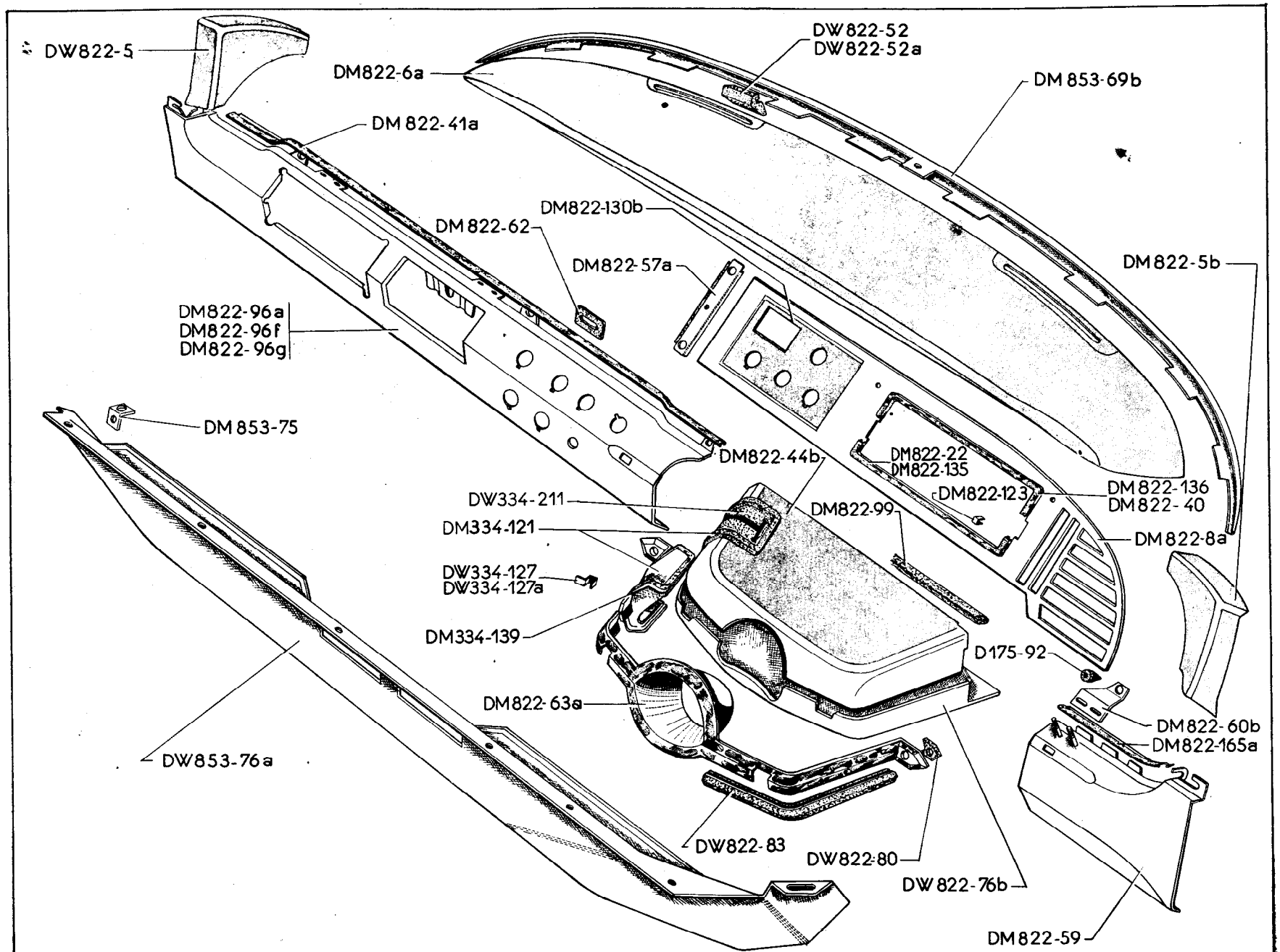
## 346B—FACIA (RIGHT-HAND STEERING)

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 2.756-S | Screw, P.K. 3 x 10 for securing facia panel, upper (R. VI). | 2 |
| 615.710 | Nut clip (R. VI), for securing: | |
| | - facia panel. | 2 |
| | - speedometer surround. | 3 |
| | - finisher. | 1 |
| 615.725 | Nut encased for securing finisher (R. VI). | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 619.133 | Washer, 5.25 x 15 x 1.5 for securing: | |
| | - facia panel. | 2 |
| | - electrical control bracket. | 2 |
| | - rubber stop. | 2 |
| 619.502 | Washer for securing facia panel. | 2 |
| 619.755 | Clip for securing trim on facia panel (R. VI). | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 621.506 | Screw, raised head, countersunk, 5 x 20 (R. VI) for securing: | |
| | - finishing panel. | 6 |
| | - finisher. | 2 |
| 621.512 | Screw, raised head, countersunk, 4.85 x 15.9 for securing finisher (R. VI). | 2 |
| 621.515 | Screw, raised head, countersunk, 4.85 x 16 for securing facia panel on bracket (R. VI). | 1 |

## 347A—FACIA (RIGHT-HAND STEERING)



| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Since September 1964** | |
| D 175-92 | Rubber stop. | 1 |
| DM 334-121 | Rubber lining with finisher for passage of gear change lever. | 1 |
| DW 334-127 | Clip for securing finisher (R. VI). | 1 |
| DW 334-127a | Clip for securing finisher (R. VI). | 3 |
| DM 334-139 | Finisher for passage for gear change lever. | 1 |
| DW 334-211 | Finisher for gear change lever passage (R. VI). | 1 |
| DM 822-5b | Facia, upper, with trimming and front heater, right-hand. | 1 |
| DW 822-5 | Facia board, upper, with finishing and front heater, left-hand. | 1 |
| DM 822-6a | Facia board, upper, (central part) with trimming. | 1 |
| DM 822-8a | Speedometer surround. | 1 |
| DM 822-22 | Trimming, lower, with clips on speedometer surround (R. VI). | 1 |
| DM 822-40 | Trimming, upper, with clips on speedometer surround (R. VI). | 1 |
| DM 822-41a | Embellishing trimming between facia board and speedometer surround, 757 mm long (R. VI). | 1 |
| DM 822-44b | Cover for electrical control bracket. | 1 |
| DW 822-52 | Flexible packing for facia panel support, upper part, 15 mm high (R. VI). | 4 |
| DW 822-52a | Flexible packing for facia panel support, lateral part, 11 mm high (R. VI). | 4 |
| DM 822-57a | Support between facia panel, upper and lower part. | 1 |
| DM 822-59 | Facia panel, lower, with holes for front and rear heating, right-hand. | 1 |
| DM 822-60b | Support for rubber stop on facia panel. | 1 |
| DM 822-62 | *Anti-rattle packing between facia board and bracket (40 x 20 x 0.8). Replaced by DW 822-62.* | 3 |
| DW 822-62 | Anti-rattle packing between facia board and bracket (40 x 20 x 0.8). | 3 |
| DM 822-63a | Finisher for hole for steering column. | 1 |
| DW 822-76b | Bracket for electrical controls. | 1 |
| DW 822-80 | Rubber packing for finisher for hole for steering column. | 2 |
| DW 822-83 | Finishing strip for electrical control bracket and cover, 135 mm long. | 2 |
| DM 822-86 | Finishing trim between facia board and defrosting nozzle (R. VI). Since November 1965. | 2 |
| DM 822-96a | Facia panel, lower, with hole for parking light, left-hand. | 1 |
| DM 822-96f | Facia panel, lower, with holes for parking lights, front heating and ventilation blower, left-hand. | 1 |
| DM 822-96g | Facia panel, lower, with holes for parking lights, front and rear heating and ventilation blower, left-hand. | 1 |
| DM 822-99 | *Trimming between facia panel and cover, 105 mm long (R. VI). Replaced by DW 822-99.* | 1 |
| DW 822-99 | Trimming between facia panel and cover, 105 mm long (R. VI). | 1 |
| DM 822-123 | Clip for securing trimming on speedometer surround (R. VI). | 8 |
| DM 822-130b | Trim for speedometer surround. | 1 |
| DM 822-135 | Trimming, lower, for speedometer surround (R. VI). | 1 |
| DM 822-136 | Trimming, upper, for speedometer surround (R. VI). | 1 |
| DM 822-165a | Embellishing trim between facia panel and speedometer surround, 112 mm long (R. VI). | 1 |
| DM 853-69b | Metal finisher between windscreen and facia panel. | 1 |
| DM 853-75 | Clip for securing panel. | 1 |
| DW 853-76a | Panel under scuttle shelf. | 1 |

The numbers underlined indicate new parts which do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **BOLTS AND NUTS FOR ASSEMBLY** | |
| 619.755 | Clip for securing trimming on facia panel (R. VI). | 1 |
| 2.319-S | Nut, hex., 5 x 75, for securing: | |
| | - facia panel. | 2 |
| | - rubber stop. | 2 |
| 615.710 | Nut, clip, (R. VI) for securing: | |
| | - facia panel. | 2 |
| | - speedometer surround. | 3 |
| | - finisher. | 1 |
| 615.725 | Nut encased for securing finisher (R. VI). | 2 |
| 2.334-S | Washer, shakeproof, 4.2 x 9.4 (R. VI) for securing: | |
| | - facia panel. | 2 |
| | - rubber stop. | 2 |
| 619.133 | Washer, 5.25 x 15 x 1.5 for securing: | |
| | - facia panel. | 2 |
| | - electrical control bracket. | 2 |
| | - rubber stop. | 2 |
| 619.502 | Washer, for securing facia panel. | 2 |
| 2.756-S | Screw, P.K., 3 x 10 for securing facia panel, upper (R. VI). | 2 |
| 621.506 | Screw, raised head, countersunk, 5 x 20 (R. VI) for securing: | |
| | - finishing panel. | 6 |
| | - finisher. | 2 |
| 621.512 | Screw, raised head, countersunk, 4.85 x 15.9 for securing finisher (R. VI). | 2 |
| 621.515 | Screw, raised head, countersunk, 4.85 x 16 for securing facia panel on bracket (R. VI). | 1 |

| NUMBER | TYPE | Holes drilled for control | | | | REMARKS |
|---|---|---|---|---|---|---|
| | | Windscreen washer | Front heater | Rear heater | Ignition control | |
| **FRENCH LANGUAGE** | | | | | | |
| DM 822-65d | LUXE | without | without | without | with | Until September 1960. Replaced by DM 822-65c. |
| DM 822-65p | " | without | without | without | with | September 1960 - April 1962. |
| DM 822-82e | " | without | without | without | without | April 1962 - September 1964. |
| DM 822-65c | CONFORT | with | without | without | with | Until September 1960. |
| DM 822-65r | " | with | without | without | with | September 1960 - April 1962. |
| DM 822-82d | " | with | without | without | without | April 1962 - September 1964. |
| DM 822-82a | " | with | with | without | without | Cabriolet. BERLINE - CONFORT. Until September 1964. |
| DM 822-65s | " | with | with | with | with | Cold Climates. Until April 1962. |
| DM 822-82 | " | with | with | with | without | Cold Climates. April 1962 - September 1964. |
| DM 822-65x | " | with | with | without | with | Italy. Until April 1962. |
| DM 822-65w | " | with | without | without | with | Italy. Until April 1962. |
| DM 822-82f | " | with | without | without | without | Italy. April 1962 - September 1964. |
| DM 822-82g | " | with | with | without | without | Italy. April 1962 - September 1964. |
| DM 822-65b | NORMALE | without | without | without | without | Until September 1958. No longer supplied. |
| DM 822-65e | " | without | without | without | without | September 1958 - September 1964. |
| **ENGLISH LANGUAGE** | | | | | | |
| DM 822-140 | CONFORT | with | without | without | with | Until September 1960. No longer supplied. |
| DA 822-65c | " | with | with | without | with | September 1960 - April 1962. |
| DM 822-82c | " | with | with | without | without | April 1962 - September 1964. |
| DM 822-82b | " | with | with | with | without | |
| **SPANISH LANGUAGE** | | | | | | |
| DM 822-65z | CONFORT | with | with | without | with | Until April 1962. |
| DM 822-82h | " | with | with | without | without | April 1962 - September 1964. |

## 350—ORNAMENTAL FINISHER FOR DASHBOARD (SECTION VI) (RIGHT-HAND STEERING)

| NUMBER | TYPE | Holes drilled for controls | | | | REMARKS |
|---|---|---|---|---|---|---|
| | | Windscreen washer | Front heater | Rear heater | Ignition control | |
| | | | **ENGLISH LANGUAGE** | | | |
| DM 822-65v | CONFORT | with | without | without | with | Until April 1962. |
| DM 822-115c | " | with | without | without | without | April 1962 - September 1964. |
| DM 822-115b | " | with | with | without | without | |
| DM 822-115d | " | with | with | with | without | |
| DM 822-65f | LUXE | without | without | without | with | Until September 1960. |
| DM 822-65u | " | without | without | without | with | September 1960 - April 1962. Replaced by DM 822-65v. |
| DM 822-115a | " | without | without | without | without | April 1962 - September 1964. |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **WINDSCREEN** | |
| DS 565-117a | Rubber stop for wiper arm, on lower frame for windscreen. | 4 |
| DM 961-17 | Rubber sealing strip, lower for windscreen. | 1 |
| DM 961-98 | Sealing rubber, upper, for windscreen, 2,160 mm long (R. VI). | 1 |
| DS 961-146 | Sealing rubber, lower, for windscreen, 1,550 mm long. Until September 1964. | 1 |
| DS 961-146b | Sealing rubber, lower, with 20 mm groove. Since September 1964. | 1 |
| DS 961-146c | Sealing rubber, lower, for windscreen, without groove (for repairs). | 1 |
| DS 961-161b | Surround, lower, for windscreen glass with centre securing lug. Until September 1964. | 1 |
| DS 961-161c | Surround, lower, for windscreen glass, without stop for windscreen wiper. Since September 1964. | 1 |
| D 961-3a | *Glass for windscreen "TRIPLEX" U.S.A. Left-hand steering. Until September 1964. Replaced by DS 961-3f, order in addition: 1-DS 961-98.* | 1 |
| DS 961-3a | Glass for windscreen "LUXRIT" (R. VI). Since June 1959. L.H. steering. Replaces earlier type; order in addition: 1-DS 961-146, 1-DS 961-161b, 1-DS 961-189. | 1 |
| DS 961-3c | Glass for windscreen "LUXRIT" (R. VI). Since April 1963. R.H. steering. | 1 |
| DS 961-3f | Glass only for windscreen "TRIPLEX" (R. VI). U.S.A. Left-hand steering. Since September 1964. | 1 |
| DS 961-56 | Pressure pad, lateral, for windscreen, 50 mm long, 17.5 mm wide, 36 mm high. | 2 |
| DS 961-189 | Reinforcement central, for windscreen surround on scuttle dome. Until September 1964. | 1 |
| DS 961-189a | Central reinforcement for windscreen surround, on scuttle dome. Since September 1964. | 1 |
| 485-S 30 | Screw, hex. head, 7 diameter x 20 long, securing lateral adjustable support. | 4 |
| | **REAR WINDOW**<br>**4 mm thick** | |
| D 961-27 | Rubber, sealing strip, for top of rear window glass, 1,750 mm long | 1 |
| D 961-29 | *Sealing strip, rubber, lower for rear window, 1,670 mm long. Until April 1963. Replaced by DS 961-29.* | 1 |
| DS 961-29 | Sealing strip, rubber, lower, for rear window, 1,670 mm long. Since April 1963. | 1 |
| DS 961-134 | Rubber pad, 51 x 57 x 41, for rear window pressure pad. | 2 |
| DS 961-151 | Rubber pad, 60 x 25, for rear window centre pressure pad. | 1 |
| DS 961-7 | *Glass for rear window. Until April 1963. Replaced by DS 961-7d; order in addition: 1-DS 961-29, 1-DS 961-133, 1-DS 961-133a.* | 1 |
| DS 961-7d | Glass for rear window. (Securit) (R. VI). Since April 1963. | 1 |
| D 961-133 | Pressure pad, left-hand. Since April 1963. | 1 |
| D 961-133a | Pressure pad, right-hand. Since April 1963. | 1 |
| DS 961-133 | Pressure pad, left-hand for rear window glass. Until April 1963. | 1 |
| DS 961-133a | Pressure pad, right-hand for rear window glass. Until April 1963. | 1 |
| DM 961-150 | Pressure pad, central, for rear window glass. Until April 1963. | 1 |
| DS 961-163 | Pressure pad, lateral, for rear window (R. VI). Until April 1963. | 2 |
| DS 961-185 | Washer, fibre, 7.2 x 15 x 1.5, for screw securing central pressure pad (R. VI). Until April 1963. | 1 |
| DS 961-184 | Screw, hex. head, 7 diameter x 7 long, securing central pressure pad. | 1 |
| | **REAR WINDOW**<br>**6 mm thick**<br>**U.S.A. and R.H. Steering** | |
| D 961-27 | Rubber sealing strip, upper, for glass, 1,750 mm long. | 1 |
| D 961-29 | *Rubber sealing strip, lower, 1,670 mm long. Until April 1963. Replaced by DS 961-29.* | 1 |
| DS 961-29 | Rubber sealing strip, lower, 1,670 mm long. Since April 1963. | 1 |
| D 961-134 | Rubber pad for pressure pad. | 2 |
| D 961-151 | Rubber pad for central pressure pad. | 1 |
| DS 961-7b | *Glass for rear window, (R. VI). Until April 1963. Replaced by DS 961-7e; order in addition: 1-DS 961-29.* | 1 |
| DS 961-7e | Glass for rear window, 4 mm thick (R. VI). Since April 1963. | 1 |
| D 961-133 | Pressure pad, left-hand, for rear window. | 1 |
| D 961-133a | Pressure pad, right-hand, for rear window. | 1 |
| D 961-150 | *Pressure pad, central. No longer supplied.* | 1 |
| 3.234-S | Washer, cup, 6 mm diameter for upper rubber (R. VI). | 2 |
| D 852-92 | Screw, round head, 7 diameter x 20 long, securing pressure pad (R. VI). | 2 |
| 481-S | Screw, hex. head, 7 diameter x 10 long. securing central pressure pad (R. III). | 2 |
| 2.654-S | Screw, P.K. 5 diameter x 25 long, for upper rubber (R. VI). | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **ARM-REST** | |
| DS 941-82a | Central arm rest for rear squab with spring case. CONFORT. | 1 |
| | **REAR CUSHION** | |
| DM 923-10 | Spring case for rear cushion. LUXE, NORMALE. | 1 |
| DS 923-10 | Spring case for rear cushion. CONFORT. | 1 |
| DM 923-10a | Spring case for rear cushion. COLD CLIMATES -15°. CONFORT. | 1 |
| | **REAR SQUAB** | |
| DM 923-5c | Spring case for rear squab (without armrest) CONFORT. Since February 1963. Replaces earlier model. Order in addition: 2-DM 923-128a; 1-DM 923-135a. | 1 |
| DM 923-5d | Spring case for rear squab (without armrest) LUXE. Since February 1963. Replaces earlier model. Order in addition: 2-DM 923-128a; 1-DM 923-135a. | 1 |
| DM 826-2 | Partition between rear seat and boot (arrangement with rear heating). COLD CLIMATES - 15°. Until September 1964. | 1 |
| DM 826-2a | Partition between rear seat and boot (arrangement with rear heating). COLD CLIMATES - 15°. Since September 1964. | 1 |
| DM 826-50 | Partition between rear seat and boot. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 923-128a | Hook, lateral, for securing upper part of squab. Since February 1963. | 2 |
| DM 923-135a | Hook, central, for securing upper part of squab. Since February 1963. | 1 |
| DS 923-1 | Rubber lining for squab, left-hand. CONFORT. (R. VI). | 1 |
| DS 923-1a | Rubber lining for squab, right-hand. CONFORT. (R. VI). | 1 |
| | **FIXING** | |
| D 923-90a | Flexible bush for positioning (R.VI): | |
| | - rear cushion. | 2 |
| | - rear squab. | 2 |
| D 923-92 | Cup for positioning: | |
| | - rear cushion. | 2 |
| | - rear squab. | 2 |
| 135-S | *Screw, round head, 5 x 40, for securing rear cushion. Replaced by 2.253-S (R. VI).* | 2 |
| | **TRIMMINGS FRONT SEATS LUXE** | |
| DM 912-19b | Trimming for cushion. | 2 |
| DM 912-20c | Trimming for squab. | 2 |
| | **CONFORT** | |
| DS 932-3 | Trimming for squab. Until July 1960. | 2 |
| DS 932-3a | Trimming for squab. Since July 1960. | 2 |
| DS 932-7 | Trimming for cushion. Until December 1960. | 2 |
| DS 932-7a | Trimming for cushion. Since December 1960. | 2 |

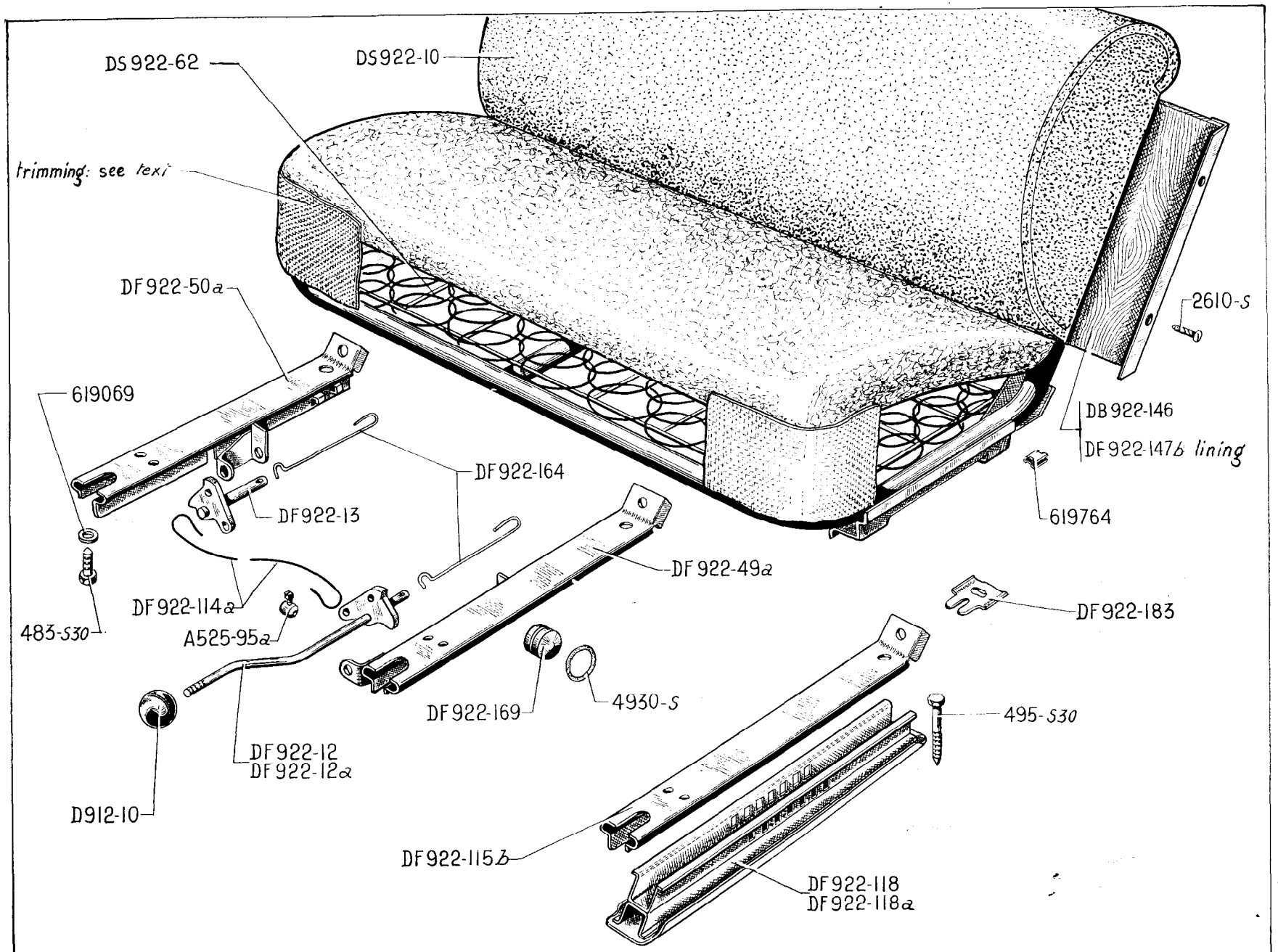
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 942-6b | Trimming for head rest. | 1 |
| | **FRONT BENCH SEAT CONFORT** | |
| DS 922-53 | Trimming for cushion. | 1 |
| DS 922-58 | Trimming for squab. | 1 |
| | **REAR BENCH SEAT LUXE** | |
| DM 923-2b | Trimming for squab. | 1 |
| DM 923-11b | Trimming for cushion. | 1 |
| | **CONFORT** | |
| DS 923-2 | Trimming for squab on rear bench seat, left-hand. | 1 |
| DS 923-2a | Trimming for squab on rear bench seat, right-hand. | 1 |
| DS 923-11 | Trimming for rear bench seat cushion. | 1 |
| DS 941-78 | Trimming for central arm rest. | 1 |
| | **LOOSE COVERS** | |
| D 984-100 | Set of loose covers for repair, comprising:<br>- 2 seat trimmings;<br>- 1 rear cushion trimming;<br>- 1 rear squab trimming;<br>Until July 1960. | 1 |
| D 984-100a | Set of loose covers for repair, comprising:<br>- 2 seat trimmings;<br>- 1 rear cushion trimming;<br>- 1 rear squab trimming.<br>Since July 1960. | 1 |

NOTE: The trimmings for cushions and squabs are only supplied against samples and if available.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Until July 1960** | |
| DS 932-81a | Articulation pin for front seat. | 4 |
| D 912-10 | Knob for locking lever (R. VI). | 2 |
| DS 932-9a | Knob (nylon) for locking articulation of front seat (R. VI). | 4 |
| D 912-80 | Stop for front seat. Until December 1959. | 2 |
| DM 922-119 | Stop for front seat. Since December 1959. | 2 |
| DS 932-118 | Packing under seat support. | 4 |
| DS 932-84 | *Spring case for cushion, padded. Until December 1959. Replaced by DS 932-011b for left-hand side or DS 932-011c for right-hand side; order in addition: 1-DS 932-153, 1-DS 932-153a, 1-DS 932-156.* | As nec. |
| DS 932-84a | *Spring case for cushion, padded. December 1959 - July 1960. Replaced by DS 932-011b for left-hand side or DS 932-011c for right-hand side - order in addition: 1-DS 932-153, 1-DS 932-153a, 1-DS 932-156.* | As nec. |
| DS 932-90 | *Spring case for squab, padded. Replaced by DS 932-011b for left-hand side or DS 932-011c for right-hand side; order in addition: 1-DS 932-153, 1-DS 932-153a, 1-DS 932-156.* | 2 |
| DS 932-99b | Finishing casing, nylon, for front seat, left-hand (R. VI). | 2 |
| DS 932-99c | Finishing casing, nylon, for front seat, right-hand (R. VI). | 2 |
| DS 942-73 | Socket for securing head-rest (R. VI). | 2 |
| DS 932-76b | Trimming for squab panel. Replaces previous type. | 2 |
| DS 932-82 | Pad for locking articulation of front seat (R. VI). | 4 |
| D 912-4 | *Locking lever for front seat, 231 mm long. Until December 1959. No longer supplied.* | 2 |
| D 912-4a | Locking lever for front seat, 197 mm long. Since December 1959. | 2 |
| DS 942-78 | *Head-rest, padded, without socket or screws. Replaced by DS 942-78a.* | 1 |
| D 912-85 | Return spring for locking lever. | 2 |
| D 912-78 | *Front seat support, right-hand. Until December 1959. No longer supplied.* | 2 |
| D 912-79 | Front seat support, left-hand. Until December 1959. | 2 |
| DM 922-118 | Front seat support, left-hand. Since December 1959. | 2 |
| DM 922-118a | Front seat support, right-hand. Since December 1959. | 2 |
| 2.492-S | Screw, raised head, countersunk, 4 x 8, for securing: finishing casing on articulation of seat (R. VI). | 2 |
| 2.508-S | Screw, raised head, countersunk, 4.85 x 16 (cruciform slot) for securing socket (R. VI). | 4 |
| 2.756-S | Screw, round head, 3.5 x 9.5 for securing finishing casing on seat casing (R. VI). | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **FRONT SEATS**<br>**Until June 1963** | |
| DM912-113a | Spring case for front seat, padded. | 2 |
| D 912-10 | Knob for locking lever, front seat (R. VI). | 2 |
| D 912-80 | Stop for front seat. Until December 1959. | 2 |
| DM 922-119 | Stop for front seat (R. VI). Since December 1959. | 2 |
| DS 932-118 | Packing under front seat (R. VI). Until September 1962. | 4 |
| D 912-4 | *Locking lever for front seat, 231 mm long. Until December 1959. No longer supplied.* | 2 |
| D 912-4a | Locking lever for front seat, 197 mm long. December 1959 - September 1962. | 2 |
| DM 912-4 | Locking lever for front seat. Since September 1962. | 2 |
| DS 932-79 | *Closing panel (metal) for front seat. No longer supplied.* | 2 |
| D 912-85 | Return spring for locking lever of front seat. | 2 |
| D 912-78 | *Bracket for front seat, right-hand. Until December 1959. No longer supplied.* | 2 |
| D 912-79 | Bracket for front seat, left-hand. Until December 1959. | 2 |
| DM 922-118 | Bracket for front seat, left-hand. Since December 1959. | 2 |
| DM922-118a | Bracket for front seat, right-hand. Since December 1959. | 2 |
| | **Since June 1963** | |
| DM912-113e | Spring case for front seat, padded. | 2 |
| D 912-10 | Knob for locking lever of seat (R. VI). | 2 |
| DS 932-156 | Rear stop for front seat. Until October 1964. | 2 |
| DS 932-156a | Rear stop for front seat. Since October 1964. | 2 |
| DS 932-149 | Control cable for locking catch, 700 mm long (R. VI). | 2 |
| DS 932-151 | Locking catch for front seats. | 4 |
| 2.319-S | Nut, hex., 5 x 75, for securing locking lever (R. III). | 2 |
| DS 932-150 | Distance piece under locking lever (R. VI). | 2 |
| DS 932-147 | Locking lever for front seat. | 2 |
| DS 932-79a | Closing panel (only), for front seat squab. | 2 |
| D 861-136 | Return spring for locking lever. | 2 |
| DS 932-152 | Return spring for locking catch. | 4 |
| 2.482-S | Washer, plain, 7.5 x 14, for screws securing support (R. III). | 8 |
| 619.133 | Washer, plain, 5.25 x 15 x 1.5, for nuts securing locking lever (R. IV). | 2 |
| A 525-95a | Clip for locking control cable (R.VI). | 4 |
| DS 932-153 | Support for front seat, left-hand. | 2 |
| DS 932-153a | *Support for front seat, right-hand, with stop. Replaced by DS 932-153b.* | 2 |
| DS 932-153b | Support for front seat, right-hand, with stop. | 2 |
| 495-S 30 | Screw, hex. head, (pointed), 7 x 45, for securing supports (R. III). | 8 |
| 2.610-S | Screw, P.K. raised head, countersunk, 3.5 x 20 (cruciform slot), for securing closing panel (R. VI). | 8 |
| 621.048 | Screw, hex. head, (pointed), 5 x 22, for securing rear stop (R. II). | 2 |

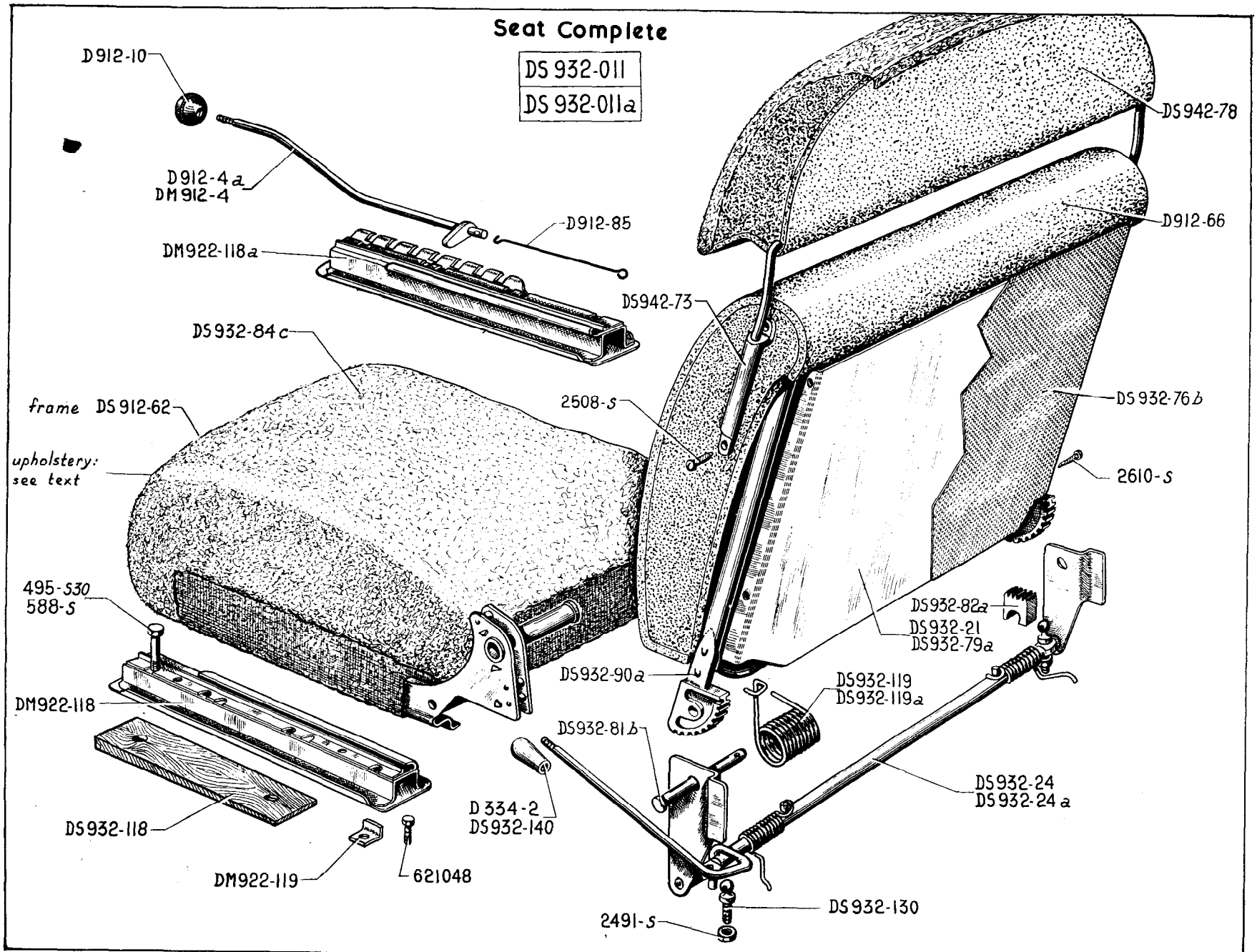
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **FRONT BENCH SEAT** | |
| DB 922-62 | *Spring case for front bench seat, padded. Until October 1961. Replaced by DS 922-62; order in addition: 1-DF 922-12 (R. VI), 1-DF 922-13 (R. VI), 1-DF 922-49a (R. VI), 1-DF 922-50a (R. VI), 1-DF 922-115b (R. VI), 3-DF 922-118 (R. VI), 2-DF 922-164 (R. VI), 6-DF 922-169 (R. VI), 2-DF 922-183 (R. VI), 6-4.876-S (R. VI).* | 1 |
| DS 922-62 | Spring case for front bench seat, padded. Since October 1961. | 1 |
| DM 922-13 | *Locking spindle. Until October 1961. No longer supplied.* | 1 |
| DF 922-13 | Locking spindle (R. VI). Since October 1961. | 1 |
| D 912-10 | Knob for locking lever (R. VI). | 1 |
| DM 922-119 | Stop for bench seat (R. VI). Until October 1961. | 1 |
| DF 922-183 | Rear stop (outer) for bench seat (R. VI). Since October 1961. | 2 |
| DF 922-169 | Roller for slide (R. VI). Since October 1961. | 6 |
| DF 922-49a | Slide, movable, for front bench seat, centre fixing (R. VI). Since October 1961. | 1 |
| DF 922-50a | Slide, movable, for front bench seat, right-hand (R. VI). Since October 1961. | 1 |
| DF 922-115b | Slide, movable, for front bench seat, left-hand (R. VI). Since October 1961. | 1 |
| 4.930-S | *Ring seal, 15.7 x 21.1 x 2.7, for roller of bench seat (R. VI). Since October 1961. Replaced by 4.876-S.* | 6 |
| DM 922-12 | *Locking lever. Until October 1961. No longer supplied.* | 1 |
| DF 922-12 | Locking lever, 290 mm long (R. VI). October 1961 - September 1962. | 1 |
| DF 922-12a | Locking lever, 295 mm long (R. VI). Since September 1962. | 1 |
| D 912-85 | Return spring for locking lever. Until October 1961. | 1 |
| DF 922-164 | Return spring for locking lever, 142 mm long (R. VI). Since October 1961. | 2 |
| DM 922-118 | Bracket for bench seat, left-hand. Until October 1961. | 1 |
| DM 922-118a | Bracket, centre and right-hand, for bench seat. Until October 1962. | 2 |
| DF 922-118 | Bracket for bench seat (R. VI). October 1961 - September 1962. | 3 |
| DF 922-118a | Support for bench seat (R. VI). Since September 1962. | 3 |
| DM 922-114 | Control cable for locking pin, 644 mm long. Until October 1961. | 1 |


DS 922-62
DS 922-10
trimming: see text
DF 922-50a
2610-S
619069
DB 922-146
DF 922-147b lining
619764
DF 922-164
DF 922-13
DF 922-49a
DF 922-114a
A525-95a
483-S30
DF 922-183
DF 922-169
4930-S
495-S30
DF 922-12
DF 922-12a
D912-10
DF 922-115b
DF 922-118
DF 922-118a

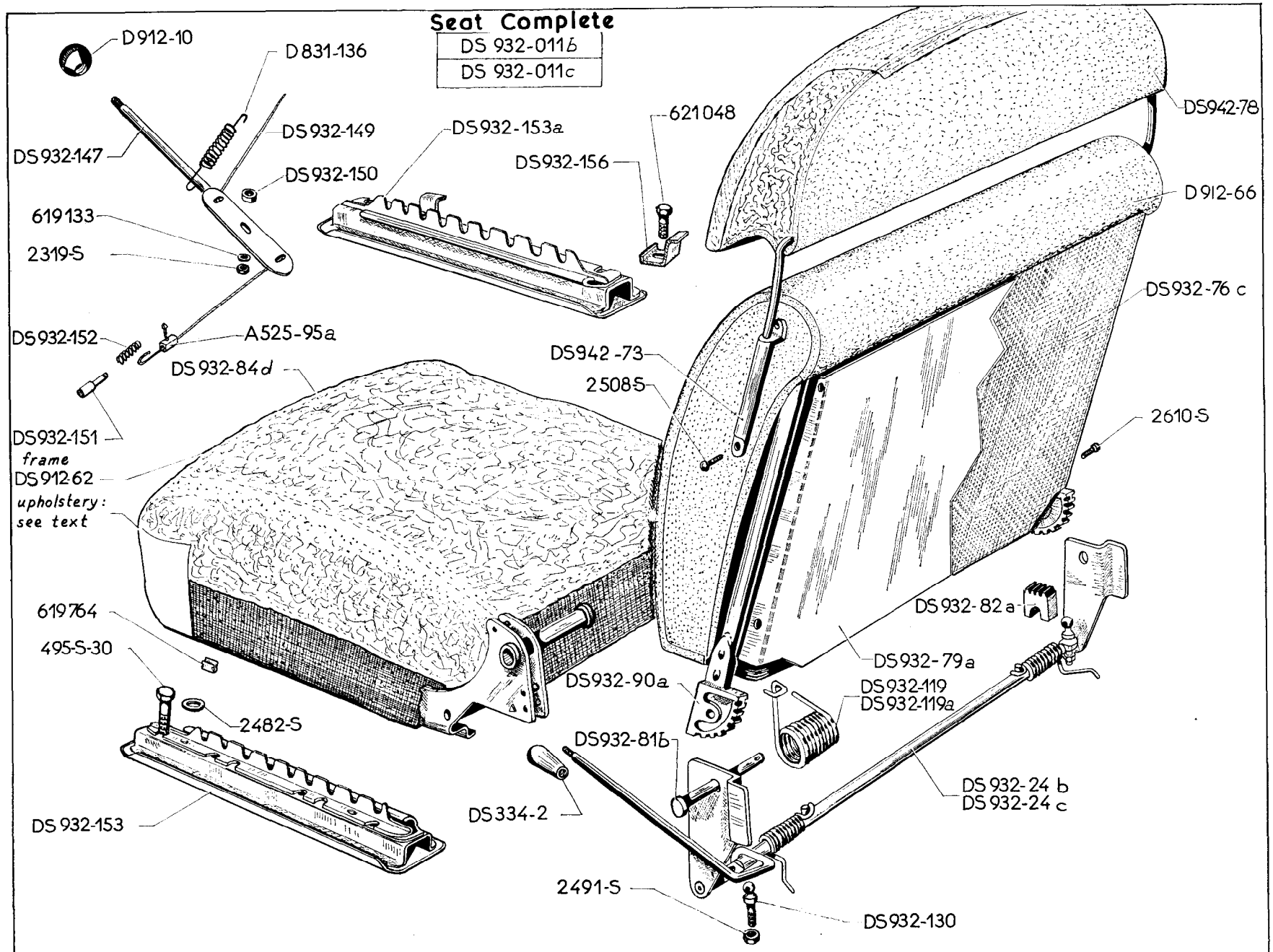
| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **FRONT BENCH SEAT CONFORT EQUIPMENT** **Since October 1961** | |
| A 525-95a | Trunnion for lock control cable (R. VI). | 2 |
| D 912-10 | Knob for locking lever (R. VI). | 1 |
| DS 922-10 | Rubber lining for seat squab (R. VI). | 1 |
| DF 922-12 | Locking lever for front bench seat, 290 mm long (R. VI). Until September 1962. | 1 |
| DF 922-12a | Locking lever for front bench seat, 295 mm long (R. VI). Since September 1962. | 1 |
| DF 922-13 | Locking pin for front bench seat (R. VI). | 1 |
| DF 922-49a | Slide, movable, for front bench seat, centre fixing (R. VI). | 1 |
| DF 922-50a | Slide, movable, for front bench seat, right-hand (R. VI). | 1 |
| DS 922-62 | Spring case for front bench seat. | 1 |
| DF 922-114a | Control cable, for locking pin, 80 mm long (R. VI). | 1 |
| DF 922-115b | Slide, movable, for front bench seat, left-hand (R. VI). | 1 |
| DF 922-118 | Support for front bench seat (R. VI). Until September 1962. | 3 |
| DF 922-118a | Support for front bench seat (R. VI). Since September 1962. | 3 |
| DB 922-146 | Closing panel (only) for squab of front bench seat. Until September 1964. | 1 |
| DF 922-146 | Closing panel (only) for squab of front bench seat. Since September 1964. | 1 |
| DF 922-147b | Lining (leathercloth) for seat squab closing panel. Until September 1964. | 1 |
| DF 922-147c | Lining (leathercloth) for seat squab closing panel. Since September 1964. | 1 |
| DF 922-164 | Return spring for locking lever, 142 mm long (R. VI). | 2 |
| DF 922-169 | Roller for slide (R. VI). | 6 |
| DF 922-183 | Rear stop (external), for front bench seat (R. VI). | 2 |
| 483-S 30 | Screw, hex. head, pointed, 7 diameter x 15 long, securing movable slide on front bench seat. | 6 |
| 495-S 30 | Screw, hex. head, pointed, 7 diameter x 45 long, securing supports for front bench seat. | 6 |
| 2.610-S | Screw, raised head countersunk, 3.5 diameter securing closing panel (R. VI). | 6 |
| 4.930-S | *Ring seal, 15.7 x 21.1 x 2.7, for front bench seat roller (R. VI). Replaced by 4.876-S.* | 6 |
| 619.069 | Washer, plain, 7.5 x 20 x 1, for screw securing slide on front bench seat (R. II). | 6 |
| 619.764 | Clip securing lining (R. VI). | As nec. |
| | **SPECIAL PARTS BERLINE WITH PARTITION** | |
| D 923-121 | *Peg for front cushion (R. VI). No longer supplied.* | 2 |
| D 923-22a | *Front cushion complete (leather-cloth trim) (R. VI). No longer supplied.* | 1 |
| D 923-21a | *Front squab complete (leathercloth trim) (R. VI). No longer supplied.* | 1 |
| D 923-100 | *Angle plate securing lug for front squab (R. VI). No longer supplied.* | 4 |
| D 923-120 | *Yoke retaining front squab (R. VI). No longer supplied.* | 2 |
| D 923-107 | Lug for front squab, left-hand (R. VI). | 1 |
| D 923-107a | Lug for front squab, right-hand (R. VI). | 1 |



The numbers underlined indicate new parts which do not appear on the illustration.


Seat Complete
DS 932-011
DS 932-011a
D912-10
D912-4a
DM912-4
D912-85
DM922-118a
DS942-78
D912-66
DS942-73
DS932-84c
frame DS912-62
upholstery: see text
2508-S
DS932-76b
2610-S
495-530
588-S
DS932-82a
DS932-21
DS932-79a
DS932-90a
DS932-119
DS932-119a
DM922-118
DS932-81b
DS932-24
DS932-24a
D334-2
DS932-140
DS932-118
DM922-119
621048
DS932-130
2491-S

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **July 1960—June 1963** | |
| D 334-2 | Knob for control lever for front seat squab (white) (R. VI). Until September 1961. | 2 |
| D 912-4a | Locking lever for front seat, 197 mm long. Until September 1962. | 2 |
| DM 912-4 | Locking lever for seat. Since September 1962. | 2 |
| D 912-10 | Knob for locking lever for front seat (R. VI). | 2 |
| DS 912-62 | Metallic frame, reinforcing cushion (R. VI). Since January 1961. | 2 |
| D 912-66 | Rubber lining for squab (R. VI). | 2 |
| D 912-85 | Return spring for locking lever. | 2 |
| DM 922-118 | Support for front seat, left-hand. | 2 |
| DM 922-118a | Support for front seat, right-hand. | 2 |
| DM 922-119 | Stop for front seat (R. VI). Until September 1962. | 2 |
| DS 932-011 | *Front seat, complete, left-hand, without trimming fabric. Replaced by DS 932-011b; order in addition: 1-DS 932-153, 1-DS 932-153a, 1-DS 932-156.* | 1 |
| DS 932-011a | *Front seat, complete, right-hand, without trimming fabric. Replaced by DS 932-011c; order in addition: 1-DS 932-153, 1-DS 932-153a, 1-DS 932-156.* | 1 |
| DS 932-21 | Closing panel for front seat squab (R. VI). CABRIOLET. | 2 |
| DS 932-24 | Articulation control for seat squab, left-hand (R. VI). | 1 |
| DS 932-24a | Articulation control for seat squab, right-hand (R. VI). | 1 |
| DS 932-76b | Lining for squab panel. | 2 |
| DS 932-79a | Closing panel (only) for front seat squab. BERLINE. | 2 |
| DS 932-81b | Articulation spindle for front seat squab, 90 mm long (R. VI). | 4 |
| DS 932-82a | Pressure pad locking articulation of front seat (R. VI). | 4 |
| DS 932-84c | *Spring case for cushion, padded. Replaced by: DS 932-84d; order in addition: 1-DS 932-147 1-DS 932-149 (R. VI), 1-DS 932-150 (R. VI), 2-DS 932-151, 2 -DS 932-152, 1-DS 932-153, 1-DS 932-153a, 1-DS 932-156.* | 2 |
| DS 932-90a | Spring case for squab, padded. | 2 |
| DS 932-118 | Packing under front seat support (R. VI). Until September 1962. | 4 |
| DS 932-119 | Return spring for squab, left-hand. | 2 |
| DS 932-119a | Return spring for squab, right-hand. | 2 |
| DS 932-130 | Ball pin for positioning pressure pad (R. VI). | 4 |
| DS 932-140 | Knob for lever controlling front seat squab (black) (R. VI). Since September 1961. | 2 |
| DS 942-73 | Socket for securing head rest (R. VI). | 2 |
| DS 942-78 | *Head rest, padded, without socket or screw. Replaced by DS 942-78a.* | 1 |
| 495-S-30 | Screw, hex. head, 7 x 45, for securing bracket (R. III). | 4 |
| 588-S | Screw, hex. head, 7 x 50, for securing bracket (R. III). | 4 |
| 2.491-S | Nut, hex., 7 x 100, for locking positioning ball pin (R. III). | 4 |
| 2.508-S | Screw, raised head, countersunk, 4.85 x 16 (cruciform slot) for securing socket (R. VI). | 4 |
| 2.610-S | Screw, raised head, countersunk, 3.5 x 15, for securing panel (R. VI). | 12 |
| 621.048 | Screw, hex. head, 5 x 22, for securing stop (R. II). Until September 1962. | 2 |


Seat Complete
DS 932-011b
DS 932-011c
D912-10
D831-136
DS932-147
DS932-149
DS932-150
619133
2319-S
DS932-153a
621048
DS932-156
DS942-78
D912-66
DS932-76c
DS932-152
A525-95a
DS932-84d
DS942-73
2508-S
2610-S
DS932-151
frame
DS912-62
upholstery:
see text
619764
495-S-30
2482-S
DS932-153
DS932-90a
DS932-82a
DS932-79a
DS932-119
DS932-119a
DS932-81b
DS334-2
DS932-24b
DS932-24c
2491-S
DS932-130

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **Since June 1963** | |
| A 525-95a | Trunnion for locking control cable (R. VI). | 4 |
| | ——— | |
| DS 334-2 | Knob for lever controlling front seat squab. | 2 |
| D 861-136 | Return spring for locking lever. | 2 |
| D 912-10 | Knob for locking lever (R. VI). | 2 |
| DS 912-62 | Metallic frame, reinforcing cushion (R. VI). | 2 |
| D 912-66 | Rubber lining for squab (R. VI). | 2 |
| DS 932-011b | Front seat, complete, left-hand, without trimming fabric. | 1 |
| DS 932-011c | Front seat, complete, right-hand, without trimming fabric. | 1 |
| DS 932-18b | Closing panel (only), for squab, right-hand. Since September 1964. | 1 |
| DS 932-24b | Articulation control for front seat squab, left-hand (R. VI). | 1 |
| DS 932-24c | Articulation control for front seat squab, right-hand (R. VI). | 1 |
| DS 932-76c | Lining (leather cloth) for closing panel of squab. | 2 |
| DS 932-79a | Closing panel (only) for front seat squab. Until September 1964. - left-hand. | 2 |
| | Since September 1964. | 1 |
| DS 932-81b | Articulation spindle for front seat squab, 90 mm long (R. VI). | 4 |
| DS 932-82a | Pressure pad locking articulation of front seat (R. VI). | 4 |
| DS 932-84d | Spring case for cushion, padded. | 2 |
| DS 932-90a | Spring case for squab, padded. | 2 |
| DS 932-119 | Return spring for squab, left-hand. | 2 |
| DS 932-119a | Return spring for squab, right-hand. | 2 |
| DS 932-130 | Ball pin for positioning pressure pad. | 4 |
| DS 932-147 | Locking lever for seat. | 2 |
| DS 932-149 | Control cable for locking spindle, 700 mm long (R. VI). | 2 |
| DS 932-150 | Distance piece under locking lever (R. VI). | 2 |
| DS 932-151 | Locking catch for seat. | 4 |
| DS 932-152 | Return spring for locking catch. | 4 |
| DS 932-153 | Seat bracket, left-hand. | 2 |
| DS 932-153a | *Seat bracket, right-hand, with stop. Replaced by DS 932-153b.* | 2 |
| DS 932-153b | Seat bracket, right-hand, with stop. | 2 |
| DS 932-156 | Rear stop for seat. Until October 1964. | 2 |
| DS 932-156a | Rear stop for seat. Since October '64. | 2 |
| DS 942-73 | Socket for securing head rest (R. VI). | 2 |
| DS 942-78 | *Head rest, padded, without socket or screws. Replaced by DS 942-78a.* | 1 |
| DS 942-78a | Head rest, padded, without socket or screws. | 1 |
| 495-S-30 | Screw, hex. head, pointed, 7 x 45 for securing support (R. III). | 8 |
| 2.319-S | Nut, hex., 5 x 75, for securing locking lever (R. III). | 2 |
| 2.482-S | Washer, plain, 7.5 x 14, for screws securing support (R. III). | 8 |
| 2.491-S | Nut, hex., 7 x 100, for locking positioning ball pin (R. III). | 4 |
| 2.508-S | Screw, raised head, countersunk, 4.85 x 16 (cruciform slot) for securing socket (R. VI). | 4 |
| 2.610-S | Screw, raised head, countersunk, 3.5 x 15 (cruciform slot) for securing closing panel (R. VI). | 8 |
| 619.133 | Washer, plain, 5.25 x 15 x 1.5, for nuts securing locking lever (R. IV). | 2 |
| 619.764 | Clip for securing trimming. | As nec. |
| 621.048 | Screw, hex. head, 5 x 22, for securing rear stop (R. II). | 2 |



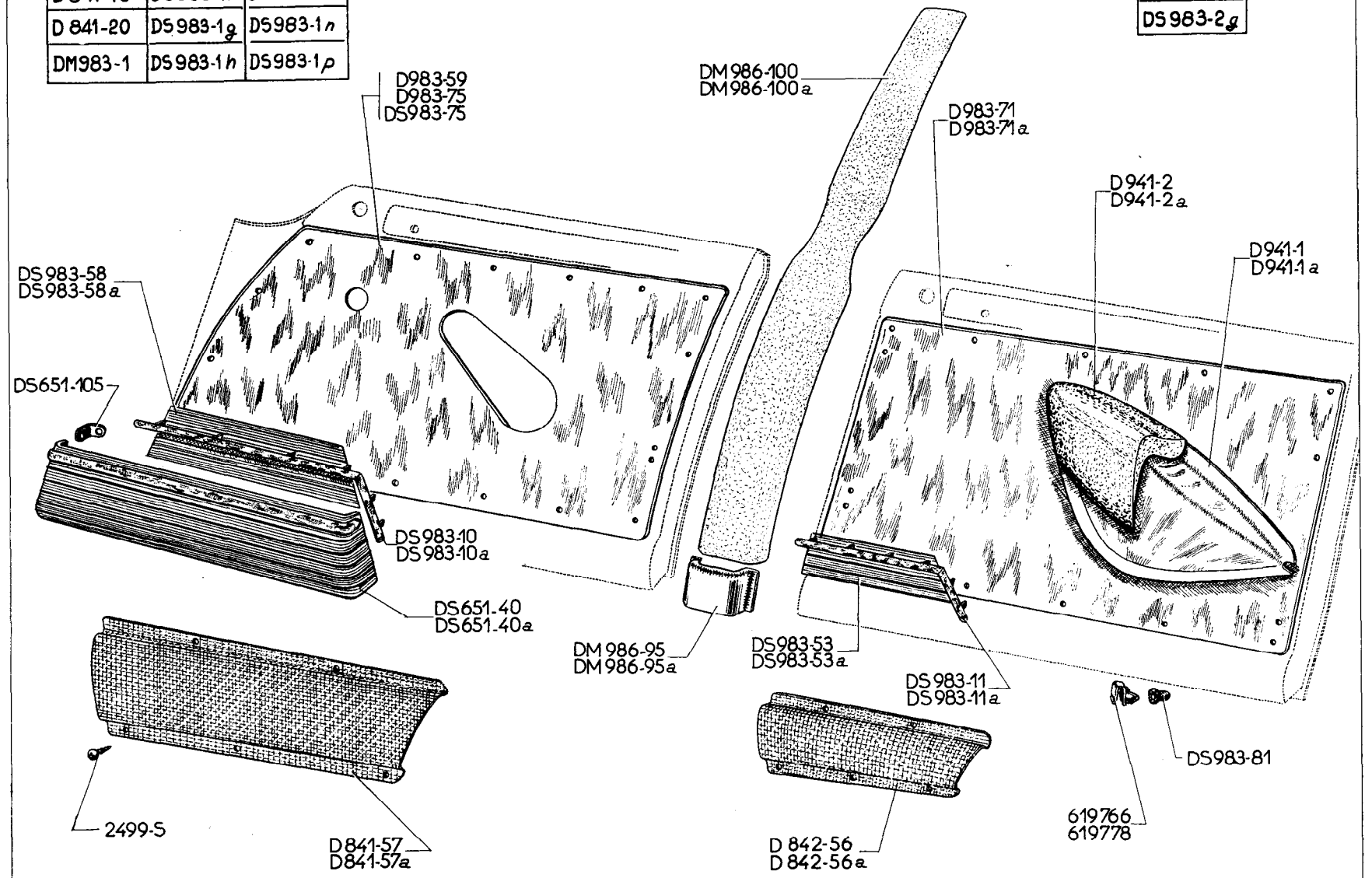
The numbers underlined indicate new parts which do not appear on the illustration.

## Front Door Panel Complete

| | | |
|---|---|---|
| D 841-19 | DS 983-1f | DS 983-1K |
| D 841-20 | DS 983-1g | DS 983-1n |
| DM 983-1 | DS 983-1h | DS 983-1p |

## Rear Door Panel Complete

| |
|---|
| DS 983-2f |
| DS 983-2g |



| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **CONFORT EQUIPMENT** | |
| DS 651-40 | Map pockets in the front left-hand door panel. Since July 1963. | 1 |
| DS 651-40a | Map pockets in the front right-hand door panel. Since July 1963. | 1 |
| DS 651-105 | Clip for securing map pockets on front panels. Since July 1963. | 8 |
| D 841-57 | Protection strip for bottom of front door, left-hand, 523 mm long (R.VI). | 1 |
| D 841-57a | Protection strip for bottom of front door, right-hand, 523 mm long (R.VI). | 1 |
| D 842-56 | Protection strip for bottom of rear door, left-hand, 350 mm long (R.VI). | 1 |
| D 842-56a | Protection strip for bottom of rear door, right-hand, 350 mm long (R.VI). | 1 |
| D 941-1 | Arm rest (only) for front and rear doors, left-hand. (R. VI). | 2 |
| D 941-1a | Arm rest (only) for front and rear doors, right-hand (R. VI). | 2 |
| D 941-2 | Metallic casing for arm rests of front and rear left-hand doors (R. VI). | 2 |
| D 941-2a | Metallic casing for arm rests of front and rear right-hand doors (R. VI). | 2 |
| DM 983-1 | *Panel (trimmed) without arm rest, for front left-hand door. Until October 1961. No longer supplied.* | 1 |
| DS 983-1f | Panel (trimmed) with arm rest, for front left-hand door. U.S.A. Until July 1963. | 1 |
| DS 983-1g | Panel (trimmed) without arm rest, for front left-hand door. October 1961 - July 1963. | 1 |
| DS 983-1h | Panel (trimmed) with arm rest, for front right-hand door. Until July 1963. | 1 |
| DS 983-1k | Panel (trimmed) without arm rest, with map pockets, for front left-hand door. Since July 1963. | 1 |
| DS 983-1n | Panel (trimmed) with arm rest and map pockets, for front left-hand door. U.S.A. Since July 1963. | 1 |
| DS 983-1p | Panel (trimmed) with arm rest and map pockets, for front right-hand door. Since July 1963. | 1 |
| DS 983-2f | Panel (trimmed) with arm rest for rear left-hand door. | 1 |
| DS 983-2g | Panel (trimmed) with arm rest for rear right-hand door. | 1 |
| DS 983-10 | Finishing beading for front door panel, left-hand (R. VI). | 1 |
| DS 983-10a | Finishing beading for front door panel, right-hand (R. VI). | 1 |
| DS 983-11 | Finishing beading for rear door panel, left-hand (R. VI). | 1 |
| DS 983-11a | Finishing beading for rear door panel, right-hand (R. VI). | 1 |
| DS 983-53 | Trim, leather cloth, lower, for bottom of rear left-hand door. | 1 |
| DS 983-53a | Trim, leather cloth, lower, for bottom of rear right-hand door. | 1 |
| DS 983-58 | Trim, leather cloth, lower, for bottom of front left-hand door. | 1 |
| DS 983-58a | Trim, leather cloth, lower, for bottom of front right-hand door. | 1 |
| D 983-59 | Panel (only) without arm rest, for front left-hand door. | 1 |
| D 983-71 | Panel (only) with arm rest, for rear left-hand door. | 1 |
| D 983-71a | Panel (only) with arm rest, for rear right-hand door. | 1 |
| D 983-75 | Panel (only) with arm rest, for front right-hand door. | 1 |
| DS 983-75 | Panel (only) with arm rest, for front left-hand door. U.S.A. | 1 |
| DS 983-81 | Plug sealing clip, securing door panel (R. VI). | 44 |
| DM 986-95 | Trimming, lower, on centre pillar, left-hand (R. VI). | 1 |
| DM 986-95a | Trimming, lower, on centre pillar, right-hand (R. VI). | 1 |
| DM 986-100 | Trimming, upper, (grey leather cloth) on centre pillar, left-hand. | 1 |
| DM 986-100a | Trimming, upper, (grey leather cloth) on centre pillar, right-hand. | 1 |
| 2.499-S | Screw, P.K., 3.5 x 9.5, for securing strip at bottom of door (R. VI). | As nec. |
| 619.766 | Clip securing door trimming panel (R. VI). | 40 |
| 619.778 | Clip securing door trimming panel (R. VI). | 4 |
| | **SPECIAL PARTS BERLINE WITH PARTITION** | |
| D 841-19 | Panel for front door (leather cloth trim) left-hand. | 1 |
| D 841-20 | Panel for front door (leather cloth trim) right-hand. | 1 |

NOTE: The trimmed panels are supplied against samples (material or leather or leather cloth) if available.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **EXCEPT CONFORT EQUIPMENT** | |
| DM 941-1 | Arm rest (sheet metal) for rear panel. | 2 |
| 619.766 | Clip securing door trimming panel (R. VI). | 40 |
| 619.778 | Clip securing door trimming panel (R. VI). | 4 |
| DS 983-81 | Plug sealing clip securing door panel (R. VI). | 44 |
| DM 941-91 | Cage nut securing arm rest. | 2 |
| 2.324-S | Nut, square, 5 x 75, for cage securing arm rest (R. III). | 2 |
| DM 941-3 | Trimming, plastic, for rear panel arm rest (state colour, grey or blue). | 2 |
| DM 986-95 | Trimming, lower, on centre pillar, left-hand (R. VI). | 1 |
| DM 986-95a | Trimming, lower, on centre pillar, right-hand (R. VI). | 1 |
| DM 986-100 | Trimming, upper, (grey leather cloth) on centre pillar, left-hand. | 1 |
| DM 986-100a | Trimming, upper (grey leather cloth) on centre pillar, right-hand. | 1 |
| D 983-59 | Panel (only) for front door. | 2 |
| DM 983-71 | Panel (only) for rear door, left-hand. | 1 |
| DM 983-74 | Panel (only) for rear door, right-hand. | 1 |
| DM 983-1b | Panel (trimmed) without arm rest for front left-hand door. | 1 |
| DM 983-12b | Panel (trimmed) without arm rest for front right-hand door. | 1 |
| DM 983-2b | Panel (trimmed) without arm rest for rear left-hand door. | 1 |
| DM 983-13b | Panel (trimmed) without arm rest for rear right-hand door. | 1 |
| 3.234-S | Washer, cupped, 6 mm diameter under screws securing arm rest (R. VI). | 2 |
| 2.509-S 30 | Screw, raised head, countersunk, 5 x 25 (cruciform slot) for securing arm rest (R. VI). | 2 |
| 621.062 | *Secrew, 5 x 14, for securing arm rest. Replaced by 283-S 30.* | 4 |

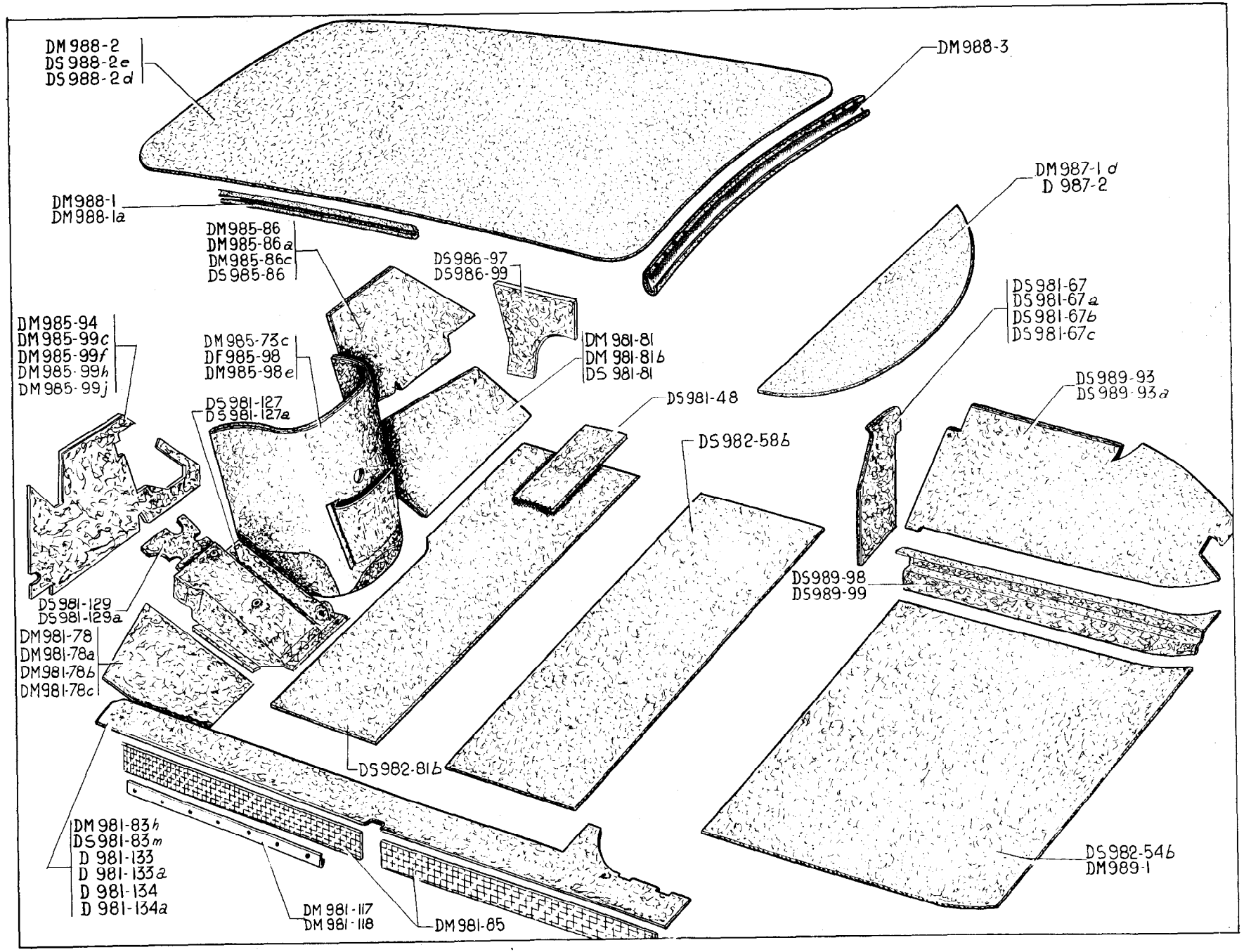
NOTE: The trimmed panels are supplied against samples (material or leather cloth) if available.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **HEAD-REST** | |
| DM 942-94 | Headrest spring case, for quarter panel, left-hand. | 1 |
| DM 942-94a | Headrest spring case, for quarter panel, right-hand. | 1 |
| DM 942-2 | Trimming, made up, for headrest, left-hand. (Supplied against sample). | 1 |
| DM 942-2a | Trimming, made up, for headrest, right-hand. (Supplied against sample). | 1 |
| | **HOOD CABRIOLET** | |
| DS 854-39 | Finishing strip for hood, left-hand (R. VI). | 1 |
| DS 854-39a | Finishing strip for hood, right-hand (R. VI). | 1 |
| DS 971-39 | Clamp for hood, left-hand (R. VI). | 1 |
| DS 971-39a | Clamp for hood, right-hand (R. VI). | 1 |
| DS 971-49 | Spindle for swan neck (R. VI). | 2 |
| DS 972-01 | Hood trimmed (without frame) (R., VI). | 1 |
| DS 854-38 | Cover joint for hood finisher (R. VI). | 1 |
| DS 972-3 | Loose cover for hood (R. VI). | 1 |
| DS 971-38 | Handle for operating hood (R. VI). | 1 |
| DS 971-81 | Rubber strip under hood side-member, left-hand (R. VI). | 1 |
| DS 971-81a | Rubber strip under hood side-member, right-hand (R. VI). | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 971-50 | Spring for swan neck spindle (R.VI). | 2 |
| DS 971-54 | Return spring for hood articulation (R. VI). | 2 |
| DS 971-56 | Screw securing hood articulation rods (R. VI). | 12 |
| | **CARPET BERLINE** | |
| | a) Except Confort Equipment. | |
| DS 982-58c | Sound deadening lining under rear carpet. Since February 1964. Replaces earlier type. | 1 |
| DS 982-81b | Sound deadening lining under front carpet. Since September 1962. Replaces earlier type. | 1 |
| DM 981-1g | Front carpet (rubber). Left-hand steering. Until September 1962. Replaces earlier type. | 1 |
| DM 981-1d | Front carpet (rubber). Right-hand steering. Since November 1963. | 1 |
| DM 981-1q | Front carpet (rubber). Left-hand steering. Since September 1962. | 1 |
| DM 981-1y | Front carpet (rubber). Right-hand steering. Since November 1963. | 1 |
| DM 981-2 | Rear carpet (felt). Until September 1962. | 1 |
| DM 981-2f | Rear carpet (felt). Since September 1962. | 1 |
| | b) Confort Equipment. | |
| DS 982-58c | Sound deadening lining under rear carpet. Since February 1964. Replaces earlier type. | 1 |
| DS 982-81b | Sound deadening lining under front carpet. Since September 1962. Replaces earlier type. | 1 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DM 981-1e | Front carpet (moquette). Left-hand steering. Until August 1961. | 1 |
| DM 981-1h | Front carpet (moquette). Left-hand steering. August 1961 - September 1962. | 1 |
| DM 981-1p | Front carpet (moquette). Left-hand steering. Since September 1962. | 1 |
| DM 981-1v | Front carpet (moquette). Right-hand steering. Since November 1963. | 1 |
| DM 981-3b | Front carpet (moquette). Right-hand steering. Until November 1963. | 1 |
| DS 981-2c | Rear carpet (moquette). Since June 1966. Replaces earlier type. | 1 |
| | **CABRIOLET** | |
| DS 982-81b | Sound deadening lining under rear carpet. | 1 |
| DM 981-1r | Front carpet (R. VI). Until September 1962. | 1 |
| DM 981-1u | Front carpet (R. VI). Since September 1962. | 1 |
| DS 981-8 | Rear carpet (R. VI). Until September 1962. | 1 |
| DS 981-8a | Rear carpet (R. VI). Since September 1962. | 1 |
| | **BERLINE WITH PARTITION** | |
| D 981-7 | Front carpet (R. VI). Until September 1962. | 1 |
| DM 981-7 | Front carpet (R. VI). Since September 1963. | 1 |
| D 981-8 | *Rear carpet. Replaced by DS 981-2h.* | 1 |
| | **FIXING** | |
| DS 981-138 | Clip, female, securing carpet with peg (R. VI). Since June 1961. | 6 |
| 613.159 | Ball catch securing carpet (R. VI). Until June 1961. | 6 |
| 613.158 | Cap for press-fastener securing carpet (R.VI). Until June 1961. | 6 |
| DS 981-146 | Plate and male clip for securing carpet. Since June 1961. | 6 |
| 2.746-S | Screw, P.K. roundhead, 4.85 x 16, securing plate (R. VI). | 6 |

NOTE:- For the Cabriolet, state colours: for the carpet, carpet clips and leather for the seats.


DM 988-2
DS 988-2e
DS 988-2d
DM 988-3
DM 988-1
DM 988-1a
DM 985-86
DM 985-86a
DM 985-86c
DS 985-86
DS 986-97
DS 986-99
DM 987-1d
D 987-2
DS 981-67
DS 981-67a
DS 981-67b
DS 981-67c
DM 985-94
DM 985-99c
DM 985-99f
DM 985-99h
DM 985-99j
DM 985-73c
DF 985-98
DM 985-98e
DM 981-81
DM 981-81b
DS 981-81
DS 981-48
DS 981-127
DS 981-127a
DS 982-58b
DS 989-93
DS 989-93a
DS 981-129
DS 981-129a
DS 989-98
DS 989-99
DM 981-78
DM 981-78a
DM 981-78b
DM 981-78c
DS 982-81b
DM 981-83h
DS 981-83m
D 981-133
D 981-133a
D 981-134
D 981-134a
DM 981-117
DM 981-118
DM 981-85
DS 982-54b
DM 989-1

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **ROOF** | |
| DM 988-1 | Finishing rubber for interior of roof, 3850 mm long (R. VI). Until September 1962. | 1 |
| DM 988-1a | Finishing rubber for interior of roof, 3850 mm long. Since September 1962. | 1 |
| DM 988-2 | Sound proof lining with cloth for roof (grey-beige). Since August 1961. | 1 |
| DS 988-2e | *Sound proof lining with cloth for roof (beige). Export. Replaces earlier type. No longer supplied.* | 1 |
| DS 988-2d | Sound proof lining with cloth for roof (grey). Export. Replaces earlier type. | 1 |
| | **DASHFRAME** | |
| DS 981-44e | Lining for sidemember and body siderail, left-hand. BERLINE. Since January 1965. | 1 |
| DS 981-44f | Lining for sidemember and body siderail, right-hand. BERLINE. Since January 1965. | 1 |
| DM 981-78 | Lining for dashframe panel, lower, left-hand. Until August 1961. | 1 |
| DM 981-78a | Lining for dashframe panel, lower, left-hand. August 1961 - September 1962. | 1 |
| DM 981-78b | Lining for dashframe panel, lower, left-hand. Since September 1962. | 1 |
| DM 981-81 | *Lining for dashframe panel, lower, right-hand. Until September 1962. Replaced by DS 981-81.* | 1 |
| DS 981-81 | Lining for dashframe panel, lower, right-hand. Since September 1962. | 1 |
| DM 981-83h | *Lining for sidemember and body siderail, left-hand. BERLINE. Until January 1965. Replaced by DS 981-44e.* | 1 |
| DS 981-83m | *Lining for sidemember and body siderail, right-hand. BERLINE. Until January 1965. Replaced by DS 981-44f.* | 1 |
| DM 981-85 | Lining (aluminium appearance), for body siderail. | 4 |
| DM 981-117 | Frame for sealing strip for front doors. | 2 |
| DM 981-118 | Frame for sealing strip for rear doors. | 2 |
| DS 981-127 | Trimming for pedal board (R. VI). Since September 1962. | 1 |
| DS 981-129 | Sound deadening felt for pedal board. Since September 1962. | 1 |
| D 981-133 | Lining, front, for sidemember, left-hand (R. VI). BERLINE with partition. | 1 |
| D 981-133a | Lining, front, for sidemember, right-hand (R. VI). BERLINE with partition. | 1 |
| D 981-134 | Lining, rear, for sidemember, left-hand (R. VI). BERLINE with partition. | 1 |
| D 981-134a | Lining, rear, for sidemember, right-hand (R. VI). BERLINE with partition. | 1 |
| DM 985-73c | Lining with map pockets on engine housing panel. Since July 1963. Replaces earlier type. | 1 |
| DM 985-86 | Lining (felt) for upper part of dashframe panel, right-hand. November 1959 - September 1962. | 1 |
| DS 985-86 | Lining for upper part of dashframe panel, right-hand. Since September 1962. | 1 |
| DM 985-94 | *Lining (felt) for upper part of dashframe panel, left-hand. Until August 1961. No longer supplied.* | 1 |
| DF 985-98 | *Lining (felt) for engine housing panel. Until September 1962. No longer supplied.* | 1 |
| DM 985-99f | Lining (felt) for upper part of dashframe panel, left-hand. August 1961 - September 1962. | 1 |
| DM 985-99h | Lining for upper part of dashframe panel, left-hand. Since September 1962. | 1 |
| DS 986-97 | Lining for lateral scuttle panel, right-hand. Since September 1962. | 1 |
| DS 986-99 | Lining for lateral scuttle panel, left-hand. Since September 1962. | 1 |
| | **SPECIAL PARTS RIGHT-HAND STEERING Until September 1962** | |
| DM 985-86a | Lining (felt) for upper part of dashframe panel, right-hand. | 1 |
| DM 985-98e | Lining (felt) for engine housing panel. | 1 |
| DM 985-99c | Lining (felt) for upper part of dashframe panel, left-hand. | 1 |



The numbers underlined indicate new parts which do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| | **SPECIAL PARTS RIGHT-HAND STEERING Since September 1962** | |
| DM 981-78c | Lining for dashframe panel, lower part, left-hand. | 1 |
| DM 981-18b | Lining for dashframe panel, lower part, right-hand. | 1 |
| DS 981-127a | Lining for pedal board. | 1 |
| DS 981-129a | Sound deadening felt for pedal board. | 1 |
| DM 985-73c | Lining with map pockets for engine housing panel. | 1 |
| DM 985-86c | Lining (felt) for dashframe panel, upper part, right-hand. | 1 |
| DM 985-99j | Lining (felt) for dashframe panel, upper part, left-hand. | 1 |
| | **REAR WINDOW** | |
| DM 987-1d | Lining for rear shelf. BERLINE. Since September 1962. Replaces earlier type. | 1 |
| D 987-2 | Lining for rear shelf (R. VI). BERLINE with partition. | 1 |
| DM 988-3 | Lining, upper, for rear window. | 1 |
| | **BOOT** | |
| DS 981-67 | Lining (felt) for wheel arch closing panel, left-hand. Until September 1962. | 1 |
| DS 981-67a | Lining (felt) for wheel arch closing panel, right-hand. Until September 1962. | 1 |
| DS 981-67b | Lining (felt) for wheel arch closing panel, left-hand. Since September 1962. | 1 |
| DS 981-67c | Lining (felt) for wheel arch closing panel, right-hand. Since September 1962. | 1 |
| DS 982-54b | Sound proof lining for boot. Since September 1962. | 1 |
| D 989-1 | Lining (felt) for boot. | 1 |
| DM 989-1 | *Lining (felt) for boot. Replaced by D 989-1.* | 1 |
| DS 989-93 | Lining (felt) for wheel passage, left-hand. | 1 |
| DS 989-93a | Lining (felt) for wheel passage, right-hand. | 1 |
| DS 989-98 | Lining (felt) for rear sidemember, right-hand. | 1 |
| DS 989-99 | Lining (felt) for rear sidemember, left-hand. | 1 |
| | **FLOOR** | |
| DS 981-48 | *Lining (felt) for crossmember under front seats. Replaced by DS 981-48c.* | 1 |
| DS 981-48c | Lining for crossmember under front seats. Since January 1965. | 1 |
| DS 982-58b | *Sound deadening lining under rear carpet. Since September 1962. Replaces earlier type. Replaced by DS 982-58c.* | 1 |
| DS 982-58c | Sound deadening lining under rear carpet. | 1 |
| DS 982-81b | Sound deadening lining under front carpet. Since September 1962. Replaces earlier type. | 1 |

The numbers underlined indicate new parts which do not appear on the illustration.

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 616-87 | Anchor ring for safety harness on floor (R. VI). Until April 1964. | 10 |
| AM 616-87 | Anchor ring for safety harness on floor (R. VI). Since April 1964. | 10 |
| DS 616-1 | Safety harness, 3 straps, (R. VI). Except GERMANY. | 4 |
| DS 616-1a | Safety harness, 3 straps (R. VI). GERMANY. | 4 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| 2.300-S | Nut, hex., 12 x 125, for securing anchor ring (R.III). Until April 1964. | 6 |
| 615.530 | Nut, special, for securing anchor ring (R. III). Since April 1964. | 6 |
| 619.634 | Grommet, male and female, for passage of safety harness on rear carpet (R. VI). | 2 |
| DS 616-88 | Plate for securing safety harness on centre pillar. | 2 |

| NUMBER | DESCRIPTION | No. OFF |
|---|---|---|
| DS 616-97 | Plate for securing safety harness on floor (R. VI). | 1 |
| DS 616-94 | Washer, 64 x 49.5 x 4, with flat for reinforcement under floor (R. VI). | 4 |
| 2.662-S | Washer, plain, 12.5 x 22, for plate securing anchor ring, central part (R. III). | 2 |
| 2.694-S | Washer, shakeproof, 12.5 x 22 for securing anchor ring (R. VI). | 10 |
| 621.089 | Screw (chromed head) for securing plate on centre pillar threaded 9 x 125, 22 mm long under head (R. VI). | 4 |

*Printed in England*
*by*
*PHOTOLITH TECHNICAL SERVICES LTD., HOUNSLOW.*