CITROEN

SPARE PARTS CATALOGUE

DS 19

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THE AUTOMOBILE ASSOCIATION
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MECHANICAL AND BODY

DS 19

MODELS 1956 TO 1964

NO. 466

MARCH 1964 EDITION

CITROEN CARS LIMITED
TRADING ESTATE . SLOUGH . BUCKS.
ENGLAND

Telephones - Slough 23811 (10 Lines)

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THE AUTOMOBILE ASSOCIATION,
TECHNICAL DEPARTMENT,
FANUM HOUSE,
LEICESTER SQUARE,
LONDON, W.C.2

Editor's note:

This is the last edition of the DS19 Parts list. So far as I am aware this edition amplifies, rather than replaces the early ones. We have also a very early edition, which may be of help for owners of the earliest cars, as its drawings show earlier versions of some parts, even if the part number is unchanged.

I've made a Bookmark index, which you can reveal and use by clicking on the 'Show/Hide Navigation Pane' icon at the top of the screen, or on the double-arrow gizmo near the bottom left of the screen. You'll then see an index, some of it nested. If you click on one of these Bookmarks you will be taken directly to the drawing which illustrates the section named in the Bookmark.

You can't, on a normal-sized computer monitor, show the picture and text simultaneously, in the way the printed original does with facing pages. I suggest that having gone to the drawing, and from there into the text, that if you wish to return to the drawing you use the Bookmark to do so, then the 'Back' button to get you back to where you were in the text if you need to return.

In the interests of clarity and economy of space I've occasionally shortened the names Citroën gave to the sections, but generally I've tried to remain faithful to the slightly idiosyncratic original. Likewise with the order. The logic of the division into sections is sometimes mysterious, but with luck the Bookmarks will help you find what you are looking for! I've certainly found that they permit me to find things much more quickly.

This document is the work of volunteer enthusiasts, intended for free distribution and use. The original is in the collection of Roger Wilkinson, and it was scanned by Joe Hovel. Please complain if you paid for it.

For updates see: http://www.you-me-and-us.com/Site/Citroen%20publications%20list.html

Please e-mail me with errors or omissions or suggestions for improvements at: tony@you-me-and-us.com

PREFACE

THE AUTOMOBILE ASSOCIATION
RECEIVED
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This catalogue consists of illustrations and descriptions of the mechanical and body parts for the DS 19, Models 1956 to 1964.

(a) Arrangement. The binding is of a type which allows easy replacement of the pages when any considerable changes are made.

(b) Classification and names. The parts are classified by units or groups. They are grouped, in the illustration, in the order in which they are assembled; in the text, on the opposite page, they are arranged in numerical order.

Finding a part number is thus made easy and rapid; when the length of the text requires the use of several pages, the illustration is repeated as often as needed.

We have added to the description of certain parts, dimensions and particulars which assist in quicker identification. These dimensions are given for identification only, and are subject to modification as may become necessary.

The numbers of each part used in a unit or sub-assembly is shown in the "Number off" column.

(c) Reading the Catalogue. Consult the body and chassis type symbols (Page V) in order to identify the type of chassis and body. Consult the Index (pp VI to IX) which refers to the text and illustration. Look for the part in the illustration on which the number is shown, look up this number on the text page and read the description there; should a part have several numbers on the illustration, look up these numbers on the text page to ensure successful identification.

With certain units and assemblies, different types of assembly have been dealt with in more than one chapter at the head of which the dates for the differing assemblies are given.

For parts not illustrated, and where there can be no difficulty in identifying them, look for the name and number directly in the text.

If it should happen that in some rare case you are not certain of being able to write out the order correctly, it is advisable to give us the chassis and engine numbers and the type of body.

The classification of the "Spare Parts" Department into Sections I, II, III and IV no longer applies to parts with numbers beginning with D, only, the classification "Section VI", however, still applies.

The parts in Section VI with D in the number, or with the old numbering, are incorporated, according to their purpose, in the chapters of the present catalogue but with the mention (Section VI) after the description.

Parts of the old series of numbering remain divided into sections indicated as (Section I), (Section II), (Section III), and (Section IV) after the part description.

(d) Placing orders.

1. Parts with numbers in the D series: Make out a separate order for -

- Parts in Section VI.
- Complete units, body, cylinder blocks.
- All other parts together in full numerical order.
- Do the same for parts belonging to the DB, DF, DM, DS, DW and DX series.

Parts with numbers belonging to the "General series":-

Make out a special order for each section (Section I), (Section II), (Section III), (Section IV), and (Section VI).

The orders for the "General series" made out in this way apply to parts for all vehicles indiscriminately.

Special order forms are available on application.

(e) Prices and conditions of sale. Prices are given in a separate list; they are subject to alteration without notice.

The conditions of sale are shown at the head of our price-lists (spare parts, reconditioned units and standard exchanges).

THE AUTOMOBILE ASSOCIATION,
TECHNICAL DEPARTMENT,
FANUM HOUSE,
LEICESTER SQUARE,
LONDON, W.C.2.

NUMBERING OF PARTS

The new system of spare parts numbering which we adopted several years ago is that used for the DS 19 Model, and each division of the catalogue begins with these parts. After them come parts common to this model and to others, these parts retaining their style of numbering.

METHOD

The number is composed of:

(a) One or more capital letters indicating the type of car.

(b) Two numbers of one to three figures separated by a hyphen.
Example: DS 331-1d. Gearbox and clutch casing.

The last figure may be followed by a small letter used to indicate a part which is the same (as regards its purpose) but not interchangeable because:

- it is asymmetrical (right or left-hand part)
- the dimensions are different

COMPOSITION OF NUMBERS

The car is divided into nine mains sections (units or unit assemblies serving the same purpose) designated by the first figure of the first number, namely:

1. Engine proper.
2. Engine (accessories connected with its purpose).
3. Transmission (clutch, gearbox, drive shafts and joints).
4. Connection with the ground (front and rear axles, brakes, steering).
5. Electrical, visibility, signalling.
6. Safety, comfort, tools.
7. Chassis, platform, hull.
8. Body, fittings.
9. Upholstery, trimming.

These nine main sections are themselves divided into different groups represented by the second figure in the first number.

These groups, in turn, are divided into sub-groups indicated by the third figure in the first number.

Example: DS 331-0a - Gearbox lid assembled with selector forks and rods.

CLASSIFICATION OF PARTS IN THE CATALOGUE

In all our printed matter we have adopted the following classification in principle:

1. Numerical, in conjunction with two numbers but governed by the first.
2. Alphabetical for the index letters (as prefix or suffix).

For concrete examples, see Index (pp. X to LI).

CATALOGUE IN NUMERICAL ORDER

The parts to which this new system of numbering is applied are not included in our "Catalogue in numerical order, No. 502".

To make it more easy to find a part whose number you know, we have compiled an Index (pp. X to LI) in this catalogue which shows you the page on which the part concerned appears.

RECOMMENDATION

You should take great care to note exactly:

- The letters (capitals as prefix, small letters as suffix);
- The hyphens separating the two numbers.

The omission of one of these items when composing a number completely alters the meaning and you would thus risk making an error in writing out the number of a part and of being sent a part entirely different from the one wanted.

SYMBOLS USED

TO DESIGNATE CHASSIS AND BODY TYPES

(petrol engine models)

SYMBOLS	GENERAL CHARACTERISTICS
TYPE DS 19 BERLINE	Engine: 4 cylinders 78 x 100 mm aluminium cylinder head; Clutch: Single plate; Gearbox: 4 speeds, hydraulically operated or mechanically operated; Steering: By rack and pinion assisted; Brakes: Disc type on front wheels, drum type on rear wheels; Suspension: Hydro-pneumatic; Front track: 1, 500 mm; Rear track: 1, 300 mm; Front wheels: 165 x 400; Rear wheels: 155 x 400 (French production); Rear wheels: 165 x 400 (British production); Body: four-door, five seats.
TYPE DS 19 (EXPORT)	Same characteristics as DS 19 (cars fitted with special equipment particularly against dust).
TYPE DS 19 PRESTIGE	Same characteristics as DS 19 BERLINE except: Body with partition.
TYPE DS 19 CABRIOLET	Same characteristics as DS 19 BERLINE except Body: 2 doors, 5 seats.

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620.524	Circlip	R. VI	91	
620.525	Circlip	R. VI	176	
621.027	Screw	R. III	22-37-38-65-66	
621.029	Screw	R. I	61-62	
621.035	Screw	R. IV	204	
621.037	Screw	R. II	124	
621.042	Screw	R. II	171	
621.045	Screw	R. II	176	
621.048	Screw	R. II	151-156-377-378	
621.050	Screw	R. IV	34-267-323-336-365	
621.052	Screw	R. III	69	
621.053	Screw	R. VI	29	
621.054	Screw	R. II	151-156	
621.055	Screw	R. I	104-111-192-348-352-355-356	
621.057	Screw	R. II	184	
621.058	Screw	R. IV	352-355-356	
621.061	Screw	R. III	267	
621.062	Screw	R. III	13-34-50-54-66-200-256-259-275-280-295-311-323-327-370	
621.070	Screw	R. I	29-96	
621.072	Screw	R. III	260-280	
621.076	Screw	R. II	119	
621.077	Screw	R. III	255	
621.089	Screw	R. VI	387	
621.092	Screw	R. I	57	
621.400	Screw	R. III	42	
621.505	Screw	R. VI	347	
621.506	Screw	R. IV	370-373	
621.509	Screw	R. VI	272	
621.511	Screw	R. VI	227-370-373	
621.512	Screw	R. VI	370	
621.951	Spanner	R. VI	306	
622.801	Screw	R. III	243-244-247-248	
624.001	Washer	R. VI	220-224-365-366	
624.028	Washer	R. III	255	
648.522	Pliers	R. VI	306	
650.137	Screwdriver	R. VI	306	
650.139	Spanner	R. VI	306	
650.147	Spanner	R. VI	306	
650.148	Spanner	R. VI	306	
650.232	Spanner	R. VI	306	
700.175	Oiler	R. VI	62	
701.226	Screw	R. VI	243-244-247-248	
701.316	Distance bush	R. VI	243-244	
701.325	Screw	R. III	243-244-247-248	
701.798	Sleeve	R. VI	243-244-247-248	
701.799	Pinion	R. VI	243-244-247-248	

NUMBER	DESIGNATION	Section	PAGE No.	REMARKS
701.800	Spring	R. VI	243-244-247-248	
701.801	Bush	R. VI	244-247-248	
701.802	Circlip	R. VI	243-244-247-248	
701.804	Sleeve	R. VI	243-244-247-248	
701.805	Spring	R. VI	243-244-247-248	
701.806	Circlip	R. VI	243-244	
701.828	Spring	R. VI	243-244	
701.829	Screw	R. VI	243-244-247-248	
701.830	Drive	R. VI	243-244-247-248	
701.831	Screw	R. VI	243-244-247-248	
701.836	Bearing plate	R. VI	243	
701.842	Spring	R. VI	243	
701.843	Brush holder	R. VI	243	
701.845	Bush	R. VI	243	
701.846	Bush	R. VI	243	
701.848	Circlip	R. VI	243-247	
701.849	Thrust washer	R. VI	243	
701.854	Bush	R. VI	244-248	
701.858	Bolt	R. VI	244	
701.861	Brush holder	R. VI	244-248	
702.281	Brush	R. VI	235	
702.283	Spring	R. VI	235	
702.285	Brush holder	R. VI	235	
702.288	End plate	R. VI	235	
702.295	Spring		239	
702.301	Brush holder	R. VI	239	
702.320	Assembling rod	R. VI	243	
702.328	Brush	R. VI	239	
706.570	Bulb	R. VI	288-295	
706.604	Bulb	R. VI	288-291-295	
706.609	Bulb	R. VI	288-291-295	
706.616	Bulb	R. VI	220-288	
706.620	Bulb	R. VI	288-295	
706.639	Bulb	R. VI	227-288	
706.670	Bulb	R. VI	284-292	
706.699	Bulb	R. VI	295	
706.700	Bulb	R. VI	295	
706.701	Bulb	R. VI	296	
706.703	Bulb	R. VI	295	
706.704	Bulb	R. VI	291-296	
706.715	Bulb	R. VI	227	
706.717	Bulb	R. VI	287-292	
706.721	Bulb	R. VI	284-292	
706.722	Bulb	R. VI	223	
706.723	Bulb	R. VI	284	
706.724	Bulb	R. VI	284	
706.726	Bulb	R. VI	227-284-292	
706.727	Bulb	R. VI	284-292	
706.729	Bulb	R. VI	284-292	
706.730	Bulb	R. VI	295	
706.732	Bulb	R. VI	288	
706.734	Bulb	R. VI	284-292	
707.193	Bulb	R. VI	220-287-292	
707.194	Bulb	R. VI	220-223-287-292	
707.255	Bulb	R. VI	220	
709.398	Coil	R. VI	50	
709.400	Coil	R. VI	50	
709.707	Condenser	R. VI	50-54	
709.788	Rubber protector	R. VI	50	
710.005	Ring	R. III	50-54	
710.022	Special nut	R. VI	303	
711.472	Eyelet	R. III	303	
722.429	Washer	R. III	303	
722.458	Junction box	R. III	303	
722.592	Clip	R. VI	303	
722.593	Clip	R. VI	303	
730.007	Dowel	R. I	5	
804.104	Cap	R. IV	275-280	
921.552	Cable		300	

NUMBER	DESIGNATION	Section	PAGE No.	REMARKS
A 121-80	Seal	R. VI	2	
A 132-1	Plug		2	
A 141-4	Nut		37-38-41	
A 174-84	Joint	R. VI	10-33	
A 175-14	Plug	R. VI	33	
A 212-01a	Coil	R. VI	45	
A 212-54	End piece	R. VI	45	
A 212-73f	Bracket		45	
A 212-73g	Bracket		45	
A 212-77a	Protection sleeve	R. VI	45-49	
A 225-86	Union		57	
A 225-87	Joint	R. VI	57	
A 331-5	Plug		72	
A 381-96	Locking piece		72	
A 442-83	Guide nut		136	
A 451-3	Spindle		160	
A 451-16	Cam		160	
A 451-80	Tube		116	
A 451-83	Rod		160	
A 451-85	Spring	R. VI	160	
A 451-86	Distance piece		160	
A 453-26	Screw		30-159-160	
A 453-28	Cap	R. VI	30-103-159-160	
A 453-72	Joint		57	
A 512-3	Terminal		303	
A 512-36	Socket		303	
A 512-4a	Plug		303	
A 512-5b	Sleeve	R. VI	303	
A 522-9	Switch	R. VI	224-231	
A 525-95a	Ferrule	R. VI	66	
A 525-96a	Screw	R. VI	66	
A 533-17b	Spring	R. VI	244-248	
A 565-97	Circlip	R. VI	251	
A 565-98	Washer	R. VI	251	
A 615-84	Buffer		65-263-264-332	

NUMBER	DESIGNATION	Section	PAGE No.	REMARKS
AM 532-03	End plate	R. VI	236	
AM 532-11	Brush holder	R. VI	236	
AM 532-15	Spring	R. VI	236	
AM 532-15a	Spring	R. VI	240	
AM 532-19b	Brush holder	R. VI	240	
AM 532-19c	Brush	R. VI	236	
AM 532-41a	Nut	R. VI	240	
AM 532-84	Key	R. VI	240	
AM 532-94	Rod	R. VI	236	
AM 564-034	Reservoir	R. VI	231	
AZ 212-77	Protector	R. VI	53	
HY 211-59	Rod	R. VI	49-53	

NUMBER	INLET MANIFOLD	CLUTCH CONTROL	DAMPER	CRANKCASE	REMARKS
DS 1-03	Exterior	Low pressure pump	without	DS 114-5d	Until July 1959. No longer supplied.
DS 1-03b	Integral	-	-	-	July 1959 - September 1960. No longer supplied.
DS 1-03c	-	Centrifugal regulator	-	-	September 1960 - March 1961. No longer supplied.
DS 1-03f	-	-	with	-	March 1961 - July 1961. No longer supplied.
DS 1-03e	-	-	-	DM 114-5a	Since July 1961.
DW 1-03a	-	PEDAL	-	-	Mechanical Control.

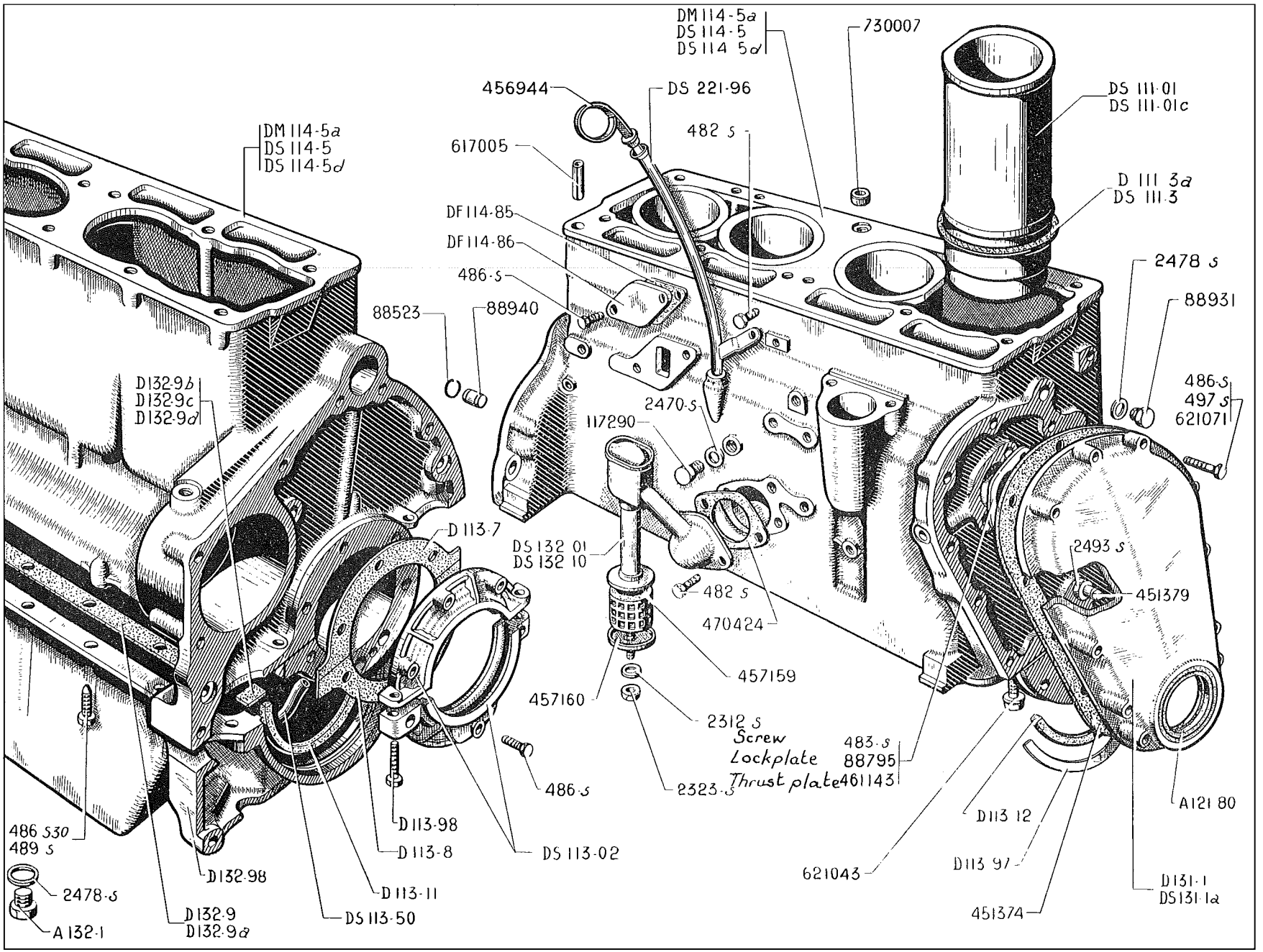
NOTE - The engines are supplied:

WITH: clutch.

WITHOUT: manifold or inlet housing, exhaust manifold, water pump, lateral supports, oil dipstick, spark plugs, breather, distributor, starter motor, dynamo or petrol pump.

ENGINE JOINTS

NUMBER	DESCRIPTION	REMARKS
242	Packet of joints for engine comprising: all the joints normally used in re-assembling an engine (except C/A, Hugo-Reinz and rubber) (R. VI).	


DM 114-5a
DS 114-5
DS 114 5d
730007
456944
DS 221-96
DS 111-01
DS 111-01c
482 s
617005
D 111 3a
DS 111-3
DM 114-5a
DS 114-5
DS 114-5d
DF 114-85
DF 114-86
486-s
2478 s
88931
88523
88940
D 132-9b
D 132-9c
D 132-9d
2470-s
117290
486-s
497 s
621071
D 113-7
DS 132 01
DS 132 10
2493 s
451379
482 s
470424
457159
457160
2312 s
Screw
Lockplate
Thrust plate
483-s
88795
461143
2323-s
486-s
A 121 80
D 113 12
D 113 97
621043
451374
D 131-1
DS 131-1a
486 S30
489 s
2478-s
A 132-1
D 132-98
D 132-9
D 132-9a
D 113-98
D 113-8
D 113-11
DS 113-02
DS 113-50

2-ENGINE-CYLINDER BLOCK-CYLINDER BARRELS

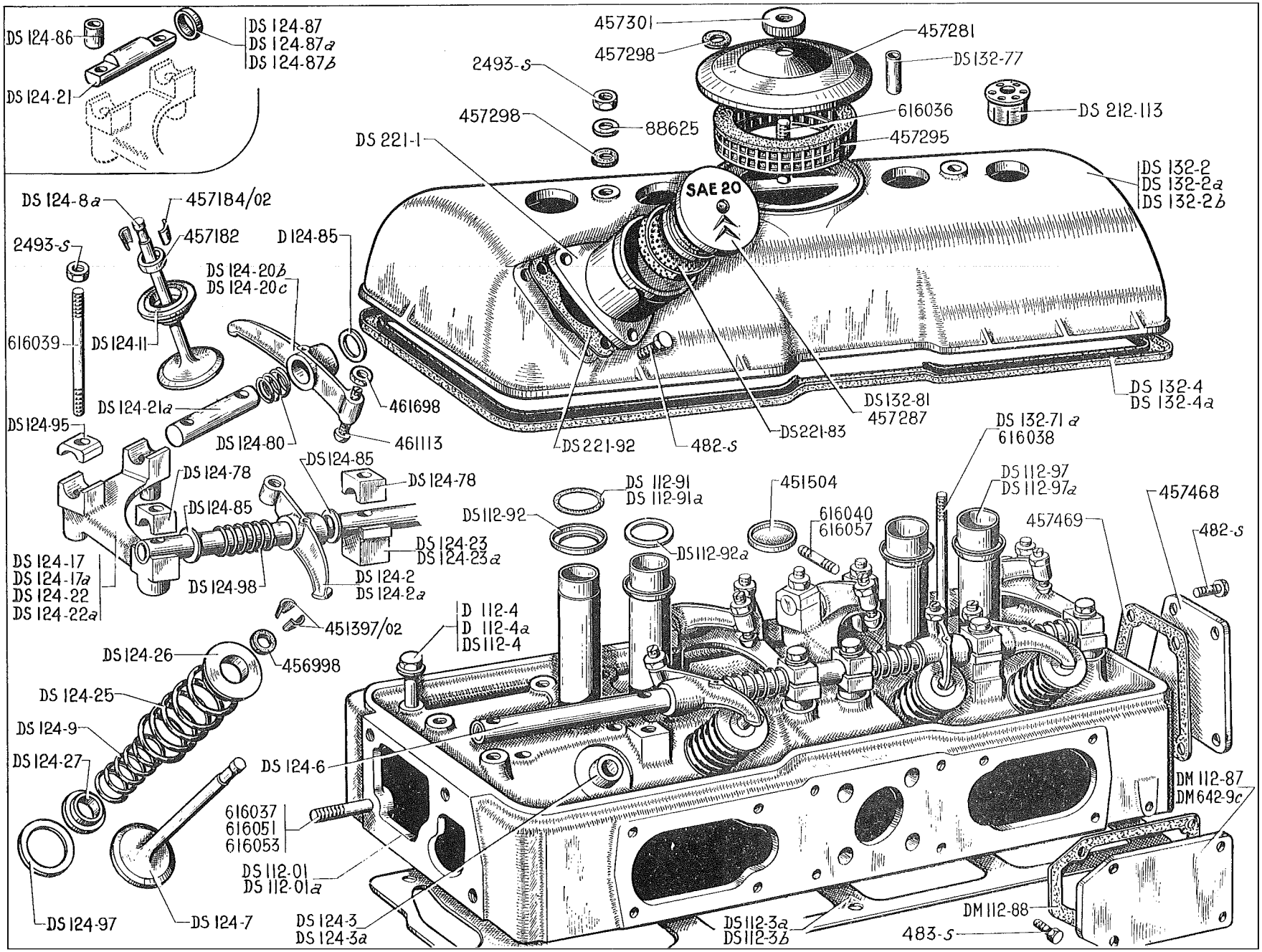
NUMBER	DESCRIPTION	No. OFF
A 121-80	Sealing bush for damper on timing cover (48 x 65.2 x 10) (R. VI). Since March 1961.	1
A 132-1	Drain plug, hex., 16 diameter x 150 pitch for sump.	1
DS 111-01	Set of four cylinder barrels with pistons, rings, gudgeon pins and joints (flat top pistons). Until March 1961.	1
DS 111-01c	Set of four cylinder barrels with pistons, rings, gudgeon pins and joints (convex pistons, damper assembly). Since March 1961.	1
D 111-3a	*Paper joint between cylinder and cylinder barrel (light chestnut colour) (R. VI). Until October 1956. Replaced by DS 111-3.*	4
DS 111-3	Paper joint between cylinder and cylinder barrel (light blue colour) (R. VI). Since October 1956.	4
DS 113-02	Oil baffle - upper and lower halves, assembled. Until October 1965.	1
DS 113-02a	Oil baffle - upper and lower halves, 66 mm and 77 mm diameter. Since October 1965.	1
D 113-7	Gasket for oil baffle, upper (3 holes 8 mm diameter) (R. VI). Until February 1957.	1
D 113-8	Gasket for oil baffle, lower (3 holes 8 mm diameter, 2 holes 12 mm diameter) (R. VI). Until February 1957.	1
D 113-11	Joint for bearing cap - flywheel end (section 6.5 x 8) (R. VI).	1
D 113-12	Joint for bearing cap - timing case end (section 6.5 x 8) (R. VI).	1
DS 113-50	Oil return pipe from bearing cap, flywheel end. Until June 1964.	1
DM 113-96	Oil return pipe from bearing cap, flywheel end, 53 mm long, threaded 12 x 150. Since June 1964.	1
D 113-97	Oil seal retaining plate, 0.5 mm thick, 6.5 mm wide.	1
D 113-98	Screw, hex. head, 5 diameter x 25 long, for assembling oil baffle.	2
DM 114-5a	Cylinder block, without cylinder barrels, distance between thrust faces of the bearing rings, timing gear side 37.7 mm. Since July 1961.	1
DS 114-5	*Cylinder block, without cylinder barrels, distance between thrust faces of the bearing rings, timing gear side 35.9 mm. Until January 1961. Replaced by DS 114-5d. See Technical Note No. 739.*	1
DS 114-5d	Cylinder block, without cylinder barrels, distance between thrust faces of the bearing rings, timing gear side 37.7 mm (supplied with 1 bearing ring DS 113-91c). January 1961 - July 1961.	1
DF 114-85	Joint for closing plate on cylinder block (R. VI). Since July 1961.	1
DF 114-86	Closing plate on cylinder block. Since July 1961.	1
D 131-1	Timing case cover. Until March 1961	1
DS 131-1a	Timing case cover, 65 mm bore for damper. Since March 1961.	1
DS 132-01	Breather with filter element. All types. Until August 1956. Export. Since August 1956.	1
	Gasket for engine crankcase (paper and cork) (R. VI). Until February 1959.	
D 132-9	Left-hand.	1
D 132-9a	Right-hand.	1
	Gasket for engine crankcase (cork) (R. VI). Since February 1959.	
D 132-9b	Left-hand, timing gear end (22 x 26.5 x 3).	1
D 132-9c	Right-hand timing gear end (14.5 x 22 x 3).	1
D 132-9d	Right and left-hand, flywheel end (15.5 x 22 x 3).	2
DS 132-10	Breather without filter element (R. VI). Since August 1956.	1
D 132-84	Closing plate, (breather position). U.S.A. Since May 1964.	1
D 132-98	*Engine sump, aluminium. Until June 1964. Replaced by DM 132-98. Order in addition: 1-DM 113-96.*	1
DM 132-98	Engine sump, aluminium, (internal baffle). Since June 1964.	1
DS 221-96	Support tube for oil dipstick (R. VI).	1
482-S	Screw, hex. head, 7 diameter x 12.5 long (R. III) securing:	
	- support tube for oil dipstick.	1
	- breather.	2
483-S	Screw, hex. head, 7 diameter x 15 long, securing camshaft thrust plate (R. III).	2
486-S	Screw, hex. head, 7 diameter x 22.5 long (R. III) securing:	
	- oil baffle.	6
	- timing case cover.	1
	- closing plate.	2
486-S 30	Screw, hex. head, pointed, 7 diameter x 22.5 long, securing engine sump (R. III).	10
489-S	Screw, hex. head, pointed, 7 diameter x 30 long, securing engine sump (R. III).	4
497-S	Screw, hex. head, 7 diameter x 50 long, securing timing case (R. III). Until March 1959.	11
2.312-S	Washer, 5.5 x 12, under nut securing filter element (R. III). All Types. Until August 1956. Export. Since August 1956.	1
2.323-S	Nut, hex., 5 diameter x 75 pitch, securing filter element (R. III). All Types. Until August 1956. Export. Since August 1956.	1
2.470-S	C and A gasket, 12.2 x 17 x 2, for water drain plug (R. VI).	1

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
2.478-S	C and A joint, 16.3 x 22 x 2, for plug (R. VI):	
	- for oil circulation.	2
	- for draining sump.	1
2.493-S	Nut, hex., 7 diameter x 100 pitch, locking timing chain lubricator (R. III).	1
88.523	Circlip for dowel locating bell-housing (R. I).	2
88.795	Lockplate, single, 8.5 diameter for screws securing camshaft thrust plate (R. I).	2
88.931	Plug for oil circulation 16 diameter x 150 pitch (R. I).	2
88.940	Dowel for locating bellhousing (14 x 21.5) (R. I).	2

NUMBER	DESCRIPTION	No. OFF
117.290	Cylinder water drain plug, 12 diameter x 175 pitch (R. I).	1
451.374	Joint for timing case cover (R. VI).	1
451.379	Lubricator for timing chain (R. I).	1
456.944	Flexible oil dipstick (R. VI).	1
457.159	Filter element for breather (20 x 44 x 40) (R. VI).	1
	All Types. Until August 1956.	
	Export. Since August 1956.	
457.160	Cap retaining filter element (R. VI).	1
	All Types. Until August 1956.	
	Export. Since August 1956.	

NUMBER	DESCRIPTION	No. OFF
461.143	Thrust plate for camshaft (R. I).	1
470.424	Joint for breather (R. VI).	1
617.005	"Mecanindus" pin, 5 x 10, for centring cylinder head (R. VI). Since September 1957.	1
621.043	Screw, hex. head, with shoulder, 12 diameter x 65 long, securing bearing cap (R. I).	6
621.071	Screw, hex. head, 7 diameter x 55 long, securing timing case cover (R. I). Since March 1959.	11
730.007	Dowel pin, locating cylinder head (11.5 x 16 x 7.5) (R. I).	1


DS 124-86
DS 124-87
DS 124-87a
DS 124-87b
DS 124-21
457301
457281
457298
DS 132-77
2493-S
457298
88625
616036
DS 212-113
457295
DS 221-1
SAE 20
DS 132-2
DS 132-2a
DS 132-2b
DS 124-8a
457184/02
457182
2493-S
D 124-85
DS 124-20b
DS 124-20c
616039
DS 124-11
DS 124-21a
461698
DS 124-95
DS 124-80
461113
DS 221-92
482-S
DS221-83
DS132-81
457287
DS 132-4
DS 132-4a
DS 132-71a
616038
DS 112-97
DS 112-97a
457468
DS 124-78
DS 124-85
DS 124-78
DS 124-85
DS 112-91
DS 112-91a
451504
DS112-92
616040
616057
457469
482-S
DS 124-23
DS 124-23a
DS 124-17
DS 124-17a
DS 124-22
DS 124-22a
DS 124-98
DS 124-2
DS 124-2a
DS112-92a
D 112-4
D 112-4a
DS112-4
451397/02
DS 124-26
456998
DS 124-25
DS 124-9
DS 124-27
DS 124-6
DM 112-87
DM642-9c
616037
616051
616053
DS 112-01
DS 112-01a
DS 124-97
DS 124-7
DS 124-3
DS 124-3a
DS112-3a
DS112-3b
DM 112-88
483-S

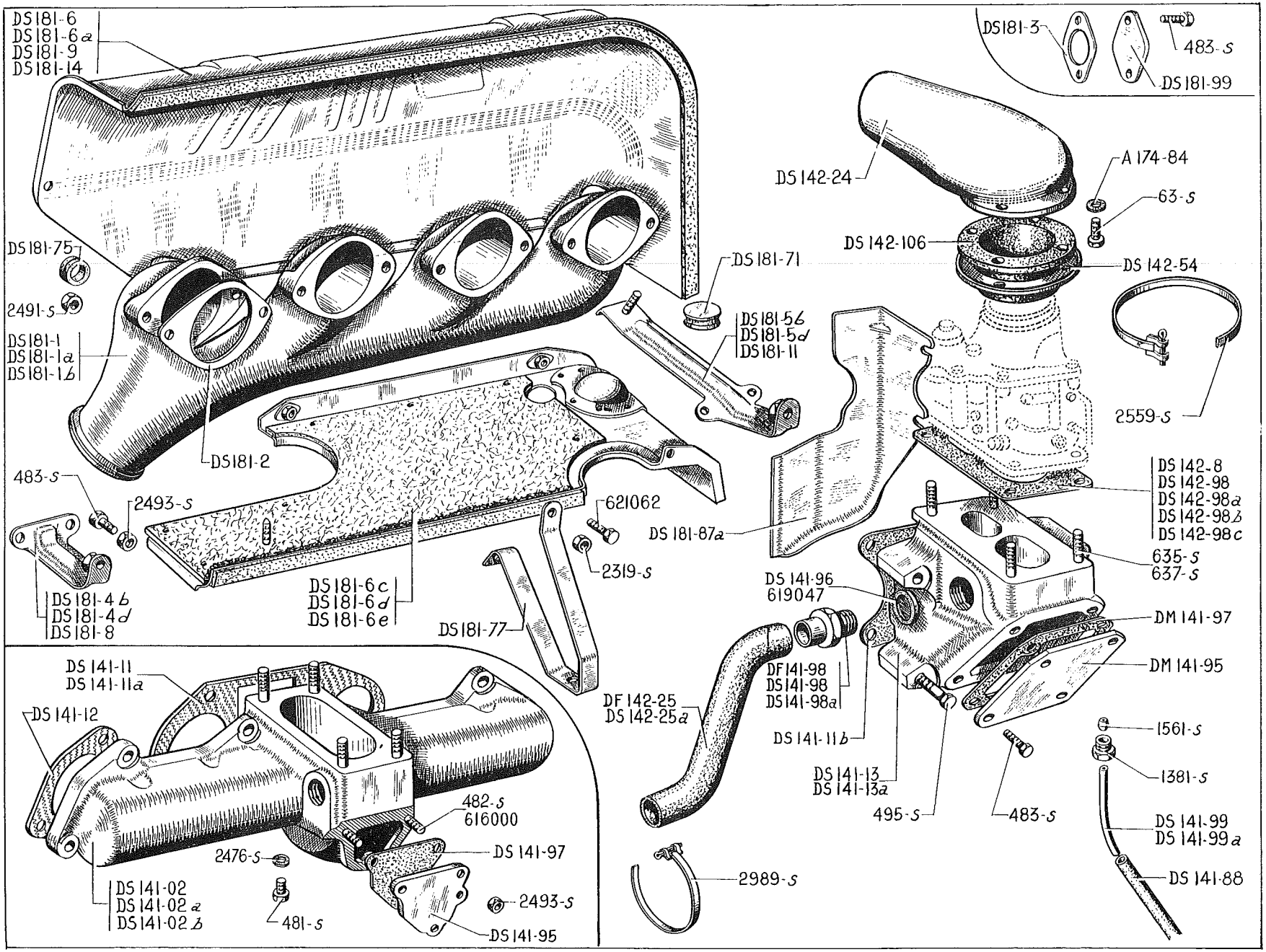
NUMBER	DESCRIPTION	No. OFF
DS 112-01	Cylinder head only, with valve seats, guides and sparking plug tubes (external inlet manifold). Until July 1959.	1
DS 112-01a	Cylinder head only, with valve seats, guides and sparking plug tubes (integral inlet manifold). Since July 1959.	1
DS 112-3a	Cylinder head gasket lined with asbestos (R. VI). Until March 1961.	1
DS 112-3b	Cylinder head gasket lined Hugo-Reinz (damper arrangement) (R. VI). Since March 1961.	1
D 112-4	Screw, hex. head, shouldered, 10 x 102 x 25 securing cylinder head. Until September 1961.	7
D 112-4a	Screw, hex. head, shouldered, 10 x 105 x 28 securing cylinder head. Since September 1961.	7
DS 112-4	Screw, hex. head, shouldered, 10 x 149 x 25 securing cylinder head.	6
DM 112-87	Closing plate for cylinder head. Except Cold Climates. Cold Climates. Since July 1959. ALL TYPES. Since November 1964.	2 1 1
DM 112-88	Joint for closing plate (R. VI). Since July 1959.	2
DS 112-91	Sealing ring for sparking plug tube (30.5 x 42.5 x 6). Until February 1961.	4
DS 112-91a	Sealing ring for sparking plug tube (rectangular section, 31 x 39 x 6). Since February 1961.	4
DS 112-92	Retainer for sparking plug tube sealing ring (32 x 49 x 4) (R. VI). Until February 1961.	4
DS 112-92a	Thrust washer for sparking plug tube sealing ring (32 x 41 x 1.5) (R. VI). Since February 1961.	4
DS 112-93	Plug, rubber, for holes in scuttle allowing entry of cylinder head fixing screws. Since September 1964.	1
DS 112-97	Sparking plug tube, length 113 mm, diameter 32 mm on 30 mm length (1st possibility).	4
DS 112-97a	Sparking plug tube, length 113 mm, diameter 32.3 mm on 30 mm length (2nd possibility).	4
DS 124-2	Inlet rockers 2 and 4.	2
DS 124-2a	Inlet rockers 1 and 3.	2
DS 124-3	Valve guide, external diameter 13 mm. 1st arrangement.	8
DS 124-3a	Valve guide, external diameter 13.25 mm. 2nd arrangement.	8
DS 124-6	Inlet rockershaft 18 diameter, 420 mm long.	1
DS 124-7	Inlet valve 42 mm diameter, 107.7 mm long.	4
DS 124-8a	Exhaust valve 37 mm diameter, 105.5 mm long.	4
DS 124-9	Valve spring, inner (17.8 x 22.2 x 32.25).	8
DS 124-11	Upper cup for exhaust valve spring, height 8.5 mm, bore diameter 15.3 mm, depth 4.3 mm.	4
DS 124-17	Bracket No. 1 for rockershaft.	1
DS 124-17a	Bracket No. 4 for rockershaft.	1
DS 124-20b	Exhaust rockers 2 and 4.	2
DS 124-20c	Exhaust rockers 1 and 3.	2
DS 124-21	*Exhaust rockershaft 16 mm diameter on 24 mm long. Until April 1956. Replaced by DS 124-21a; order in addition: 2-DS 124-95.*	4
DS 124-21a	Exhaust rockershaft 16 mm diameter, length 66 mm. Since April 1956.	4
DS 124-22	Bracket No. 3 for rockershaft.	1
DS 124-22a	Bracket No. 2 for rockershaft.	1
DS 124-23	*Bracket, intermediate, for inlet rockers (cast). Until May 1960. Replaced by DS 124-23b; order in addition: 2-DS 124-85.*	2
DS 124-23a	*Bracket, intermediate, for inlet rockers (steel). May 1960 - March 1964. DS 124-23b (R. VI).*	2
DS 124-23b	Bracket, intermediate, for inlet rockers (steel), (R. VI). Since March 1964.	2
DS 124-25	Valve spring, outer (23.6 x 32 x 44.4).	8
DS 124-26	Cup, upper, for inlet valve spring, 10 mm deep, tapered bore (R. VI).	4
DS 124-27	Cup, lower, shouldered, for valve spring (13.6 x 17 x 20 x 2.5) (R. VI).	8
DS 124-78	Cap for inlet valve rockershaft, central hole 10.5 mm diameter (R. VI).	6
DS 124-80	Spring for exhaust rockershaft (16.3 x 18.3 x 14.5). Since April 1956.	4
D 124-85	Washer, 16.5 x 20 x 0.9, for spacing exhaust rockers.	4
DS 124-85	Washer, 18.5 x 25 x 1 for spacing inlet rockers. Until May 1960. Since May 1960.	 4 8
DS 124-86	Distance piece for fitting exhaust rockershaft (7.25 x 12 x 10). Until April 1956.	8
	Washer for lateral adjustment of exhaust rocker, diameter 16 x 20, Until April 1956.	As nec.
DS 124-87	*5.7 mm thick. No longer supplied.*	
DS 124-87a	*6 mm thick. No longer supplied.*	
DS 124-87b	*6.3 mm thick. No longer supplied.*	
DS 124-95	Cap securing exhaust rockershaft, central hole 7.75 diameter (R. VI). Since April 1956.	8

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
DS 124-97	Thrust washer, lower for outer valve sping (22.1 x 32 x 0.5) (R. VI).	8
DS 124-98	Spring for inlet rockershaft (18.3 x 21.3 x 59).	4
DS 132-2	*Cylinder head cover only. Until February 1961. Replaced by DS 132-2a; order in addition: 4-DS 112-91a, 4-DS 112-92a, 1-DS 132-4a.*	1
DS 132-2a	Cylinder head cover only (U section joint). All Types. February 1961 - March 1962. Export. Since March 1962.	1
DS 132-2b	Cylinder head cover only, with filler tube. All Types except Export. Since March 1962.	1
DS 132-4	Joint for cylinder head cover (rectangular section). Until February 1961.	1
DS 132-4a	Joint for cylinder head cover (U section). Since February 1961.	1
DS 132-71a	*Stud, 7 diameter x 146 mm long, (threaded 10 and 55), securing cylinder head cover and air filter. All Types except Export. All Types. November 1962 - September 1964. Replaced by DS 132-71b.*	1
DS 132-71b	Stud, 7 x 136, for securing cylinder head cover and air filter. Since September 1964.	1
DS 132-77	Distance piece for filter element (8 x 10 x 24.5).	1
DS 132-81	Filler cap (R. VI). All Types except Export. Since March 1962.	1
DS 212-113	Cap for sparking plug hole (R. VI). Until April 1962.	4
DS 221-1	Oil filler on cylinder head cover (R. VI). All Types. Until March 1962. Export. Since March 1962.	1
DS 221-83	Filter for oil filler (R. VI). All Types except Export. Since March 1962.	1
DS 221-92	Joint for oil filler (R. VI). All Types. Until March 1962. Export. Since March 1962.	1
DM 642-9c	Closing plate for cylinder head with temperature gauge bulb connection (welded nut). Cold Climates. All Types. Since November 1964.	1
482-S	Screw, hex. head, 7 diameter x 12.5 long (R. III) securing: - rear closing plate.	4
	- oil filler. All Types. Until March 1962. Export. Since March 1962.	3
483-S	Screw, hex. head, 7 diameter x 15 long, securing lateral closing plates (R. III). Since July 1959.	8
2.493-S	Nut, hex., 7 diameter x 100 pitch (R. III) securing: - cylinder head cover.	2
	- bracket for exhaust rockershaft.	8
88.625	Washer, 7.5 x 20 x 1.5, under nut securing cylinder head cover (R. I).	2
451.397/02	Split cotter for inlet valve cup, 8 mm high (2 parts) (R. I).	4
451.504	Core plug (30 mm diameter) (R. I).	3
456.998	Washer, 7 x 11 x 2.5, for sealing the stem of the inlet valve (R. I).	4
457.182	Cup for exhaust valve split cotters, tapered hole 4.5 mm thick (R. I).	4
457.184/02	Split cotter for exhaust valve, 5.65 mm high (2 parts) (R. I).	4
457.281	Cap on filter element (R. VI).	1
457.287	Oil filler cap (R. VI). All Types. Until March 1962. Export. Since March 1962.	1
457.295	Filter element on cylinder head cover (65 x 87 x 22) (R. VI).	1
457.298	Joint, 7 x 20 x 2 (R. VI): - for filter cap nut. Until May 1957.	1
	- under nuts securing cylinder head cover.	2
457.301	Knurled nut, 7 diameter x 100 pitch, securing cap on filter element(R. I).	1
457.468	Closing plate, rear, for cylinder head (R. I).	1
457.469	Joint for rear closing plate (R. VI).	1
461.113	Tappet adjusting screw (R. I).	8
461.698	*Locknut, hex., 7 diameter x 100 pitch, with collar for tappet adjusting screw (R. I). Replaced by DX 124-93.*	8
616.036	Stud, 7 diameter x 50 long (threaded 10.5 and 17) securing filter element.	1
616.037	Stud, 10 diameter x 90 long (threaded 15 and 20) securing water pump cover and air filter (R. I). Until September 1960. DS Manual Gear Change Control.	2
		2
616.038	Stud, 7 diameter x 117 long (threaded 10 and 55) securing cylinder head cover (R. I). All Types except Export.	2
		1
	Export.	2
	All Types. Since November 1962.	1
616.039	Stud, 7 diameter x 76.5 long, (threaded 10 and 17) securing exhaust rocker bracket (R. I).	8
616.040	Stud, 7 diameter x 42.5 long (threaded 14 and 18) (R. I) securing: - inlet and exhaust manifolds. Until July 1959.	16
	- exhaust manifold. July 1959 - September 1960.	8
	Since September 1960.	7
616.051	Stud, 10 diameter x 80 long (threaded 15 and 20) securing water pump cover (R. I). Since September 1960. Hydraulic control.	1
616.053	Stud, 10 diameter x 110 long, (threaded 15 and 45) securing cover for pump and centrifugal regulator (R. I). Since September 1960. Hydraulic Control.	1
616.057	Stud, 7 diameter x 52 long (threaded 14 and 18) for exhaust manifold, plate retaining front screen and reinforcement for centrifugal regulator (R. I). Since September 1960.	1

The numbers underlined indicate new parts which do not appear on the illustration.

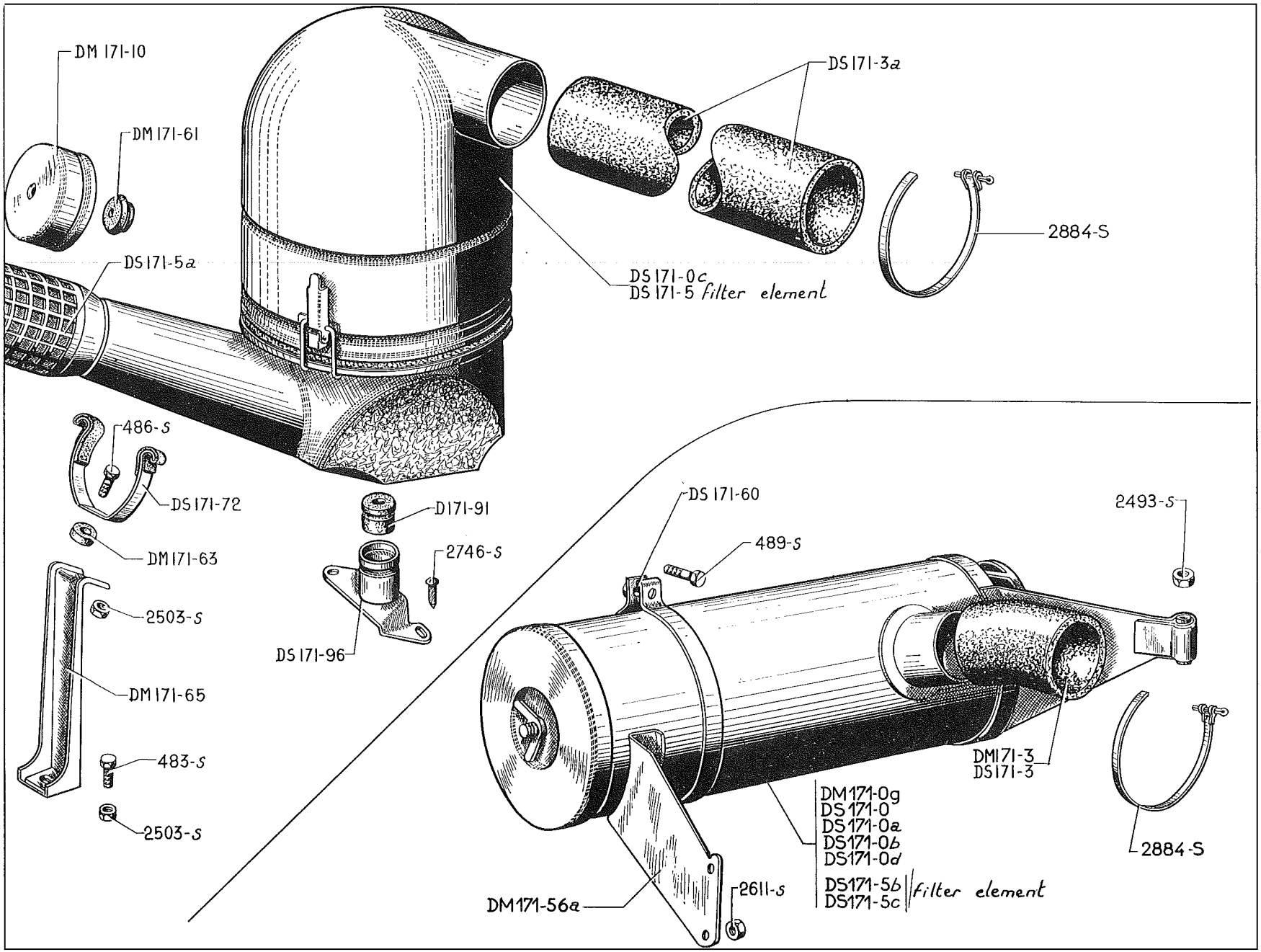
NUMBER	DESCRIPTION	No. OFF
	SPECIAL PARTS SINCE MAY 1964	
DS 132-48	Flexible union on cylinder cover (R. VI).	1
DS 132-78	Support joint for flexible union (70 x 88 x 1.5) (R. VI).	1
DS 132-79	Valve connecting cylinder cover to inlet chamber (R. VI).	1
DS 132-80	Support for flexible union on cylinder cover, 73 mm dia (R. VI).	1
DS 132-91	Oil deflector on cylinder cover, 65 mm diameter (R. VI).	1
DS 132-92b	Tube, rubber, 7 x 16, connecting valve to inlet chamber, 400 mm long.	1
DS 132-93	Sealing joint for air intake extension on inlet chamber (9.5 x 20 x 1) (R. VI).	1
DS 132-94	Grille (spark guard) on cylinder cover, 70 mm diameter (R. VI).	1
DS 132-95	Air intake extension on inlet chamber, 39 mm long, 1 thread 9 x 125 (R. VI).	1
DS 132-97	Extension on air filter, 20 mm diameter (R. VI).	1
DS 141-13b	Inlet chamber, studded, with sealing plate, 1 thread 9 x 125 for air intake.	1
DS 141-95a	Sealing plate for inlet chamber, 4 holes 8 mm diameter, 1 hole 10.5 mm diameter.	1
484-S	Screw, hex. head, 7 x 17.5, for securing support for flexible union on cylinder cover (R. III).	1
2.482-S	Washer, flat, 7.5 x 14, for screws securing support for flexible union on cylinder cover (R. III).	1
2.514-S	Washer, shakeproof, 7.3 x 12, for securing support of flexible union on cylinder cover (R. VI).	1
2.556-S	Collar, fixing, 130 mm long (R. VI):	
	- valve on flexible union.	1
	- tube connecting valve to inlet chamber.	2
2.994-S	Collar, securing flexible union on cylinder cover (R. VI).	1
614.020	Collar, securing extension on flexible union, 113 mm long (R. VI).	1


DS181-6
DS181-6a
DS181-9
DS181-14
DS181-3
483-S
DS181-99
DS142-24
A174-84
63-S
DS142-106
DS142-54
DS181-75
2491-S
DS181-71
DS181-56
DS181-5d
DS181-11
2559-S
DS181-1
DS181-1a
DS181-1b
DS181-2
483-S
2493-S
621062
2319-S
DS181-87a
DS142-8
DS142-98
DS142-98a
DS142-98b
DS142-98c
635-S
637-S
DS181-4b
DS181-4d
DS181-8
DS181-6c
DS181-6d
DS181-6e
DS181-77
DS141-96
619047
DM141-97
DM141-95
DS141-11
DS141-11a
DS141-12
DF141-98
DS141-98
DS141-98a
DF142-25
DS142-25a
DS141-11b
DS141-13
DS141-13a
495-S
483-S
1561-S
1381-S
DS141-99
DS141-99a
DS141-88
482-S
616000
2476-S
DS141-97
2493-S
2989-S
DS141-02
DS141-02a
DS141-02b
481-S
DS141-95

NUMBER	DESCRIPTION	No. OFF
	For the carburetter and spare parts apply direct to Messrs. WEBER or ZENITH.	
A 174-84	Fibre washer, 4.5 x 8 x 0.5 under securing cup for shouldered connection (R. VI).	3
DS 141-02	*Inlet manifold with studs, water inlet 48 x 61. Until September 1956. Replaced by DS 141-02b; order in addition: 1-DS 141-11a (R. VI), 1-DS 142-98 (R. VI).*	1
DS 141-02a	*Inlet manifold with studs, water inlet 55 x 61, with studs 635-S. September 1956 - December 1956. Replaced by DS 141-02b; order in addition: 1-DS 142-98 (R. VI).*	1
DS 141-02b	Inlet manifold with studs, water inlet 55 x 61, with studs 637-S. December 1956 - July 1959.	1
DS 141-11	Central gasket between inlet manifold and cylinder head, 2 holes 37 mm; 1 hole 48 x 61 (R. VI). Until September 1956.	1
DS 141-11a	Central gasket between inlet manifold and cylinder head, 2 holes 37 mm; 1 hole 55 x 61 (R. VI). September 1956 - July 1959.	1
DS 141-11b	Joint for inlet housing on cylinder head (central hole 41.5 to 42.5 maximum) (R. VI). Since July 1959.	1
DS 141-12	Outer gasket between inlet manifold and cylinder head, central hole 37 mm, 2 holes 8.25 mm, 70 mm between centres (R. VI). Until July 1959.	2
DS 141-13	Inlet housing with studs, closing plate, oval section ports. July 1959 - February 1961.	1
DS 141-13a	Inlet housing, with studs, closing plate, round section ports. Since February 1961.	1
DS 141-88	Rubber petrol drain tube (4 x 11 x 250). Replaces type 400 long.	1
DM 141-95	Closing plate for inlet housing. Since July 1959.	1
DS 141-95	Closing plate (R. VI). Until July 1959.	1
DS 141-96	Fibre joint for water outlet union (24.5 x 30 x 1.5 to 2) (R. VI). Until July 1959.	1
DM 141-97	Joint, paper for closing plate (R. VI). Since July 1959.	1
DS 141-97	Joint, paper for closing plate (R. VI). Until July 1959.	1
DF 141-98	Union for water outlet, threaded 24 diameter x 150 pitch, outside diameter 19. Since September 1960.	1
DS 141-98	Union for water outlet, threaded 20 diameter x 150 pitch, outside diameter 22. Until July 1959.	1
DS 141-98a	Union for water outlet, threaded 20 diameter x 150 pitch, outside diameter 22. July 1959 - September 1960.	1
DS 141-99	Petrol drain pipe (3 x 4.5 x 60) on inlet manifold. Until July 1959.	1
DS 141-99a	Petrol drain pipe (3.5 x 4.5 curved) on inlet housing. Since July 1959.	1
DS 142-8	Gasket for carburettor (R. VI). Until December 1956.	1
DS 142-24	Air inlet pipe on carburettor.	1
DF 142-25	Flexible pipe for carburettor heating, internal diameter 18 mm. Since September 1960.	1
DS 142-25a	Flexible pipe for carburettor heating, internal diameter 21 mm. Until September 1960.	1
DS 142-54	Cup connecting shouldered union on air inlet pipe (72 x 93 x 3).	1
DS 142-98	Distance piece under Weber carburettor, 2 holes 36 mm diameter 5 mm thick, (R. VI). December 1956 - July 1959.	1
DS 142-98a	Distance piece under Zenith carburettor 2 holes 31 mm diameter 5 mm thick (R. VI). December 1956 - July 1959.	1
DS 142-98b	Distance piece under carburettor, 2 oval holes, thickness 5 mm (R. VI). July 1959 - February 1961.	1
DS 142-98c	Distance piece under carburettor, 1 hole 33 mm diameter, 1 hole 25 mm, 5 mm thick (R. VI). Since February 1961.	1
DS 142-106	Shouldered flexible connector for air inlet pipe (65 x 71 x 90 x 20).	1
DS 181-1	*Exhaust manifold. Until February 1956. No longer supplied.*	1
DS 181-1a	Exhaust manifold. February 1956 - September 1962.	1
DS 181-1b	Exhaust manifold. Since September 1962.	1
DS 181-2	*C/A gasket between exhaust manifold and cylinder head (R. VI). Until May 1964. Replaced by HY 181-2.*	4

NUMBER	DESCRIPTION	No. OFF
DS 181-3	C/A gasket for closing plate (2 holes, 7.5 mm, 1 hole 18 mm) (R. VI). Until April 1957.	1
DS 181-4b	Bracket, front, for exhaust shield (with welded screw). Until September 1962.	1
DS 181-4d	Support, front, for exhaust shield (with welded nut). Since September 1962.	1
DS 181-5b	Bracket, rear, for exhaust shield (with welded screw). Until September 1962.	1
DS 181-5d	Support, rear, for exhaust shield (with welded nut). Since September 1962.	1
DS 181-6	*Shield for exhaust manifold. Until February 1956. No longer supplied*	1
DS 181-6a	Shield for exhaust manifold. February 1956 - September 1962.	1
DS 181-6c	*Exhaust shield, lower part, L.H. steering. September 1962 - June 1963. Replaced by DS 181-6e.*	1
DS 181-6d	Exhaust shield, lower part. R.H. steering.	1
DS 181-6e	Exhaust shield, lower part. L.H. steering. Since June 1963.	1
DS 181-8	Front retaining plate for exhaust shield. July 1957 - September 1962.	1
DS 181-9	Exhaust shield, upper part. R.H. steering.	1
DS 181-11	Plate with welded nut retaining heater inlet pipe. September 1960 - September 1962.	1
DS 181-14	Exhaust shield, upper part. L.H. steering. Since September 1962.	1
DS 181-71	Closing plug for spanner on lower part of exhaust shield, 30 mm diameter (R. VI). June 1963 - June 1964.	1
DS 181-75	Grommet, 10 x 20 x 6, for protection shield of exhaust manifold (R. VI). Since September 1962.	4
DS 181-77	Plate securing upper and lower shields on manifold. Since September 1962.	1
DS 181-87a	Rear closing panel for exhaust shield. Until September 1962.	1
DS 181-87b	Rear closing panel for exhaust shield. Since September 1962.	1
DS 181-99	Closing plate for exhaust manifold (2 holes 7.5 mm) (R. VI). Until April 1957.	1
HY 181-2	Gasket between exhaust manifold and cylinder head, central hole 37 mm (R. VI). Since May 1964.	4
63-S	Screw, hex. head, 4 diameter x 10 long, securing shouldered connecting cup for air inlet (R. III).	3
481-S	Drain plug, hex. head, 7 diameter x 10 long (R. III). Until July 1959.	1
482-S	Screw, hex. head, 7 diameter x 12.5 long, securing closing plate for exhaust manifold (R. III). December 1956 - July 1959.	3
483-S	Screw, hex. head, 7 diameter x 15 long (R. III) securing: - plate on exhaust manifold. Until April 1957. - closing plate on inlet housing. Since July 1959. - shield on bracket.	2 3 2
483-S 30	Screw, hex. head, pointed, 7 diameter x 15 long, securing upper shield (R. III). Since September 1962.	4
495-S	Screw, hex. head, 7 diameter x 45 long, securing inlet housing (R. III). Since July 1959.	4
635-S	Stud, 7 diameter x 30.5 long (threaded 17 and 10.5) securing carburettor (R. III). Until December 1956.	4
637-S	Stud, 7 diameter x 35.5 long, (threaded 17 and 10.5), securing carburettor (R. III). Since December 1956.	4
1.381-S	Union screw, 10 diameter x 100 pitch, for petrol drain pipe (R. III).	1
1.561-S	Bi-conical union, 4.5 mm for petrol drain pipe (R. III).	1
2.319-S	Nut, hex., 5 diameter x 75 pitch, 5 mm high (R. III) securing: - upper shield on plate DS 181-77. - plate DS 181-77 on lower shield.	 1 1
2.476-S	Copper washer, 7.2 x 11 x 1 to 1.5 for water drain plug (R. VI). Until July 1959.	1
2.491-S	Nut, hex., 7 diameter x 100 pitch (7 mm high) securing manifold (R. III). Until July 1959. Since July 1959.	 16 8
2.493-S	Nut, hex., 7 diameter x 100 pitch, (height 5 mm) (R. III) securing: - closing plate. Until December 1956. - shield on bracket. December 1957 - September 1962. Since September 1962.	 3 2 1
2.559-S	Fixing collar for shouldered connection on carburettor air inlet pipe (R. VI).	1
2.989-S	Clip, (5 mm wide, 245 mm long), securing heater tube on carburettor (R. VI).	2
616.000	*Stud, 7 diameter x 20.5 long (threaded 10.5 and 7.5) securing closing plate (R. I). Until December 1956. No longer supplied.*	3
619.047	Joint, 20.5 x 26 x 1.5 to 2 for water outlet union (R. VI). Since July '59.	1
621.062	Screw, hex. head, 5 dia. x 14 long, securing upper shield on plate DS 181-77 (R. III).	1

The numbers underlined indicate new parts which do not appear on the illustration.


DM 171-10
DM 171-61
DS 171-5a
DS 171-3a
DS 171-0c
DS 171-5 filter element
2884-S
486-S
DS 171-72
DM 171-63
2503-S
DM 171-65
483-S
2503-S
D171-91
2746-S
DS 171-96
DS 171-60
489-S
2493-S
DM 171-3
DS 171-3
DM 171-0g
DS 171-0
DS 171-0a
DS 171-0b
DS 171-0d
DS 171-5b
DS 171-5c
filter element
2884-S
DM 171-56a
2611-S

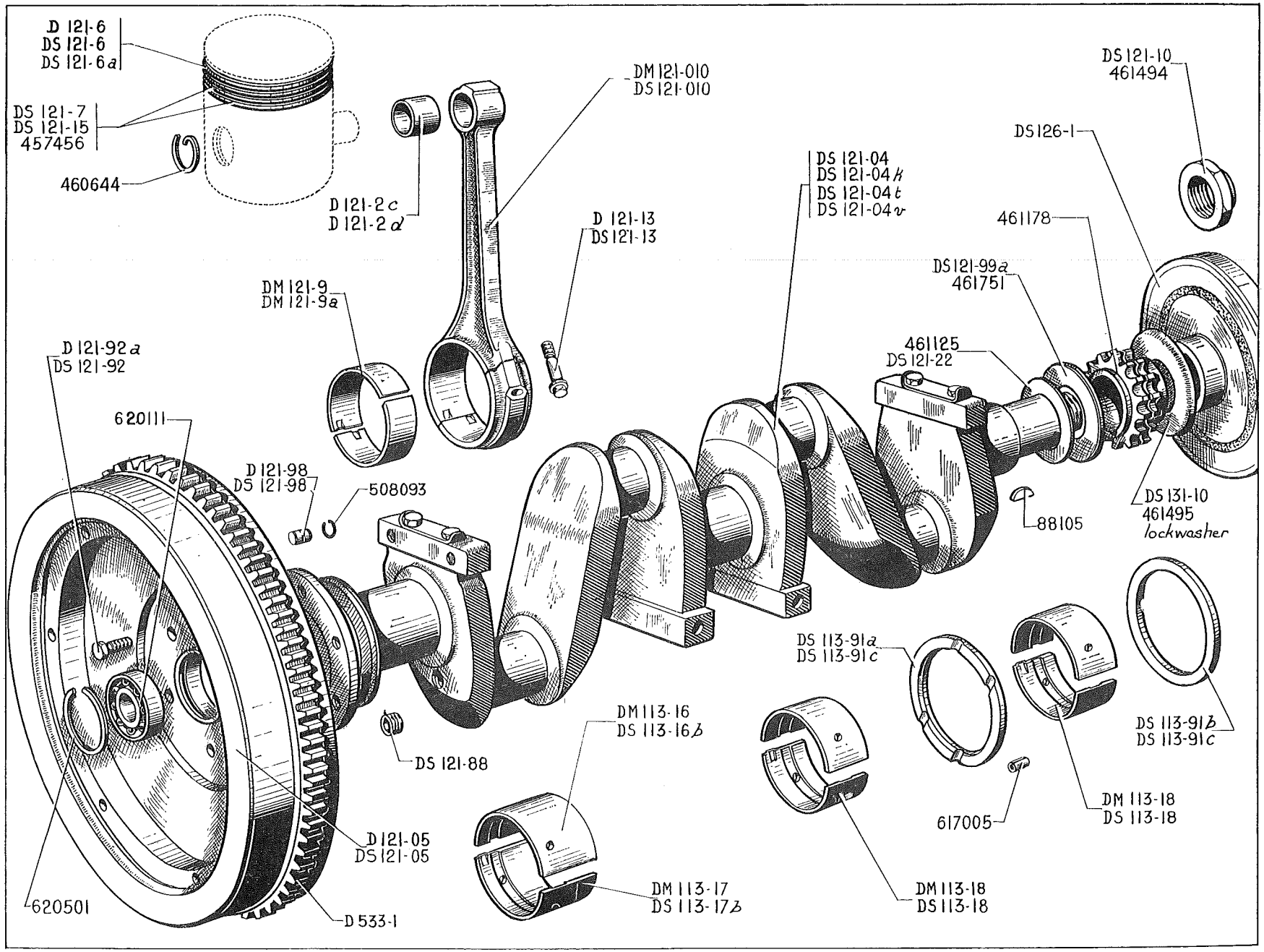
NUMBER	DESCRIPTION	No. OFF
	AIR FILTER-DRY TYPE **All types except export**	
DS 171-0	*Air filter Vokes (fixing plate eyelet 12 mm long) (R. VI). Until January 1957. Replaced by DS 171-0b; order in addition: 1-DS 132-71a.*	1
DS 171-0a	Air filter MIOM (R. VI). January 1957 - September 1960.	1
DS 171-0b	Air filter Lautrette (fixing plate with eyelet, 24 mm long). January 1957 - September 1960.	1
DS 171-0d	Air filter MIOM. (Front fixing by clip), (R. VI). September 1960 - September 1964.	1
DS 171-0f	Air filter MIOM without front support (R. VI). Since September 1964.	1
DS 171-0g	Air filter LAUTRETTE, without front support (R. VI). Since September 1964.	1
DS 171-3	Flexible rubber connection, elbowed between air filter and air inlet pipe.	1
DS 171-3c	Flexible connection between air filter and carburettor. (U.S.A.). Since May 1964.	1
DS 171-5b	MIOM air filter element (R. VI).	1
DS 171-5c	LAUTRETTE air filter element (R. VI). Since January 1957.	1
DS 171-60	Clip securing filter on heater pipe (R. VI). Since September 1960.	1
489-S	Screw, hex. head, 7 diameter x 30 long, for tightening clip securing air filter (R. III). Since September 1960.	1
2.493-S	Nut, hex. 7 diameter x 100 pitch, securing air filter on cylinder head cover (R. III).	1
2.884-S	Clip securing union between air filter and pipe, length 0.550 m (R. VI).	2

NUMBER	DESCRIPTION	No. OFF
	AIR FILTER **OIL BATH TYPE** **Export**	
DS 171-0c	MIOM air filter.	1
DS 171-3a	Flexible connection between air filter and carburettor (R. VI).	1
DS 171-5	Filter element (R. VI).	1
DS 171-5a	Filter element for air inlet (R. VI).	1
DM 171-10	Oil measure cup (R. VI).	1
DM 171-61	Washer, rubber for oil measure cup (R. VI).	1
DM 171-63	Packing piece rubber 7.5 x 25 x 8 for filter support.	1
DM 171-65	Bracket, front for air filter.	1
DS 171-72	Clip for air inlet.	1
D 171-91	Bush, rubber, 9.8 x 30 x 22 for air filter support.	1
DS 171-96	Bracket, rear for air filter.	1
483-S	Screw, hex. head, 7 diameter x 15 long, securing bracket for air inlet support (R. III).	1
486-S	Screw, hex. head, 7 diameter x 22.5 long, securing clip for air inlet (R. III).	1
2.503-S	Nut, hex., 7 diameter x 100 pitch (R. III) securing: - clip of air inlet pipe on support. - support.	 1 2
2.746-S	Screw, PK round head, cruciform slot, 4.85 x 16 securing rear bracket (R. VI).	2

NUMBER	DESCRIPTION	No. OFF
2.884-S	Clip securing union between air filter and pipe length 0.550 m (R. VI).	2
	RIGHT HAND STEERING **MECHANICAL CONTROL**	
DM 171-0g	Air filter dry MIOM (R. VI). Until September 1964.	1
DM 171-0i	Air filter oil bath MIOM (R. VI). Export. Since July 1963.	1
DM 171-0j	Air filter dry MIOM, securing clip 15 mm wide. (R. VI). Since September 1964.	1
DS 171-3	Rubber connection, elbowed, between air filter and air inlet pipe.	1
DS 171-5b	Air filter element MIOM (R. VI).	1
DM 171-56a	Front filter bracket.	1
DS 171-60	Clip securing filter to front bracket (R. VI).	1
DM 171-96b	Support for air filter. Export. Since July 1963.	1
489-S	Screw, hex. head, 7 x 30 for securing clip DS 171-60 (R. III).	1
2.493-S	Nut, hex., 7 x 100, for securing air filter to cylinder head cover (R. III).	1
2.611-S	Nut, hex., 10 x 150 for securing air filter to water pump cover (R. III).	2
2.884-S	Clip securing union between air filter and pipe length 0.550 m (R. VI).	2

The numbers underlined indicate new parts which do not appear on the illustration.

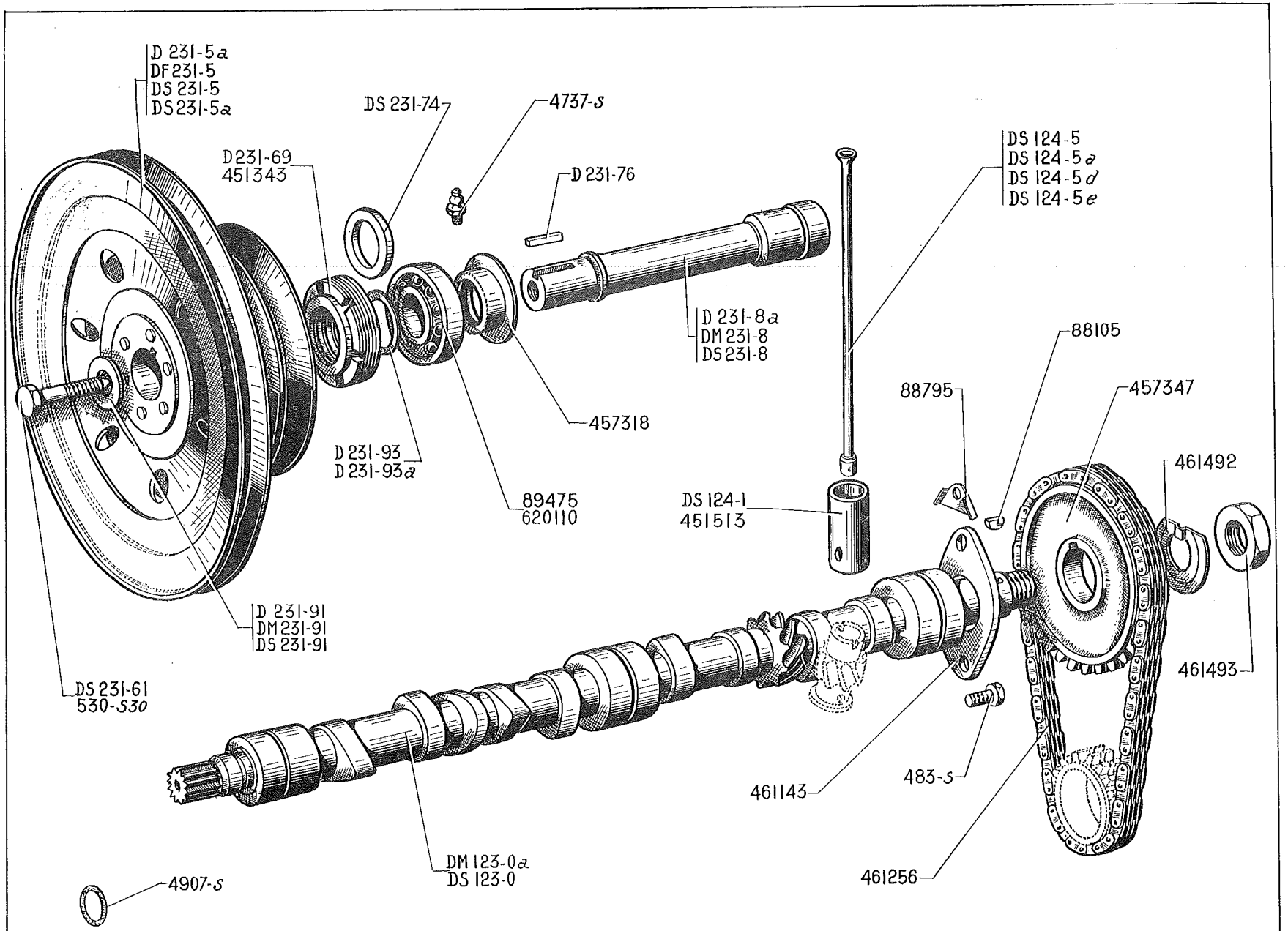
16-CRANKSHAFT-CONNECTING RODS-PISTONS



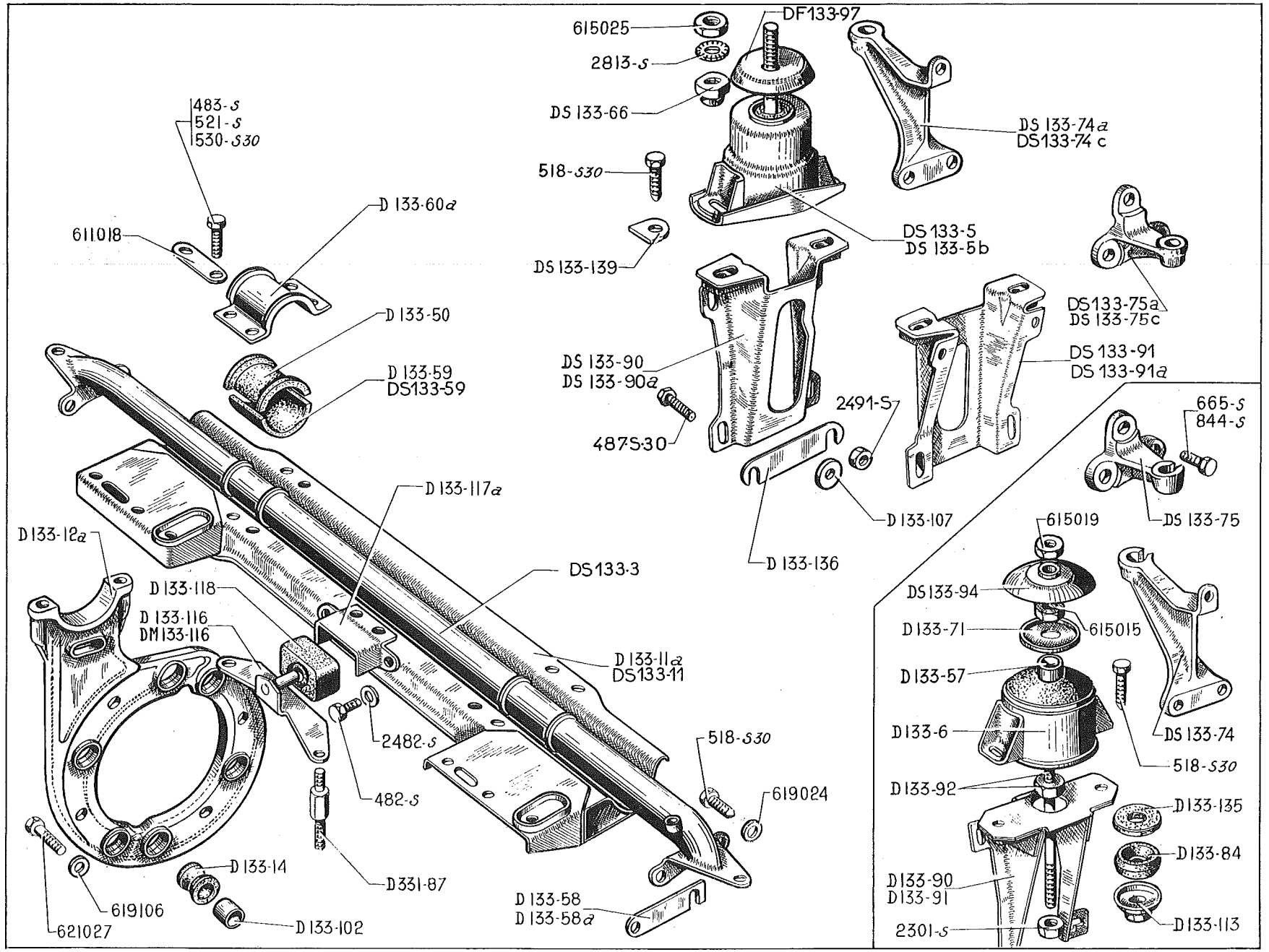
NUMBER	DESCRIPTION	No. OFF
	NOTE - The pistons and gudgeon pins are not supplied separately. See piston and cylinder barrel assemblies (page 2).	
	Top half of front bearing, lubricating groove at 18.6 mm from positioning dowel, 54.3 mm long (R. VI). Replaces type 56.3 mm long.	1
DM 113-16	Bore 53.5 mm. 2nd possibility.	
DS 113-16b	Bore 54 mm. 1st possibility.	
	Bottom half of front bearing lubrication groove at 3 mm from positioning dowel, 54.3 mm (R. VI). Replaces type 56.3 mm long.	1
DM 113-17	Bore 53.5 mm. 2nd possibility.	
DS 113-17b	Bore 54 mm. 1st possibility.	
	Half bearing top and bottom, centre and rear, 37 mm long (R. VI).	4
DM 113-18	Bore 53.5 mm. 2nd possibility.	
DS 113-18	Bore 54 mm. 1st possibility.	
DS 113-91a	Inner ring for rear bearing, (58.1 x 72 x 4.03 chamfer on internal diameter) (R. VI). Until January 1961.	1
DS 113-91b	Outer ring for rear bearing (58.1 x 72 x 4.03 without chamfer on internal diameter) (R. VI). Until January 1961.	1
DS 113-91c	Ring for rear bearing (58.1 x 72 x 2.3) (R. VI). Since January 1961.	2
DS 121-04	*Crankshaft, main bearing 54 mm diameter connecting rod journal 48 mm diameter, width of rear crankshaft bearing 44.1 mm. Until January 1961. Replaced by DS 121-04v. See Technical Note 739.*	1
DS 121-04k	*Crankshaft, main bearing 54 mm diameter connecting rod journal 48 mm diameter; width of rear crankshaft bearing 42.3 mm; total length 563 mm. January 1961 - March 1961. Replaced by DS 121-04v.*	1
DS 121-04t	*Crankshaft, main bearing 54 mm diameter, connecting rod journal 48 mm diameter, holes for flywheel fixing tapped 10 diameter x 125 pitch. (fitted with 6 screws DS 121-92). Since June 1962. Replace, tapping securing flywheel 9 x 125 from March 1961 - June 1962 (bore the flywheel holes 11 mm). Replaced by DS 121-04z. Order in addition 1-DS 113-02a.*	1
DS 121-04v	Crankshaft, main bearing 54 mm diameter, connecting rod journal 48 mm diameter, width of crankshaft bearing, distribution side 42.3 mm. Holes for flywheel fixing tapped 10 x 125 (for replacing crankshafts fitted until March 1961).	1
<u>DS 121-04z</u>	Crankshaft, main bearing 54 mm diameter, connecting rod journal 48 mm diameter, oil baffle 65.6 mm diameter x 9.5 mm wide. Since October 1965.	1
D 121-05	*Engine flywheel with starter gear ring, total thickness 84 mm, fixing holes 9.5 mm diameter. Until June 1962. Replaced by DS 121-05.*	1
DS 121-05	Flywheel with starter gear ring, fixing holes 11 mm diameter. Since June 1962.	1
DM 121-010	Connecting rod, 48 mm diameter, journal 27 mm wide (body stamped DS 121-11, thickness of body 22 mm). Since June 1957.	4
DS 121-010	*Connecting rod, 48 mm diameter, journal 27 mm wide (body stamped D 121-11; thickness of body 19 mm). Until June 1957. Replaced by DM 121-010 per set of 4, see Technical Note No. 673.*	4
D 121-2c	Small end bush (20 x 21.5 x 25). 1st possibility (R. VI).	4
D 121-2d	Small end bush (20 x 21.7 x 25). 2nd possibility (R. VI).	4
D 121-6	Piston ring, tapered, 78 x 2.5. Until March 1961.	4
DS 121-6	Piston ring, cylindrical, chromed, 78 x 2.5. Until October 1957.	4
DS 121-6a	Piston ring, cylindrical, chromed, 78 x 2 (R. VI). Since October 1957.	4
DS 121-7	Oil scraper ring, chromed, 78 x 2.5 (damper arrangement). Since March 1961.	4
DM 121-9	Half shell bearing for connecting rod, 48 mm diameter, 27 mm wide. 1st possibility (R. VI).	8
DM 121-9a	Half shell bearing for connecting rod, 47.5 mm diameter, 27 mm long. 2nd possibility (R. VI).	8
DS 121-10	Nut, hex., 36 diameter x 150 pitch, securing damper on crankshaft. Since March 1961.	1
D 121-13	Set screw, hex. head, 9 diameter x 32 long, securing big end cap. Until June 1957.	8
DS 121-13	Set screw, hex. head, 9 diameter x 29 long, securing big end cap (marked on head "1"). Since June 1957.	8
DS 121-15	Oil scraper ring, 78 x 5 (damper arrangement). Since March 1961.	4
DS 121-22	Crankshaft adjusting washer, 38.5 x 44.5 x 0.03. Since March 1963.	As nec.
DS 121-88	Cap, sealing oilways on crankshaft (threaded 22 x 125) (R. VI).	4

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
D 121-92a	Screw, hex. head, 9 diameter x 17 long, securing engine flywheel (17 across flats). Until June 1962.	6
DS 121-92	Screw, hex. head, 10 diameter x 17 long, securing engine flywheel. Since June 1962.	6
D 121-98	Dowel, 10 diameter x 16 long, centring engine flywheel on crankshaft, 1st possibility (R. VI).	1
DS 121-98	Dowel, centring engine flywheel on crankshaft, 10 and 10.5 mm diameter x 16 mm long (2nd possibility) (R. VI). Since July 1963.	1
DS 121-99a	Washer, 38 x 74 x 6.7, for crankshaft thrust. Since January 1961.	1
DS 126-1	Damper (R. VI). Since March 1961.	1
DS 131-10	Oil seal washer on crankshaft (38.5 x 73 x 3) (damper arrangement). Since March 1961.	1
D 533-1	Starter gear ring (93 teeth), internal diameter 272 mm.	1
88.105	Woodruff key, 18.5 x 4.6 x 7.9, for crankshaft pinion (R. II).	1
457.456	Scraper ring, 78 x 4 (R. I). Until March 1961.	8
460.644	Circlip for gudgeon pin (R. I).	8
461.125	Washer, 38.5 x 44.5 x 0.05, for crankshaft adjustment (R. I).	As nec.
461.178	Pinion for crankshaft (19 teeth) (R. I).	1
461.494	Nut, hex., 36 diameter x 150 pitch, securing crankshaft pinion (R. VI). Until March 1961.	1
461.495	Lockplate, round, 36.5 diameter for crankshaft nut (R. I). Until March 1961.	1
461.751	Washer, 38 x 73 x 5, for crankshaft thrust (R. I). Until January 1961.	1
508.093	Circlip, 8.8 x 10.8 for dowel centring engine flywheel (R. I).	1
617.005	Pin "Mecanindus" 5 x 10, locking bearing ring (R. VI).	2
620.111	Ball bearing, 15 x 42 x 13, with double sealing flange. (R. VI).	1
620.501	Circlip, 44.7 mm diameter retaining rear crankshaft bearing (R. VI).	1


D 231-5a
DF 231-5
DS 231-5
DS 231-5a
DS 231-74
4737-S
D231-69
451343
D 231-76
DS 124-5
DS 124-5a
DS 124-5d
DS 124-5e
D 231-8a
DM 231-8
DS 231-8
88105
88795
457347
461492
457318
D 231-93
D 231-93a
89475
620110
DS 124-1
451513
D 231-91
DM 231-91
DS 231-91
DS 231-61
530-S30
461493
461143
483-S
DM 123-0a
DS 123-0
4907-S
461256

NUMBER	DESCRIPTION	No. OFF
DM 123-0a	Crankshaft with end piece, total length 545 mm. Since July 1961.	1
DS 123-0	Camshaft with end piece, total length 528 mm. Until July 1961.	1
DS 124-1	Tappet for push-rod 26 mm diameter spherical diameter 14 mm. April - June 1956.	8
DS 124-5	*Push-rod for inlet rocker, length 227 mm spherical diameter 9 mm. April-June 1956. No longer supplied.*	4
DS 124-5a	Push-rod for exhaust rocker, length 253 mm spherical diameter 9 mm. April - June 1956.	4
DS 124-5d	Push-rod for inlet rocker, length 225 mm spherical diameter 14 mm. April - June 1956. Replaces type with dural ball end.	4
DS 124-5e	Push-rod for exhaust rocker, length 251 mm spherical diameter 14 mm. April - June 1956. Replaces type with dural ball end.	4
D 231-5a	Pulley driving water pump, dynamo and suspension pump, triple groove, diameter hub 31.6 mm. Until July 1956.	1
DF 231-5	Pulley, triple groove, driving water pump, high pressure pump, dynamo and centrifugal regulator. Since September 1960.	1
DS 231-5	*Pulley driving water pump, dynamo and suspension pump, 4 grooves, thickness of hub 28 mm. July 1956 - October 1958. Replaced by DS 213-5a, order in addition: 1-DS 231-74.*	1
DS 231-5a	Pulley driving water pump, dynamo and suspension pump, 4 grooves, thickness of hub 25 mm. October 1958 - September 1960.	1
D 231-8a	*Shaft driving water pump, dynamo and suspension pump, threaded 9 diameter 125 pitch. Until October 1958. Replaced by DS 231-8; order in addition: 1-DS 231-61, 1-DS 231-91.*	1
DM 231-8	Shaft driving water pump, dynamo and suspension pump, end piece splined 57.5 mm long. Since July 1961.	1
DS 231-8	Shaft driving water pump, dynamo and suspension pump, threaded 10 diameter 100 pitch, end piece splined 40.5 mm long. October 1958 - July 1961.	1
DS 231-61	Screw, hex. head, 10 diameter 30 long securing pulley. Since October 1958	1
D 231-69	Ring nut, locking bearing on driving shaft (external thread 50 diameter x 150 pitch), oil return thread, internal diameter 32. Until September 1960.	2
DS 231-74	Washer 20 x 31.5 x 3 between adjusting washer and pulley. October 1958 - September 1960.	1
D 231-76	Key, rectangular 4 x 4 x 21 for driving pulley (R. VI).	1
D 231-91	Washer 9 x 28 x 4 under screw securing pulley. Until October 1958.	1
DM 231-91	Washer 10.5 x 28 x 5 under screw securing pulley. Since September 1960.	1
DS 231-91	Washer, 10.5 x 32 x 5, under screw securing pulley. October 1958 - September 1960.	1
D 231-93	Washer 20.5 x 27 for pulley adjustment, 0.5 mm thick.	As nec.
D 231-93a	Washer, 20.5 x 27 for pulley adjustment, 0.8 mm thick.	As nec.
483-S	Screw, hex. head, 7 diameter 15 long, securing camshaft thrust plate (R. III).	2
530-S 30	Screw, hex. head 9 diameter 22 long, securing pulley (R. III). Until October 1958.	1
4.737-S	Greaser, straight for bearing (R. VI). Until March 1958.	1
4.907-S	*Ring seal 18.4 x 23.8 x 2.7 on splined end of camshaft (R. VI). Until July 1961. Replaced by 4.988-S (R. III).*	1
88.105	Woodruff key 18.5 x 4.6 x 7.9 for camshaft pinion (R. II).	1
88.795	Lockwasher, single 8.5 diameter for screws securing camshaft thrust plate (R. I).	2
89.475	Bearing, front 20 x 47 x 14 for driving shaft (R. VI). Until March 1958.	1
451.343	Nut locking driving shaft bearing, external thread 50 diameter 150 pitch, oil return thread internal diameter 28 mm (R. I). Since September 1960.	1
451.513	Tappet for rocker push rod 26 mm diameter spherical diameter 9 mm (R. I). April - June 1956.	8
457.318	Deflector for driving shaft diameter 20 and 41 mm, total thickness 13 mm (R. I). Until March 1958.	1
457.347	Camshaft pinion (38 teeth, hub thickness 27.6 mm) (R. I).	1
461.143	Camshaft thrust plate (R. I).	1
456.256	Timing chain (R. VI).	1
461.492	Lockwasher, round 24.5 mm diameter for nut securing camshaft pinion (R. I).	1
461.493	Nut, hex. 24 diameter 150 pitch locking camshaft pinion (R. I).	1
620.110	Ball bearing 20 x 47 x 14 (double sealing flange) front, for driving shaft (R. VI). Since March 1958.	1


615025
DF133-97
2813-S
DS 133-66
DS 133-74a
DS133-74 c
518-S30
DS 133-5
DS 133-5b
DS 133-139
483-S
521-S
530-S30
D 133-60a
611018
DS133-75a
DS 133-75c
D 133-50
DS 133-90
DS 133-90a
DS 133-91
DS 133-91a
D 133-59
DS133-59
2491-S
665-S
844-S
487S30
D 133-117a
D 133-107
DS 133-75
D 133-12a
D 133-136
615019
DS133-3
D 133-118
DS133-94
D 133-116
DM133-116
D 133-71
615015
D 133-11a
DS133-11
D 133-57
2482-S
518-S30
D 133-6
DS 133-74
518-S30
619024
D 133-92
D 133-135
482-S
D 133-14
D 133-84
D331-87
D 133-90
D 133-91
619106
621027
D 133-102
D 133-58
D 133-58a
2301-S
D 133-113

NUMBER	DESCRIPTION	No. OFF
	FRONT **Gearbox**	
DS 133-3	Front crossmember, upper, fixed by 2 caps.	1
D 133-11a	*Crossmember, front, lower, fixed by two caps. Until April 1963. Replaces fixing by three caps. Replaced by DS 133-11; order in addition: 2-DS 133-59.*	1
DS 133-11	*Crossmember, front, lower, fixed by 2 caps. April 1963 - April 1964. Replaced by DS 133-11a.*	1
DS 133-11a	Crossmember, front, lower, fixed by 2 caps. Since April 1964.	1
D 133-12a	Arm, front, right and left-hand.	2
D 133-14	Rubber bearing for front bracket 14 mm diameter 20.5 mm. long.	12
D 133-50	Rubber half bush, lower, for front suspension, length 58 mm, 32 mm high. Until January 1957. Since January 1957.	3 2
D 133-58	Packing for crossmember, front, upper, 1 mm thick.	As nec.
D 133-58a	Packing for crossmember, front, upper, 2 mm thick.	As nec.
D 133-59	*Rubber half bush, lower, for front suspension, length 58 mm, 27.4 mm high. Until January 1957.* *January 1957 - April 1963. Replaced by DS 133-59.*	3 2
DS 133-59	Rubber half bush, lower, for front suspension, length 58 mm, 27.4 mm high, 2 cut-outs. Since April 1963.	2
D 133-60a	Clamp, right and left-hand on upper front crossmember, four holes 10.75 mm diameter.	2
D 133-102	Bush, 9 x 14 x 19, for front bracket rubber bearing.	12
D 133-116	Bracket for end thrust block. Until November 1957.	1
DM 133-116	Bracket for end thrust block. Since November 1957.	1
D 133-117a	Housing for end thrust block.	1
D 133-118	End thrust block, rubber, 51 x 30 x 30, 1 hole 12.5 mm diameter.	1
D 331-87	Stud securing end thrust block bracket.	2
482-S	Screw, hex. head, 7 diameter x 12.5 long, fixing thrust block housing on front crossmember (R. III).	2
483-S	Screw, hex. head, 7 diameter x 15 long, securing centre cap (R. III).	4
518-S 30	Screw, hex. head pointed, 9 diameter x 30 long, securing upper front crossmember on sidemember (R. III).	6
521-S	Screw, hex. head, 9 diameter x 16 long, securing lower crossmember on front bracket (R. III).	4
530-S 30	Screw, hex. head pointed, 9 diameter x 22 long, securing right and left-hand caps on front bracket (R. III).	4
2.482-S	Washer, 7.5 x 14, for screw securing thrust block housing (R. III).	4
611.018	Lockwasher, double, 10.3 diameter holes for left and right-hand cap screws (R. III).	4
619.024	Washer for screws securing upper front crossmember on sidemember (R. II).	6
619.106	Washer, 9.5 x 24 x 2 under head of screws securing front bracket (R. III).	12
621.027	Screw, hex. head, 9 diameter x 50 long, securing front bracket (R. III).	12
	REAR OF ENGINE **Until June 1959**	
D 133-6	Flexible suspension block, rear without pin.	2
D 133-57	Distance piece, 12.5 x 18 x 38.5 for rear flexible block.	2
D 133-71	Upper locking cup for rear flexible block, 50 mm diameter, height 9 mm, 1 hole 12 mm diameter.	2
DS 133-74	Rear suspension bracket, right-hand, hole for pin 12 mm diameter.	1
DS 133-75	Rear suspension bracket, left-hand hole for pin 12 mm diameter.	1
D 133-84	Flexible buffer, lower for rear flexible block.	2
D 133-90	Bracket, rear, right-hand.	1
D 133-91	Bracket, rear, left-hand.	1
D 133-92	Pin, 12 diameter x 195 long, with welded nut securing rear flexible block.	1
DS 133-94	Protection cap for rear flexible block, left-hand with welded nut.	1
D 133-107	Washer, 7.5 x 26 x 4, for nuts securing rear supports on reinforcements.	8

The numbers underlined indicate new parts which do not appear on the illustration.

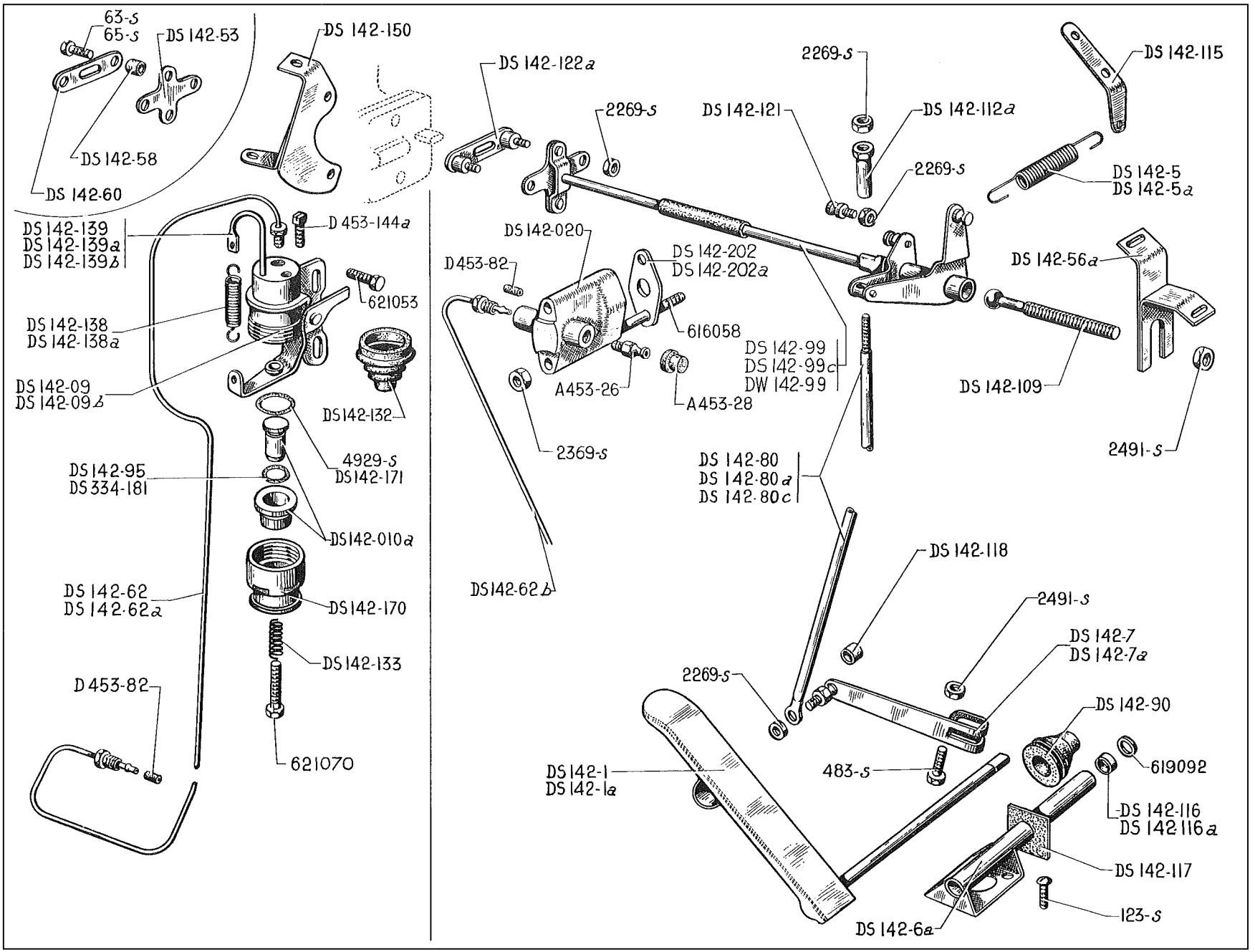
NUMBER	DESCRIPTION	No. OFF
D 133-113	Cup with welded nut for lower buffer on rear flexible block, 32 mm diameter.	2
D 133-135	Washer, fibre, 12.5 x 43 x 6, with rubber washer stuck on for protecting rear flexible block.	2
D 133-136	Packing for adjusting rear bracket.	As nec.
518-S 30	Screw, hex. head, 9 diameter x 30 long, securing rear flexible block on bracket (R. III).	4
665-S	Screw, hex. head, 8 diameter x 20 long, securing rear suspension block bracket on cylinder block (R. III).	2
844-S	Screw, hex. head, 10 diameter x 20 long, securing rear suspension block bracket on cylinder block (R. III).	4
2.301-S	Nut, hex., 12 diameter x 125 pitch, for tightening lower end of flexible block centre bolt (R. III).	2
2.491-S	Nut, hex., 7 diameter x 100 pitch, for tightening rear bracket on reinforcements (R. III).	8
615.015	Nut, hex., 12 diameter x 125 pitch, for locking cup for rear flexible block (R. III).	2
615.019	Nut, hex., 12 diameter x 125 pitch, for tightening upper end of rear flexible block on arm (R. III).	2

NUMBER	DESCRIPTION	No. OFF
	REAR OF ENGINE **Since June 1959**	
DS 133-5	*Flexible suspension block, rear, with 16 mm bolt. Until September 1962. Replaced by DS 133-5b.*	2
DS 133-5b	Flexible suspension block, rear, with 16 mm spindle (marked green). Since September 1962.	2
DS 133-66	Nut, round (2 flats), 16 diameter x 125 pitch, for adjustment of rear flexible block.	2
DS 133-74a	Rear suspension bracket, right-hand, hole for 16 mm bolt. Until September 1962.	1
DS 133-74c	Rear suspension bracket, right-hand, hole for 16 mm spindle. Since September 1962.	1
DS 133-75a	Rear suspension bracket, left-hand hole for 16 mm bolt. Until September 1962.	1
DS 133-75c	Rear suspension bracket, left-hand, hole for 16 mm spindle. Since September 1962.	1
DS 133-90	Bracket, rear, right-hand. Until September 1962.	1
DS 133-90a	Bracket, rear, right-hand. Since September 1962.	1
DS 133-91	Bracket, rear, left-hand. Until September 1962.	1

NUMBER	DESCRIPTION	No. OFF
DS 133-91a	Bracket, rear, left-hand. Since September 1962.	1
DF 133-97	Shield protecting rear flexible suspension block, right-hand steering (R. VI). Until June 1964.	1
DS 133-97	Shield protecting rear flexible suspension block, right-hand (R. VI). All Types. Since June 1964.	1
D 133-107	Washer, 7.5 x 26 x 4, for nuts securing rear supports on reinforcements.	8
D 133-136	Packing for rear supports.	As nec.
DS 133-139	Thrust plate for screws securing rear flexible block on engine bracket, 1 hole 9.5 diameter.	4
487-S 30	Screw, hex. head, pointed, 7 diameter x 25 long, securing rear brackets on reinforcements (R. III).	8
518-S 30	Screw, hex. head, 9 diameter x 30 long, securing rear flexible block on bracket (R. III).	4
665-S	Screw, hex. head, 8 diameter x 20 long, securing rear support arm on cylinder block (R. III).	2
844-S	Screw, hex. head, 10 diameter x 20 long, securing rear support arm on cylinder block (R. III).	4
2.491-S	Nut, hex., 7 diameter x 100 pitch, tightening rear supports on reinforcements (R. III).	8
2.813-S	Washer, shakeproof, 16.5 x 26, for nut locking rear flexible block (R. VI).	2
615.025	Nut, hex., 16 diameter x 125 pitch, locking rear flexible block (R. III).	2

The numbers underlined indicate new parts and do not appear on the illustration.

28-ACCELERATOR CONTROL (LEFT-HAND STEERING)



26-ACCELERATOR CONTROL (LEFT-HAND STEERING)

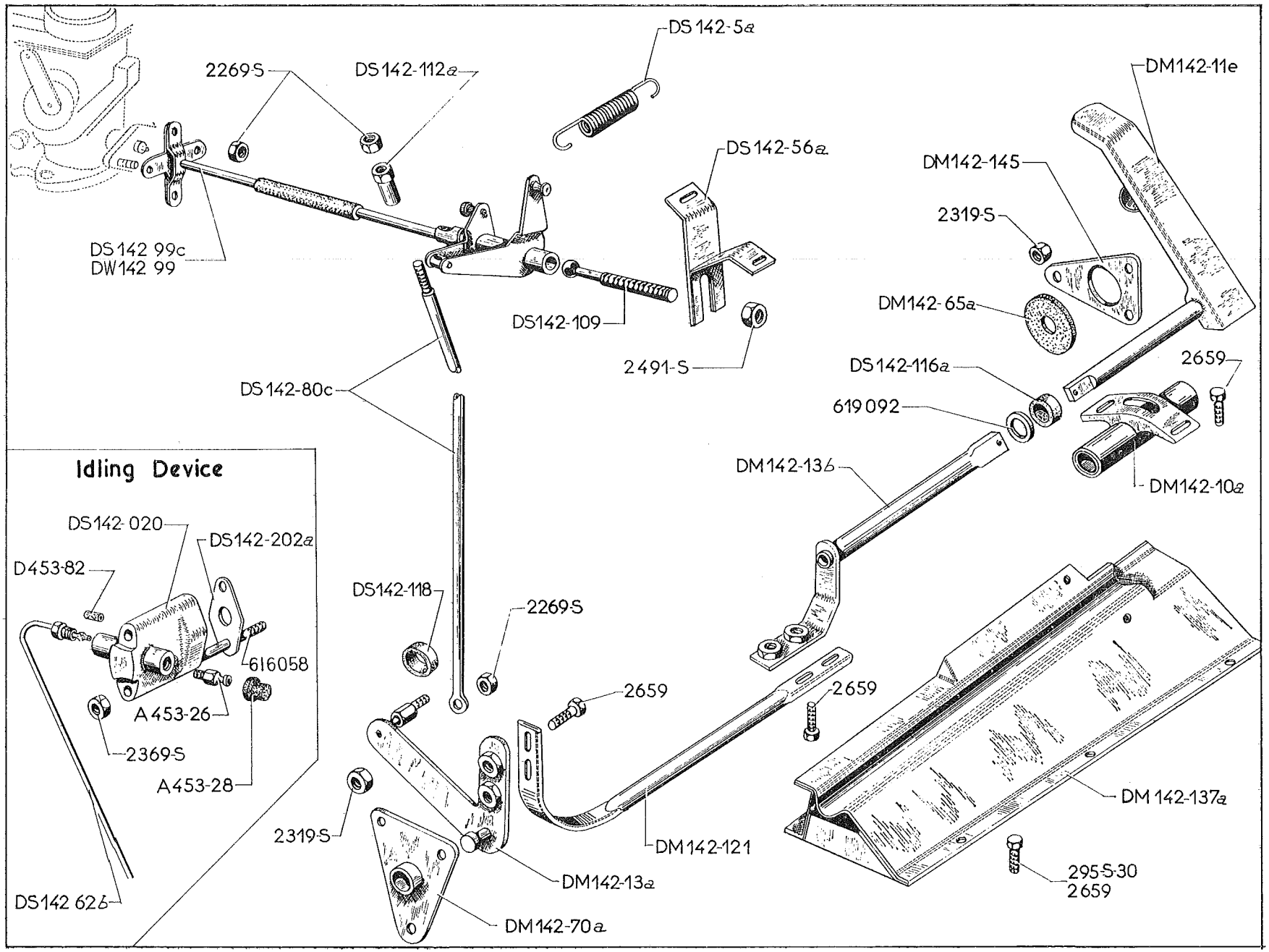
NUMBER	DESCRIPTION	No. OFF
A 453-26	Bleed screw for front brake left-hand on accelerated idling device. Since February 1961.	1
A 453-28	Cap for bleed screw (R. VI). Since February 1961.	1
DS 142-09	*Accelerated idling device. March 1956 – January 1959. Replaced by DS 142–09b, order in addition: 1–DS 142–62, 1–D 453–82.*	1
DS 142-09b	Accelerated idling device. January 1959 - February 1961.	1
DS 142-010a	Cylinder with control piston for accelerated idling device. January 1959 - February 1961.	1
DS 142-020	Body for accelerated idling device with piston and bleed screw, 48 mm long. Since February 1961.	1
DS 142-1	*Accelerator pedal, 178 mm long, height of stop 26 mm. Until September 1962. Replaced by DS 142-1a.*	1
DS 142-1a	Accelerator pedal, height of stop 29 mm. Since September 1962.	1
DS 142-5	Return spring for accelerator pedal, 13.5 mm diameter, length 155 mm. Until September 1960.	1
DS 142-5a	Return spring for accelerator pedal, 13.5 mm diameter, length 170 mm. Since September 1960.	1
DS 142-6a	Bushed tube for pedal shaft, 97.5 mm long.	1
DS 142-7	Lever on pedal shaft (assembly with two ball joints). Until March 1956.	1
DS 142-7a	Lever on pedal shaft assembly with one ball joint). Since March 1956.	1
DS 142-53	*Flexible plate for carburettor control. Until March 1956. No longer supplied*	2
DS 142-56a	Metal bracket for accelerator control on scuttle.	1
DS 142-58	*Bush between driving plate and flexible plate for carburettor control. (5 × 8 × 8). Until March 1956. No longer supplied.*	2
DS 142-60	*Carburettor actuating plate. Until March 1956. No longer supplied.*	1
DS 142-62	Pipe between idling control and left-hand front brake. January 1959 - July 1959.	1
DS 142-62a	Pipe between idling control and left-hand front brake. July 1959 - February 1961.	1
DS 142-62b	Pipe between idling control and left-hand front brake. Since February 1961.	1
DS 142-80	*Control rod, 610 mm. long (4 mm. diameter on 107 mm. of length). Until March 1956. No longer supplied.*	1
DS 142-80a	*Control rod, 587 mm. long (4 mm. diameter on 85 mm. of length). Until December 1956. No longer supplied.*	1
DS 142-80c	Control rod, 565 mm long (4 mm diameter on 50 mm of length). Since December 1956.	1
DS 142-90	Sealing sleeve for accelerator pedal shaft. Since January 1959.	1
DS 142-95	Ring seal between piston and idling control cylinder (5.7 x 9.1 x 1.7) (R. VI). Until January 1959.	1
DS 142-99	*Intermediate control (assembly with two ball joints). Until March 1956. No longer supplied.*	1
DS 142-99c	Intermediate control (assembly with 1 ball joint, 5 mm diameter. Since March 1956. Replaces other types with a ball joint. Hydraulic control.	1
DW 142-99	Intermediate accelerator control. DS Manual gear change control.	1
DS 142-109	Ball pin for intermediate control 10 mm diameter, length 70 mm.	1
DS 142-112a	Nut, hex., with shoulder, 4 diameter x 75 pitch, total length 15 mm for control rod adjustment. Until March 1956. Since March 1956.	2 1
DS 142-115	Anchor plate for accelerator control return spring.	1
DS 142-116	*Rubber washer (anti-rattle) on pedal shaft (10.5 x 16 x 4). Until February 1959. Replaced by DS 142-116a.*	1
DS 142-116a	Felt washer (anti-rattle) on pedal shaft (9.5 x 17 x 5). Since February 1959.	1
DS 142-117	Rubber sealing plate on pedal shaft. Until January 1959.	1
DS 142-118	Rubber bush (anti-rattle) for control rod ball joint (11 x 16 x 11).	2
DS 142-121	Anchor peg for clutch engagement control spring. Until September 1957.	1
DS 142-122a	*Distance piece between carburettor and intermediate control. March 1956 - December 1956. No longer supplied.*	1
DS 142-132	Dust cover for idling control. March 1956 - February 1961.	1
DS 142-133	Spring beneath idling control adjusting screw (5.5 x 7.5 x 5 coils). March 1956 - February 1961.	1

NUMBER	DESCRIPTION	No. OFF
DS 142-138	*Return spring for idling control. March 1956 - September 1960. Replaced by DS 142-138a; order in addition: 1-DS 142-139b.*	1
DS 142-138a	Return spring for idling control, 54.5 mm long. September 1960 - February 1961.	1
DS 142-139	*Arm for idling control return spring. Until January 1959. No longer supplied.*	1
DS 142-139a	*Arm for idling control return spring. January 1959 - September 1960. Replaced by DS 142-139b; order in addition: 1-DS 142-138a.*	1
DS 142-139b	Arm for idling control return spring. September 1960 - February 1961.	1
DS 142-150	Bracket for idling control on Zenith carburettor (R. VI). December 1956 - March 1961.	1
DS 142-170	Nut, round, 26 diameter x 150 pitch, retaining idling control cylinder. January 1959 - February 1961.	1
DS 142-171	Ring seal, 16.7 x 20.5 x 1.9 between cylinder and body of idling control device. January 1959 - February 1961.	1
DS 142-202	*Joint, paper, between idling device and carburettor (R. VI). February 1961 - July 1962. Replaced by DS 142-202a.*	1
DS 142-202a	Joint, copper, between idling control and carburettor (R. VI). Since July 1962.	1

NUMBER	DESCRIPTION	No. OFF
DS 334-181	*Ring seal, 10.5 x 15.9 x 2.7 between piston and cylinder of idling device (R. VI). January 1959 - February 1961. Replaced by 4.978-S.*	1
D 453-82	Rubber lining for pipe connection between idling control and left-hand front brake (4.5 x 6.5 x 11). Since January 1959.	2
D 453-144a	Bleed screw for idling control (square head 5 x 17, head diameter 4 mm). March 1956 - February 1961.	1
63-S	Screw, hex. head, 4 diameter x 10 long, securing flexible plate on intermediate control rod (R. III). Until March 1956.	2
65-S	Screw, round head, 4 diameter x 15 long, securing flexible plate on carburettor actuating plate (R. III). Until March 1956.	2
123-S	Screw, round head, 5 diameter x 10 long, securing bearing on floor (R. III).	2
580-S	Screw, hex. head, 7 diameter x 32.5 long, securing lever on pedal (R. III).	1
2.269-S	Nut, hex., 4 diameter x 75 pitch (R. III) securing:	
	- flexible plate	2
	- control rod adjustment.	
	Until March 1956.	2
	Since March 1956.	1
	- rod on lever.	
	Until March 1956.	4
	Since March 1956.	2
	- anchor peg.	1
	Until September 1957.	

NUMBER	DESCRIPTION	No. OFF
2.369-S	Nut, hex., 6 diameter x 100 pitch, securing accelerated idling control (R. III). Since February 1961.	2
2.491-S	Nut, hex., 7 diameter x 100 pitch (R. III) securing:	
	- support for accelerator control.	2
	- intermediate control ball joint.	2
	- lever on pedal.	1
4.929-S	Ring seal for cap of accelerated idling control body (18.7 x 22.5 x 1.9) (R. VI). March 1956 - January 1959.	1
616.058	Stud, 6 diameter x 67 long, (threaded 10 and 12) securing idling control (R. I). Since February 1961.	2
619.092	Thrust washer, 10.5 x 16 x 1, for washer on pedal shaft (R. I).	1
621.053	Screw, hex. head, 5 diameter x 0.8 pitch, length under head 20 mm securing idling control on carburettor (R. VI). March 1956 - February 1961.	2
621.070	Screw, hex. head, 5 diameter x 26.5 long, for idling adjustment (R. I). March 1956 - February 1961.	1

The numbers underlined indicate new parts which do not appear on the illustration.


DS 142-5a
2269-S
DS142-112a
DM142-11e
DS142-56a
DM142-145
2319-S
DS 142 99c
DW142 99
DS142-109
DM142-65a
2491-S
DS142-116a
2659
619 092
DS142-80c
DM142-13b
DM142-10a
Idling Device
DS142-020
DS142-202a
D453-82
DS142-118
2269-S
616058
A 453-26
2659
2659
2369-S
A453-28
DM 142-137a
2319-S
DM142-121
DM142-13a
295-S-30
2659
DS142 62b
DM142-70a

30-ACCELERATOR CONTROL (RIGHT-HAND STEERING)

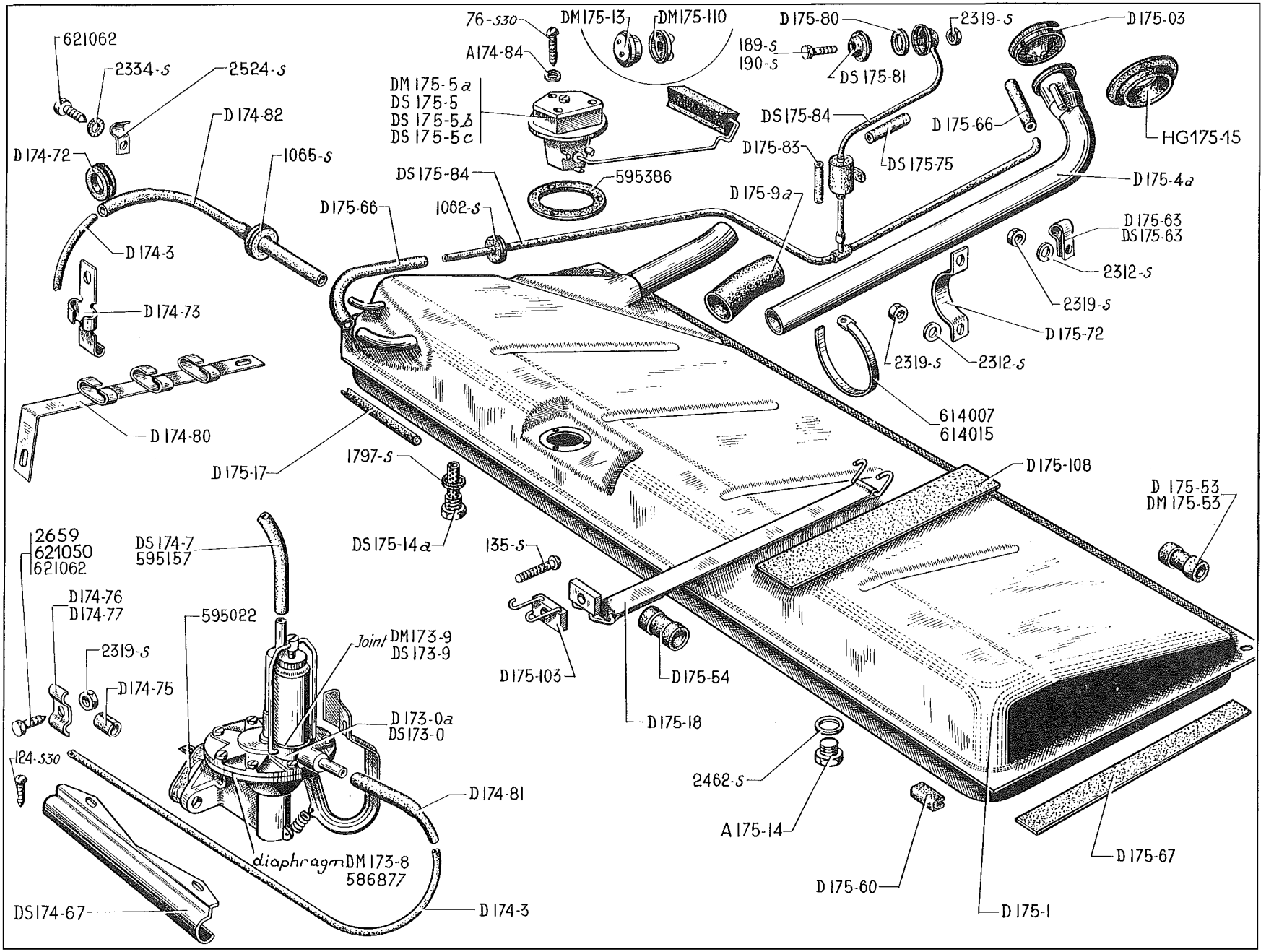
NUMBER	DESCRIPTION	No. OFF
DS 142-5a	Spring, return, for accelerator, 13.5 x 170.	1
DM 142-10a	Articulated bearing for accelerator pedal.	1
DM 142-11e	Accelerator pedal with spindle, stop height 29 mm (R. VI).	1
DM 142-13a	Control crank, left-hand (R. VI).	1
DM 142-13b	Control crank, right-hand.	1
DS 142-56a	Metal bracket for accelerator control on scuttle.	1
DM 142-65a	Rubber sealing plate for right-hand crank.	1
DM 142-70a	Bushed plate for control crank, left-hand (R. VI). Until July 1965.	1
DM 142-70c	Bushed plate for control crank, left-hand, 2 securing holes, (R. VI). Since July 1965.	1
DS 142-80c	Control rod, 565 mm long (4 mm diameter for a length of 50 mm).	1
DS 142-99c	Intermediate accelerator control, hydraulic drive.	1
DW 142-99	Intermediate accelerator control, mechanical drive.	1
DS 142-109	Ball pin for intermediate control, 10 mm diameter x 75 mm long.	1
DS 142-112a	Nut, hex., with shoulder, 4 x 75, total length 15 mm for control rod adjustment.	1
DS 142-116a	Felt washer, anti-rattle, for shaft of crank bearing (9.5 x 17 x 5).	1
DS 142-118	Bush, anti-rattle, for control rod articulation, (11 x 16 x 11).	1
DM 142-121	Connecting rod for crank levers (R. VI).	1
DM 142-137a	Bracket for accelerator control on floor (R. VI).	1
DM 142-145	Support plate for sealing plate. Until July 1965.	1
DX 142-145	Closing plate for sealing plate, 2 holes 7 mm diameter x 66 mm between centres, (R. VI). Since July 1965.	1
295-S 30	Screw, hex. head, 5 x 16, for securing control bracket (R. III).	2
2.269-S	Nut, hex., 4 x 75 (R. III).	
	- for carburettor relay.	2
	- for control rod.	2
2.319-S	Nut, hex., 5 x 75, for securing the relay (R. III).	6
2.491-S	Nut, hex., 7 x 100 (R. III).	
	- for support on scuttle.	2
	- for swivel.	1
2.659	*Screw, hex. head, 5 x 13 (R. III).*	
	- for control support on floor.	3
	- for pedal bush.	2
	- for connecting rod.	4
	Replaced by 283-S.	
619.092	Washer, 10.5 x 16 x 1, on pedal spindle (R. I).	1

IDLING DEVICE HYDRAULIC CONTROL

NUMBER	DESCRIPTION	No. OFF
A 453-26	Bleed screw for front brake, left-hand on idling device.	1
A 453-28	Cover for bleed screw (R. VI).	1
DS 142-020	Body of idling device with piston and bleed screw.	1
DS 142-62b	Tube between idling control and left-hand front brake.	1
DS 142-202a	Copper joint between idling device and carburettor (R. VI).	1
D 453-82	Rubber covering for tube union between idling control and left-hand front brake (4.5 x 6.5 x 11).	2
2.369-S	Nut, hex., 6 x 100, for securing the idling device (R. III).	2
616.058	Stud, 6 x 67, (threaded 10 and 12) for securing the idling device (R. I).	2

The numbers underlined indicate new parts which do not appear on the illustration.

32-PETROL SUPPLY-PETROL TANK-PUMP-PIPING



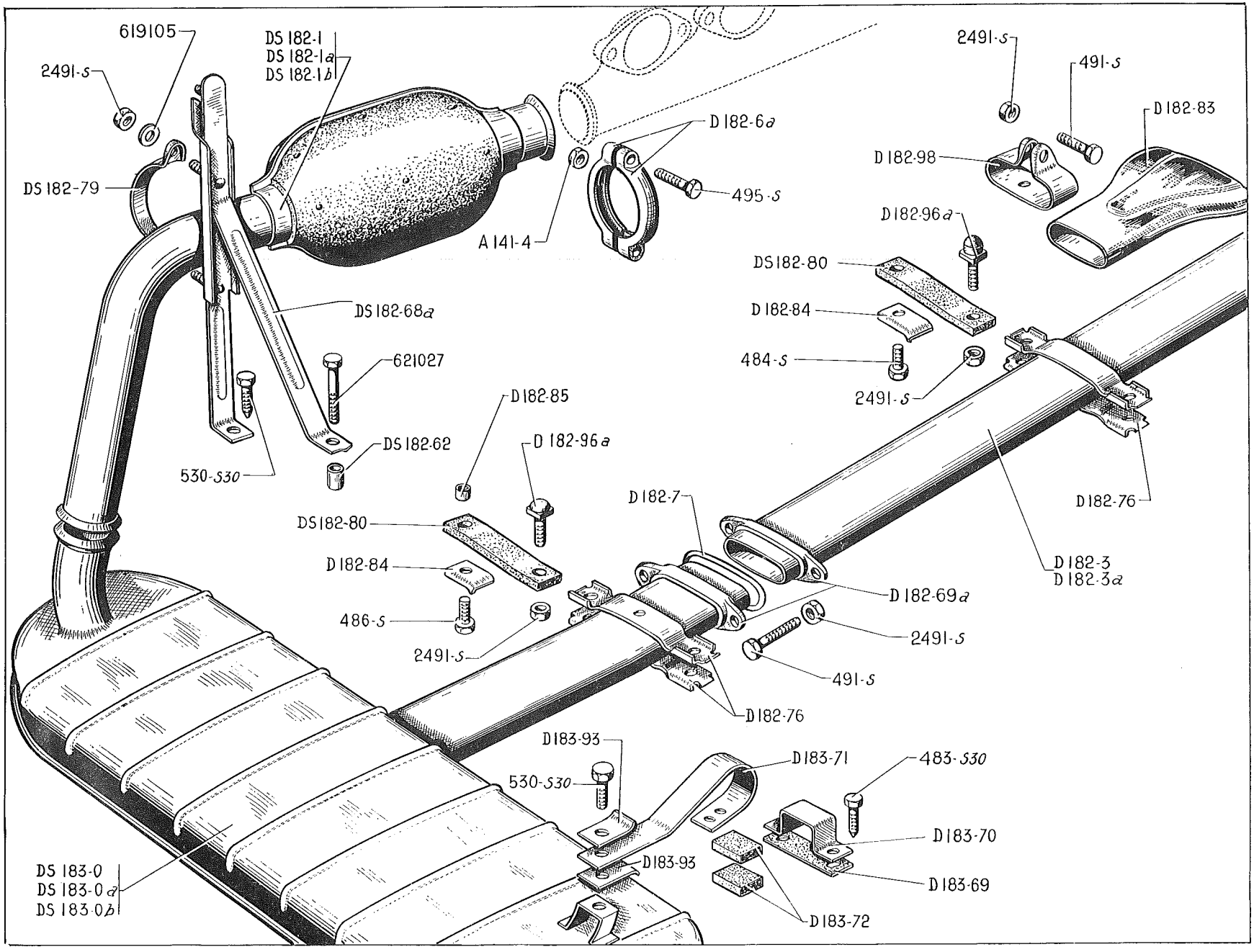
NUMBER	DESCRIPTION	No. OFF
A 174-84	Joint, fibre, 4.5 x 8 x 0.5, for petrol gauge tank unit (R. VI).	3
A 175-14	Drain plug, 8 diameter x 100 pitch, length under head 7 mm (R. VI).	1
HG 175-15	Collar, 34 x 84 x 15, for filler pipe.	1
D 173-0a	Petrol pump AC (R. VI).	1
DS 173-0	Petrol pump GUIOT (R. VI).	1
DS 173-2	Filter element (RELLUMIX)(R. VI).	1
DM 173-8	Diaphragm for AC petrol pump (R. VI).	1
DM 173-9	Joint for filter bowl, AC petrol pump (R. VI).	1
DS 173-9	Joint for filter bowl, GUIOT petrol pump (R. VI).	1
D 174-3	Flexible pipe (Nylon) feeding petrol from tank to pump (R. VI).	1
DS 174-7	Flexible rubber pipe between pump and carburettor, length 320 mm.	
	Until September 1960.	1
	Since September 1962.	1
DS 174-67	Shield protecting flexible petrol feed pipe. Until September 1962.	1
D 174-72	Rubber grommet, 25 x 40 x 11, carrying flexible feed pipe on centre pillar.	2
D 174-73	Bracket for flexible feed pipe on sidemember.	1
D 174-75	Split rubber bush, 6 x 10 x 15, for protection on flexible petrol feed pipe.	11
D 174-76	Flexible clip with welded screw for securing flexible feed pipe. Until September 1962.	2
D 174-77	Clip, double, securing flexible feed pipe.	
	Until September 1962.	4
	Since September 1962.	7
D 174-80	Support for flexible petrol feed pipe on front pillar.	1
D 174-81	Rubber elbowed connection for flexible pipe on petrol pump.	1
D 174-82	Rubber connection, 6 x 15, for flexible pipe on tank, 280 mm long.	1
D 175-03	Petrol tank filler cap (R. VI).	1
D 175-1	Petrol tank, 65 litres (R. VI).	1
D 175-4a	Petrol filler tube (R. VI).	1
DS 175-5	Petrol gauge tank unit, 6 volts "Jaeger" (R. VI). Until September 1960.	1
DM 175-5a	Petrol gauge tank unit, 12 volts, "Jaeger" (R. VI). Since September 1961.	1
DS 175-5b	Petrol gauge tank unit, "ED" "Veglia" (R. VI). May 1957 - January 1958.	1
DS 175-5c	Petrol gauge tank unit, 12 volts, "Jaeger" (R. VI). Until September 1961.	1
D 175-9a	Rubber elbow connection, filler tube to tank, 38 x 47, length 163 mm.	1
DM 175-13	Filter for petrol tank air vent pipe (R. VI). Export. Since May 1960.	1
DS 175-14a	Drain plug with filter and joint, reserve side, (20 x 150), 21 mm across flats (R. VI).	1
D 175-17	Sealing strip for petrol tank housing panel (R. VI).	3
D 175-18	Strap for securing reservoir.	2
D 175-53	Transverse rubber packing tube for tank, 298 mm long. Until January 1958.	2
DM 175-53	Transverse rubber packing tube for tank, 47 mm long. Since January 1958.	4
D 175-54	Rear rubber packing tube for tank strap 45 mm long.	2
D 175-60	Rubber packing piece for tank, 40 mm long (R. VI).	6
D 175-63	*Clip securing air vent pipe. Until February 1958. No longer supplied.*	2
DS 175-63	Clip securing air vent pipe (R. VI). Since February 1958.	2
D 175-66	Connecting sleeve, rubber, 11 x 18 x 147, for air vent pipe.	2
D 175-67	Rubber strap beneath tank, 380 x 25 x 2.	5
D 175-72	Clip securing filler tube, 39 mm high, 2 slots 60 mm between centres.	1
DS 175-75	Rubber sleeve, 4 x 8 x 30, for air vent tube protection. Since February 1958.	3
D 175-80	Rubber washer, 19 x 29 x 3, sealing cup on air vent pipe.	1
DS 175-81	Outer cup for air vent tube (R. VI). Since February 1958.	1

The numbers underlined indicate new parts which do not appear on the illustration.

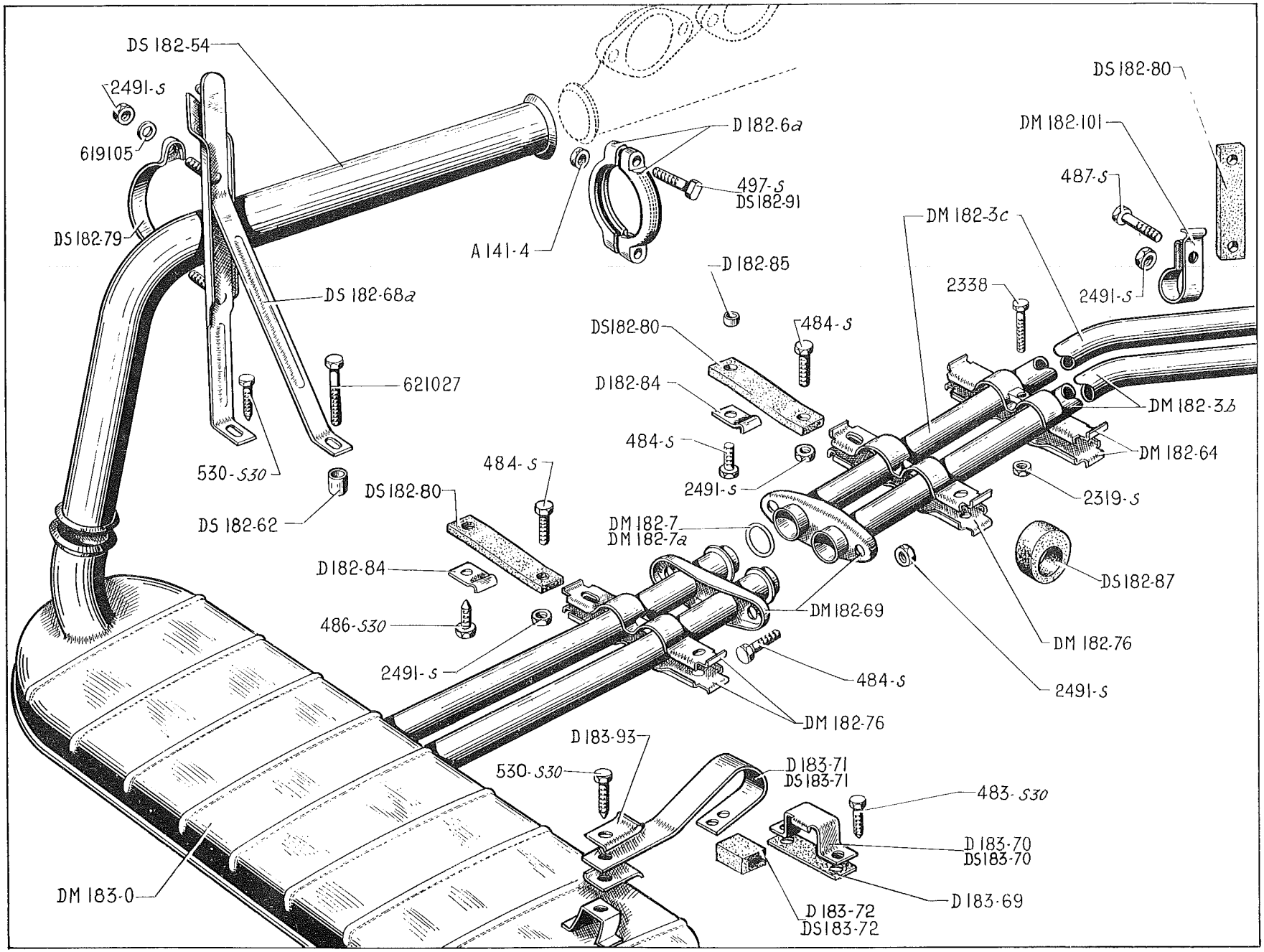
NUMBER	DESCRIPTION	No. OFF
D 175-83	*Connecting sleeve, rubber, for air vent tube (2.5 x 9 x 40). Until February 1958. No longer supplied.*	1
DS 175-84	Air tube on tank (Rilsan) (R. VI). Since February 1958. Replaces earlier type; order in addition: 2-DS 175-63, 3-DS 175-75, 1-190-S (R. III).	1
D 175-103	Front support on body for tank strap.	2
D 175-108	Protecting piece for tank, 540 mm, 50 mm wide.	2
DM 175-110	Support for air filter for tank (R.VI). Export. Since May 1960.	1
76-S 30	Screw, round head, 4 diameter x 30 long, securing petrol gauge tank unit "Jaeger" (R. III).	3
124-S 30	Screw, round head, 5 diameter x 12.5 long, securing protection plate for flexible feed pipe (R. III). Until September 1962.	4
135-S	Screw, round head, 5 diameter x 40 long, securing tank straps (R. III).	2
189-S	Screw, raised head, countersunk, 5 diameter x 25 long, securing cup for air vent pipe (R. III). Until February 1958.	1
190-S	Screw, raised head countersunk, 5 diameter x 35 long, securing cup (R. III). Since February 1958.	1

NUMBER	DESCRIPTION	No. OFF
1.062-S	Grommet, rubber, 12 x 21 x 5, for air vent pipe (R. III).	2
1.065-S	Grommet, rubber, 22 x 18 x 8, for flexible feed pipe on body (R. III).	3
1.797-S	Joint, fibre, 20.4 x 26 x 2, for drain plug, reserve side (R. VI).	1
2.312-S	Washer, 5.5 x 12 (R. III) for nuts securing:	
	- filler tube clip.	2
	- air vent tube.	2
2.319-S	Nut, hex., 5 diameter x 75 pitch (R. III) securing:	
	- filler tube clip.	2
	- air vent tube.	2
	- air vent cup screw.	1
	- plate with welded screw.	2
2.334-S	Washer, shakeproof, 5.2 x 9.4, for screws securing clips (R. VI).	
	- Until September 1962.	7
	- Since September 1962.	13
2.462-S	Joint, fibre, 8.2 x 12 x 1, for drain plug (R. VI).	1
2.524-S	Clip, single, securing flexible feed pipe (R. III).	1

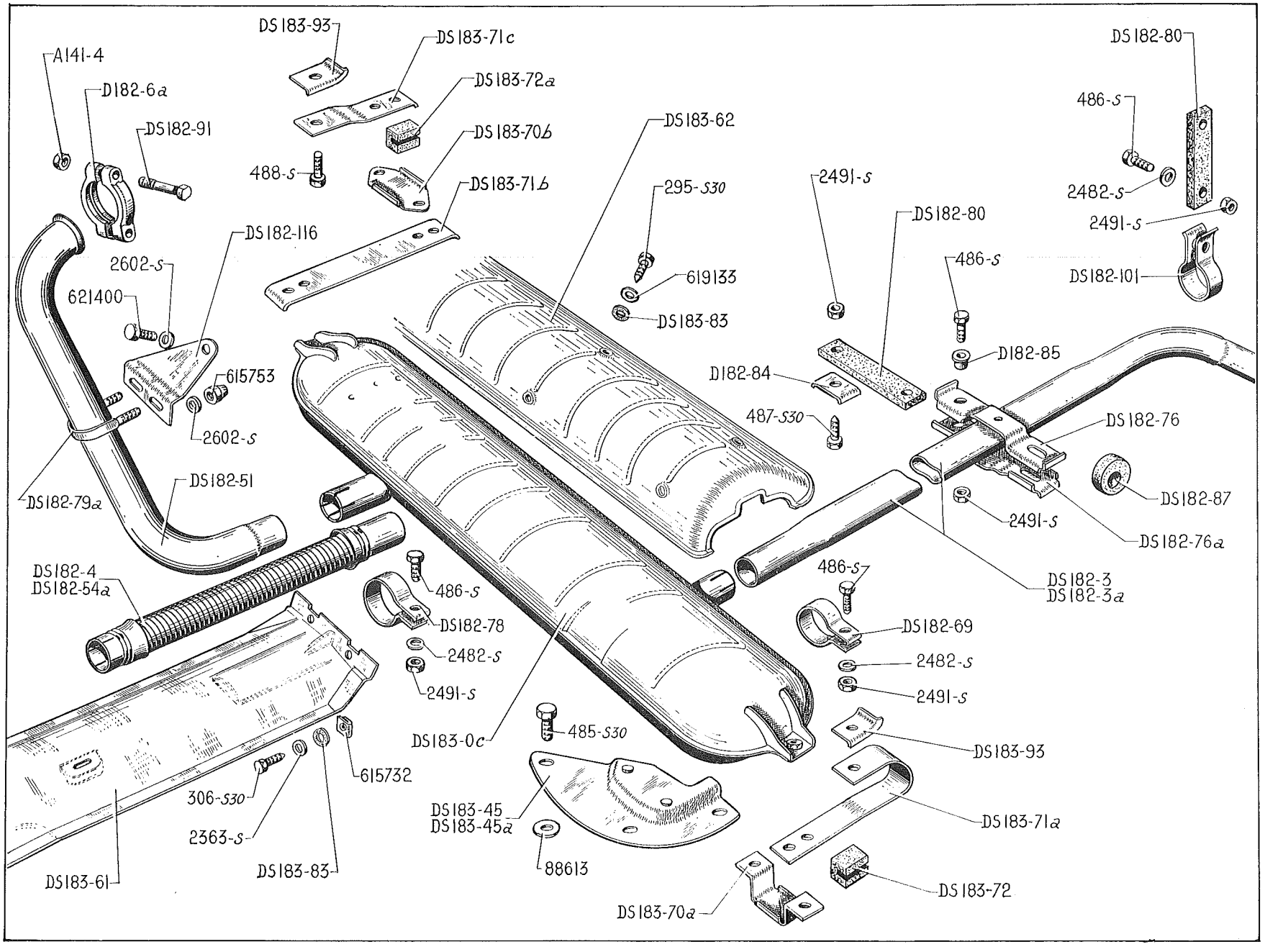
NUMBER	DESCRIPTION	No. OFF
2.659	Screw, hex. head, 5 diameter x 13 long, securing double plate on crossmember (R. III). Since September 1962.	3
586.877	Diaphragm for GUIOT petrol pump (R. VI).	1
595.022	Joint between pump and cylinder block, 66 mm between hole centres (R. VI).	1
595.157	Flexible rubber pipe between pump and carburettor, 200 mm long (R. VI). September 1960 - September 1962.	1
595.386	Joint, rubber, 36 x 55 x 2 (3 holes 4.5 diameter) for petrol gauge tank unit (R. VI).	1
614.007	Clip securing connecting sleeve on air vent pipe, 190 mm long (R. VI).	4
614.015	Clip securing connecting sleeve, 360 mm long (R. VI).	2
621.050	Screw, hex. head, 5 diameter x 20 long, securing double plate on sidemember (R. IV). Since September 1962.	7
621.062	Screw, hex. head, 5 diameter x 14 long, securing clip for flexible feed pipe (R. III). Until September 1962.	6


619105
2491-S
DS 182-1
DS 182-1a
DS 182-1b
DS 182-79
A 141-4
D 182-6a
495-S
2491-S
491-S
D 182-83
D 182-98
D 182-96a
DS 182-80
D 182-84
484-S
2491-S
DS 182-68a
621027
530-S30
DS 182-62
D 182-85
D 182-96a
DS 182-80
D 182-84
486-S
2491-S
D 182-7
D 182-76
D 182-3
D 182-3a
D 182-69a
2491-S
491-S
D 182-76
D 183-93
530-S30
D 183-93
D 183-71
483-S30
D 183-70
D 183-69
D 183-72
DS 183-0
DS 183-0a
DS 183-0b

NUMBER	DESCRIPTION	No. OFF
	Until February 1958	
A 141-4	Nut, hex. 7 diameter 100 pitch securing half clips.	4
DS 182-1	*Expansion chamber. Until February 1956. Replaced by DS 182–54; order in addition: 1–DS 181–1a, 1–DS 181–4b, 1–DS 181–5b, 1–DS 181–6a, 1–DS 183–0b, 1–D 182–3a (R. VI).*	1
DS 182-1a	*Expansion chamber. February 1956 – June 1957. Replaced by DS 182–54.*	1
DS 182-1b	*Expansion chamber without horn protection shield. Since June 1957. Replaced by DS 182–54.*	1
D 182-3	Exhaust outlet pipe under body 3,420 mm long. Until November 1956. (R. VI).	1
D 182-3a	Exhaust outlet pipe under body without clip, 3,336 mm long (R. VI). Since November 1956.	1
D 182-6a	Half clip for assembling expansion chamber on manifold and silencer.	4
D 182-7	Joint, oval between exhaust pipe and outlet pipe under body (R. VI).	1
DS 182-62	Distance piece 9.5 x 18 x 18 for bracket securing expansion chamber.	1
DS 182-68a	Bracket for clip for expansion chamber, with welded screws and bonnet support plate.	1
D 182-69a	Flanged end on silencer pipe and outlet pipe (R. VI).	2
D 182-76	Half clip securing exhaust pipe under body.	6
DS 182-79	Clip securing expansion chamber on bracket.	1
DS 182-80	Rubber strip 90 x 30 x 8 securing exhaust pipe under body, 2 holes 10.2 diameter at 62 mm between centres (without distance piece).	6
D 182-83	Fish tail for exhaust pipe.	1
D 182-84	Plate for rubber strips securing exhaust pipe under body (28 x 28 x 1.5) 1 hole 7.5 mm (R. VI).	6
D 182-85	Distance piece for tightening strap (R. VI).	12
D 182-96a	Screw, square head 7 diameter 21 long with rubber buffer 15 mm thick assembling centre and rear half clips on exhaust pipes.	4
D 182-98	Clip securing fish tail to exhaust pipe.	1
DS 183-0	*Exhaust silencer. Until February 1956. Replaced by DS 183–0b; order in addition: 1–DS 181–1a, 1–DS 181–4b, 1–DS 181–5b, 1–DS 181–6a, 1–DS 182–54, 1–D 182–3a (R. VI).*	1
DS 183-0a	*Exhaust silencer. February 1956 – November 1956. Replaced by DS 183–0b; order in addition: 1–D 182–3a (R. VI).*	1
DS 183-0b	Exhaust silencer, length of outlet pipe 760 mm. Since November 1956.	1
D 183-69	Fibre plate 72 x 35 x 2 between crossmember and clamp securing silencer spring support (R. VI).	1
D 183-70	Clamp securing silencer spring support.	1
D 183-71	Spring support for silencer.	1
D 183-72	Rubber packing piece 35 x 27 x 10 positioning silencer spring support.	2
D 183-93	Plate securing silencer spring, 1 hole 9.5 mm.	2
483-S-30	Screw, hex. head 7 diameter 15 long, securing clamp holding silencer spring support (R. III).	2
484-S	Screw, hex. head 7 diameter 17.5 long (R. III) assembling :	
	- half clips centre and rear for exhaust pipe on silencer.	4
	- rubber strips for exhaust pipe on body at rear.	2
486-S	Screw, hex. head 7 diameter 22.5 long, securing rubber strips for exhaust pipe on the front and centre of the body (R. III).	4
491-S	Screw, hex. head 7 diameter 35 long (R. III) securing:	
	- clip for fish tail on exhaust pipe.	1
	- assembling exhaust pipes.	2
495-S	Screw, hex. head 7 diameter 45 long, for half clips securing expansion chamber (R. III).	4
530-S-30	Screw, hex. head pointed 9 diameter 22 long (R. III) securing :	
	- expansion chamber bracket	1
	- spring on support for silencer	1
2.491-S	Nut, hex. 7 diameter 100 pitch (R. III) for tightening :	
	- clip to expansion chamber bracket	2
	- screws assembling the half clips on exhaust pipe.	6
	- exhaust pipe assembly.	2
	- screw securing fish tail to exhaust pipe.	1
619.105	Washer 7.5 x 14 x 2 for nuts securing expansion chamber to bracket (R. III).	2
621.027	Screw, hex. head 9 diameter 50 long securing bracket for expansion chamber (R. III).	1


DS 182-54
2491-S
619105
DS 182-79
DS 182-68a
621027
530-S30
DS 182-62
A 141-4
D 182-6a
497-S
DS182-91
D 182-85
DS182-80
484-S
D182-84
484-S
2491-S
484-S
DS182-80
D182-84
486-S30
2491-S
DM 182-7
DM 182-7a
DM 182-69
484-S
DM 182-76
D 183-93
530-S30
D 183-71
DS183-71
483-S30
D 183-70
DS183-70
D 183-69
D 183-72
DS183-72
DM 183-0
DS 182-80
DM 182-101
487-S
2491-S
DM 182-3c
2338
DM 182-3b
DM 182-64
2319-S
DS182-87
DM 182-76
2491-S

NUMBER	DESCRIPTION	No. OFF
	February 1958-September 1962	
A 141-4	Nut, hex., 7 diameter x 100 pitch, securing half clips.	4
DM 182-3b	Outlet pipe (steel), left-hand. Since May 1960 (R. VI). Replaces aluminium pipe; order in addition: 1-DM 182-7a (R. VI).	1
DM 182-3c	Outlet pipe (steel), right-hand. Since May 1960 (R. VI). Replaces aluminium pipe; order in addition: 1-DM 182-7a (R. VI).	1
D 182-6a	Half clip for assembling expansion chamber with pipe.	4
DM 182-7	Joint, round, 28 x 35 x 3.5, between exhaust pipe and outlet pipe under body (R. VI). Until May 1960.	2
DM 182-7a	Joint, round (copper) 28 x 35 x 3.5 between exhaust pipe and outlet pipe (R. VI). Since May 1960.	2
DS 182-54	Front pipe without expansion chamber, non-developed length 623 mm. Since November 1959.	1
DS 182-62	Distance piece, 9.5 x 18 x 18, for bracket carrying clip securing expansion chamber.	1
DM 182-64	Half clip securing rear of outlet pipes. Until June 1961. Since June 1961.	 2 4
DS 182-68a	Bracket for clip of expansion chamber with welded screws.	1
DM 182-69	Flange for assembling outlet pipes.	2
DM 182-76	Half clip securing outlet pipes under body.	4
DS 182-79	Clip securing expansion chamber on bracket.	1
DS 182-80	Rubber strap 90 x 30 x 8 securing outlet pipes under body, 2 holes 10.2 mm at 62 mm between centres (without distance pieces).	5
D 182-84	Plate, 28 x 28 x 1.5, one hole 7.5 mm diameter securing rubber straps for outlet pipes (R. VI).	4
D 182-85	Distance piece 8 x 10 x 7 for rubber straps (R. VI).	8
DS 182-87	Rubber buffer protecting outlet pipes.	6
DS 182-91	Screw, round head (2 flats) for half clips securing front pipe on manifold and expansion chamber. Since May 1960.	4
DM 182-101	Clip securing rear of outlet pipes.	2
DM 183-0	Exhaust silencer.	1
D 183-69	Fibre plate, 72 x 35 x 2 between crossmember and clamp securing silencer spring support (R. VI). Until March 1959.	1
D 183-70	Clamp securing silencer spring support, 52 mm between centres. Until March 1959.	1
DS 183-70	Clamp securing silencer spring support, 60 mm between centres. Since March 1959.	1
D 183-71	Silencer spring support, total length 111 mm. Until March 1959.	1
DS 183-71	Silencer spring support, total length 115 mm. Since March 1959.	1
D 183-72	Rubber packing piece 35 x 27 x 10 for positioning silencer spring support. Until March 1959.	2
DS 183-72	Rubber packing piece, slotted 35 x 23.5 17 for positioning silencer spring support. Since March 1959.	2
D 183-93	Plate securing silencer spring support, 40 x 27 x 1.8, one hole 9.5 mm.	2
483-S 30	Screw, hex. head, 7 diameter x 15 long, securing clamp holding silencer spring support (R. III).	2
484-S	Screw, hex. head, 7 diameter x 17.5 long (R. III) for assembling: - clamp for outlet pipes. - half clips, front and centre for outlet pipes. - rubber strips for centre and rear supports.	 2 4 3
486-S 30	Screw, hex. head, 7 diameter x 22.5 long, pointed for tightening rubber strips on the silencer outlet pipes (R. III).	2
487-S	Screw, hex. head, 7 diameter x 25 long, for tightening rear clips for outlet pipes (R. III).	1
497-S	Screw, hex. head, 7 diameter x 50 long, for tightening half clips securing front pipe (R. III). Until May 1960.	4
530-S 30	Screw, hex. head, pointed, 9 diameter x 22 long, securing (R. III): - clip support for front pipe. - spring on support plate for silencer.	 1 1
2.319-S	Nut, hex., 5 diameter x 75 pitch, for screws securing rear half clips for outlet pipes (R. III).	1
2.338	Screw, hex. head, 5 diameter x 20 long, securing rear half clips for outlet pipes (R. III). Until June 1961. Since June 1961.	1 2
2.491-S	Nut, hex., 7 diameter x 100 pitch (R. III) securing: - clip to expansion chamber bracket and front pipe on bracket. - rubber strip on front half clip, centre and rear half clips. - rear outlet pipe clips.	 2 6 2
619.105	Washer, 7.5 x 14 x 2 for nut securing expansion chamber clip on bracket (R. III).	2
621.027	Screw, hex. head, 9 diameter x 50 long, securing bracket for expansion chamber (R. III).	1


A141-4
D182-6a
DS182-91
DS183-93
DS183-71c
DS183-72a
DS183-70b
488-S
DS183-71b
DS182-116
2602-S
621400
615753
2602-S
DS182-79a
DS182-51
DS182-4
DS182-54a
486-S
DS182-78
2482-S
2491-S
DS183-0c
485-S30
615732
306-S30
2363-S
DS183-83
DS183-61
DS183-45
DS183-45a
88613
DS183-62
295-S30
619133
DS183-83
2491-S
DS182-80
486-S
D182-85
D182-84
487-S30
DS182-80
486-S
2482-S
2491-S
DS182-101
DS182-76
DS182-87
2491-S
DS182-76a
DS182-3
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486-S
DS182-69
2482-S
2491-S
DS183-93
DS183-71a
DS183-72
DS183-70a

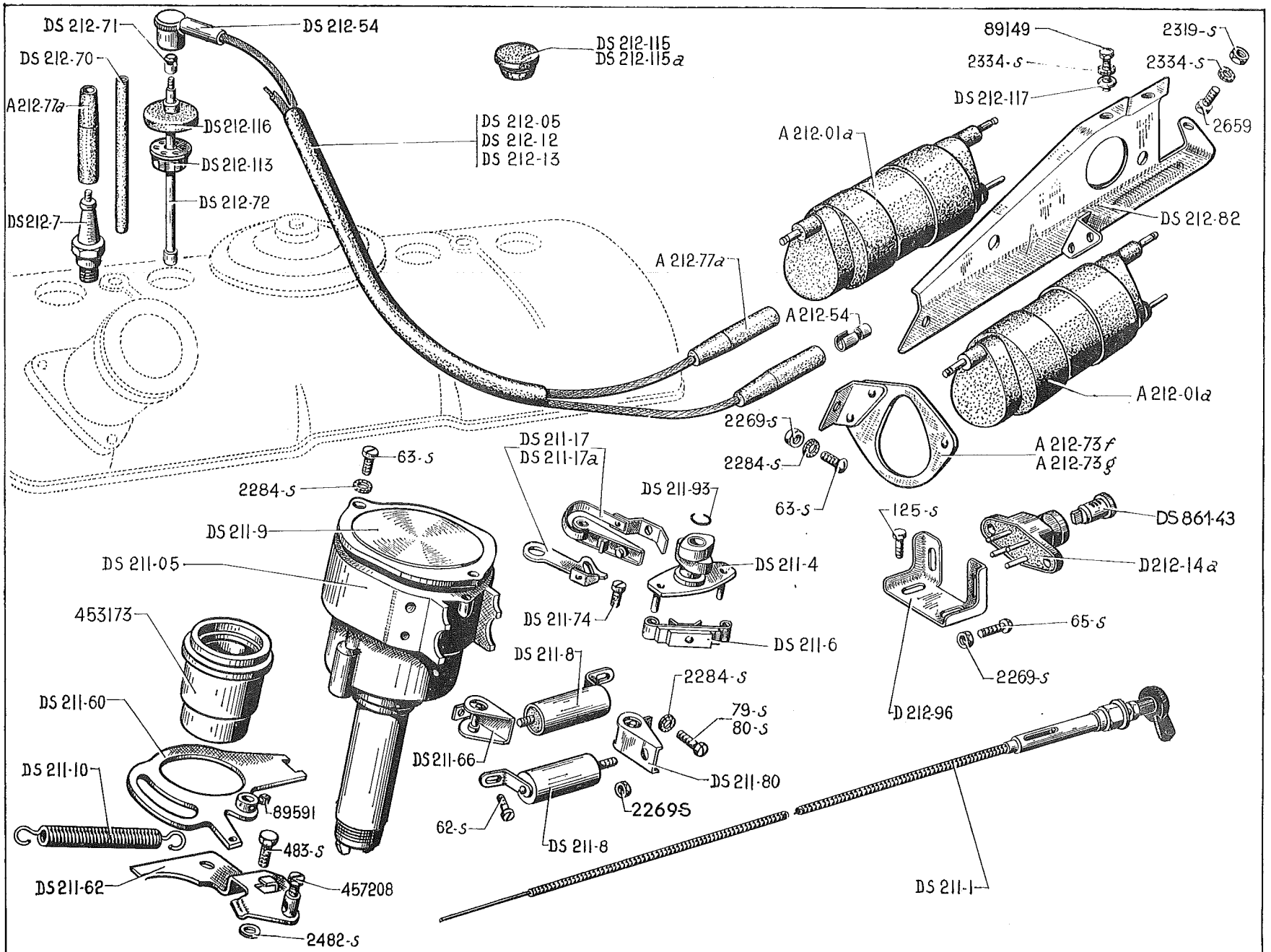
NUMBER	DESCRIPTION	No. OFF
	Since September 1962	
A 141-4	Nut, hex., 7 x 100, securing half clips.	2
DS 182-3	Outlet pipe under body (R. VI). L.H. steering.	1
DS 182-3a	Outlet pipe under body (R. VI). R.H. steering.	1
DS 182-4	Intermediate inlet pipe to silencer (R. VI). Since January 1963.	1
D 182-6a	Half clip assembling connecting pipe on front pipe.	2
DS 182-51	Front exhaust pipe.	1
DS 182-54a	*Connecting pipe between front pipe and silencer. Until January 1963. Replaced by DS 182-4.*	1
DS 182-69	Clip securing outlet pipe under body (front part).	1
DS 182-76	Half clip, upper, securing outlet pipe under body. L.H. steering. R.H. steering.	 1 2
DS 182-76a	Half clip, lower, securing outlet pipe under body. L.H. steering. R.H. steering.	 1 2
DS 182-78	Clip assembling connecting pipe on front pipe and silencer.	2
DS 182-79a	Clip securing connecting pipe.	1
DS 182-80	Band, rubber, 90 x 30 x 8, for outlet pipe under body, 2 holes 10.2 diameter, 62 mm between centres. L.H. steering. R.H. steering.	 3 4
D 182-84	Plate, 28 x 28 x 1.5, one hole 7.5 diameter securing rubber band (R. VI).	2
D 182-85	Distance piece, 10 x 8 x 7, for rubber band (R. VI). L.H. steering. R.H. steering.	 6 8
DS 182-87	Buffer, rubber for protection of outlet pipe. L.H. steering. R.H. steering.	 2 4
DS 182-91	Screw, round head, (2 flats) for half clips assembling connecting pipe on front pipe.	2
DS 182-101	Clip securing outlet pipe under body (rear part). L.H. steering.	1
DS 182-116	Plate securing front exhaust pipe.	1
DS 182-124	*Shield for gusset on engine bracket,* R.H.	1
DS 182-125	Washer, fibre, for insulating shield for gusset on engine bracket (R. VI).	5
DS 183-0c	Exhaust silencer.	1
DS 183-45	Support clamp, securing silencer spring support, left-hand.	1
DS 183-45a	Support clamp, securing silencer spring support, right-hand.	1
DS 183-61	*Shield for connecting pipe. Replaced by DX 183-61.*	1
DS 183-62	*Shield for exhaust silencer. Replaced by DX 183-62.*	1
DS 183-70a	Clamp, securing silencer spring support. September 1962 - October 1962. Since October 1962.	2 4
DS 183-70b	Intermediate plate between upper and lower spring clamp. Since October 1962.	2
DS 183-71a	Spring support for silencer. Right and left-hand. September 1962 - October 1962. Left-hand. Since October 1962.	2 1
DS 183-71b	Lower spring, right-hand, for silencer suspension. Since October 1962.	1
DS 183-71c	Upper spring, right-hand, for silencer suspension. Since October 1962.	1
DS 183-72	Rubber packing, split, 35 x 23.5 x 17, retaining spring supports for silencer. Right and left-hand. September 1962 - October 1962. Left-hand. Since October 1962. Lower spring, right-hand. Since October 1962.	 4 2 4
DS 183-72a	Rubber packing, split, 35 x 23.5 x 17, retaining upper spring support right-hand, for silencer (white paint mark). Since October 1962.	2
DS 183-83	Washer, (fibre), 24 x 8.2 x 2, for the screws securing the shields (R. VI).	8
DS 183-93	Plate, 40 x 27 x 1.8, one hole 7.5 diameter, securing silencer spring support.	4
295-S 30	Screw, hex. head, pointed, 5 diameter x 16 long, securing shields (R. III).	8
306-S 30	Screw, hex. head, pointed, 6 diameter x 20 long, securing shield for connecting pipe on shield for silencer (R. III).	2
485-S 30	Screw, hex. head, pointed, 7 diameter x 20 long, securing clamp supports (R. III).	6
486-S	Screw, hex. head, 7 diameter x 22.5 long (R. III) securing : - clip on connecting pipe. - clip on outlet pipe. - flexible band on support and clip. L.H. steering.	 2 3 2

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
487-S 30	Screw, hex. head, pointed, 7 diameter x 25 long, securing flexible band under body (R. III).	
	L.H. steering.	2
	R.H. steering.	4
488-S	Screw, hex. head, 7 diameter x 28 long, securing plate tightening silencer spring support (R. III).	2
2.363-S	Washer, plain, 6.5 x 14, for screws securing shield for connecting pipe on shield for silencer (R. III).	2
2.482-S	Washer, plain, 7.5 x 14, for screws securing clip and flexible band (R. III).	
	L.H. steering.	11
	R.H. steering.	13

NUMBER	DESCRIPTION	No. OFF
2.491-S	Nut, hex., 7 x 100, for securing (R. III):	
	- fixing clips.	5
	- clamp on support.	4
	- flexible bands. L.H. steering.	2
	R.H. steering.	4
2.602-S	Washer, plain, 10.5 x 22, for screw securing front pipe on plate (R. III).	1
88.613	Washer, plain, 7.5 x 30 x 2.4, for screw securing clamp support (R. III).	6

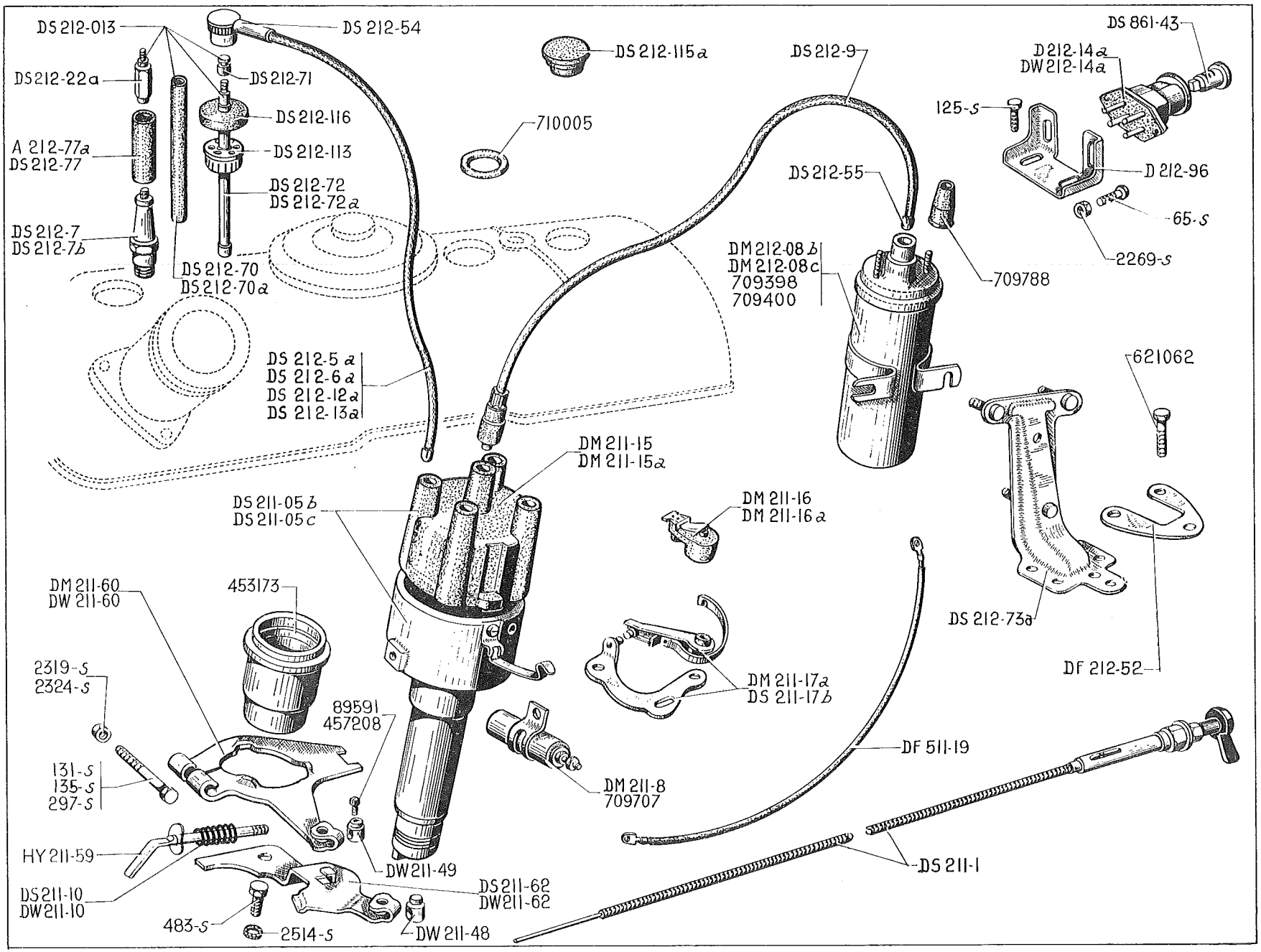
NUMBER	DESCRIPTION	No. OFF
615.732	Nut clips for screws securing screen for connecting pipe on silencer shield (R. VI).	2
615.753	Nut, special for tightening clip on plate fixing front pipe (R. VI).	2
619.133	Washer, plain, 5.25 x 15 x 1.5, for screws securing shields (R. VI).	8
621.400	Screw, 10 diameter x 28 long, tightening plate securing front pipe (R. III).	1


DS 212-71
DS 212-54
DS 212-70
A 212-77a
DS 212-116
DS 212-113
DS 212-72
DS212-7
DS 212-115
DS 212-115a
DS 212-05
DS 212-12
DS 212-13
89149
2319-S
2334-S
2334-S
DS 212-117
2659
A 212-01a
DS 212-82
A 212-77a
A 212-54
A 212-01a
2269-S
2284-S
63-S
A 212-73f
A 212-73g
63-S
2284-S
DS 211-17
DS 211-17a
DS 211-93
DS 211-9
DS 211-05
DS 211-4
125-S
DS 861-43
D212-14a
453173
DS 211-74
DS 211-6
65-S
2269-S
DS 211-8
2284-S
79-S
80-S
D 212-96
DS 211-60
DS 211-66
DS 211-80
DS 211-10
89591
62-S
22695
DS 211-8
483-S
DS 211-62
457208
2482-S
DS 211-1

NUMBER	DESCRIPTION	No. OFF
	Until July 1959	
A 212-01a	*Ignition coil with flexible insulation. Replaced by AZU 212-01 (R. VI); order in addition: 2-AZ 511-32 (R. VI).*	2
A 212-54	*Terminal end for spark plug lead, coil side 29.5 long (R. VI). No longer supplied.*	4
A 212-73f	Bracket for coil upper rear R.H. and lower front L.H.	2
A 212-73g	Bracket for coil, upper front R.H. and lower rear L.H.	2
A 212-77a	Rubber protection sleeve, 6.5 x 15 x 60 (R. VI).	
	- spark plug end.	4
	- coil end.	4
DS 211-05	Contact breaker complete (R. VI).	1
DS 211-1	Ignition control 495 mm long (R. VI).	1
DS 211-4	Cam with drive (R. VI).	1
DS 211-6	Automatic advance weights (R. VI).	2
DS 211-8	Condenser (R. VI).	2
DS 211-9	Cover for contact breaker (R. VI).	1
DS 211-10	Return spring for contact breaker, outside diameter 9 mm length 70 mm.	1
DS 211-17	Contact breaker complete, lower (R. VI).	1
DS 211-17a	Contact breaker complete, upper (R. VI).	1
DS 211-60	Lever for ignition control.	1
DS 211-62	Bracket with trunnion for holding contact breaker.	1
DS 211-66	Terminal clip, upper for condenser (R. VI).	1
DS 211-74	Screw for fixing contact supports (R. VI).	2
DS 211-80	Terminal lower for condenser (R. VI).	1
DS 211-93	Circlip securing cam (R. VI).	1
DS 212-05	Spark plug leads to No. 1 and No. 2 cylinders, assembly in sheath.	1
DS 212-7	Spark plug "Marchal" (35B) 14 mm (R. VI).	4
DS 212-12	Spark plug lead, coil to No. 3 cylinder, 250 mm long.	1
DS 212-13	*Spark plug lead, coil to No. 4 cylinder, 280 mm long. No longer supplied.*	1
D 212-14a	Ignition switch without lock barrel (R. VI).	1
DS 212-54	*Terminal for spark plug lead, connection end (R. VI). No longer supplied.*	4
DS 212-70	Insulating sleeve for rod connecting sparking plug, 112 mm long (R. VI).	4
DS 212-71	End piece upper, on rod connecting sparking plug (R. VI).	4
DS 212-72	*Rod only, connecting spark plug, 135 mm long (threaded 4 diameter x 75 pitch) (R. VI). Replaced by DS 212-72a; order in addition: 1-DS 212-22a, 1-DS 212-70a.*	4
DS 212-82	Support bracket for coil assembled with 2 brackets.	1
D 212-96	Bracket for ignition switch.	1
DS 212-113	Plug for sparking plug tube (R. VI).	4
DS 212-115	Blanking plug for box spanner hole in scuttle for 30 mm hole. Until February 1957.	1
DS 212-115a	Rubber blanking plug for box spanner hole in scuttle for 40 mm hole. Since February 1957.	1
DS 212-116	Rubber cap for sparking plug tube, 41 mm internal diameter.	4
DS 212-117	Rubber sealing washer, 4 x 10 x 1, under screw securing bracket on scuttle.	2
DS 861-43	Lock barrel for ignition switch (R. VI).	1
62-S	Screw, round head, 4 diameter x 7.5 pitch, securing condensers (R. III).	2
63-S	Screw, round head, 4 diameter x 10 long (R. VI) securing:	
	- contact breaker cover.	2
	- coil supports.	2
65-S	Screw, round head, 4 diameter x 15 long, securing ignition switch (R. III).	2
79-S	Screw, round head, 4 diameter x 12 long, securing contact arm and upper terminal (R. VI).	1
80-S	Screw, round head, 4 diameter x 16 long, securing contact arm and lower terminal (R. VI).	1
125-S	Screw, round head, 5 diameter x 15 long, securing ignition switch bracket (R. III).	2

46-CONTACT BREAKER AND DUCELLIER COIL-IGNITION CIRCUIT-IGNITION CONTROL

NUMBER	DESCRIPTION	No. OFF
483-S	Screw, hex. head, 7 diameter x 15 long, securing metal plate and lever (R. III).	2
2.269-S	Nut, hex., 4 diameter x 75 pitch (R. III) for screws securing:	
	- coil supports on bracket.	2
	- ignition switch.	2
	- condensers.	2
2.284-S	Washer, shakeproof, 4.2 x 8 (R. VI) for screws securing:	
	- contact arms.	2
	- condensers.	4
	- contact breaker cover.	2
	- coil supports.	2
2.319-S	Nut, hex., 5 diameter x 75 pitch, for screws securing coil bracket on scuttle (R. III).	1
2.334-S	Washer, shakeproof, 5.2 x 9.4, for screws securing coil bracket (R. VI).	3
2.482-S	Washer, 7.5 x 14, for screw securing lever (R. III).	1
2.659	Screw, hex. head, 5 diameter x 13 long, securing coil bracket on scuttle (R. III).	1
89.149	Screw, hex. head, 5 diameter x 13 long, securing coil bracket on scuttle (R. III).	2
89.591	Screw, square head, 4 diameter x 8 long, tightening cable (R. III).	1
453.173	Housing for contact breaker (R. III).	1
457.208	Screw, hex. head, 5 diameter x 7.5 long, locking ignition control cable sheath (R. III).	1

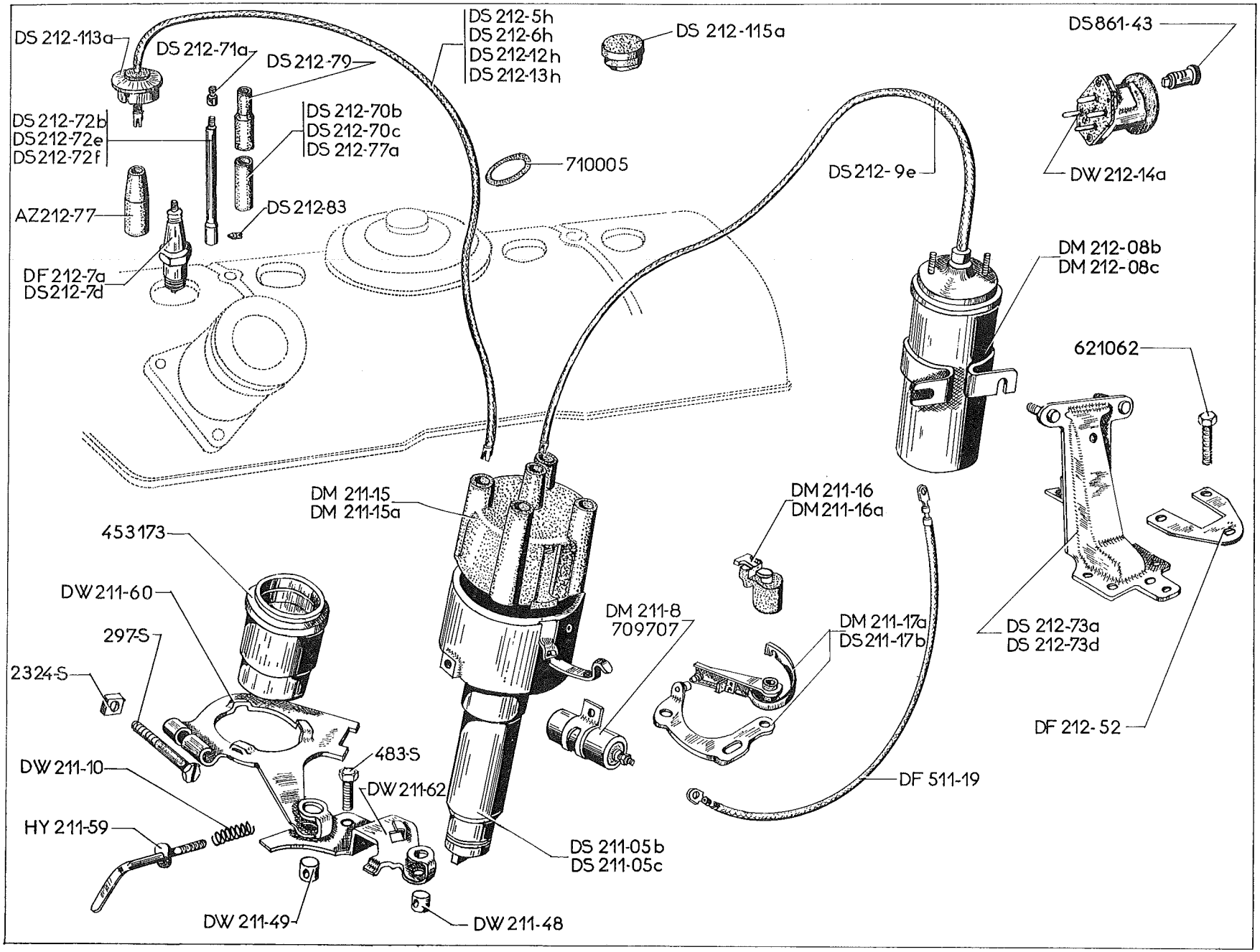

DS 212-013
DS 212-54
DS 212-115a
DS 212-9
DS 861-43
D 212-14a
DW 212-14a
DS 212-22a
DS 212-71
125-S
710005
DS 212-116
DS 212-55
D 212-96
A 212-77a
DS 212-77
DS 212-113
65-S
DS 212-72
DS 212-72a
2269-S
DS 212-7
DS 212-7b
DM 212-08b
DM 212-08c
709398
709400
709788
DS 212-70
DS 212-70a
621062
DS 212-5a
DS 212-6a
DS 212-12a
DS 212-13a
DM 211-15
DM 211-15a
DS 211-05b
DS 211-05c
DM 211-16
DM 211-16a
DS 212-73a
DF 212-52
DM 211-60
DW 211-60
453173
2319-S
2324-S
89591
457208
DM 211-17a
DS 211-17b
DF 511-19
131-S
135-S
297-S
DM 211-8
709707
HY 211-59
DW 211-49
DS 211-1
DS 211-10
DW 211-10
DS 211-62
DW 211-62
483-S
2514-S
DW 211-48

NUMBER	DESCRIPTION	No. OFF
	July 1959-April 1962	
A 212-77a	Rubber protection sleeve, 6.5 x 15, sparking plug side (R. VI). Until January 1960.	4
HY 211-59	Ignition control rod, threaded 5 x 75 (R. VI). Since March 1961.	1
DS 211-05b	Distributor complete "Ducellier" (R. VI).	1
DS 211-05c	Distributor complete S.E.V. (R. VI). Except U.S.A. 12 volts.	1
DS 211-1	Ignition control, 495 mm long (R. VI). Until March 1961.	1
DM 211-8	Condenser, "Ducellier" (R. VI).	1
DS 211-10	Return spring for distributor, external diameter 9 mm, length 70 mm. Until March 1961.	1
DW 211-10	Spring on rod for distributor adjustment, 8 mm diameter, length 27.6 mm (R. VI). Since March 1961.	1
DM 211-15	Distributor head "Ducellier" (R. VI).	1
DM 211-15a	Distributor head S.E.V. (R. VI). Except U.S.A. 12 volts.	1
DM 211-16	Rotor "Ducellier" (R. VI).	1
DM 211-16a	Rotor S.E.V. (R. VI). Except U.S.A. 12 volts.	1
DM 211-17a	Contact breaker with S.E.V. contacts (R. VI). Except U.S.A. 12 volts.	1
DS 211-17b	Contact breaker complete "Ducellier" (R. VI).	1
DW 211-48	Trunnion for fixed point controlling ignition advance, hole tapped 5 diameter x 75 pitch (R. VI). Since March 1961.	1
DW 211-49	Trunnion for lever controlling distributor, plain hole 5.25 diameter (R. VI). Since March 1961.	1
DM 211-60	Distributor lever. Until March 1961.	1
DW 211-60	Distributor lever (R. VI). Since March 1961.	1
DS 211-62	Bracket with trunnion for holding distributor. Until March 1961.	1
DW 211-62	Bracket fixing distributor housing without trunnion (R. VI). Since March 1961.	1
DM 212-08b	Ignition coil, 12 volts, "Ducellier" (R. VI). PRESTIGE. All Types except U.S.A. Since September 1960.	1
DM 212-08c	Ignition coil, 12 volts, S.E.V. (R. VI). U.S.A. and PRESTIGE All Types. Since September 1960.	1
DS 212-013	*Connection for sparking plug complete (without sparking plug). No longer supplied. Since January 1960.*	4
DS 212-5a	Sparking plug lead, distributor to No. 1 cylinder, 460 mm long.	1
DS 212-6a	Sparking plug lead, distributor to No. 2 cylinder, 400 mm long.	1
DS 212-7	Sparking plug "Marchal" (35B) 14 mm (R. VI).	4
DS 212-7b	Sparking plug AC (44F) 14 mm (R. VI).	4
DS 212-9	Lead, distributor to coil, 405 mm long.	1
DS 212-12a	Spark plug lead from distributor to No. 3 cylinder, 290 mm long.	1
DS 212-13a	Spark plug lead, distributor to No. 4 cylinder, 290 mm long.	1
D 212-14a	Ignition switch without lock barrel (R. VI). Until August 1961.	1
DW 212-14a	Ignition switch without lock barrel (R. VI). Since August 1961.	1
DS 212-22a	Suppressor end piece for Marchal spark plug, threaded 4 x 75 (R. VI). Since January 1960.	4
DF 212-52	Reinforcement plate for coil bracket.	1
DS 212-54	*Terminal for spark plug lead (R. VI). No longer supplied.*	4
DS 212-55	Terminal for spark plug lead (R. VI). Since January 1960.	5
DS 212-70	Insulating sleeve for rod connecting sparking plug, 112 mm long (R. VI). Until January 1960.	4
DS 212-70a	Insulating sleeve for rod connecting sparking plug, 84 mm long (R. VI). Since January 1960.	4
DS 212-71	End piece, upper, on rod connecting sparking plug, threaded 4 diameter x 75 pitch (R. VI).	4

50-CONTACT BREAKER AND DUCELLIER COIL-IGNITION CIRCUIT-IGNITION CONTROL

NUMBER	DESCRIPTION	No. OFF
DS 212-72	*Rod only, connecting sparking plug, 135 mm long (threaded 4 diameter x 75 pitch) (R. VI). Until January 1960. Replaced by DS 212-72a; order in addition: 1-DS 212-22a, 1-DS 212-70a.*	4
DS 212-72a	Rod only, connecting sparking plug, 110 mm long (threaded 4 diameter x 75 pitch) (R. VI). Since January 1960.	4
DS 212-73a	Support for coil.	1
DS 212-77	Protector, 9 x 12 x 70, for rod connecting sparking plug (R. VI). Since January 1960.	4
D 212-96	Bracket for ignition switch. Until August 1961.	1
DS 212-113	Plug for spark plug tube (R. VI).	4
DS 212-115a	Rubber plug for hole, 40 mm diameter for passage of spark plug spanner in the scuttle.	1
DS 212-116	Rubber cap for sparking plug tube, internal diameter 41 mm.	4
DF 511-19	Lead, coil to switch, 450 mm long.	1
DS 861-43	Switch lock barrel (R. VI).	1
65-S	Screw, round head, 4 diameter x 15 long, securing ignition switch (R. III).	2
125-S	Screw, round head, 5 diameter x 15 long, securing bracket for switch (R. III).	2
131-S	Screw, round head, 5 diameter x 30 long, tightening distributor lever (R. III). Until June 1960.	1
135-S	Screw, round head, 5 diameter x 40 long, tightening distributor lever (R. III). Since March 1961.	1
297-S	Screw, hex. head, slotted, 5 diameter x 35 long, tightening distributor lever (R. III). June 1960 - March 1961.	1
483-S	Screw, hex. head, 7 diameter x 15 long, securing metal plate and lever (R. III).	2
2.269-S	Nut, hex., 4 diameter x 75 pitch, for screw securing ignition switch (R. III).	2
2.319-S	Nut, hex., 5 diameter x 75 pitch, for screw tightening distributor lever (R. III). Until June 1960.	1
2.324-S	Nut, square, 5 diameter x 75 pitch, for screw tightening distributor clip (R. III). Since June 1960.	1
2.514-S	Washer, shakeproof, 7.3 x 12, for screw securing metal plate and lever (R. VI).	1
89.591	Screw, square head, 4 diameter x 8 long, securing cable (R. III).	1
453.173	Housing for distributor (R. III).	1
457.208	Screw, hex. head, slotted, 5 diameter x 7.5 long, locking the ignition control cable sheath (R. III).	1
621.062	Screw, hex. head, 5 diameter x 14 long, securing coil bracket (R. III)	2
709.398	Ignition coil, S.E.V. 6 volts (R. VI). Until September 1960.	1
709.400	Ignition coil Ducellier, 6 volts (R. VI). Until September 1960.	1
709.707	Condenser S.E.V. (R. VI).	1
709.788	Rubber protector, coil end (R. VI).	1
710.005	Rubber ring retaining sparking plug leads (R. III).	1

52-CONTACT BREAKER AND DUCELLIER COIL-IGNITION CIRCUIT-IGNITION CONTROL



NUMBER	DESCRIPTION	No. OFF
	Since April 1962	
AZ 212-77	Protector for sparking plug (R. VI).	4
HY 211-59	Spindle with washer for distributor control, threaded 5 x 75 (R. VI).	1
DS 211-05b	Distributor, DUCELLIER (R. VI).	1
DS 211-05c	Distributor S. E. V. (R. VI). Except U. S. A.	1
DM 211-8	Condenser DUCELLIER (R. VI).	1
DW 211-10	Spring for spindle on distributor control, 8 mm diameter x 27.6 mm long (R. VI).	1
DM 211-15	Distributor head DUCELLIER (R. VI).	1
DM 211-15a	Distributor head S. E. V. (R. VI). Except U. S. A.	1
DM 211-16	Rotor DUCELLIER (R. VI).	1
DM 211-16a	Rotor S. E. V. (R. VI). Except U. S. A.	1
DM 211-16b	Rotor, Ducellier, (arrangement with frequency modulated radio). (R. VI). Since June 1965.	1
DM 211-17a	Contact breaker with contact support S. E. V. (R. VI). Except U. S. A.	1
DS 211-17b	Contact breaker complete, DUCELLIER (R. VI).	1
DW 211-48	Trunnion, fixed point, controlling ignition advance, hole tapped 5 x 75 (R. VI).	1
DW 211-49	Trunnion, for ignition control lever, smooth hole 5.25 (R. VI).	1
DW 211-60	Distributor lever (R. VI).	1
DW 211-62	Plate for fixing housing, without trunnion (R. VI).	1

NUMBER	DESCRIPTION	No. OFF
DS 212-04e	Set of leads for plugs and ignition coil (R. VI).	1
DM 212-08b	Coil, 12 volts, DUCELLIER (R. VI).	1
DM 212-08c	Coil, 12 volts, S. E. V. (R. VI). Except U. S. A.	1
DS 212-5h	Spark plug lead from distributor to first cylinder, 520 mm long (R. VI).	1
DS 212-6h	Spark plug lead from distributor to second cylinder, 470 mm long (R. VI).	1
DF 212-7a	Sparking plug Champion, 14 mm (L 10) (R. VI). U. S. A. Since March 1963.	4
DS 212-7d	Sparking plug, MARCHAL, 14 mm, end piece threaded 4 x 70 (R. VI).	4
DS 212-9e	Lead from distributor to coil, 405 mm long (R. VI).	1
DS 212-12h	Spark plug lead from distributor to third cylinder, 370 mm long (R. VI).	1
DS 212-13h	Spark plug lead from distributor to fourth cylinder, 370 mm long (R. VI).	1
DW 212-14a	*Ignition switch, without lock barrel (R. VI). Until September 1964. Replaced by DW 212-14c.*	1
DW 212-14c	Ignition switch, without lock barrel (R. VI). Since September 1964.	1
DF 212-52	Plate, reinforcing coil bracket.	1
DS 212-70b	Sheath, 4.5 x 7 x 57, insulating spark plug connecting rod (R. VI). Until March 1963.	4
DS 212-70c	Sheath, 4.5 x 7 x 47, insulating spark plug connecting rod (R. VI). Since March 1963.	4

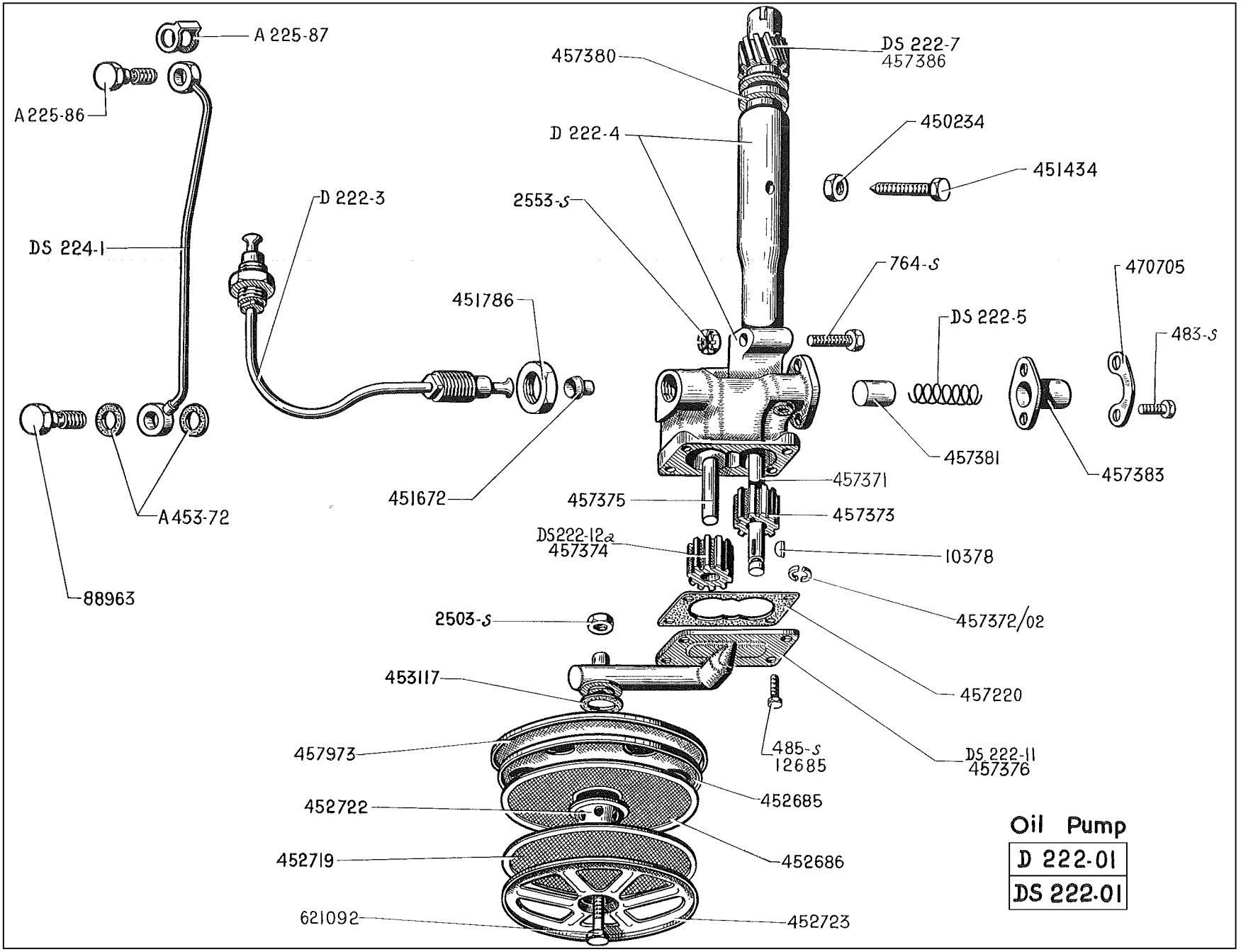
NUMBER	DESCRIPTION	No. OFF
DS 212-71a	End piece of spark plug connecting rod, threaded 4 x 70 (R. VI).	4
DS 212-72b	Rod, bare, connecting sparking plug, 82 mm long, threaded 4 x 70 (R. VI). Until March 1963.	4
DS 212-72e	Rod, bare, connecting sparking plug, 72 mm long, threaded 4 x 70 (R. VI). Except U. S. A. Since March 1963.	4
DS 212-72f	Rod, bare, connecting sparking plug, threaded 4 x 70, 72.5 mm long, one hole threaded 3 x 60, for screw securing plug (R. VI). U. S. A. Since March 1963.	4
DS 212-73a	Support for coil. Until September 1962.	1
DS 212-73d	Support for coil, with coil thrust plate. Since September 1962.	1
DS 212-77a	Protector, cardboard, 13 x 15 x 87, for spark plug connecting rod (R. VI). U. S. A. Since March 1963.	4
DS 212-79	Protector, 6.2 x 7.2 x 39, for union between connecting rod and sparking plug lead (R. VI). All Types. U. S. A. Until March 1963.	4
DS 212-83	Screw, 3 x 60, for securing connecting rod of sparking plug (R. VI). U. S. A. Since March 1963.	4
DS 212-113a	Plug for sparking plug well (R. VI).	4
DS 212-115a	Plug, rubber, for sealing 40 mm hole for passage of spark plug spanner in the scuttle.	1

The numbers underlined indicate new parts which do not appear on the illustration.

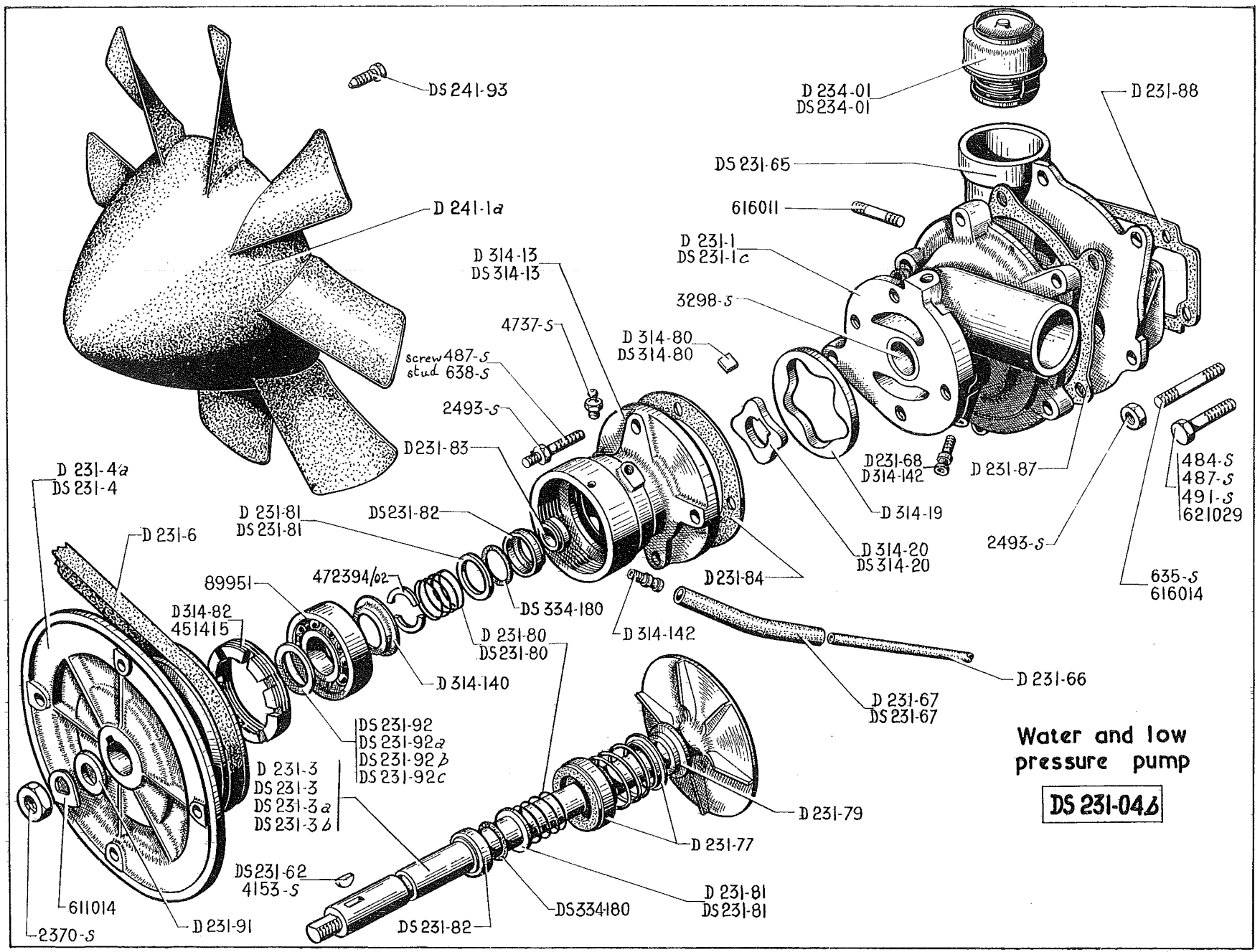
54-CONTACT BREAKER AND DUCELLIER COIL-IGNITION CIRCUIT-IGNITION CONTROL

NUMBER	DESCRIPTION	No. OFF
DF 511-19	Lead from coil to contact breaker, 450 mm long.	1
DS 861-43	Trunnion for ignition switch (R. VI).	1
297-S	Screw, hex. head, (slotted), 5 x 35, for securing ignition lever (R. III).	1
483-S	Screw, hex. head, 7 x 15, for securing lever and plate (R. III).	2
2.324-S	Nut, square, 5 x 75, for securing the screw in the ignition collar (R. III).	1
453.173	Ignition housing (R. III).	1
621.062	Screw, hex. head, 5 x 14, for securing coil (R. III).	2
709.707	Condenser S. E. V. (R. VI).	1
710.005	Rubber ring for retaining sparking plug leads (R. III).	1

56-OIL PUMP-OIL CIRCULATION



NUMBER	DESCRIPTION	No. OFF
A 225-86	Union screw, hex., 7 diameter x 18 long, (hole 1 mm diameter) securing lubrication pipe for valve rockers to cylinder head.	1
A 225-87	Joint, double, 7.2 mm for screw securing cylinder head (R. VI).	1
A 453-72	Joint, copper, 10.2 x 18, for rocker-arms lubrication pipes.	2
D 222-01	Oil pump complete with filters (pinion height 45.2). Since July 1959.	1
DS 222-01	Oil pump complete with filters (pinion height 34.5). Until July 1959.	1
D 222-3	Oil pipe between pump and cylinder head.	1
D 222-4	Body for oil pump with bracket.	1
DS 222-5	Spring for non-return valve.	1
DS 222-7	Pinion driving pump and distributor (total height 34.5 mm). Until July 1959.	1
DS 222-11	Base for oil pump forming support for filters (4 cylindrical holes). Since June 1960.	1
DS 222-12a	*Idler pinion for pump (10 teeth 24.9 mm high) (R. VI). March 1963 - September 1964. Replaced by 457.374.*	1
DS 224-1	Oil pipe for rocker-arms, 190 mm between centres.	1
483-S	Screw, hex. head, 7 diameter x 15 long, securing housing for piston spring (R. III).	2
485-S	Screw, hex. head, 7 diameter x 20 long securing base on pump body (R. III). Until June 1960. Since June 1960.	3 4
764-S	Screw, hex. head, 8 diameter x 42.5 long, tightening support tube on pump body (R. III).	1
2.503-S	Nut, hex., 7 diameter x 100 pitch, (height 6 mm) securing filters on pump base (R. III).	1
2.553-S	Nut, hex., castellated, 8 diameter x 125 pitch, for screw securing pump support tube (R. III).	1
10.378	Woodruff key for fixed pinion (2.5 mm thick) (R. I).	1
12.685	Screw, raised head, 7 diameter x 15 long, securing base on pump body (R. I). Until June 1960.	1
88.963	Union screw, hex. head, 10 diameter x 18 long, securing rocker-arms oil pipe on cylinder block (R. I).	1
450.234	Locknut, hex., 10 diameter x 100 pitch, (height 4 mm) for screw 451.434 securing pump support tube (R. I).	1
451.434	Screw, hex. head, pointed, 10 diameter x 30 long, securing support tube of pump (R. I).	1
451.672	Conical union for oil pipe between pump and cylinder block (R. I).	2
451.786	Locknut, hex., 20 diameter x 150 pitch, securing pipe between pump and cylinder block (R. I).	2
452.685	Cover, upper, for pump filters (6 holes 30 mm) (R. I).	1
452.686	Filter, upper for pump (30 mm diameter grommet) (R. I).	1
452.719	Filter, lower, for pump (11 mm diameter grommet) (R. I).	1
452.722	Distance piece for filters (R. I).	1
452.723	Lower plate for filters (6 triangular holes) (R. I).	1
453.117	Joint, 29 x 42, between pump base and upper protection shield (R. VI).	1
457.220	Joint for pump base, 0.05 mm thick (R. VI).	1
457.371	Drive spindle for pinion (288.5 mm long).	1
457.372/02	Retaining cotters for fixed pinion, height 7 mm (2 parts) (R. I).	1
457.373	Fixed pinion, straight teeth (10 teeth, 24.9 mm high) (R. I).	1
457.374	Idler pinion, straight teeth (10 teeth, 24.9 mm high) (R. I). Until March 1963. Since September 1964.	1
457.375	Spindle for idler pinion, 44 mm long (R. I).	1
457.376	*Base for oil pump forming support for filters (3 cylindrical holes, 1 hole countersunk) (R. I). Until June 1960. Replaced by DS 222-11; order in addition: 1-485-S (R. III), 1-457.973 (R. I).*	1
457.380	Bush for support tube, 12.5 x 24 x 28 x 37 (R. I).	1
457.381	Piston for return valve, 12 mm diameter, 20 mm long (R. I).	1
457.383	Housing for piston spring (R. I).	1
457.386	Pinion driving pump and distributor (total height 45.2 mm) (R. I). Since July 1959.	1
457.973	Housing, upper, for filters (4 guide grooves) (R. I).	1
470.705	Lockwasher, double, 7.5 mm holes, 32 mm between centres (R. I).	1
621.092	Screw, hex. head, 7 diameter x 65 long, securing filters on pump (R. I).	1

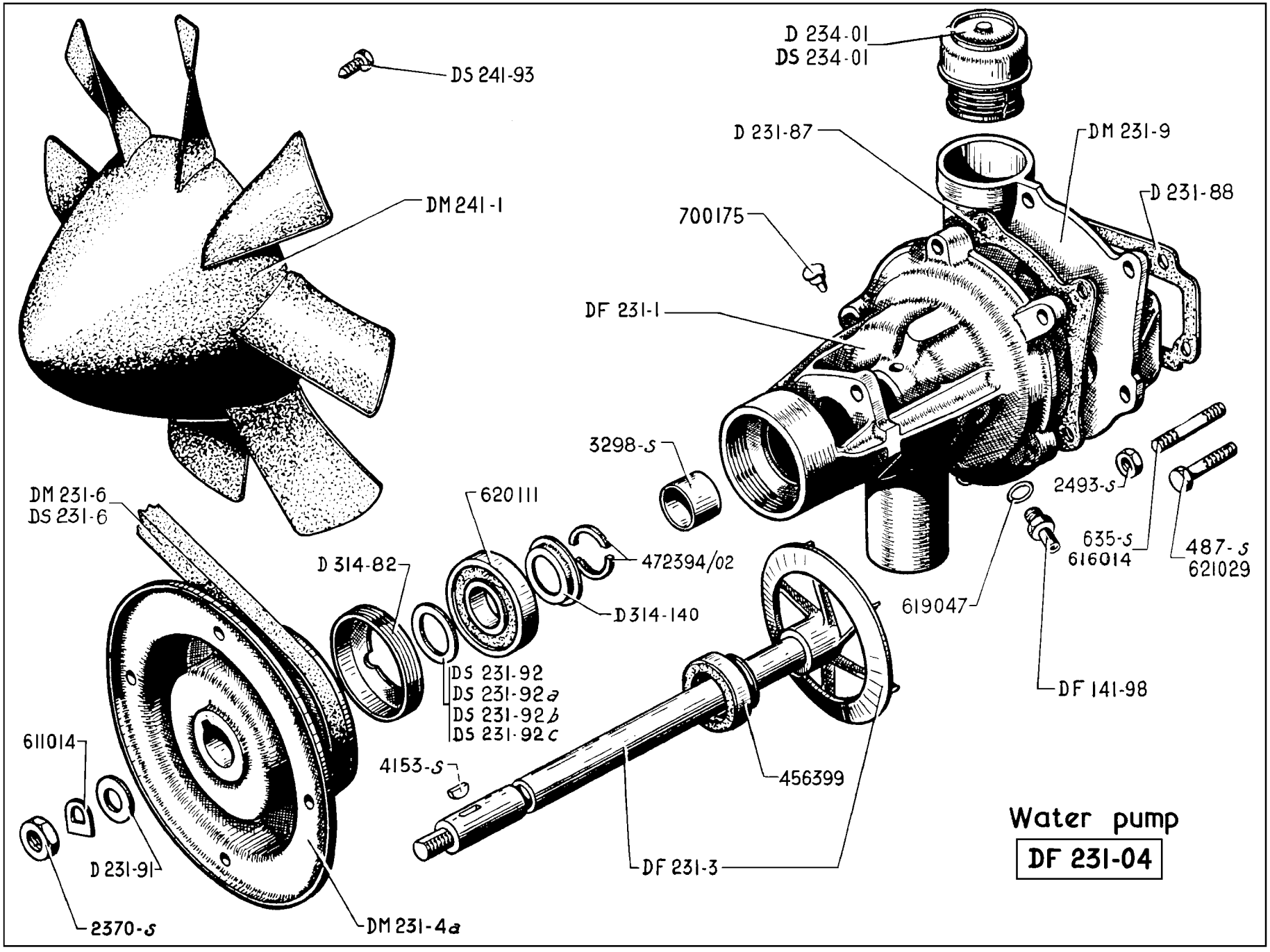

DS 241-93
D 241-1a
D 234-01
DS 234-01
D 231-88
DS 231-65
616011
D 231-1
DS 231-1c
3298-S
D 314-13
DS 314-13
4737-S
D 314-80
DS 314-80
screw 487-S
stud 638-S
2493-S
D231-83
D231-68
D314-142
D 231-87
484-S
487-S
491-S
621029
D 231-4a
DS 231-4
D 231-81
DS 231-81
DS231-82
D 231-6
D 314-19
D 314-20
DS 314-20
2493-S
635-S
616014
89951
472394/62
D231-84
D314-82
451415
DS 334-180
D 231-80
DS 231-80
D 314-142
D 231-66
D 314-140
D 231-67
DS 231-67
DS 231-92
DS 231-92a
DS 231-92b
DS 231-92c
D 231-3
DS 231-3
DS 231-3a
DS 231-3b
D 231-79
D 231-77
DS231-62
4153-S
D 231-81
DS 231-81
611014
DS334-180
2370-S
D 231-91
DS 231-82
Water and low pressure pump
DS 231-04b

NUMBER	DESCRIPTION	No. OFF
	Until September 1960	
DS 231-04b	Water and low pressure pump complete with overflow return pipe, nut and key for pulley but without pulley, cover or thermostat (assembly with impeller marked DS 231-7). Since July 1957. Replaces type with impeller marked D 231-7 fitted until July 1957 by ordering in addition; 1 - DS 231-65, 2 - 616.011 (R.I). - 1 - 616.014 (R.I).	1
D 231-1	*Body for water pump, bushed (tapped for overflow union, 5 diameter × 75 pitch). Until February 1958. Replaced by DS 231-1d; order in addition: 1-D 231-66, 2-DS 231-67, 1-D 314-142.*	1
DS 231-1c	Body for water pump, bushed, (tapped for overflow union 7 diameter 100 pitch) Since February 1958.	1
	Spindle for water and low pressure pump with impeller fitted.	
D 231-3	*- with impeller marked D 231-7, Woodruff keys. Until July 1957. Replaced by: DS 231-3a: order in addition: 1-DS 231-65, 1-DS 314-20, 1-DS 314-80 (R. VI), 2-616.011 (R. I).*	1
DS 231-3	*- with impeller marked DS 231-7, Woodruff keys. July 1957 - February 1958. Replaced by DS 231-3a; order in addition: 1-DS 314-20, 1-DS 314-80 (R. VI).*	1
DS 231-3a	- with impeller marked DS 231-7, Woodruff keys for pulley, rectangular for low pressure pump pinion. Since April 1958.	1
DS 231-3b	*- with impeller marked DS 231-7, Woodruff keys. February 1958 - April 1958. Replaced by DS 231-3a; order in addition: 1-4.153-S (R. VI).*	1
D 231-4a	Pulley with double groove for pump and fan (total thickness 47 mm.) Until July 1956.	1
DS 231-4	Pulley with double groove for pump and fan (total thickness 41.5 mm) Since July 1956.	1
D 231-6	Belt driving water pump and dynamo (R.VI).	2
DS 231-62	Key, rectangular 4 x 4 x 14.5 for pump pulley (R.VI). February 1958 - April 1958.	1
DS 231-65	Cover, only, for water pump, 2 tappings 5 dia. securing heater pipe.	1
D 231-66	Nylon overflow pipe for pump (7 x 8 x 6.20) (R.VI).	
	Until February 1958.	1
	Since February 1958.	2
D 231-67	Rubber overflow pipe for pump (6.5 x 9.5 x 105; lateral hole 3 mm diameter). Until February 1958.	1
DS 231-67	Rubber overflow pipe for water and low pressure pump (6.5 x 9.5 x 105 without lateral hole). Since February 1958.	2
D 231-68	Union on water pump (2.5 x 5 x 27 threaded 5 diameter 75 pitch). Until February 1958.	1
D 231-77	Seal for water pump (22 x 42 x 12) (R.VI).	1
D 231-79	Washer 22 x 30 x 2 for sealing gland of water pump.	1
D 231-80	Compression spring for ring seal of water and low pressure pump (15.8 x 19.2 x 4 coils). Until November 1957.	2
DS 231-80	Compression spring for ring seal of water and low pressure pump (15.1 x 18.5 x 4 coils, with locking tongue). Since November 1957.	2
D 231-81	Washer 15 x 23.5 x 2 for compression spring for ring seal of water and low pressure pump. Until November 1957.	2
DS 231-81	Washer, 15 x 20.4 x 1 for ring seal compression spring. Since November 1957.	2
DS 231-82	Cage for ring seal for water and low pressure pump (15 x 19.6 x 20.6 x 23.5 x 8.5). Replaces earlier type.	2
D 231-83	Friction washer, shouldered, 15.5 x 20 x 23.5 x 5 for water and low pressure pump.	2
D 231-84	Joint between water pump and low pressure pump (R. VI).	1
D 231-87	Joint between water pump and cover (R. VI).	1
D 231-88	Joint between cover of water pump and cylinder head (R. VI).	1
D 231-91	Washer, 9 x 28 x 4 under nut securing pump pulley and fan.	1

NUMBER	DESCRIPTION	No. OFF
	Washer for adjusting ball bearing on pumpshaft 15 x 24.2.	As nec.
DS 231-92	1 mm thick.	
DS 231-92a	1.5 mm thick.	
DS 231-92b	2 mm thick.	
DS 231-92c	0.5 mm thick.	
D 234-01	Thermostat (R. VI). All types except cold climates.	1
DS 234-01	*Thermostat (R. VI). Cold Climates. Replaced by DS 234-01a.*	1
D 241-1a	Fan, nylon 8 blades.	1
DS 241-93	Screw, hex. head, 7 diameter 28 long (head 10 across flats) securing fan (R. VI). Replaces type with head 12 across flats.	4
D 314-13	*Body for low pressure pump (with hole for greaser). Until December 1957. Replaced by DS 314-13; order in addition: 1-451.415 (R. I).*	1
DS 314-13	Body for low pressure pump (without hole for greaser). Since December 1957.	1
D 314-19	Wheel for low pressure pump (5 teeth).	1
D 314-20	*Pinion for low pressure pump (4 teeth, width of keyways 3 mm). Until February 1958. Replaced by DS 314-20; order in addition: 1-DS 231-3a, 1-DS 314-80 (R. VI).*	1
DS 314-20	Pinion for low pressure pump (4 teeth, groove for key 10 mm wide). Since February 1958.	1

NUMBER	DESCRIPTION	No. OFF
D 314-80	Key 3 x 6.5 x 4.8 securing low pressure pump pinion. Until February 1958.	1
DS 314-80	Key, rectangular 1.9 x 7.2 x 10 securing low pressure pump pinion (R.VI). Since February 1958.	1
D 314-82	Ring nut, external thread 45 diameter 150 pitch, locking ball bearing on pump spindle. Until December 1957.	1
D 314-140	Retainer for circlip locking bearing (15.2 x 21 x 27 x 6).	1
D 314-142	Union for drain tube (4 x 7 x 21 threaded 7 diameter 100 pitch): - on low pressure pump - on water pump Since February 1958.	 1 1
DS 334-180	Ring seal 13.6 x 19 x 2.7 for water and low pressure pump (R.VI).	2
484-S	Screw hex. head 7 diameter 17.5 long securing water pump (R.III). Until October 1957.	1
487-S	Screw hex. head 7 diameter 25 long (R.III). - securing water pump - assembling body of water and low pressure pump. Until February 1960. Since February 1960.	 1 4 3
491-S	Screw hex. head 7 diameter 35 long securing water pump (R.III).	1
635-S	Stud, 7 diameter 30.5 long (threaded 17 and 10.5) securing water pump (R. III).	1
638-S	Stud, 7 diameter 38.5 long (threaded 17 and 10.5), assembling body of water and low pressure pump. Since February 1960.	1

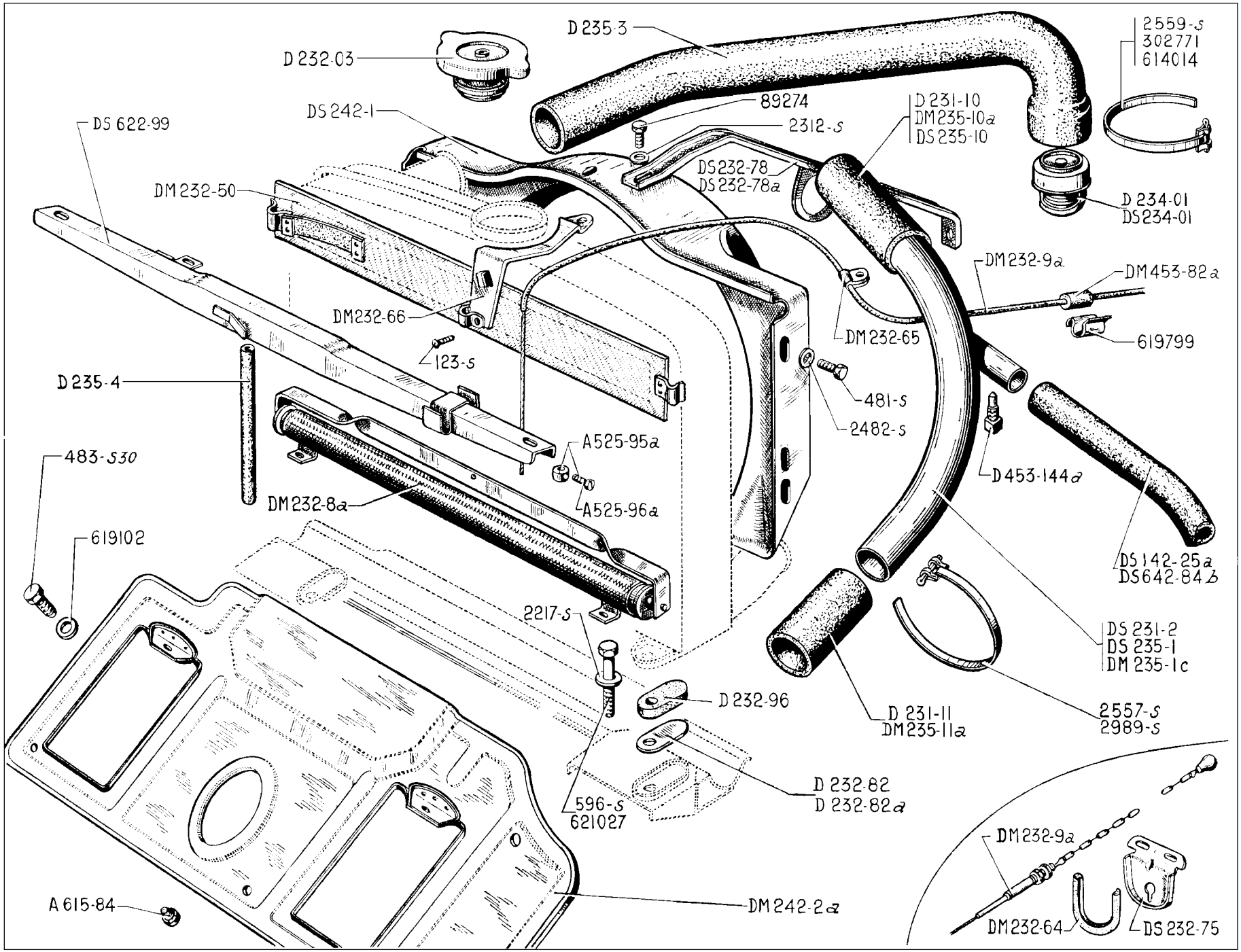
NUMBER	DESCRIPTION	No. OFF
2.370-S	Nut, hex. 9 diameter 125 pitch, securing pulley for pump and fan (R.III).	1
2.493-S	Nut, hex. 7 diameter 100 pitch (R.III). - securing pump on cover Until October 1957 Since October 1957 - assembling water and low pressure pump Since February 1960.	 2 3 1
3.298-S	Bush 15 x 19 x 20 for body of water pump (R.VI).	1
4.153-S	Woodruff key 4 x 5 x 13 securing pump and fan pulley (R.VI). Until February 1958. Since April 1958.	1
4.737-S	Greaser, straight for water pump ball bearing (R.VI). Up to December 1957.	1
89.951	Ball bearing 15 x 42 x 13 for pump spindle (R.VI).	1
451.415	Castellated nut (external thread 45 diameter 150 pitch locking pump shaft bearing (R.I). Since December 1957.	1
472.394/02	Locking ring for ball bearing, height 9.4 mm. (2 parts) (R.I).	1
611.014	Lockwasher, single 9.5 mm. for nut securing pump pulley and fan (R.I).	1
616.011	Stud 5 diameter 20 long (threaded 8 and 8) securing hot water outlet pipe on water pump cover (R.I.)	2
616.014	Stud 7 diameter 35.5 (threaded 10.5 and 21) securing water pump (R.I). Until October 1957 Since October 1957	 1 2
621.029	Screw, hex. head 10 diameter 60 long securing water pump cover on cylinder head (R.I).	2


D 234-01
DS 234-01
DS 241-93
D 231-87
DM 231-9
D 231-88
DM 241-1
700175
DF 231-1
3298-S
2493-S
635-S
616014
487-S
621029
DM 231-6
DS 231-6
620111
D 314-82
472394/02
D 314-140
619047
DF 141-98
DS 231-92
DS 231-92a
DS 231-92b
DS 231-92c
611014
4153-S
456399
D 231-91
DF 231-3
2370-S
DM 231-4a
Water pump
DF 231-04

NUMBER	DESCRIPTION	No. OFF
	Since September 1960	
DF 141-98	Union for water outlet (threaded 20 diameter x 150 pitch, outside diameter 19 mm).	1
DF 231-04	*Water pump complete without pulley, cover or thermostat (body with hole threaded 20 diameter x 150 pitch). Until June 1964. Replaced by DF 231-04a.*	1
DF 231-04a	Water pump complete, without pulley, cover or thermostat, (stop nut for bearing pinned). Since June 1964.	1
DF 231-1	*Body for water pump, bushed (hole tapped 20 diameter x 150 pitch for water outlet union). Until June 1964. Replaced by DF 231-1a. Order in addition 1-451.415.*	1
DF 231-1a	Body for water pump, bushed, (hole for stop pin of bearing nut). Since June 1964.	1
DF 231-3	Spindle for water pump with impeller fitted (impeller 22.5 mm long).	1
DM 231-4a	Pulley for pump and fan.	1
DM 231-6	Belt driving water pump and dynamo (R. VI). Until October 1961.	1
DS 231-6	Belt driving water pump and dynamo (R. VI). Since October 1961.	1
DS 231-65a	Cover only, for water pump (2 tapped holes 7 diameter x 100 pitch, securing heater pipe).	1
D 231-87	Joint between water pump and cover (R. VI).	1
D 231-88	Joint between water pump cover and cylinder head (R. VI).	1
D 231-91	Washer, 9 x 28 x 4 under nut securing pulley for pump and fan.	1
	Washer, for adjustment of pump spindle ball bearing, 15.5 x 24.2:	As nec.
DS 231-92	1 mm thick.	
DS 231-92a	1.5 mm thick.	
DS 231-92b	2 mm thick.	
DS 231-92c	0.5 mm thick.	
D 234-01	Thermostat (R. VI). All Types except Cold Climates. Until September 1964.	1
DS 234-01	*Thermostat (R. VI). Cold Climates. Replaced by DS 234-01a.*	1
DS 234-01a	Thermostat (R. VI). All types. Since September 1964.	1
DM 241-1	Fan, nylon, 8 blades (with bosses protruding 0.5 mm on bearing face).	1
DS 241-93	Screw, hex. head, 7 diameter x 28 long (head 10 across flats) securing fan (R. VI).	4
D 314-82	Ring nut (external thread 45 diameter x 150 pitch) locking ball bearing on pump spindle. Until June 1964.	1
D 314-140	Cup retaining locking circlip (15.2 x 21 x 27 x 6).	1
487-S	Screw, hex. head, 7 diameter x 25 long, securing water pump (R. III).	2
635-S	Stud, 7 diameter x 30.5 long (threaded 17 and 10.5) securing water pump on cover (R. III).	1
2.370-S	Nut, hex., 9 diameter x 125 pitch, securing pulley for pump and fan (R. III).	1
2.493-S	Nut, hex., 7 diameter x 100 pitch, securing water pump (R. III).	3
2.496-S	Nut, hex., 10 diameter x 150 pitch, securing water pump body on cylinder head.	1
3.298-S	Bush, 15 x 19 x 20, for water pump body (R. VI).	1
4.153-S	Woodruff key, 4 x 5 x 13, securing pulley for pump and fan (R. VI).	1
451.415	Nut, castellated, (exterior thread 45 x 150) for locking bearing on pump shaft (R. I). Since June 1964.	1
456.399	Sealing washer, internal diameter 15 mm, external diameter 35 mm (R. VI).	1
472.394/02	Locking ring for ball bearing, high.9.4 mm (2 parts) (R. I).	1
611.014	Lockwasher, single 9.5 mm, for nut securing pulley for pump and fan (R. I). Until September 1961.	1
616.014	Stud, 7 diameter x 35.5 long, securing water pump on cover.	2
619.047	Joint for water outlet union, 20.5 x 26 x 1.5 to 2 (R. VI).	1
620.111	Ball bearing, 15 x 42 x 13, double seal (R. VI).	1
621.029	Screw, hex. head, 10 diameter x 60 long, securing cover for water pump on cylinder head (R. I).	2
700.175	Oiler for pump body sleeve (R. VI).	1

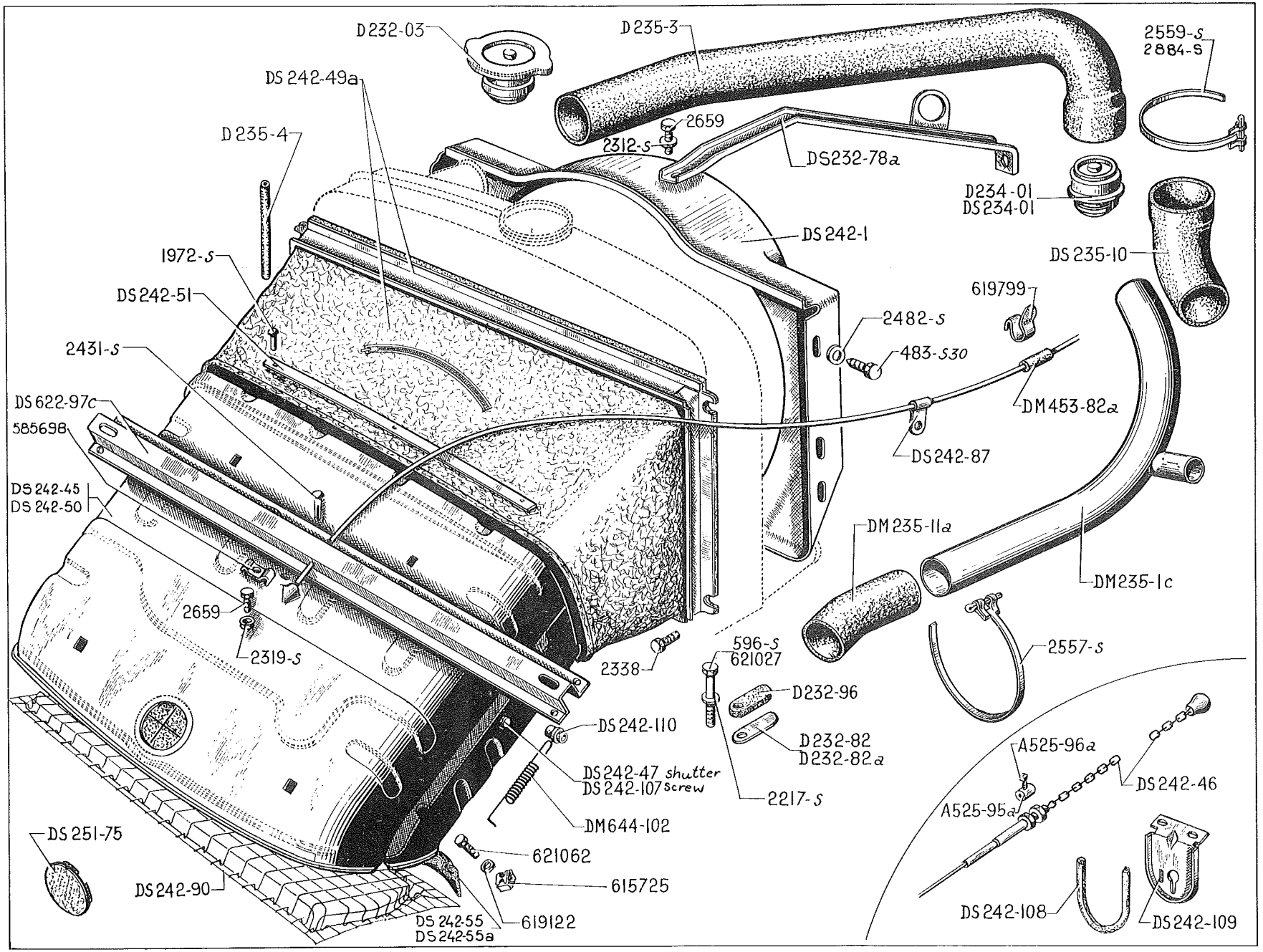
The numbers underlined indicate new parts which do not appear on the illustration.

52-WATER DISTRIBUTION-FAN COWL



NUMBER	DESCRIPTION	No. OFF
	Until September 1962	
A 615-84	Rubber buffer on deflector.	3
DS 142-25a	Rubber tube, 20 x 28 x 280, for heating carburettor. Until September 1960.	1
DS 231-2	Feed pipe between radiator and water pump with connecting tubes. Until September 1960.	1
D 231-10	Pipe between feed pipe and water pump, 40 x 50 x 80. Until September 1960.	1
D 231-11	Pipe between feed pipe and radiator 40 x 50 x 220. Until September 1960.	1
D 232-03	Cap AC (RC2) for radiator (R. VI).	1
DS 232-78a	Stay with attachment plate securing radiator. Replaces preceding model.	1
D 232-82	Packing for radiator, 1 mm thick.	As nec.
D 232-82a	Packing for radiator, 2 mm thick.	As nec.
D 232-96	Rubber pad 60 x 35 x 16 under radiator bracket.	2
D 234-01	Thermostat CALORSTAT regulating water circulation on pump (R. VI).	1
DS 235-1	Feed pipe between radiator and water pump with union pipe. September 1960-November 1961.	1
DM 235-1c	Feed pipe between radiator and water pump with union pipe. Since November 1961.	1
D 235-3	Connecting pipe, upper, elbowed, between water pump and radiator.	1
D 235-4	Pipe, rubber, 6 x 9 x 300, for radiator overflow.	1
DM 235-10a	Pipe, rubber, between feed pipe and water pump. September 1960 - November 1961.	1
DS 235-10	Pipe between feed pipe and water pump. Since November 1961.	1
DM 235-11a	Pipe, rubber, between feed pipe and radiator (length of elbows 20 x 30). Since September 1960.	1
DS 242-1	Fan cowl on radiator (R. VI).	1
DM 242-2a	Air deflector.	1
D 453-144a	Screw, square head, 5 diameter x 17 long, in feed pipe for draining radiator. Since September 1956.	1
DS 622-99	Spare wheel support with clips for starting handle and extension.	1
483-S 30	Screw, hex. head, pointed, 7 diameter x 15 long (R. III) securing: - fan cowl.	4
	- air deflector.	4
596-S	Screw, hex. head, 9 diameter x 42 long, securing radiator on support (R. III).	2
2.217-S	Washer, 9.5 x 16 x 2, for screws securing rubber pads under radiator (R. III).	2
2.312-S	Washer, 5.5 x 9, for screw securing radiator tie-rod (R. III).	1
2.482-S	Washer, 7.5 x 14, for screws securing fan cowl (R. III).	4
2.557-S	Clip with pin for connections on feed pipe, 366 mm long (R. VI).	4
2.559-S	Clip with pin for upper connecting tube on thermostat (R. VI).	1
2.659	*Screw, hex. head, 5 diameter x 13 long, securing radiator stay (R. III). Replaced by 283-S.*	1
2.884-S	Clip with pin securing upper water feed pipe (R. VI).	1
2.989-S	Clip with pin for flexible pipe heating carburettor, 245 mm long (R. VI). Until September 1960.	2
5.500-S	Nut, hex., 5 x 75, with collar, for securing radiator (R. III).	4
614.028	Clip with screw for securing upper union on water pump cover (R. VI)	1
621.027	Screw, hex. head, 9 diameter x 50 pitch, securing radiator on support (R. III).	1
	ASSEMBLY WITH HEATING BLINDS Cold Climates EUROPE and U.S.A. January 1961-September 1962	
A 525-95a	Trunnion for blind control cable (R. VI).	2
A 525-96a	Screw, cylindrical head for trunnion (R. VI).	2
DM 232-8a	Blind for radiator (R. VI).	1
DM 232-9a	Control for blind (R. VI).	1
DM 232-50	Shield for radiator.	1
DM 232-64	Rubber protector for support locking chain (R. VI).	1
DM 232-65	Clip retaining sheath on battery support (R. VI).	1
DM 232-66	Support for sheath on radiator.	1
DS 232-75	Support locking chain (R. VI).	1
DS 234-01	*Thermostat DOLE regulating water circulation (R. VI). Replaced by DS 234-01a.*	1
DS 234-01a	Thermostat, CALORSTAT, regulating water circulation. (R. VI).	1
DM 453-82a	Protection sleeve on cable guide (R. VI).	1
123-S	Screw, round head, 5 diameter x 10 long, securing sheath on support (R. III).	2
619.799	Clip securing blind cable (R. VI).	As nec.

The numbers underlined indicate new parts which do not appear on the illustration.


D232-03
D235-3
2559-S
2884-S
DS242-49a
D235-4
2659
2312-S
DS232-78a
D234-01
DS234-01
DS242-1
DS235-10
1972-S
DS242-51
619799
2482-S
483-S30
2431-S
DS622-97c
585698
DM453-82a
DS242-87
DS242-45
DS242-50
DM235-11a
DM235-1c
2659
2319-S
2338
596-S
621027
2557-S
D232-96
DS242-110
D232-82
D232-82a
DS242-47 shutter
DS242-107 screw
2217-S
A525-96a
DS242-46
A525-95a
DM644-102
DS251-75
621062
615725
DS242-90
619122
DS242-55
DS242-55a
DS242-108
DS242-109

NUMBER	DESCRIPTION	No. OFF
	Since September 1962 except cold climates	
D 232-03	Cap, AC (R.C2) for radiator (R.VI).	1
DS 232-78a	Tie rod with securing plate for fixing radiator.	1
D 232-82	Packing for radiator adjustment. 1 mm thick.	As nec.
D 232-82a	Packing for radiator adjustment. 2 mm thick.	As nec.
D 232-96	Pad, rubber, 60 x 35 x 16 under radiator securing plate.	2
D 234-01	Thermostat CALORSTAT regulating water circulation (R. VI). Until September 1964.	1
DS 234-01a	Thermostat, CALORSTAT regulating water circulation (R. VI). Since September 1964.	1
DM 235-1c	Feed pipe between radiator and water pump, with union.	1
D 235-3	Union, upper, elbowed, between water pump and radiator.	1
D 235-4	Pipe, rubber, 6 x 9 x 300, for radiator overflow.	1
DS 235-10	Pipe, rubber, between feed pipe and water pump.	1
DM 235-11a	Pipe, rubber, between feed pipe and radiator (length of elbows 20 x 30).	1
DS 242-1	Fan cowl on radiator (R. VI).	1

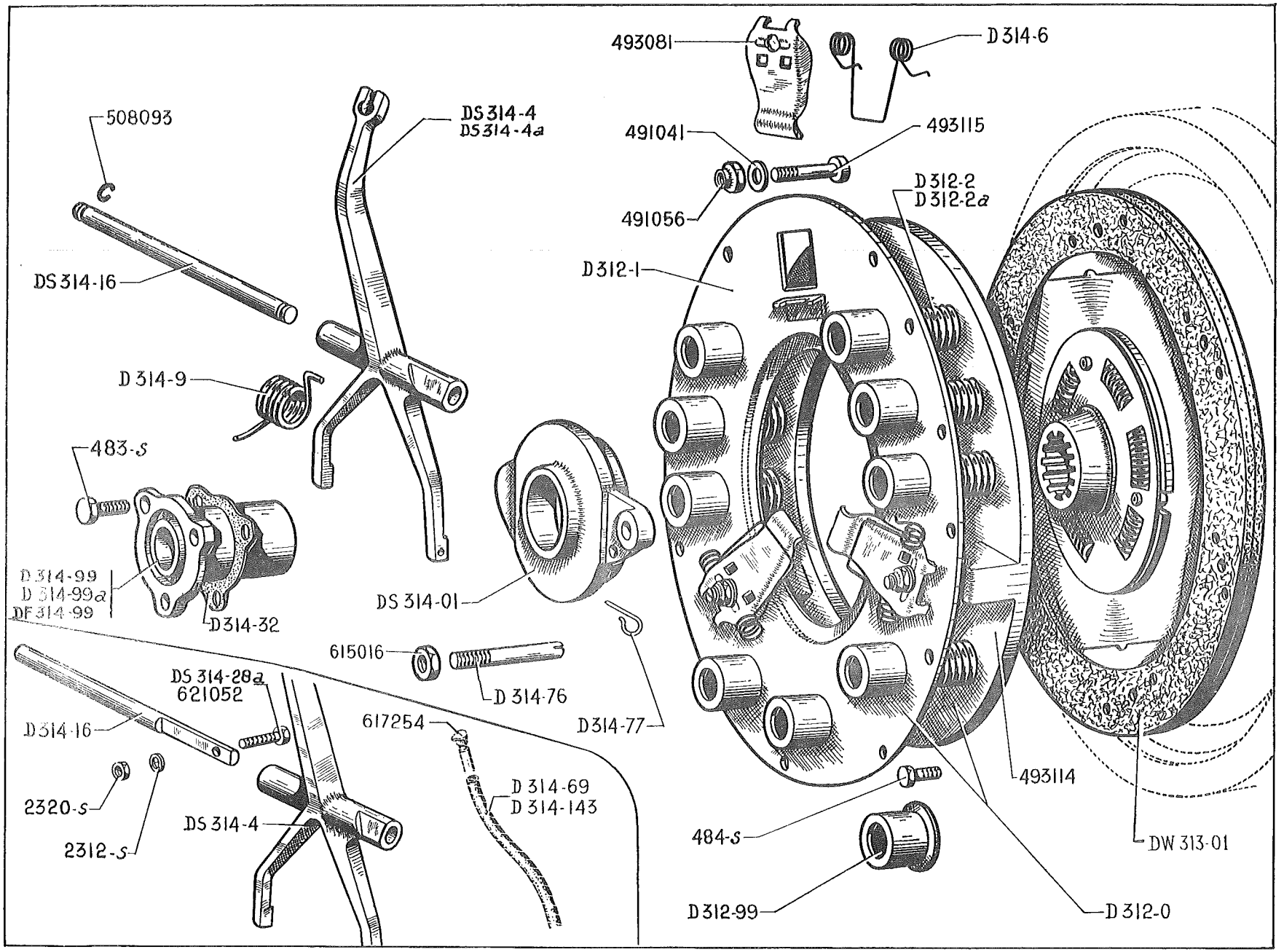
NUMBER	DESCRIPTION	No. OFF
DS 242-49a	*Frame with flexible duct for radiator ventilation. Replaced by DX 242-49b.*	1
DS 242-50	*Casing (rigid part) for ventilation duct. Replaced by DX 242-67.*	1
DS 242-51	Strap securing flexible part of ventilation duct to rigid part.	2
DS 242-55	*Joint, rubber, sealing casing for ventilation duct on panel (R. VI). Until September 1963. Replaced by 2-DS 242-55a.*	1
DS 242-55a	Joint, rubber, sealing casing for ventilation duct on panel (R. VI). Since September 1963.	2
DS 242-90	Protection grille on rigid ventilation duct. Since September 1963.	1
DS 251-75	Plug (plastic) for handle opening (R. VI).	1
DS 662-97c	Support for spare wheel.	1
284-S	Screw, hex. head, 5 x 20, for securing flexible pipe on radiator.	4
483-S 30	Screw, hex. head, 7 x 15 for securing fan cowl on radiator (R. III).	4
596-S	Screw, hex. head, 9 x 42, for securing radiator on bracket (R. III).	2
1.972-S	Rivet flat head, 2.4 x 6, for securing flexible part of ventilation duct to rigid part (R. VI).	10
2.217-S	Washer, 9.5 x 16 x 2, for screws securing rubber plates under radiator (R. III).	2

NUMBER	DESCRIPTION	No. OFF
2.312-S	Washer, 5.5 x 9, for screws securing radiator tie-rod (R. III).	1
2.338	*Screw, hex. head, 5 x 20 for securing flexible duct on radiator (R. III). Replaced by 284-S.*	4
2.482-S	Washer, 7.5 x 14 for the screws securing fan cowl (R. III).	4
2.557-S	Clip with pin for securing suction hoses, 366 mm long (R. VI).	4
2.559-S	Clip with pin for securing upper connecting tube on thermostat (R. VI).	1
2.659	*Screw, hex. head, 5 x 13, for securing radiator tie-rod (R. III). Replaced by 283-S.*	1
2.884-S	Clip with pin securing upper water feed pipe (R. VI).	1
5.500-S	Nut, hex., 5 x 75, with collar, for securing radiator (R. III).	4
614.028	Clip with screw for securing upper union on water pump cover (R.VI).	1
615.725	Nut, 5 x 75 (encased) for screws securing ventilation duct (R. VI).	4
619.122	Washer, flat, 5.5 x 12 x 1 for the screws securing the ventilation duct (R. III).	4
621.027	Screw, hex. head, 9 x 50, for securing radiator on support (R. III).	1
621.062	Screw, hex. head, 5 x 14, for securing ventilation duct (R. III).	4

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
	SPECIAL PARTS **Cold Climates** **EUROPE and U.S.A.**	
A 525-95a	Trunnion for blind control cable (R. VI).	2
A 525-96a	Screw, cylindrical head, for trunnion (R. VI).	2
DS 234-01	*Thermostat DOLE, regulating water circulation (R. VI). Replaced by DS 234-01a.*	1
DS 234-01a	Thermostat, CALORSTAT, regulating water circulation (R. VI).	1
DS 242-45	Casing, rigid part, for ventilation duct with shutter.	1
DS 242-46	Control for shutter (R. VI).	1
DS 242-47	Shutter for rigid ventilation duct.	1
DS 242-87	Plate securing sheath on battery bracket (R. VI).	1
DS 242-107	Screw for securing shutter (R. VI).	2
DS 242-108	Protector, rubber, for support of chain lock (R. VI).	1
DS 242-109	Support for chain lock (R. VI).	1
DS 242-110	Bearing (nylon), for articulation of shutter (R. VI).	2
DM 453-82a	Sleeve, protection, on cable guide (R. VI).	1
DM 644-102	Return spring for shutter.	2
2.319-S	Nut, hex., 5 x 75, for screw securing sheath (R. III).	1
2.431-S	Rivet, bifurcated, 4.8 x 14.5, for securing cable to shutter (R. VI).	1
2.659	Screw, hex. head, 5 x 13, for securing sheath on duct (R. III).	1
585.698	Clamp securing sheath on rigid duct (R. III).	1
619.799	Clip securing shutter cable (R. VI).	1

The numbers underlined indicate new parts which do not appear on the illustration.

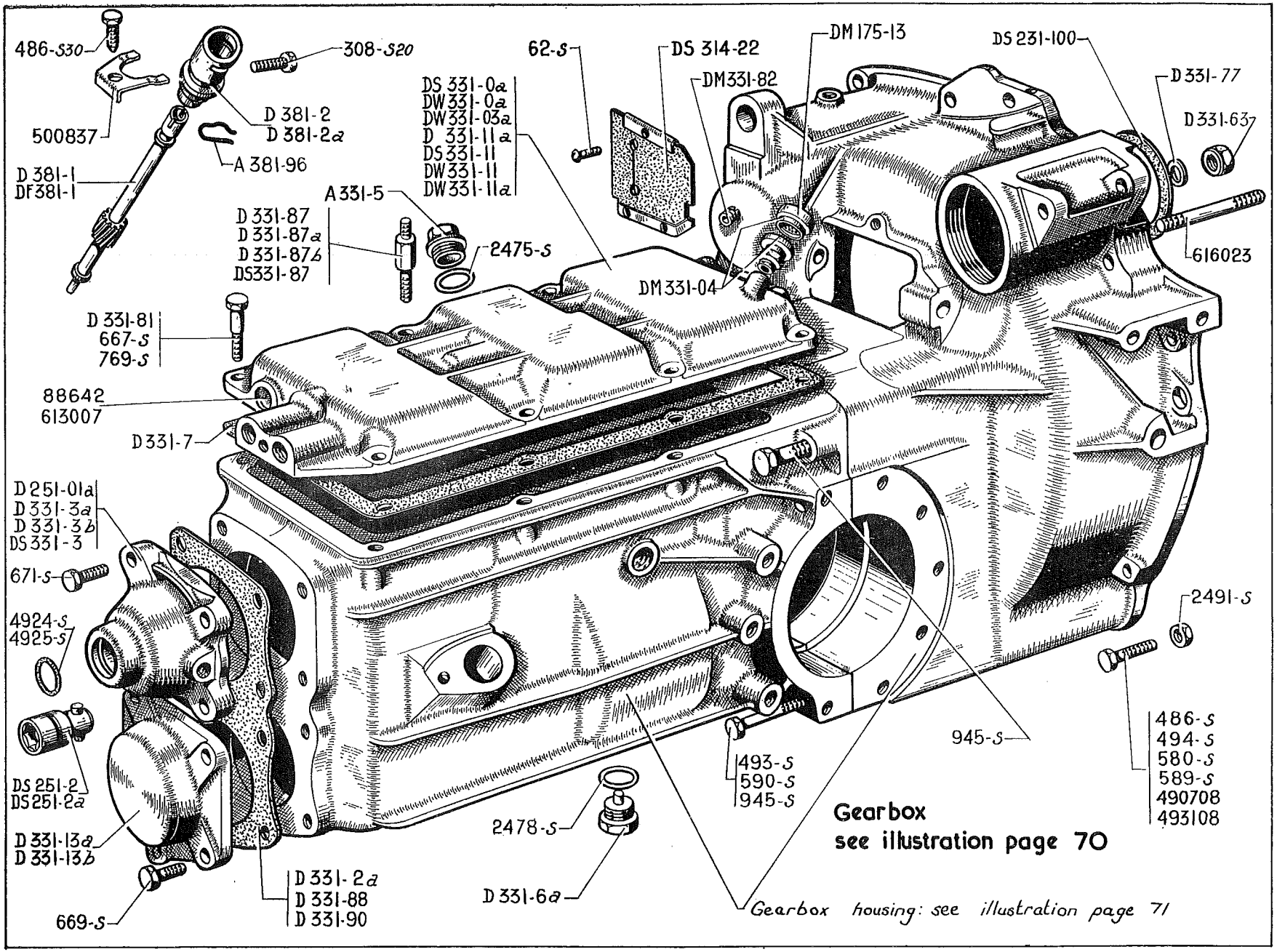

493081
D 314-6
508093
DS 314-4
DS 314-4a
491041
493115
491056
D 312-2
D 312-2a
D 312-1
DS 314-16
D 314-9
483-S
D 314-99
D 314-99a
DF 314-99
D 314-32
DS 314-01
615016
D 314-76
D 314-77
DS 314-28a
621052
D 314-16
617254
D 314-69
D 314-143
2320-S
2312-S
DS 314-4
493114
484-S
D 312-99
D 312-0
DW 313-01

NUMBER	DESCRIPTION	No. OFF
D 312-0	*Clutch mechanism (R. VI).* *- mechanical control.* *- hydraulic control.* *Until November 1964.* *Replaced by DS 312-0a.*	 1 1
DS 312-0	*Clutch mechanism (R. VI).* *Hydraulic control. November 1964 - March 1965. Marked DS with white paint. Replaced by DS 312-0a.*	1
DS 312-0a	Clutch mechanism (R. VI). Since March 1965.	1
D 312-1	Clutch toggle carrier plate, 243 mm (R. VI).	1
D 312-2	*Clutch spring (marked green) (R. VI). Until March 1965. Replaced by DS 312-2. Order in addition 1-DS 312-80.*	3
DS 312-2	Clutch spring (marked light green) (R. VI). Since March 1965.	3
D 312-2a	*Clutch spring (marked white) (R. VI). Until March 1965. Replaced by DS 312-2a. Order in addition 1-DS 312-80.*	6
DS 312-2a	Clutch spring (marked magenta) (R. VI). Since March 1965.	6
DS 312-80	Insulating washer (R. VI). Since March 1965.	9
D 312-99	Cup for clutch spring, height 26.5 mm, internal diameter 29 mm (R. VI).	9
DW 313-01	Clutch disc (R. VI).	1
DS 314-01	Housing for thrust bearing with bearing.	1
DS 314-4	*Clutch withdrawal fork, thickness of head 11 mm. Until September 1960. Replaced by DS 314-4a.*	1
DS 314-4a	Clutch withdrawal fork, thickness of head 8.5 mm. Since September 1960.	1
D 314-6	Thrust spring for clutch toggles (R. VI).	3
D 314-9	Return spring for clutch withdrawal fork (R. VI).	1
D 314-16	Spindle for clutch withdrawal fork (10 x 118). Until May 1959.	1
DS 314-16	Spindle for clutch withdrawal fork (10 x 124.6, 2 grooves for circlips). Since May 1959.	1
DS 314-28a	Screw, hex. head, 5 diameter, 23 long, securing fork spindle. March 1958 - May 1959.	1
D 314-32	Paper joint for ball thrust bearing sleeve (R. VI).	1
D 314-69	*Flexible pipe between lubricator and thrust bearing (3 x 6 x 120)(R. VI). Until February 1956. No longer supplied.*	1
D 314-76	Guide pin for thrust bearing, threaded 9 diameter x 125 pitch, total length 52 mm.	1
D 314-77	Retaining spring for clutch thrust bearing.	2
D 314-99	Hub for thrust bearing (with clearance on the collar). Until February 1957.	1
D 314-99a	Hub for thrust bearing (no clearance on the collar). Since February 1957.	1
DF 314-99	Hub for thrust bearing (mountain ratio assembly).	1
D 314-143	*Flexible pipe between lubricator and thrust bearing (5x7x100) (R. VI). February 1956 - April 1956. No longer supplied.*	1
483-S	Screw, hex. head, 7 diameter 15 long, securing hub for thrust bearing (R. III).	3
484-S	Screw, hex. head, 7 diameter 17.5 long securing clutch mechanism on engine flywheel (R. III).	6
2.312-S	Washer 5.5 x 12, under screw securing fork spindle (R. III). March 1958 - May 1959.	1
2.320-S	Nut, hex., 5 diameter x 75 pitch, height 3.5 mm locking fork spindle (R. III). March 1958 - May 1959.	1
491.041	Washer 10 x 18 x 2.5 for clutch toggle adjusting screw (R. VI).	3
491.056	Nut, 8 diameter x 75 pitch, for clutch toggle adjusting screw (R. VI).	3
493.081	Clutch toggle 87.5 mm long (R. VI).	3
493.114	Clutch pressure plate, 216 mm diameter, holes for toggle screws 8.5 mm, 10.5 mm and 16 mm diameter (R. VI).	1
493.115	Screw, cylindrical head 8 diameter 41 long for clutch toggle adjustment (R. VI).	3
508.093	Circlip 8.8 x 10.8 securing clutch fork spindle (R. I). Since May 1959.	2
615.016	Nut, hex. 9 diameter, 125 pitch, height 4 mm locking guide pin for clutch thrust bearing (R. I).	1
617.254	*Lubricator "Radior" for clutch thrust bearing (R. VI). Until April 1956. No longer supplied.*	1
621.052	*Screw, hex. head, 5 diameter x 17 long securing clutch fork spindle (R. I). Until March 1958. Replaced by DS 314-28a; order in addition: 1-2.312-S (R. III), 1-2.322-S (R. III).*	1

The numbers underlined indicate new parts which do not appear on the illustration.

.NUMBER	CASING NUMBER	FIXING OF PIPE ASSEMBLY FLANGES	FIXING OF THE TRANSMISSION DRIVE	REMARKS
DS 33-0	DS 331-1c	At 2 points	By 7 mm diameter screws	Until March 1957.
DS 33-0a	-	At 3 points	-	March 1957 - September 1958.
DS 33-0c	DS 331-1d	-	-	September 1958 - September 1960.
DS 33-0j	DF 331-1d	-	-	- supplied without water pump driveshaft. September 1960 - October 1961.
DS 331-0i	-	-	By 9 mm diameter screws	*Hydraulic control. L.H. steering. October 1961 - July 1964. Replaced by DS 33-0r.*
DW 33-0a	DF 331-1e	without pipe assembly	-	*Mechanical control. L.H. steering. Until July 1964. Replaced by DM 33-0d.*
DW 33-01g	DM 331-1e	-	-	*Mechanical control. R.H. steering. Until July 1964. Replaced by DM 33-01j.*
DS 33-01m	DF 331-1d	At 3 points	-	*Hydraulic control. R.H. steering. Until July 1964. Replaced by DS 33-01q.*
DS 33-0r	-	-	-	Hydraulic control. L.H. steering. Since July 1964.
DS 33-01q	-	-	-	Hydraulic control. R.H. steering. Since July 1964.
DM 33-0d	DF 331-1e	without pipe assembly	-	Mechanical control. L.H. steering. Since July 1964.
DM 33-01j	DM 331-1e	-	-	Mechanical control. R.H. steering. Since July 1964.
Composition	Gearbox complete with clutch withdrawal fork and bearing, brake discs, lateral arms and upper support, water pump driveshaft.			

NUMBER	DIAMETER OF HOUSING FOR THE FRONT BEARINGS	TAPPED FOR DRIVESHAFT GREASER	DIAMETER OF HOLE SECURING SUSPENSION PUMP	LOCKING OF CLUTCH WITH-DRAWAL FORK SPINDLE	TAPPED FOR FIXING TUBE BETWEEN PUMP & CONTROL VALVE	DISTANCE BETWEEN BEARING FACES OF DYNAMO PLATES	REMARKS
	mm		mm			mm	
D 331-1b	68	with	16	By screw.	without	86	*Until October 1957. Replaced by DS 331-1c; order in addition: 1-DS 251-2, 1-DS 314-16, 1-D 331-2a (R. VI), 1-D 331-3b, 1-D 331-13b, 1-D 332-95c or 1-D 332-95d, 1-4925-S (R. VI), 2-508.093 (R. I), 2-620.088 (R. I), 1-620.110 (R. VI).*
D 331-1c	62	-	-	-	-	-	*October 1957 - March 1958. Replaced by DS 331-1c; order in addition: 1-DS 314-16, 2-508.093 (R. I), 2-620.110 (R. VI).*
DS 331-1a	-	without	-	-	-	-	*March 1958 - September 1958. Replaced by DS 331-1c; order in addition: 1-DS 314-16, 2-508.093 (R. I).*
DS 331-1c	-	-	-	by circlips	-	-	For replacement of the preceding numbers.
DS 331-1	-	-	9	by screws	-	-	*September 1958 - May 1959. Replaced by DS 331-1d; order in addition: 1-DS 314-16, 2-508.093 (R. I).*
DS 331-1d	-	-	-	by circlips	with	-	May 1959 - September 1960.
DF 331-1d	-	-	-	-	-	100	Hydraulic control. Since September 1960.
DF 331-1e	-	-	-	-	-	-	Mechanical control. L. H. steering.
DM 331-1e	-	-	-	-	-	-	Mechanical control. R. H. steering.


486-S30
308-S20
500837
D 381-2
D 381-2a
A 381-96
D 381-1
DF 381-1
62-S
DS 314-22
DM 175-13
DS 231-100
DS 331-0a
DW 331-0a
DW 331-03a
D 331-11a
DS 331-11
DW 331-11
DW 331-11a
DM 331-82
D 331-77
D 331-63
A 331-5
D 331-87
D 331-87a
D 331-87b
DS 331-87
2475-S
DM 331-04
616023
D 331-81
667-S
769-S
88642
613007
D 331-7
D 251-01a
D 331-3a
D 331-3b
DS 331-3
671-S
4924-S
4925-S
2491-S
DS 251-2
DS 251-2a
D 331-13a
D 331-13b
669-S
D 331-2a
D 331-88
D 331-90
2478-S
D 331-6a
493-S
590-S
945-S
945-S
486-S
494-S
580-S
589-S
490708
493108
Gearbox
see illustration page 70
Gearbox housing: see illustration page 71

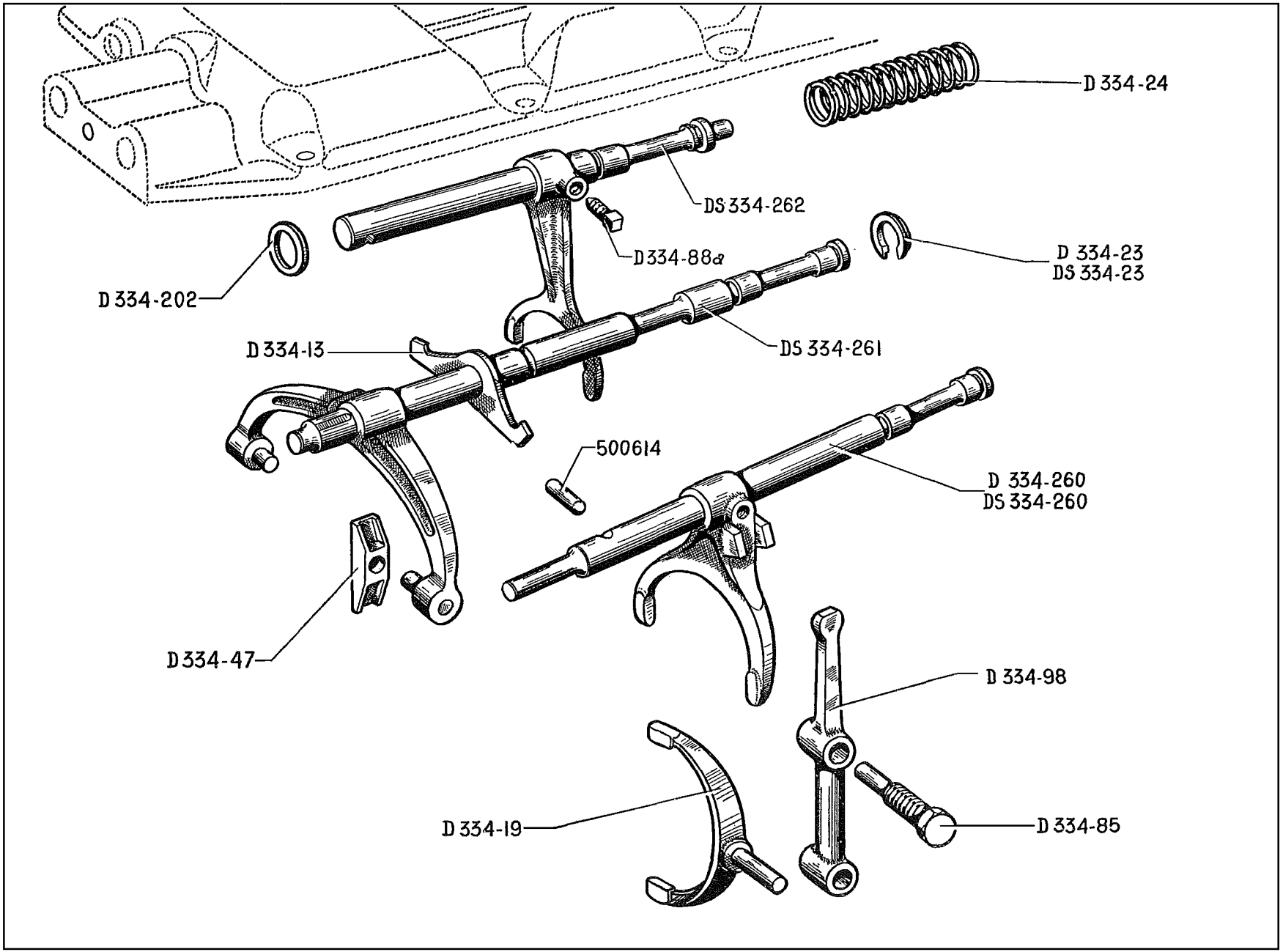
NUMBER	DESCRIPTION	No. OFF
A 331-5	Filler plug, hex. head, 30 diameter x 200 pitch.	1
A 381-96	Locking clip for speedometer cable, 2.5 mm thick. Since March 1958.	1
DM 175-13	Filter for breather on gearbox (R. VI).	1
DS 231-100	Joint, paper, between clutch housing and cylinder block (40 x 50 x 0.1) (R. VI). Since October 1959.	1
D 251-01a	*Bearing cap for mainshaft front bearing complete with starting handle dog. Until June 1957. Replaced by D 331-3a; order in addition: 1-DS 251-2, 1-4.925-S (R. VI).*	1
DS 251-2	Starting handle dog with pin (assembly with ring seal in bearing cap). June 1957 - March 1962.	1
DS 251-2a	Starting handle dog with pin (with groove for ring seal). Since March 1962.	1
DS 314-22	Closing plate, rubber, for clutch withdrawal fork opening.	1
DM 331-0g	Gearbox lid, fitted with shafts and forks. L.H. steering. Mechanical control. Since July 1964.	1
DS 331-0a	*Gearbox lid, fitted with shafts, forks and breather. Hydraulic control. Until July 1964. Replaced by DS 331-0e*	1
DS 331-0e	Gearbox lid, fitted with shafts and forks. Hydraulic control. Since July 1964.	1
DW 331-0a	Cover for gearbox complete. L.H. steering. Mechanical control. Until July 1964.	1
DM 331-03g	Gearbox lid, fitted with shafts and forks. R.H. steering. Mechanical control. Since July 1964.	1
DW 331-03a	Gearbox lid, upper, fitted with shafts, forks and bolts. R.H. steering. Mechanical control. Since July 1964.	1
DM 331-04	Breather on gearbox with filter.	1
D 331-2a	Joint, double, on front face of gearbox casing (R. VI).	1
D 331-3a	Front bearing cap for mainshaft, bearing housing 62 mm diameter, depth 2.15 mm. June 1957 - October 1957.	1
D 331-3b	*Front bearing cap for mainshaft, bearing housing 675 mm diameter, depth 5.35 mm (with internal groove for ring seal). October 1957 - March 1962. Replaced by DS 331-3; order in addition: 1-DS 251-2a, 1-4.924-S (R. VI).*	1
DS 331-3	Front bearing cap for mainshaft, bearing housing 67.5 mm diameter, depth 5.35 mm, (without internal groove for ring seal), Since March 1962.	1
D 331-6a	Drain plug, hex. head, 16 diameter x 150 pitch, with magnetised dowel (R. VI).	1
D 331-7	Joint, paper, for gearbox lid (R. VI).	1
D 331-11a	*Lid for gearbox (assembly without breather).* Hydraulic control. *Replaced by DS 331-11; order in addition: 1-DM 331-82 (R. VI).*	1
DM 331-11f	Gearbox lid, (2 holes threaded at the front and 1 hole threaded at the rear). Mechanical control. Since July 1964.	1
DS 331-11	*Lid for gearbox with 1 tapping 9 diameter for fitting breather. Hydraulic control. Until July 1964. Replaced by DS 331-11e.*	1
DS 331-11e	Gearbox lid. Hydraulic control. Since July 1964.	1
DW 331-11	Lid, upper, for gearbox (arrangement without breather). L.H. steering. Mechanical control. Until July 1964.	1
DW 331-11a	Lid, upper, for gearbox (breather arrangement). Mechanical control. Until July 1964.	1
D 331-13a	Front bearing cap for bevel pinion shaft, bearing housing 62 mm diameter, depth 2.15 mm. Until October 1957.	1
D 331-13b	Front bearing cap for drive pinion shaft, bearing housing 67.5 mm diameter, depth 5.35 mm. Since October 1957.	1
D 331-63	Nut, hex., with collar, 12 diameter x 175 pitch, for assembling gearbox and clutch housing (R. VI).	4
D 331-77	Washer, 12.5 x 18 x 2.5, under nuts assembling gearbox and clutch housing.	4
D 331-81	Screw, hex. head, 8 diameter x 32 mm long, securing and centring gearbox lid. L.H. steering.	2
	R.H. steering.	1
DM 331-82	Air vent plug on gearbox lid, threaded 9 diameter x 125 pitch, 10 mm long (arrangement without breather) (R. VI). Since November 1962.	1
D 331-87	Shouldered stud, securing gearbox lid and support for rear R.H. and L.H. pipe assemblies, shoulder 25.5 mm long, threaded 8 diameter x 125 pitch, total length 66.5 mm. Since May 1956.	2

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
D 331-87a	Shouldered stud, securing gearbox lid and support for rear L. H. pipe assembly, cylindrical 14 mm diameter, length of shoulder 28 mm, threaded 8 diameter x 125 pitch, total length 66. 5 mm. Since May 1956.	1
D 331-87b	Shouldered stud, securing gearbox lid, 8 diameter x 125 pitch, total length 42. 5 mm. Since May 1956.	1
DS 331-87	Shouldered stud, securing gearbox lid, 28 mm shoulder, threaded 8 diameter x 125 pitch, total length 73. 5 mm (R. VI). R. H. steering.	1
D 331-88	Joint for front bearing cap for bevel pinion shaft (R. VI). Until October 1957.	1
D 331-90	Joint for front bearing cap for mainshaft (R. VI). Until October 1957.	1
D 381-1	Pinion for speedometer drive (15 teeth).	1
DF 381-1	Pinion for speedometer drive (17 teeth) (mountain ratio assembly).	1
D 381-2	Socket for speedometer pinion, with thread for oil return, cable locked by flexible clip. Since March 1958.	1
D 381-2a	*Socket for speedometer pinion (cable locked by screw). Until March 1958. Replaced by D 381-2; order in addition: 1-A 381-96.*	1
62-S	Screw, round head, 4 diameter x 7. 5 long, securing closing plate for clutch withdrawal fork opening (R. III).	3

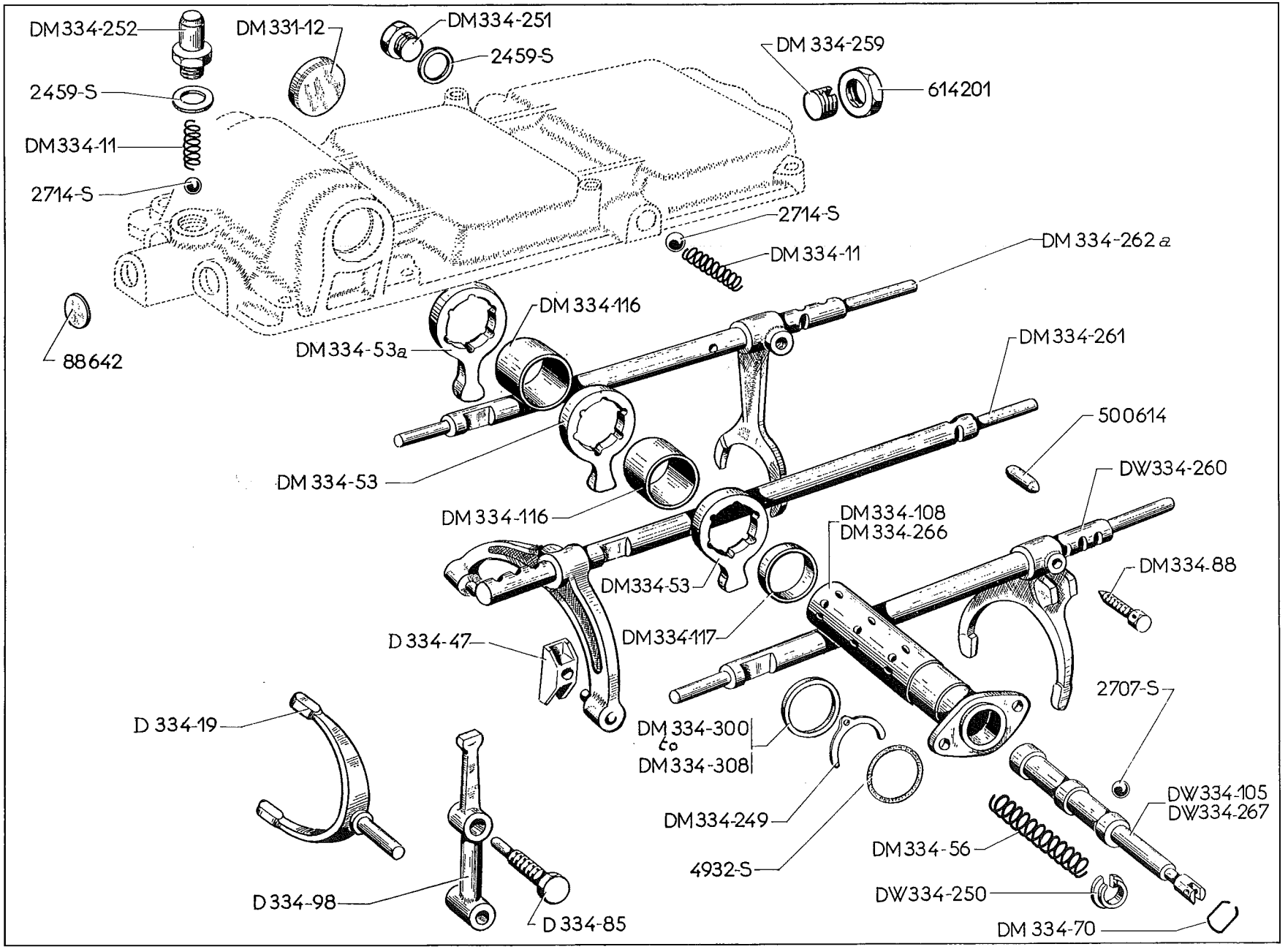
NUMBER	DESCRIPTION	No. OFF
308-S 20	Screw, hex. head, 6 diameter x 25 long (slot on head) securing cable (R. III). Until March 1958.	1
486-S	Screw, hex. head, 7 diameter x 22. 5 long securing clutch housing on engine (R. III).	2
486-S 30	Screw, hex. head, pointed 7 diameter x 22. 5 long, securing socket for speedometer pinion (R III).	1
493-S	Screw, hex. head, 7 diameter x 40 long, assembling gearbox and clutch housing (R. III).	4
494-S	Screw, hex. head, 7 diameter x 42 long, securing clutch housing to sump (R. III).	2
580-S	Screw, hex. head, 7 diameter x 32. 5 long, securing clutch housing on engine (R. III).	1
589-S	Screw, hex. head, 7 diameter x 60 long, securing clutch housing on engine (R. III).	2
590-S	Screw, hex. head, 7 diameter x 65 long, assembling gearbox and clutch housing (R. III).	3
667-S	Screw, hex. head, 8 diameter x 25 long, securing gearbox lid (R. III). Until May 1956. Since May 1956.	 3 2
669-S	Screw, hex. head, 8 diameter x 30 long, securing front bearing cap for drive pinion shaft (R. III). Until October 1957.	5
671-S	Screw, hex. head, 8 diameter x 35 long, securing bearing cap (R. III). Until October 1957. Since October 1957.	 4 9

NUMBER	DESCRIPTION	No. OFF
769-S	Screw, hex. head, 8 diameter x 60 long, securing gearbox lid and pipe assembly supports (R. III). Until May 1956.	3
945-S	Screw, hex. head, 10 diameter x 48 long, assembling gearbox and clutch housing (R. III).	2
2. 475-S	C/A washer, 30. 5 x 38 x 2. 3 for filler plug (R. VI).	1
2. 478-S	Joint, copper, 16. 3 x 22 x 2, for drain plug (R. VI).	1
2. 491-S	Nut, hex., 7 diameter x 100 pitch, securing gearbox casing on sump (R. III).	2
4. 924-S	Ring seal, 18. 4 x 24. 1 x 27 on starting handle dog (R. VI). Since March 1962.	1
4. 925-S	Ring seal, 19. 8 x 27 x 3. 6, for front bearing cap for mainshaft (R. VI). June 1957 - March 1962.	1
88. 642	Expanding sealing washer, 15. 9 mm diameter (R. I).	1
490. 708	Screw, round head, special 7 diameter x 22. 5 long, securing clutch housing on engine (R. I).	2
493. 108	Screw, 7 diameter x 38. 5 long, securing clutch housing on engine (R. I).	2
500-837	Clamp for speedometer pinion socket (R. I).	1
613. 007	Expanding sealing washer, 12 mm diameter (R. I).	1
616. 023	Stud, 12 diameter x 74 long, threaded 18 and 22 for assembling gearbox and clutch housing (R. I).	4


D 334-24
DS 334-262
D 334-88a
D 334-23
DS 334-23
D 334-202
D 334-13
DS 334-261
500614
D 334-260
DS 334-260
D 334-47
D 334-98
D 334-19
D 334-85

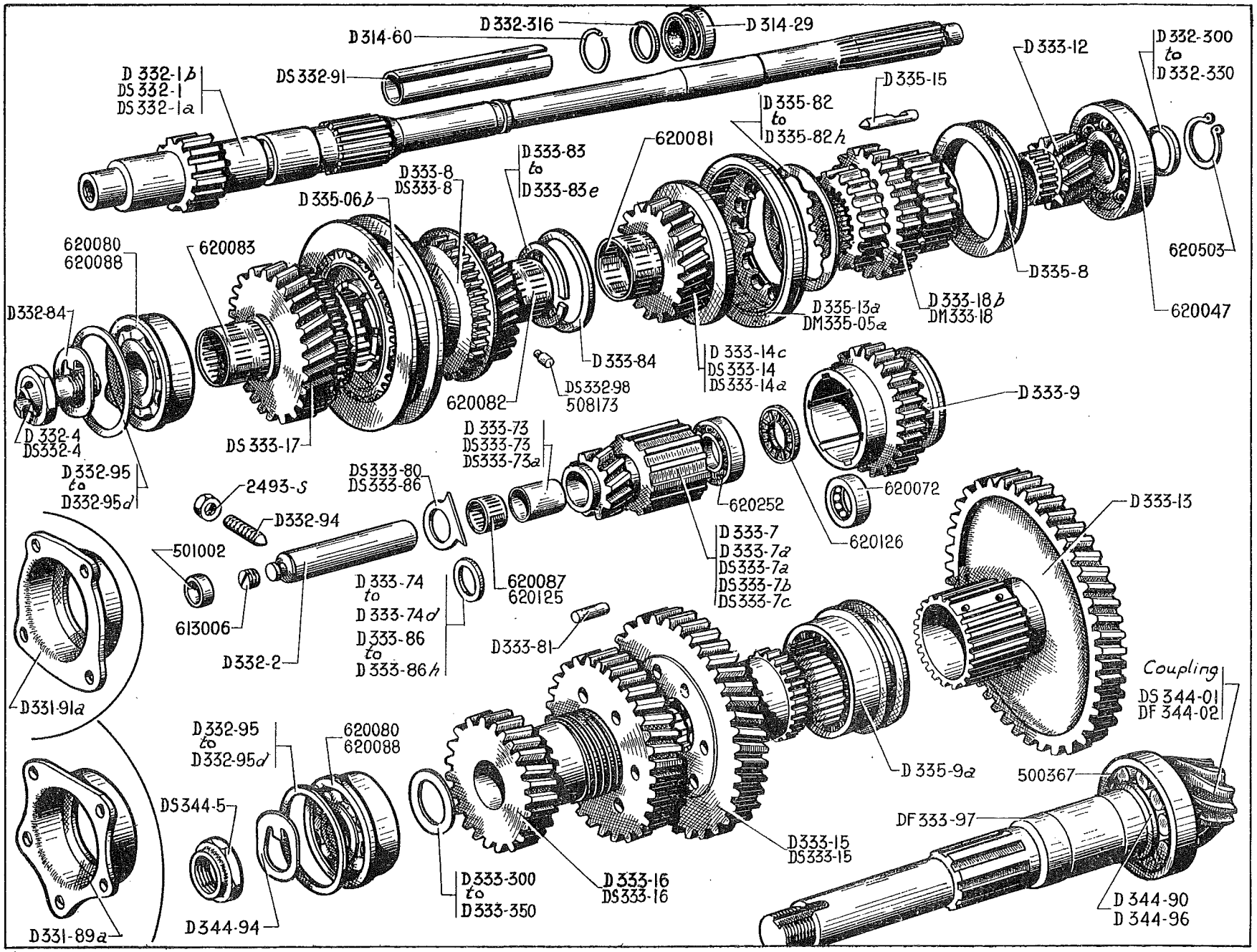
76-GEARBOX-FORKS AND SHAFTS-HYDRAULIC DRIVE

NUMBER	DESCRIPTION	No. OFF
D 334-13	Locking piece for 1st, 2nd and reverse speeds.	1
D 334-19	Selector fork for 1st speed.	1
D 334-23	Thrust collar, open, for return spring, 3 mm. thick. Until May 1956.	6
	Since May 1956.	5
DS 334-23	Thrust collar, open, for return spring for 1st and 2nd speeds, 6 mm. thick. Since May 1956.	1
D 334-24	Return spring for forks 19 x 25.2 x 13 coils.	3
D 334-47	Slide block for 3rd and 4th speed selector fork.	2
D 334-85	Pin, hex. head (threaded 14 diameter 100 pitch) total length 44.5 mm. for lever controlling 1st speed selector fork.	1
D 334-88a	Screw, square head pointed 9 diameter 16.5 long, securing fork.	3
D 334-98	Lever controlling 1st speed selector fork.	1
D 334-202	Washer 14 x 20 x 1.4 on reverse speed selector fork shaft.	1
D 334-260	*Shaft for 1st and 2nd speed selector fork (spindle diameter 14 mm. on 135·5 mm. of length). Until May 1956. Replaced by DS 334-260; order in addition: 1-DS 334-23.*	1
DS 334-260	Shaft for 1st and 2nd speed selector fork (spindle diameter 14 mm. on 138.5 mm. of length). Since May 1956.	1
DS 334-261	Shaft for 3rd and 4th speed selector fork.	1
DS 334-262	Shaft for reverse speed selector fork.	1
500.614	Locking plunger (9.5 x 18.2) (R.1).	2


DM334-252
DM331-12
DM334-251
2459-S
DM334-259
614201
2459-S
DM334-11
2714-S
2714-S
DM334-11
DM334-262a
88642
DM334-116
DM334-53a
DM334-261
500614
DM334-53
DM334-116
DW334-260
DM334-108
DM334-266
DM334-88
DM334-53
DM334-117
D334-47
2707-S
D334-19
DM334-300
to
DM334-308
DW334-105
DW334-267
DM334-249
DM334-56
4932-S
DW334-250
D334-98
D334-85
DM334-70

NUMBER	DESCRIPTION	No. OFF
DM 331-12	Plug, 28 mm diameter for gear control housing.	1
DW 334-1a	Shaft for 1st and 2nd gear selector fork, 208 mm long. Since November 1964.	1
DM 334-11	Thrust spring, for locking ball (6.8 x 9.2 x 14 coils). Since November 1964.	3
DM 334-11b	Thrust spring for locking ball for 1st and 2nd (6.2 x 9.2 x 12 coils). Since November 1964.	1
DW 334-17	Selector fork for 1st and 2nd. Since September 1962.	1
DM 334-18	Fork for reverse gear.	1
DM 334-19	Fork for 1st gear, total length 72.5 mm.	1
DM 334-22	Shaft for reverse gear selector fork, 257 mm long. Since July 1964.	1
D 334-47	Slide block for 3rd and 4th speed selector fork.	2
DM 334-53	Lever controlling fork shafts 58 mm long. Since July 1964.	2 3
DM 334-53a	Lever controlling fork shaft, for reverse speed, 61 mm long. Until July 1964.	1
DM 334-56	Return spring for locking shaft, (14 x 19 x 15 coils).	1
DM 334-70	Circlip for return spring thrust washer, for locking shaft.	1
D 334-85	Pin, hex. head, (threaded 14 diameter x 100 pitch), total length 44.5 mm, for lever, controlling 1st speed selector fork.	1
DM 334-88	Screw, hex. head, pointed, 9 diameter x 18.5 long, securing fork.	3
D 334-98	Lever controlling 1st speed selector fork.	1
DW 334-105	Locking shaft for levers, controlling selector fork shafts. L.H. steering.	1
DM 334-108	Support tube with flange for levers, controlling selector fork shafts, L.H. steering.	1
DM 334-116	Distance piece for levers controlling selector fork shafts, (28.5 x 32 x 23.2).	2
DM 334-117	Distance piece, for levers, controlling selector fork shafts, (28.5 x 32 x 6).	1
DM 334-249	Circlip retaining levers controlling selector fork shafts, (R. VI).	1
DW 334-250	Thrust collar, open, for thrust return spring, for locking shaft (8.5 x 22.5 x 3.5).	1
DM 334-251	Screw, hex. head, 14 diameter x 8 long, for 1st, 2nd and reverse speed, locking ball thrust spring.	2
DM 334-252	Screw, hollow, (threaded 14 diameter x 150 pitch) for 3rd and 4th speed, locking ball thrust spring.	1
DM 334-259	Grub screw for fork shaft spindle, (threaded 16 diameter x 150 pitch, 15 mm long).	3
DW 334-260	*1st and 2nd speed selector fork and shaft (208 mm long). Until November 1964. Replaced by DW 334-1a. Order in addition: 1-DM 334-11b, 1-DW 334-17.*	1
DM 334-261	3rd and 4th speed selector fork and shaft (242 mm long).	1
DM 334-262a	Reverse speed selector fork shaft, (214 mm long). Until July 1964.	1
DM 334-266	Support tube for levers. R.H. steering.	1
DW 334-367	Locking shaft. R.H. steering.	1
	Washer for adjustment of levers controlling selector fork shafts, 28.5 x 36 :	As nec.
DM 334-300	1.76 mm thick.	
DM 334-301	1.85 mm thick.	
DM 334-302	1.94 mm thick.	
DM 334-303	2.03 mm thick.	
DM 334-304	2.12 mm thick.	
DM 334-305	2.21 mm thick.	
DM 334-306	2.3 mm thick.	
DM 334-307	2.39 mm thick.	
DM 334-308	2.48 mm thick.	
2.549-S	Joint, copper, 14.3 x 19 x 1, under thrust screw for locking ball spring (R. VI).	3
2.707-S	Ball, 6 diameter locking levers controlling selector fork shafts (R. VI).	18
2.714-S	Ball, 9.52 diameter for gear locking (R. VI).	3
4.932-S	Ring seal, 24.2 x 28 x 1.9, for lever support tube (R. VI).	1
88.642	Expanding washer, 15.9 mm diameter, closing holes for 3rd and 4th speed selector fork shaft (R. I).	3
500.614	Safety lock, (9.5 x 18.2) (R. I).	2
614.201	Nut, hex., 16 diameter x 150 pitch, 5 mm high, locking thrust screw of selector fork shaft (R. II).	3

The numbers underlined indicate new parts which do not appear on the illustration.


D 314-60
D 332-316
D 314-29
D 332-1b
DS 332-1
DS 332-1a
DS 332-91
D 335-15
D 333-12
D 332-300
to
D 332-330
D 335-82
to
D 335-82h
620081
D 333-83
to
D 333-83e
D 333-8
DS 333-8
D 335-06b
620080
620088
620083
D 332-84
620503
D 335-8
D 333-18b
DM 333-18
D 335-13a
DM 335-05a
620047
D 333-84
D 333-14c
DS 333-14
DS 333-14a
620082
DS 332-98
508173
D 333-9
D 332-4
DS 332-4
DS 333-17
D 333-73
DS 333-73
DS 333-73a
DS 333-80
DS 333-86
620252
620072
D 332-95
to
D 332-95d
2493-S
D 332-94
501002
620126
D 333-13
D 333-7
D 333-7a
DS 333-7a
DS 333-7b
DS 333-7c
D 333-74
to
D 333-74d
D 333-86
to
D 333-86h
620087
620125
613006
D 332-2
D 333-81
D 331-91a
Coupling
DS 344-01
DF 344-02
D 335-9a
500367
D 332-95
to
D 332-95d
620080
620088
DS 344-5
DF 333-97
D 333-15
DS 333-15
D 333-300
to
D 333-350
D 333-16
DS 333-16
D 344-90
D 344-96
D 344-94
D 331-89a

NUMBER	DESCRIPTION	No. OFF
D 314-29	Sealing ring on mainshaft (20 x 35 x 18) (R. VI).	1
D 314-60	Circlip for sealing ring (17.8 x 21.8 x 2). Until January 1957.	1
D 331-89a	Housing for front bearing on bevel pinion (5 holes 9 mm diameter). Until October 1957.	1
D 331-91a	Housing for front bearing on mainshaft (4 holes 9 mm diameter). Until October 1957.	1
D 332-1b	*Mainshaft, 503 mm long (with groove for sealing ring circlip). Until January 1957. Replaced by DS 332-1; order in addition: 1-DS 332-91.*	1
DS 332-1	*Mainshaft, 503 mm long (without groove for sealing ring circlip). January 1957 - November 1963. Replaced by DS 332-1a; order in addition: 1-DS 332-4 (R. VI).*	1
DS 332-1a	Mainshaft (fitted with dog nut without lockwasher). Since November 1963.	1
D 332-2	*Shaft for intermediate reverse pinion (16 x 120). Until June 1964. Replaced by DS 332-2.*	1
DS 332-2	Shaft for intermediate reverse pinion (16 x 124). Since June 1964.	1
D 332-4	Dog nut for starting handle, 16 x 150 internal bore diameter, bore 7 mm. Until November 1963.	1
DS 332-4	Dog nut for starting handle, 18 x 125 (R. VI). Since November 1963.	1
D 332-84	Lockwasher for starting handle dog nut (internal diameter 17 mm). Until November 1963.	1
DS 332-91	Distance piece for sealing ring (20 x 21.6 x 118.8). Since January 1957.	1
D 332-94	Grub screw, pointed, 7 diameter x 31 long, securing shaft.	1
	Washer, 54 x 61 for front bearing adjustment. Until October 1957.	As nec.
D 332-95	0.05 mm thick.	
D 332-95a	0.10 mm thick.	
D 332-95b	0.20 mm thick.	
	Washer, 54 x 66.5 for front bearing adjustment. Since October 1957.	
D 332-95c	0.1 mm thick.	As nec.
D 332-95d	0.05 mm thick.	As nec.
DS 332-98	Dowel, 2.7 x 2.9 x 5 for half washers between 2nd and 3rd speed pinions. Since December 1956.	1
	Thrust washer for rear ball bearing on mainshaft, 20 x 28.	As nec.
D 332-300	4.5 mm thick.	
D 332-301	4.53 mm thick.	
D 332-302	4.56 mm thick.	
D 332-303	4.59 mm thick.	
D 332-304	4.62 mm thick.	
D 332-305	4.65 mm thick.	
D 332-306	4.68 mm thick.	
D 332-307	4.71 mm thick.	
D 332-308	4.74 mm thick.	
D 332-309	4.77 mm thick.	
D 332-310	4.80 mm thick.	
D 332-311	4.83 mm thick.	
D 332-312	4.86 mm thick.	
D 332-313	4.89 mm thick.	
D 332-314	4.92 mm thick.	
D 332-315	4.95 mm thick.	
D 332-316	4.98 mm thick, (and thrust for sealing ring).	
D 332-317	5.01 mm thick.	
D 332-318	5.04 mm thick.	
D 332-319	5.07 mm thick.	
D 332-320	5.10 mm thick.	
D 332-321	5.13 mm thick.	
D 332-322	5.16 mm thick.	
D 332-323	5.19 mm thick.	
D 332-324	5.22 mm thick.	
D 332-325	5.25 mm thick.	
D 332-326	5.28 mm thick.	
D 332-327	5.31 mm thick.	
D 332-328	5.34 mm thick.	
D 332-329	5.49 mm thick.	
D 332-330	6.48 mm thick.	
DS 334-040	Assembly of intermediate reverse gear pinions. Since July 1964.	1
D 333-7	*Intermediate reverse pinion (10 teeth, total length 73 mm). Until April 1956. Replaced by D 333-7a; order in addition: 1-D 333-74, a, b, c, or d according to adjustment.*	1
D 333-7a	Intermediate reverse pinion, 10 teeth, total length 72.35 mm (mainshaft 2nd speed pinion 18 teeth). April 1956 - January 1961.	1
DS 333-7a	*Intermediate reverse pinion, 10 teeth, total length 80.84 mm (mainshaft 2nd speed pinion 17 teeth). July 1961 - May 1963. Replaced by DS 333-040.*	1
DS 333-7b	*Intermediate reverse pinion, 10 teeth, total length 72.35 mm, (mainshaft 2nd speed pinion 17 teeth). January 1961 - July 1961. Replaced by DS 333-040; order in addition: 1-DS 333-80 (R. VI).*	1
DS 333-7c	*Intermediate reverse pinion, 10 teeth, housing for bearing 32 mm diameter. May 1963 - July 1964. Replaced by DS 333-040.*	1
DS 333-7e	Intermediate reverse pinion, 47.2 mm long. Since July 1964.	1
D 333-8	*3rd speed mainshaft pinion with dogs (22 teeth, helix angle 31° 50). Until July 1957. Replaced by DS 333-8; order in addition: 1-DS 333-16.*	1
DS 333-8	3rd speed mainshaft pinion with dogs (22 teeth, helix angle 33° 30'). Since July 1957.	1
D 333-9	*Intermediate reverse speed sliding pinion, 28 teeth, total length 29.5 mm. Replaces type 38 mm long. Until July 1964. Replaced by DS 333-040.*	1
DS 333-9c	Intermediate reverse speed sliding pinion, total length 28.3 mm. Since July 1964.	1
D 333-12	1st speed mainshaft pinion (11 teeth, 18 splines).	1
D 333-13	1st speed pinion on drive pinion shaft (39 teeth).	1

The numbers underlined indicate new parts which do not appear on the illustration.

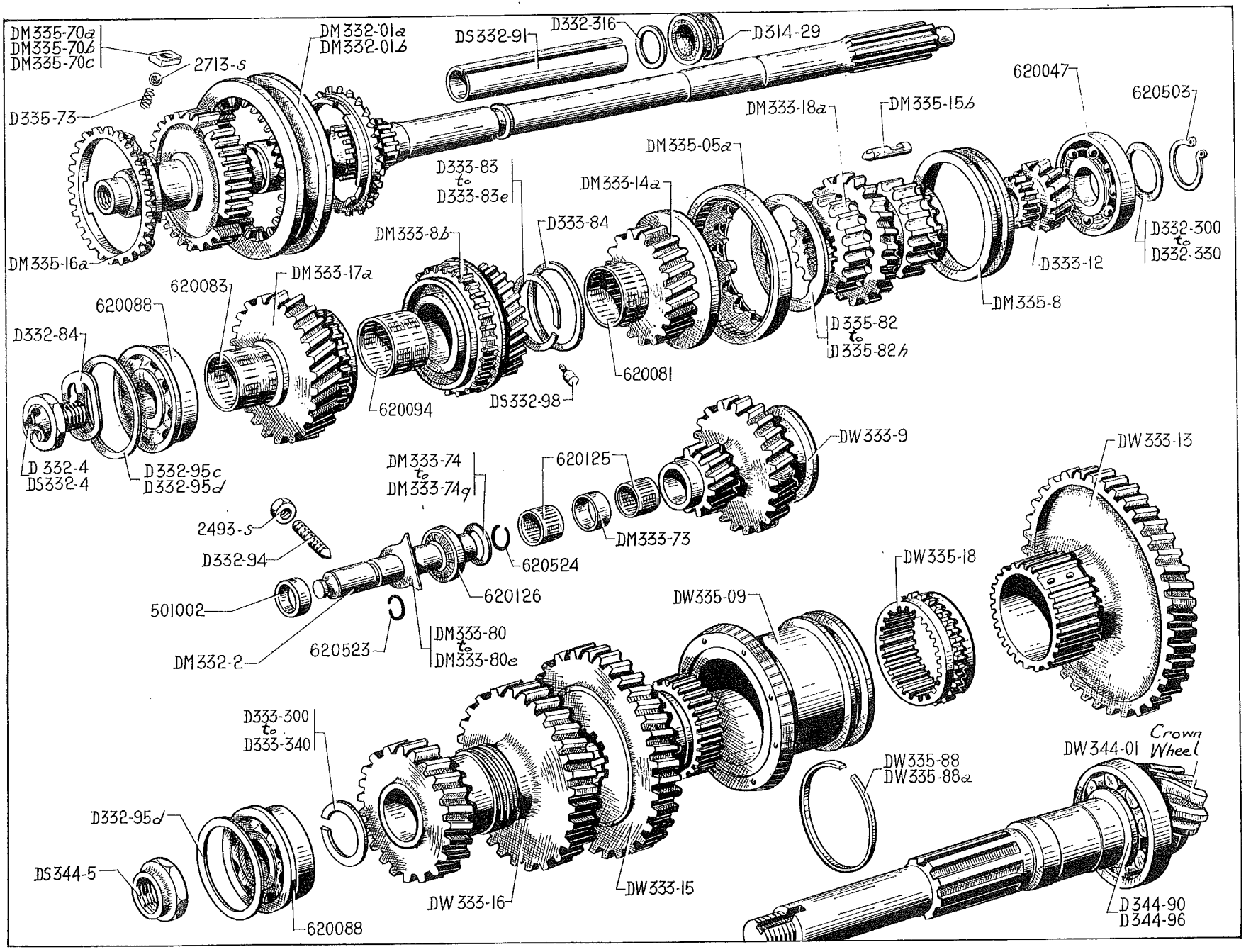
NUMBER	DESCRIPTION	No. OFF
D 333-14c	*2nd speed mainshaft pinion, 18 teeth, 7° angle. Until June 1958. Replaced by DS 333-14a (see schedule page 34).*	1
DS 333-14	*2nd speed mainshaft pinion, 18 teeth, 7° 30' angle. June 1958 - January 1961. Replaced by DS 333-14a (see schedule page 84).*	1
DS 333-14a	2nd speed mainshaft pinion, 17 teeth. Since January 1961.	1
D 333-15	*2nd and reverse speed pinion on drive pinion shaft, 34 teeth. Until January 1961. Replaced by DS 333-15 (see schedule page 84).*	1
DS 333-15	2nd and reverse speed pinions on drive pinion shaft, 33 teeth. Since January 1961.	1
D 333-16	*3rd and 4th speed gear-train on drive pinion shaft (23 and 27 teeth, helix angle of 3rd speed pinion 31° 50'). Until July 1957. Replaced by DS 333-16; order in addition: 1-DS 333-3.*	1
DS 333-16	3rd and 4th speed gear train on drive pinion shaft (23 and 27 teeth), helix angle of 3rd speed pinion 33° 30'. Since July 1957.	1
DS 333-17	4th speed mainshaft pinion with dogs (27 teeth, assembly without washer between teeth and dogs). Replaces type with washer.	1
D 333-18b	*Reverse speed mainshaft pinion, 25 teeth. Until June 1958. Replaced by DM 333-18 (see schedule page 84).*	1
DM 333-18	Reverse speed mainshaft pinion, (25 teeth). Since June 1958.	1
D 333-73	Distance piece between needle bearing cages in intermediate reverse speed pinion (length 28.15 mm, replaces one 28.7 mm long) (R. VI). Until July 1961.	1
DS 333-73	Distance piece between needle bearing cages in intermediate reverse speed pinion (16.6 x 18.9 x 42.28) (R. VI). July 1961 - May 1963.	1
DS 333-73a	Distance piece between needle bearing cages in intermediate reverse speed pinion (16.6x18.9x48 (R. VI). May 1963 - July 1964.	1
DS 333-73d	Distance piece between needle bearing cages for intermediate reverse speed pinion (16.6 x 18.9 x 9) (R. VI). Since July 1964.	1
	Washer, 16 x 26, for adjustment of intermediate reverse speed pinion. April 1956 - July 1961.	As nec.
D 333-74	1.58 mm thick.	
D 333-74a	1.69 mm thick.	
D 333-74b	1.80 mm thick.	
D 333-74c	1.91 mm thick.	
D 333-74d	2.02 mm thick.	
DS 333-75a	Bush for reverse gear sliding pinion (19 x 37.5 x 30.3). Since July 1964.	1
DS 333-80	Stop washer with lug for intermediate reverse speed pinion (R. VI). Since July 1961.	1
D 333-81	Dowel between 3rd and 4th speed train and 2nd and reverse speed pinion on drive pinion shaft	
	(8 x 17). Until April 1962.	6
	Since April 1962.	3
	Half washer between 2nd and 3rd speed mainshaft pinions.	As nec.
D 333-83	2.77 to 2.80 mm thick.	
D 333-83a	2.80 to 2.83 mm thick.	
D 333-83b	2.83 to 2.86 mm thick.	
D 333-83c	2.86 to 2.89 mm thick.	
D 333-83d	2.89 to 2.92 mm thick.	
D 333-83e	2.92 to 2.95 mm thick.	
D 333-84	Washer, 40 x 45 x 2.7, locking half-washers between 2nd and 3rd speed mainshaft pinions.	1
	Washers (16 x 23) for adjustment of intermediate reverse speed pinion. Until April 1956.	As nec.
D 333-86	0.88 mm thick.	
D 333-86a	0.94 mm thick.	
D 333-86b	1 mm thick.	
D 333-86c	1.06 mm thick.	
D 333-86d	1.12 mm thick.	
D 333-86e	1.18 mm thick.	
D 333-86f	1.24 mm thick.	
D 333-86g	1.30 mm thick.	
D 333-86h	*1.36 mm thick. No longer supplied.*	
DS 333-86	Thrust washer, for intermediate reverse speed pinion needle bearings (20 x 32 x 3). May 1963 - July 1964.	1
DF 333-97	Distance piece for drive pinion (mountain ratio assembly).	1
	Thrust washer for drive pinion front bearing, 25 x 33:	As nec.
D 333-300	2.65 mm thick.	
D 333-301	2.69 mm thick.	
D 333-302	2.73 mm thick.	
D 333-303	2.77 mm thick.	
D 333-304	2.81 mm thick.	
D 333-305	2.85 mm thick.	
D 333-306	2.89 mm thick.	
D 333-307	2.93 mm thick.	
D 333-308	2.97 mm thick.	
D 333-309	3.01 mm thick.	
D 333-310	3.05 mm thick.	
D 333-311	3.09 mm thick.	
D 333-312	3.13 mm thick.	
D 333-313	3.17 mm thick.	
D 333-314	3.21 mm thick.	
D 333-315	3.25 mm thick.	
D 333-316	3.29 mm thick.	
D 333-317	3.33 mm thick.	
D 333-318	3.37 mm thick.	
D 333-319	3.41 mm thick.	
D 333-320	3.45 mm thick.	
D 333-321	3.49 mm thick.	
D 333-322	3.53 mm thick.	
D 333-323	3.57 mm thick.	
D 333-324	3.61 mm thick.	
D 333-325	3.65 mm thick.	
D 333-326	3.69 mm thick.	
D 333-327	3.73 mm thick.	
D 333-328	3.77 mm thick.	
D 333-329	3.81 mm thick.	
D 333-330	3.85 mm thick.	
D 333-331	3.89 mm thick.	
D 333-332	3.93 mm thick.	
D 333-333	3.97 mm thick.	
D 333-334	4.01 mm thick.	
D 333-335	4.05 mm thick.	
D 333-336	4.09 mm thick.	
D 333-337	4.13 mm thick.	
D 333-338	4.17 mm thick.	
D 333-339	4.21 mm thick.	
D 333-340	4.25 mm thick. (mountain ratio assembly).	
D 333-341	2.17 mm thick.	
D 333-344	2.29 mm thick.	
D 333-347	2.41 mm thick.	
D 333-350	2.53 mm thick.	
DM 335-05a	2nd speed synchromesh. Since June 1958.	1

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
D 335-06b	Synchromesh double for 3rd and 4th speed pinions.	1
D 335-8	Sliding collar operating meshing plungers.	1
D 335-9a	1st speed sliding collar.	1
D 335-13a	*2nd speed synchromesh. Until June 1958. Replaced by DM 335-05a (see schedule Page 84).*	1
D 335-15	Set of 12 meshing plungers.	1
	Internally toothed ring for adjusting 2nd speed synchromesh.	As nec.
D 335-82	0.4 mm thick.	
D 335-82a	0.7 mm thick.	
D 335-82b	1 mm thick.	
D 335-82c	1.2 mm thick.	
D 335-82d	1.5 mm thick.	
D 335-82e	0.2 mm thick.	
D 335-82f	0.35 mm thick.	
D 335-82g	0.50 mm thick.	
D 335-82h	0.60 mm thick.	
DS 344-01	Crown wheel and bevel pinion, 8 x 31 with rear bearing fitted. Replaces 9 x 35 type.	1
DF 344-02	Crown wheel and bevel pinion, 7 x 31 (mountain use).	1
DS 344-5	Nut, hex., 24 diameter x 150 pitch, with shoulder 25 mm diameter locking drive pinion (replaces type with 30 mm diameter shoulder).	1
D 344-90	Locking ring for rear roller bearing on drive pinion (toothed side), internal chamfer on one face.	1
D 344-94	*Lockwasher for nut, locking drive pinion. Until July 1957. No longer supplied. (See Technical Note No. 676).*	1
D 344-96	Locking ring for rear roller bearing on drive pinion (shaft side) without chamfer.	1
2.493-S	Nut, hex., 7 diameter x 100 pitch, for locking grub screw on reverse speed shaft (R. III).	1
500.367	Rear bearing for drive pinion (30 x 72 x 19) (R. VI). (Mountain use).	1
501.002	Cap for hole for reverse speed shaft, 20 mm diameter (R. I).	1
508.173	Dowel, 3.5 x 5 holding half-washer between 2nd and 3rd speed pinion (R. VI). Until December 1956.	1
613.006	Threaded plug, 7 diameter x 12.5 pitch, 6 mm long (R. I). Until February 1959.	1
620.047	Bearing, 20 x 62 x 17 on rear of mainshaft (R. VI).	1
620.072	Ball thrust bearing, 16 x 30 x 9.5 for intermediate reverse pinion (R. I). Until July 1961.	2
620.080	Double ball bearing (25 x 62 x 25.4) marked D on inner race (R. I). Until October 1957.	
	- Front of mainshaft.	1
	- Front of drive pinion.	1
620.081	Cage for needle bearings, 33 x 36 x 30 for 2nd speed mainshaft pinion (R. VI).	1
620.082	Cage for needle bearings, 33 x 36 x 33.2 for 3rd speed mainshaft pinion (R. VI).	1
620.083	Cage for needle bearings, 33 x 36 x 36 for 4th speed mainshaft pinion (R. VI).	1
620.087	Cage for needle bearings, 16 x 19 x 18 for intermediate reverse pinion (R. VI). Until July 1961.	2
620.088	Double bearing, shouldered, 25 x 62 x 67.5 x 25.4 (R. I). Since October 1957.	
	- Front of mainshaft.	1
	- Front of drive pinion.	1
620.125	Cage for needle bearings (16 x 19 x 20) for intermediate reverse pinion (R. VI). July 1961 - May 1963.	2
	May 1963 - July 1964.	1
	Since July 1964.	2
620.126	Needle thrust bearing (16 x 31.4 x 2.8) for reverse speed sliding pinions) R. VI). July 1961 - July 1964.	1
	Since July 1964.	2
620-252	Ball bearings, 16 x 32 x 9 for intermediate reverse pinion (R. VI). May 1963 - July 1964.	1
620.262	Needle bearing cage for intermediate reverse pinion (16 x 19 x 16) (R. VI). Since July 1964.	2
620-503	Circlip for locking bearing (R. VI).	2

Arrangement	By replacement of one of these parts	It is necessary to change all the following parts
Until June 1958	- D 333-14c pinion - D 333-15 - - D 333-18b - - D 335-13a synchromesh	1-DS 333-040, 1-DS 333-14a, 1-DS 333-15, 1-DM 333-18, 1-DS 333-80 (R. VI), 1-DM 335-05a.
June 1958 - January 1961	- DS 333-14 pinion - D 333-15 -	1-DS 333-040, 1-DS 333-14a, 1-DS 333-15, 1-DS 333-80 (R. VI).

The numbers underlined indicate new parts which do not appear on the illustration.


DM335-70a
DM335-70b
DM335-70c
2713-S
D335-73
DM332-01a
DM332-01b
DS332-91
D332-316
D314-29
620047
620503
DM333-18a
DM335-15b
DM335-05a
D333-83
to
D333-83e
DM333-14a
D333-84
DM333-8b
D332-300
to
D332-330
D333-12
DM335-8
DM335-16a
620083
DM333-17a
620088
D332-84
D335-82
to
D335-82h
620081
620094
DS332-98
D 332-4
DS332-4
D332-95c
D332-95d
DM333-74
to
DM333-74g
620125
DW333-9
DW333-13
2493-S
D332-94
620524
DM333-73
DW335-18
501002
620126
DW335-09
DM332-2
620523
DM333-80
to
DM333-80e
D333-300
to
D333-340
DW335-88
DW335-88a
DW344-01
Crown
Wheel
D332-95d
DS344-5
DW333-16
DW333-15
620088
D344-90
D344-96

NUMBER	DESCRIPTION	No. OFF
D 314-29	Sealing ring on mainshaft, (20 x 35 x 18) (R. VI).	1
DM 332-01a	*Mainshaft for gearbox with 3rd and 4th speed synchromesh, (straight tooth entry) Until November 1963. Replaced by DM 332-01b; order in addition: 1-DS 332-4 (R. VI).*	1
DM 332-01b	Mainshaft for gearbox with 3rd and 4th speed synchromesh (fitted with dog nut without lockwasher). Since November 1963.	1
DM 332-2	Shaft for intermediate reverse pinion (16 x 120, 1 groove for locking circlip). Until July 1964.	1
DS 332-2	Shaft for intermediate reverse pinion, (16 x 124). Since July 1964.	1
D 332-4	Starting handle, dog nut, 16 diameter x 150 pitch, 7 mm diameter bore. Until November 1963.	1
DS 322-4	Dog nut for starting handle, 18 x 125 (R. VI). Since November 1963.	1
D 332-84	Lockwasher, for starting handle, dog nut (internal diameter 17 mm). Until November 1963.	1
DS 332-91	Distance piece for sealing ring (20 x 21.6 x 118.8).	1
D 332-94	Grub screw, pointed, 7 diameter x 31 long, securing shaft.	1
	Adjusting washer, 54 x 66.5, for front of mainshaft and front bearing of drive pinion shaft.	As nec.
D 332-95c	0.1 mm thick.	
D 332-95d	0.05 mm thick.	
DS 332-98	Dowel, 2.7 x 2.9 x 5, for half washers between 2nd and 3rd speed pinions (R. VI).	1
	Thrust washer for rear ball bearing on mainshaft of gearbox, 20 x 28.	As nec.
D 332-300	4.5 mm thick.	
D 332-301	4.53 mm thick.	
D 332-302	4.56 mm thick.	
D 332-303	4.59 mm thick.	
D 332-304	4.62 mm thick.	
D 332-305	4.65 mm thick.	
D 332-306	4.68 mm thick.	
D 332-307	4.71 mm thick.	
D 332-308	4.74 mm thick.	
D 332-309	4.77 mm thick.	
D 332-310	4.80 mm thick.	
D 332-311	4.83 mm thick.	
D 332-312	4.86 mm thick.	
D 332-313	4.89 mm thick.	
D 332-314	4.92 mm thick.	
D 332-315	4.95 mm thick.	
D 332-316	4.98 mm thick (and spacer for sealing ring).	1
D 332-317	5.01 mm thick.	
D 332-318	5.04 mm thick.	
D 332-319	5.07 mm thick.	
D 332-320	5.10 mm thick.	
D 332-321	5.13 mm thick.	
D 332-322	5.16 mm thick.	
D 332-323	5.19 mm thick.	
D 332-324	5.22 mm thick.	
D 332-325	5.25 mm thick.	
D 332-326	5.28 mm thick.	
D 332-327	5.31 mm thick.	
D 332-328	5.34 mm thick.	
D 332-329	5.49 mm thick.	
D 332-330	6.48 mm thick.	
DS 333-040	Assembly of reverse gear pinions. Since July 1964.	1
DS 333-7e	Reverse gear pinion, 47.2 mm long. Since July 1964.	1
DM 333-8b	3rd speed mainshaft pinion.	1
DS 333-9c	Sliding pinion for reverse gear, total length 28.3 mm. Since July 1964.	1
DW 333-9	*Intermediate sliding reverse pinion, 17 teeth, 72.4. Until July 1964. Replaced by DS 333-040; order in addition: 1-DS 333-18a, 1-DS 333-80, (R. VI), 1-DM 334-22, 1-DM 334-53, 1-DM 334-259, 1-614.201.*	1
D 333-12	1st speed mainshaft pinion, (11 teeth, 18 splines).	1
DW 333-13	1st speed pinion, on drive pinion shaft, 44.5 mm long (39 teeth).	1
DM 333-14a	2nd speed mainshaft pinion (17 teeth)	1
DS 333-15a	Pinion of 2nd speed and reverse. Since July 1964.	1
DW 333-15	*Pinion, 2nd speed and reverse on drive pinion, without hole for driving dowel (33 teeth). Until July 1964. Replaced by DS 333-15a; order in addition: 1-DS 333-040, 1-DS 333-18a, 1-DS 333-80, (R. VI), 1-DM 334-22, 1-DM 334-53, 1-DM 334-259, 1-614.201.*	1
DW 333-16	3rd and 4th speed gear-train on drive pinion shaft, without holes for driving dowel, interior splines (23 and 27 teeth).	1
DM 333-17a	4th speed mainshaft pinion, same as DM 333-17, except dogs with straight tooth entry.	1
DM 333-18a	*Reverse gear mainshaft pinion, (16 teeth, spiral teeth). Until July 1964. Replaced by DS 333-18a; order in addition: 1-DS 333-040, 1-DS 333-80 (R. VI), 1-DM 334-22, 1-DM 334-53, 1-DM 334-259, 1-614.201.*	1
DS 333-18a	Reverse gear mainshaft pinion. Thickness of pinion 13.2 mm. Since July 1964.	1
DM 333-73	Distance piece between needle bearing cages on intermediate reverse speed pinion(16.6 x 19 x 9.5)(R. VI). Until July 1964.	1
DS 333-73d	Distance piece between needle bearing cages on intermediate reverse speed pinion(16.6 x 18.9 x 9)(R. VI) Since July 1964.	1

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
	Washer, 16 x 17.5 diameter for adjusting intermediate reverse speed pinion (R. VI):	As nec.
DM 333-74	0.4 mm thick.	
DM 333-74a	0.7 mm thick.	
DM 333-74b	1 mm thick.	
DM 333-74c	1.3 mm thick.	
DM 333-74d	1.6 mm thick.	
DM 333-74e	1.9 mm thick.	
DM 333-74f	2.2 mm thick.	
DM 333-74g	2.5 mm thick.	
DM 333-74h	2.8 mm thick.	
DM 333-74i	3.1 mm thick.	
DM 333-74j	3.4 mm thick.	
DM 333-74k	3.7 mm thick.	
DM 333-74m	4 mm thick.	
DM 333-74n	4.3 mm thick.	
DM 333-74p	4.6 mm thick.	
DM 333-74q	4.9 mm thick.	
DS 333-75a	Bush for reverse gear sliding pinion (19 x 37.5 x 30.3). Since July 1964.	1
	Stop washer with lug for intermediate reverse speed pinion:	As nec.
DM 333-80	1.54 mm thick.	
DM 333-80a	2.02 mm thick.	
DM 333-80b	2.50 mm thick.	
DM 333-80c	2.98 mm thick.	
DM 333-80d	3.46 mm thick.	
DM 333-80e	3.94 mm thick.	
DS 333-80	Eared washer for stop on reverse speed pinion (R. VI). Since July 1964.	1

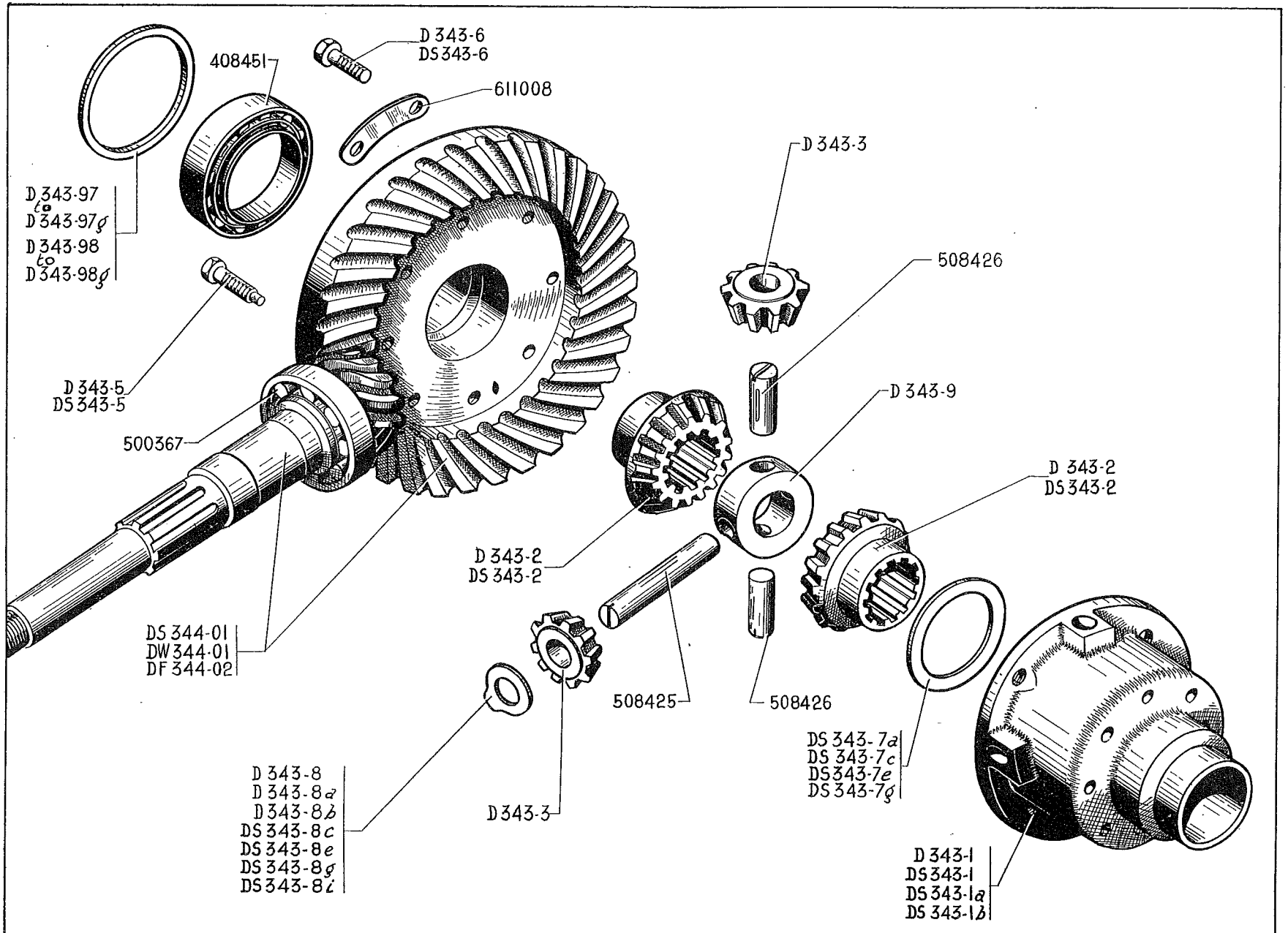
NUMBER	DESCRIPTION	No. OFF
	Half washer between 2nd and 3rd speed mainshaft pinions.	As nec.
D 333-83	2.77 to 2.80 mm thick.	
D 333-83a	2.80 to 2.83 mm thick.	
D 333-83b	2.83 to 2.86 mm thick.	
D 333-83c	2.86 to 2.89 mm thick.	
D 333-83d	2.89 to 2.92 mm thick.	
D 333-83e	2.92 to 2.95 mm thick.	
D 333-84	Washer, 40 x 45 x 2.7 locking half washers between 2nd and 3rd speed mainshaft pinions.	1
	Thrust washer for drive pinion front bearing, 25 x 33:	As nec.
D 333-300	2.65 mm thick.	
D 333-301	2.69 mm thick.	
D 333-302	2.73 mm thick.	
D 333-303	2.77 mm thick.	
D 333-304	2.81 mm thick.	
D 333-305	2.85 mm thick.	
D 333-306	2.89 mm thick.	
D 333-307	2.93 mm thick.	
D 333-308	2.97 mm thick.	
D 333-309	3.01 mm thick.	
D 333-310	3.05 mm thick.	
D 333-311	3.09 mm thick.	
D 333-312	3.13 mm thick.	
D 333-313	3.17 mm thick.	

NUMBER	DESCRIPTION	No. OFF
D 333-314	3.21 mm thick.	
D 333-315	3.25 mm thick.	
D 333-316	3.29 mm thick.	
D 333-317	3.33 mm thick.	
D 333-318	3.37 mm thick.	
D 333-319	3.41 mm thick.	
D 333-320	3.45 mm thick.	
D 333-321	3.49 mm thick.	
D 333-322	3.53 mm thick.	
D 333-323	3.57 mm thick.	
D 333-324	3.61 mm thick.	
D 333-325	3.65 mm thick.	
D 333-326	3.69 mm thick.	
D 333-327	3.73 mm thick.	
D 333-328	3.77 mm thick.	
D 333-329	3.81 mm thick.	
D 333-330	3.85 mm thick.	
D 333-331	3.89 mm thick.	
D 333-332	3.93 mm thick.	
D 333-333	3.97 mm thick.	
D 333-334	4.01 mm thick.	
D 333-335	4.05 mm thick.	
D 333-336	4.09 mm thick.	

The numbers underlined indicate new parts which do not appear on the illustration.

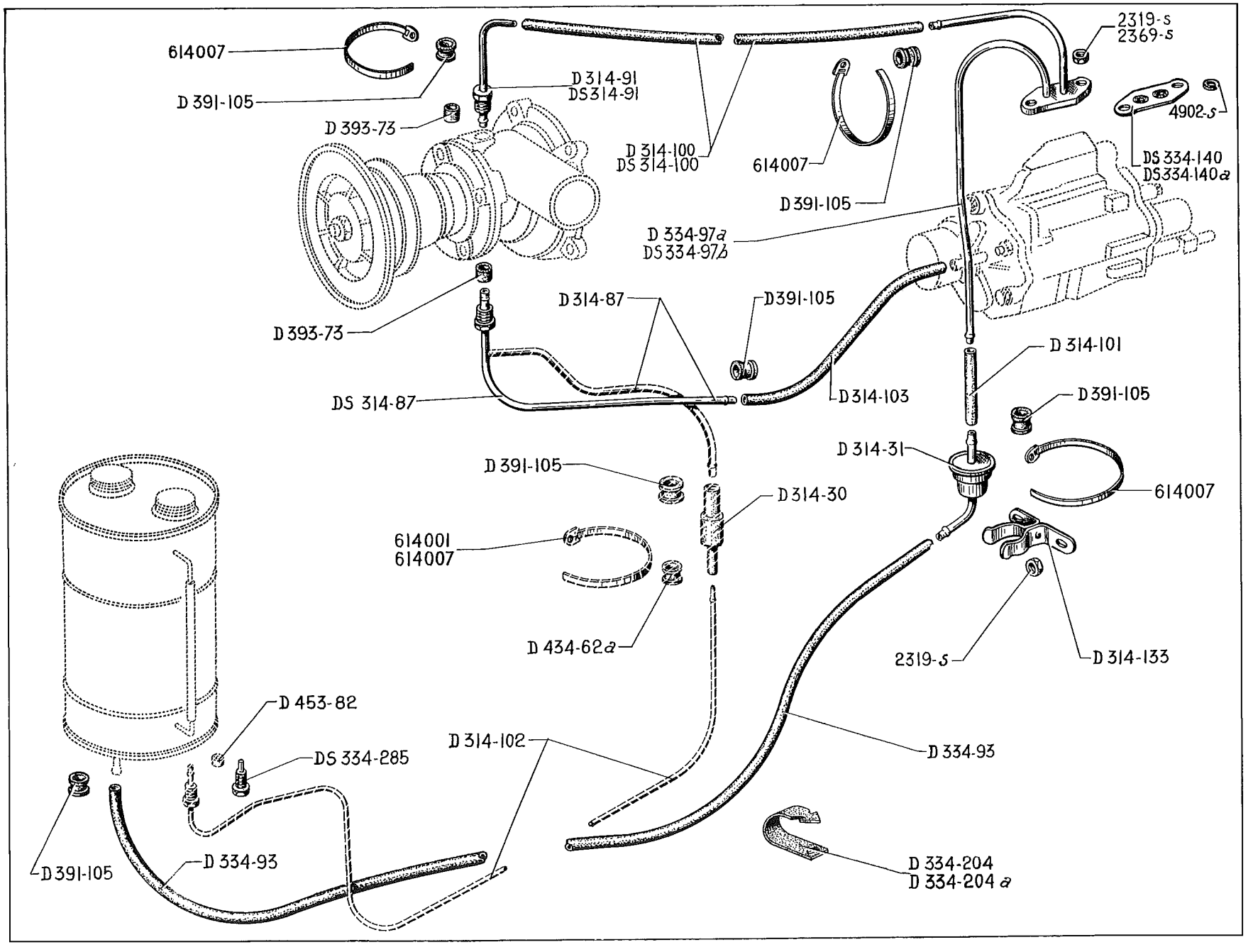
NUMBER	DESCRIPTION	No. OFF
D 333-337	4.13 mm thick.	
D 333-338	4.17 mm thick.	
D 333-339	4.21 mm thick.	
D 333-340	4.25 mm thick.	
DM 335-05a	2nd speed synchromesh.	1
DW 335-09	1st speed synchromesh.	1
DM 335-8	Sliding collar, operating meshing plungers, 10 mm wide.	1
DM 335-15b	Set of 12 meshing plungers. Notch for housing collar. 10.1 mm wide.	1
DM 335-16a	Synchromesh ring for 3rd and 4th speed pinions (straight tooth entry).	2
DW 335-18	Meshing plunger, for 1st speed synchromesh.	1
	Ball carrier, for synchromesh rings, length 23.2 mm.	As nec.
DM 335-70a	5.2 mm thick.	
DM 335-70b	5.3 mm thick.	
DM 335-70c	5.4 mm thick.	
D 335-73	Compression spring, for balls of synchromesh, for 3rd and 4th speed pinions.	3
	Internally toothed ring, for adjusting 2nd speed synchromesh assembly:	As nec.
D 335-82	0.4 mm thick.	
D 335-82a	0.7 mm thick.	
D 335-82b	1 mm thick.	
D 335-82c	1.2 mm thick.	
D 335-82d	1.5 mm thick.	
D 335-82e	0.2 mm thick.	
D 335-82f	0.35 mm thick.	
D 335-82g	0.50 mm thick.	
D 335-82h	0.60 mm thick.	
	Abatement ring, 1st speed synchromesh.	As nec.
DW 335-88	1.3 mm thick. 1st possibility.	
DW 335-88a	1.4 mm thick. 2nd possibility.	
DW 344-01	Crown wheel and pinion, 8 x 31 (3rd and 4th speed gear train driven by splines).	1
DS 344-5	Nut, hex., 24 diameter x 150 pitch, with shoulder, 25 mm diameter, locking drive pinion.	1
D 344-90	Locking ring, for rear roller bearing on drive pinion (toothed side), internal chamfer on one face.	1
D 344-96	Locking ring for rear roller bearing on drive pinion (shaft side) without chamfer.	1
2.493-S	Nut, hex., 7 diameter x 100 pitch, locking grub screw on shaft (R. III).	1
2.713-S	Ball, 6.35 mm diameter for 3rd and 4th speed sliding pinion (R. VI).	3
501.002	Plug, 20 mm diameter for shaft hole (R. I).	1
620.047	Bearing, 20 x 62 x 17 on rear and mainshaft (R. VI).	1
620.081	Cage, for needle bearings, 33 x 36 x 30 for 2nd speed mainshaft pinion (R. VI).	1
620.083	Cage, for needle bearings, 33 x 36 x 36 for 4th speed mainshaft pinion (R. VI).	1
620.088	Double bearing, shouldered, 25 x 62 x 67.5 x 25.4 (R. I):	
	- front of mainshaft.	1
	- front of drive pinion shaft.	1
620.094	Cage, for needle bearings, 33 x 36 x 32.2 for 3rd speed mainshaft pinion (R. VI).	1
620.125	Cage, for needle bearings for reverse speed sliding pinion (16 x 19 x 20) (R. VI).	2
620.126	Needle thrust bearing (16 x 32 x 2.8) for intermediate reverse pinion (R. VI). Since July 1964.	1
620.262	Needle bearing cage for reverse speed pinion (16 x 19 x 16). (R. VI). Since July 1964.	2
620.503	Circlip for locking bearing (R. VI).	2
620.523	Circlip for reverse speed sliding pinion (R. I). Until July 1964.	1
620.524	Locking segment for needle bearing cage of reverse speed sliding pinions (17 x 20 x 1.2) (R. VI). Until July 1964.	2

The numbers underlined indicate new parts which do not appear on the illustration.

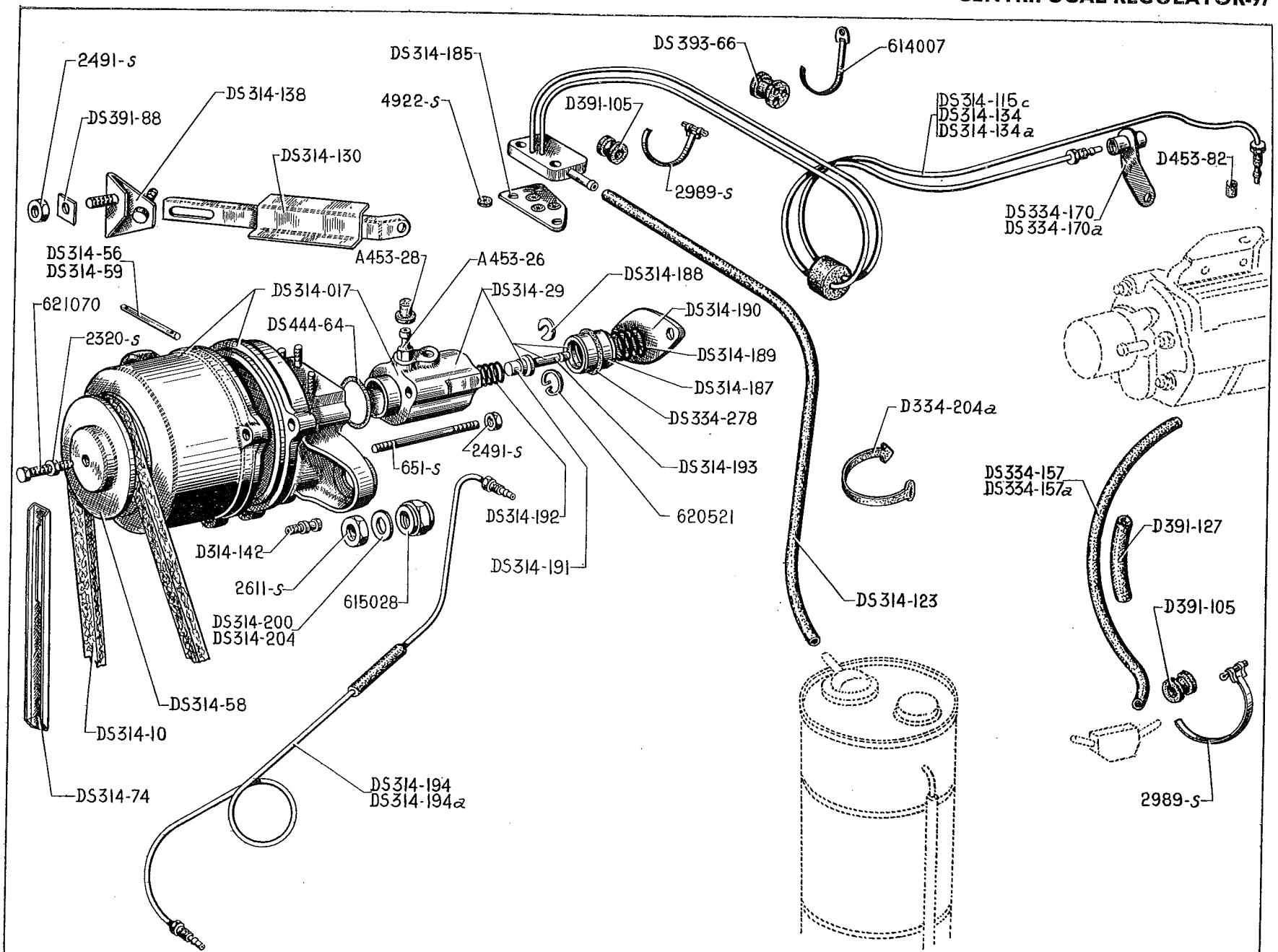

D 343-6
DS 343-6
408451
611008
D 343-97
to
D 343-97g
D 343-98
to
D 343-98g
D 343-5
DS 343-5
500367
DS 344-01
DW 344-01
DF 344-02
D 343-3
508426
D 343-9
D 343-2
DS 343-2
D 343-2
DS 343-2
508425
508426
D 343-8
D 343-8a
D 343-8b
DS 343-8c
DS 343-8e
DS 343-8g
DS 343-8i
D 343-3
DS 343-7a
DS 343-7c
DS 343-7e
DS 343-7g
D 343-1
DS 343-1
DS 343-1a
DS 343-1b

NUMBER	DESCRIPTION	No. OFF
D 343-1	*Differential housing (distance between planet wheel bearing face and crown wheel bearing face 52 mm.). Until March 1957. Replaced by DS 343-1b; order in addition: 3-DS 343-5, 5-DS 343-6, 1-DS 343-7a to DS 343-7g (R. VI), 2-DS 343-8c to DS 343-8i (R VI), according to adjustment.*	1
DS 343-1	*Differential housing (distance between planet wheel bearing face and crown wheel bearing face 54 mm. threaded 10 diameter × 150 pitch for crown wheel fixing). March 1957 – July 1959. Replaced by DS 343-1b; order in addition: 3-DS 343-5, 5-DS 343-6, 1-DS 343-7a to DS 343-7g (R. VI), 2-DS 343-8c to DS 343-8i (R. VI), according to adjustment.*	1
DS 343-1a	*Differential housing (distance between planet wheel bearing face and crown wheel bearing face 54 mm., between bearing faces of satellites 74·4 mm. threaded 10 diameter × 125 pitch for crown wheel fixing). July 1959–June 1960. Replaced by DS 343-1b; order in addition: 1-DS 343-7a to DS 343-7g (R. VI), 2-DS 343-8c to DS 343-8i (R. VI) according to adjustment.*	1
DS 343-1b	Differential housing (distance between planet wheel bearing face and crown wheel bearing face 54 mm. between bearing faces of satellites 75.6 mm. threaded 10 diameter 125 pitch for crown wheel fixing) Since June 1960.	1
D 343-2	Planet wheel (16 teeth, distance between bearing face and end of shank 14 mm). Until March 1957.	2
DS 343-2	Planet wheel (16 teeth, distance between bearing face and end of shank 15 mm.) Since March 1957.	2
D 343-3	Satellite pinion 10 teeth, total height 10.6 mm.	4
D 343-5	Screw, hex. head, with dowel for locking satellite pinion spindle (10 diameter x 150 pitch, 37.5 long). Until July 1959.	3
DS 343-5	Screw, hex. head, with dowel for locking satellite pinion spindle (10 diameter x 125 pitch, 37.5 long). Since July 1959.	3
D 343-6	Screw, hex. head, (10 diameter x 150 pitch, 26 long), securing crown wheel on differential housing. Until July 1959.	5
DS 343-6	Screw, hex. head, (10 diameter x 125 pitch, 26 long), securing crown wheel on differential housing. Since July 1959.	5
	Thrust washer for planet wheel 38.25 x 56 (R. VI).	As nec.
DS 343-7a	Thickness 1.91	
DS 343-7c	" 2.03	
DS 343-7e	" 2.15	
DS 343-7g	" 2.27	
	Fixed thrust washer for satellite pinions, 14 x 27.7. Until June 1960.	As nec.
D 343-8	Thickness 1.4	
D 343-8a	" 1.2	
D 343-8b	" 1	
	Fixed thrust washer for satellite pinions, 14 x 27.7. Since June 1960	As nec.
DS 343-8c	Thickness 1.71	
DS 343-8e	" 1.85	
DS 343-8g	" 1.99	
DS 343-8i	" 2.13	
D 343-9	Crosshead for satellite spindles 25 x 40.5 x 20.	1
	Distance washer for differential roller bearing, 74 x 82.8:	As nec.
D 343-97	Thickness 2.9	
D 343-97a	" 3.3	
D 343-97b	" 3.7	
D 343-97c	" 4.1	
D 343-97d	" 4.5	
D 343-97e	" 4.9	
D 343-97f	" 5.3	
D 343-97g	" 5.7	
	Washer for adjustment of differential roller bearing 72 x 82.8.	As nec.
D 343-98	Thickness 3	
D 343-98a	" 3.05	
D 343-98b	" 3.10	
D 343-98c	" 3.15	
D 343-98d	" 3.20	
D 343-98e	" 3.25	
D 343-98f	" 3.30	
D 343-98g	" 3.35	
DS 344-01	Crown wheel and bevel pinion, 8 x 31 with rear bearing fitted. Hydraulic drive. Replaces type 9 x 35.	1
DW 344-01	Crown wheel and bevel pinion, 8 x 31 with rear bearing fitted. Mechanical drive.	1
DF 344-02	Crown wheel and bevel pinion 7 x 31 (mountain use).	1
408.451	Taper roller bearing (40 x 80 x 19.5) for differential housing (R. VI).	2
500.367	Rear bearing for drive pinion (30 x 72 x 19) (R. VI), (mountain use).	1
508.425	Satellite spindle (14 x 109) (R. I).	1
508.426	Satellite spindle (14 x 47.5) (R. I).	2
611.008	Lockplate, double for screw securing crown wheel to differential housing (R. I). Until July 1959.	4

94-LOW PRESSURE PIPE SYSTEM-NON-RETURN VALVE



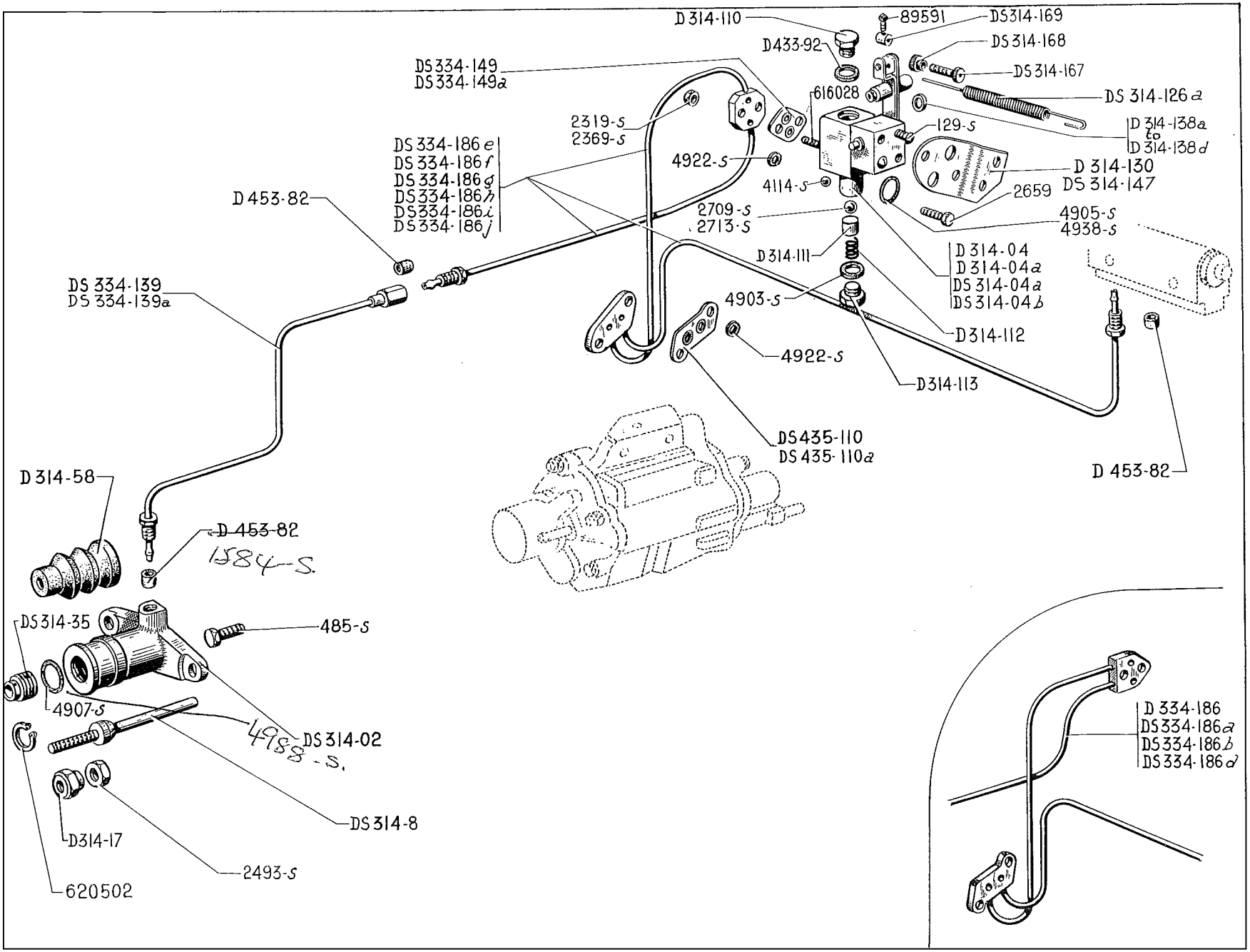
NUMBER	DESCRIPTION	No. OFF
	Until September 1960	
D 314-30	*Non-return valve between reservoir and low pressure pump (R. VI). Until September 1956. Replaced by DS 314-87; order in addition: 1-DS 334-285 (R. VI). See Technical Note No. 645.*	1
D 314-31	Non-return valve between hydraulic gear selector and reservoir (R.VI).	1
D 314-87	*Feed pipe assembly for low pressure pump (2 pipes). Until September 1956. Replaced by DS 314-87; order in addition: 1-DS 334-285 (R. VI). See Technical Note No. 645*	1
DS 314-87	Feed pipe for low pressure pump. Since September 1956.	1
D 314-91	*Metal return pipe on low pressure pump, external diameter 8 mm., length 65 mm. Until March 1960. Replaced by DS 314-91.*	1
DS 314-91	Metal elbowed return pipe on low pressure pump 8 mm. diameter Since March 1960.	1
D 314-100	*Flexible return pipe between hydraulic gear selector and low pressure pump, internal diameter 7 mm., length 500 mm. Until March 1960. Replaced by DS 314-100; order in addition: 1-DS 314-91.*	1
DS 314-100	Flexible return pipe between hydraulic gear selector and low pressure pump, internal diameter 8 mm. length 430 mm. Since March 1960.	1
D 314-101	Flexible connecting pipe between pipe assembly on hydraulic gear selector and non-return valve, internal diameter 7 mm, length 110 mm.	1
D 314-102	*Metal pipe for supplementary to low pressure pump (between reservoir and non-return valve). Until September 1956. Replaced by DS 314-87; order in addition: 1-DS 334-285 (R. VI). See Technical Note No. 645.*	1
D 314-103	Flexible feed pipe between pipe assembly of low pressure pump and hydraulic gear selector, 7 mm diameter, 360 mm long.	1
D 314-133	Bracket for non-return valve.	1
D 334-93	Flexible return pipe between non-return valve and reservoir, internal diameter 7 mm, length 1,100 mm.	1
D 334-97a	Pipe assembly on hydraulic gear selector to non-return valve and low pressure pump (flange with 2 hole fixing 5.5 mm diameter). Until March 1957.	1
DS 334-97b	Pipe assembly on hydraulic gear selector (flange with 2 hole fixing 6.5 mm diameter). Since March 1957.	1
DS 334-140	Seal plate between pipe assembly D 334-97a and hydraulic gear selector (2 holes 10.6 mm; 2 fixing holes 5.5 mm, 46 mm between centres (R. VI). October 1956 - March 1957. Replaces preceding type by ordering in addition: 2-4.902-S.	1
DS 334-140a	Seal plate between pipe assembly DS 334-97b and hydraulic gear selector (2 holes 10.6 mm; 2 fixing holes 6.5 mm, 46 mm between centres) (R. VI). Since March 1957.	1
	Clip retaining flexible return pipe between non-return valve and reservoir.	
D 334-204	Length 162 mm.	1
D 334-204a	Length 122 mm.	1
DS 334-285	Plug, hex. head, with dowel (threaded 9 diameter x 125 pitch) closing reservoir feed (used when non-return valve is omitted) (R. VI).	1
D 391-105	Protective sleeve (internal diameter 15 mm) under tightening clip: - for flexible pipes. - for non-return valves (pump side). Until September 1956.	 9 1
D 393-73	Rubber sleeve for union on pipe, on low pressure pump, internal diameter 8.5 mm, length 12.5 mm.	2
D 434-62a	Protective sleeve under tightening clip of non-return valve (reservoir side), internal diameter 11.5 mm. Until September 1956.	1
D 453-82	Rubber sleeve, 4.5 x 6.5 x 11: - for pipe union on reservoir. Until September 1956. - for plug DS 334-285 (used when non-return valve is omitted).	 1 1
2.319-S	Nut, hex., 5 diameter 75 pitch (R. III) securing: - bracket for non-return valve. - pipe assembly on hydraulic gear selector. Until March 1957.	 2 2
2.369-S	Nut, hex., 6 diameter 100 pitch securing pipe assembly on hydraulic gear selector (R. III). Since March 1957.	2
4.902-S	*Ring seal 7.2 x 11 x 1.9, for seal plate DS 334-140 (R. VI). Since October 1956. Replaced by 4990-S*	2
614.001	Tightening clip for non-return valve (reservoir side), 132 mm long (R. VI). Until September 1956.	1
614.007	Tightening clip 190 mm long (R. VI) - for flexible pipes. - non-return valve (pump side). Until September 1956.	 9 1


2491-S
DS391-88
DS314-138
DS314-130
DS314-56
DS314-59
621070
2320-S
DS314-017
DS444-64
A453-28
A453-26
DS314-29
DS314-185
4922-S
D391-105
2989-S
DS393-66
614007
DS314-115c
DS314-134
DS314-134a
D453-82
DS334-170
DS334-170a
DS314-188
DS314-190
DS314-189
DS314-187
DS334-278
DS314-193
620521
DS314-192
DS314-191
651-S
2491-S
D314-142
2611-S
615028
DS314-200
DS314-204
DS314-58
DS314-10
DS314-74
DS314-194
DS314-194a
DS314-123
D334-204a
DS334-157
DS334-157a
D391-127
D391-105
2989-S

NUMBER	DESCRIPTION	No. OFF
	Since September 1960	
A 453-26	Bleed screw on centrifugal regulator.	2
A 453-28	Cap for bleed screw (R. VI).	2
DS 314-017	Centrifugal regulator complete with pulley.	1
DS 314-10	Belt driving centrifugal regulator (R. VI).	1
DS 314-29	Body for clutch engagement control with cup, piston and plunger.	1
DS 314-56	Pin swivel 4 x 45, for primary lever.	2
DS 314-58	Driving pulley for centrifugal regulator	1
DS 314-59	Pin swivel 4 x 55, for secondary lever.	4
DS 314-74	Tie-rod for centrifugal regulator.	1
DS 314-115c	Pipe assembly between centrifugal regulator and hydraulic gear selector. R.H. steering.	1
DS 314-123	Flexible pipe, 7 x 14 x 785 mm long, for return from centrifugal regulator.	1
DS 314-130	Reinforcement for stay securing centrifugal regulator.	1
DS 314-134	Pipe assembly between centrifugal regulator and hydraulic gear selector. Until January 1961.	1
DS 314-134a	Pipe assembly between centrifugal regulator and hydraulic gear selector. Since January 1961. L.H. steering.	1
DS 314-138	Swivel plate for reinforcement stay for centrifugal regulator. Until September 1964.	1
DS 314-138a	Swivel plate for reinforcement stay on regulator. Since September 1964.	1
D 314-142	Overflow pipe on centrifugal regulator	1
DS 314-185	Seal plate between pipe assembly and centrifugal regulator (R. VI).	1
DS 314-187	Control piston for plunger on clutch re-engagement control (20 x 24).	1
DS 314-188	Washer, anchoring plunger on clutch re-engagement control piston.	1
DS 314-189	Return spring for piston of clutch re-engagement control plunger (16 x 30).	1
DS 314-190	Closing flange for clutch re-engagement control.	1
DS 314-191	Thrust cup for slide valve return spring.	1
DS 314-192	Return spring for clutch re-engagement control slide valve (11.5 x 26).	1
DS 314-193	Plunger for clutch re-engagement control (4 x 37.5).	1
DS 314-194	Connecting pipe between front brake, right-hand and centrifugal regulator. Until September 1962.	1
DS 314-194a	*Connecting pipe between front brake, right-hand and centrifugal regulator September 1962 - September 1964 Replaced by DS 314-194b; order in addition: 1-DS 314-138a, 1-DS 391-86a.*	1
DS 314-194b	Pipe between front brake, right-hand, and regulator. Since September'64.	1
	Washer, 10.5 x 30, for adjustment of centrifugal regulator pulley.	As nec.
DS 314-200	2 mm thick.	
DS 314-201	2.4 mm thick.	
DS 314-202	2.8 mm thick.	
DS 314-203	3.2 mm thick.	
DS 314-204	3.6 mm thick.	
DS 334-157	Flexible elbowed pipe, 7 x 14, between hydraulic gear selector and 4-way union. L.H. steering. Until March 1964.	1
DS 334-157a	Flexible elbowed pipe, 7 x 14 between hydraulic gear selector and 4-way union. R.H. steering.	1
DS 334-157c	Tube, rubber 7 mm and 10 mm internal diameter x 1510 m between hydraulic gear selector and 3-way union. L.H. steering. Since March 1964.	1
DS 334-170	Union with plate fixing connection of pipe assembly DS 314-134 and DS 334-186g. 35 mm between centres. Until January 1961.	1
DS 334-170a	Union with plate fixing connection of pipe assembly DS 314-134a and DS 334-186h, 70 mm between centres. Since January 1961.	1
D 334-204a	Flexible clip securing return pipe from centrifugal regulator on return pipe of high pressure pump.	1
DS 334-278	Ring seal, 19.4 x 24.8 x 2.7, for piston of clutch re-engagement control (R. VI).	1
DS 391-88	Plate under nut securing:	
	- tie-rod on regulator.	1
	- reinforcement on centrifugal regulator.	1
D 391-105	Flexible sleeve under tightening clip.	3
D 391-127	Sheath protecting pipe between hydraulic gear selector and 4-way union.	1
DS 393-66	Distance piece protecting pipe assembly.	2
DS 444-64	Ring seal, 21.15 x 26 x 2.45, between centrifugal regulator and clutch re-engagement control.	1
D 452-82	Sleeve for pipe assembly union and pipe between regulator and front brake.	4
651-S	Stud, 7 diameter x 80 long (threaded 17 and 10.5) assembling regulator and clutch re-engagement control (R. III).	2
2.320-S	Nut, hex., 5 diameter x 75 pitch, locking adjustment screw of centrifugal regulator (R. III).	1
2.491-S	Nut, hex., 7 diameter x 100 pitch (R. III):	
	- securing tie-rod.	1
	- securing reinforcement.	1
	- assembling regulator and re-engagement control.	1
2.611-S	Nut, hex., 10 diameter x 150 pitch, securing centrifugal regulator on water pump body (R. III).	1
2.989-S	Clip, 245 mm long (R. VI) tightening:	
	- return pipe on centrifugal regulator.	1
	- pipe between hydraulic gear selector and 4-way union.	4
4.992-S	Ring seal, between pipe assembly and centrifugal regulator (R. VI).	3
614.007	Tightening clip, 190 mm long (R. VI):	
	- for return pipe on reservoir.	1
	- for distance pieces protecting pipe assembly.	2
615.028	Nut, 10 diameter x 150 pitch, (32 across flats) securing pump cover and thrust of centrifugal regulator (R. VI).	1
620.521	Circlip for plunger anchorage washer of clutch engagement control (R. VI).	1
621.070	Screw, hex. head, 5 diameter x 26.5 long, for adjustment of centrifugal regulator (R. I).	1

The numbers underlined indicate new parts which do not appear on the illustration.

98-CLUTCH CONTROL AND PIPING

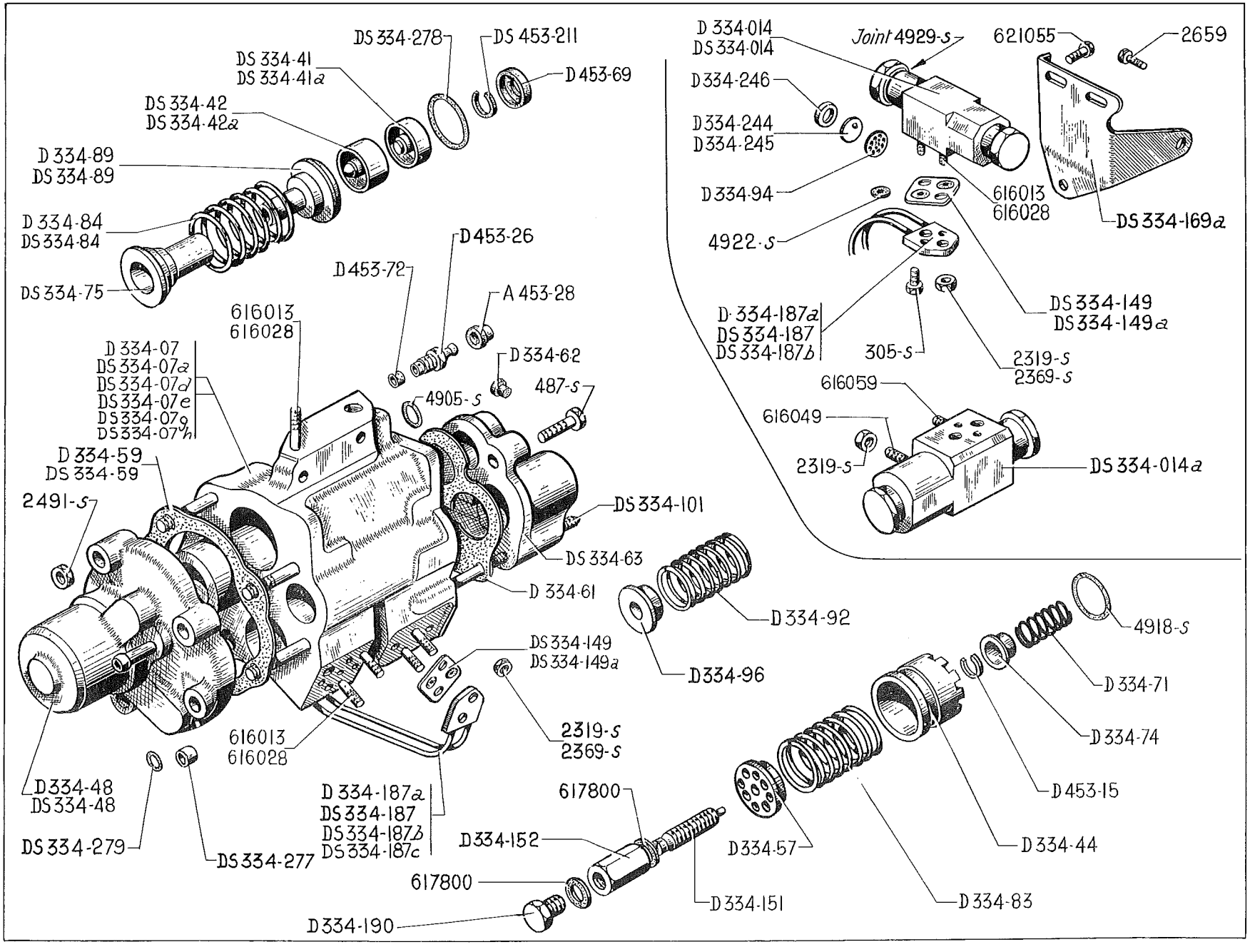


NUMBER	DESCRIPTION	No. OFF
DS 314-02	*Cylinder with piston for clutch control (piston locked by nut). Replaces type with piston locked by circlip. Until August 1964. Replaced by DS 314-02b.*	1
DS 314-02b	Cylinder with piston for clutch control. Since August 1964.	1
D 314-04	*Clutch re-engagement control (5 mm diameter stud securing pipe assembly). Until March 1957. Replaced by D 314-04a; order in addition: 1-DS 314-126a, 1-DS 314-169 (R. VI), 1-89.591 (R. III).*	1
D 314-04a	Clutch re-engagement control (5 mm diameter stud securing pipe assembly) with knurled adjusting device. For replacement of D 314-04.	1
DS 314-04a	*Clutch re-engagement control (6 mm diameter stud securing pipe assembly). March 1957 - July 1959. Replaced by DS 314-04b; order in addition: 1-DS 314-126a, 1-DS 314-169 (R. VI), 1-89.591 (R. III).*	1
DS 314-04b	Clutch re-engagement control (6 mm diameter stud securing pipe assembly) with knurled adjusting device. Since July 1959.	1
DS 314-8	Push rod for operating clutch fork.	1
D 314-17	Nut, hex. 7 diameter 100 pitch for clutch fork adjustment. Until September 1960.	1
DS 314-35	Stop nut for clutch control piston. Since March 1960.	1
D 314-58	Dust cover on clutch control cylinder (concertina rubber).	1
D 314-110	Plug, hex. head, 7 diameter x 21 long (upper).	1
D 314-111	Piston for clutch re-engagement control (7.5 x 9).	1
D 314-112	Spring for piston, 5 mm diameter (R. VI).	1
D 314-113	Plug, hex. head, 9 diameter x 7 long (lower).	1
DS 314-126a	Spring between accelerator control and clutch re-engagement control 15.8 mm diameter, 110 mm long. Until January 1965.	1
DS 314-126b	Spring between accelerator control and clutch re-engagement control 15.8 mm diameter x 110 mm. Since January 1965.	1
D 314-130	Bracket for clutch re-engagement control. L.H. steering.	1
	Adjusting washer for clutch re-engagement control lever.	As nec.
D 314-138a	4 x 10 x 1.	
D 314-138b	4 x 10 x 0.15.	
D 314-138c	4 x 10 x 0.2.	
D 314-138d	4 x 10 x 0.1.	
DS 314-147	Support for clutch re-engagement control. R.H. steering.	1
DS 314-167	Screw, round head, 5 diameter x 22 long, for adjustment of clutch re-engagement control spring. Since July 1959.	1
DS 314-168	Locknut, round, knurled, 5 diameter x 75 pitch, for spring adjustment. Since July 1959.	1
DS 314-169	Trunnion securing clutch re-engagement control spring (threaded 4 diameter x 75 pitch) (R. VI).	1
DS 334-139	Pipe between pipe assembly and clutch cylinder (1 male union, 1 female union) (arrangement in 2 parts). January 1959 - April 1962.	1
DS 334-139a	Pipe between pipe assembly and clutch cylinder (2 male unions). Since April 1962.	1
DS 334-149	Seal plate between pipe assembly D 334-186 and clutch re-engagement control (2 holes 7.6 mm diameter, 2 fixing holes 5.5 mm diameter, 14 mm between centres) (R. VI). October 1956 - March 1957. Replaces earlier type by ordering in addition: 2-4.922-S.	1
DS 334-149a	Seal plate between pipe assembly D 334-186a and clutch re-engagement control, (2 holes 7.6 mm diameter, 2 fixing holes 6.5 mm diameter, 14 mm between centres) (R. VI). Since March 1957.	1
	Pipe assembly between pressure distribution block, hydraulic gear selector clutch re-engagement control and clutch cylinder (and centrifugal regulator. Since September 1960). L.H. steering. (Assembly in one part).	
D 334-186	- flange fixing holes 5.5 mm diameter. Until March 1957.	1
DS 334-186a	*- flange fixing holes 6.5 mm diameter. March 1957 - January 1959. Replaced by DS 334-186d; order in addition: 1-DS 334-139, 1-D 453-82.*	1
DS 334-186b	- flange fixing holes 6.5 mm. diameter on hydraulic gear selector, 5.5 mm. diameter on clutch re-engagement control. For replacement of hydraulic gear selector D 334-07 by DS 334-07a. (Assembly in two parts).	1
DS 334-186d	- flange fixing holes 6.5 mm. diameter inlet and outlet on engagement control flange, parallel. January 1959 - July 1959.	1
DS 334-186e	- flange fixing holes 6.5 mm. diameter, inlet and outlet on engagement control flange, opposite (pressure distribution block 5 way). July 1959 - July 1960.	1
DS 334-186f	- pressure distribution block 3 way. July 1960 - September 1960.	1
DS 334-186g	- pressure distribution block 3 way and centrifugal regulator. September 1960 - January 1961.	1
DS 334-186h	- gear change speed control fixed by studs (1 male union, clutch cylinder side). January 1961 - April 1962.	1
DS 334-186i	- (1 female union, clutch cylinder side). Since April 1962.	1
DS 334-186j	Piping assembly connecting hydraulic gear selector to clutch. R.H. steering.	1

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
D 433-92	Ring seal, 6.9 x 9.5 x 2.4 under upper screw of clutch re-engagement control.	1
DS 435-110	Seal plate between pipe assembly D 334-186 and hydraulic gear selector (2 holes 7.6 mm. diameter 2 fixing holes 5.5 mm. diameter 30 mm. between centres) (R.VI). October 1956 - March 1957. Replaces earlier type by ordering in addition 2 - 4.922-S.	1
DS 435-110a	Seal plate between pipe assembly DS 334-186a and hydraulic gear selector (2 holes 7.6 mm. 2 fixing holes 6.5 mm.) (R.VI). Since March 1957.	1
D 453-82	Rubber sleeve for pipe union (4.5 x 5.5 x 11).	3
129-S	Screw, round head 5 diameter 25 long connecting body to bearing (R.III).	2
485-S	Screw, hex. head 7 diameter 20 long, securing clutch cylinder (R.III).	1
2.319-S	Nut, hex., 4 diameter 75 pitch (R.III) securing seal plate on: - clutch re-engagement control. - hydraulic gear selector. Until March 1957.	 2 2
2.369-S	Nut, hex. 6 diameter 100 pitch (R.III). securing seal plate on: - clutch re-engagement control - hydraulic gear selector Since March 1957.	 2 2
2.493-S	Nut, hex. 7 diameter 100 pitch for clutch fork adjustment (R.III). Until September 1960.	2
2.659	Screw, hex. head, 5 diameter 13 long (R.III). securing: - control on bracket - control bracket on body	 2 2
2.709-S	Ball 7 mm diameter (R. VI). Until May 1957.	1
2.713-S	Ball 6 mm. diameter (R.VI). Since May 1957.	1
4.114-S	Ball 4.5 mm. (R.VI).	1
4.903-S	Ring seal 8.9 x 12.7 x 1.9 under lower plug of clutch re-engagement control (R.VI).	1
4.905-S	*Ring seal 12.1 x 17.5 x 2.7 between body and bracket (R. VI). Until November 1960. Replaced by 4.983-S.*	1
4.907-S	*Ring seal 18.1 x 23.8 x 2.7 for cylinder controlling clutch (R. VI). Replaced by 4.988-S.*	1
4.922-S	Ring seal 4.2 x 8 x 1.9 for seal plates (R. VI). DS 334-149 DS 435-110 Since October 1956.	 2 2
4.938-S	Ring seal, 12.1 x 15.9 x 1.9 between body and bearing for clutch re-engagement control (R. VI). Since November 1960.	1
89.591	Screw, square head 4 diameter 8 long securing spring on clutch re-engagement control (R. III).	1
616.028	Stud 6 diameter, 25.5 long threaded 7 and 9.5 securing flange on clutch re-engagement control (R. I). Since March 1957.	2
620.502	Circlip retaining clutch cylinder piston (R. VI).	1

102-HYDRAULIC GEAR SELECTOR



NUMBER	DESCRIPTION	No. OFF
A 453-28	Cap for bleed screw on hydraulic gear selector (R. VI). Until July 1957.	1
	Hydraulic gear selector and clutch control, with gear change speed control.	1
D 334-07	- *pipe assembly fixing by 5 mm studs. Until March 1957. Replaced by DS 334-07a; order in addition: 1-DS 334-97b, 1-DS 334-121a, 1-DS 334-186b, 1-DS 334-140a, 1-DS 334-281, 1-DS 435-110a.*	
DS 334-07a	- *pipe assembly fixing by 6 mm studs. March 1957 - September 1960. Replaced by DS 334-07i.*	
DS 334-07d	- *centrifugal regulator assembly, gear change speed control perpendicular to hydraulic gear selector. September 1960 - January 1961. Replaced by DS 334-07g; order in addition: 1-DS 314-134a, 1-DS 334-186h, 1-DS 334-170a.*	
DS 334-07e	- *centrifugal regulator assembly, gear change speed control parallel to hydraulic gear selector. January 1961 - September 1962. Replaced by DS 334-07g.*	
DS 334-07g	- L.H. steering. Since September 1962	
DS 334-07h	- R.H. steering.	
DS 334-07i	Hydraulic gear selector with cover DS 334-48b, for the replacement of DS 334-07a.	1
D 334-014	Gear change speed control (pipe assembly fixing by 5 mm studs). Until March 1957.	1
DS 334-014	Gear change speed control (pipe assembly fixing by 6 mm studs, perpendicular to hydraulic gear selector). March 1957 - January 1961.	1
DS 334-014a	Gear change speed control (parallel to hydraulic gear selector). Since January 1961.	1
	Synchronising piston for 2nd and 4th speeds.	
DS 334-41	- 20 mm diameter, height 14 mm (1st possibility).	2
DS 334-41a	- 20.2 mm diameter, height 14 mm (2nd possibility).	2
	Synchronising piston for 3rd speed.	
DS 334-42	- 20 mm diameter, height 19 mm (1st possibility).	1
DS 334-42a	- 20.2 mm diameter, height 19 mm (2nd possibility).	1
D 334-44	Piston for automatic clutch control 38 mm diameter, height 39.5 mm.	1
D 334-48	Front cover. Until September 1960.	1
DS 334-48	Front cover, (arrangement with centrifugal regulator). September 1960 - June 1964.	1
DS 334-48a	Front cover, (4 holes 8 mm and 2 holes 6 mm). Since June 1964.	1
DS 334-48b	Cover, front, for hydraulic gear selector DS 334-07i, 4 holes 8 mm, 2 holes 6 mm, 1 hole threaded 9 x 125. For fitting until September 1960.	1
D 334-57	Shouldered thrust washer for automatic clutch control piston (28 mm diameter, 3.5 mm thick). Until September 1960.	1
D 334-59	*Joint for front cover of hydraulic gear selector (R. VI). Until June 1956. No longer supplied.*	1
DS 334-59	Joint for front cover of hydraulic gear selector (R. VI). June 1956 - June 1964.	1
DS 334-59a	Joint for front cover (4 holes 8 mm and 2 holes 6 mm). Since June 1964.	1
D 334-61	Joint for rear cover of hydraulic gear selector (R. VI). Until June 1964.	1
DS 334-61	Joint for rear cover. Since June 1964.	1
D 334-62	Rubber plug for setting hole in hydraulic gear selector.	1
DS 334-63	Rear cover. Until June 1964.	1
DS 334-63a	Rear cover. Since June 1964.	1
D 334-71	Spring for automatic clutch control valve (8.2 x 9.8 x 6 coils). Until September 1960.	1
D 334-74	Thrust collar for valve spring (13 mm diameter, 6 mm long). Until September 1960.	1
DS 334-75	Thrust washer for synchronising piston return spring (total length 31.8 mm). Since February 1957.	1
D 334-83	Return spring for automatic clutch control piston (23 x 28.5 x 9 coils). Until September 1960.	1
D 334-84	Return spring for synchronising pistons (22.2 x 31.8 x wire diameter 4.8 mm). Until February 1957.	1
DS 334-84	Return spring for synchronising pistons (22.3 x 31.7 x wire diameter 4.7). Since February 1957.	1
D 334-89	Thrust washer for synchronising piston return spring (40 mm diameter, 4 mm thick). Until February 1957.	1
DS 334-89	Thrust washer for synchronising piston return spring (total length 41 mm). Since February 1957.	1
D 334-92	Spring for automatic gear control valve (13.5 x 18 x 8 coils).	1

The numbers underlined indicate new parts which do not appear on the illustration.

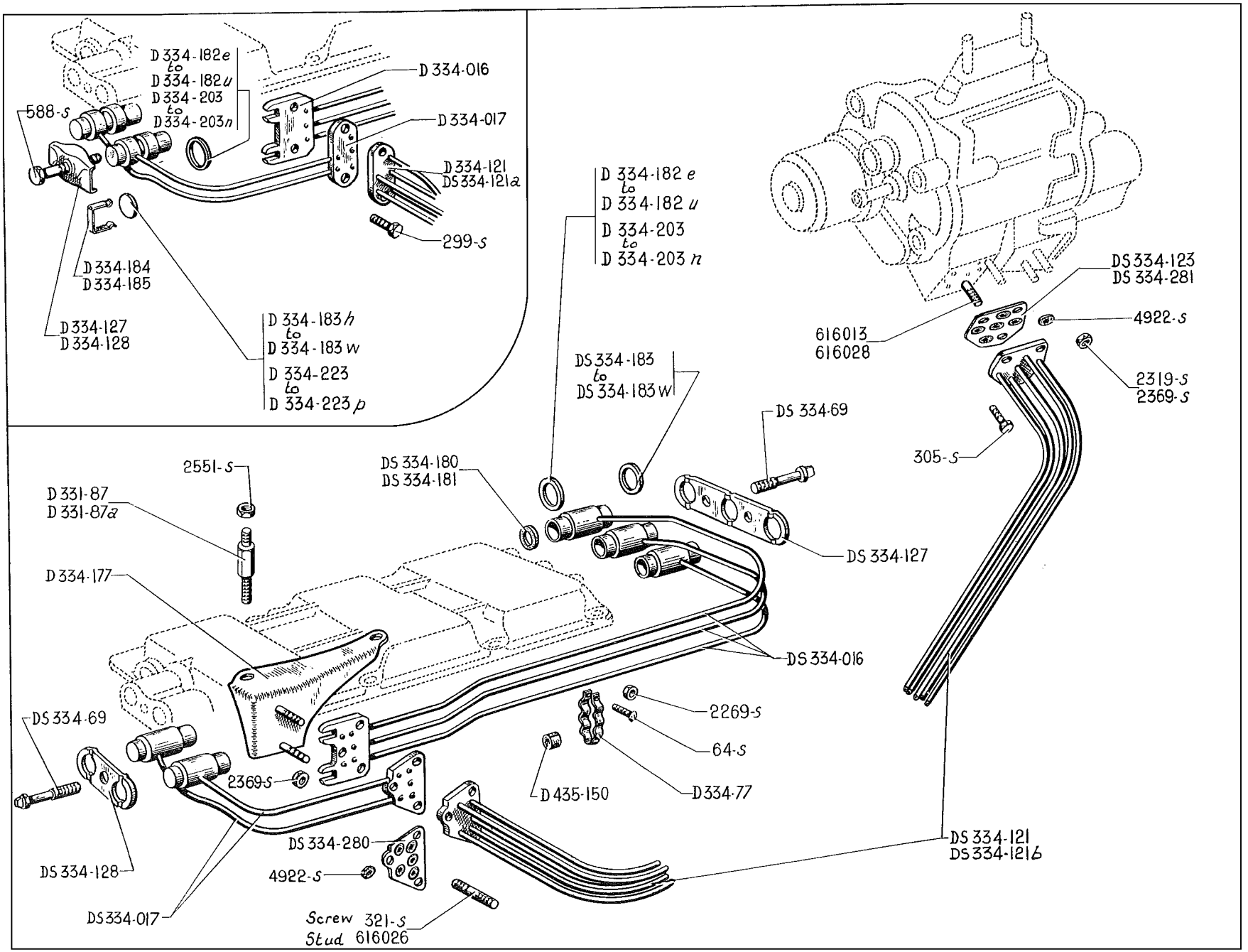
104-HYDRAULIC GEAR SELECTOR

NUMBER	DESCRIPTION	No. OFF
D 334-94	Filter, 10.5 mm diameter, 1 mm thick (R. VI).	1
D 334-96	Thrust washer for automatic gear control spring (24 mm diameter, 5.5 mm thick). Until June 1964.	1
DS 334-96	Thrust washer for automatic gear control spring (25 mm diameter x 5.5 mm thick). Since June 1964.	1
DS 334-100	Tube, nylon, 5 x 7, for draining pre-selector 600 mm long (R. VI). L.H. steering. Since June 1964.	1
DS 334-100a	Tube, nylon, 5 x 7, for draining pre-selector 1060 mm long (R. VI). R.H. steering. Since June 1964.	1
DS 334-101	Stud, shouldered, pointed, 7 diameter x 75 pitch (threaded 15 and 15), securing gear lever on hydraulic gear selector. Since September 1957.	2
DS 334-143	Drain tube for pre-selector, 20 mm long, (R. VI). Since June 1964.	1
DS 334-149	Seal plate between pipe assembly D 334-187d, gear change speed control and hydraulic gear selector (2 holes 7.6; 2 fixing holes 5.5 mm diameter, 14 mm between centres) (R. VI). October 1956 - March 1957. Replaces earlier type by ordering in addition: 2-4.922-S.	2
DS 334-149a	Seal plate between pipe assembly DS 334-187, gear change speed control and hydraulic gear selector (2 holes 7.6; 2 fixing holes 6.5 mm diameter, 14 mm between centres) (R. VI). Since March 1957.	2
D 334-151	Adjusting grub screw for automatic clutch control (9 diameter x 125 pitch, total length 53.5 mm). Until September 1960.	1
D 334-152	Nut, hex., 9 diameter x 125 pitch, height 33 mm, for locking adjusting screw of hydraulic gear selector. Until September 1960.	1
DS 334-169a	Bracket for gear change speed control (without reinforcement). Replaces type with reinforcement.	1
D 334-187a	Feed pipe assembly for gear change speed control (2 pipes, fixing flange 2 holes 5.5 mm diameter). Until March 1957.	1
DS 334-187	Feed pipe assembly for gear change speed control DS 334-014 (2 pipes, fixing flange 2 holes 6.5 mm diameter). March 1957 - January 1961.	1
DS 334-187b	Feed pipe assembly for gear change speed control DS 334-014a. L.H. steering. Since January 1961.	1
DS 334-187c	Feed pipe assembly for gear change speed control. R.H. steering.	1
D 334-190	Plug, 9 diameter x 125 pitch, for locknut of hydraulic gear selector adjusting screw. Until September 1960.	1
D 334-244	Disc jet, central hole; 10 mm diameter (R. VI).	8
D 334-245	Disc jet, eccentric hole, 10 mm diameter (R. VI).	7
D 334-246	Distance piece between disc, 6.5 x 10 x 1.5.	14
DS 334-277	Steel stop for hydraulic gear selector pistons.	1
DS 334-278	Ring seal, 19.4 x 24.8 x 2.7, for synchronising pistons of hydraulic gear selector (R. VI). - between sleeve for manual control and rear cover. Since June 1964.	4 1
DS 334-279	Ring seal, 6.7 x 10.5 x 1.9, for hydraulic gear selector (R. VI). Until June 1956.	1
D 453-15	Circlip locking automatic clutch control valve. Until September 1960.	1
D 453-26	Bleed screw for hydraulic gear selector. Until July 1957.	1
D 453-69	Rubber joint between auxiliary clutch control cylinder and rear cover of hydraulic gear selector (6 x 17.5 x 3.5)(R. VI). Until June 1964.	1
D 453-72	Joint for bleed screw of hydraulic gear selector 4.5 mm diameter (R. VI). Until July 1957.	1
DS 453-211	Split rubber ring between auxiliary clutch control cylinder and rear cover of hydraulic gear selector. (6.9 x 9.5 x 2.4). Until June 1964.	1
297-S	Screw, hex. head, 5 x 35, for securing front cover. (R. III). Since June 1964.	2
305-S	Screw, hex. head, 6 diameter 18 long, securing feed pipe assembly on gear change speed control (R. III). January 1961 - June 1964.	2
306-S	Screw, hex. head, 6 x 20, (R. III), for securing pipe assembly. - on hydraulic gear selector. - gear change speed control.	 2 2
487-S	Screw, hex. head, 7 diameter x 25 long, securing rear cover (R. III).	2
2.319-S	Nut, hex., 5 diameter x 75 pitch, (R. III) securing: - pipe assembly of gear change speed control. Until March 1957. - gear change speed control on hydraulic gear selector. Since January 1961.	 4 2
2.369-S	Nut, hex., 6 diameter x 100 pitch (R. III) securing: - pipe assembly on gear change speed control and hydraulic gear selector. March 1957 - January 1961. - pipe assembly of gear change speed control on hydraulic gear selector. January 1961-June 1964.	 4 2
2.491-S	Nut, hex., 7 diameter x 100 pitch securing front cover (R. III).	4
2.659	*Screw, hex. head, 5 diameter x 75 pitch, 13 long, securing bracket for gear change speed control (R. III). Until January 1961. Replaced by 283-S.*	2

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
4.905-S	*Ring seal, 12.1 x 17.5 x 2.7, for selector slide valve (R. VI). Replaced by 4983-S (R. III).*	1
4.918-S	Ring seal, 20.2 x 24 x 1.9 between automatic clutch control piston and rear cover of hydraulic gear selector (R. VI). Until September 1960.	1
4.992-S	Ring seal, 4.2 x 8 x 1.9, for seal plates DS 334-149 and DS 334-49a (R. VI). Since October 1956.	4
4.929-S	*Ring seal, 18.7 x 23.5 x 1.9, for plug in gear change speed control (R. VI). Replaced by 4986-S (R. III).*	2
616.013	Stud, 5 diameter x 24 long (threaded 6 and 10) (R. I) securing pipe assemblies:	
	- on hydraulic gear selector.	8
	- on gear change speed control. Until March 1957.	2
616.028	Stud, 6 diameter x 27.5 long (threaded 7 and 11.5) securing pipe assemblies (R. I):	
	- on hydraulic gear selector. Until September 1960.	8
	September 1960 - June 1964.	6
	- Since June 1964.	4
	- on gear change speed control. March 1957 - January 1961.	2
616.049	Stud, 5 diameter 26 long, (threaded 7 and 10) securing gear change speed control (R. I).	1
616.059	Stud, 5 diameter 41 long, (threaded 7 and 12) securing gear change speed control (R. I).	1
617.800	Copper joint 9.2 x 14 x 0.5 (R. I). Until September 1960.	2
621.055	Screw, hex. head, 5 diameter x 11 long, securing gear change speed control (R. I). Until January 1961.	2

106-GEAR CHANGE CONTROL PIPING

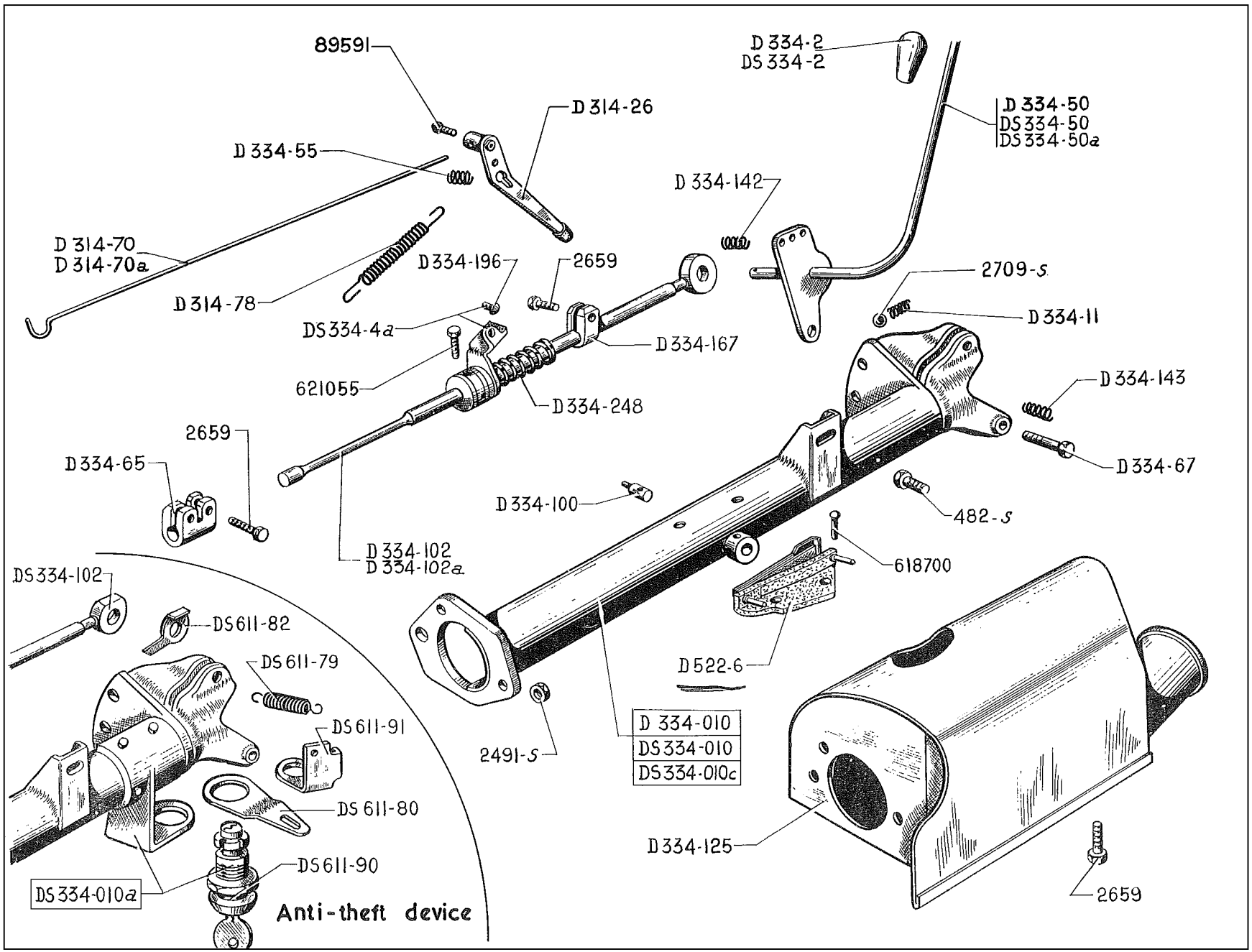


NUMBER	DESCRIPTION	No. OFF
D 331-87	Shouldered stud, securing pipe assembly bracket and gearbox bracket hexagonal, shoulder 25.5 mm long, threaded 8 diameter x 125 pitch, total length 66:5.	2
D 331-87a	Shouldered stud, securing pipe assembly bracket, cylindrical, 14 mm diameter shoulder 28 mm long, threaded 8 diameter x 125 pitch, total length 66.5 mm.	1
D 334-016	Pipe assembly, rear, on gearbox with pistons controlling gears, (flange fixing at 2 points). Until March 1957.	1
DS 334-016	Pipe assembly, rear, on gearbox with pistons controlling gears, (flange fixing at 3 points). Since March 1957.	1
D 334-017	Pipe assembly, front, on gearbox with pistons controlling gears, (flange fixing at 2 points). Until March 1957.	1
DS 334-017	Pipe assembly, front, on gearbox with pistons controlling gears, (flange fixing at 3 points). Since March 1957.	1
DS 334-69	Screw, 7 diameter x 48 long, for securing pipe assembly flanges on gearbox. Since March 1957.	3
D 334-77	Triple clip for rear piping assembly on gearbox.	1
D 334-121	Pipe assembly between hydraulic gear selector and gearbox (5 pipes, flange fixing on gearbox at 2 points). Until March 1957.	1
DS 334-121	Pipe assembly between hydraulic gear selector and gearbox (5 pipes, flange fixing on gearbox at 3 points). L.H. steering. Since March 1957.	1
DS 334-121a	Pipe assembly between hydraulic gear selector and gearbox (5 pipes, flange fixing: hydraulic gear selector side, 3 holes 6.5 mm diameter; gearbox side: 2 holes 5.5 mm diameter) for replacement of hydraulic gear selector D 334-07 by DS 334-07a.	1
DS 334-121b	Pipe assembly between hydraulic gear selector and gearbox. R.H. steering.	1
DS 334-123	Seal plate (without joint) between pipe assembly D 334-121 and hydraulic gear selector (5 holes 7.6: 2 fixing holes 5.5 mm diameter, 20 mm between centres) (R. VI). Until March 1957.	1
D 334-127	Flange fixing rear pipe assembly to gearbox (2 holes 8 mm diameter). Until March 1957.	1
DS 334-127	Flange fixing rear pipe assembly to gearbox (2 holes 8 mm diameter; 3 holes 18). Since March 1957.	1
D 334-128	Flange fixing front pipe assembly on gearbox (1 hole 8 mm diameter). Until March 1957.	1
DS 334-128	Flange fixing front pipe assembly on gearbox (1 hole 8 mm; 2 holes 18 mm diameter). Since March 1957.	1
D 334-177	Support for pipe assembly on gearbox.	1
DS 334-180	Ring seal, 13.6 x 19 x 2.7 for piston controlling gears (R. VI).	
	- 3rd and 4th speed at the front of the box.	1
	- 3rd and 4th speed at the rear.	1
	- 2nd speed at the rear.	1
DS 334-181	Ring seal, 10.5 x 15.9 x 2.7 for piston controlling gears (R. VI).	
	- 1st speed at the front of the box.	1
	- reverse speed at the rear.	1
	Washer for adjustment of cylinder controlling gears on gearbox, 17 x 22.6 :	As nec.
D 334-182e	1.5 mm thick.	
D 334-182f	1.6 mm thick.	
D 334-182g	1.7 mm thick.	
D 334-182h	1.8 mm thick.	
D 334-182i	1.9 mm thick.	
D 334-182j	2 mm thick.	
D 334-182L	2.2 mm thick.	
D 334-182m	2.3 mm thick.	
D 334-182n	2.4 mm thick.	
D 334-182p	2.5 mm thick.	
D 334-182q	2.6 mm thick.	
D 334-182r	2.7 mm thick.	
D 334-182s	2.8 mm thick.	
D 334-182t	2.9 mm thick.	
D 334-182u	2.1 mm thick.	

108-GEAR CHANGE CONTROL PIPING

NUMBER	DESCRIPTION	No. OFF
	Packing washer for adjusting cylinder controlling gears on gearbox 15 mm. diameter. Until March 1957.	As nec.
D 334-183h	Thickness 1.5	
D 334-183i	" 1.6	
D 334-183j	" 1.7	
D 334-183k	" 1.8	
D 334-183l	" 1.9	
D 334-183m	" 2	
D 334-183n	" 2.1	
D 334-183p	" 2.2	
D 334-183q	" 2.3	
D 334-183r	" 2.4	
D 334-183s	" 2.5	
D 334-183t	" 2.6	
D 334-183u	" 2.7	
D 334-183v	" 2.8	
D 334-183w	" 2.9	
	Washer under flange securing pipe assembly on gearbox 18 x 22. Since March 1957.	As nec.
DS 334-183	Thickness 0.4 (R.VI).	
DS 334-183b	" 0.6 (R.VI).	
DS 334-183d	" 0.8 (R.VI).	
DS 334-183f	" 1 (R.VI).	
DS 334-183h	" 1.5	
DS 334-183j	" 1.7	
DS 334-183l	" 1.9	
DS 334-183n	" 2.1	
DS 334-183q	" 2.3	
DS 334-183s	" 2.5	
DS 334-183u	" 2.7	
DS 334-183w	" 2.9	
D 334-184	Spring clip securing packing washer for adjusting reverse speed cylinder length 20.7 mm. Until March 1957.	1
D 334-185	Spring clip securing packing washer for adjusting 2nd and 3rd/4th speed cylinder, length 18.2 mm. Until March 1957.	2
	Washer for adjustment of cylinder controlling gears, 15.75 x 21.6:	As nec.
D 334-203	Thickness 1.5	
D 334-203d	" 1.7	
D 334-203f	" 1.9	
D 334-203g	" 2.3	
D 334-203h	" 2.7	
D 334-203j	" 3.1	
D 334-203k	" 3.5	
D 334-203l	" 3.9	
D 334-203m	" 4.3	
D 334-203n	" 4.7	
	Washer for adjusting cylinder controlling 3rd and 4th speed cylinder 17.5 mm. diameter. Until March 1957.	As nec.
D 334-223	Thickness 1.5	
D 334-223a	" 1.6	
D 334-223b	" 1.7	
D 334-223c	" 1.8	
D 334-223d	" 1.9	
D 334-223e	" 2	
D 334-223f	" 2.1	
D 334-223g	" 2.2	
D 334-223h	" 2.3	
D 334-223j	" 2.4	
D 334-223k	" 2.5	
D 334-223l	" 2.6	
D 334-223m	" 2.7	
D 334-223n	" 2.8	
D 334-223p	" 2.9	
DS 334-280	Seal plate between pipe assembly on gearbox (5 holes 7.6, 3 fixing holes 6.5 mm diameter, 19 and 38 mm between centres (R. VI). Since March 1957.	2
DS 334-281	Seal plate between pipe assembly and hydraulic gear selector (5 holes 7.6, 3 fixing holes 6.5 mm. diameter 18.5 and 27 mm. between centres) (R.VI). Since March 1957.	1
D 435-150	Rubber sleeve under clip on rear pipe assembly for gearbox.	3
64-S	Screw, round head, 4 diameter, 12.5 long securing triple clip on rear pipe assembly for gearbox (R. III).	1
299-S	Screw, hex. head 5 diameter 28 long for assembling front and rear pipe assemblies (R.III). Until March 1957.	2
305-S	Screw, hex, head 5 diameter 18 long securing pipe assembly controlling gears, on hydraulic gear selector (R.III). Since March 1957.	1
321-S	Screw, hex. head, 6 diameter 30 long for assembling pipe assemblies on gearbox (R.III). Since March 1957.	1
588-S	Screw, hex. head 7 diameter 55 long securing pipe assembly flange on gearbox (R.III). Until March 1957.	3
2.269-S	Nut, hex. 4 diameter 75 pitch securing triple clip on pipe assembly (R.III).	1
2.319-S	Nut, hex. 5 diameter 75 pitch securing pipe assemblies (R.III). Until March 1957.	8
2.369-S	Nut, hex. 6 diameter 100 pitch securing pipe assemblies (R.III). Since March 1957.	8
2.551-S	Nut, hex. 8 diameter 125 pitch securing pipe assembly bracket (R.III).	2
4.922-S	Ring seal 4.2 x 8 x 1.9 for seal plates (R.VI).	As nec.
616.013	Stud 5 diameter 24 long (threaded 6 and 10) securing pipe assemblies on hydraulic gear selector (R. I). Until March 1957.	8
616.026	Stud 6 diameter 30 long (threaded 7 and 12) securing pipe assemblies on gearbox (R. I). Since March 1957.	2
616.028	Stud 6 diameter 25.5 long (threaded 7 and 9.5) securing pipe assemblies on hydraulic gear selector (R. I). Since March 1957.	8

110-GEAR CHANGE CONTROL SELECTOR-HYDRAULIC DRIVE

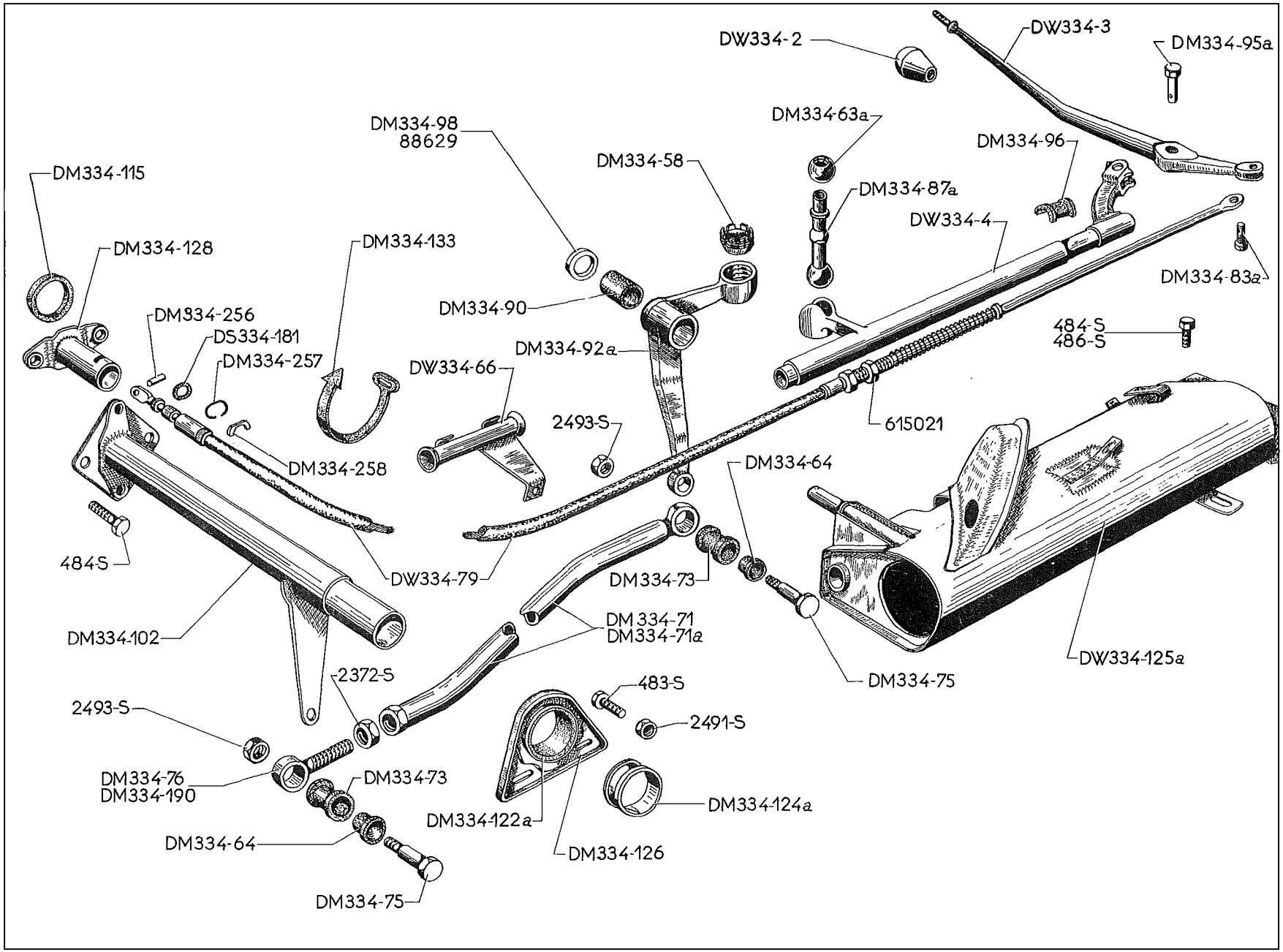


NUMBER	DESCRIPTION	No. OFF
D 314-26	Auxiliary clutch control lever.	1
D 314-70	Rod for auxiliary clutch control lever. L.H. steering.	1
D 314-70a	Rod for auxiliary clutch control lever. R.H. steering.	1
D 314-78	Return spring for auxiliary clutch control lever.	1
D 334-010	Gear selector lever complete. Until September 1961.	1
DS 334-010	Gear selector lever complete. L.H. steering. All Types. September 1961 - January 1962. All Types except Germany. Since January 1962.	1
DS 334-010a	*Gear selector lever complete with anti-theft device. L.H. steering. Germany. Since January 1962. No longer supplied.*	1
DS 334-010c	Gear selector lever complete. R.H. steering.	1
D 334-2	Knob, white, for selector lever, tapped 6 diameter x 100 pitch (R. VI). Until September 1961.	1
DS 334-2	Knob, black, for selector lever, tapped 5 diameter x 75 pitch (R. VI). Since September 1961.	1
DS 334-4a	Gate for selector with pad for starter switch.	1
D 334-11	Spring for locking gears on selector (5.9 mm diameter, wire diameter 0.9 mm).	2
D 334-50	Gear selector lever with positioning quadrant, threaded 6 diameter x 100 pitch. Until September 1961.	1
DS 334-50	Gear selector lever with positioning quadrant, threaded 5 diameter x 75 pitch. Since September 1961. L.H. steering.	2

NUMBER	DESCRIPTION	No. OFF
DS 334-50a	Gear selector lever on selector. R.H. steering.	1.
D 334-55	Thrust spring for auxiliary clutch control lever.	1
D 334-65	Coupling sleeve between selector lever and hydraulic gear selector.	1
D 334-67	Pin for positioning selector quadrant.	1
D 334-100	Pin for positioning selector gate.	1
D 334-102	Connecting rod between selector lever and hydraulic gear selector. L.H. steering. All Types. Until January 1962. All Types except Germany. Since January 1962.	1
D 334-102a	Connecting rod between selector lever and hydraulic gear selector. R.H. steering.	1
DS 334-102	Connecting rod between selector lever and hydraulic gear selector (anti-theft device). Germany. January 1962 - December 1962.	1
D 334-125	Support for hydraulic gear selector and change speed control. L.H. steering.	1
<u>DS 334-125</u>	Support for hydraulic gear selector and change speed control. R.H. steering.	1
D 334-142	Thrust spring for connecting rod.	1
D 334-143	Thrust spring for positioning quadrant.	1
D 334-167	Clamp on connecting rod.	1
D 334-196	Insulating pad (nylon) for starter switch (R. VI).	1
D 334-248	Spring locating neutral position for reverse speed.	1
D 522-6	Starter motor switch (R. VI).	1

NUMBER	DESCRIPTION	No. OFF
DS 611-79	Return spring for anti-theft bolt (12 x 51) (R. VI). Germany. January 1962 - December 1962.	1
DS 611-80	Distance plate for anti-theft lock and steering column bracket (R. VI). Germany. January 1962 - December 1962.	1
DS 611-82	Safety lever on change speed lever (R. VI). Germany. January 1962 - December 1962.	1
DS 611-90	Lock barrel with keys and locking nuts. Anti-theft (R. VI). Germany. January 1962 - December 1962.	1
DS 611-91	Anti-theft bolt (R. VI). Germany. January 1962 - December 1962.	1
482-S	Screw, hex. head, 7 diameter x 12.5 long, securing selector (R. III).	2
2.491-S	Nut, hex., 7 diameter x 100 pitch, for coupling selector and hydraulic gear selector (R. III).	2
2.659	Screw, hex. head, 5 diameter x 75 pitch, 13 mm long (R. III):	
	- tightening coupling sleeve.	2
	- securing support for hydraulic gear selector.	2
	- tightening clamp on connecting rod.	1
2.709-S	Locking ball for change speed lever (R. VI).	2
89.591	Screw tightening control rod on auxiliary clutch control lever (R. III).	1
618.700	Rivet securing starter switch (R. III).	2
621.055	Screw, hex. head, 5 diameter x 75 pitch, length 11, securing selector gate (R. I).	1

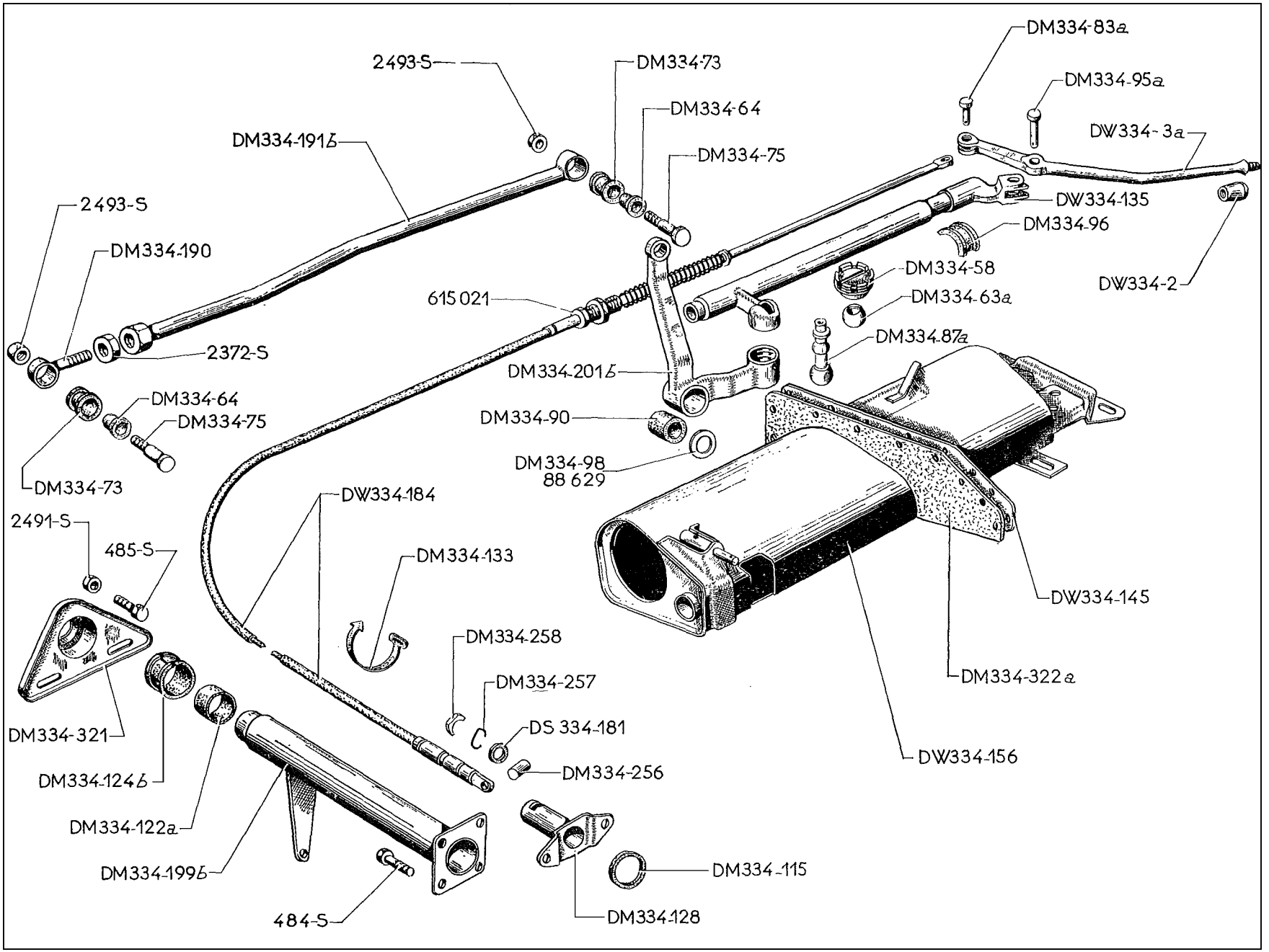
The numbers underlined indicate new parts which do not appear on the illustration.


DW334-2
DW334-3
DM334-95a
DM334-63a
DM334-98
88629
DM334-58
DM334-96
DM334-115
DM334-87a
DW334-4
DM334-128
DM334-133
DM334-83a
DM334-90
DM334-256
DS334-181
DM334-257
DM334-92a
484-S
486-S
DW334-66
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2493-S
DM334-64
DM334-258
484-S
DW334-79
DM334-73
DM334-71
DM334-71a
DM334-102
DW334-125a
2372-S
DM334-75
483-S
2493-S
2491-S
DM334-76
DM334-190
DM334-73
DM334-124a
DM334-122a
DM334-64
DM334-126
DM334-75

112-GEAR CONTROL MECHANICAL-(LEFT-HAND STEERING)

NUMBER	DESCRIPTION	No. OFF
DW 334-2	Knob for control lever on dashboard, threaded 7 diameter x 100 pitch (R. VI).	1
DW 334-3	Lever controlling gears on dashboard, threaded 7 diameter x 100 pitch.	1
DW 334-4	Shaft for gear control, with yoke and lever (diameter of articulation hole 7 mm).	1
DM 334-58	Seat for ball joint on bellcrank lever, for gear change control.	2
DM 334-63a	Ball joint on bellcrank lever, for gear change control.	1
DM 334-64	Bush, shouldered, rilsan, 10 x 12 x 17 x 7.5, securing control rod (R. VI).	4
DW 334-66	Guide for cable controlling gears.	1
DM 334-71	*Rod for gear change control (total length 820 mm). Until April 1963. Replaced by DM 334-71a; order in addition: 1-DM 334-190.*	1
DM 334-71a	Rod for gear change control, (total length 722 mm). Since April 1963.	1
DM 334-73	Rubber bush, shouldered, 12 x 16 x 19 x 14.5, securing control rod.	2
DM 334-75	Pin, shouldered, 10 diameter (threaded 7 diameter x 100 pitch), securing control rod.	2
DM 334-76	*End piece, adjustable, for control rod (threaded 9 diameter x 125 pitch, eye off centre). Until April 1963. Replaced by DM 334-190. Order in addition: 1-DM 334-71a.*	1
DW 334-79	Cable, for gear change control, 1410 mm long, length of end piece 68 mm (R. VI).	1
DM 334-83a	Clevis pin, 5 diameter x 15.5 long, connecting cable to lever on dashboard.	1
DM 334-87a	Ball with stem, for bellcrank lever and shaft controlling gears.	1
DM 334-90	Bush rilsan 12 x 16 x 25 for bellcrank lever, controlling gears (R. VI).	1
DM 334-92a	Bellcrank lever, controlling gears.	1
DM 334-95a	Clevis pin, 7 diameter 32.8 long, for gear control lever on dashboard.	1
DM 334-96	Half bearing, rilsan, for gear change control shaft (20 mm long)(R. VI).	2
DM 334-98	Stop washer, flexible, 12 x 22 x 0.5 for gear change bellcrank lever (R. VI).	1
DM 334-102	Tube, for gear change control, with flexible coupling and lever.	1
DM 334-115	Joint, rubber, 28.5 x 35 x 2 between flange and support tube for fork shaft, operating levers.	1
DM 334-122a	Bush, rubber, 31.5 x 40.25 x 10, for control tube bearing.	1
DM 334-124a	Bush, shouldered, 29 x 31.5 x 33.4 x 12 for control tube bearing (R. VI).	1
DW 334-125a	Housing for gear change control on dashboard.	1
DM 334-126	Bearing bracket, bushed, supporting tube for gear change control.	1
DM 334-128	Coupling flange, with hub, between flexible coupling support tube for fork shaft, operating levers.	1
DM 334-133	Strap, rubber, for securing gear change control cable.	1
DS 334-181	Ring seal, 10.5 x 15.9 x 2.7 on end piece of cable sheath (R. VI).	1
DM 334-190	Adjustable end piece for rod controlling gears (threaded 9 diameter 125 pitch. Eyelet in centre of thread). Since April 1963.	1
DM 334-256	Pin, cylindrical, 5 diameter 13 long connecting control cable to locking plunger.	1
DM 334-257	Circlip, for end piece of gear change control cable sheath.	1
DM 334-258	Half washer, for securing end piece of gear change control cable sheath (R. VI).	1
483-S	Screw, hex. head, 7 diameter 15 long, securing bushed bearing bracket supporting tube (R. III).	2
484-S	Screw, hex. head, 7 diameter 17.5 long, (R. III) securing: - flexible coupling of gear change control. 2 - support for gear change control. 1	
486-S	Screw, hex. head 7 diameter 22 long securing support for gear change control (R. III).	2
2.372-S	Nut, hex. 9 diameter 125 pitch, for adjustable end piece (R. III).	1
2.491-S	Nut, hex. 7 diameter 100 pitch, 7 mm high, for screw securing support tube bearing (R. III).	2
2.493-S	Nut, hex. 7 diameter 100 pitch, 5 mm high, securing control rod (R. III).	2
88.629	Stop washer, flat, 12.5 x 20 x 1 for bellcrank lever, for gear change control (R. I).	1
615.021	Nut, hex, 15 diameter 150 pitch, securing gear control cable (R. VI).	1

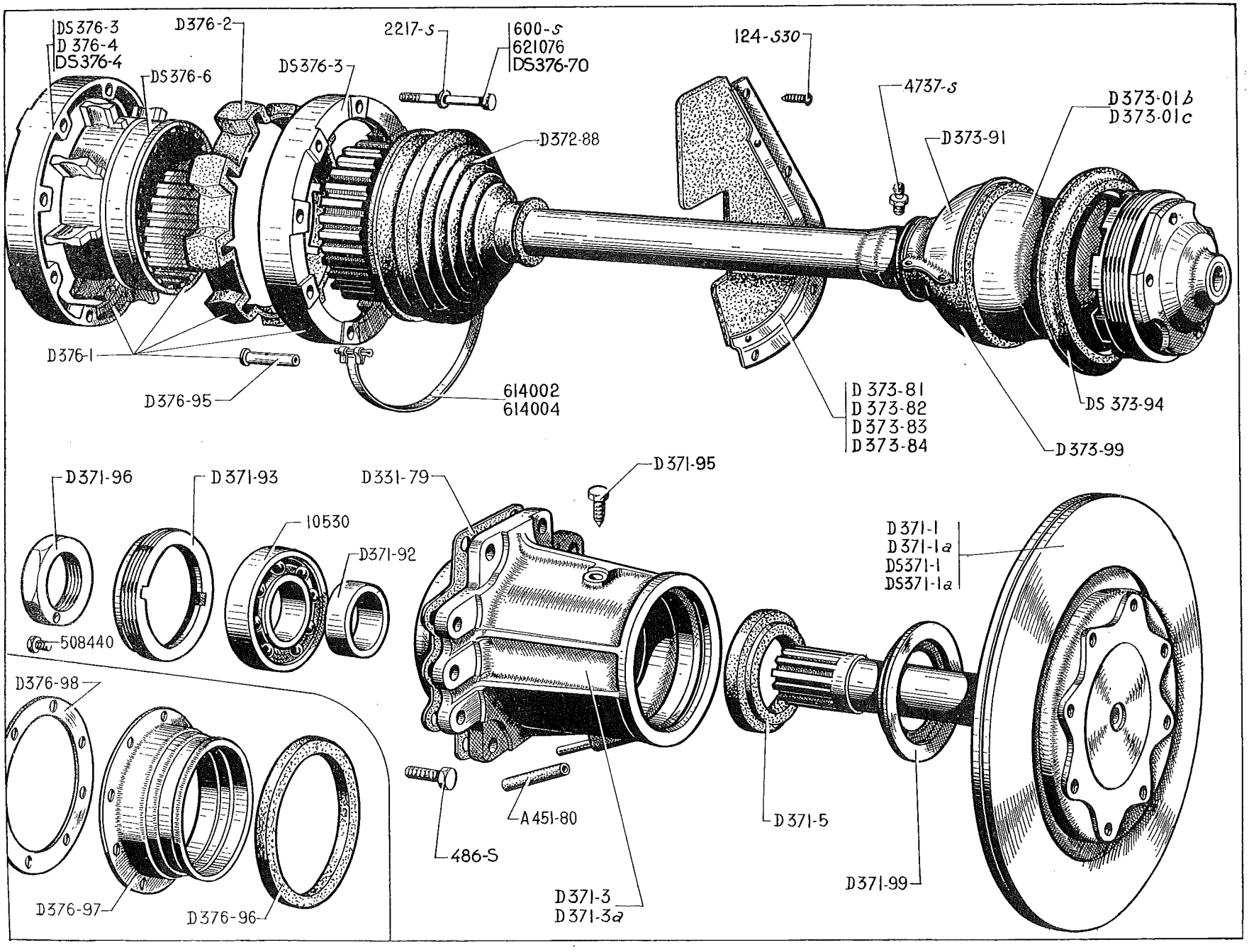
114-GEAR CONTROL MECHANICAL-(RIGHT-HAND STEERING)



NUMBER	DESCRIPTION	No. OFF
DW 334-2	Knob for control lever on dashboard, threaded 7 x 100 (R. VI).	1
DW 334-3a	Gear control lever on dashboard.	1
DM 334-58	Seating nut for ball joint on bell crank gear change control lever.	2
DM 334-63a	Ball joint on bell crank gear change control lever.	1
DM 334-64	Bush, rilsan, shouldered, 10 x 12 x 17 x 7.5 for securing control rod (R. VI).	4
DM 334-73	Rubber bush, shouldered, 12 x 16 x 19 x 14.5 for securing control rod.	2
DM 334-75	Pin, shouldered, 10 mm (threaded 7 x 100) for securing control rod.	2
DM 334-83a	Clevis pin, 5 x 15.5, connecting cable to lever on dashboard.	1
DM 334-87a	Ball with stem for bell crank lever on gear control.	1
DM 334-90	Bush, rilsan, 12 x 16 x 25 for bell crank lever on gear control (R. VI).	1
DM 334-95a	Clevis pin, 7 x 32.8, for gear control lever on dashboard.	1
DM 334-96	Half bearing, rilsan, on gear control shaft (20 mm long) (R. VI).	2
DM 334-98	Stop washer, flexible, 12 x 22 x 0.5, for gear change bell crank lever (R. VI).	1

NUMBER	DESCRIPTION	No. OFF
DM 334-115	Joint, rubber, 28.5 x 35 x 2 between flange and support tube for fork shaft operating levers.	1
DM 334-122a	Bush, rubber, 31.5 x 40.25 x 10, for control tube bearing.	1
DM 334-124b	Bush, shouldered, open, for control tube bearing (R. VI).	1
DM 334-128	Coupling flange with hub between flexible coupling and support tube of fork shaft operating levers.	1
DM 334-133	Strap, rubber, for securing gear change control cable.	1
DW 334-135	Control shaft for levers with plate and lever.	1
DM 334-145	Counter plate for sealing (R. VI).	1
DW 334-156	Bracket for gear control on dashboard.	1
DS 334-181	Ring seal, 10.5 x 15.9 x 2.7 on end piece of cable sheath (R. VI).	1
DW 334-184	Control cable for gear change (R. VI).	1
DM 334-190	End piece, adjustable, for gear change control rod (threaded 9 x 125).	1
DM 334-191b	Control rod for gear change (total length 795 mm) (R. VI).	1
DM 334-199b	Tube for gear change control with flexible coupling and lever.	1
DM 334-201b	Bell crank lever controlling gears (R. VI).	1
DM 334-256	Pin, cylindrical, 5 x 13, connecting control cable to locking plunger.	1

NUMBER	DESCRIPTION	No. OFF
DM 334-257	Circlip for end piece of gear change control cable sheath.	1
DM 334-258	Half washer for securing end piece of cable sheath (R. VI).	1
DM 334-321	Bracket for bearing supporting tube for gear change control.	1
DM 334-322a	Sealing gasket between dashboard and housing for gear change control (R. VI).	1
484-S	Screw, hex. head; 7 x 17.5, for securing flexible coupling of gear change control (R. III).	2
485-S	Screw, hex. head, 7 x 20, for securing bush bearing (supporting tube) (R. III).	2
2.372-S	Nut, hex., 9 x 125, for adjustable rod end piece.	1
2.491-S	Nut, hex., 7 x 100, 7 mm high on the screw securing support tube bearing (R. III).	2
2.493-S	Nut, hex., 7 x 100 x 5 mm high for securing control rod (R. III).	2
88.629	Washer, 12.5 x 20 x 1, for stop of bell crank lever for gear change control (R. I).	1
615.021	Nut, hex., 15 x 150, for securing cable of gear control (R. VI).	1

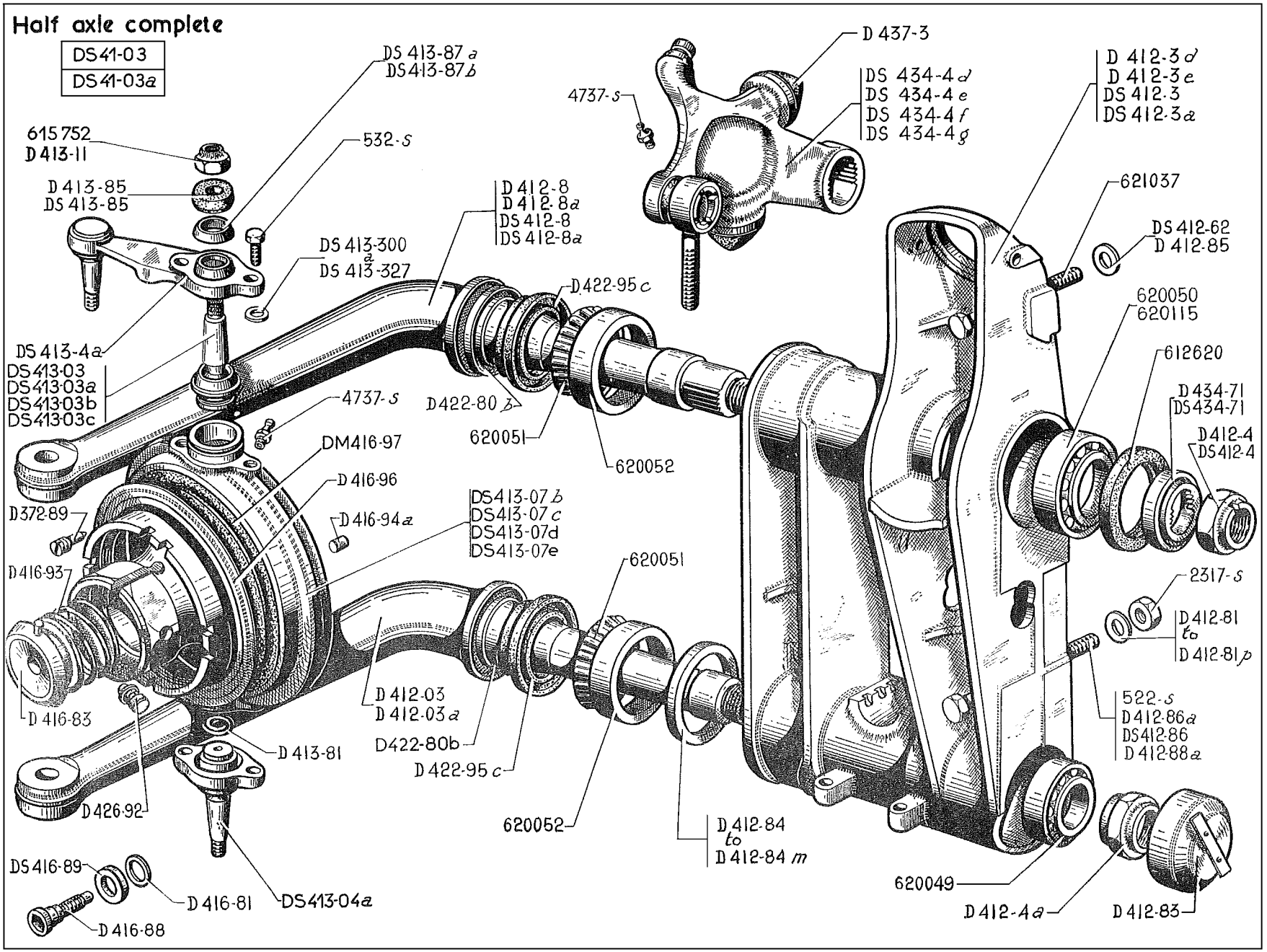

DS376-3
D376-4
DS376-4
DS376-6
D376-2
DS376-3
2217-S
600-S
621076
DS376-70
124-S30
4737-S
D373-01b
D373-01c
D373-91
D372-88
D376-1
D376-95
614002
614004
D373-81
D373-82
D373-83
D373-84
DS373-94
D373-99
D371-96
D371-93
10530
D371-92
508440
D376-98
D376-97
D376-96
D331-79
D371-95
A451-80
486-S
D371-3
D371-3a
D371-1
D371-1a
DS371-1
DS371-1a
D371-5
D371-99

NUMBER	DESCRIPTION	No. OFF
A 451-80	Flexible pipe 5 x 7 x 185 for oil outlet on differential shaft bearing.	2
D 331-79	Joint for differential shaft bearing (R. VI).	2
D 371-1	Differential shaft, left-hand with brake friction disc, length of shaft 202 mm. Until October 1961.	1
D 371-1a	Differential shaft, right-hand with brake friction disc, length of shaft 192 mm. Until October 1961.	1
DS 371-1	Differential shaft, left-hand with brake friction disc, 8 holes 9 mm diameter, length of shaft 202 mm. Since October 1961.	1
DS 371-1a	Differential shaft, right-hand with brake friction disc, 8 holes 9 mm diameter, length of shaft 192 mm. Since October 1961.	1
D 371-3	Housing for differential shaft, left-hand, length 145.5 mm.	1
D 371-3a	Housing for differential shaft, right-hand, length 135.5 mm.	1
D 371-5	Sealing ring for differential shaft bearing, 39 x 65 x 10 (R. VI).	2
D 371-92	Thrust sleeve for differential shaft bearing 30.2 x 38 x 10.	2
D 371-93	Ring nut, male, 74 diameter x 150 pitch, locking bearing on differential shaft housing.	2
D 371-95	Screw, 7 diameter x 100 pitch, securing ring nut locking bearing on differential shaft housing.	2
D 371-96	Nut, hex., 30 diameter x 150 pitch, on differential shaft.	2
D 371-99	Oil retaining washer on differential shaft, 35 x 71.5 (R. VI).	2
D 372-88	Dust shield on driveshaft (gearbox side) internal diameter 26 and 111 mm.	2
D 373-01b	Driveshaft complete, front, left-hand (without driving dowels on plate).	1
D 373-01c	Driveshaft complete, front, right-hand (without driving dowels on plate).	1
D 373-81	Shield for driveshaft opening, rear, right-hand (sidemember opening). Until November 1958.	1
D 373-82	Shield for driveshaft opening, rear, left-hand (sidemember opening). Until November 1958.	1
D 373-83	Shield for driveshaft opening, front, right-hand (sidemember opening). Until November 1958.	1
D 373-84	Shield for driveshaft opening, front, left-hand (sidemember opening). Until November 1958.	1
D 373-91	*Half cover retaining rubber cover on driveshaft. Until April 1964. Replaced by DS 373-99. Order in addition 1-602.009. (R. VI). For two half covers.*	4
DS 373-94	Driveshaft sealing joint, 108 x 118 x 16 (R. VI).	2
D 373-99	*Rubber cover on driveshaft, internal diameter 40 mm and 103 mm. Until April 1964. Replaced by DS 373-99. Order in addition: 1-602.009 and delete half cover D 373-91.*	2
DS 373-99	Rubber cover on driveshaft 95 mm inside diameter and 40 mm. Since April 1964.	2
D 376-1	*Driving sleeve, female with flexible coupling, 30 splines. Until October 1961. Replaced by DS 376-4; order in addition: 1-DS 376-3, 1-DS 376-6, 1-D 376-2, 8-DS 376-70.*	2
D 376-2	Flexible drive block, external diameter 149 mm.	2
DS 376-3	Driving plate, female (differential and wheelside), 8 holes 9 mm diameter. Since October 1961.	4
D 376-4	*Driving plate, female (differential side, external diameter 164 mm), 8 holes 7 mm diameter. Until October 1961. Replaced by DS 376-4; order in addition: 1-DS 376-3, 8-DS 376-70, 8-2.217-S (R. III).*	2
DS 376-4	Plate with housing for centring dowel, differential shaft side, 8 holes 9 mm diameter for replacement of D 376-1.	2
DS 376-6	Driving hub only, with cup.	2
DS 376-70	Screw, 7 diameter x 100 pitch, securing female driving plate, length under head 73 mm, 8 mm diameter.	16
D 376-95	*Pin for assembling driving plates, 10 mm diameter. Until October 1961. No longer supplied.*	8
D 376-96	Rubber ring 112.5 x 121 x 13 on driving sleeve. Until June 1957.	2

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
D 376-97	Housing for dust cover on driving sleeve, 109 x 160 x 47. Until June 1957.	2
D 376-98	Washer, 116 x 160 x 1 for rubber ring on driving sleeve. Until June 1957.	2
124-S 30	Screw, round head, 5 diameter x 12.5 long, securing driveshaft shields (R. III). Until November 1958.	1
486-S	Screw, hex. head, 7 diameter x 22.5 long, for securing differential shaft bearing (R. III).	8
600-S	Screw, hex. head, 7 diameter x 70 long, securing driving sleeve (R. III). Until October 1961.	16
2.217-S	Washer, 9.5 x 16 x 2, securing driving sleeve (R. III). Since October 1961.	16
4.737-S	Greaser for driveshaft (R. VI).	2
10.530	Bearing, 30 x 72 x 19 for differential shaft (R. VI).	2
508-440	Screw, hex. head, 6 diameter x 11 long, securing differential shaft nut (R. I).	2
602.009	Clip, 340 mm long, for rubber cover on driveshaft. Since April 1964.	2
614.002	Clip for dust shield on driveshaft, 220 mm long (R. VI).	2
614.004	Clip for dust shield on driving sleeve, 765 mm long (R. VI).	2
621.076	Screw, 9 diameter x 75 long, securing driving sleeve (R. II). Since October 1961.	16

The numbers underlined indicate new parts which do not appear on the illustration.


Half axle complete
DS41-03
DS41-03a
615752
D413-11
D413-85
DS413-85
DS413-87a
DS413-87b
532-S
DS413-300
a
DS413-327
DS413-4a
DS413-03
DS413-03a
DS413-03b
DS413-03c
4737-S
DM416-97
D416-96
D372-89
D416-94a
D416-93
D416-83
D413-81
D426-92
DS416-89
D416-81
DS413-04a
D416-88
D412-8
D412-8a
DS412-8
DS412-8a
D422-95c
D422-80b
620051
620052
DS413-07b
DS413-07c
DS413-07d
DS413-07e
D412-03
D412-03a
D422-80b
D422-95c
620051
620052
D412-84
to
D412-84m
D437-3
4737-S
DS434-4d
DS434-4e
DS434-4f
DS434-4g
D412-3d
D412-3e
DS412-3
DS412-3a
621037
DS412-62
D412-85
620050
620115
612620
D434-71
DS434-71
D412-4
DS412-4
2317-S
D412-81
to
D412-81p
522-S
D412-86a
DS412-86
D412-88a
620049
D412-4a
D412-83

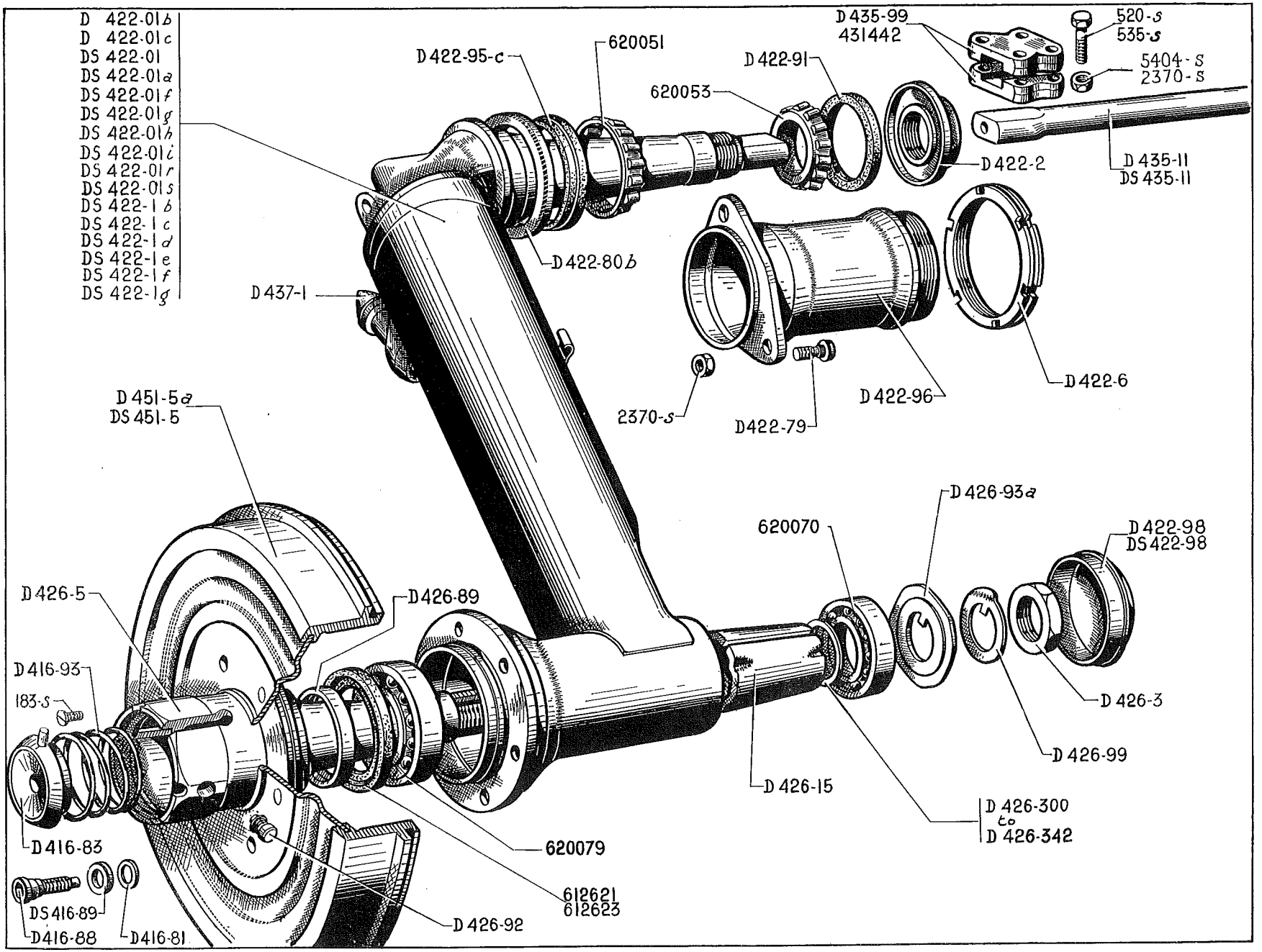
NUMBER	DESCRIPTION	No. OFF
DS 41-03	Half axle, front, left-hand, (upper arm bore for bearing 40 mm diameter). Since March 1960. Replace earlier models by model supplied before October 1956; order in addition: 1-DS 412-62 (R. VI).	1
DS 41-03a	Half axle, front, right-hand, (upper arm bore for bearing 40 mm diameter). Since March 1960. Replaces earlier models by model supplied before October 1956; order in addition: 1-DS 412-62 (R. VI).	1
DS 41-03b	Half axle, front, left-hand (upper arm bore for bearing 40 mm diameter). (When fitted with wide tread tyres). Since October 1964.	1
DS 41-03c	Half axle, front, right-hand (upper arm bore for bearing 40 mm diameter. (When fitted with wide tread tyres). Since October 1964.	1
D 372-89	Teat screw, 7 diameter x 100 pitch, 18.8 mm long, locking stub axle nut.	2
D 412-03	Lower arm, front, left-hand, seating for bearing 30 mm diameter.	1
D 412-03a	Lower arm, front right-hand, seating for bearing 30 mm diameter.	1
D 412-3d	Bracket for front link arms, left-hand. October 1956 - March 1960. Replaces earlier type by ordering in addition: 1-DS 412-62 (R. VI).	1
D 412-3e	Bracket for front link arms, right-hand. October 1956 - March 1960. Replaces earlier type by ordering in addition: 1-DS 412-62 (R. VI).	1
DS 412-3	Bracket for front link arms, left-hand (for upper arm arrangement with 40 mm seating for bearing). March 1960 - October 1964.	1
DS 412-3a	*Bracket for front link arms, right-hand (for upper arm arrangement with 40 mm seating for bearing). March 1960 - October 1964. Replaced by DS 412-3c.*	1
DS 412-3b	Bracket for front link arms, left-hand. Upper arm bore for bearing 40 mm diameter (fitting with wide tread tyres). Since October 1964.	1
DS 412-3c	Bracket for front link arms, right-hand, upper arm bore for bearing 40 mm diameter (fitting with wide tread tyres). Since October 1964.	1
D 412-4	Nut, hex. 27 diameter 150 pitch locking upper front link arm, 16.5 mm thick. Until March 1960.	2
D 412-4a	Nut, hex., 27 diameter 150 pitch locking lower front link arm, 22.6 mm thick.	2
DS 412-4	Nut, hex. 27 diameter 150 pitch, (46 across flats) locking upper link arm. Since March 1960.	2
D 412-8	Upper link arm, front, left-hand, seating for bearing 35 mm diameter. Until March 1960.	1
D 412-8a	Upper link arm, front, right-hand, seating for bearing 35 mm diameter. Until March 1960.	1
DS 412-8	Upper link arm, front, left-hand (seating for bearing 40 mm diameter). Since March 1960.	1
DS 412-8a	Upper link arm, front, right-hand (seating for bearing 40 mm diameter). Since March 1960.	1
DS 412-62	Distance washer 17 x 28 x 3 for mounting brackets D 412-3d and D 412-3e in place of earlier type brackets (R. VI). Since October 1956.	2
	Thrust washer, lower 14.5 x 28 for link arm bracket. Until April 1958.	As nec.
D 412-81	Thickness 1.75.	
D 412-81a	*Thickness 1.80. No longer supplied.*	
D 412-81b	*Thickness 1.85. No longer supplied.*	
D 412-81c	" 1.90.	
D 412-81d	" 1.95.	
D 412-81e	Thickness 2	
D 412-81f	" 2.05	
D 412-81g	" 2.10	
D 412-81h	" 2.15	
D 412-81j	" 2.20	
D 412-81k	" 2.25	
D 412-81l	" 2.30	
D 412-81m	" 2.35	
D 412-81n	" 2.40	
D 412-81p	" 2.45	
D 412-83	Metal cap for lower arm bearing external diameter 62.1 mm.	2
	Washer for adjusting caster angle on lower arm 60 x 71.5.	As nec.
D 412-84	Thickness 4.6	
D 412-84a	" 4.8	
D 412-84b	" 5	
D 412-84c	" 5.2	
D 412-84d	" 5.4	
D 412-84e	" 5.6	
D 412-84f	" 5.8	
D 412-84g	" 6	
D 412-84h	" 6.2	
D 412-84j	" 6.4	
D 412-84k	" 6.6	
D 412-84l	" 6.8	
D 412-84m	" 7	

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
D 412-85	Washer, 12 mm diameter, for upper securing screw of swivel arm bracket.	2
D 412-86a	Screw, round head, 14 diameter x 150 pitch, 104 mm long for lower rear securing point of swivel arm bracket. Until October 1959.	2
DS 412-86	Screw, round head, splined, 14 diameter x 150 pitch, 98 mm long, for lower rear securing point of swivel arm bracket. Since October 1959.	2
D 412-88a	Screw, hex. head, 14 diameter x 150 pitch, 78.5 mm long, for lower front securing point of swivel arm bracket.	2
DS 413-03	*Ball pin assembly, upper for swivel (with 2 seats), October 1959 - October 1963. Replaced by DS 413-03b; order in addition: 1-615.752 (R. VI).*	2
DS 413-03a	*Ball pin assembly, upper for swivel (2 seats, 1 distance piece). For replacement of D 413-03; order in addition: 1-DS 413-4, 1-DS 413-85, 1-DS 413-87 (R. VI). Until October 1963. Replaced by DS 413-03c; order in addition: 1-615.752 (R. VI).*	2
DS 413-03b	Ball pin assembly, upper, for pivot (with 2 seats). Without hole for pin. Since October 1963.	2
DS 413-03c	Ball pin assembly, upper, for pivot (with 2 seats, 1 distance piece). For replacement of D 413-03 (without hole for pin). Since October 1963.	2
DS 413-04a	Ball pin assembly, lower, for swivel, with seat (36.3 mm diameter) and swivelling flange, (without hole for pin). Since October 1963. Replaces earlier models: order in addition: 1-615.752 (R. VI).	2
DS 413-07b	*Swivel, left-hand, with hub (greaser for lower ball pin). June 1962 - October 1963. Replaces earlier models. For models before October 1959; order in addition: 1-DS 413-85, 1-DS 413-87a (R. VI). Replaced by DS 413-07d; order in addition: 1-615.751 (R. VI), 1-615.752 (R. VI).*	1
DS 413-07c	*Swivel, right-hand, with hub (greaser for lower ball pin). June 1962 - October 1963. Replaces earlier models. For models before October 1959; order in addition: 1-DS 413-85, 1-DS 413-87a (R. VI). Replaced by DS 413-07e; order in addition: 1-615.751 (R. VI), 1-615,752 (R. VI).*	1
DS 413-07d	Swivel, left-hand, with hub (greaser for lower ball pin). Upper and lower ball pin without hole for pin. Since October 1963.	1
DS 413-07e	Swivel, right-hand, with hub (greaser for lower ball pin). Upper and lower ball pin without hole for pin. Since October 1963.	1
DS 413-4a	Coupling lever on swivel with ball pin (flange 22 mm thick). Without pin hole. Since October 1963. Replaces earlier models. Order in addition: 1-615.752 (R. VI). For models before October 1959; order in addition: 1-DS 413-85, 1-DS 413-87a (R. VI).	2
D 413-11	Nut, hex., castellated, 16 diameter x 150 pitch, for front swivel ball pin (R. VI). Until October 1963.	4
D 413-81	Spring for lower swivel ball pin, external diameter 25.5 mm.	2
D 413-85	Rubber buffer for upper and lower swivel ball pin, internal diameter 21.5, thickness 13 mm.	4
	- lower. Since October 1959.	2
DS 413-85	Rubber buffer for upper swivel ball cup, internal diameter 21.5 mm, thickness 10.5 mm. Since October 1959.	2
DS 413-87a	Cup, upper, for swivel, 9 mm thick (R. VI). Since October 1959.	2
DS 413-87b	Cup, upper and lower, for swivel, front (R. VI).	4
	- lower. Since October 1959.	2
	Washer for adjustment of upper and lower ball pins, 9.5 x 14.5.	As nec.
DS 413-300	1.23 mm thick.	
DS 413-301	1.27 mm thick.	
DS 413-302	1.31 mm thick.	
DS 413-303	1.35 mm thick.	
DS 413-304	1.39 mm thick.	
DS 413-305	1.43 mm thick.	
DS 413-306	1.47 mm thick.	
DS 413-307	1.51 mm thick.	
DS 413-308	1.55 mm thick.	
DS 413-309	1.59 mm thick.	
DS 413-310	1.63 mm thick.	
DS 413-311	1.67 mm thick.	
DS 413-312	1.71 mm thick.	
DS 413-313	1.75 mm thick.	
DS 413-314	1.79 mm thick.	
DS 413-315	1.83 mm thick.	
DS 413-316	1.87 mm thick.	
DS 413-317	1.91 mm thick.	
DS 413-318	1.95 mm thick.	

NUMBER	DESCRIPTION	No. OFF
DS 413-319	1.99 mm thick.	
DS 413-320	2.03 mm thick.	
DS 413-321	2.07 mm thick.	
DS 413-322	2.11 mm thick.	
DS 413-323	2.15 mm thick.	
DS 413-324	2.19 mm thick.	
DS 413-325	2.23 mm thick.	
DS 413-326	2.27 mm thick.	
DS 413-327	2.31 mm thick.	
D 416-81	Washer, 21 x 30 x 3, for screw retaining wheel (R. VI).	2
D 416-83	Cone for locking wheel on hub, threaded 18 diameter x 150 pitch (R. VI).	2
D 416-88	Screw, securing wheel, threaded 18 diameter x 150 pitch, 63 mm long (R. VI).	2
DS 416-89	Thrust washer, 23.5 x 44 x 6.4, for screw securing wheel (R. VI).	2
D 416-93	Spring for cone locking wheel on hub. External diameter 59 mm.	2
D 416-94a	Dowel pin for centring swivel, 9.93 x 12.5 (1st possibility).	8
D 416-94b	Dowel pin for centring swivel, 10.12 and 9.93 (2nd possibility).	8
D 416-96	Deflector for sealing ring on front swivel, 127 x 168.	4
DM 416-97	Ring seal on front swivel, 129 x 164 x 13, with rubber lip (R. VI). Since September 1962. Replaces earlier model.	4
D 422-80b	Cup for sealing ring on arm.	4
D 422-95c	Oil seal on upper and lower arm (54 x 72 x 12.5) (R. VI).	4
D 426-92	Stud for positioning wheel (R. VI).	2
DS 434-4d	Lever controlling front suspension, left-hand with greaser (splines 38 mm). Since March 1960.	1
DS 434-4e	Lever controlling front suspension, right-hand, with greaser (splines 38 mm). Since March 1960.	1
DS 434-4f	Lever controlling front suspension, left-hand, with greaser. March 1957 - March 1960. Replaces previous type (delete thrust plate on bracket).	1
DS 434-4g	Lever controlling front suspension, right-hand with greaser. March 1957 - March 1960. Replaces previous type (delete thrust plate on bracket).	1
D 434-71	Distance piece for suspension lever on upper arm, 32.1 x 54 x 10.25 (R. VI). Until March 1960.	2
DS 434-71	Distance piece for suspension lever on upper arm, 38 x 54 x 10.25. Since March 1960.	2
D 437-3	Rubber rebound buffer for front arm, 54.5 mm diameter, 23 mm high.	4
522-S	Screw, hex. head, 14 diameter x 150 pitch, length 65 mm securing centre of link arm bracket (R. III).	4
532-S	Screw, hex. head, 9 diameter x 125 pitch, 28 mm long, securing coupling lever on swivelling flange (R. III).	8
2.317-S	Nut, hex., 14 diameter x 150 pitch, for lower securing point of link arm bracket (R. III).	2
4.737-S	Greaser on swivel (R. VI).	
	- for lever controlling suspension.	2
	- for lower swivelling pivot. Since June 1962.	2
612.620	Oil seal upper link arm (54 x 72 x 5) (R. VI).	2
615.752	Nut, "Nylstop" 16 diameter x 150 pitch, for pivot ball pin (R. VI). Since October 1963.	4
620.049	Bearing for lower arm (30 x 62 x 21.5) (R. VI).	2
620.050	Bearing for upper arm (35 x 72 x 24.5) (R. VI). Until March 1960.	2
620.051	Cage with 14 taper rollers for upper and lower link arms (R. VI).	4
620.052	Outer ring for taper roller bearings on upper and lower swivel arms (19 x 72) (R. VI).	4
620.115	Bearing for upper arm, 40 x 72 x 21.25 (R. VI). Since March 1960.	2
621.037	Screw, 12 diameter x 125 pitch, 89 mm long, for upper fixing of swivel arm bracket (R. II).	2

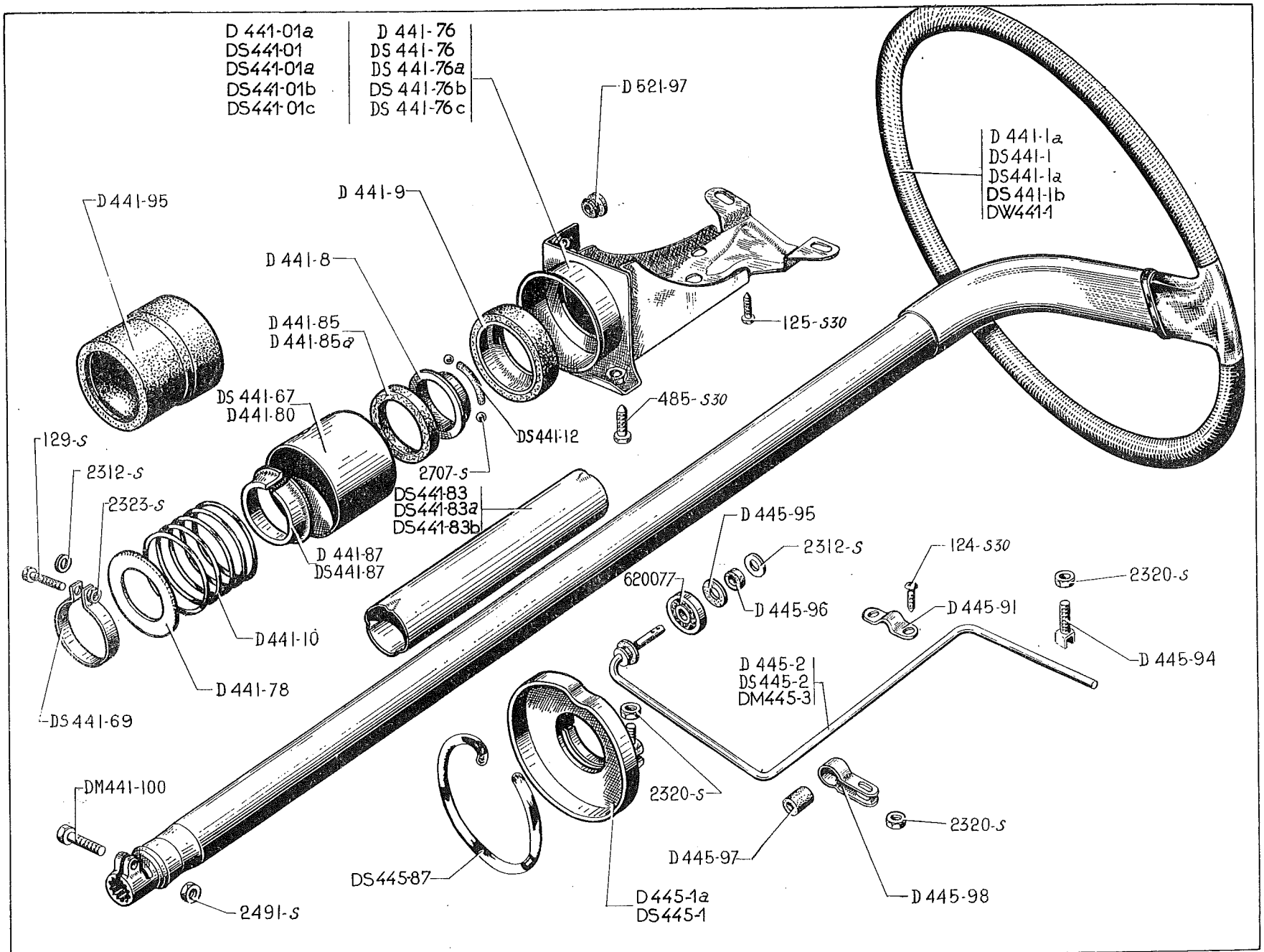
The numbers underlined indicate new parts which do not appear on the illustration.


D 422-01b
D 422-01c
DS 422-01
DS 422-01a
DS 422-01f
DS 422-01g
DS 422-01h
DS 422-01i
DS 422-01r
DS 422-01s
DS 422-1b
DS 422-1c
DS 422-1d
DS 422-1e
DS 422-1f
DS 422-1g
D 422-95-c
620051
D 422-91
620053
D 435-99
431442
520-s
535-s
5404-S
2370-S
D 422-2
D 435-11
DS 435-11
D 422-80b
D 437-1
D 422-6
D 422-96
2370-s
D422-79
D 451-5a
DS 451-5
D 426-93a
620070
D 422-98
DS 422-98
D 426-5
D 426-89
D 416-93
183-s
D 426-3
D 426-99
D 426-15
D 426-300
to
D 426-342
620079
612621
612623
D 426-92
D 416-83
DS 416-89
D 416-88
D 416-81

NUMBER	DESCRIPTION	No. OFF
D 416-81	Washer, 21 x 30 x 3, retaining wheel fixing screw (R. VI).	2
D 416-83	Cone, locking wheel on hub, threaded 18 diameter x 150 pitch (R. VI).	2
D 416-88	Screw, securing wheel, threaded 18 diameter x 150 pitch, 63 mm long (R. VI).	2
DS 416-89	Washer, 23.5 x 44 x 6.4, for wheel securing screw (R. VI).	2
D 416-93	Spring for cone locking wheel on hub.	2
D 422-01b	Rear link arm, left-hand, complete with brake (arrangement for 16 mm diameter anti-roll bar). Until December 1957.	1
D 422-01c	Rear link arm, right-hand, complete with brake (arrangement for 16 mm diameter anti-roll bar). Until December 1957.	1
DS 422-01	Rear link arm, left-hand, complete with brake (arrangement for 16 mm diameter anti-roll bar and bonded brake lining). December 1957 - February 1958.	1
DS 422-01a	Rear link arm, right-hand, complete with brake (arrangement for 16 mm diameter anti-roll bar and bonded brake lining). December 1957 - February 1958.	1
DS 422-01f	Rear link arm, left-hand, complete with brake (suspension cylinder ball 15.875 mm diameter). New position for flat anti-roll bar. Since May 1960.	1
DS 422-01g	Rear link arm, right-hand, complete (same characteristics as DS 422-01f). Since May 1960.	1
DS 422-01h	*Rear link arm, left-hand, complete with brake (arrangement for 17 mm diameter anti-roll bar). Suspension cylinder ball 15.875 mm diameter. Replaces type fitted from February 1958 to May 1960; order in addition: 1-DS 434-3, 1-4.108-S (R. VI). No longer supplied.*	1
DS 422-01i	Rear link arm, right-hand, complete (same characteristics as DS 422-01h). Replaces type fitted from February 1958 to May 1960; order in addition: 1-DS 434-3, 1-4.108-S (R. VI).	1
DS 422-01r	Rear link arm, left-hand, complete with brake and swivelling bearing (2 white marks) Cabriolet.	1
DS 422-01s	Rear link arm, right-hand, complete with brake and swivelling bearing (2 white marks) Cabriolet.	1
DS 422-1b	Rear link arm, only, left-hand (suspension cylinder ball 15.875 mm diameter). New position for flat anti-roll bar. Since May 1960.	1
DS 422-1c	Rear link arm, only, right-hand (same characteristics as DS 422-1b). Since May 1960.	1
DS 422-1d	Rear link arm, left-hand (arrangement for 17 mm diameter anti-roll bar). Suspension cylinder ball 15.875 mm diameter. Replaces type fitted from February 1958 to May 1960; order in addition: 1-DS 422-98, 1-DS 434-3, 1-4.108 (R. VI), 1-612.623 (R. VI).	1
DS 422-1e	Rear link arm, right-hand (same characteristics as DS 422-1d). Replaces type fitted from February 1958 to May 1960; order in addition: 1-DS 422-98, 1-DS 434-3, 1-4.108-S (R. VI), 1-612.623 (R. VI).	1
DS 422-1f	Rear link arm, only, left-hand (arrangement for 16 mm diameter anti-roll bar). Suspension cylinder ball 15.875 mm diameter. Replaces type fitted up to February 1958; order in addition: 1-D 422-98, 1-DS 434-3, 1-4.108-S (R. VI), 1-612.623 (R. VI).	1
DS 422-1g	Rear link arm, only, right-hand (same characteristics as DS 422-1f). Replaces type fitted up to February 1958; order in addition: 1-DS 422-98, 1-DS 434-3, 1-4.108-S (R. VI), 1-612.623 (R. VI).	1
D 422-2	Nut, hex., 30 diameter x 150 pitch, with cup for bearing shaft on rear arm.	2
D 422-6	Ring nut, with 6 slots, 66 diameter x 150 pitch, securing link arm (inner side).	2
D 422-79	Screw, round head, 9 diameter x 22 long, securing bearing housing.	6
D 422-80b	Cup for bearing housing sealing ring.	2
D 422-91	Rubber sealing ring, 54 x 62 x 4, for rear bearing housing.	2
D 422-95c	Sealing ring, 54 x 72 x 12.5, for rear bearing housing (outer side) (R. VI).	2
D 422-96	Bearing housing for link arm, rear (diameter of body 66 mm).	2
D 422-98	Cap for rear stub axle bearing, 62 mm diameter. Until May 1960.	2
DS 422-98	Cap for rear stub axle bearing, 63 mm diameter. Since May 1960.	2
D 426-3	Nut, hex., 25 diameter x 150 pitch, securing rear stub axle.	2

NUMBER	DESCRIPTION	No. OFF
D 426-5	Stub axle, rear with centring dowels.	2
D 426-15	Distance piece, tapered for stub axle bearing, length 72.78 mm.	2
D 426-89	Spacer ring for stub axle bearing, 40.25 x 58 x 10 (drum side).	2
D 426-92	Dowel for positioning wheel (R. VI).	2
D 426-93a	Thrust washer for stub axle bearing 25 x 58 x 3.5 (inner side).	2
D 426-99	Lockwasher, 25 mm diameter for nut securing rear stub axle.	2
	Washer for adjusting bearing on rear stub axle, 25.1 x 31.8 (R. VI).	As nec.
D 426-300	Thickness 1.98 to 2.02	
D 426-301	" 2.02 to 2.06	
D 426-302	" 2.06 to 2.10	
D 426-303	" 2.10 to 2.14	
D 426-304	" 2.14 to 2.18	
D 426-305	" 2.18 to 2.22	
D 426-306	" 2.22 to 2.26	
D 426-307	" 2.26 to 2.30	
D 426-308	" 2.30 to 2.34	
D 426-309	" 2.34 to 2.38	
D 426-310	" 2.38 to 2.42	
D 426-311	" 2.42 to 2.46	
D 426-312	" 2.46 to 2.50	
D 426-313	" 2.50 to 2.54	
D 426-314	" 2.54 to 2.58	
D 426-315	" 2.58 to 2.62	
D 426-316	" 2.62 to 2.66	
D 426-317	" 2.66 to 2.70	
D 426-318	" 2.70 to 2.74	
D 426-319	" 2.74 to 2.78	
D 426-320	" 2.78 to 2.82	
D 426-321	Thickness 2.82 to 2.86	
D 426-322	" 2.86 to 2.90	
D 426-323	" 2.90 to 2.94	
D 426-324	" 2.94 to 2.98	
D 426-325	" 2.98 to 3.02	
D 426-326	" 3.02 to 3.06	
D 426-327	" 3.06 to 3.10	
D 426-328	" 3.10 to 3.14	
D 426-329	" 3.14 to 3.18	
D 426-330	" 3.18 to 3.22	
D 426-331	" 3.22 to 3.26	
D 426-332	" 3.26 to 3.30	
D 426-333	" 3.30 to 3.34	
D 426-334	" 3.34 to 3.38	
D 426-335	" 3.38 to 3.42	
D 426-336	" 3.42 to 3.46	
D 426-337	" 3.46 to 3.50	
D 426-338	" 3.50 to 3.54	
D 426-339	" 3.54 to 3.58	
D 426-340	" 3.58 to 3.62	
D 426-341	" 3.62 to 3.66	
D 426-342	" 3.66 to 3.70	
D 435-11	Torsion anti-roll bar, rear, 16 mm diameter x 481 mm long. Until February 1958.	1
DS 435-11	Torsion anti-roll bar, 17 mm diameter. Since February 1958.	1
D 435-99	Clamp for rear torsion bar, 22 and 33 between centres. Until February 1958.	4
D 437-1	Rebound buffer (rubber), 48.5 mm diameter, height 35 mm.	4
D 451-5a	Brake drum, rear, internal diameter 255 mm. Until December 1957.	2
DS 451-5	Brake drum, rear, two external webs. Since December 1957.	2
183-S	Screw, countersunk head, 5 diameter x 10 long, securing rear brake drum (R. III).	4
520-S	Screw, 9 diameter x 38 long, securing clamp on rear torsion bar (R. III). Until February 1958.	8
535-S	Screw, hex. head, 12 diameter x 55 long, securing clamp on torsion bar (R. III). Since February 1958.	8
2.370-S	Nut, hex., 9 diameter x 125 pitch (R. III) securing:-	
	- link arm (outer side).	6
	- clamp for torsion bar. Until February 1958.	8
5.404-S	Nut, hex., 12 x 125, for securing clamp on torsion bar (R. VI). Since February 1958.	8
431.442	Clamp on torsion bar, hole centres 29 and 42 (R. II). Since February 1958.	4
612.621	Oil seal, 58 x 80 x 5, on rear stub axle (R. VI). Until May 1960.	2
612.623	Oil seal, 58 x 81.2 x 5, on rear stub axle (R. VI). Since May 1960.	2
620.051	Cage with 14 taper roller bearings on link arm (outer side) (R. VI).	2
620.053	Taper roller bearing (without outer ring) internal diameter 30 mm on link arm (inner side) (R. VI).	2
620.070	Thrust bearing on rear stub axle (inner side) (25 x 62 x 17) (R. II).	2
620.079	Thrust bearing on rear stub axle (drum side) (40 x 80 x 18) (R. II).	2

130-STEERING-STEERING WHEEL-BRACKET-CENTRING DEVICE

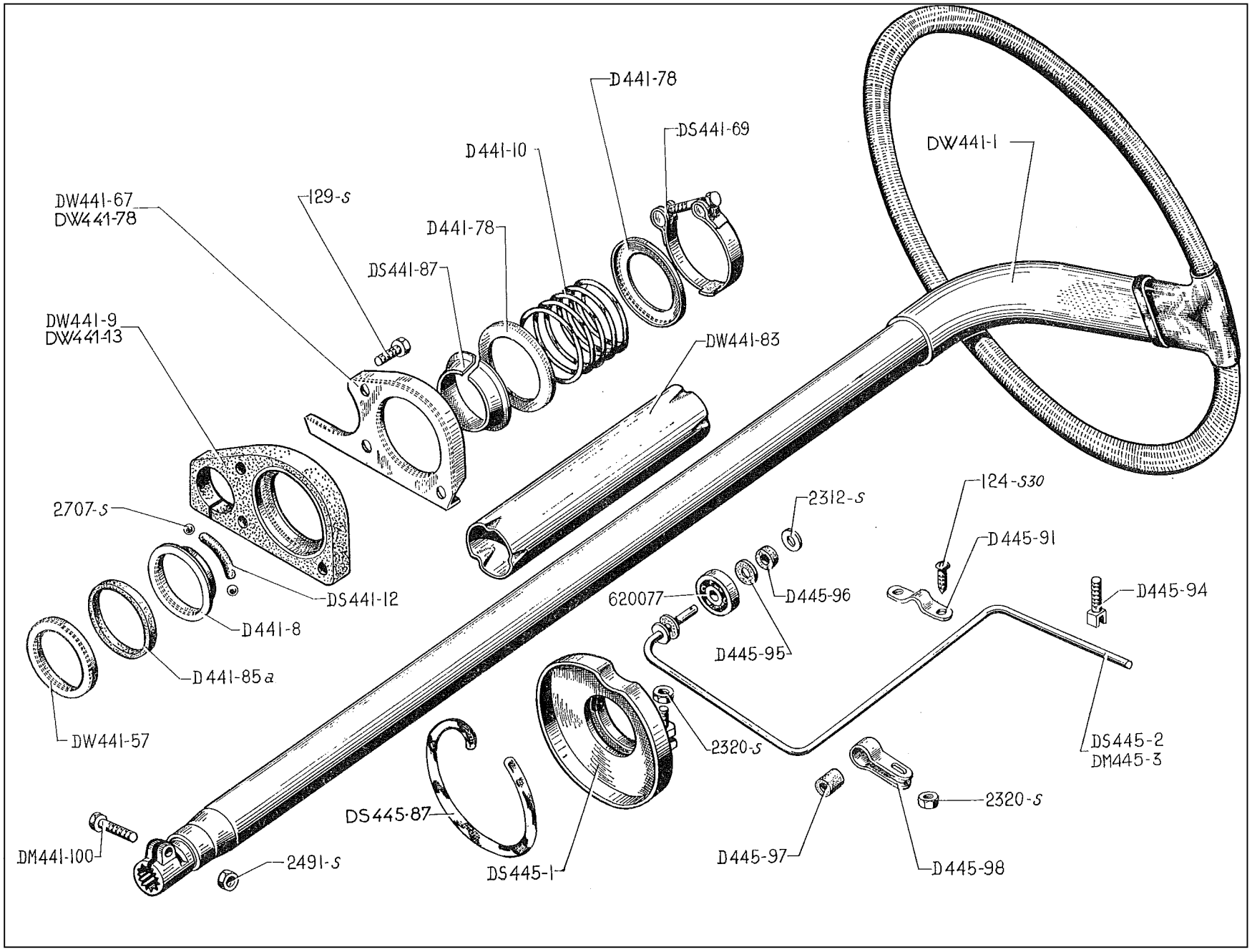


NUMBER	DESCRIPTION	No. OFF
D 441-01a	Bracket complete with ball bearing and outer race for bearing 50 mm wide. Until July 1961.	1
DS 441-01	Bracket complete with ball bearing, 2 slots 6 x 10. July 1961 to December 1962.	1
DS 441-01a	Bracket complete with ball bearing (German anti-theft arrangement). January 1961 - December 1962.	1
DS 441-01b	Bracket complete for steering with ball bearing and bearing stop bush. Since December 1962. L.H. steering.	1
DS 441-01c	Bracket complete for steering with ball bearing and bearing stop bush. R.H. steering.	1
D 441-1a	Steering wheel and column. (Ivory). Until September 1959.	1
DS 441-1	Steering wheel and column. Black. September 1959 - July 1961.	1
DS 441-1a	Steering wheel (black sheath on column). Cabriolet. Until July 1961.	1
DS 441-1b	Steering wheel and column (black sheath on column). Cabriolet. Since July 1961.	1
DW 441-1	Steering wheel and column. Black. Since July 1961.	1
D 441-8	Inner race of ball bearing in steering bracket, 43.6 x 55 x 11.	1
D 441-9	Outer race of ball bearing in steering bracket, 45 x 66.	1
D 441-10	Spring, retaining split bush for bearing in steering column bracket, internal diameter 41 mm.	1
DS 441-12	Nylon spacing segment for ball in steering column bracket, 5.5 mm diameter (R. VI). Since December 1956.	3
DS 441-66	Screw, 5 x 22, for adjusting collar for spring on steering column support (R. VI).	1
DS 441-67	Positioning sleeve for bearing and sealing ring in steering column bracket, 48 x 66 x 50. Since March 1957.	1
DS 441-69	Clip for adjusting spring in steering column bracket, internal diameter 40 mm.	1
DS 441-70a	Binding for covering rim of steering wheel (ivory), 12.5 mm wide (sold by the metre) (8 m per wheel) (R. VI).	As nec.
DS 441-70b	Binding for covering rim of steering wheel (black), 12.5 mm wide (sold by the metre) (8 m per wheel) (R. VI).	As nec.
D 441-76	Bracket only, for steering column. Until July 1961.	1
DS 441-76	Bracket only, for steering column. 2 slots 6 x 10. July 1961 to December 1962.	1
DS 441-76a	Bracket only, for steering column (German anti-theft arrangement). January 1962 - December 1962.	1
DS 441-76b	Bracket only, for steering column. L.H. steering. Since December 1962.	1
DS 441-76c	Bracket only, for steering column. R.H. steering.	1
D 441-78	Thrust ring for spring in steering column bracket, 40.5 x 49. Until May 1958.	2
	Since May 1958.	3
D 441-80	*Positioning sleeve for bearing and sealing ring in steering column bracket, 48 x 66 x 18.5. Replaced by DS 441-67; order in addition: 1-D 441-85a.*	1
DS 441-83	Distance piece between collar and retaining spring on steering column, 310 mm long. May 1958 - September 1962.	1
DS 441-83a	Distance piece between collar and retaining spring on steering column, 330 mm long. Since September 1962.	1
DS 441-83b	Distance piece between collar and retaining spring on steering column, 350 mm long. R.H. steering.	1
D 441-85	*Felt sealing washer for steering column bracket ball bearing, 49.5 x 55.5 x 4. Replaced by D 441-85a; order in addition: 1-DS 441-67.*	1
D 441-85a	Felt sealing washer for steering column bracket ball bearing, 47.5 x 55.5 x 7.	1
D 441-87	*Split bush, sheet metal, on steering column, 39 x 48. Until May 1957. Replaced by DS 441-87; order in addition: 1-DS 441-67.*	1
DS 441-87	Split bush, sheet metal, on steering column, 39.8 x 48. Since May 1957.	1
D 441-95	Sealing sleeve for steering column bracket, 73 mm long.	1

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
DM 441-100	Screw, hex. head, 7 diameter x 35 long, for locking clamp on steering column.	1
D 445-1a	Positioning cam for centring steering. Until July 1960.	1
DS 445-1	Positioning cam for centring steering. Since July 1960.	1
D 445-2	Spring for locating centring position, wire diameter 5 mm. Until July 1960.	1
DS 445-2	Spring for locating centring position, Since July 1960. L.H. steering.	1
DM 445-3	Spring for locating centring position, 5 mm diameter wire. R.H. steering.	1
DS 445-87	Circlip on steering column. Diameter 40 mm. R.H. steering.	1
D 445-91	Clip securing spring locating centring position, width 10 mm, hole centres 22 mm.	1
D 445-94	Screw, square slotted head, 5 diameter x 22 long, for adjusting tension of locating spring locating centring position.	1
D 445-95	Washer, (nylon or Rilsan), for ball bearing on steering centring spring, 5 x 17 x 0.5 thick (R. VI).	2
D 445-96	Washer, rubber, for ball bearing on centring spring, 5 x 10 x 2.	1
D 445-97	Rubber bush on steering centring spring, 5 x 12 x 16.	1
D 445-98	Clip for rubber bush on centring spring, width 12 mm.	1
D 521-97	Rubber washer, 6 x 20 x 11, for centring instrument board.	2
124-S 30	Screw, round head, 5 diameter x 12.5 long, securing clip for steering centring spring (R. III).	2
125-S 30	Screw, round head, pointed, 5 x 15, securing bracket for steering column (R. III).	1
129-S	*Screw, round head, 5 diameter x 25 long, securing clip for spring adjustment in steering column bracket (R. III). Replaced by DS 441-66.*	1
485-S 30	Screw, hex. head, pointed, 7 diameter x 20 long, securing steering column bracket (R. III).	2
2.312-S	Washer, plain, 5.5 x 12 (R. III):	
	- for ball bearing on centring device.	2
	- for clip securing spring.	1
2.320-S	Nut, hex., 5 diameter x 75 long (R. III):	
	- for screw adjusting tension of locating spring. Until July 1958.	1
	- for clip for rubber bush on centring spring.	1
	- for position cam for centring steering.	1
2.323-S	Nut, hex., 5 diameter x 75 pitch, for clip adjusting spring in steering column bracket (R. III). Until March 1964.	1
2.491-S	Nut, hex., 7 diameter x 100 pitch, for locking clamp on steering column (R. III).	1
2.707-S	Ball, 6 mm diameter for bearing in steering column bracket (R. VI).	
	- Until December 1956.	3
	- Since December 1956.	9
620.077	Ball bearing for steering centring spring, 5 x 19 x 6 (R. VI).	1

134-STEERING-STEERING WHEEL-BRACKET-CENTRING DEVICE (MECHANICAL CONTROL)

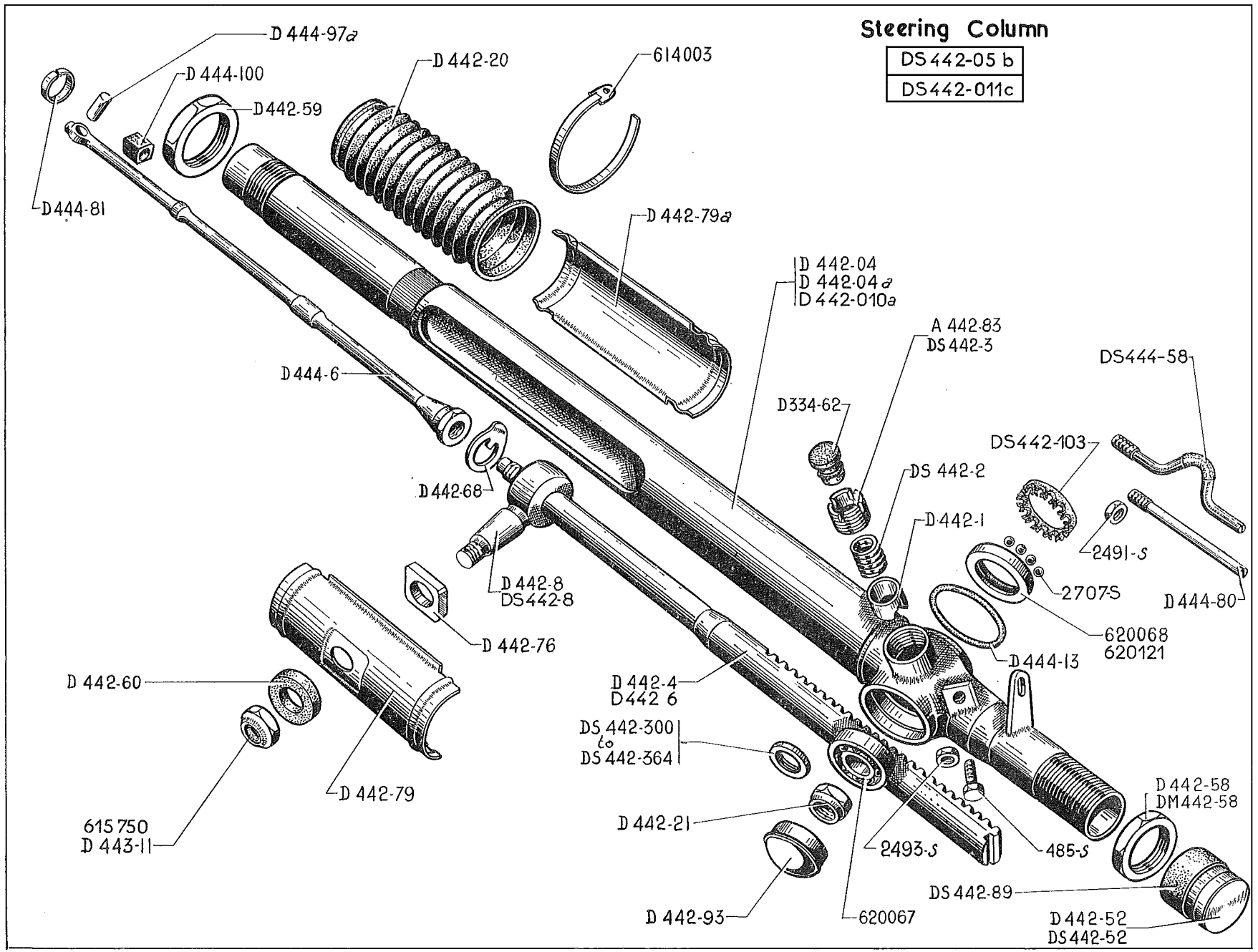


NUMBER	DESCRIPTION	No. OFF
DW 441-1	Steering wheel and steering column, black.	1
D 441-8	Inner race of ball bearing in steering bracket.	1
DW 441-9	External race of ball bearing in steering column bracket. L.H. steering.	1
D 441-10	Spring, retaining split bush for bearing in steering column bracket, internal diameter 41 mm.	1
DS 441-12	Nylon spacing segment for balls in steering column bracket, 5.5 mm diameter (R. VI).	3
DW 441-13	External race of ball bearing in steering column bracket. R.H. steering.	1
DW 441-57	Cup for ball bearing felt in steering column bracket. External diameter 56.8 mm x 4 mm thick.	1
DS 441-66	Screw, 5 x 22, for adjusting collar for spring in steering column bracket (R. VI).	1
DW 441-67	Locking plate for bearing sleeve of steering bracket. L.H. steering.	1
DS 441-69	Clip for adjusting spring in steering column bracket. Internal diameter 40 mm.	1
DS 441-70b	Covering for steering wheel (black) 12.5 mm wide (sold by the metre) (8 m per wheel) (R. VI).	As nec.

NUMBER	DESCRIPTION	No. OFF
D 441-78	Thrust washer for spring in steering column bracket, 40.5 x 49.	2
DW 441-78	Locking plate for bearing sleeve of steering bracket. R.H. steering.	1
DW 441-83	Distance piece between collar and retaining spring on steering column, 410 mm long.	1
D 441-85a	Felt sealing washer for ball bearing in steering column bracket, 47.5 x 55.5 x 7.	1
DS 441-87	Split bush, sheet metal, on steering column (39.8 x 48).	1
DM 441-100	Screw, hex. head, 7 x 35, for locking clamp on steering column.	1
DS 445-1	Positioning cam for centring the steering.	1
DS 445-2	Spring for locating centring position L.H. steering.	1
DM 445-3	Spring for locating centring position diameter of wire 5 mm (R. VI). R.H. steering.	1
DS 445-87	Circlip on steering column, diameter 40 mm. R.H. steering.	1
D 445-91	Clip securing spring locating centring device.	1
D 445-94	Screw, square slotted head, 5 x 22, for adjusting tension on locating spring in centring device.	1

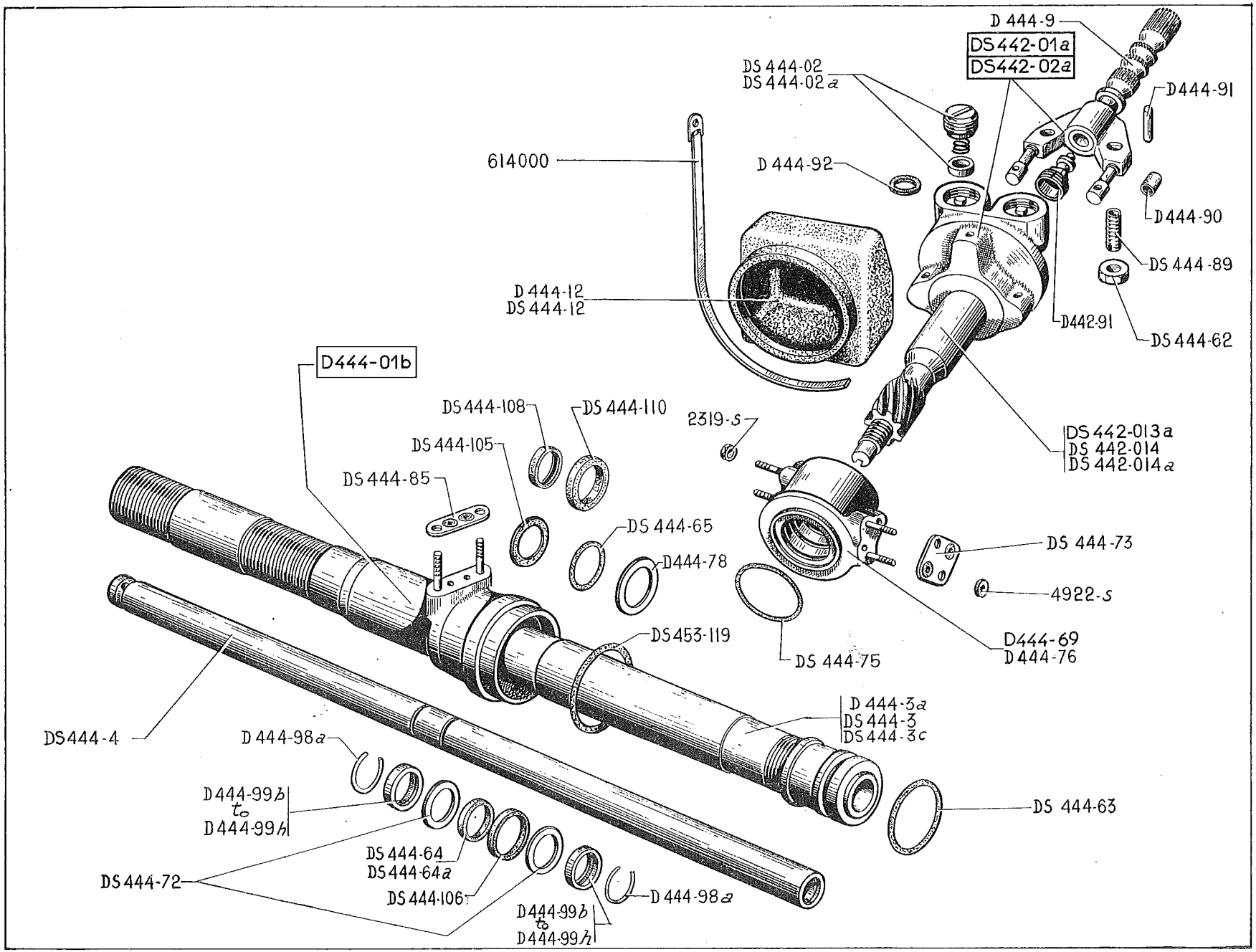
NUMBER	DESCRIPTION	No. OFF
D 445-95	Washer for ball bearing on steering centring device, 5 x 17 x 0.5 (R. VI).	2
D 445-96	Washer, rubber, for ball bearing on steering centring device, 5 x 10 x 2.	1
D 445-97	Bush, rubber, on steering centring device, 5 x 12 x 16.	1
D 445-98	Clip for rubber bush on centring device, 12 mm wide.	1
124-S 30	Screw, round head, 5 x 12.5, for securing the clip on the centring device (R. III).	2
129-S	Screw, round head, 5 x 25, for securing stop plate on bearing (R. III).	3
2.312-S	Washer, plain, 5.5 x 12, for bearing on steering centring device (R. III).	2
2.320-S	Nut, hex., 5 x 75 (R. III): - for positioning bush bracket. - for positioning cam.	 1 1
2.491-S	Nut, hex., 7 x 100, for locking clamp on steering column.	1
2.707-S	Ball, 6 mm diameter, for bearing in steering bracket (R. VI).	9
620.077	Ball bearing for positioning device, 5 x 19 x 6 (R. VI).	1

The numbers underlined indicate new parts which do not appear on the illustration.


Steering Column
DS 442-05 b
DS 442-011c
D 444-97a
D 444-100
D 442-59
D 442-20
614003
D 444-81
D 442-79a
D 442-04
D 442-04a
D 442-010a
A 442-83
DS 442-3
DS444-58
D 444-6
D334-62
DS442-103
DS 442-2
D 442-68
D 442-1
2491-S
2707-S
D 442-8
DS442-8
D 444-80
620068
620121
D 442-76
D 444-13
D 442-60
D 442-4
D 442 6
DS 442-300
to
DS 442-364
D 442-79
615 750
D 443-11
D 442-21
2493-S
485-S
D 442-58
DM442-58
DS 442-89
D 442-93
620067
D 442-52
DS442-52

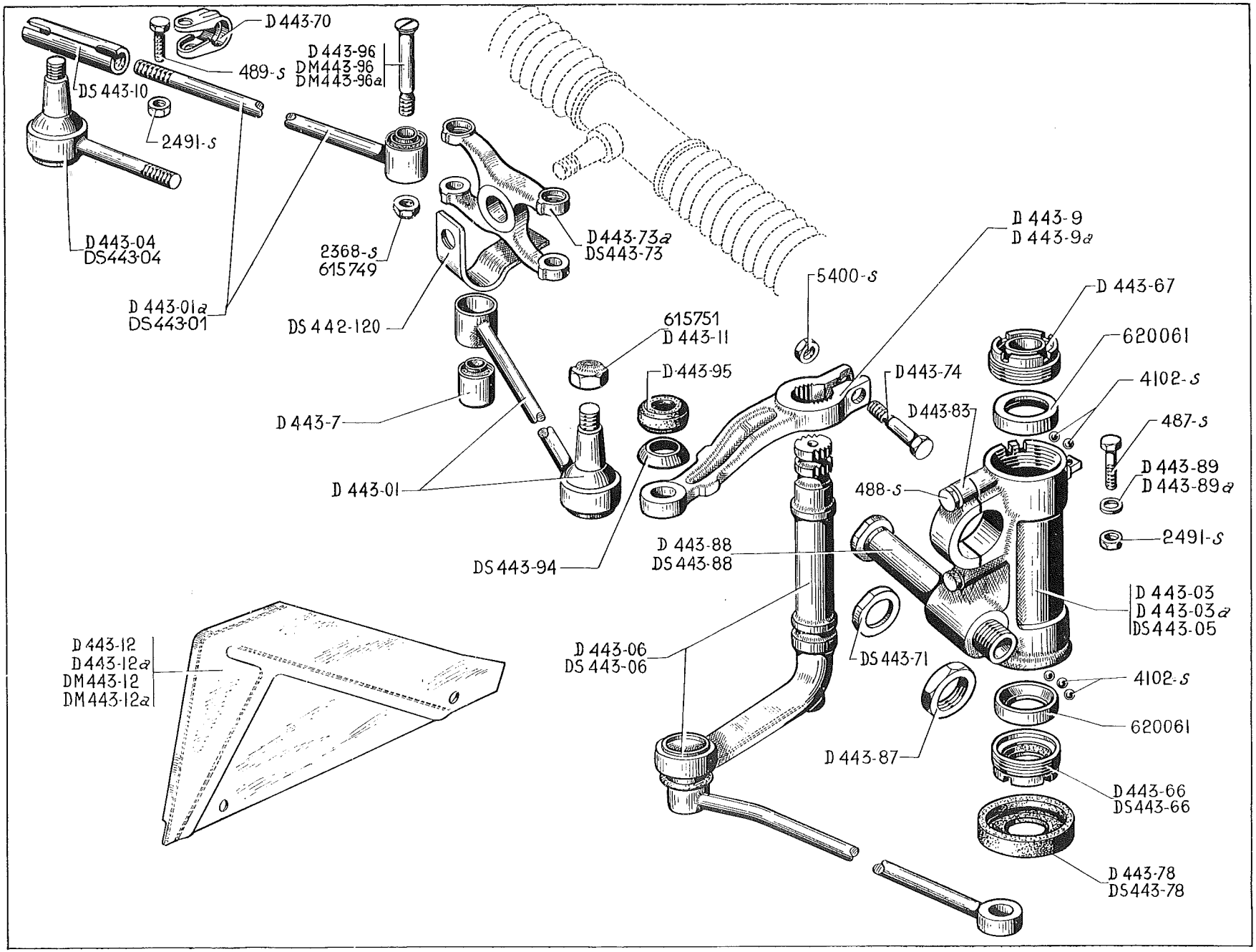
NUMBER	DESCRIPTION	No. OFF
A 442-83	Steering rack plunger guide nut, external thread 24 diameter x 150 pitch. Until May 1957.	1
D 334-62	Rubber, dust seal for steering rack plunger guide nut. Since May 1957.	1
D 442-04	Rack housing, 822 mm long (with fixed stop for steering lock). Until May 1956.	1
D 422-04a	Rack housing, 822 mm long (without fixed stop for steering lock). L.H. steering. Since May 1956.	1
DS 422-05b	Steering assembly complete. L.H. steering.	1
D 422-010a	Rack housing, 822 mm long (without fixed stop for steering lock). R.H. steering.	1
DS 442-011c	Steering assembly complete. R.H. steering.	1
D 442-1	Plunger guide for rack, 22 mm diameter.	1
DS 442-2	Spring for plunger guide for rack, external diameter 16.5 mm.	1
DS 442-3	Nut for plunger guide for rack, external thread 24 diameter x 150 pitch, internal thread 9 diameter x 125 pitch. Since May 1957.	1
D 442-4	Steering rack 435 mm long, threaded 14 diameter x 150 pitch. L.H. steering.	1
D 442-6	Steering rack, 435 mm long, threaded 14 x 150. R.H. steering.	1
D 442-8	*Pivot ball pin on rack, threaded 12 diameter x 150 pitch. Until October 1963. Replaced by DS 442-8; order in addition: 1-615.750 (R. VI).*	1
DS 442-8	Pivot ball pin on rack. Threaded 12 diameter x 150 pitch, without hole for pin. Since October 1963.	1
D 442-20	Sealing sheath for rack, internal diameter 40 mm.	2
D 442-21	Nut, hex., 12 diameter x 125 pitch, for rack pinion (R. VI).	1
D 442-52	Thrust cap, adjustable for rack, threaded 30 diameter x 100 pitch. Until July 1956. Since July 1956.	1 2
DS 442-52	Thrust cap, adjustable, for rack threaded 30 diameter x 100 pitch, with vent hole (rack operation end). Until July 1956.	1
D 442-58	Nut, hex., 30 diameter x 100 pitch, locking adjustable thrust cap. Since November 1961.	1
DM 442-58	*Nut, hex., 30 diameter x 100 pitch, locking adjustable thrust cap. Until November 1961. Replaced by D 442-58.*	1
D 442-59	Locknut, 40 diameter x 100 pitch, on end of steering housing.	1
D 442-60	Rubber sealing ring on rack ball pin, 16.5 x 28.5 x 9.	1
D 442-68	Lockwasher, 14.2 locking rack control rod (R. VI).	1
D 442-76	Guide block for rack, 16.5 x 23 x 28 x 5.	1
D 442-79	Upper slide on rack housing, 145 mm long, 1 hole 18 mm diameter.	1
D 442-79a	Lower slide on rack housing, 145 mm long.	1
DS 442-89	Rubber ring for protection of adjustable thrust cap for rack. Until July 1956.	1
D 442-93	Cap, sheet metal, on rack housing, 34.05 mm diameter.	1
DS 442-103	Cage for ball bearings in nylon on outer bush of upper rack pinion bearing (R. VI). Since September 1963.	1
	Washer for adjustment of rack pinion bearing, 12 x 18. Since May 1959.	As nec.
DS 442-300	3.35 to 3.37 mm thick.	
DS 442-301	3.37 to 3.39 mm thick.	
DS 442-302	3.39 to 3.41 mm thick.	
DS 442-303	3.41 to 3.43 mm thick.	
DS 442-304	3.43 to 3.45 mm thick.	
DS 442-305	3.45 to 3.47 mm thick.	
DS 442-306	3.47 to 3.49 mm thick.	
DS 442-307	3.49 to 3.51 mm thick.	
DS 442-308	3.51 to 3.53 mm thick.	
DS 442-309	3.53 to 3.55 mm thick.	
DS 442-310	3.55 to 3.57 mm thick.	
DS 442-311	3.57 to 3.59 mm thick.	
DS 442-312	3.59 to 3.61 mm thick.	
DS 442-313	3.61 to 3.63 mm thick.	
DS 442-314	3.63 to 3.65 mm thick.	
DS 442-315	3.65 to 3.67 mm thick.	
DS 442-316	3.67 to 3.69 mm thick.	
DS 442-317	3.69 to 3.71 mm thick.	
DS 442-318	3.71 to 3.73 mm thick.	
DS 442-319	3.73 to 3.75 mm thick.	
DS 442-320	3.75 to 3.77 mm thick.	
DS 442-321	3.77 to 3.79 mm thick.	
DS 442-322	3.79 to 3.81 mm thick.	
DS 442-323	3.81 to 3.83 mm thick.	
DS 442-324	3.83 to 3.85 mm thick.	
DS 442-325	3.85 to 3.87 mm thick.	
DS 442-326	3.87 to 3.89 mm thick.	
DS 442-327	3.89 to 3.91 mm thick.	
DS 442-328	3.91 to 3.93 mm thick.	
DS 442-329	3.93 to 3.95 mm thick.	
DS 442-330	3.95 to 3.97 mm thick.	
DS 442-331	3.97 to 3.99 mm thick.	
DS 442-332	3.99 to 4.01 mm thick.	

NUMBER	DESCRIPTION	No. OFF
DS 442-333	4.01 to 4.03 mm thick.	
DS 442-334	4.03 to 4.05 mm thick.	
DS 442-335	4.05 to 4.07 mm thick.	
DS 442-336	4.07 to 4.09 mm thick.	
DS 442-337	4.09 to 4.11 mm thick.	
DS 442-338	4.11 to 4.13 mm thick.	
DS 442-339	4.13 to 4.15 mm thick.	
DS 442-340	4.15 to 4.17 mm thick.	
DS 442-341	4.17 to 4.19 mm thick.	
DS 442-342	4.19 to 4.21 mm thick.	
DS 442-343	4.21 to 4.23 mm thick.	
DS 442-344	4.23 to 4.25 mm thick.	
DS 442-345	4.25 to 4.27 mm thick.	
DS 442-346	4.27 to 4.29 mm thick.	
DS 442-347	4.29 to 4.31 mm thick.	
DS 442-348	4.31 to 4.33 mm thick.	
DS 442-349	4.33 to 4.35 mm thick.	
DS 442-350	4.35 to 4.37 mm thick.	
DS 442-351	4.37 to 4.39 mm thick.	
DS 442-352	4.39 to 4.41 mm thick.	
DS 442-353	4.41 to 4.43 mm thick.	
DS 442-354	4.43 to 4.45 mm thick.	
DS 442-355	4.45 to 4.47 mm thick.	
DS 442-356	4.47 to 4.49 mm thick.	
DS 442-357	4.49 to 4.51 mm thick.	
DS 442-358	4.51 to 4.53 mm thick.	
DS 442-359	4.53 to 4.55 mm thick.	
DS 442-360	4.55 to 4.57 mm thick.	
DS 442-361	4.57 to 4.59 mm thick.	
DS 442-362	4.59 to 4.61 mm thick.	
DS 442-363	4.61 to 4.63 mm thick.	
DS 442-364	4.63 to 4.65 mm thick.	
D 443-11	Nut, hex., castellated, 12 diameter x 150 pitch, for rack ball pin. Until October 1963.	1
D 444-6	Rod controlling rack, threaded 14 diameter x 150 pitch, length 460 mm.	1
D 444-13	Sealing joint, rubber, between rotating union and rack casing, 37 x 47.6 x 5.3.	1
DS 444-58	Stop rod, with rotating union, 7 x 100, 103 mm long. R.H. steering.	1
D 444-80	Rod securing rotating union, threaded 7 diameter x 100 pitch, length 105.5 mm. L.H. steering.	1
D 444-81	Split ring locking connecting pin for rod controlling rack and piston, internal diameter 19.5 mm.	1
D 444-97a	Connecting pin for rod controlling rack and piston, 6 x 19.5.	1
D 444-100	Bush, rubber, anti-rattle on rack control rod, length 15 mm. Since May 1956.	1
485-S	Screw, hex. head, 7 diameter x 20 long, for stop on steering lever (R. III). Until May 1956.	1
2.491-S	Nut, hex., 7 diameter x 100 pitch, on rod securing rotating union (R. III).	1
2.493-S	Nut, hex., 7 diameter x 100 pitch, for screw for stop on steering lever (R. III). Until May 1956.	1
2.707-S	Ball, 6 mm diameter for upper ball bearing on rack pinion (R. VI). Until September 1963.	13
	Since September 1963.	10
614.003	Clip for securing gaiter on rack, length 335 mm (R. VI).	4
615.750	Nut, "Nylstop", 12 diameter x 150 pitch, height 9.3 mm for rack ball pin (R. VI). Since October 1963.	1
620.067	Ball bearing, lower for rack pinion, 12 x 32 x 10 (R. VI).	1
620.068	*Outer race for upper ball bearing on rack pinion, 27.4 x 35 x 7.5 (R. II). Until September 1963. Replaced by 620.121; order in addition: 1-DS 442.103 (R. VI).*	1
620.121	Bush, outer for upper rack pinion bearing, 29 x 35 x 7.5 (R. II). Since September 1963.	1


D 444-9
DS 442-01a
DS 442-02a
DS 444-02
DS 444-02a
D444-91
614000
D 444-92
D444-90
DS 444-89
D 444-12
DS 444-12
D442-91
DS 444-62
D444-01b
DS 444-108
DS 444-110
2319-S
DS 442-013a
DS 442-014
DS 442-014a
DS 444-105
DS 444-85
DS 444-65
DS 444-73
D444-78
4922-S
DS453-119
DS 444-75
D444-69
D444-76
D 444-3a
DS 444-3
DS 444-3c
DS444-4
D 444-98a
D444-99b to D444-99h
DS 444-63
DS 444-64
DS 444-64a
DS 444-72
DS 444-106
D 444-98a
D444-99b to D444-99h

NUMBER	DESCRIPTION	No. OFF
DS 442-01a	Pinion controlling rack complete with rotating union and coupling fork. L.H. steering.	1
DS 442-02a	Pinion controlling rack complete with rotating union and coupling fork. R.H. steering.	1
DS 442-013a	Pinion for rack with valves and dash-pot DS 442-02a. R.H. steering.	1
DS 442-014	*Pinion for rack, with valves and dash-pots. Until April 1959. Replaced by DS 442-014a; order in addition: 1-DS 444-12.*	1
DS 442-014a	Pinion for rack, with valves and dash-pot DS 444-02a. Since April 1959.	1
D 442-91	Spherical end piece for rack pinion, threaded 20 x 125.	1
D 444-01b	Control for rack complete with casing end piece, cylinder and piston, threaded 30 diameter x 100 pitch on 31 mm.	1
DS 444-02	Cap for dash-pot with spring and thrust washer for valve, 13.5 mm long. Until April 1959.	2
DS 444-02a	Cap for dash-pot with spring and thrust washer for valve, length 18.5 mm. Since April 1959.	2
D 444-3a	*Cylinder controlling rack with end piece. Until May 1958. Replaced by DS 444-3; order in addition: 2-DS 444-105.*	1
DS 444-3	Cylinder controlling rack with end piece. May 1958 - December 1963.	1
DS 444-3c	Cylinder controlling rack with end piece. Since December 1963.	1
DS 444-4	Rod controlling rack piston.	1
D 444-9	Coupling fork for rack pinion.	1
D 444-12	Cover, rubber, protecting steering pinion. Until April 1959.	1
DS 444-12	Cover, rubber, protecting steering pinion. Since April 1959.	1
DS 444-62	Nut, hex., 7 diameter x 100 pitch, with shoulder for adjusting screw for rotating union slide valve.	2
DS 444-63	Ring seal, 27.7 x 33.1 x 2.7 for rack control (R. VI). Until December 1963. Since December 1963.	1 2
DS 444-64	*Ring seal, 21.15 x 26 x 2.45, for piston rod. Until February 1958. Replaced by DS 444-64a; order in addition: 1-DS 444-106 (R. VI).*	1
DS 444-64a	Joint, rubber, 20.1 x 24.2 x 2.2, for piston rod controlling rack. Since February 1958.	1
DS 444-65	Ring seal, 21.3 x 28.5 x 3.6, for piston rod. Until March 1962.	2
D 444-69	Rotating union only. R.H. steering.	1
DS 444-72	Washer, Rilsan, for piston controlling rack, 21 x 25.3 x 1. Since October 1959. Replaces steel washer.	2
DS 444-73	Seal plate for piping on rotating union, 2 holes 7.6, 2 fixing holes 16 mm between centres (R. VI).	2
DS 444-75	Ring seal for rotating union, 24.5 x 29.9 x 2.7 (R. VI).	5
D 444-76	Rotating union only. L.H. steering.	1
D 444-78	Sealing washer, 22 x 29.5 x 1, for rack control (R. VI). Until December 1963.	1
DS 444-85	Seal plate for joints of piping on end casing, 2 holes 7.6, 2 fixing holes 30 mm between centres (R. VI).	1
DS 444-89	Screw, 7 diameter x 100 pitch, for adjusting rotating union slide valve, 18.5 mm long.	2
D 444-90	Rubber bush for rotating union, 8.8 x 11.5 x 9.	2
D 444-91	Needle, 2.5 x 14.75, operating steering slide valve (R. VI).	2
D 444-92	Sealing ring between plug and cylinder of rotating union, 22 x 3.5.	2
D 444-98a	Circlip, retaining piston joint washers, 1 mm diameter wire.	2
	Shouldered washer, retaining piston joint, 21 x 22.05 x 24.8: On diameter: 21.	As nec.
D 444-99b	1.30 to 1.38 mm thick.	
D 444-99c	1.38 to 1.46 mm thick.	
D 444-99d	1.46 to 1.54 mm thick.	
D 444-99e	1.54 to 1.62 mm thick.	
D 444-99f	1.62 to 1.70 mm thick.	
D 444-99g	1.70 to 1.78 mm thick.	
D 444-99h	1.78 to 1.86 mm thick.	

NUMBER	DESCRIPTION	No. OFF
DS 444-105	*Washer, Rilsan, 21 x 27.3 x 0.3, for rack control. Since May 1958. No longer supplied.*	2
DS 444-106	Joint, Teflon, 24.2 x 25.7 x 2.3, for piston rod controlling rack (R. VI). Since February 1958.	1
DS 444-108	Joint, Teflon, for piston rod, 20.6 x 22 x 4.4 (R. VI). Since March 1962.	2
DS 444-110	Joint, rubber, for piston rod, 22 x 27.65 x 4 (R. VI). Since March 1962.	2
DS 453-119	Ring seal, 37 x 44 x 3.5, for rack control.	1
2.319-S	Nut, hex., 5 diameter x 75 pitch, securing piping on rotating union (R. III).	4
4.922-S	Ring seal, 4.2 x 8 x 1.9, for seal plate (R. VI). Since October 1956:	
	- for seal plate DS 444-73.	4
	- for seal plate DS 444-85.	2
614.000	Clip securing rubber protective cover for steering pinion, 474 mm long (R. VI).	1

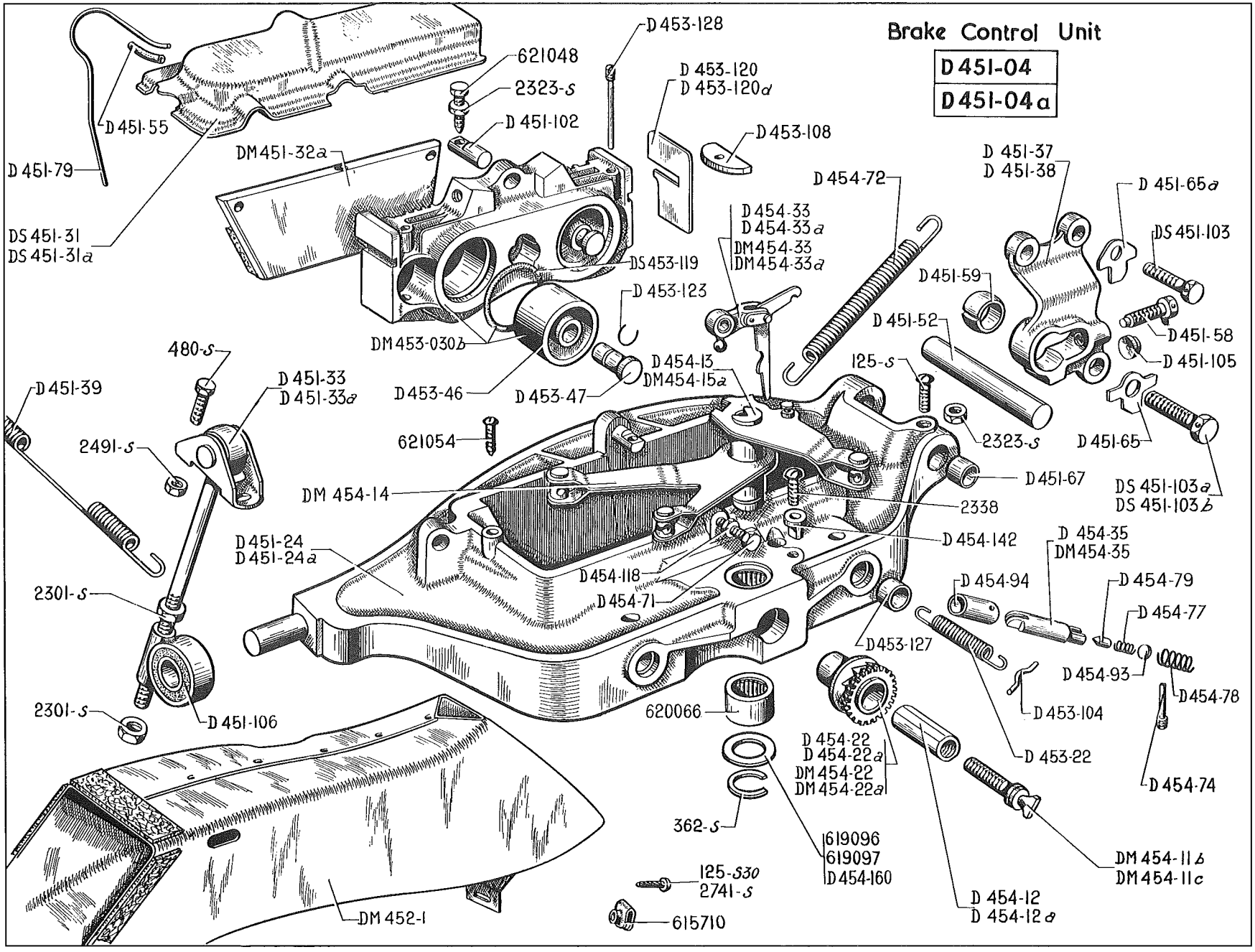

D 443-70
489-S
D 443-96
DM443-96
DM443-96a
DS 443-10
2491-S
D 443-04
DS443-04
D 443-01a
DS443-01
2368-S
615749
D 443-73a
DS443-73
DS 442-120
D 443-7
D 443-01
615751
D 443-11
D 443-95
DS 443-94
5400-S
D 443-9
D 443-9a
D 443-74
D 443-83
D 443-67
620061
4102-S
487-S
D 443-89
D 443-89a
488-S
2491-S
D 443-88
DS 443-88
D 443-03
D 443-03a
DS 443-05
D 443-06
DS 443-06
DS 443-71
4102-S
620061
D 443-87
D 443-66
DS443-66
D 443-78
DS443-78
D 443-12
D 443-12a
DM443-12
DM443-12a

NUMBER	DESCRIPTION	No. OFF
DS 442-120	Spring retaining rack ball pin, 1.7 mm thick.	1
D 443-01	*Steering rod, left-hand, with flexible bush and ball pin, 402 mm between centres. Until October 1963. Replaced by DS 443-01; order in addition: 1-615.751 (R. VI).*	1
D 443-01a	Steering rod, right-hand, with flexible bush, length from the end to pin centre: 305 mm.	1
DS 443-01	Steering rod, left-hand, with flexible bush and ball pin without pin hole. 402 mm between centres. Since October 1963.	1
D 443-03	*Relay housing, left-hand, complete with upper and lower levers and tie-rod. Until February 1964. Replaced by DS 443-03.*	1
DS 443-03	Relay housing, left-hand, complete with levers (lower lever with greaser) and tie-rod. Since February 1964.	1
D 443-03a	*Relay housing, right-hand, complete with upper and lower levers and tie-rod. Until February 1964. Replaced by DS 443-03a.*	1
DS 443-03a	Relay housing, right-hand, complete with levers (lower lever with greaser) and tie-rod. Since February 1964.	1
D 443-04	*End piece with ball pin, right side of steering rod, threaded 14 x 125 left-hand pitch. Until October 1963. Replaced by DS 443-04; order in addition: 1-615.751 (R. VI).*	1
DS 443-04	End piece with ball pin without pin hole, right side of steering rod. Threaded 14 x 125 left-hand pitch. Since October 1963.	1
DS 443-05	Relay housing with cap and bushing. Shoulder 53 mm diameter.	2
D 443-06	*Lever, lower, for relay complete with coupling rod. Until January 1961. Replaced by DS 443-06a for left side or DS 443-06b for right side.*	2
DS 443-06	*Lever, lower, for relay with coupling rod. January 1961 - February 1964. Replaced by DS 443-06a for left side or DS 443-06b for right side.*	2
DS 443-06a	Lever, lower, for relay left-hand with greaser and tie-rod. Since February 1964.	1
DS 443-06b	Lever, lower, for relay right-hand with greaser and tie-rod. Since February 1964.	1
D 443-7	Flexible bush in steering rod, 10 x 22 x 33 (R. VI).	2
D 443-9	Lever, upper, left-hand, for relay, 130 mm between centres.	1
D 443-9a	Lever, upper, right-hand, for relay, 130 mm between centres.	1
DS 443-10	Adjustment sleeve on steering rod, right-hand, threaded 14 diameter x 125 left-hand and right-hand pitch.	1
D 443-11	Nut, hex., castellated, 12 diameter x 150 pitch, for ball pins on steering rod. Until October 1963.	6
D 443-12	Shield, left-hand, protecting relay housing. Until May 1958.	1
D 443-12a	Shield, right-hand, protecting relay housing. Until May 1958.	1
DM 443-12	Shield, left-hand, protecting relay housing. Since May 1958.	1
DM 443-12a	Shield, right-hand, protecting relay housing. Since May 1958.	1
D 443-66	Nut, hex., 45 diameter x 150 pitch, for bottom of relay housing with sealing washer, internal diameter 31 mm. Until January 1961.	2
DS 443-66	Nut, 45 diameter x 150 pitch, for bottom of relay housing. Since January 1961.	2
D 443-67	Nut, 45 diameter x 150 pitch, for top of relay housing with sealing washer, internal diameter 25.5 mm.	2
D 443-70	Clamp securing adjustment sleeve on right-hand steering rod, internal diameter 17.7 mm.	2
DS 443-71	Washer, 22 x 43 x 6, locking spindle securing relay housing. Since May 1958.	2
D 443-73a	*Shackle for connecting steering rods, distance between centres 60 mm, thickness 16 mm. Until October 1959. Replaced by DS 443-73; order in addition: 2-DM 443-96a, 2-615.749 (R. VI).*	1
DS 443-73	Shackle for connecting steering rods, 17 mm thick. Since October 1959.	1
D 443-74	Screw, hex. head, 9 diameter x 125 pitch, 50 mm long, for locking upper relay lever.	2
D 443-78	Ring, rubber, for bottom of steering relay housing, 24 x 41.5 x 6.5. Until January 1961.	2
DS 443-78	Rubber ring for bottom of relay housing, diameter 28 and 52.5. Since January 1961.	2
D 443-83	Cap for relay housing.	2

The numbers underlined indicate new parts which do not appear on the illustration.

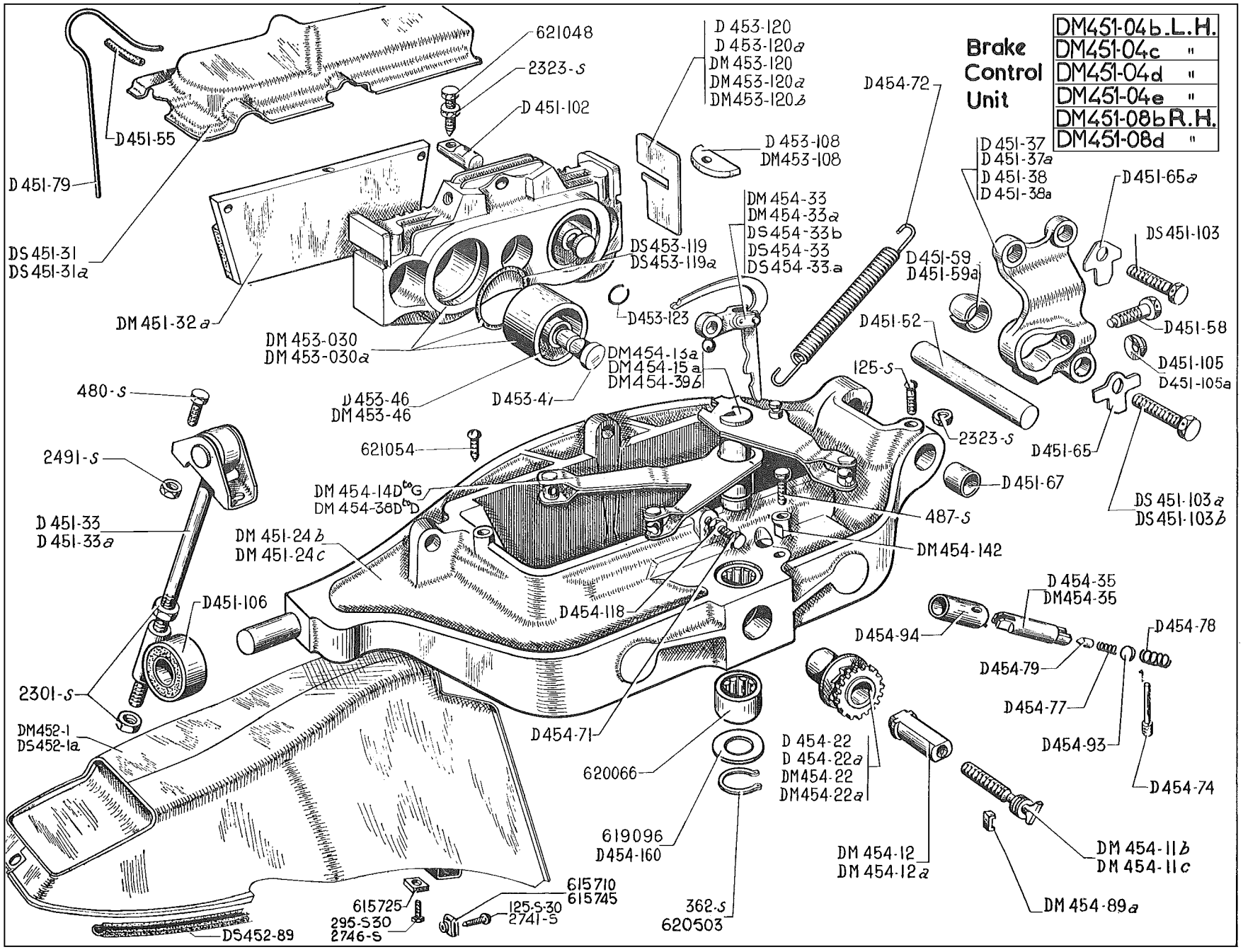
NUMBER	DESCRIPTION	No. OFF
D 443-87	Nut, hex., 20 diameter x 150 pitch, securing bottom of relay housing.	2
D 443-88	Bolt for securing bottom of steering relay housing, 20 diameter x 150 pitch, 112 mm long. Until May 1958.	2
DS 443-88	Bolt for securing bottom of steering relay housing, 122 mm long. Since May 1958.	2
D 443-89	Washer, 7.5 x 14 x 2, for adjustment of relay housing.	As nec.
D 443-89a	Washer, 7.5 x 14 x 3, for adjustment of relay housing.	As nec.
DS 443-94	Sealing cup on steering rod ball pin (R. VI).	4
D 443-95	Rubber thrust washer for sealing cup on steering rod ball pin.	4
D 443-96	Bolt for steering rod shackle, 9 diameter x 58 long, slotted head. Until October 1959.	2
DM 443-96	*Bolt for steering rod shackle, flat head. October 1959 - October 1963. Replaced by DM 443-96a; order in addition: 1-615.749 (R. VI).*	2
DM 443-96a	Bolt for steering rod shackle. Flat head. Without hole for pin. Since October 1963.	2
487-S	Screw, hex. head, 7 diameter x 25 long, for locking top of relay housing (R. III).	2
488-S	Screw, hex. head, 7 diameter x 28 long, securing relay cap (R. III).	4
489-S	Screw, hex. head, 7 diameter x 30 long (R. III) securing: - clamp on adjustment sleeve on right-hand steering rod.	2
2.368-S	Nut, hex., castellated, 9 diameter x 125 pitch, for bolts in shackle connecting steering rods (R. III). Until October 1963.	2
2.491-S	Nut, hex., 7 diameter x 100 pitch (R. III) securing : - collar locking adjustment sleeve on right-hand steering rod. - for bolt locking top of steering relay housing.	2 2
4.102-S	Ball, 6.74 mm diameter for ball bearing in steering relay (R. VI).	56
4.737-S	Hydraulic greaser (threaded 7 x 100) for lower relay lever (R. VI). Since February 1964.	2
5.400-S	Nut, hex., 9 diameter x 125 pitch, for screw locking upper lever of relay (R. III).	2
615.749	Nut, "Nylstop" 9 diameter x 125 pitch, height 8.9 mm for shackle pin of steering rods (R. VI). Since October 1963.	2
615.751	Nut, "Nylstop" 12 diameter x 150 pitch, height 11.6 mm for steering ball pins (R. VI). Since October 1963.	4
620.061	Outer race of ball bearing for steering relay, 35 x 43 x 10 (R. II).	4

The numbers underlined indicate new parts which do not appear on the illustration.


Brake Control Unit
D 451-04
D 451-04 a
D 453-128
621048
2323-S
D 451-102
D 453-120
D 453-120 a
D 453-108
D 451-55
D 451-79
DM 451-32 a
DS 451-31
DS 451-31 a
DS 453-119
D 454-72
D 454-33
D 454-33 a
DM 454-33
DM 454-33 a
D 451-37
D 451-38
D 451-65 a
DS 451-103
D 451-59
D 451-52
D 451-58
D 451-105
D 453-123
DM 453-030 b
480-S
D 451-33
D 451-33 a
D 451-39
D 453-46
D 453-47
D 454-13
DM 454-15 a
125-S
2323-S
D 451-65
621054
2491-S
DM 454-14
D 451-67
DS 451-103 a
DS 451-103 b
2338
D 451-24
D 451-24 a
D 454-142
D 454-35
DM 454-35
D 454-118
D 454-71
D 454-94
D 454-79
D 454-77
2301-S
D 453-127
D 454-93
D 454-78
D 453-104
620066
D 451-106
D 454-22
D 454-22 a
DM 454-22
DM 454-22 a
D 453-22
D 454-74
362-S
619096
619097
D 454-160
DM 454-11 b
DM 454-11 c
125-S30
2741-S
D 454-12
D 454-12 a
615710
DM 452-1

NUMBER	DESCRIPTION	No. OFF
	Until February 1958	
D 451-04	*Brake control unit complete, left-hand. Replaced by DM 451-04b.*	1
D 451-04a	*Brake control unit complete, right-hand. Replaced by DM 451-04c.*	1
D 451-24	*Cradle, left-hand with roller bearing and bushes. Replaced by DM 451-24; order in addition: 1-DM 454-142, 1-487-S (R. III).*	1
D 451-24a	*Cradle, right-hand with roller bearing and bushes. Replaced by DM 451-24a; order in addition: 1-DM 454-142, 1-487-S (R. III).*	1
DS 451-31	Protection cover, left-hand.	1
DS 451-31a	Protection cover, right-hand.	1
DM 451-32a	Segment carrying lining (with brake lining).	4
D 451-33	Support, adjustable, front left-hand (male part), threaded 12 diameter x 125 pitch.	1
D 451-33a	Support, adjustable, front right-hand 108.5 mm long (male part), threaded 12 diameter x 125 pitch.	1
D 451-37	*Support, rear left-hand:* *- 2 holes 10 mm diameter.* *- 1 hole 13 mm diameter.* *Replaced by D 451-37a; order in addition: 1-D 451-59a, 1-D 451-105a.*	1
D 451-38	*Support, rear right-hand.* *- 1 hole 13 mm diameter.* *1 hole 10 mm diameter.* *Replaced by D 451-38a, order in addition: 1-D 451-59a, 1-D 451-105a.*	1
D 341-39	*Return spring for brake control unit, external diameter 11.6 mm. Until April 1956. No longer supplied.*	1
D 451-52	Pin for rear support, 9 x 16 x 80.	2
D 451-55	Sleeve, rubber, protecting spring retaining cover, 2.5 x 6 x 25.	2
D 451-58	Screw, hex. head, 9 diameter x 25 long, locking spherical bush in rear support.	2
D 451-59	Spherical bush in rear support, 28 mm diameter, 17 mm thick.	2
D 451-65	Lockwasher, 12.5 mm for screw securing rear support.	2
D 451-65a	Lockwasher, 9.5 mm for screw securing rear support.	3
D 451-67	Bush for cradle 16 x 19 x 16 (R. VI).	4
D 451-79	Spring retaining protection cover 3 mm diameter.	2
D 451-102	Pin carrying screw for locking lined segment 9 mm diameter 26 mm long.	4
DS 451-103	Screw, hex. head 9 diameter 25 long, securing rear support.	3
DS 451-103a	Screw, hex. head 12 diameter 35 long, securing rear support.	1
DS 451-103b	Screw, hex. head 12 diameter 50 long, securing rear support.	1
D 451-105	Plug, locking spherical bush in rear support, 17 mm diameter 6 mm thick.	2
D 451-106	Support, front, adjustable (female part) 13 mm bore (R. VI).	2
DM 452-1	*Cooling duct for front brake. Replaced by DM 452-91, order in addition: 2-DM 512-94.*	2
DM 453-030b	Moving carrier with pistons and ring seals, replace type fitted up to February 1958, order in addition: 2-DM 453-108 and 1-DM 454-12 for the left side or 1-DM 454-12a for the right side.	2
D 453-22	Return spring for moving carrier, external diameter 15.6 mm.	4
D 453-46	Piston for moving carrier 38 x 26.	4
D 453-47	Piston rod in moving carrier, 11 mm diameter 27.35 long.	4
D 453-104	Anchor pin for moving carrier return spring 3.5 x 23.	1
D 453-108	Guide plate for moving carrier 34 x 13.5 x 4.	4
DS 453-119	Ring seal 37 x 44 x 3.5 for moving carrier.	4
D 453-120	Shim for adjustment of moving carrier 0.6 mm thick.	As nec.
D 453-120a	Shim for adjustment of moving carrier 0.7 mm thick.	As nec.
D 453-123	Circlip for piston in moving carrier, 0.7 mm thick (R. VI).	4
D 453-127	Bush, retaining anchor pin for moving carrier return spring 16 x 18 x 18.	4
D 453-128	Anchor screw for moving carrier return spring 4 diameter 75 pitch, 43 mm long.	4
DM 454-11b	Push-rod adjustable, male for left hand brake unit, 10.5 diameter 1.8 right hand pitch.	1
DM 454-11c	Push-rod adjustable, male for right hand brake unit, 10.5 diameter 1.8 left hand pitch, marked with 1 groove.	1
D 454-12	Push-rod, adjustable, female for left hand brake unit, 10.5 diameter 1.8 right hand pitch.	1
D 454-12a	Push-rod adjustable, female for right hand brake unit, 10.5 diameter 1.8 left hand pitch, marked with 1 chamfer.	1
D 454-13	*Lever with spindle for mechanical operation of brake control unit, left-hand. Replaced by DM 454-13a.*	1
DM 454-14	Bell-crank lever on left-hand brake unit, 115 mm between centres.	1
DM 454-15a	Lever with spindle for mechanical operation of brake control unit, right hand.	1
D 454-22	Adjustment wheel, left hand, 8 teeth, external diameter 28 mm. Until December 1957.	1
D 454-22a	Adjustment wheel, right hand, 8 teeth, external diameter 28 mm. Until December 1957.	1

NUMBER	DESCRIPTION	No. OFF
DM 454-22	Adjustment wheel, left hand, 10 teeth. Since December 1957.	1
DM 454-22a	Adjustment wheel, right hand, 10 teeth. Since December 1957.	1
D 454-33	*Pawl on left-hand brake control unit (R. VI). Until December 1957. Replaced by DS 454-33; order in addition: 1-DS 451-31.*	1
D 454-33a	*Pawl on right-hand brake control unit (R. VI). Until December 1957. Replaced by DS 454-33a; order in addition: 1-DS 451-31a.*	1
DM 454-33	Pawl on left hand brake control unit (R.VI). Since December 1957.	1
DM 454-33a	Pawl on right hand brake control unit (R. VI). Since December 1957.	1
D 454-35	Locking pin 9.5 x 44.5. Until December 1957.	2
DM 454-35	Locking pin. Since December 1957.	2
D 454-71	Stop pin for control lever, threaded 5 diameter 75 pitch 20 mm long.	2
D 454-72	Return spring for control lever, external diameter 14.2 mm.	2
D 454-74	Stop screw for spring on locking pin, 5 diameter 75 pitch, 28 mm long (R. VI).	2
D 454-77	Spring for plunger on locking pawl, external diameter 4.5 mm.	2
D 454-78	Locking spring, external diameter 7.5 mm.	2
D 454-79	Plunger in locking pin 4.8 x 7.5 (R.VI).	2
D 454-93	Disc for plunger spring in locking pin 7.5 mm. diameter 1 mm. thick.	2
D 454-94	Guide bush for locking pin 9.5 x 13 x 29 (R.VI).	2
D 454-118	Nut, hex. 5 diameter 75 pitch on stop pin for control lever (R.VI).	2
D 454-142	Eccentric stop for control lever adjustment 12 mm. diameter height 9 mm. internal diameter 5.25 mm.	2
D 454-160	Spacing washer, upper for mechanical control lever 20 x 32 x 4. Since October 1956.	1
125-S	Screw, round head 5 diameter 15 long for anchorage of control lever return spring (R.III).	2
125-S-30	Screw, round head pointed 5 diameter 15 long, securing brake cooling duct (R.III).	2
362-S	Circlip 18 x 24 x 1.5 for mechanical control lever spindle (R.III).	2
480-S	Screw hex. head 7 diameter 14 long, securing front adjustable support (R.III).	4
2.301-S	Nut, hex. 12 diameter 125 pitch, securing front adjustable support (female part) (R.III).	4
2.323-S	Nut, hex. 5 diameter 75 pitch (R.III) for screw: - locking brake segment - for anchorage of return spring on control lever	 4 2
2.338	Screw, hex. head 5 diameter 20 long for eccentric thrust bearing for adjustment of control lever (R.III).	2
2.491-S	Nut, hex. 7 diameter 100 pitch, securing front adjustable support (R.III).	4
2.741-S	Screw P.K. round head 4.85 x 9.5 securing brake cooling duct (R.VI).	4
615.710	Nut clips securing brake cooling ducts (R.VI).	4
619.096	Washer, lower for mechanical control levers 20 x 32 x 1 (R.II).	2
619.097	*Washer, upper for mechanical control lever, R.H., 20 x 32 x 4 (R. II). Until October 1956. Replaced by D 454-160.*	1
620.066	Needle roller bearing for cradle 20 x 26 x 16 (R.VI).	4
621.048	Screw, hex. head pointed 5 diameter 75 pitch 22 mm. long locking plate carrying brake lining (R.II).	4
621.054	Screw, hex. head pointed 5 diameter 35 long for locking guide plate for moving carrier (R.II).	1


Brake Control Unit
DM451-04b L.H.
DM451-04c "
DM451-04d "
DM451-04e "
DM451-08b R.H.
DM451-08d "
621048
2323-S
D451-102
D453-120
D453-120a
DM453-120
DM453-120a
DM453-120b
D453-108
DM453-108
D454-72
D451-37
D451-37a
D451-38
D451-38a
D451-65a
DS451-103
D451-55
D451-79
DS451-31
DS451-31a
DM451-32a
DS453-119
DS453-119a
DM454-33
DM454-33a
DS454-33b
DS454-33
DS454-33a
D451-59
D451-59a
D453-123
D451-52
D451-58
D451-105
D451-105a
DM453-030
DM453-030a
DM454-16a
DM454-15a
DM454-39b
125-S
480-S
D453-46
DM453-46
D453-47
621054
2323-S
D451-65
2491-S
DM454-14D to G
DM454-38D to D
D451-67
DS451-103a
DS451-103b
D451-33
D451-33a
DM451-24b
DM451-24c
487-S
DM454-142
D451-106
D454-118
D454-35
DM454-35
D454-94
D454-78
D454-79
D454-77
D454-93
D454-74
2301-S
DM452-1
DS452-1a
D454-71
620066
D454-22
D454-22a
DM454-22
DM454-22a
619096
D454-160
DM454-12
DM454-12a
DM454-11b
DM454-11c
DM454-89a
615710
615745
615725
295-S30
2746-S
125-S-30
2741-S
362-S
620503
DS452-89

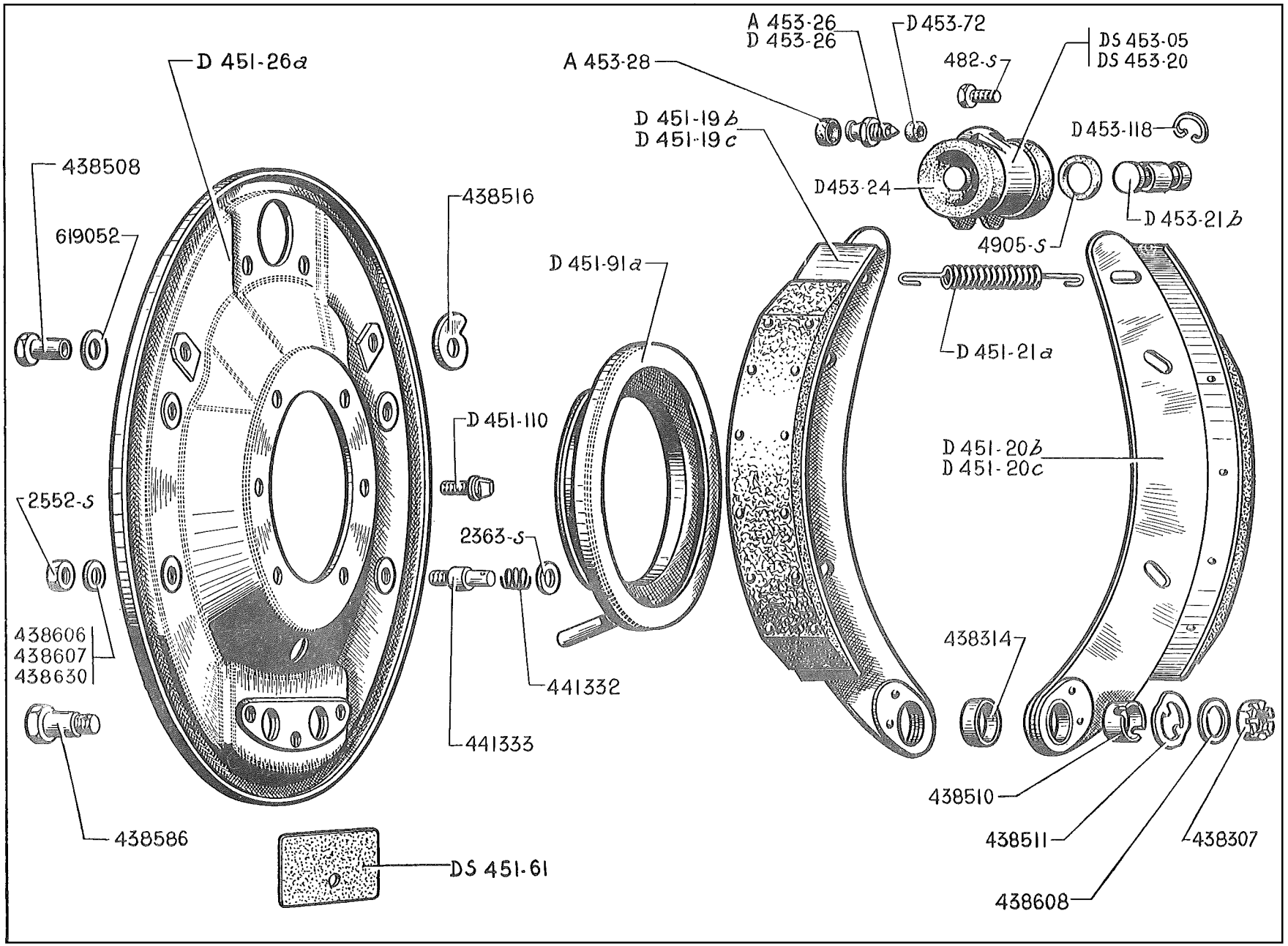
NUMBER	DESCRIPTION	No. OFF
	Since February 1958 (Return springs for moving carrier discontinued).	
DM 451-04b	Brake control unit, left-hand complete. L.H. steering. Until July 1960.	1
DM 451-04c	Brake control unit, right-hand complete. L.H. steering. Until July 1960.	1
DM 451-04d	Brake control unit, left-hand, with 42 mm pistons. L.H. steering. Since July 1960.	1
DM 451-04e	*Brake control unit, right-hand, with 42 mm pistons. L.H. steering. July 1960 - January 1964. Replaced by DM 451-08d.*	1
DM 451-08b	Brake control unit, left-hand, with 42 mm piston. R.H. steering.	1
DM 451-08d	Brake control unit, right-hand, complete with elbowed pawl. R.H. steering. L.H. steering. Since January 1964.	1
DM 451-24b	Cradle, left-hand with bearings.	1
DM 451-24c	Cradle, right-hand with bearings.	1
DS 451-31	Protection, cover, left-hand.	1
DS 451-31a	Protection cover, right-hand.	1
DM 451-32a	Segment carrying lining (with brake lining quality 623).	4
D 451-33	Support, adjustable, front left-hand (male part), threaded 12 diameter x 125 pitch. Left and right-hand. Since September 1962.	1 2
D 451-33a	Support, adjustable front right-hand, length 108.5 mm (male part), threaded 12 diameter x 125 pitch. Until September 1962.	1
D 451-37	*Support, rear left-hand. Until December 1962. Replaced by D 451-37a; order in addition: 1-D 451-59a, 1-D 451-105a.*	1
D 451-37a	Support, rear, left-hand, (2 holes 10 mm diameter, 1 hole 13 mm diameter). Housing for ball pin 26 mm diameter. Since December 1962.	1
D 451-38	*Support, rear right-hand. Until December 1962. Replaced by D 451-38a; order in addition: 1-D 341-59a, 1-D 451-105a.*	1
D 451-38a	Support, rear, right-hand (1 hole 10 mm diameter, 1 hole 13 mm diameter). Housing for ball pin 26 mm diameter. Since December 1962.	1
D 451-52	Pin for rear support, 9 x 16 x 80.	2
D 451-55	Sleeve, rubber, protection spring retaining cover, 2.5 x 6 x 25.	2
D 451-58	Screw, hex. head, 9 diameter x 25 long, for locking spherical bush in rear support.	2
D 451-59	Spherical bush in rear support, 28 mm diameter, 17 mm thick. Until December 1962.	2
D 451-59a	Spherical bush in rear support, 26 mm diameter, 17 mm thick. Since December 1962.	2
D 451-65	Lockwasher 12.5 mm for screw securing rear support. Until April 1958.	2
D 451-65a	Lockwasher 9.5 mm for screw securing rear support. Until April 1958.	3
D 451-67	Bush for cradle, 16 x 19 x 16 (R. VI).	4
D 451-79	Spring retaining protection cover, 3 mm diameter.	2
D 451-102	Pin carrying screw locking lined segment 9 mm diameter, 26 mm long.	4
DS 451-103	Screw, hex. head, 9 diameter x 25 long, (1 hole in head), securing rear support.	3
DS 451-103a	Screw, hex. head, 12 diameter x 39 long (1 hole in head) securing rear support.	1
DS 451-103b	Screw, hex. head, 12 diameter x 54 long, (1 hole in head) securing rear support.	1
D 451-105	Plug locking spherical bush in rear support, 17 mm diameter. Until December 1962.	2
D 451-105a	Plug, locking spherical bush in rear support, 17 mm diameter, 6 mm thick (assembly with 26 mm diameter spherical bush). Since December 1962.	2
D 451-106	Support, adjustable, front (female part), bore 13 mm diameter (R. VI).	2
DM 452-1	*Cooling duct for front brake. Until September 1962. Replaced by DM 452-91, order in addition 2-DM 512-94.*	2
DS 452-1a	Cooling duct for front brake. Since September 1962.	2
DS 452-89	Sealing joint, black rubber, between brake duct and panel (R. VI). Since September 1962.	2
DM 452-91	Cooling duct for front brake. Until September 1962.	2
DM 453-030	Moving carrier with 38 mm pistons and ring seals. June 1959 - July 1960. Replaces earlier type; order in addition: 2-DM 453-108.	2
DM 453-030a	Moving carrier with 42 mm pistons and ring seals. Since July 1960.	2
DM 512-94	Sound deadening strip, lateral, for brake cooling duct, 80 mm long. Until September 1962.	4

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
D 453-46	Piston for moving carrier, 38 x 26. Until July 1960.	4
DM 453-46	Piston for moving carrier, 42 x 26. Since July 1960.	4
D 453-47	Piston rod for moving carrier, 11 mm diameter, 27.35 mm long.	4
D 453-108	Guide plate for moving carrier, 34 x 13.5 x 4. Until June 1959.	4
DM 453-108	Guide plate for moving carrier, 40 x 15.5 x 4. Since June 1959.	4
DS 453-119	Ring seal, 37 x 44 x 3.5, for moving carrier. Until July 1960.	4
DS 453-119a	Ring seal, 41.3 x 48.5 x 3.6, for moving carrier. Since July 1960.	4
D 453-120	Shim for moving carrier adjustment 0.6 mm thick, 45 mm wide. Until June 1959.	As nec.
D 453-120a	Shim for moving carrier adjustment, 0.7 mm thick, 45 mm wide. Until June 1959.	As nec.
	Shim for moving carrier adjustment, 47 mm wide. Since June 1959.	As nec.
DM 453-120	0.635 mm thick.	
DM 453-120a	0.685 mm thick.	
DM 453-120b	0.736 mm thick.	
D 453-123	Circlip for piston rod in moving carrier, 0.7 mm thick (R. VI).	4
DM 454-11b	Adjustable push-rod, male, for left-hand brake control unit, 16 mm diameter.	1
DM 454-11c	Adjustable push-rod, male, for right-hand brake control unit, 16 mm diameter.	1
DM 454-12	Adjustable push-rod, female, for brake control unit, left-hand diameter 15.4 and 19.5 mm.	1
DM 454-12a	Adjustable push-rod, female, for brake control unit, right-hand diameter 15.4 and 19.5 mm. Marked with 1 chamfer.	1
DM 454-13a	Lever with spindle for mechanical control for left-hand brake unit, groove for circlip 1.3 mm wide. Since September 1960. Replaces previous type; order in addition: 1-620.503 (R. VI). L.H. steering.	1
DM 454-14	Cranked lever for left-hand brake control unit. L.H. steering.	1
DM 454-15a	Lever with control spindle for mechanical operation of right-hand brake control unit, groove for circlip 1.3 mm wide. Since September 1960. Replaces previous type; order in addition: 1-620.503 (R. VI).	1
D 454-22	Adjustment wheel, left-hand, 8 teeth, external diameter 28 mm. Since May 1958.	1
D 454-22a	Adjustment wheel, right-hand, 8 teeth, external diameter 28 mm. Since May 1958.	1
DM 454-22	Adjustment wheel, left-hand, 10 teeth. Until May 1958.	1
DM 454-22a	Adjustment wheel, right-hand, 10 teeth. Until May 1958.	1
DM 454-33	Pawl on left-hand brake control unit (R. VI). Until May 1958.	1
DM 454-33a	Pawl on right-hand brake control unit (R. VI). Until May 1958.	1
DS 454-33	Pawl on left-hand brake control unit (R. VI). Since October 1961. Replaces type fitted from May 1958 - October 1961; order in addition: 1-DS 451-31.	1
DS 451-33a	Pawl on right-hand brake control unit (R. VI). Since October 1961. Replaces type fitted from May 1958 - October 1961; order in addition: 1-DS 451-31a. L.H. steering. Until January 1964.	1
DS 454-33b	Pawl on right-hand brake control unit, elbowed (R. VI). R.H. steering. L.H. steering. Since January 1964.	1
D 454-35	Locking pin, 9.5 x 44.5. Since May 1958.	2
DM 454-35	Locking pin. Until May 1958.	2
DM 454-38	Lever, cranked, for left-hand brake control unit, R.H. steering.	1
DM 454-39b	Lever, cranked, with spindle, for mechanical control of left-hand brake unit (groove for circlips 1.3 mm wide). R.H. steering.	1
D 454-71	Pin for control lever, threaded 5 diameter x 75 pitch, 20 mm long.	2
D 454-72	Return spring for control lever, external diameter 14.2 mm.	2
D 454-74	Stop pin, 5 diameter x 28 long, for spring on locking pin (R. VI).	2
D 454-77	Spring for plunger on locking pin, external diameter 4.5 mm.	2
D 454-78	Locking spring, external diameter 7.5 mm.	2
D 454-79	Plunger in locking pin, 4.8 x 7.5 (R. VI).	2
DM 454-89a	Circlip retaining male plunger.	2
D 454-93	Disc for plunger spring in locking pin, 7.5 mm diameter, 1 mm thick.	2

156-FRONT BRAKES-BRAKE CONTROL UNIT

NUMBER	DESCRIPTION	No. OFF
D 454-94	Guide bush for locking pin, 9.5 x 13 x 29 (R. VI).	2
D 454-118	Nut, hex., 5 diameter x 75 pitch on pin for control lever (R. VI).	2
DM 454-142	Eccentric bush for control lever adjustment, internal diameter 7.25 mm.	2
D 454-160	Spacing washer, upper, for mechanical control lever, right-hand, 20 x 32 x 4.	1
125-S	Screw, round head, 5 diameter x 15 long, for control lever return spring anchorage (R. III).	2
125-S 30	Screw, round head, pointed, 5 diameter x 15 long, securing brake cooling duct (R. III). Until September 1962.	2
295-S 30	Screw, hex. head, pointed, 5 diameter x 16 long, securing duct (R. III). Since September 1962.	4
362-S	Circlip, 18 x 24 x 1.5, for mechanical control lever spindle (R. III). Until September 1960.	2
480-S	Screw, hex. head, 7 diameter x 14 long, securing front adjustable support (R. III).	4
487-S	Screw, hex. head, 7 diameter x 25 long, securing eccentric bush for control lever adjustment (R. III).	2
2.301-S	Nut, hex., 12 diameter x 125 pitch, securing front adjustable support (female part) (R. III).	4
2.323-S	Nut, hex., 5 diameter x 75 pitch (R. III) for screw: - for locking plate carrying brake lining. - anchoring control lever return spring.	 4 2
2.491-S	Nut, hex., 7 diameter x 100 pitch, securing front adjustable support (R. III).	4
2.741-S	Screw, P.K. round head, 4.85 x 9.5 securing brake cooling duct (R. VI). Until September 1962.	4
2.746	Screw, P.K. round head, 4.85 x 16, securing duct (R. VI). Since September 1962.	2
615.710	Nut clips, securing brake cooling duct (R. VI). Until September 1962.	4
615.725	Cage nut, securing duct (R. VI). Since September 1962.	4
615.745	Nut clips, securing duct (R. VI). Since September 1962.	2
619.096	Washer, lower, for mechanical control levers, 20 x 32 x 1 (R. II).	2
620.066	Needle roller bearing for cradle, 20 x 26 x 16 (R. VI).	4
620.503	Circlips locking spindle of mechanical control levers (R. VI). Since September 1960.	2
621.048	Screw, hex. head, pointed, 5 diameter x 75 pitch, 22 long, for locking plate carrying brake lining (R. II).	4
621.054	Screw, hex. head, pointed, 5 diameter x 35 long, for locking guide plate for moving carrier (R. II).	4

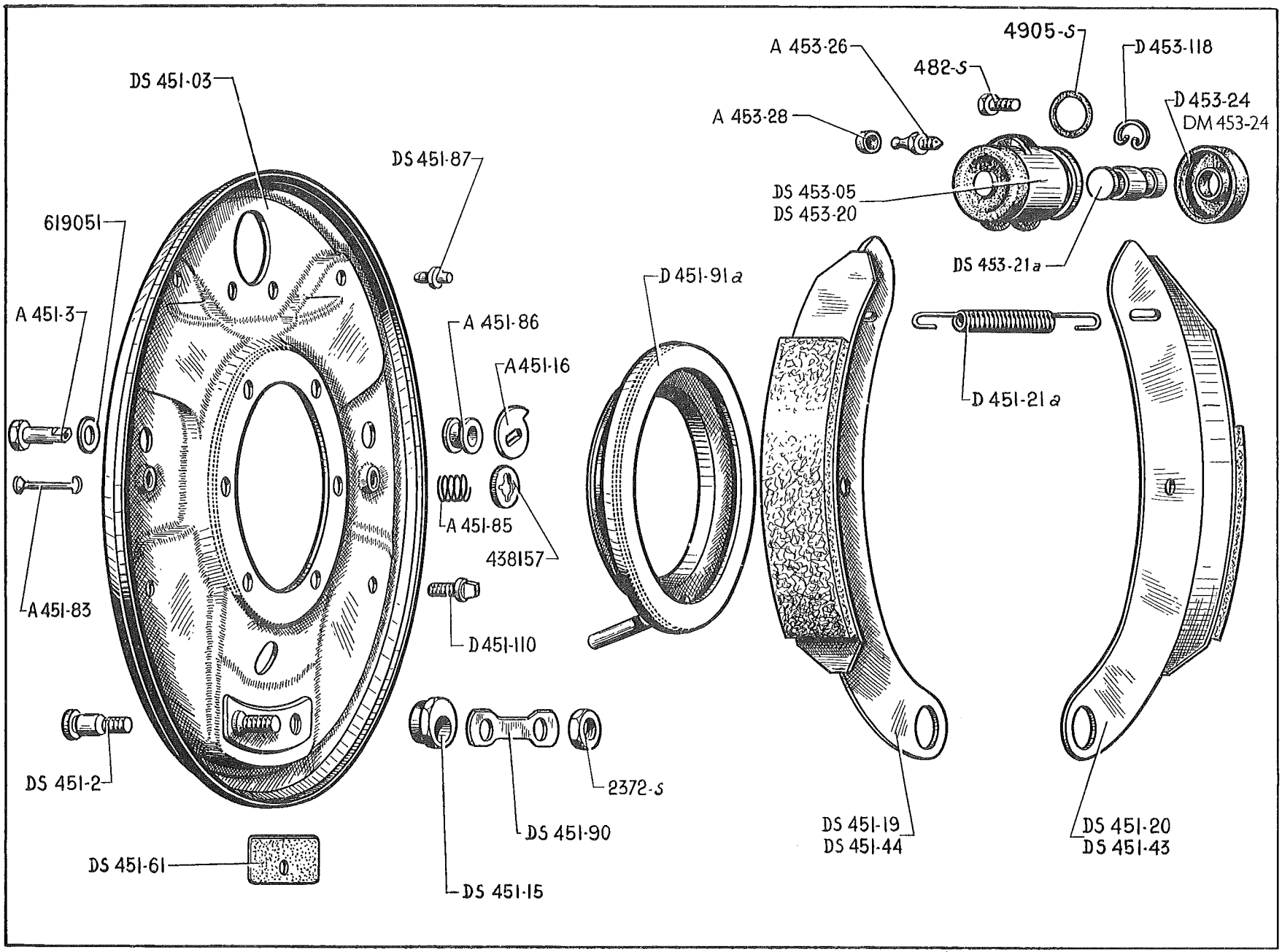

A 453-26
D 453-26
D 453-72
DS 453-05
DS 453-20
A 453-28
482-S
D 451-26a
D 451-19b
D 451-19c
D 453-118
438508
D453-24
D 453-21b
619052
438516
4905-S
D 451-91a
D 451-21a
D 451-110
D 451-20b
D 451-20c
2552-S
2363-S
438606
438607
438630
441332
438314
441333
438510
438586
438511
438307
DS 451-61
438608

NUMBER	DESCRIPTION	No. OFF
	Until December 1957	
A 453-26	Bleed screw for rear brake cylinder. Since July 1957.	2
A 453-28	Rubber cap for bleed screw on brake cylinder (R. VI).	2
D 451-19b	*Brake shoe front, left-hand, lining 180 mm long. Replaced by D 451-19d; order in addition: 1-D 451-20d.*	1
D 451-19c	*Brake shoe front, right-hand, lining 180 mm long. Replaced by D 451-19e; order in addition: 1-D 451-20e.*	1
D 451-19d	Brake shoe, front, left-hand, for rear brake (lining stuck on).	1
D 451-19e	Brake shoe, front, right-hand, for rear brake (lining stuck on).	1
D 451-20b	Brake shoe, rear, left-hand, lining 146 mm long.	1
D 451-20c	*Brake shoe, rear, right-hand, lining 146 mm long. Replaced by D 451-20e; order in addition: 1-D 451-19e.*	1
D 451-20d	Brake shoe, rear, left-hand, for rear brake (lining stuck on).	1
D 451-20e	Brake shoe, rear, right-hand, for rear brake (lining stuck on).	1
D 451-21a	Return spring for brake shoes, external diameter 14 mm.	2
D 451-26a	Brake backplate, rear, right-hand and left-hand, diameter 277 mm.	2
DS 451-61	Sealing plate rubber for brake backplate 31 x 45. Since February 1957.	2
D 451-91a	Oil drain ring for rear brake with drain tube, diameter 85 x 134.	2
D 451-110	Screw 7 diameter x 100 pitch, 23 mm long securing brake backplate.	12

NUMBER	DESCRIPTION	No. OFF
DS 453-05	Cylinder complete for rear brake (with pointed bleed screw).	2
DS 453-20	Cylinder only,, for rear brake, internal diameter 18 mm.	2
D 453-21b	*Piston for rear brake cylinder, external diameter 18 mm. Replaced by DS 453-21a; order in addition: 1-DM 453-24.*	2
D 453-24	Dust cover, rubber for brake cylinder 9.5 x 27.	4
D 453-26	Bleed screw for rear brake cylinder. Until July 1957.	2
D 453-72	Washer for bleed screw on rear brake cylinder, 4.5 mm. diameter (R.VI). Until July 1957.	2
D 453-118	Circlip for rear brake cylinder, 1.1 mm. diameter wire.	2
482-S	Screw, hex. head 7 diameter 12.5 securing cylinder on backplate (R.III).	4
2.363-S	Washer, 6.5 x 14 x 1.5 for brake shoe adjustment (R.III).	16
2.552-S	Nut, hex. 8 diameter 125 pitch, securing guide pins (R.III).	8
4.905-S	*Ring seal 12.1 x 17.5 x 2.7 for rear brake cylinder (R. VI). Replaced by 4.983-S.*	4
438.307	Nut, hex. 14 diameter 150 pitch on anchor pin (R.II).	4

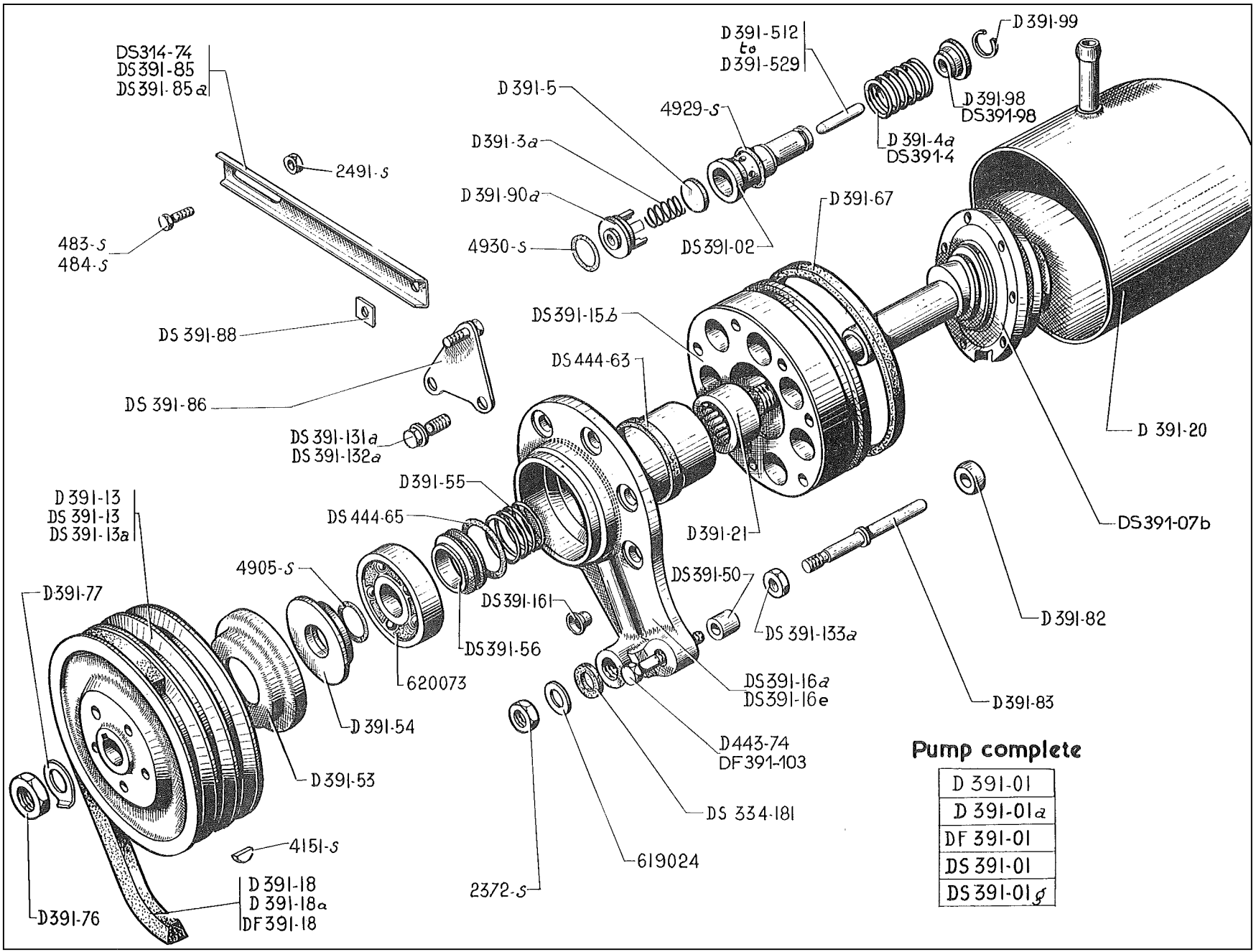
NUMBER	DESCRIPTION	No. OFF
438.314	Bush, 20 x 22 x 10 for brake shoe (R.VI).	4
438.508	Pin for brake shoe adjustment cam, 21 mm. long (R.II).	4
438.510	Bush, 16 x 20 x 13.6 for brake shoe adjustment (R.II).	4
438.511	Spacing washer on brake shoe anchor pin (R.II).	4
438.516	Cam for brake shoe adjustment, hole 10.5 x 12 (R.II).	4
438.586	Anchor pin for brake shoes 38.5 mm. long, machined part 19 mm. (R.II).	4
438.606	Washer 8.5 x 18 x 0.5 for adjusting guide pins for brake shoes. (R.II).	As nec.
438.607	Washer 8.5 x 18 x 0.2 for adjusting guide pins for brake shoes (R.II).	As nec.
438.608	Washer 14.5 x 24 x 1 for adjustment of anchor pin (R.II).	As nec.
438.630	Washer 8.5 x 18 x 1 for adjustment of guide pins for brake shoes (R.II).	As nec.
441.332	Spring for brake shoe guide pin (R.II).	8
441.333	Guide pin for brake shoe 47 mm long (R.II).	4
619.052	Washer, Bellville type for cam spindle (R.VI).	4

The numbers underlined indicate new parts which do not appear on the illustration.


DS 451-03
DS 451-87
619051
A 451-3
A 451-86
A451-16
A 451-85
438157
A 451-83
D 451-110
DS 451-2
2372-S
DS 451-90
DS 451-61
DS 451-15
A 453-26
482-S
4905-S
D 453-118
A 453-28
D 453-24
DM 453-24
DS 453-05
DS 453-20
DS 453-21a
D 451-91a
D 451-21a
DS 451-19
DS 451-44
DS 451-20
DS 451-43

NUMBER	DESCRIPTION	No. OFF
	Since December 1957	
A 451-3	Pin. hex. head (machined part 15.4 mm. 9 mm. diameter) for brake adjustment cam.	4
A 451-16	Brake shoe adjustment cam, 32 mm. wide.	4
A 451-83	Guide pin for brake shoe spring, total length 35 mm.	4
A 451-85	Spring for brake shoe, 18 mm. diameter (R.VI).	4
A 451-86	Distance piece for brake shoe adjustment cam 9 mm. diameter 10 mm. high.	4
A 453-26	Bleed screw for brake cylinder	2
A 453-28	Rubber cap for brake cylinder bleed screw (R.VI).	2
DS 451-03	Brake backplate, 303 mm. diameter with fixed pins.	2
DS 451-2	Fixed pin for brake shoes 12 mm. diameter 26 mm. long.	2
DS 451-15	Eccentric for brake shoe adjustment 7 mm. thick.	4
DS 451-19	Brake shoe, front, left hand, lining 175 mm. long.	1
DS 451-20	Brake shoe, rear, left hand, lining 132 mm long.	1
D 451-21a	Return spring for brake shoes, external diameter 14 mm.	2
DS 451-43	Brake shoe, rear, right hand, lining 132 mm. long.	1
DS 451-44	Brake shoe, front, right hand, lining 175 mm. long.	1
DS 451-61	Rubber plate for backplate 31 x 45.	2
DS 451-87	Guide pin for brake shoe.	8
DS 451-90	Lockwasher, double 10.5 mm. diameter 40 mm. between for eccentrics adjusting brakes.	2
D 451-91a	Oil drain ring for brake with drain tube 85 x 134.	2
D 451-110	Screw, 7 diameter 23 long, securing brake backplate.	12
DS 453-05	Brake cylinder complete (with pointed bleed screw).	2
DS 453-20	Brake cylinder, only, internal diameter 18 mm.	2
DS 453-21a	Piston for brake cylinder, external diameter 18 mm. Since October 1959. Replaces earlier type, order in addition: 1-DM 453-24.	2
D 453-24	Dust cover, rubber, for cylinder 9.5 x 27. Until October 1959.	4
DM 453-24	Dust cover, rubber, for cylinder 8 x 27. Since October 1959.	4
D 453-118	Circlip retaining brake cylinder, wire diameter 1.1 mm.	2
482-S	Screw, hex. head 7 diameter 12.5 long securing brake cylinder on backplate (R.III).	4
2.372-S	Nut, hex. 9 diameter 125 pitch for brake adjustment eccentrics (R.III).	4
4.905-S	*Ring seal 12.1 x 17.5 x 2.7 for cylinder (R. VI). Until July 1964. Replaced by 4.983-S.*	4
4.983-S	Ring seal, 12.1 x 17.5 x 2.7 for cylinder (R. III). Since July 1964.	4
438.157	Retaining cap for brake shoe spring internal diameter 19 mm. (R.II).	4
619.051	Washer, Bellville type 9.5 x 27 for adjustment cam (R. VI).	8

The numbers underlined indicate new parts which do not appear on the illustration.



Pump complete

D 391-01
D 391-01a
DF 391-01
DS 391-01
DS 391-01g

NUMBER	DESCRIPTION	No. OFF
DS 314-74	*Adjusting stay for pump, 180 mm long. January 1962 - June 1965. Replaced by DX 391-74.*	1
DS 334-181	*Rubber joint, 10.5 x 15.9 x 2.7, for pivot pin (R. VI). Until September 1958. Replaced by 4.978-S.*	2
D 391-01	*High pressure pump complete. Until February 1956. Replaced by DF 391-01 (see table, page 164A).*	1
D 391-01a	*High pressure pump complete with bracket D 391-86b. February 1956 - July 1956. Replaced by DF 391-01b (see table, page 164A).*	1
DF 391-01	*High pressure pump complete (fixing and pressure outlet separate). September 1958 - September 1960. Replaced by DVF 391-01, order in addition: 1-DS 391-103.*	1
DS 391-01	*High pressure pump complete with double grooved pulley. July 1956 - September 1958. Replaced by DVF 391-01 (see table, page 164A).*	1
DS 391-01g	*High pressure pump complete (pulley with 3 grooves). September 1960 - September 1964. Replaced by DS 391-01j; order in addition: 1-DS 391-103.*	1
DS 391-01i	*High pressure pump (3 grooves pulley), fitted with needle roller bearings. September 1964 - June 1965. Replaced by DS 391-01, order in addition: 1-DS 391-103.*	1
DVF 391-01	High pressure pump complete, pulley 2 grooves (arrangement with inclined delivery pipe). Since June 1965. Manual control.	1
DS 391-01j	High pressure pump complete, 3 groove pulley (arrangement with inclined delivery pipe). Since June 1965. Manual control.	1
DS 391-02	Cylinder and piston, collar diameter 18.5 mm and 20 mm. Since November 1958.	7
DS 391-07b	Pump shaft with bearing (nut for securing bearing 10.5 mm thick). Since April 1962. Replaces previous models.	1
D 391-3a	Valve spring, external diameter 8 mm.	7
D 391-4a	*Return spring for piston, external diameter 21 mm. Until March 1963. Replaced by DS 391-4; order in addition: 1-DS 391-98.*	7
DS 391-4	Return spring for piston, external diameter 21.35 mm. Since March 1963.	7
D 391-5	Pump valve, 1.2 mm thick, 13 mm diameter.	7
D 391-13	Pulley, external diameter 106 mm. Until July 1956.	1
DS 391-13	*Pulley, double groove, external diameter 106 mm. July 1956 - September 1960. Replaced by DF 391-13.*	1
DS 391-13a	Pulley, 3 grooves for suspension pump. Since September 1960.	1
DS 391-15b	*Pump body, internal groove diameter 22 mm. November 1958 - April 1965. Replaced by DS 391-15d; order in addition: 1-4.985-S.*	1
DS 391-15d	Pump body, (ring seal fitted to cover for sealing). Since April 1965.	1
DS 391-16a	*End plate bearing for pump shaft. Until September 1958. No longer supplied.*	1
DS 391-16c	*Bearing for pump shaft (arrangement with needle roller bearings). September 1964 - June 1965. Replaced by DX 391-16; order in addition 1-DS 391-103.*	1
DS 391-16e	*Bearing end plate for pump spindle with bush. June 1962 - September 1964. Replaces earlier model. Replaced by DX 391-16; order in addition 1-DS 391-21a (R. VI). DS 391-103.*	1
DX 391-16	Bearing for high pressure pump spindle, 1 hole 9 mm diameter height 32.5 mm for fixing. Since June 1965.	1
D 391-18	Belt for driving pump (R. VI): - February 1956 - July 1956.	1
	- July 1956 - September 1960.	2
D 391-18a	*Belt for driving pump (R. VI). Until February 1956. No longer supplied.*	1
DF 391-18	Belt for driving pump (R. VI). Since September 1960.	2
D 391-20	*Pump cover. Until June 1965. Replaced by DX 391-20.*	1
DX 391-20	Pump cover for high pressure pump with inclined delivery pipe. Since June 1965.	1
D 391-21	Needle bearing, 17.6 x 28 x 15, (R. VI). Until June 1962.	1
DS 391-21a	Needle roller bearing 17.6 x 28 x 16 (R. VI). Since September 1964.	1
DS 391-50	Distance piece, 9 x 16 x 20, securing pump for assembly of pump DF 391-01 on gearbox housing with 16 mm diameter hole.	1
D 391-53	Sealing cup, 21.5 x 55.5.	1
D 391-54	Pump deflector, 21.1 x 44 x 5.4.	1
D 391-55	Sealing retaining spring, external diameter 22.5 mm.	1
DS 391-56	Seal carrier ring for pump, 18 x 27 x 9.	1
D 391-67	Rubber joint between cover and pump body, 80 x 84.5 x 3.4.	1
DX 391-74	Stay for high pressure pump, 80 mm long, 1 hole 8.5 mm. Since June 1965.	1

The numbers underlined indicate new parts which do not appear on the illustration.

164-SUSPENSION PUMP

NUMBER	DESCRIPTION	No. OFF
D 391-76	Nut, hex., 12 diameter x 125 pitch, for pulley (R. VI).	1
D 391-77	Lockwasher, 12.2 diameter for pump pulley nut.	1
D 391-82	*Ball for locking rod, internal diameter 7 mm thickness 9 mm. Until September 1964. Replaced by DS 391-82.*	1
DS 391-82	Ball for locking rod, inside diameter 7 mm x 9 mm thick. Since September 1964.	1
D 391-83	Locking rod, 7 mm diameter 84.5 mm long.	1
DS 391-85	Adjusting stay, for pump, 152.5 mm long. October 1956 - September 1958. Replaces earlier type; order in addition: 1-DS 391-86, 2-DS 391-88, 1-484-S (R. III).	1
DS 391-85a	Adjusting stay for pump, 137 mm long. September 1958 - January 1962.	1
DS 391-86	Bracket locking belt stay (straight). October 1956 - September 1964. Replaces earlier type; order in addition 1-DS 391-85, 2-DS 391-88, 1-484-S (R. III).	1
DS 391-86a	Bracket locking pump belt stay. Since September 1964.	1
DS 391-88	*Bearing plate for pump stay, 15 x 15 x 3. October 1956 - June 1965. Replaced by DX 391-88.*	2
DX 391-88	Bearing plate for high pressure pump stay, 1 hole 8.5 mm diameter. Since June 1965.	2

NUMBER	DESCRIPTION	No. OFF
D 391-90a	Distance piece for cylinder, internal diameter 21 mm.	7
D 391-98	*Cup for piston spring, internal diameter 21 mm. Until March 1963. Replaced by DS 391-98; order in addition 1-DS 391-4.*	7
DS 391-98	Cup, for piston spring, internal diameter 8.5 mm, external diameter 21 mm. Since March 1963.	7
D 391-99	Circlip (wire diameter 1 mm).	7
DF 391-103	Screw, 9 x 63, with 7.5 mm groove, securing high pressure pump. Mechanical control. R.H. steering. Until June 1965.	1
DS 391-103	Screw, 9 x 125 for securing high pressure pump on gearbox housing, 65 mm long under the head. L.H. steering. Since June 1965.	1
DX 391-103	Screw, 9 x 125, for securing high pressure pump on gearbox housing, 82 mm long under head. R.H. steering. Since June 1965.	1
DS 391-131a	Screw, hex. head, 8 diameter x 25 long, securing end bearing plate.	4
DS 391-132a	Screw, hex. head, 8 diameter x 23 long, securing end bearing plate.	2
DS 391-133a	Nut, hex., 8 diameter x 100 pitch securing end bearing plate.	1
DS 391-161	Reducing bush for assembly of 6.35 mm diameter pipe between pump and control valve (assembly with fittings D 392-90).	As nec.

NUMBER	DESCRIPTION	No. OFF
	Piston rod for suspension pump:	
D 391-512	Length: 28.8.	
D 391-513	Length: 28.9.	
D 391-514	Length: 29.	
D 391-515	Length: 29.1.	
D 391-516	Length: 29.2.	
D 391-517	Length: 29.3.	
D 391-518	Length: 29.4.	
D 391-519	Length: 29.5.	
D 391-520	Length: 29.6.	
D 391-521	Length: 29.7.	
D 391-522	Length: 29.8.	
D 391-623	Length: 29.9.	
D 391-524	Length: 30.	
D 391-525	Length: 30.1.	
D 391-526	Length: 30.2.	
D 391-527	Length: 30.3.	
D 391-528	Length: 30.4.	
D 391-529	Length: 30.5.	
D 443-74	Screw, 9 diameter x 50 long, securing pump on gearbox casing. Since September 1958. Except Mechanical Control. R.H. steering.	1
DS 444-63	Ring seal, 27.7 x 33.1 x 2.7, between pump body and bearing end plate (R. VI).	1
DS 444-65	Ring seal, 21.3 x 28.5 x 3.6, on bush between bearing end plate and body.	1
483-S	Screw, hex. head, 7 diameter x 15 long, securing pump stay (R. III). Until October 1956.	1
484-S	Screw, hex. head, 7 diameter x 17.5 long, securing pump stay (R. III). Since October 1956.	1

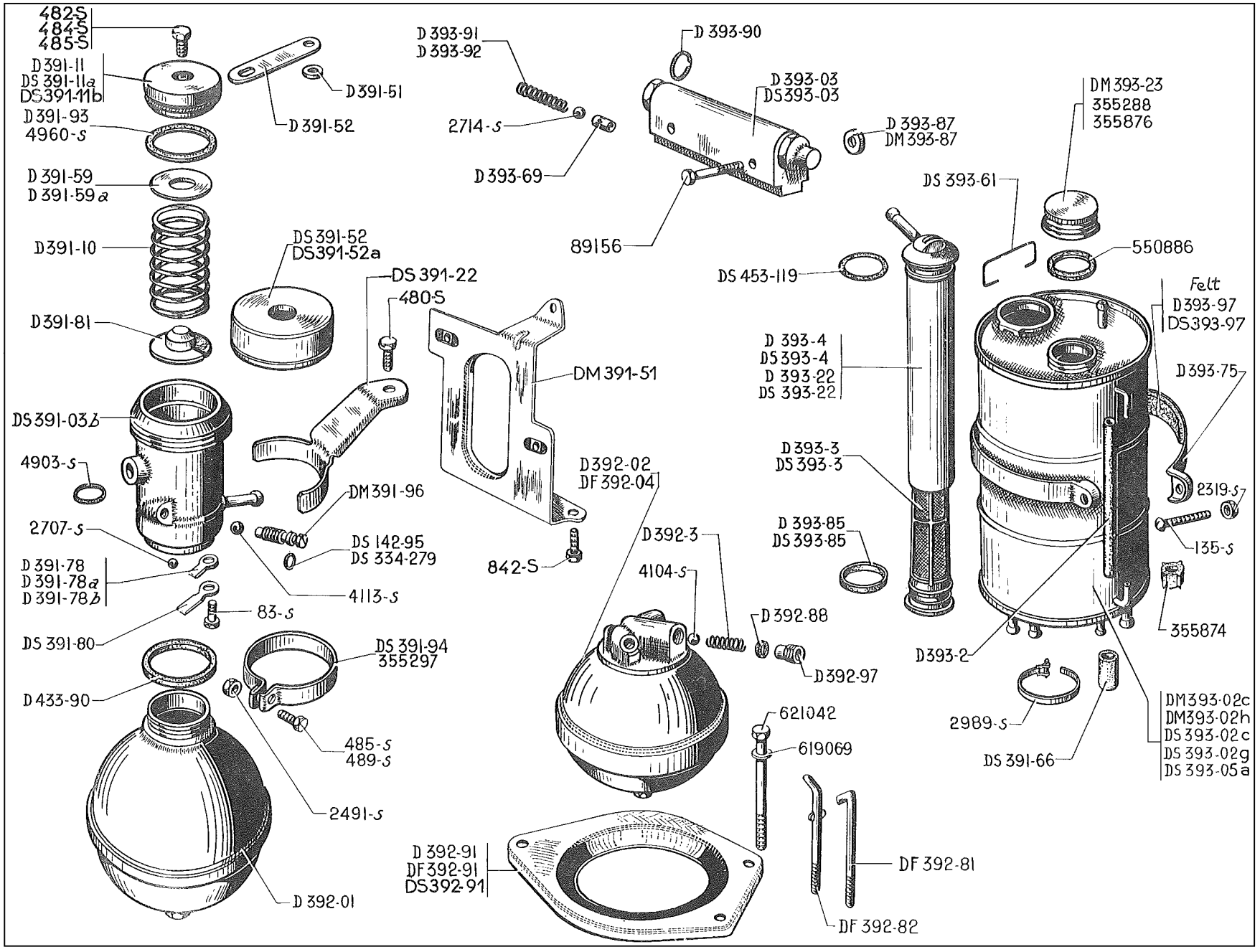
The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
704	Packet of joints for renewal on high pressure pump.	1
2.372-S	Nut, hex., 9 diameter x 125 pitch, securing pump (R. III).	1
2.491-S	Nut, hex., 7 diameter x 100 pitch, securing pump stay (R. III).	1
4.151-S	Woodruff key, 3 x 3.7 x 10, for pump pulley (R. III).	1
4.905-S	*Ring seal, 12.1 x 17.5 x 2.7 between deflector and pump shaft (R. VI). Replaced by 4.983-S.*	1
4.929-S	*Ring seal, 18.7 x 22.5 x 1.9, for sleeves (R. VI). November 1958 - July 1964. Replaced by 4.986-S.*	7
4.930-S	*Ring seal, 15.7 x 21.1 x 2.7 for pump (R. VI). Until July 1964. Replaced by 4.987-S.*	7
4.985-S	Ring seal, 90 x 96 x 3 between pump body and cover (R. VI). Since April 1965.	1
4.986-S	Ring seal, 18.7 x 22.5 x 1.9 for sleeve (R. III). Since July 1964.	7
4.987-S	Ring seal, 15.7 x 21.1 x 2.7 for pump. Since July 1964.	7
619.024	Washer, 10 x 20, for pump pivot pin (R. II). Until September 1958.	1
620.073	Ball bearing, 12 x 50 x 16 (R. VI).	1

ARRANGEMENT	By replacement of *one* of these parts :	It is necessary to change *all* the following parts :
Until February 1956.	D 391-01	1-DS 232-78a, 1-DVF 391-01, 1-DS 391-50, 1-DS 391-84b, 1-DS 391-85a, 1-DS 391-103, 1-DS 391-161, 1-D 392-90, 1-D 443-74, 1-D 453-60, 1-1065s (R. III). See MR 4.112-10.
February 1956 - July 1956.	D 391-01a	1-DVF 391-01, 1-D 391-13, 1-DS 391-50, 1-DS 391-84b, 1-DS 391-85a, 1-DS 391-103, 1-DS 391-161, 1-D 392-90, 1-D 443-74, 1-D 453-60.
July 1956 - September 1958.	DS 391-01	1-DVF 391-01, 1-DS 391-50, 1-DS 391-84b, 1-DS 391-85a, 1-DS 391-103, 1-DS 391-161, 1-D 392-90, 1-D 443-74, 1-D 453-60.

The numbers underlined indicate new parts which do not appear on the illustration.

170-SUSPENSION-CONTROL VALVE-ACCUMULATORS-RESERVOIR- DISTRIBUTION UNIT



NUMBER	DESCRIPTION	No. OFF
DS 142-95	Ring seal, 5.7 x 9.1 x 1.7, for bleed screw on pressure control valve (R. VI). Until July 1957.	1
DS 334-279	Ring seal, 6.7 x 10.5 x 1.9, for bleed screw on pressure control valve (R. VI). Since July 1957.	1
DS 391-03b	*Pressure control valve with nut for tightening cap (marked 1 groove on nut). Since December 1960. Replaces earlier types. Replaced by DX 391-03; order in addition: 1 DM 391-22a.*	1
D 391-10	Spring for pressure control valve, external diameter 34 mm.	1
D 391-11	*Cap for pressure control valve, threaded 46 diameter x 150 pitch. Until December 1960. No longer supplied.*	1
DS 391-11a	Cap for pressure control valve, 42 mm diameter 18.5 mm thick (marked with 1 groove). December 1960 - November 1963.	1
DS 391-11b	Cap for pressure control valve, 42 mm diameter, 16.5 mm thick (marked with 1 groove). Since December 1963.	1
D 391-22	Bracket for pressure control valve. Until September 1962.	1
D 391-51	Distance piece for plate retaining pressure control valve, 10.5 x 20 x 9. Until November 1963.	1
DM 391-51	Support for control valve. Since September 1962.	1
D 391-52	Plate retaining pressure control valve, distance between centres 62 mm. Until November 1963.	1
DS 391-52	*Nut for tightening cap of pressure control valve, threaded 59 diameter x 150 pitch, (marked with one groove). December 1960 - November 1963. Replaced by DS 391-52a.*	1
DS 391-52a	Nut for tightening cap of pressure control valve, threaded 59 mm diameter x 150 pitch, diameter of hole for passage of screw securing pressure control valve 85 mm (marked 1 groove). Since November 1963.	1
D 391-59	Washer, 20 x 34 x 0.25 for adjustment of pressure control valve.	As nec.
D 391-59a	Washer, 20 x 34 x 1, for adjustment of pressure control valve.	As nec.
DS 391-66	Rubber cap, 18 x 42 (for replacement of reservoirs fitted until January 1957) (R. VI).	1
	Shim for adjustment of pressure control valve thrust spring.	As nec.
D 391-78	0.1 mm thick.	
D 391-78a	0.2 mm thick.	
D 391-78b	0.5 mm thick.	
DS 391-80	Retaining plate for pressure control valve ball.	1
D 391-81	Cup with ball for pressure control valve.	1
D 391-93	Rubber joint, lower, 38.6 x 44 x 4.5 for pressure control valve. Until December 1960.	1
DS 391-94	Clip for tightening pressure control valve, 58 mm diameter. Since February 1959.	1
DM 391-96	Bleed screw for pressure control valve, 49 mm long.	1
D 392-01	Main accumulator.	1
D 392-02	Brake accumulator. Until July 1960.	2
DF 392-04	Brake accumulator (1 tapped hole 9 diameter x 125 pitch). Since July 1960.	1
D 392-3	Spring for brake accumulator, external diameter 8 mm. - Until July 1960. - Since July 1960.	 2 1
DF 392-81	Tie-rod securing brake accumulator, 74 mm long, threaded 5 diameter x 75 pitch. July 1960 - September 1962. Since September 1962.	2 1
DF 392-82	Tie-rod securing brake accumulator, 65 mm long, threaded 5 diameter x 75 pitch. Since July 1960.	2
D 392-88	Thrust washer, 10 x 12 x 2.7, for brake accumulator. - Until July 1960. - Since July 1960.	 2 1
D 392-91	Flange securing brake accumulators, hole centres 116 mm. Until July 1960.	1
DF 392-91	Flange securing brake accumulators, hole centres 80 and 94. July 1960 - September 1962.	1
DS 392-91	Flange securing brake accumulator, 3 fixing holes. Since September 1962.	1
D 392-97	Screw for brake accumulator thrust spring, threaded 14 diameter x 150 pitch. - Until July 1960. - Since July 1960.	 2 1
DM 393-02c	Reservoir complete for pump supply (3 pipes at the lower part), 1 pipe at the upper part, return to control valve. September 1960 (few cars). Hydraulic Control.	1

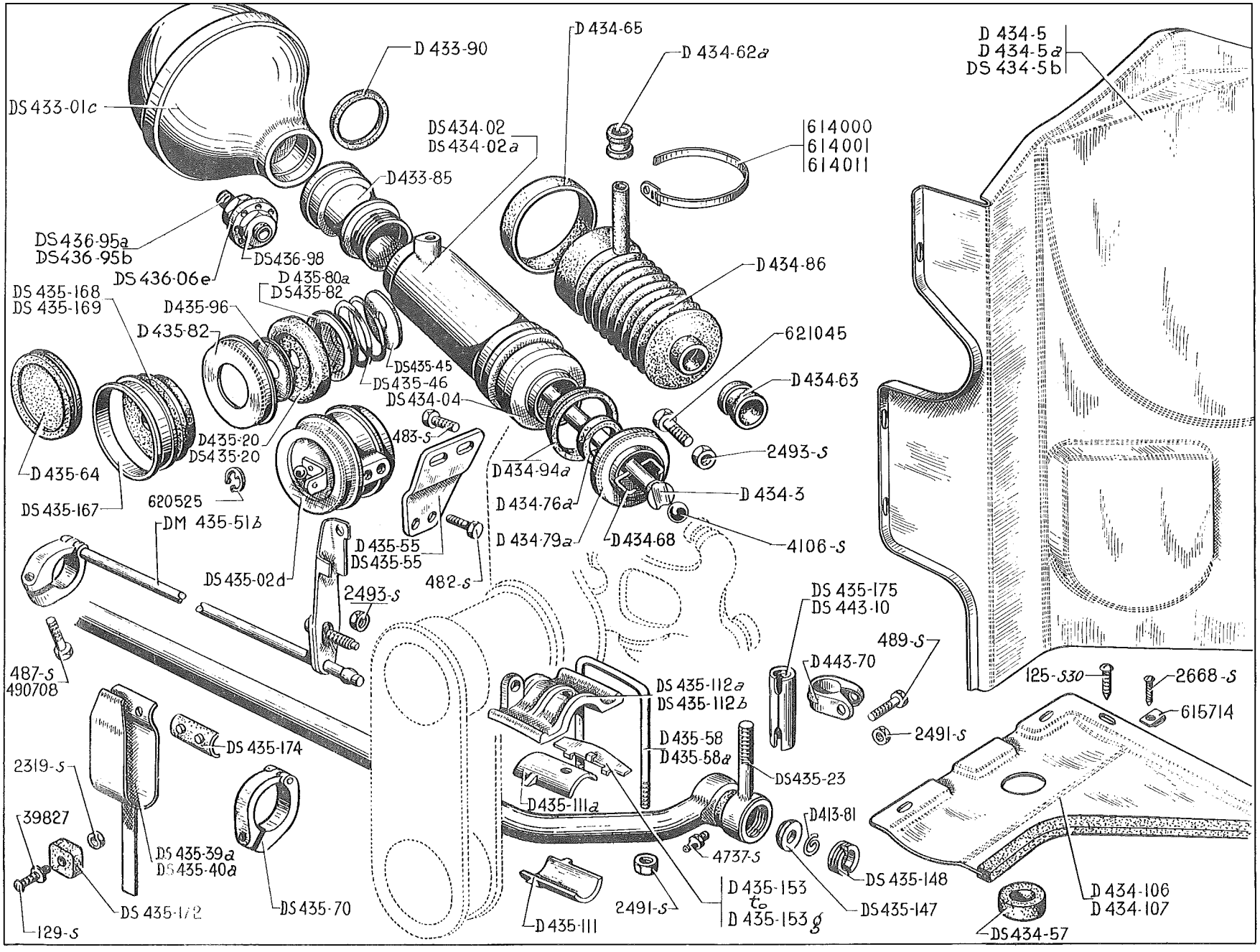
168-SUSPENSION-CONTROL VALVE-ACCUMULATORS-RESERVOIR-DISTRIBUTION UNIT

NUMBER	DESCRIPTION	No. OFF
DM 393-02h	Reservoir complete for pump supply. (4 pipes to the lower part). Mechanical Control.	1
DS 393-02c	Reservoir complete for pump supply (assembly with separate return for correctors). January 1957 - July 1960. Replaces earlier types; order in addition: 1-DS 391-66 (R. VI), 1-2.989-S (R. VI). For type fitted until October 1956; order in addition: 1-DS 314-87. Hydraulic control.	1
DS 393-02g	Reservoir complete for pump supply (4 pipes at the lower part, 1 pipe at the upper part, return to control valve). (Inscription in 4 languages). Since December 1960. Hydraulic Control.	1
D 393-03	Pressure distribution block, 5 ways. Until July 1960.	1
DM 393-03	Pressure distribution block. Mechanical control.	1
DS 393-03	Pressure distribution block, 3 ways. Since July 1960.	1
DS 393-05a	Reservoir complete for pump supply (3 pipes at the lower part, 1 pipe at the upper part, return to corrector), inscription in English. July 1960 - September 1960.	1
D 393-2	Gauge tube only, on reservoir, nylon, 173 mm long (R. VI).	1
D 393-3	Filter only, for reservoir, height 245 mm, threaded 30 diameter x 150 pitch. Until March 1957.	1
DS 393-3	Filter only, for reservoir, nylon, height 224 mm (R. VI). Since March 1957.	1
D 393-4	*Filter complete for reservoir (R. VI). Until March 1957. No longer supplied.*	1
DS 393-4	Filter complete with nylon unit tube for reservoir. Since March 1957.	1
D 393-22	Unit tube, only for reservoir, (R. VI). Until March 1957.	1
DS 393-22	Unit tube, only, nylon, for reservoir (R. VI). Since March 1957.	1
DM 393-23	Cap for reservoir with filter (R. VI). Export. Since June 1960.	1
DS 393-61	Spring retaining nylon tube for reservoir (R. VI). Since March 1957.	1
D 393-69	Plunger for pressure distribution block, 8.5 mm long.	2
D 393-75	Strap, 15 x 549, securing reservoir (Fitting without packing, 539 mm long). Since June 1964.	2
D 393-85	Sealing washer, 30 x 34 x 4.5, for reservoir filter (R. VI). Until March 1957.	1
DS 393-85	Sealing washer, rubber, 35 x 40 x 5 for reservoir nylon filter (R. VI). Since March 1957.	1
D 393-87	Distance piece, 5.5 x 16 x 4, for pressure distribution block. Until July 1960.	2
DM 393-87	Distance piece, 5.5 x 16 x 8, for pressure distribution block. Since July 1960.	2
D 393-90	Joint, 16 x 18.8 x 2 for cap of pressure distribution block.	2
D 393-91	Spring for rear suspension valve, internal diameter 6.2 mm.	1
D 393-92	Spring for front suspension valve, internal diameter 7.2 mm.	1
D 393-97	Packing (felt) for reservoir, 215 mm long, 15 mm wide. Until September 1962.	2
DS 393-97	Packing for reservoir (rubber), 200 mm long (R. VI). September 1962 - June 1964.	2
D 433-90	Joint, rubber, 36 x 40 x 3.7, between control valve and main accumulator.	1
DS 453-119	Ring seal, 37 x 44 x 3.5, for unit tube. Since March 1957.	1
83-S	Screw, countersunk head, 4 diameter x 10 long, for retaining plate on control valve (R. III).	1
135-S	Screw, round head, 5 diameter x 40 long, securing reservoir (R. III).	2
480-S	Screw, hex. head, 7 diameter x 14 long, securing bracket for control valve (R. III). Until September 1962.	1
482-S	Screw, hex. head, 7 diameter x 12.5 long, securing control valve on bracket (R. III). Until December 1960.	1
484-S	Screw, hex. head, 7 diameter x 17.5 long, securing control valve on bracket (R. III). December 1960 - November 1964.	1
485-S	Screw, hex. head, 7 diameter x 20 long, for clip on control valve (R. III). Until February 1959. - for bracket of control valve. Since November 1964.	1 1
489-S	Screw, hex. head, 7 diameter x 30 long (R. III): - for collar on control valve, Since February 1959. - for bracket of control valve. Since November 1963.	 1 1
705	Packet of joints for renewal on pressure regulator - accumulator.	1
842-S	Screw, hex. head, 10 x 15, for securing control valve bracket (R. III). Since September 1962.	1

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
2.319-S	Nut, hex., 5 diameter x 75 pitch, securing reservoir (R. III).	2
2.491-S	Nut, hex., 7 diameter x 100 pitch, securing clip on control valve (R. III).	1
2.707-S	Ball, 6 mm diameter for control valve (fluid passage pump to sphere) (R. VI).	1
2.714-S	Ball, 9.52 mm for distribution block (R. VI).	2
2.989-S	Clip P.C. with pin, 245 mm long for cap DS 391-66 (R. VI).	1
4.104-S	Ball, 8.5 mm for brake accumulator (R. VI).	1
4.113-S	Ball, 7.5 mm for bleed screw on control valve (R. VI).	1
4.903-S	Ring seal, 8.9 x 12.7 x 1.9, for control valve piston (R. VI).	1
4.960-S	Ring seal, 37.5 x 42.4 x 2.45, for plug on control valve (R. III). Since December 1960.	1
89.156	Screw, hex. head, 5 diameter x 40 long, securing distribution block (R. III).	2
355.288	*Outlet plug on reservoir, 16 mm diameter hole (R. VI). Until March 1957. No longer supplied.*	1
355.297	*Clip securing control valve, 14 mm wide, 56 mm diameter (R. II). Until February 1959. No longer supplied.*	1
355.874	Joint, rubber, 5 x 11 x 30, for gauge tube on reservoir (R. II).	2
355.876	Cap for reservoir, diameter of vent hole 1.6 mm (R. VI).	1
550.886	Joint, rubber, 34 x 45, for reservoir outlet plug and cap (R. VI).	2
619.069	Washer, 7.5 x 20 x 1, for screws securing brake accumulator flange (R. II). Until July 1960.	2
621.042	Screw, hex. head, 7 diameter x 85 long, securing flange for brake accumulators (R. II). Until July 1960.	2

174-FRONT SUSPENSION-CYLINDERS-CORRECTOR-ANTI-ROLL BAR



NUMBER	DESCRIPTION	No. OFF
D 413-81	Spring for anti-roll bar ball pin, external diameter 25.5 mm. Since October 1959.	2
DS 433-01c	Sphere for suspension (without damper.	2
D 433-85	Sleeve for suspension sphere, left-hand, threaded 36 diameter x 150 pitch.	1
D 433-90	Joint, rubber, 36 x 40 x 3.7, between cylinder and suspension sphere.	3
DS 434-02	*Suspension cylinder, front, left-hand. Since May 1958. Replaces earlier model, order in addition: 1-DS 435-30a, 1-DS 435-35, 1-DS 435-36, 2-D 391-105, 2-614.007 (R. VI). Replaced by DS 434-02b, order in addition: 1-DS 391-147a (R. VI), 1-D 434-62a, 2-D 391-105, 2-2.854-S (R. VI), 2-2.555-S (R. VI).*	1
DS 434-02a	Front suspension cylinder, right-hand. Since May 1958. Replaces previous type; order in addition: 1-DS 435-146.	1
DS 434-04	Nut, with cup and joint, 54 diameter x 150 pitch, for suspension cylinder.	2
D 434-3	Suspension piston rod with pin.	2
D 434-5	*Shield for suspension mechanism, left-hand (lateral portion). Until October 1964. Replaced by DS 434-5c.*	1
D 434-5a	*Shield for suspension mechanism, right-hand (lateral portion). L.H. steering. Until October 1964. Replaced by DS 434-5d.*	1
DS 434-5b	*Shield for suspension mechanism, right-hand. R.H. steering. Until October 1964. Replaced by DS 434-5e.*	1
DS 434-5c	Shield for suspension mechanism, left-hand, (lateral part) (fitting with wide tread tyres). October 1964 - July 1965.	1
DS 434-5d	Shield for suspension mechanism, right-hand, (lateral part) (fitting with wide tread tyres). October 1964 - July 1965.	1
DS 434-5e	Shield for suspension mechanism, right-hand (fitting with wide tread tyres) R.H. steering. Since October 1964.	1
DX 434-5a	Shield for suspension mechanism, left-hand, (lateral part). Since July 1965.	1
DX 434-5b	Shield for suspension mechanism, right-hand (lateral part). Since July 1965.	1
DS 434-57	Washer, rubber, sealing suspension mechanism, 20 x 44 x 13.	2
D 434-62a	Protective ring under clip on return from cylinder to reservoir, internal diameter 11.5 mm.	2
D 434-63	Protective ring under clip tightening rubber dust cover on cylinder (control lever side), internal diameter 25 mm.	2
D 434-65	Protective ring under clip tightening rubber dust cover on cylinder (cylinder side).	2
D 434-68	Pin connecting piston rod with lever (2 mm diameter wire).	2
D 434-76a	Sealing washer, felt, 34.5 x 46.5 x 6 for suspension cylinder.	2
D 434-79a	Cup for front suspension cylinder.	2
D 434-86	Dust cover, rubber, for cylinder, internal diameter 19 mm and 52 mm.	2
D 434-94a	Sealing joint for cylinder (34.4 x 44.5).	2
D 434-106	*Shield for suspension mechanism left-hand (lower part). Until October 1964. Replaced by DS 434-106a.*	1
DS 434-106a	Shield for suspension mechanism, left-hand (lower part) fitting with wide tread tyres. October 1964 - July 1965.	1
DX 434-106	Shield for suspension mechanism, left-hand, (lower part). Since July 1965.	1
D 434-107	*Shield for suspension mechanism, right-hand (lower part). Until October 1964. Replaced by DS 434-107a.*	1
DS 434-107a	Shield for suspension mechanism, right-hand (lower part) fitting with wide tread tyres. October 1964 - July 1965.	1
DX 434-107	Shield for suspension mechanism, right-hand, (lower part). Since July 1965.	1
DS 435-02d	Height corrector (with rapid return). Since May 1962. Replaces previous type.	1
D 435-20	Diaphragm for corrector, external diameter 54 mm. Until May 1962.	2
DS 435-20	Diaphragm for height corrector, 3 mm hole on 6.2 mm length. Since May 1962.	2
DS 435-23	Anti-roll bar with end pieces, 1 threaded 14 diameter x 125 left-hand pitch, 1 threaded 14 diameter x 125 right-hand pitch. Since February 1962. Replaces previous types; order in addition: 1-DS 435-175.	1
DS 435-39a	Anti-rattle spring, left-hand, for anti-roll bar. May 1958 - July 1965.	1
DX 435-39a	Anti-rattle spring for anti-roll bar, length of securing clip 125 mm. Since July 1965.	2
DS 435-40a	Anti-rattle spring, right-hand, for anti-roll bar. May 1958 - July 1965.	1
DS 435-45	Valve for height corrector, 5.85 x 25 x 0.20 (R. VI). Since May '62.	2
DS 435-46	Spring for height corrector valve. Since May 1962.	2

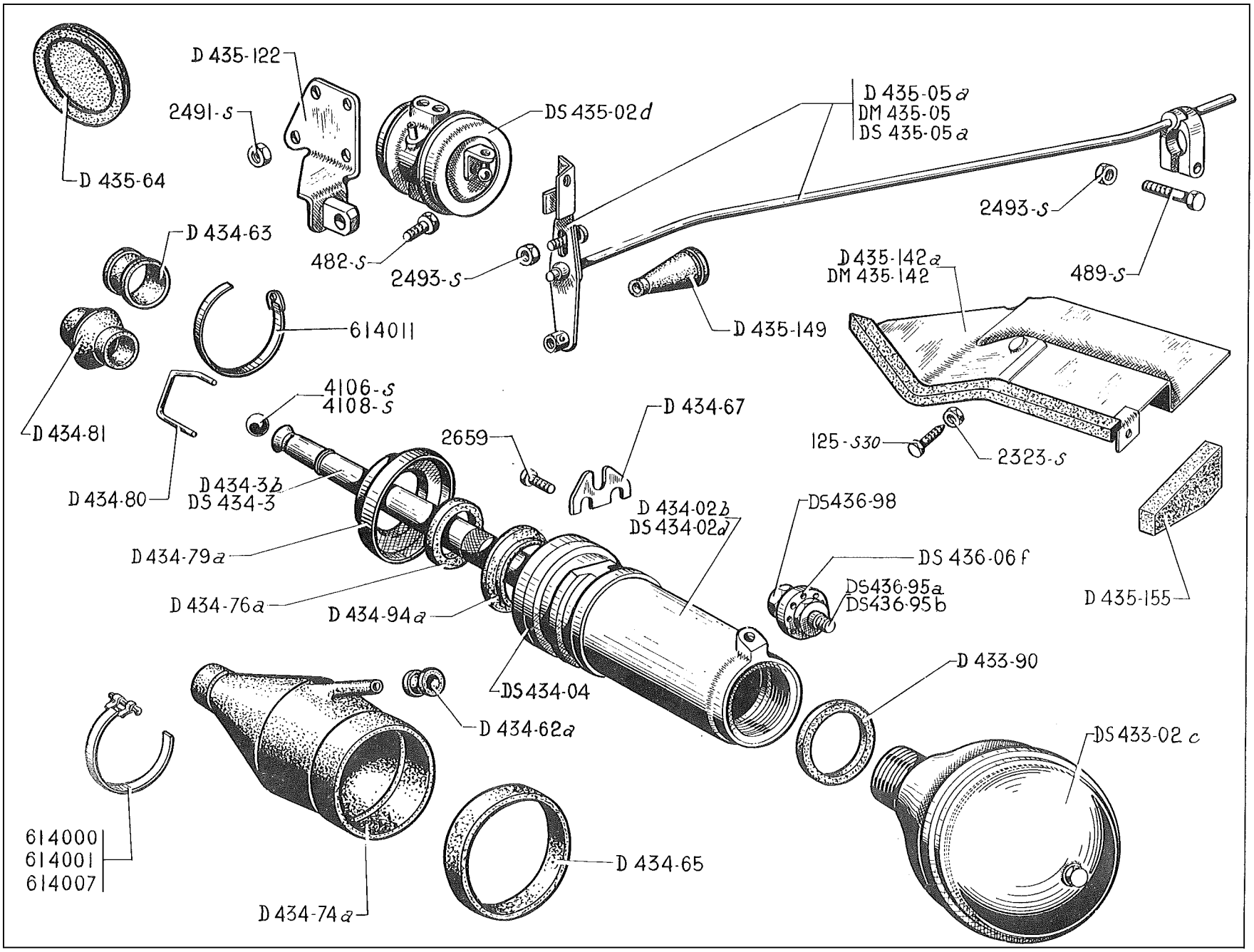
The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
DM 435-51b	Control rod complete for corrector. Since November 1957. Replaces previous type; order in addition: 1-DM 437-112 (R. VI), 1-D 437-101, 1-2.319-S (R. III).	1
DX 435-51a	Control rod for corrector, thickness of control lever 4 mm. Since July 1965.	1
D 435-55	Corrector bracket, 2 slots 7.75 mm. Until April 1959.	1
DS 435-55	Corrector bracket, holes 7.75 mm to 36 mm between centres. April 1959 - July 1965.	1
DX 435-55	Bracket for front corrector, 2 securing holes 46.9 mm between centres. Since July 1965.	1
D 435-58	"U" bolt, front, securing anti-roll bar bearing, 72 mm between centres.	2
D 435-58a	"U" bolt, rear, securing anti-roll bar bearing, 83 mm between centres.	2
D 435-64	Rubber cover for corrector adjustment hole, 58 mm diameter, 8 mm thick. Until May 1957.	1
DS 435-70	Collar complete for anti-roll bar thrust.	2
D 435-80a	Cup for corrector, diameter 5.5 x 37, thickness 5.5 mm. Until May 1962.	2
D 435-82	Cup for corrector, diameter 32 x 58.5, thickness 12.5 mm. February 1960 - May 1962.	2
DS 435-82	Interior cup for tightening height corrector diaphragm, 4.9 mm thick. Since May 1962.	2
D 435-96	Cup for corrector, diameter 5 x 36, thickness 1.5 mm.	2
D 435-111	Half bearing, lower, (nylon), for anti-roll bar, 54 mm long (R. VI). Until July 1965.	2
D 435-111a	Half bearing, upper, (Nylon), for anti-roll bar, 52 mm long (R. VI). Until July 1965.	2
DX 435-111	Half bearing, lower, for anti-roll bar (Nylon) 2 internal grooves, (R. VI). Since July 1965.	2
DX 435-111a	Half bearing, upper, for anti-roll bar (Nylon) 2 holes 3 mm, 2 internal grooves (R. VI). Since July 1965.	2
DS 435-112a	Bearing cap, right-hand, for anti-roll bar with half bearing and dowel. November 1956 - July 1965.	1
DS 435-112b	Bearing cap, left-hand, for anti-roll bar with half bearing and dowel. November 1956 - July 1965.	1
DX 435-112	Bearing cap for anti-roll bar, left-hand, with half bearing and dowel (arrangement with lubricator). Since July 1965.	1
DX 435-112a	Bearing cap for anti-roll bar, right-hand, with half bearing and dowel (arrangement with lubricator). Since July 1965.	1
DS 435-147	Thrust cup and ball pin for anti-roll bar, 26 mm diameter, thickness 5.40 mm.	2
DS 435-148	Nut, tightening anti-roll bar ball pin cup, threaded 30 diameter x 150 pitch.	2
	Shim for adjusting anti-roll bar bearing:	As nec.
D 435-153	1 mm thick.	
D 435-153a	0.95 mm thick.	
D 435-153b	0.90 mm thick.	
D 435-153c	0.85 mm thick.	
D 435-153d	0.80 mm thick.	
D 435-153e	0.75 mm thick.	
D 435-153f	0.70 mm thick.	
D 435-153g	0.65 mm thick.	
DS 435-167	Sleeve retaining seal for corrector, external diameter 61 mm. Since February 1960.	2
DS 435-168	Rubber sealing cup for corrector (nut side), diameter 49 x 63, Since February 1960.	1
DS 435-169	Rubber sealing cup for corrector (yoke side), diameter 49 x 63 mm, 1 hole 8 mm diameter. Since February 1960.	1
DS 435-172	Lateral rubber stop for anti-rattle spring, 5.5 x 27 x 12. Since May 1958.	2
DS 435-174	Bearing, nylon, for anti-rattle spring, 65 mm long (R. VI). May 1958 - July 1965.	2
DX 435-174	Bearing, nylon, for anti-rattle spring for anti-roll bar, 2 dowels 7.85 mm diameter x 4 mm high (R. VI). Since July 1965.	2
DS 435-175	Coupling sleeve, for anti-roll bar, right-hand, threaded 14 diameter x 125 right-hand pitch, 61.5 mm long. Since February 1962.	1
DS 436-06e	Damper (with hole for feed). Without mark. Since April 1963. Replaces previous type.	2

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
DS 436-07c	Set of valves for front damper. Since April 1963.	2
DS 436-07e	Set of valves for front damper (reinforced). Since April 1963.	2
DS 436-95a	Stud, 7 diameter x 30.5 mm long, for damper. June 1962 to April 1963. Replaces previous type.	2
DS 436-95b	Spindle for damper, 31 mm long, threaded 7 diameter x 100 pitch, length of machined portion 8.9 mm. Since April 1963. Replaces previous type.	2
DS 436-98	Nut, hex., 7 diameter x 100 pitch, 8.2 mm thick for damper. Since June 1962.	4
DS 443-10	Sleeve, adjustable, for anti-roll bar, threaded 14 diameter x 125 left and right-hand pitch, length 80 mm. Since February 1962.	2 1
D 443-70	Clip securing adjustment sleeve, for anti-roll bar.	4
125-S 30	Screw, round head, pointed, 5 diameter x 15 long, securing shield for suspension mechanism (R. III).	14
129-S	Screw, round head, 5 diameter x 25 long, securing lateral buffer of anti-rattle spring (R. III). Since May 1958.	2
482-S	Screw, hex. head, 7 diameter x 12.5 long, securing corrector on bracket (R. III).	2
483-S	Screw, hex. head, 7 diameter x 15 long, securing corrector bracket (R. III).	2
487-S	Screw, hex. head, 7 diameter x 25 long (R. III) securing: - collar for corrector control rod. Until November 1958. - collar for anti-roll bar thrust.	 1 2
489-S	Screw, hex. head, 7 diameter x 30 long, securing clip on adjustment sleeve for anti-roll bar (R. III).	4
2.319-S	Nut, hex., 5 diameter x 75 long, securing lateral stop for anti-rattle spring (R. III). Since May 1958.	2
2.491-S	Nut, hex., 7 diameter x 100 pitch (R. III) securing: - clip on adjustment sleeve for anti-roll bar bearing. - anti-roll bar bearing.	 4 8
2.493-S	Nut, hex., 7 diameter x 100 pitch (R. III): - for eccentric pin operating corrector. - for securing cylinder.	 1 4
2.668-S	Screw, P.K. round head, 3.5 x 10, securing shield protecting suspension mechanism (R. VI).	4
4.106-S	Ball, 14.28 diameter for cylinder piston rod (R. VI).	2
4.737-S	Greaser, straight, for anti-roll bar (R. VI). Since June 1961.	2
39.827	Plain washer, 5.2 x 20 x 2, for lateral stop for anti-rattle spring (R. IV). Since May 1958.	2
490.708	Screw, round head, 7 diameter x 22.5 long, for clip for corrector control rod (R. I). Since November 1958.	1
614.000	Clip securing cylinder dust cover, 474 mm long (R. VI).	2
614.001	Clip securing return from cylinder to reservoir, 132 mm long (R. VI).	2
614.011	Clip securing cylinder dust cover (control lever side), 240 mm long (R. VI).	2
615.714	Nut, securing suspension mechanism screen (R. VI).	4
620.525	Circlips for height corrector valve, 5 x 9.85 x 0.6 (R. VI). Since May 1962.	2
621.045	Screw, hex. head, 7 diameter x 28 long, securing cylinder (R. II).	4

The numbers underlined indicate new parts which do not appear on the illustration.


D 435-64
D 435-122
2491-S
DS 435-02 d
D 435-05 a
DM 435-05
DS 435-05 a
2493-S
D 434-63
482-S
2493-S
D 435-142 a
DM 435-142
489-S
614011
D 435-149
D 434-81
4106-S
4108-S
D 434-67
2659
125-S30
2323-S
D 434-80
D 434-3 b
DS 434-3
D 434-02 b
DS 434-02 a
DS436-98
D 434-79 a
DS 436-06 f
DS436-95a
DS436-95b
D 435-155
D 434-76 a
D 434-94 a
DS 434-04
D 433-90
D 434-62 a
DS 433-02 c
614000
614001
614007
D 434-65
D 434-74 a

NUMBER	DESCRIPTION	No. OFF
DS 433-02c	Sphere for suspension (without damper).	2
D 433-90	Joint, rubber, 36 x 40 x 3.7, between cylinder and sphere.	2
D 434-02b	Suspension cylinder. Until May 1960.	2
DS 434-02d	Suspension cylinder (arrangement with 15.875 mm diameter ball). Since May 1960.	2
DS 434-04	Nut, 54 diameter x 150 pitch, with cup and joint for suspension cylinder.	2
D 434-3b	Piston rod for suspension cylinder. Until May 1960.	2
DS 434-3	Piston rod for suspension cylinder, (arrangement with 15.875 mm diameter ball). Since May 1960.	2
D 434-62a	Protective ring under tightening clip for return from cylinder to reservoir, internal diameter 11.5 mm.	2
D 434-63	Protective ring under tightening clip for piston rod dust cover, internal diameter 25 mm.	2
D 434-65	Flexible protective ring under clip securing dust cover to cylinder (cylinder side).	2
D 434-67	Plate retaining suspension cylinder.	2
D 434-74a	Dust cover, rubber for cylinder, internal diameter 52 mm.	2
D 434-76a	Felt sealing washer for suspension cylinder, 34.5 x 46.5 x 6.	2
D 434-79a	Cup for suspension cylinder.	2
D 434-80	Pin connecting piston rod with lever, 3 mm diameter wire.	2
D 434-81	Rubber dust cover for piston rod.	2
D 434-94a	Sealing joint for cylinder (34.4 x 44.5).	2
DS 435-02d	Height corrector with rapid return. Since May 1962. Replaces previous type.	1
D 435-05a	Control rod complete for corrector (arrangement with height variation control). Until November 1957.	1
DM 435-05	Control rod complete for rear corrector (arrangement with 17 mm diameter anti-roll bar). Since February 1958.	1
DS 435-05a	Control rod complete for rear corrector (arrangement with ID 19 height variation control). November 1957 - February 1958.	1
D 435-64	Rubber cover for corrector adjustment control passage, 58 mm diameter, 8 mm thick. Until May 1957.	1
D 435-122	Corrector bracket with bearing.	1
D 435-142a	Protection panel for corrector. October 1956 - February 1958.	1
DM 435-142	Protection panel for corrector. Since February 1958.	1
D 435-149	Sealing sleeve on corrector control rod, 6 x 36 x 60.	1
D 435-155	Sealing pad rubber, between body and corrector protection panel (R. VI). Since October 1956.	1
DS 436-06f	Damper (with drain hole) without mark. Since April 1963. Replaces previous type.	2
DS 436-07d	Set of valves for rear damper. Since April 1963.	2
DS 436-07f	Set of valves for rear damper, (reinforced). Since April 1963.	2
DS 436-95a	Stud, 7 diameter x 30.5 long, for damper. June 1962 - April 1963. Replaces previous type.	2
DS 436-95b	Stud for damper, 31 mm long, threaded 7 diameter x 100 pitch, length of machined portion 8.9 mm. Since April 1963.	2
DS 436-98	Nut, hex., 7 diameter x 100 pitch, 8.2 mm thick for damper. Since June 1962. Replaces previous type.	4
125-S 30	Screw, round head, pointed, 5 diameter x 15 long, securing corrector protection panel (R. III). Since October 1956.	2
482-S	Screw, hex. head, 7 diameter x 12.5 long, securing corrector on its bracket (R. III).	2
489-S	Screw, hex. head, 7 diameter x 30 long, tightening clip for corrector rod (R. III).	1
2.323-S	Nut, hex., 5 diameter x 75 pitch, securing corrector protection panel (R. III). Since October 1956.	1

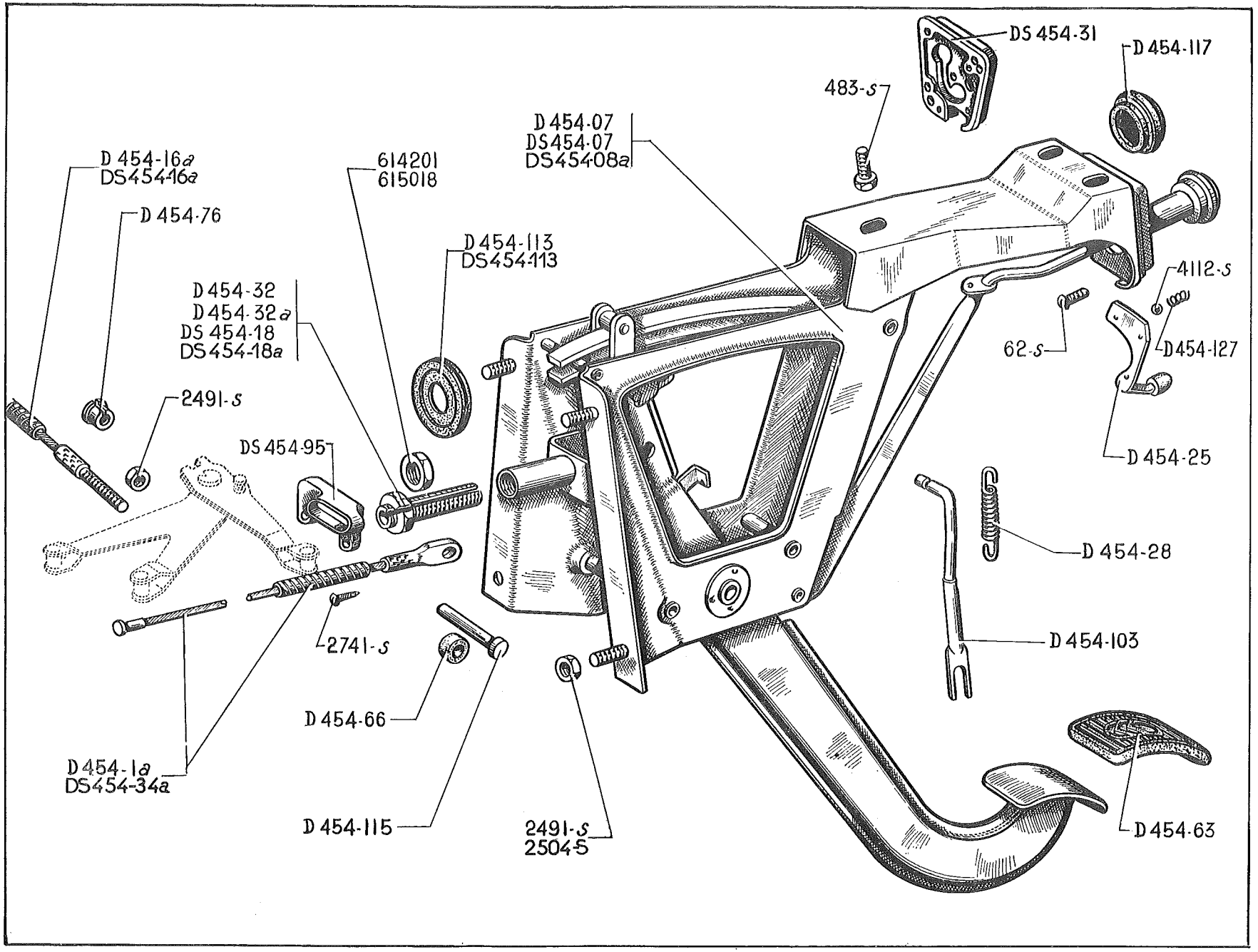
The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
2.491-S	Nut, hex., 7 x 100 for securing corrector bracket (R. III).	2
2.493-S	Nut, hex., 7 x 100 (R. III) securing:	
	- clip for corrector control rod.	1
	- eccentric pin operating corrector.	1
2.659	Screw, hex. head, 5 diameter x 13 long, for securing retaining plate for cylinder (R. III).	2

NUMBER	DESCRIPTION	No. OFF
4.106-S	Ball, 14.28 mm diameter for cylinder piston rod (R. VI). Until May 1960.	2
4.108-S	Ball, 15.875 mm diameter for cylinder piston rod (R. VI). Since May 1960.	2
614.000	Clip securing cylinder dust cover, 474 mm long (R. VI).	2

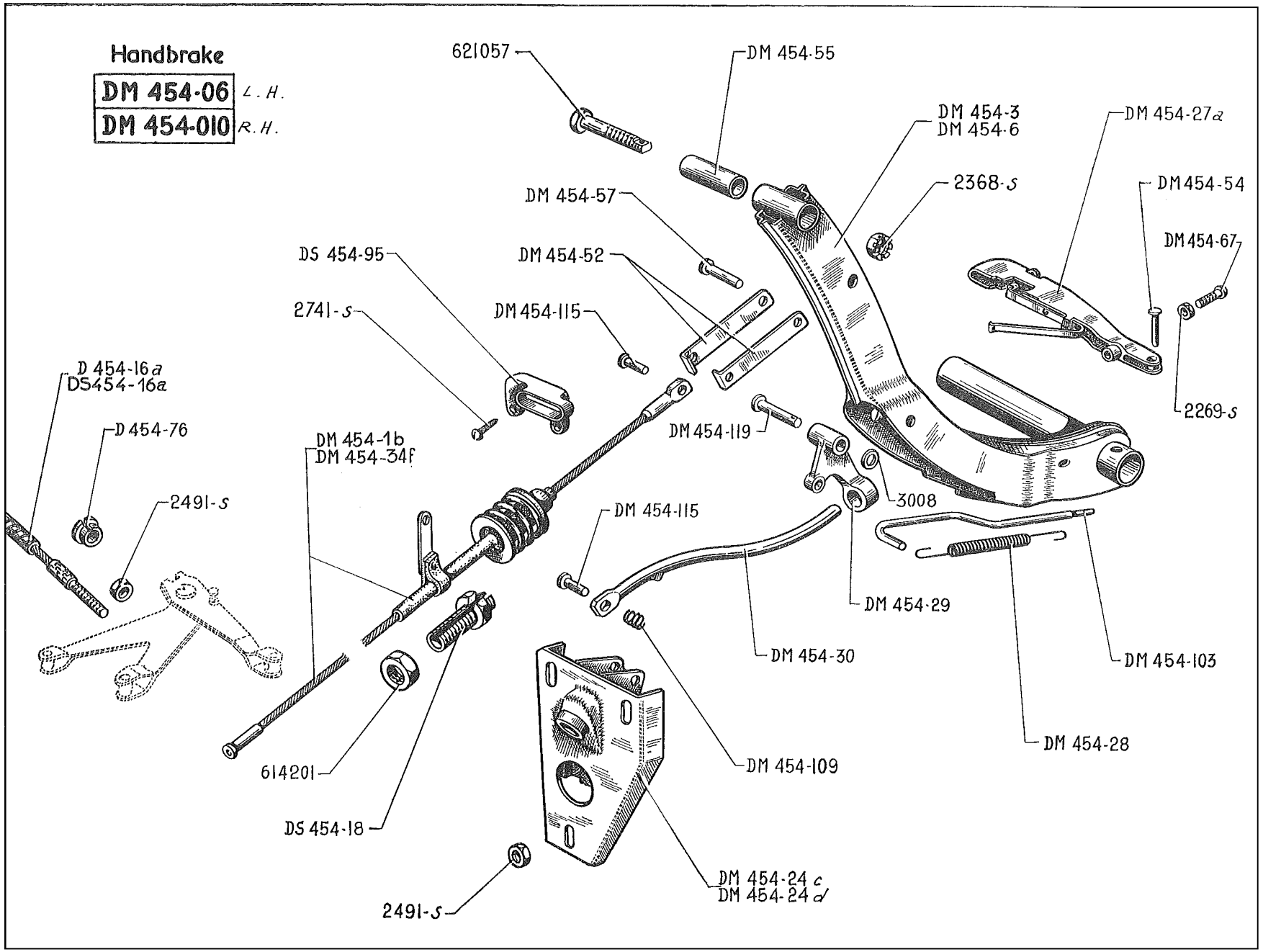
NUMBER	DESCRIPTION	No. OFF
614.001	Clip securing return pipe from cylinder to reservoir, 132 mm long (R. VI).	2
614.007	Clip securing cylinder dust cover, 190 mm long (R. VI).	2
614.011	Clip securing piston rod dust cover, 240 mm long (R. VI).	2

182-MECHANICAL BRAKE CONTROL



NUMBER	DESCRIPTION	No. OFF
D 454-07	*Mechanical brake control with pedal and release lever. Until April 1958. Replaced by DS 454-07; order in addition: 1-DS 454-18, 1-614.201 (R. II).*	1
DS 454-07	Mechanical brake control with pedal and release lever (threaded for sheath stop, 16 diameter x 150 pitch). L. H. steering. April 1958 - July 1965.	1
DS 454-07a	Mechanical brake control with pedal and release lever, securing screw centres 125 mm and 69 mm. Since July 1965.	1
DS 454-08a	Mechanical brake control with pedal and release lever (threaded 16 diameter x 150 pitch). R. H. steering.	1
D 454-1a	Brake cable, 800 mm long. L. H. steering.	1
D 454-16a	Brake connecting cable, 620 mm long (R. VI).	1
DS 454-16a	Handbrake connecting cable with balls (R. VI) (Germany). Since October 1963.	1
DS 454-18	Adjustable sheath stop for brake cable, threaded 16 diameter x 150 pitch, 10.2 mm internal diameter. L. H. steering. Since April 1958.	1
DS 454-18a	Adjustable sheath stop for brake cable, threaded 16 diameter x 150 pitch, 9.5 mm internal diameter (R. VI). R. H. steering.	1
D 454-25	Lock for release lever.	1
D 454-28	Return spring for lock, external diameter 10.5 mm.	1
DS 454-31	Positioning grille for locking lever (R. VI).	1
D 454-32	Adjustable sheath stop for brake cable, threaded 14 diameter x 150 pitch, 50 mm long, internal diameter 9.5 mm. Until January 1956.	1
D 454-32a	Adjustable sheath stop for brake cable, threaded 14 diameter x 150 pitch, 50 mm long, internal diameter 10.2 mm. January 1956 - April 1958.	1
DS 454-34a	Brake cable with securing clip, 1200 mm long. Length of sheath: 945 mm (R. VI). R. H. steering.	1
D 454-63	Pad, rubber, for brake pedal.	1
D 454-66	Stop, rubber, for brake pedal, 7 x 18 x 14. Until July 1965.	2
DX 454-66	Stop, rubber, for brake pedal (7 x 18 x 16). Since July 1965.	2
D 454-76	End piece for sheath on connecting brake cable, internal diameter 8.5 mm, length 18 mm.	2
DS 454-95	Eyelet protecting mechanical brake cable (R. VI).	1
D 454-103	Link connecting control lever and lock, 111 mm long.	1
D 454-113	Grommet, rubber, for adjustable stop, 17 x 38 x 4.	1
DS 454-113	Cap, sealing, rubber, for brake control, 80 x 45 x 1 with 18 mm hole (R. VI). R. H. steering.	1
D 454-115	Clevis pin for brake cable, 7 mm diameter, 45 mm long. Until July 1965.	1
DX 454-115	Clevis pin for brake cable, 7 mm diameter x 51 mm long. Since July 1965.	1
D 454-117	Cap, rubber, for knob operating brake release, internal diameter 16.5 mm.	1
D 454-127	Thrust spring for ball in release lever, external diameter 3.5 mm (R. VI).	1
62-S	Screw, round head, 4 diameter x 7.5 long, securing grille for positioning brake release lever (R. III).	3
483-S	Screw, hex. head, 7 diameter x 15 long, securing brake operating control (R. III).	
	L. H. steering.	3
	R. H. steering.	2
2.491-S	Nut, hex., 7 diameter x 100 pitch (R. III) securing:	
	- brake control, L. H. steering.	4
	- brake control, R. H. steering.	2
	- brake connecting cable.	2
2.504-S	Nut, square, 7 x 100 for securing the brake control (R. III). R. H. steering.	2
2.741-S	Screw, P. K. round head, 4.85 x 9.5, securing eyelet for protection of mechanical brake cable (R. VI). L. H. steering.	2
4.112-S	Ball, 3.968 mm diameter for locking release lever (R. VI).	1
614.201	Nut, hex., 16 diameter x 150 pitch, locking adjustable stop (R. II). Since April 1958.	1
615.018	Nut, hex., 14 diameter x 150 pitch, locking adjustable stop (R. II). Until April 1958.	1

The numbers underlined indicate new parts which do not appear on the illustration.

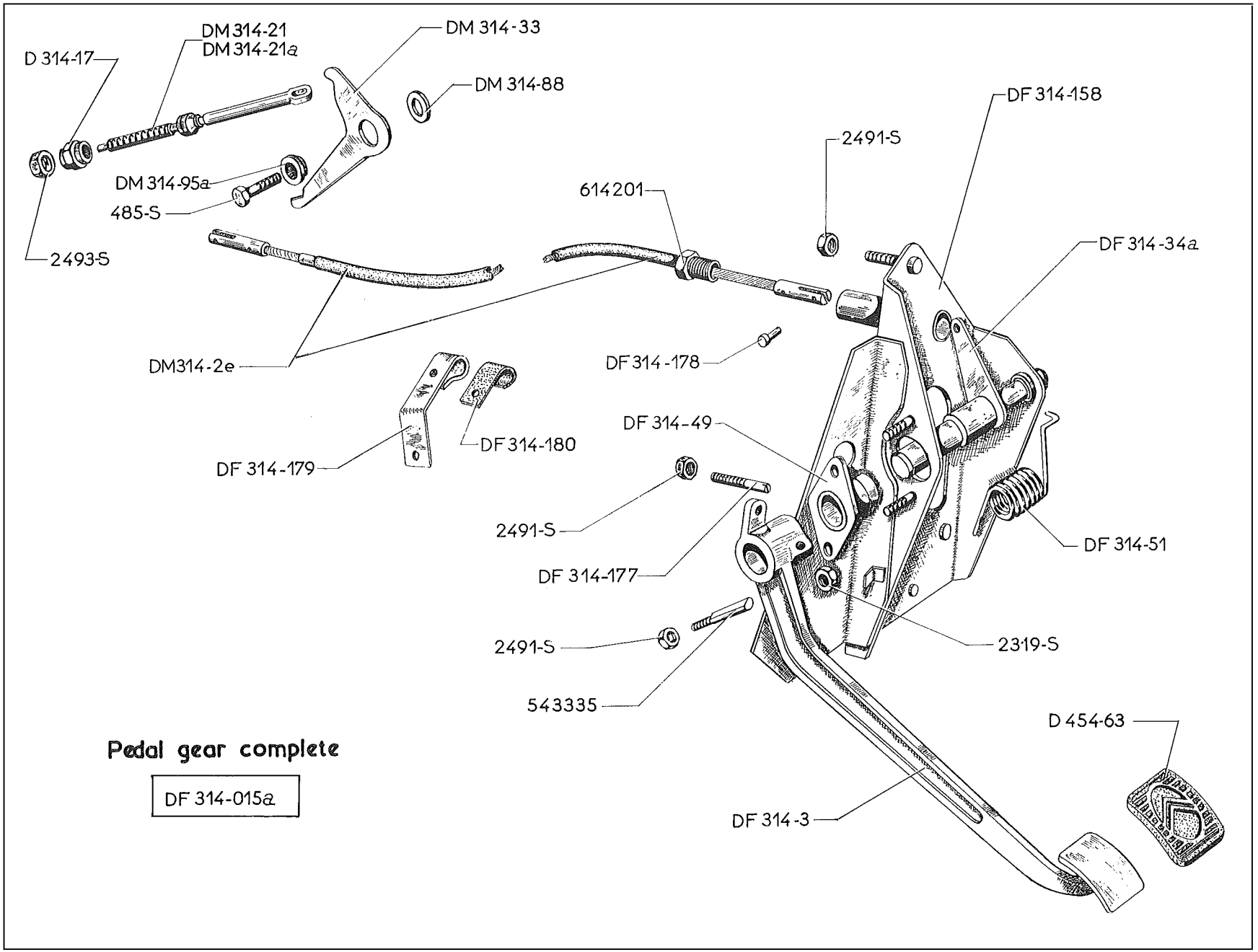

Handbrake
DM 454-06 L.H.
DM 454-010 R.H.
621057
DM 454-55
DM 454-3
DM 454-6
DM 454-27a
2368-S
DM 454-54
DM 454-67
DM 454-57
DS 454-95
DM 454-52
2741-S
DM 454-115
2269-S
D 454-16a
DS454-16a
D 454-76
DM 454-1b
DM 454-34f
DM 454-119
3008
2491-S
DM 454-115
DM 454-29
DM 454-30
DM 454-103
DM 454-28
614201
DM 454-109
DS 454-18
DM 454-24c
DM 454-24d
2491-S

184-HANDBRAKE-MANUAL GEAR CHANGE CONTROL

NUMBER	DESCRIPTION	No. OFF
DM 454-06	Lever for handbrake, complete with release handle. L. H. steering.	1
DM 454-010	Lever for handbrake, complete with release handle. R. H. steering.	1
DM 454-1b	Cable for mechanical brake, 910 mm long, length of sheath: 620 mm. L. H. steering.	1
DM 454-3	Lever for handbrake. L. H. steering.	1
DM 454-6	Lever for handbrake. R. H. steering.	1
D 454-16a	Cable for connecting handbrake, 620 mm long (R. VI).	1
DS 454-16a	Cable, with balls, for connecting handbrake (R. VI). (Germany). Since October 1963.	1
DS 454-18	Adjustable sheath stop for handbrake cable, threaded 16 diameter x 150 pitch, 50 mm long. (R. VI).	1
DM 454-24c	*Bracket for stop sleeve and for brake sector, length of bracket stop 50 mm. L.H. steering. Until January 1965. Replaced by DM 454-24d.*	1
DM 454-24d	Bracket for stop sleeve and for brake sector (2 holes 18 mm under upper slot). R. H. steering. Until July 1965. L. H. steering. January 1965 - July 1965.	1
DM 454-24e	Bracket for stop sleeve and handbrake sector, securing screw centres 125 mm and 69 mm, 1 slot 18. 35 x 12. 35. L. H. steering. Since July 1965.	1
DM 454-24f	Bracket for stop sleeve and handbrake sector, securing screw centres 125 mm and 69 mm, 1 slot 18. 35 x 12. 35. R. H. steering. Since July 1965.	1
DM 454-27a	Release handle for handbrake.	1
DM 454-28	Spring for handbrake lock, external diameter 8 mm.	1
DM 454-29	Lock for handbrake.	1
DM 454-30	Ratchet for locking handbrake, 10 mm diameter.	1
DM 454-34f	Brake cable with adjustable stop, length of sheath: 1. 215. R. H. steering.	1
DM 454-52	Half tie-rod for handbrake cable, 97 mm long.	2
DM 454-54	Clevis pin for handbrake release handle, 4 x 23.	1
DM 454-55	Distance bush, 9 x 13 x 34, securing handbrake (R. VI).	1
DM 454-57	Clevis pin for handbrake cable, 7 x 26. 2.	1
DM 454-67	Screw, round head, 4 diameter x 16 long, for adjusting handbrake release rod.	1
D 454-76	End sleeve, for sheath of handbrake connecting cable, internal diameter 8. 5 mm, length 18 mm.	2
DS 454-95	Grommet, protecting brake cable (R. VI).	1
DM 454-103	Release rod for handbrake.	1
DM 454-109	Retaining spring, for ratchet, for handbrake, internal diameter 7. 3 mm.	2
DM 454-115	Clevis pin, securing: - ratchet, for handbrake, 7 x 24. - brake cable.	 1 1
DM 454-119	Clevis pin for handbrake lock, 6 x 38. 5.	1
2. 269-S	Nut, hex., 4 diameter x 75 pitch, for adjusting screw of handbrake release rod (R. III).	1
2. 368-S	Nut, hex., castellated, 9 diameter x 125 pitch, securing handbrake lever (R. III).	1
2. 491-S	Nut, hex., 7 diameter x 100 pitch (R. III): - securing handbrake bracket. - handbrake connecting cable.	 3 2
2. 741-S	Screw, round head, P. K. 4. 85 x 9. 5, securing grommet protecting handbrake cable (R. VI).	2
3. 008	Washer, 6. 25 x 12. 1 for clevis pin, for handbrake lock (R. II).	1
614. 201	Nut, hex., 16 diameter x 150 pitch, securing adjustable locking stop (R. II).	1
621. 057	Screw, 9 diameter x 50 long, securing handbrake lever (R. II).	1

The numbers underlined indicate new parts which do not appear on the illustration.

186-PEDAL GEAR-MANUAL GEAR CHANGE CONTROL (LEFT-HAND STEERING)

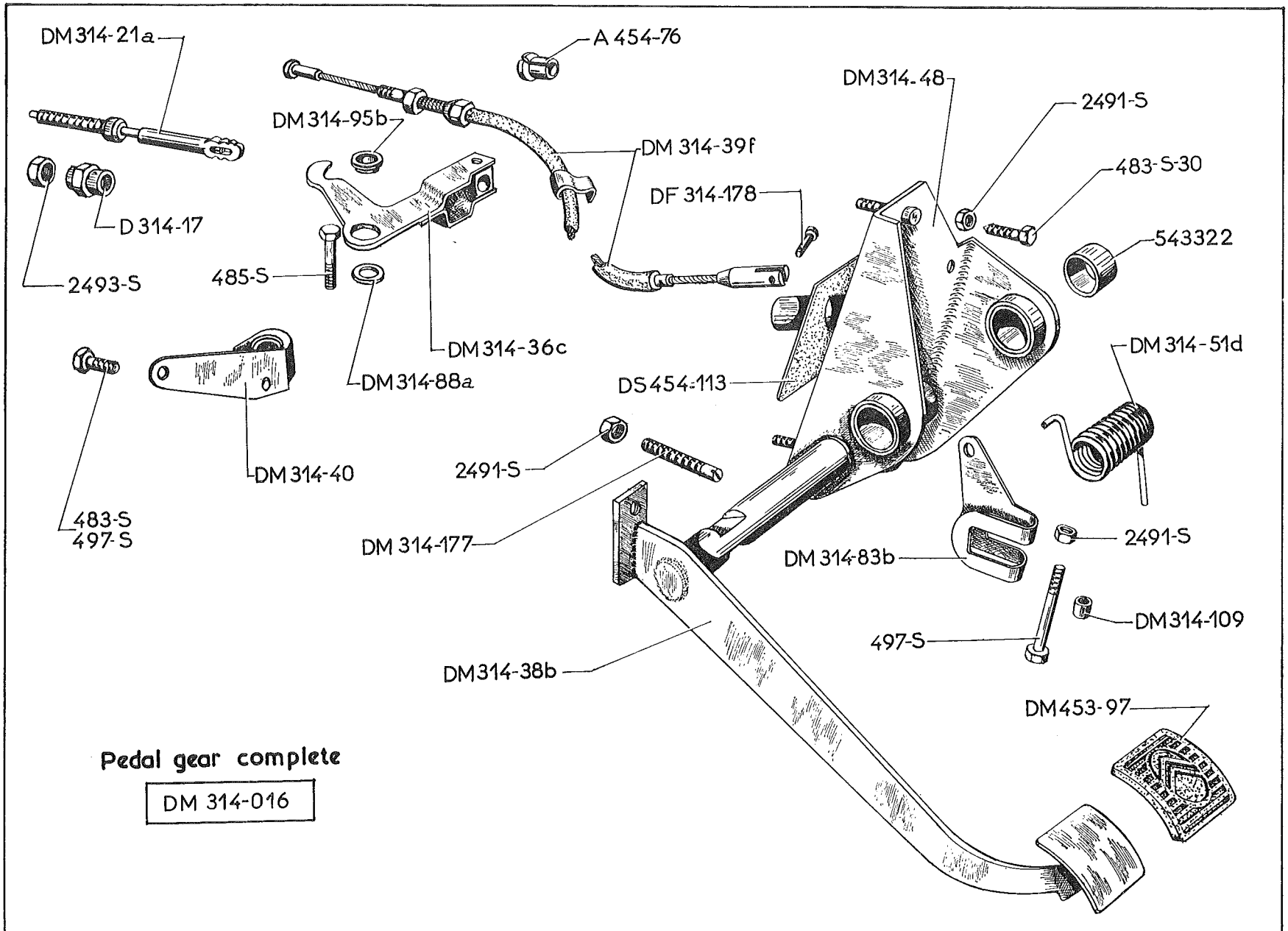


Pedal gear complete

DF 314-015a

NUMBER	DESCRIPTION	No. OFF
DF 314-015a	Pedal gear complete with clutch pedal, thickness of lever 3.5 mm. Until June 1964.	1
DF 314-015b	Pedal gear complete. Since June 1964.	1
DM 314-2e	Clutch cable, 590 mm long, end piece machined to 3.8 mm with pin (R. VI).	1
DF 314-3	Clutch pedal. Until June 1964.	1
DF 314-3c	Clutch pedal. Since June 1964.	1
D 314-17	Nut, hex., 7 x 100 for adjusting clutch fork.	1
DM 314-21	*Push-rod, adjustable, for clutch, threaded 7 x 100, 136 mm long. Until February 1963. Replaced by DM 314-21a.*	1
DM 314-21a	Push-rod, adjustable, for clutch, 7 x 100, 136 mm long (R. VI). Since February 1963.	1
DM 314-33	*Control lever for adjustable clutch rod. Until April 1964. Replaced by DM 314-33a.*	1
DM 314-33a	Control lever for adjustable clutch rod, 72.5 and 42.5 centres x 3.75 mm thick. Since April 1964.	1
DF 314-34a	Spindle for clutch pedal with lever, thickness of lever 3.5 mm x 114 mm long. Until June 1964.	1
DF 314-49	Bearing, left-hand, for clutch pedal support, distance between both centres 44 mm. Until June 1964.	1
DF 314-51	Return spring for clutch pedal, right-hand winding, diameter of wire 3.3 mm. Until June 1964.	1
DM 314-51b	Return spring for clutch pedal, right-hand winding, 11 coils. Since June 1964.	1
DM 314-88	Thrust washer, 7.2 x 22 x 2, for adjustable control lever push-rod.	1
DM 314-95a	*Bearing for control lever of adjustable push-rod, 7.2 x 20 x 6.2. Until April 1964. Replaced by DM 314-95b.*	1
DM 314-95b	Bearing for control lever of adjustable push-rod (7.2 x 20 x 7.2). Since April 1964.	1
DM 314-109	Distance piece for clutch control lever (7 x 10 x 12.6). Since June 1964.	1
DF 314-158	Support for clutch pedal. Until June 1964.	1
DF 314-158a	Support for clutch pedal with bearings for pedal spindle welded. Since June 1964.	1
DF 314-177	Stop screw for clutch pedal, 41 mm long, wire 7 x 100 (R. VI).	1
DF 314-178	Spindle for attaching clutch cable, 5 mm diameter x 12 mm long.	1
DF 314-179	Clip for securing clutch cable.	1
DF 314-180	Rubber covering for clutch cable, 14 x 58 x 1.5.	
D 453-129	Support for sealing sleeve for pedal gear.	2
DM 453-189	Sealing covering for pedal gear (polyurethane). Since June 1964.	1
D 454-63	Rubber cover for clutch pedal.	1
485-S	Screw, hex. head, 7 x 20, for securing control lever of clutch adjustable push-rod (R. III).	1
2.319-S	Nut, hex., 5 x 75, for securing left-hand bearing (R. III). Until June 1964.	2
2.491-S	Nut, hex., 7 x 100, for securing (R. III):	
	- clutch pedal stop screw. Until June 1964.	1
	- stop screw for pedal.	1
	- bracket for pedal. Until June 1964.	4
	Since June 1964.	3
2.493-S	Nut, hex., 7 x 100, for locking nut on clutch fork adjustment (R. III).	1
543.335	Cotter pin, threaded 7 x 100 x 44 mm long, for clutch pedal (R. II).	1
614.201	Nut, hex., 16 x 150, for locking adjustable stop (R. II).	1

The numbers underlined indicate new parts which do not appear on the illustration.

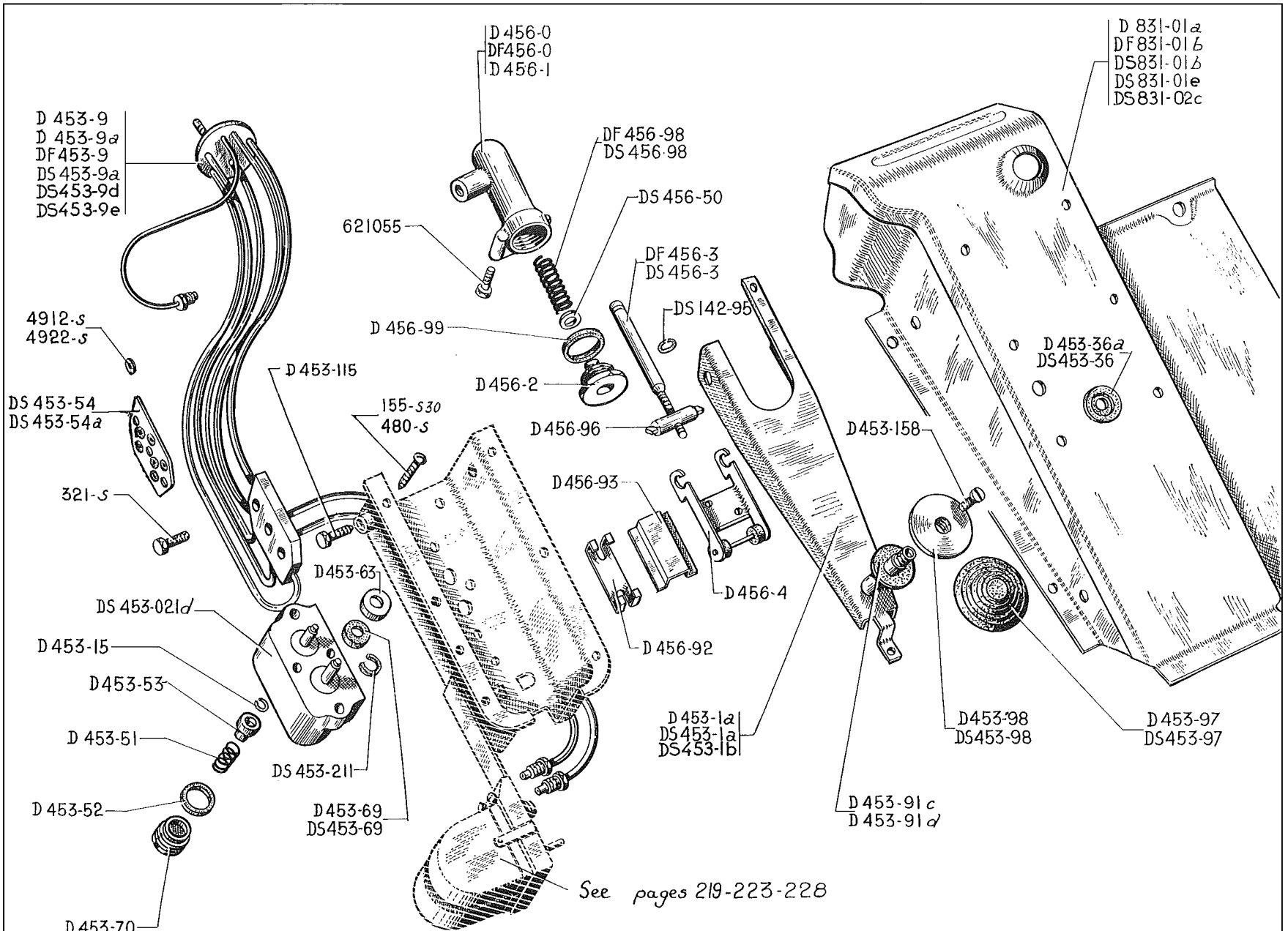


Pedal gear complete

DM 314-016

188-PEDAL GEAR-MANUAL GEAR CHANGE CONTROL (RIGHT-HAND STEERING)

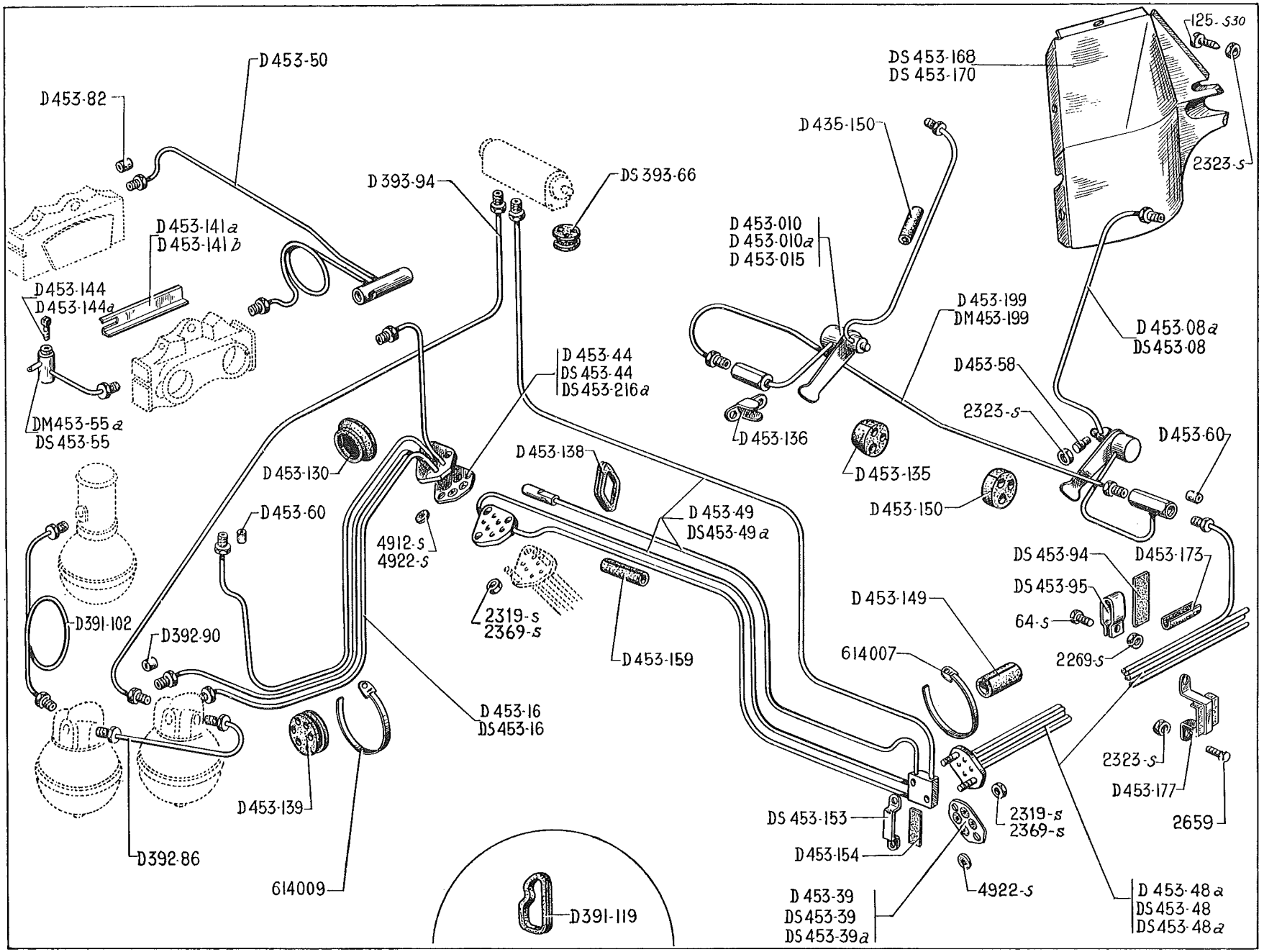
NUMBER	DESCRIPTION	No. OFF
A 454-76	Stop, 8.5 x 12 x 17, of clutch cable sheath.	1
DM 314-016	Pedal gear complete.	1
D 314-17	Nut, hex., 7 x 100, for clutch fork adjustment.	1
DM 314-21a	Push-rod, adjustable, for clutch, threaded 7 x 100 (with spindle in end piece) (R. VI).	1
DM 314-36c	Control lever for adjustable push-rod.	1
DM 314-38b	Clutch pedal (with spindle, 94 mm long).	1
DM 314-39f	Cable for clutch with plate, length of sheath: 385 mm (R. VI).	1
DM 314-40	Bracket, articulating, for the control lever of adjustable push-rod (R. VI).	1
DM 314-48	Bracket for clutch pedal, two welded screws.	1
DM 314-51d	Spring, for clutch pedal, left-hand winding, 11 turns (R. VI).	1
DM 314-83b	Lever for clutch control.	1
DM 314-88a	Washer, 7.2 x 18 x 2 for thrust of adjustable control lever push-rod.	1
DM 314-95b	Bearing for control lever of adjustable push-rod, 72 x 20 x 7.2.	1
DM 314-109	Distance piece for control lever of clutch, 7 x 10 x 12.6.	1
DM 314-177	Screw, adjusting, for clutch pedal, threaded 7 x 100 x 35 mm.	1
DF 314-178	Clevis pin for clutch cable, 5 mm diameter x 12 mm long.	1
DM 453-97	Cover for pedal.	1
DS 454-113	Rubber sealing sleeve for pedal gear, 45 x 80 x 1 (R. VI).	1
483-S	Screw, hex. head, 7 x 15, for securing articulating bracket of the control lever of the adjustable push-rod (R. III).	1
483-S 30	Screw, hex. pointed, 7 x 15, for securing pedal gear (R. III).	2
485-S	Screw, hex. head, 7 x 20, for securing control lever of adjustable push-rod (R. III).	1
497-S	Screw, hex., 7 x 50, for securing (R. III):	
	- clutch control lever.	1
	- articulating bracket of the control lever of adjustable push-rod.	1
2.491-S	Nut, hex., 7 x 100, for securing screw (R. III):	
	- of clutch control lever.	1
	- of pedal adjustment.	1
	- of pedal gear.	2
2.493-S	Nut, hex., 7 x 100, for clutch cable (R. III).	2
543.322	Bush, 18 x 22 x 17, for pedal bracket (R. VI).	2


D 456-0
DF456-0
D 456-1
D 831-01a
DF 831-01b
DS831-01b
DS 831-01e
DS 831-02c
D 453-9
D 453-9a
DF 453-9
DS 453-9a
DS453-9d
DS453-9e
DF 456-98
DS 456-98
DS 456-50
621055
DF 456-3
DS 456-3
DS 142-95
4912-S
4922-S
D 456-99
D 456-2
D 453-115
155-S30
480-S
D 456-96
D 453-36a
DS453-36
DS 453-54
DS 453-54a
D453-158
D456-93
321-S
D456-4
D453-63
DS 453-021d
D 453-15
D453-53
D 453-51
D456-92
D 453-1a
DS453-1a
DS453-1b
D453-98
DS453-98
D453-97
DS453-97
DS 453-211
D 453-52
D 453-69
DS453-69
D 453-91c
D 453-91d
D 453-70
See pages 219-223-228

NUMBER	DESCRIPTION	No. OFF
DS 142-95	Ring seal, 5.7 x 9.1 x 1.7 for pressure distribution plug (R. VI).	1
DS 453-021d	Brake control body with valves (arrangement with felt joint). Since July 1961. Replaces earlier type; order in addition: 2-DS 453-69.	1
D 453-1a	Brake pedal, (without pedal pad). Rod for pad 9 mm. Until July 1961.	1
DS 453-1a	Brake pedal (without pedal pad). Rod for pad 36 mm long. July 1961 - September 1962.	1
DS 453-1b	Brake pedal, rod for pad 32 mm long. Since September 1962.	1
D 453-9	*Pipe assembly for brake operation, 8 pipes 6:35 mm diameter, 2 flanges. Until February 1956. No longer supplied.*	1
D 453-9a	Pipe assembly for brake operation, 8 pipes 6.35 mm diameter, 2 flanges. February 1956-April 1957.	1
DF 453-9	Pipe assembly for brake operation, 2 flanges, 2 screwed unions. L.H. steering. July 1960 - September 1962.	1
DS 453-9a	Pipe assembly for brake operation, 8 pipes 6.35 mm diameter, 1 flange, 3 point fixing 6 mm diameter, 1 flange, 2 point fixing 6 mm diameter. L.H. steering. April 1957 - July 1960.	1
DS 453-9d	Pipe assembly controlling brakes, 2 flanges, 2 screwed unions. L.H. steering. Since September 1962.	1
DS 453-9e	Pipe assembly controlling brakes, 2 flanges, 2 screwed unions. R.H. steering.	1
D 453-15	Circlip for valve controlling hydraulic brake.	2
D 453-36a	Bush, rubber, protecting brake pedal pad rod, internal diameter 14 x 20, external diameter 36 mm. Until July 1961.	1
DS 453-36	Bush, rubber, protecting brake pedal pad rod, 5.5 mm thick. Since July 1961.	1
D 453-51	Return spring for brake control valve, internal diameter 8.5 mm.	2
D 453-52	Joint, rubber, 20 x 24 x 3.5, for hydraulic brake control.	2
D 453-53	Thrust washer, 6.4 x 8.4 x 14.65 x 7, for brake control valve return spring. Until July 1961.	2
DS 453-54	Seal plate for flange on brake control piping, 6 holes, 8.3 mm diameter, 3 fixing holes 28 and 53 between centres (R. VI). Until April 1957.	1
DS 453-54a	Seal plate for flange on brake control piping, 6 holes 7.6 mm diameter, 3 fixing holes 6 mm diameter (R. VI). Since April 1957.	1
D 453-63	Thrust cup for brake control valve, 6.45 x 20 x 4. Until July 1961.	2
D 453-69	Sealing ring, rubber, for brake control slide valve, 6 x 17.5 x 3.5 (R. VI). Until July 1961.	2
DS 453-69	Joint, felt, for brake control slide valve, 6.35 x 13.2 x 1. Since July 1961.	2
D 453-70	Cap for brake control, threaded 24 diameter x 150 pitch.	2
	Washer, rubber, for taking up clearance on pedal pad rod, 10 x 36.	As nec.
D 453-91c	Thickness: 1 mm	
D 453-91d	" 3 mm	
D 453-97	Pad for brake pedal, internal diameter 27 mm. Until July 1961.	1
DS 453-97	Pad for brake pedal, internal diameter 42 mm. Since July 1961.	1
D 453-98	Thrust ring for brake pedal, threaded 9 diameter x 125 pitch. Until July 1961.	1
DS 453-98	Thrust ring for brake pedal, threaded 9 diameter x 125 pitch. Since July 1961.	1
D 453-115	Articulating spindle for brake pedal, 7 x 16.	2
D 453-158	Screw, countersunk head, 4 diameter x 11 long, retaining pedal pad.	1
DS 453-211	Ring, rubber, split, between cylinder and brake control slide valve sealing joint, 6.9 x 9.5 x 2.4. Until July 1961.	2
D 456-0	Braking distributor. Until July 1960.	1
DF 456-0	Braking distributor. Since July 1960.	1
D 456-1	Body for braking distributor.	1
D 456-2	Guide cap for braking distributor, threaded 16 diameter x 150 pitch.	1

NUMBER	DESCRIPTION	No. OFF
DF 456-3	Slide valve for braking distributor, 78 mm long, 6.35 mm diameter. Since July 1960.	1
DS 456-3	Slide valve for braking distributor, 78 mm long. 6.35 mm diameter. November 1959 - July 1960. Replaces previous types; order in addition: 1-DS 456-98, 1-DS 456-50.	1
D 456-4	Trolley for braking distributor.	1
DS 456-50	Thrust washer, 7 x 11.25 x 1, for brake distributor spring. Since November 1959.	1
D 456-92	Retaining plate for braking distributor.	1
D 456-93	Compensator plate for distributor trolley, 25 x 34.	1
D 456-96	Spindle, coupling, 9 x 32, for braking distributor.	1
DF 456-98	Spring for distributor, wire 2.4 mm. Since July 1960.	1
DS 456-98	Spring for distributor, internal diameter 8 mm, 9 coils. November 1959 - July 1960. Replaces previous type; order in addition: 1-DS 456-3, 1-DS 456-50.	1
D 456-99	Joint, rubber, for braking distributor, 16 x 20.4 x 4.	1
D 831-01a	Pedal panel with brake control. Until April 1957.	1
DF 831-01b	Pedal panel with brake control (1 drain tube). L.H. steering. July 1961 - September 1962. Replaces type fitted from July 1960 - July 1961.	1
DS 831-01b	Pedal panel with brake control, flange for outlet fixed at 3 points, 6 mm diameter. L.H. steering. April 1957 - July 1960.	1
DS 831-01e	Pedal panel with brake control. L.H. steering. Since September 1962.	1
DS 831-02c	Pedal panel with brake control, switch support (welded). R.H. steering.	1
155-S 30	Screw, pointed, 5 diameter x 15 long, securing brake control (R. III).	2
321-S	Screw, hex. head, 6 diameter x 30 long, securing brake control flange (R. III). Since April 1957.	1
480-S	Screw, hex. head, 7 diameter x 14 long, securing brake control (R. III).	2
708	Packet of joints for renewal on brake hydraulic control.	1
4.912-S	Ring seal, 4.9 x 8.7 x 1.9, for seal plates (R. VI). Until April 1957.	6
4.922-S	Ring seal, 4.2 x 8 x 1.9, for seal plates (R. VI). Since April 1957.	6
621.055	Screw, hex. head, 5 diameter x 11 long, securing braking distributor (R. I).	1

The numbers underlined indicate new parts which do not appear on the illustration.

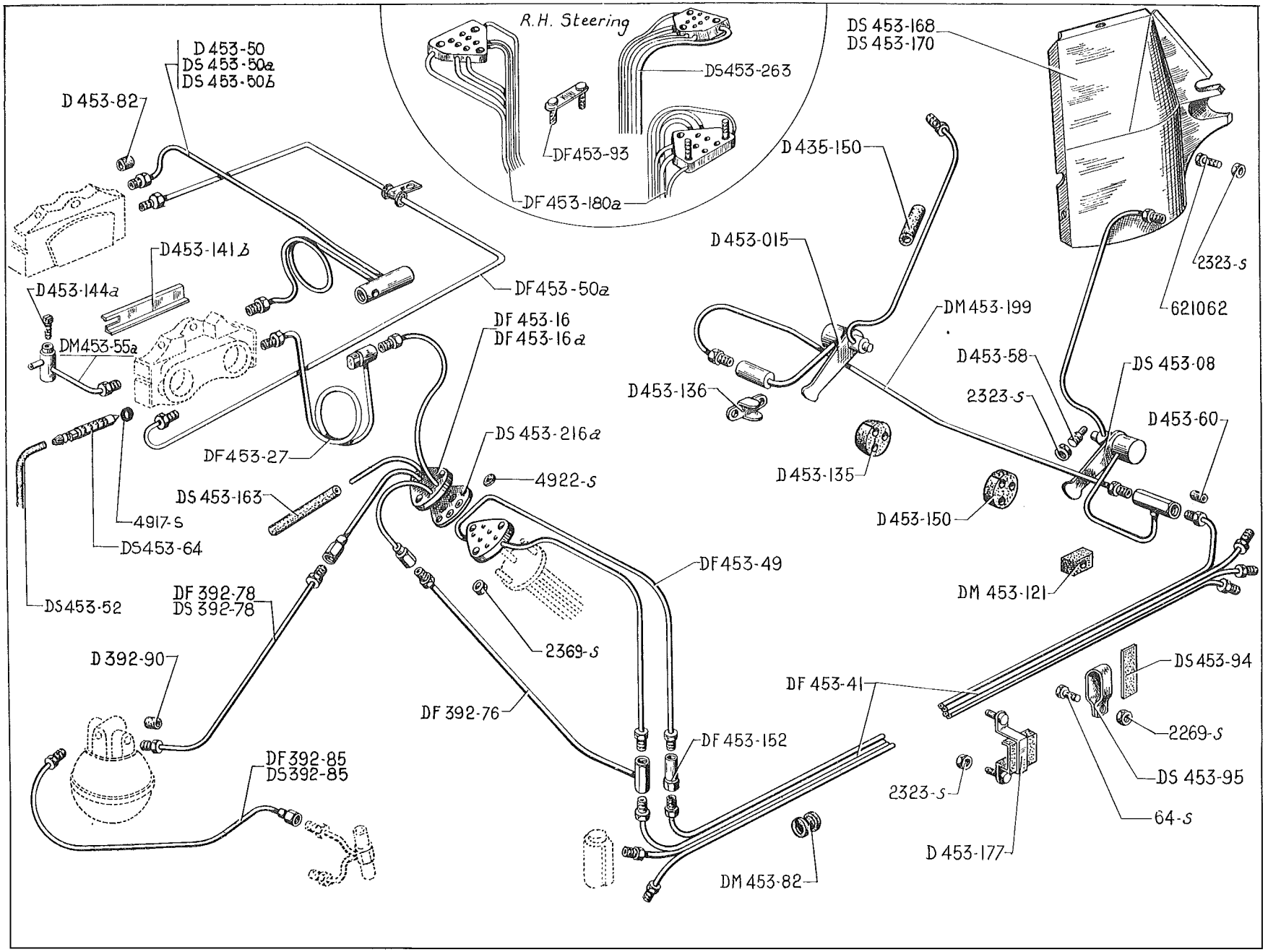

D 453-50
D 453-82
D 453-141 a
D 453-141 b
D 453-144
D 453-144 a
DM 453-55 a
DS 453-55
D 393-94
DS 393-66
D 453-44
DS 453-44
DS 453-216 a
D 453-130
D 453-60
4912-S
4922-S
D 453-138
D 453-49
DS 453-49 a
2319-S
2369-S
D 453-159
D 391-102
D 392-90
D 392-86
D 453-16
DS 453-16
D 453-139
614009
D 391-119
D 435-150
D 453-010
D 453-010 a
D 453-015
D 453-136
D 453-135
D 453-150
D 453-199
DM 453-199
D 453-58
2323-S
D 453-08 a
DS 453-08
DS 453-168
DS 453-170
125-S30
D 453-60
D 453-173
DS 453-94
DS 453-95
64-S
2269-S
D 453-149
614007
DS 453-153
D 453-154
D 453-39
DS 453-39
DS 453-39 a
2319-S
2369-S
4922-S
2323-S
D 453-177
2659
D 453-48 a
DS 453-48
DS 453-48 a

NUMBER	DESCRIPTION	No. OFF
	Until July 1960	
D 391-102	Pipe, between pressure control valve and brake accumulators, pipe 4.5 mm diameter.	1
D 391-119	Grommet, rubber, for general rear piping, 42 x 67.5. Until March 1956.	1
D 392-86	Pipe connecting brake accumulators, pipe 4.5 mm diameter.	1
D 392-90	Rubber sleeve, 6 x 11 x 11, for pipe union.	2
DS 393-66	Spacer, rubber, for piping protection, 24 mm diameter, 3 holes 4.7 mm diameter. Since May 1957.	1
D 393-94	Connecting pipe between brake accumulators and distribution unit.	1
D 435-150	Rubber sleeve protecting rear brake pipe, 4 x 9 x 15.	3
D 453-08a	Swivelling pipe complete for left-hand rear brake (with 3-way union). (Arrangement with manual height variation control). Until November 1957.	1
DS 453-08	Swivelling pipe complete for left-hand rear brake.(Arrangement with ID 19 manual height variation control). Since November 1957.	1
D 453-010	*Swivelling pipe complete for right-hand rear brake. Until February 1956. Replaced by D 453-015; order in addition: 1-D 453-199, 1-D 453-82.*	1
D 453-010a	*Swivelling pipe complete for right-hand rear brake (arrangement with manual height variation control). February 1956 - May 1956. Replaced by D 453-015; order in addition: 1-D 453-199, 1-D 453-82.*	1
D 453-015	Swivelling pipe complete for right-hand rear brake (with 2-way union). Since May 1956.	1
D 453-16	Pipe assembly between accumulator and pedal gear, 4 pipes, 6.35 diameter, 1 flange. Until April 1957.	1
DS 453-16	Pipe assembly between accumulator and pedal gear, 4 pipes 6.35 diameter, 1 flange fixed at 3 points 6 mm diameter. Since April 1957.	1
D 453-39	*Seal plate (4 pipes) for union of brake and rear suspension piping, 2 holes 26 mm. between centres (R. VI). Until October 1956. Replaced by DS 453-39; order in addition: 4-4922-S.*	1
DS 453-39	Seal plate for union of brake and suspension piping, 4 holes 7.6 mm diameter, 2 fixing holes 26 mm between centres (R. VI). October 1956 - April 1957.	1
DS 453-39a	Seal plate for union of brake and suspension piping, 4 holes 7.6 mm diameter, fixing at 2 points 6 mm diameter (R. VI). Since April 1957.	1
D 453-44	*Seal plate (6 pipes) for flange of brake operating pipe assembly, 2 fixing holes 31 mm. between centres (R. VI). Until June 1956. Replaced by DS 453-44; order in addition: 6-4912-S.*	2
DS 453-44	Seal plate for flange of brake operating pipe assembly, 6 holes 8.3 mm diameter, 2 fixing holes 31 mm between centres (R. VI). June 1956 - April 1957.	2
D 453-48a	Rear piping, general for brake and suspension systems. (Arrangement with manual height variation control) Until April 1957.	1
DS 453-48	Rear piping, general for brake and suspension systems, 1 flange with 6 mm diameter stud. April 1957 - November 1957.	1
DS 453-48a	Rear piping, general for brake and suspension systems. (Arrangement with ID 19 manual height variation control). Since November 1957.	1
D 453-49	Piping, general (front part) for brake and suspension systems: 2 flanges. 3 pipes 4.5 mm diameter. 1 pipe 6.35 mm diameter. Until April 1957.	1
DS 453-49a	Rear piping, general (front part) for brake and suspension systems, 1 flange fixing at 2 points 6 mm diameter, 1 flange fixing at 3 points 6 mm diameter. Since April 1957.	1
D 453-50	Piping for front brakes, 2 pipes 4.5 mm diameter, 1 3-way union.	1
DM 453-55a	*Bleed pipe with union for right-hand brake unit. Replaced by DS 453-64; order in addition: 1-DS 453-52 (R. VI).*	1
DS 453-55	*Bleed pipe with union for left-hand brake unit. Until March 1956. Replaced by DS 453-64; order in addition: 1-DS 453-52 (R. VI).*	1
D 453-58	Screw, 5 diameter x 21.5 long, locking rear swivelling union.	2
D 453-60	Rubber sleeve for pipe union, 6.5 x 10 x 11: - for rear piping, general. - for pipe assembly, accumulator to pedal gear.	 1 2
D 453-82	Rubber sleeve for pipe union, 4.5 x 6.5 x 11.	As nec.
DS 453-94	Rubber pad, 20 x 50 x 2, under clip retaining rear general piping. Since July 1956.	1
DS 453-95	Clip retaining rear general piping. Since July 1956.	1

NUMBER	DESCRIPTION	No. OFF
D 453-130	Sealing sleeve for piping on scuttle panel, left side, internal diameter 40 x 47.	1
D 453-135	Sealing plug, rubber, on rear wheel arch : - 2 holes 4.5 diameter. - 1 hole 8 diameter.	2
D 453-136	Yoke retaining rear swivelling piping 29 mm between centres.	2
D 453-138	Grommet, rubber, protecting piping on rear sidemember of front unit.	1
D 453-139	Block, rubber, retaining piping, 6 holes.	1
D 453-141a	Support for bleed pipe on left-hand front brake unit. Until March 1956.	1
D 453-141b	Support for bleed pipe on right-hand front brake unit.	1
D 453-144	*Bleed screw for front brake unit, threaded 5 dia. x 75 pitch, 22 long, plain portion 3 mm. Until March 1956. Replaced by D 453-144a.*	2
D 453-144a	Bleed screw for front brake unit, right-hand, threaded 5 diameter x 75 pitch, plain portion 4 mm. Since March 1956.	1
D 453-149	Rubber sleeve protecting rear general piping under centre pillar, 15 x 20 x 80.	1
D 453-150	Block, rubber, retaining rear piping, 35 mm diameter, 20 mm thick.	1
DS 453-153	Retaining plate for rear general piping (front part) 44 mm between centres (with half clip).	1
D 453-154	Rubber pad for protecting rear general piping (front part), 15 x 48.5	1

NUMBER	DESCRIPTION	No. OFF
D 453-159	Rubber sleeve protecting rear general piping (front part), 5 x 11 x 60.	1
DS 453-168	*Shield protecting swivelling piping for rear brake, left-hand. Replaced by DS 453-168a.*	1
DS 453-170	*Shield protecting swivelling piping for rear brake, right-hand. Replaced by DS 453-170a.*	1
D 453-173	Sleeve protecting rear general piping on left-hand rear gusset on jack support tube, 50 mm long. March 1956 - November 1957.	1
D 453-177	Clamp with rubber for securing rear general piping, 53 mm between centres. Since March 1956.	1
D 453-199	Connecting pipe with unions between 3-way union and 2-way union for rear swivelling piping. May 1956 - November 1957.	1
DM 453-199	Connecting pipe 4.5 mm diameter between 3-way union and 2-way union for rear brake, right-hand (arrangement with ID 19 manual height variation control). Since November 1957.	1
DS 453-216a	Seal plate for brake control pipe assembly flange, 6 holes 7.6 mm diameter, fixing at 3 points 6 mm diameter (R. VI). Since April 1957.	2
64-S	Screw, round head, 4 diameter x 12.5 long, securing clip retaining rear general piping (R. III). Since July 1956.	1
125-S 30	Screw, round head, pointed, 5 diameter x 15 long, securing shield protecting swivelling piping (R. III). Since October 1956.	6

NUMBER	DESCRIPTION	No. OFF
2.269-S	Nut, hex., 4 diameter x 75 pitch, securing clip for rear general piping (R. III). Since July 1956.	1
2.319-S	Nut, hex., 5 diameter x 75 pitch (R. III) securing flange : - for rear general piping. - for brake control pipe assembly. Until April 1957.	 2 2
2.323-S	Nut, hex., 5 diameter x 75 pitch (R. III): - for screw locking rear swivelling union. - for plate securing rear general piping. Since March 1956. - for shield protecting swivelling piping. Since October 1956.	 2 2 4
2.369-S	Nut, hex., 6 diameter x 100 pitch (R. III) securing: - brake control pipe assembly. - rear general piping. Since April 1957.	 2 2
2.659	Screw, hex. head, 5 diameter x 13 long, securing plate retaining rear general piping (R. III).	2
4.912-S	Ring seal, 4.9 x 8.7 x 1.9, for seal plate DS 453-44 (R. VI). Until April 1957.	12
4.922-S	Ring seal, 4.2 x 8 x 1.9, for seal plate DS 453-39 (R. VI). Since October 1956. For seal plate DS 453-216a. Since April 1957.	4 12
614.007	Clip tightening sleeve protecting rear general piping, 190 mm long (R. VI).	1
614.009	Clip for plate retaining piping, 395 mm long (R. VI).	1

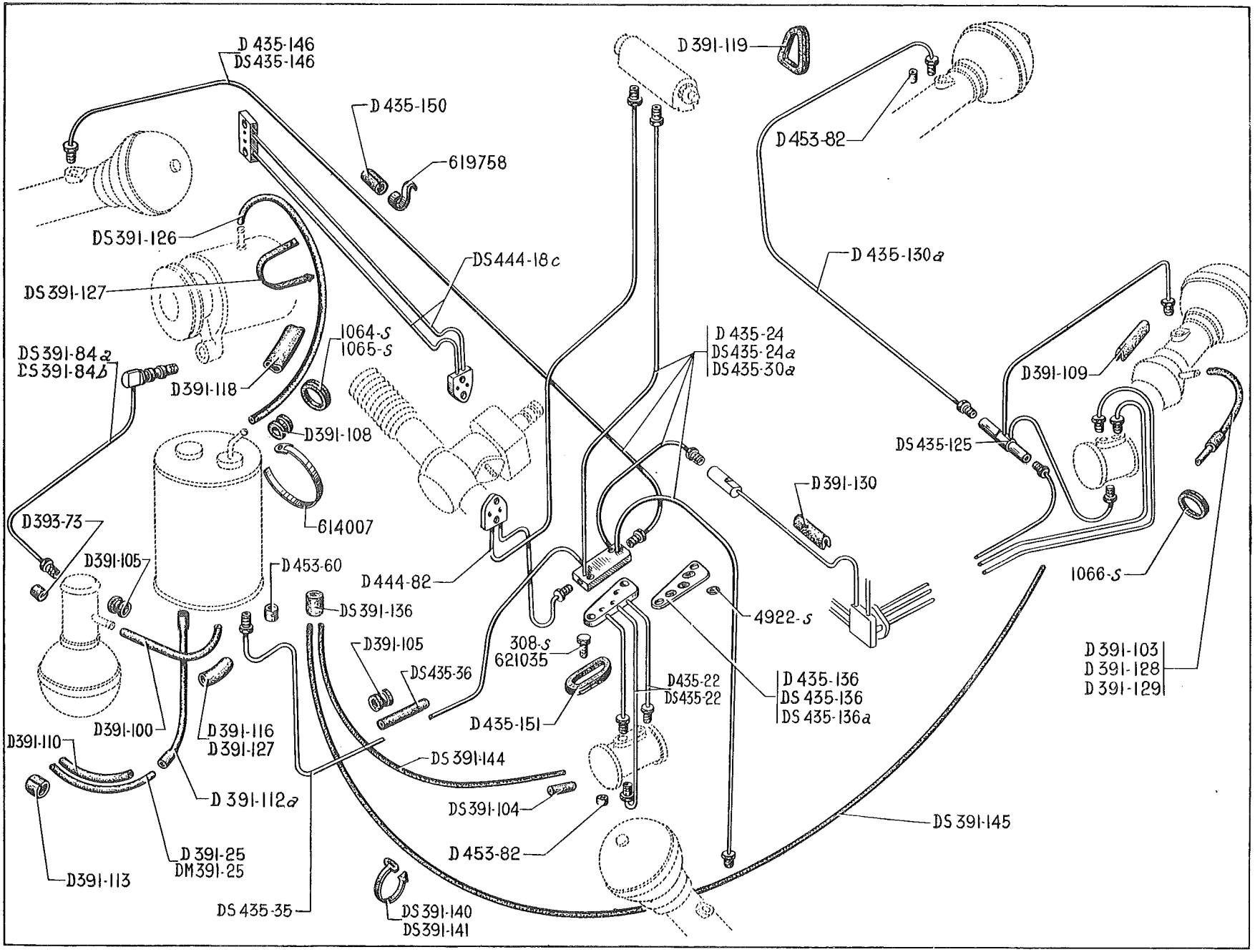

R.H. Steering
DS453-263
DF453-93
DF453-180a
D453-50
DS453-50a
DS453-50b
D453-82
D453-141b
D453-144a
DM453-55a
DF453-50a
DF453-27
DF453-16
DF453-16a
DS453-216a
4922-S
DS453-163
4917-S
DS453-64
DS453-52
DF392-78
DS392-78
D392-90
DF392-85
DS392-85
2369-S
DF392-76
DF453-49
DF453-152
DM453-82
DS453-168
DS453-170
D435-150
D453-015
DM453-199
D453-136
D453-135
D453-58
2323-S
DS453-08
D453-60
D453-150
DM453-121
621062
2323-S
DF453-41
DS453-94
2269-S
DS453-95
64-S
2323-S
D453-177

NUMBER	DESCRIPTION	No. OFF
	SINCE JULY 1960	
DF 392-76	Feedpipe for rear brake, one 3-way union, one screwed union.	1
DF 392-78	Connecting pipe from brake accumulator to pedal gear, (brake accumulator side), two screwed unions. Until September 1962.	1
DS 392-78	Connecting pipe from brake accumulator to pedal gear (brake accumulator side). Since September 1962.	1
DF 392-85	Feedpipe for brake accumulator, one 2-way union, one screwed union. Until September 1962.	1
DS 392-85	*Feedpipe for brake accumulator. September 1962 - December 1963. Replaced by DS 392-85a; order in addition: 1-DF 435-30a.*	1
DS 392-85a	Feedpipe for brake accumulator, 2 screwed unions. Since December 1963.	1
D 392-90	Rubber sleeve, 6 x 11 x 11, for piping from brake accumulator to pedal gear.	1
DX 394-134	Pipe assembly, right-hand, connecting brake control. R.H. steering. Since July 1965.	1
DX 394-135	Pipe assembly, left-hand, connecting brake control. R.H. steering. Since July 1965.	1
D 435-150	Sleeve, rubber, protecting rear brake pipe, 4 x 9 x 15.	1
DS 453-08	Swivelling piping complete for rear brake, left-hand.	2
D 453-015	Swivelling piping complete for rear brake, right-hand.	1
DF 453-16	Pipe assembly between brake accumulator and pedal gear (1 flange, 2 screwed unions, 2 2-way unions). Since September 1960.	1
DF 453-16a	Pipe assembly between brake accumulator and pedal gear, (1 flange, 1 screwed union, 2 2-way unions, 1 pipe). Since September 1960.	1
DF 453-27	Feedpipe for front brake, 1 2-way union, 1 screwed union. Manual gear change control.	1
DF 453-41	General piping for rear system (rear part). - 8 screwed unions.	1
DF 453-49	General piping for brake and suspension system (front part). - 1 flange. - 2 screwed unions.	1
D 453-50	Piping for front brake. - 2 pipes. - 1 3-way union. Hydraulic drive. Until September 1962.	1
DF 453-50a	Piping for front brake, 2 screwed unions. Manual gear change control.	1
DS 453-50a	Piping for front brakes, 2 pipes, 1 3-way union. Hydraulic control. Since September 1962.	1
DS 453-50b	Piping for front brakes. Hydraulic control. R.H. steering.	1
DS 453-52	Piping, flexible, 5 x 7 x 400 for front brake bleed screw (R. VI). Since September 1960.	1
DM 453-55a	*Bleed pipe for front brake. Until September 1960. Replaced by DS 453-64; order in addition: 1-DS 453-52 (R. VI).*	1
D 453-58	Screw, 5 diameter x 21.5 long, locking rear pivoting union.	2
D 453-60	Sleeve, rubber, for pipe union, 6.5 x 10 x 11.	As nec.
DS 453-64	Bleed screw, for front brake, with union, screwed 9 x 125 x 38 mm long. Since September 1960.	1
D 453-82	Sleeve, rubber, for pipe union, 4.5 x 6.5 x 11.	As nec.
DM 453-82	Sleeve, 14 x 19, protecting general piping (R. VI).	3
DF 453-93	Counter plate, for securing support plate of braking circuit assembly, 2 screws, 43 mm.between centres. Hydraulic control. R.H. steering.	2
DS 453-94	Rubber pad, 20 x 50 x 2, under clip retaining rear general piping.	1
DS 453-95	Clip retaining rear general piping.	1
DM 453-121	Protector, rubber, for rear brake swivelling piping, left-hand (R. VI).	1
D 453-135	Sealing plug, rubber, for piping on rear wheel arch (3 holes). Until February 1963.	2
DS 453-135	Sealing plug, rubber, for piping on rear wheel arch, 18 mm inside diameter, 2 holes 4.5 mm, 1 hole 8 mm (R. VI). Since February 1963.	2
D 453-136	Yoke retaining rear swivelling piping. 29 mm between centres.	2
D 453-141b	Support for bleed pipe for front right-hand brake unit. Until September 1960.	1
D 453-144a	Bleed screw for front brake unit, threaded 5 diameter x 75 pitch. Until September 1960.	1
D 453-150	Block, rubber, retaining rear piping, 35 mm diameter, 20 mm thick.	1
DF 453-152	2-way union for brake piping, threaded 9 diameter x 125 pitch, and 12 diameter x 125 pitch.	1
DS 453-163	Rubber tube, 5 x 11, 980 mm long, connecting pedal gear to reservoir. Since September 1960.	1
DS 453-168	*Shield protecting rear brake piping, left-hand. Until July 1964. Replaced by DS 453-168a.*	1
DS 453-168a	Shield protecting rear left-hand brake piping, with mudguard behind rear wing. Since July 1964.	1

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
DS 453-170	*Shield protecting rear brake piping, right-hand. Until July 1964. Replaced by DS 453-170a.*	1
DS 453-170a	Shield protecting rear right-hand brake piping with mudguard behind rear wing. Since July 1964.	1
D 453-177	Clamp with rubber securing rear general piping.	1
DF 453-180a	Piping, brake feed circuit assembly. Hydraulic control. R.H. steering. Until July 1965.	1
DS 453-263	Piping, connecting brake control piping assembly to feed circuit assembly for brakes. Hydraulic control. R.H. steering. Until July 1965.	1
DS 453-216a	Seal plate for brake control pipe assembly flange, 6 holes 7.6 mm diameter (R. VI).	2
DS 453-263	Piping, connecting brake control piping assembly to feed circuit assembly for brakes. Hydraulic control. R.H. steering.	1
64-S	Screw, round head, 4 diameter x 12.5 long, securing clip retaining rear general piping (R. III).	1
2.269-S	Nut, hex., 4 diameter x 75 pitch, securing clip for rear general piping (R. III).	1
2.323-S	Nut, hex., 5 diameter x 75 pitch (R. III):	
	- for screw locking rear swivelling union.	2
	- securing screen protecting swivelling piping.	5
	- for clip securing rear general piping.	2
2.369-S	Nut, hex., 6 x 100, for securing flange of brake control pipe assembly (R. III).	2
4.917-S	Ring seal, 3.4 x 7.2 x 1.9, for front brake bleed screw (R. VI). Since September 1960.	1
4.922-S	Ring seal, 4.2 x 8 x 1.9, for seal plate of brake control pipe assembly flange (R. VI).	6
621.062	Screw, hex. head, 5 diameter x 14 long, securing shield protecting rear swivelling piping (R. III).	6

The numbers underlined indicate new parts which do not appear on the illustration.


D 435-146
DS 435-146
D 435-150
619758
D 391-119
D 453-82
DS 391-126
DS 444-18 c
D 435-130 a
DS 391-127
1064-S
1065-S
D 435-24
DS 435-24 a
DS 435-30 a
DS 391-84 a
DS 391-84 b
D 391-118
D 391-109
D 391-108
DS 435-125
D 391-130
D 393-73
614007
D 391-105
D 453-60
D 444-82
DS 391-136
4922-S
1066-S
308-S
621035
D 391-103
D 391-128
D 391-129
D 391-105
DS 435-36
D 435-22
DS 435-22
D 435-136
DS 435-136
DS 435-136 a
D 435-151
D 391-100
D 391-116
D 391-127
D 391-110
DS 391-144
D 391-112 a
DS 391-104
DS 391-145
D 453-82
D 391-25
DM 391-25
D 391-113
DS 435-35
DS 391-140
DS 391-141

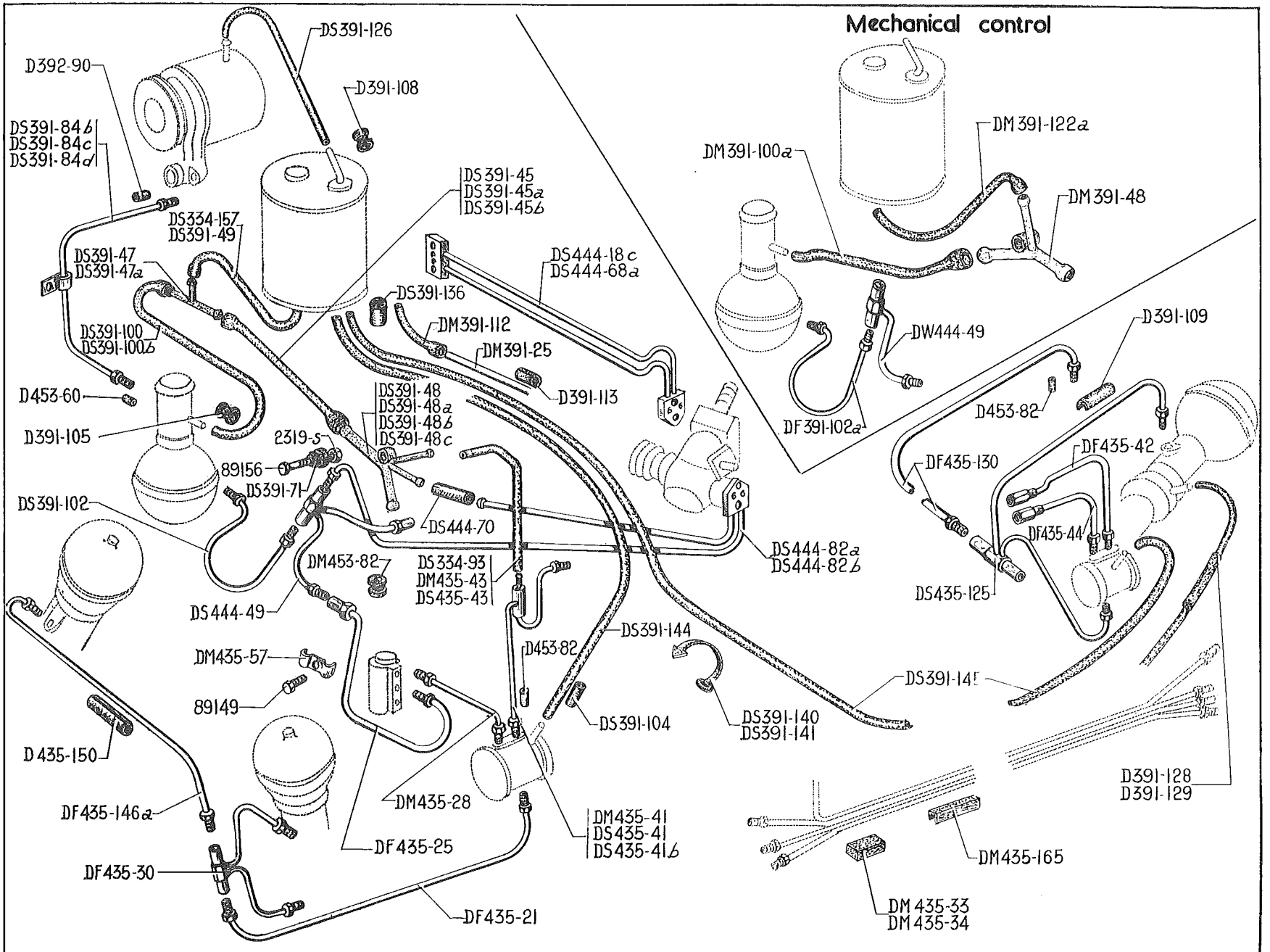
NUMBER	DESCRIPTION	No. OFF
	Until July 1960	
D 391-25	Flexible pipe for suspension overflow return. Until November 1957.	1
DM 391-25	Flexible pipe for suspension overflow return (R. VI). Since November 1957.	1
DS 391-84a	Connecting pipe complete with pivotting spindle between pump and pressure control valve, pipe 6.35 mm diameter (for replacement of 8 mm pipe); order in addition: 1-DS 391-161, 1-DS 392-90.	1
DS 391-84b	Pipe, 6.35 mm diameter between pump and pressure control valve. Since September 1958.	1
D 391-100	Connecting pipe, rubber, from control valve to reservoir, 14 mm diameter, 500 mm long.	1
D 391-103	Sleeve, rubber, protecting overflow return piping, 7 x 13 x 15.	1
DS 391-104	Sleeve, rubber, connecting overflow return on correctors, 8 x 29. Since January 1957.	2
D 391-105	Flexible sleeve under clip tightening connecting pipe between control valve and reservoir, internal diameter 15 mm.	2
	- for suspension return to reservoir. Since May 1958.	2
D 391-108	Flexible sleeve under clip tightening for connecting from reservoir to pump, internal diameter 19 mm.	2
D 391-109	Rubber sleeve protecting piping on support for rear suspension cylinder 48 mm long (R. VI).	2
D 391-110	Protective sleeve between overflow return pipe and reservoir, on flexible union.	1
D 391-112a	Flexible union for overflow return to reservoir, 0.740 mm long.	1
D 391-113	Rubber sleeve, split, securing pipe for suspension overflow return, 8 x 12 x 15.	16
D 391-116	Sleeve, rubber, protecting connecting pipe from control valve to reservoir internal diameter 15.5 mm.	1
D 391-118	Tube, rubber, protecting piping from suspension pump to reservoir. Until July 1958.	1
D 391-119	Grommet, rubber, for overflow return pipe.	1
DS 391-126	Tube, rubber, connecting reservoir to suspension pump, 18 mm diameter, 800 mm long.	1
D 391-127	Protective sleeve on flexible connecting pipe between control valve and reservoir.	1
DS 391-127	Sleeve, rubber, for piping from suspension pump to reservoir, 272 mm long. Since July 1958.	1
D 391-128	Protective sleeve, left side on overflow return pipe from rear suspension cylinder, 250 mm long.	1
D 391-129	Protective sleeve, right side on overflow return pipe from rear suspension cylinder, 390 mm long.	1
D 391-130	Protective sleeve, rubber, for piping on support for mechanical brake control, 40 mm long (R. VI).	1
DS 391-136	Sleeve, rubber, connecting corrector overflow to reservoir, 18 x 42. Since January 1957.	1
DS 391-140	Clip, rubber, for corrector overflow return, 46 mm long. Since January 1957.	3
DS 391-141	Clip, rubber, for corrector overflow return, 77 mm long. Since January 1957.	6
DS 391-144	Pipe, rilsan, for front corrector overflow return, 1200 mm long (R. VI). Since January 1957.	1
DS 391-145	Pipe, rilsan, for rear corrector overflow return, 4200 mm long (R. VI). Since January 1957.	1
D 393-73	Sleeve, rubber, for union, internal diameter 8.5 mm, 12.5 mm long.	As nec.
D 435-22	Pipe assembly for front corrector: - 1 flange. - 3 pipes 4.5 mm diameter. Until September 1957.	1
DS 435-22	Pipe assembly for front corrector, 1 flange, 2 point fixing, threaded 6 diameter x 100 pitch. Since September 1957.	1
D 435-24	Pipe assembly supplying front suspension: - 1 flange. - 3 pipes 4.5 mm diameter. - 1 pipe 6.35 mm diameter. Until September 1957.	1
DS 435-24a	Pipe assembly supplying front suspension, 1 flange, 2 point fixing, 6.5 diameter. September 1957 - May 1958.	1

NUMBER	DESCRIPTION	No. OFF
DS 435-30a	Pipe assembly for front suspension (return pipe in 2 parts). Since May 1958.	1
DS 435-35	Return pipe from suspension to reservoir (1 male union). Since May 1958.	1
DS 435-36	Tube, rubber, connecting suspension return to reservoir and front suspension pipe assembly, internal diameter 5 mm, 80 mm long. Since May 1958.	1
DS 435-125	Pipe assembly connecting rear suspension, left-hand (one 4-way union). Since November 1957.	1
D 435-130a	Pipe connecting general pipe assembly to rear suspension cylinder, right-hand. Pipe 4.5 mm diameter (arrangement with manual height variation control).	1
D 435-136	*Seal plate for suspension feed pipe assembly to front corrector pipe assembly (3 pipes) 2 fixing holes 38 mm. between centres. (R. VI). Until October 1956. Replaced by DS 453-136; order in addition: 3-4922-S.*	1
DS 435-136	Seal plate for suspension feed pipe assembly to front corrector, 3 holes 7.6 diameter, 2 fixing holes 36 mm between centres (R. VI). October 1956 - September 1957.	1
DS 435-136a	Seal plate for suspension feed pipe assembly to front corrector, 2 fixing points 6.5 mm diameter (R. VI). Since September 1957.	1
D 435-146	Feed pipe for front suspension right-hand: - Pipe 4.5 mm diameter. Until May 1958.	1
DS 435-146	Feed pipe for front suspension, right-hand. Since May 1958.	1
D 435-150	Sleeve, rubber, protecting front suspension feed pipe, right-hand 4 x 9 x 15: - for corrector overflow return. Since January 1957.	2 1
D 435-151	*Grommet protecting suspension piping. Until September 1957. No longer supplied.*	1
DS 444-18c	Piping controlling rack (on rack): - 2 pipes 4.5 mm diameter. - 2 flanges.	1
D 444-82	Piping controlling rack (between distribution block and rack). - 2 pipes 4.5 mm diameter. - 1 flange.	1
D 453-60	Sleeve, rubber, for union of suspension pipe assembly to reservoir, 6.5 x 10 x 11.	1
D 453-82	Sleeve, rubber, for union 4.5 x 6.5 x 11.	As nec.
308-S	Screw, hex. head, 6 diameter x 25 long, securing seal plate of suspension pipe assembly and front corrector pipe assembly (R. III). Since September 1957.	2
1.064-S	Grommet, rubber, 16 x 32 x 7 on plate retaining piping from suspension pump to reservoir (R. III).	1
1.065-S	Grommet, rubber, 22 x 18 x 8, for connecting pipe from reservoir to suspension pump (R. III).	1
1.066-S	Grommet, rubber, 8 x 18 x 5, for protection of overflow return in rear cylinder support (R. III).	2
4.922-S	Ring seal, 4.2 x 8 x 1.9, for seal plate DS 435-136 (R. VI). Since October 1956.	3
614.007	Clip tightening connecting pipe, 190 mm long (R. VI): - control valve to reservoir. - reservoir to suspension pump.	 2 2
619.758	Clip securing protection sleeve for front suspension feed pipe, right-hand (R. VI).	2
621.035	*Screw, hex. head, 5 diameter x 25 long, securing seal plate for suspension pipe assembly and front corrector pipe assembly (R. IV). Replaced by 89.114 (R. III).*	2

PROTECTIVE PLUGS UNIONS AND PIPE FOR REPAIR OF OVERFLOW RETURN

NUMBER	DESCRIPTION	No. OFF
D 391-57	Rubber plug for pump (outlet side), 16.5 x 22 x 13 (R. VI).	2
D 391-58	Rubber plug for pump (inlet side), 11.5 x 18 x 25 (R. VI).	1
D 391-60	Rubber plug for control valve (return side), 7.5 x 12 x 20 (R. VI).	1

NUMBER	DESCRIPTION	No. OFF
D 391-63	Plug, rubber, for pressure control valve (operating side) and corrector.	5
D 391-88	Plug, rubber, for pressure control valve (inlet side).	1
D 391-111	*Plug, rubber, for pressure control valve (connection with sphere), internal diameter 53·5 mm. (R. VI). No longer supplied.*	1
DS 391-146	Nylon T pipe with 15 mm diameter olive, internal diameter of junction 8 mm for repair of overflow return (R. VI).	As nec.
DS 391-148	Nylon T pipe, internal diameter 8 mm, for repair of overflow return (R. VI).	As nec.
DS 391-149	Nylon Y pipe, internal diameter 8 mm, for repair of overflow return (R. VI).	As nec.
DS 391-150	Nylon T pipe, external diameter of junction 5 mm, internal diameter 8 mm for repair of overflow return (R. VI).	As nec.
DS 391-151	Pipe, rilsan, 6 x 8, for repair of overflow return, 1 m long (R. VI).	As nec.
DS 391-152	Pipe, rilsan, 8 x 10, for repair of overflow return, 1 m long (R. VI).	As nec.
D 433-82	Cap for sphere, threaded 36 diameter x 150 pitch.	1
D 434-70	Cap for suspension cylinder (sphere side), external thread 36 diameter x 150 pitch.	1
D 434-95	*Plug for suspension cylinder (inlet side), external thread 9 diameter 125 pitch. Replaced by D 391–63.*	1
D 435-91	Plug, rubber, for corrector (overflow return) 3 x 8 x 10 (R. VI).	1
D 453-131	Protective cap for 4.5 mm diameter pipe (R. VI).	As nec.
D 453-132	Protective cap for 6.35 mm diameter pipe (R. VI).	As nec.

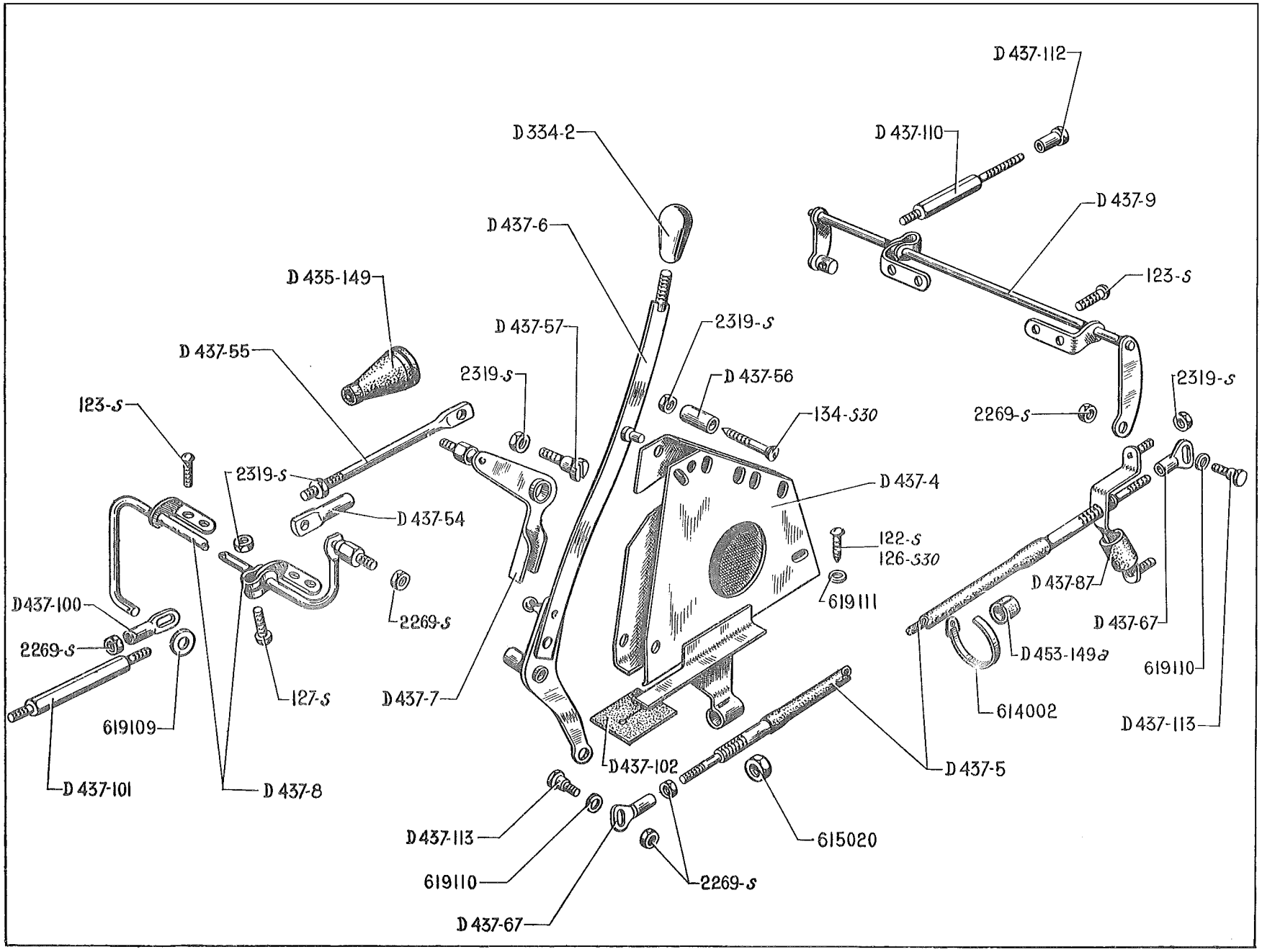

Mechanical control
DS391-126
D392-90
D391-108
DS391-84b
DS391-84c
DS391-84d
DS391-45
DS391-45a
DS391-45b
DS334-157
DS391-49
DS391-47
DS391-47a
DS444-18c
DS444-68a
DS391-136
DM391-112
DM391-25
DS391-100
DS391-100b
D391-113
D453-60
D391-105
DS391-48
DS391-48a
DS391-48b
DS391-48c
2319-S
89156
DS391-71
DS391-102
DS444-70
DS444-82a
DS444-82b
DM453-82
DS334-93
DM435-43
DS435-43
DS444-49
DS391-144
D453-82
DM435-57
89149
DS391-104
DS391-140
DS391-141
DS391-145
D435-150
DF435-146a
DM435-28
DF435-25
DM435-41
DS435-41
DS435-41b
DF435-30
DF435-21
DM391-100a
DM391-122a
DM391-48
DW444-49
DF391-102a
D391-109
D453-82
DF435-130
DF435-42
DF435-44
DS435-125
D391-128
D391-129
DM435-165
DM435-33
DM435-34

NUMBER	DESCRIPTION	No. OFF
	SINCE JULY 1960	
DS 334-93	Pipe, rubber, for corrector return, 7 x 14 between return pipe assembly and 4-way union, 320 mm long. Since October 1963.	1
DS 334-157	Pipe, rubber, 7 x 14 x 460 mm long, from 3-way union to reservoir. Until September 1962.	1
DM 391-25	Flexible pipe for suspension overflow return.	1
DS 391-45	Pipe, rubber, 7 x 14 x 525 mm long, between suspension unions 5-way and 3-way. Until September 1962.	1
DS 391-45a	Rubber pipe between 3-way and 4-way suspension unions, internal diameter 7 mm and 10 mm, length 600 mm. September 1962 - June 1963.	1
DS 391-45b	Rubber pipe between 4-way union and 3-way union (internal diameter 10 mm, length 600 mm). Hydraulic control. Since June 1963.	1
DS 391-47	3-way union for suspension (3 pipes). Until September 1962.	1
DS 391-47a	Union, 3-way for suspension (nylon), 11 mm diameter (R. VI). Hydraulic control. Since September 1962.	1
DM 391-48	*Union, (nylon), 3-way, for suspension (2 tubes 11 mm diameter, 1 tube 6.5 mm diameter) (R. VI). Manual gear change control. Until February 1964. Replaced by DM 391-48a; order in addition: 1-DS 334-93, 1-DS 435-41b.*	1
DM 391-48a	Union, (nylon), 3-way, for suspension (2 tubes 11 mm diameter, 1 tube 8 mm diameter) (R. VI). Manual gear change control. Since February 1964.	1
DS 391-48	5-way union for suspension (2 pipes). Until September 1960.	1
DS 391-48a	*4-way union for suspension (2 pipes). September 1960 - June 1963. Replaced by DS 391-48c (R. VI). Order in addition: 1-DS 391-45b, 1-DS 314-195, 1-DS 334-93, 1-DS 435-41b, 1-DS 444-82b.*	1
DS 391-48b	*4-way union (nylon), for suspension (2 pipes 11 mm diameter, 2 pipes 6.5 mm diameter) (R. VI). Hydraulic control. June 1963 - October 1963. Replaced by DS 391-48c; order in addition: 1-DS 334-93, 1-DS 435-41b.*	1
DS 391-48c	4-way union (nylon) for suspension (2 pipes 11 mm diameter, 1 pipe 8 mm diameter, 1 pipe 6.5 mm diameter). Hydraulic control. Since October 1963. (R. VI).	1
DS 391-49	Rubber pipe for 3-way union to reservoir, internal diameter 7 mm and 10 mm, length 320 mm. Since September 1962. Hydraulic control.	1
DS 391-71	Rubber block supporting 4-way union (22 and 32 mm diameter x 19 high). September 1960 - July 1965.	1
DS 391-84b	Pipe between pump and control valve. September 1960 - September 1962.	1
DS 391-84c	*Pipe between high pressure pump and pressure control valve. Until September 1960. Replaced by DS 391-84b.*	1
DS 391-84d	Connecting pipe between pump and pressure control valve. Since September 1962.	1
DM 391-100a	Tube, rubber, 7 x 14, connecting pressure regulator to 3-way union, 7 mm and 10 mm internal diameter x 235 mm long. Manual gear change control.	1
DS 391-100	Pipe, rubber, 7 x 14 x 140 mm long, connecting control valve to 3-way union. Until September 1962.	1
DS 391-100b	Rubber pipe connecting pressure control valve to 3-way union, internal diameter 7 mm and 10 mm elbowed at 860 mm. Since September 1962. Hydraulic control.	1
DF 391-102a	Connecting pipe between control valve and distribution block, (control valve side). Since September 1962.	1
DS 391-102	Connecting pipe between control valve and distribution block (control valve side). Until September 1962.	1
DS 391-104	Sleeve, rubber, for junction on corrector for overflow return, 8 x 29.	2
D 391-105	Flexible sleeve under clip tightening connecting pipes, internal diameter 15 mm.	As nec.
D 391-108	Flexible sleeve under clip for rubber union for overflow return, internal diameter 19 mm.	1
D 391-109	Sleeve, rubber, protecting pipe on support for suspension cylinder, 48 mm long (R. VI).	2
DM 391-112	Union, rubber, for overflow return to reservoir, internal diameters 7 and 11, length 880 mm.	1
D 391-113	Bush, rubber, split, securing pipe for overflow return, 8 x 12 x 15.	12
DM 391-122a	Tube, rubber, 7 x 14 between 3-way union and reservoir, 7 mm and 10 mm internal diameter x 945 mm long. Manual gear change control.	1
DS 391-126	Pipe, rubber, for connecting reservoir to pump, 780 mm long (with linen sleeve).	1
D 391-128	Protecting sleeve, left-hand, on overflow return pipe from rear suspension cylinder, 250 mm long.	1
D 391-129	Protecting sleeve, right-hand, on overflow return pipe from rear suspension cylinder, 390 mm long.	1
DS 391-136	Sleeve, rubber, connecting corrector overflow return pipe on reservoir, 18 x 42.	1

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
DS 391-140	Clip, rubber, for corrector overflow return, 46 mm long.	9
DS 391-141	Clip, rubber, for corrector overflow return, 77 mm long.	4
DS 391-144	Pipe, Rilsan, for front corrector overflow return, 1200 mm long (R. VI).	1
DS 391-145	Pipe, Rilsan, for rear corrector overflow return, 4200 mm long (R. VI).	1
D 392-90	Sleeve, rubber, 6 x 11 x 11, for pipe union between pump and control valve.	1
DX 394-48	Rubber pad holding 4-way union, 32 mm and 19 mm diameter x 19 mm high. Since July 1965.	1
DX 394-120	Pipe assembly for corrector overflow return, front and rear, 1-3 way union, 1-2 way union, 1 screwed union, (with output check) Since July 1965.	1
DX 394-121	Feedpipe for front suspension, right and left-hand. Since July'65.	1
DX 394-122	Feedpipe for front corrector. Since July 1965.	1
DF 435-21	*Feedpipe for front suspension, right and left-hand, 2 screwed unions. Until October 1964. Replaced by DW 435-21.*	1
DW 435-21	Feedpipe for front suspension, right and left-hand, 2 screwed unions (fitting with wide tread tyres). October 1964 - July 1965.	1
DF 435-25	Pipe connecting control valve to distribution block (distribution block side). 1 2-way union. 1 screwed union.	1
DM 435-28	Feedpipe for front corrector. Until July 1965.	1
DF 435-30	*Feedpipe assembly for front suspension, left-hand:* *- 1 4-way union.* *- 2 screwed unions.* *Until December 1963.* *Replaced by DF 435-30a; order in addition: 1-DS 392-85a.*	1
DF 435-30a	Feedpipe assembly for front suspension, left-hand: - 1 4-way union. - 1 2-way union. - 1 screwed union. Since December 1963.	1
DM 435-33	Closing plug for lateral cross-member, left-hand, 60x40x35(R. VI)	1
DM 435-34	Closing plug for lateral cross-member, right-hand, 60 x 50 x 40 (R. VI).	1
DM 435-41	Pipe assembly for corrector overflow return: - 1 3-way union. - 1 2-way union. - 1 screwed union. July 1961 - June 1963. Replaces previous type; order in addition: 1-DM 435-43.	1
DS 435-41	Pipe assembly for corrector overflow return (1 3-way union with 6.5 mm pipe, 1 2-way union, 1 screwed union). June 1963 - October 1963.	1
DS 435-41b	Pipe assembly for corrector overflow return (1 3-way union with pipe 8 mm diameter, 1 2-way union, 1 screwed union). October 1963 - July 1965.	1
DF 435-42	Pipe for overflow return from rear corrector (rear part): - 1 2-way union. - 1 screwed union.	1
DM 435-43	Pipe for overflow return from correctors with 3-way union and 2 screwed unions. July 1961 - June 1963. Replaces previous type; order in addition: 1-DM 435-41.	1
DS 435-43	Rubber pipe, 5 x 11, for overflow return from correctors between pipe assembly return and 4-way union, length 310 mm. June 1963 - October 1963.	1
DF 435-44	Feedpipe for rear corrector: - 1 2-way union. - 1 screwed union.	1
DM 435-57	Clip, double, securing pipe from control valve with corrector pipe.	1
DS 435-125	Pipe assembly connecting rear suspension, left-hand: 1 4-way union.	1
DF 435-130	Feedpipe for rear suspension, right-hand: - 2 screwed unions.	1
DF 435-146a	Feedpipe for front suspension, right-hand: - 2 screwed unions.	1
D 435-150	Sleeve, rubber sealing, protecting feedpipe of front suspension, 4 x 9 x 15.	3
DM 435-165	Sleeve rubber, protecting piping of suspension, 147 mm long.	2
DS 444-18c	Piping, controlling rack. L.H. steering.	1
DS 444-49	Connecting pipe (feed for steering): - 1 4-way union. - 1 2-way union. - 1 screwed union. Hydraulic control.	1
DW 444-49	Connecting pipe (feed for steering): - 1 3-way union. - 1 screwed union. Manual gear change control.	1 1
DS 444-68a	Piping, controlling rack, R.H. steering.	1
DS 444-70	*Rubber pipe, 5 x 11, connecting steering pipe assembly to 4-way union, 150 mm long. Since June 1963. Replaced by DS 314-195.*	1
DS 444-82a	Piping controlling rack. - 2 screwed unions. - 1 flange. Until June 1963.	1
DS 444-82b	Piping controlling rack, (1 screwed union, 1 pipe 6.35 mm diameter, 1 flange). Since June 1963.	1
D 453-60	Sleeve, rubber, 6.5 x 10 x 11, for union of pipe between pump and control valve.	1
D 453-82	Sleeve, rubber, for union, 4.5 x 6.5 x 11.	As nec.
DM 453-82	Ring, 14 x 19, for protecting piping for suspension (R. VI).	3
2.319-S	Nut, hex., 5 diameter x 75 pitch, securing 4-way union (R. III). Since September 1960.	1
89.149	Screw, hex. head, 5 diameter x 18 long, for double plate, securing pipe for control valve (R. III).	1
89.156	Screw, hex. head, 5 diameter x 40 long, securing 4-way union (R. III). Since September 1960.	1

The numbers underlined indicate new parts which do not appear on the illustration.


D 437-112
D 437-110
D 334-2
D 437-9
D 437-6
123-S
D 435-149
2319-S
D 437-57
D 437-55
2319-S
D 437-56
2319-S
123-S
134-S30
2269-S
2319-S
D 437-4
2319-S
D 437-54
122-S
126-S30
D 437-87
D437-100
619111
2269-S
D 437-67
2269-S
D 453-149a
127-S
619110
D 437-7
614002
619109
D 437-113
D 437-101
D 437-8
D437-102
D 437-5
615020
D 437-113
619110
2269-S
D 437-67

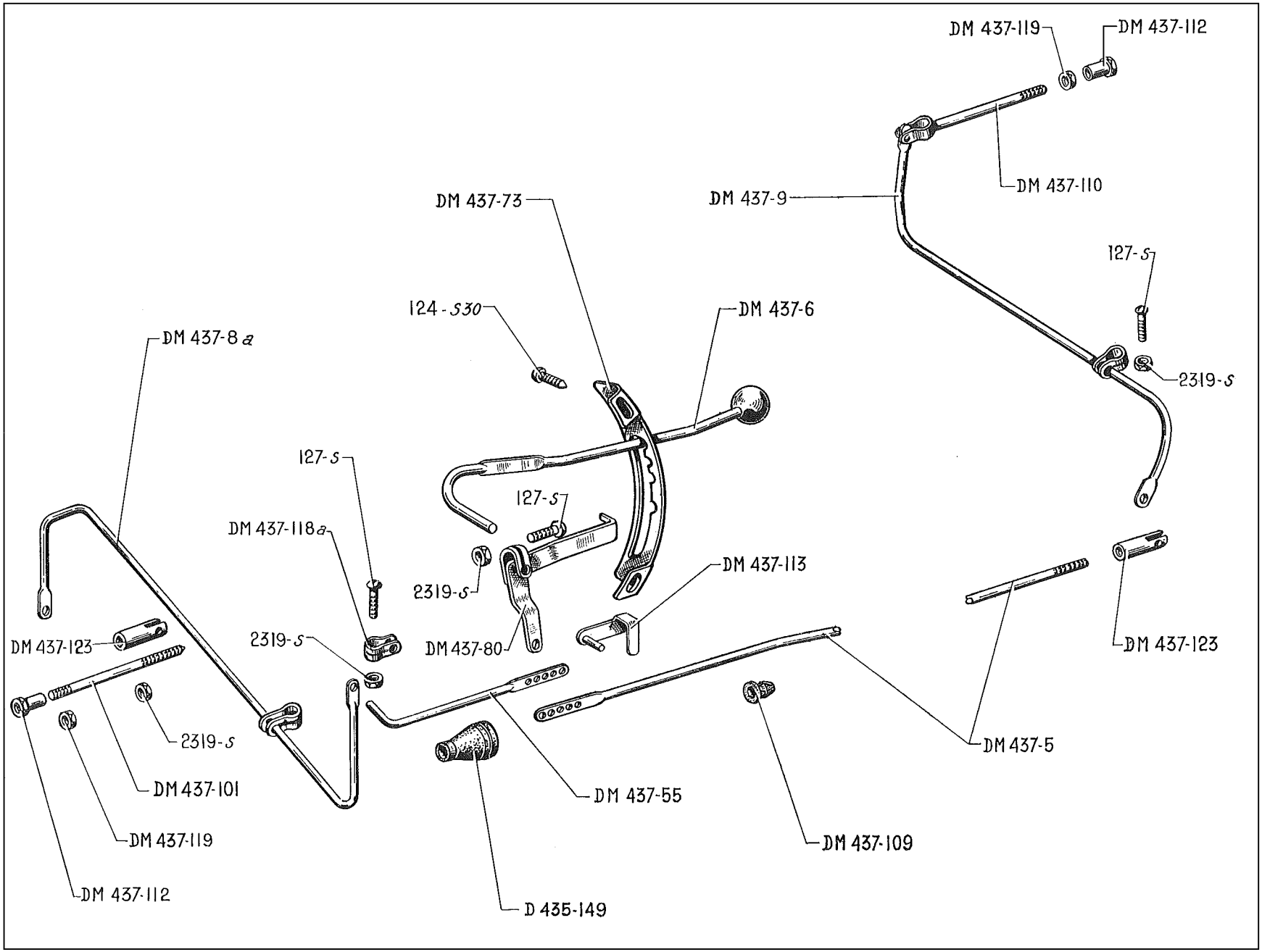
212-HEIGHT VARIATION CONTROL

NUMBER	DESCRIPTION	No. OFF
	February 1956 – November 1957	
D 334-2	Knob for hand control lever, tapped 6 diameter 100 pitch (R.VI).	1
D 435-149	Sealing sleeve on adjustable control rod 6 x 36 x 60.	1
D 437-4	Support for control lever.	1
D 437-5	Control cable, flexible, 2189 mm. long, threaded 4 diameter 75 pitch (R.VI).	1
D 437-6	Manual height control lever.	1
D 437-7	Relay lever, front, for control.	1
D 437-8	Front operating torsion rod.	1
D 437-9	Rear operating torsion rod.	1
D 437-54	End piece for adjustable control rod, threaded 5 diameter 75 pitch 44 mm. long.	1
D 437-55	Control rod, adjustable, 131 mm. long, threaded 5 diameter 75 pitch, (between front relay lever and front torsion rod).	1
D 437-56	*Distance piece, 5.25 x 8.1 x 22, for lever support. No longer supplied.*	2
D 437-57	Pivot pin for front relay control lever, threaded 5 diameter 75 pitch.	1
D 437-67	End piece for flexible control, threaded 4 diameter, 75 pitch.	2
D 437-87	Support, rear for flexible control.	1

NUMBER	DESCRIPTION	No. OFF
D 437-100	End piece for adjustable rod to front corrector, threaded 5 diameter 75 pitch.	1
D 437-101	Control rod adjustable for front corrector, 80 mm. long, threaded 5 diameter 75 left hand and right hand pitch.	1
D 437-102	*Sealing plate, rubber for control (30 x 48 x 1). No longer supplied.*	1
D 437-110	Rod, adjustable, connecting control lever to rear corrector, threaded 4 diameter 75 pitch, 79 mm. long.	1
D 437-112	Nut, 4 diameter, 75 pitch, for locking rear corrector control lever on adjustable rod, 10 mm. long.	1
D 437-113	Pivot pin securing end of flexible cable on front and rear lever, threaded 4 diameter, 75 pitch.	2
D 453-149a	*Sleeve, rubber protecting pipe assembly with flexible height variation control, 15 x 20 x 15. Since August 1956. No longer supplied.*	2
122-S	Screw, round head 5 diameter 7.5 long securing support for control lever (R.III).	2
123-S	Screw, round head, 5 diameter 10 long (R.III) securing: - front torsion rod on lateral crossmember. - support for rear torsion rod.	 4 4
126-S-30	Screw, round head, 5 diameter 18 long securing support for control lever (R.III).	1
127-S	Screw, round head, 5 diameter 20 long securing tightening clip on front and rear torsion rods (R.III).	2

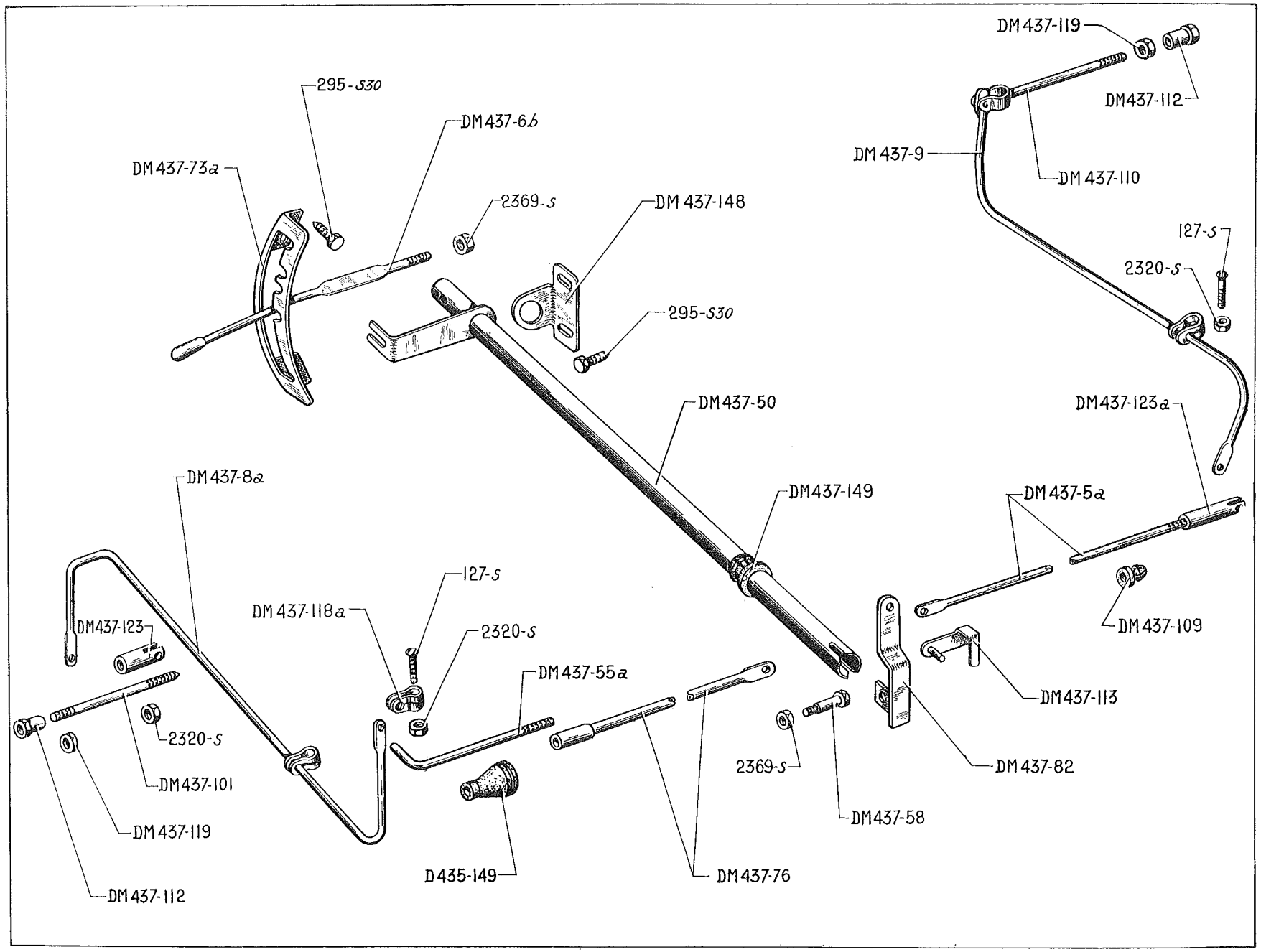
NUMBER	DESCRIPTION	No. OFF
134-S 30	Screw, round head, pointed 5 diameter 37.5 long securing control lever and distance piece on support (R. III).	2
2.269-S	Nut, hex. 4 diameter 75 pitch (R. III) securing: - adjustable rod on front relay lever - end of adjustable rod on front torsion rod. - flexible cable. - flexible cable end piece on front and rear levers. - lever operating rear corrector on adjustable rod.	 2 2 2 2 1
2.319-S	Nut, hex. 5 diameter 75 pitch (R. III) securing: - lever support. - control lever. - front relay lever. - adjustable rod. - clip for front and rear torsion rods. - rear support for flexible cable on gusset.	 2 1 1 2 2 2
614.002	Clip securing piping assembly sleeve 220 mm long (R. VI). Since August 1956.	2
615.020	Nut, hex. 8 diameter 100 pitch, securing flexible control on supports (R. II).	4
619.109	*Washer, 6.5 x 12 x 1.5 locking end piece on front torsion rod (R. II). No longer supplied.*	1
619.110	Washer, 5.25 x 12 x 0.8 for pin securing flexible cables on front and rear levers (R. II).	2
619.111	*Washer, 5.5 x 16 x 5, securing support for control lever on lateral scuttle panel (R. VI). No longer supplied.*	1

214-HEIGHT VARIATION CONTROL (LEFT-HAND STEERING)



NUMBER	DESCRIPTION	No. OFF
	Since November 1957	
D 435-149	Sleeve, rubber, sealing adjustable control rod 6 x 36 x 60.	1
DM 437-5	Rod, rear, connecting manual height variation control 2170 mm long.	1
DM 437-6	Lever with knob for manual height variation control.	1
DS 437-6	Height control lever with knob, (covered white) PALLAS.	1
DM 437-8a	Front torsion rod complete for manual height variation control.	1
DM 437-9	Rear torsion rod complete for manual height variation control.	1
DM 437-55	Rod, adjustable between front torsion rod and manual height variation control.	1
DM 437-73	Quadrant for manual height variation control lever.	1
DM 437-80	Relay lever for manual height variation control.	1
DM 437-101	Front connecting rod for manual height variation control, threaded 5 diameter 75 pitch, length 81 mm.	1
DM 437-109	Bearing, nylon for rear connecting rod for manual height variation control (for 8 mm. diameter hole) (R.VI).	4
DM 437-110	Rod with yoke connecting rear manual height variation control, 96 mm. long.	1
DM 437-112	Nut, 5 diameter 75 pitch locking front and rear connecting rods for manual height variation control, 11.5 mm. long (R.VI).	2
DM 437-113	Connecting pin on manual height control lever.	1
DM 437-118a	Clip, lateral, for front torsion rod for manual height variation control.	1
DM 437-119	Locknut 5 diameter, 75 pitch locking front and rear connecting rods for manual height variation control (R.VI).	2
DM 437-123	Yoke for front and rear connecting rods for manual height variation control, threaded 5 diameter 75 pitch, length 35 mm.	2
124-S-30	Screw, round head, 5 diameter 10 long, securing sector on lateral scuttle panel (R.III).	2
127-S	Screw, round head 5 diameter 20 long (R.III) securing:	
	- tightening clip on lever with knob.	1
	- tightening clip on front and rear torsion rods.	2
2.319-S	Nut, hex. 5 diameter 75 pitch (R.III) securing:	
	- front connecting rod on yoke.	1
	- tightening clip on front and rear torsion rods.	2
	- tightening clip on lever with knob.	1

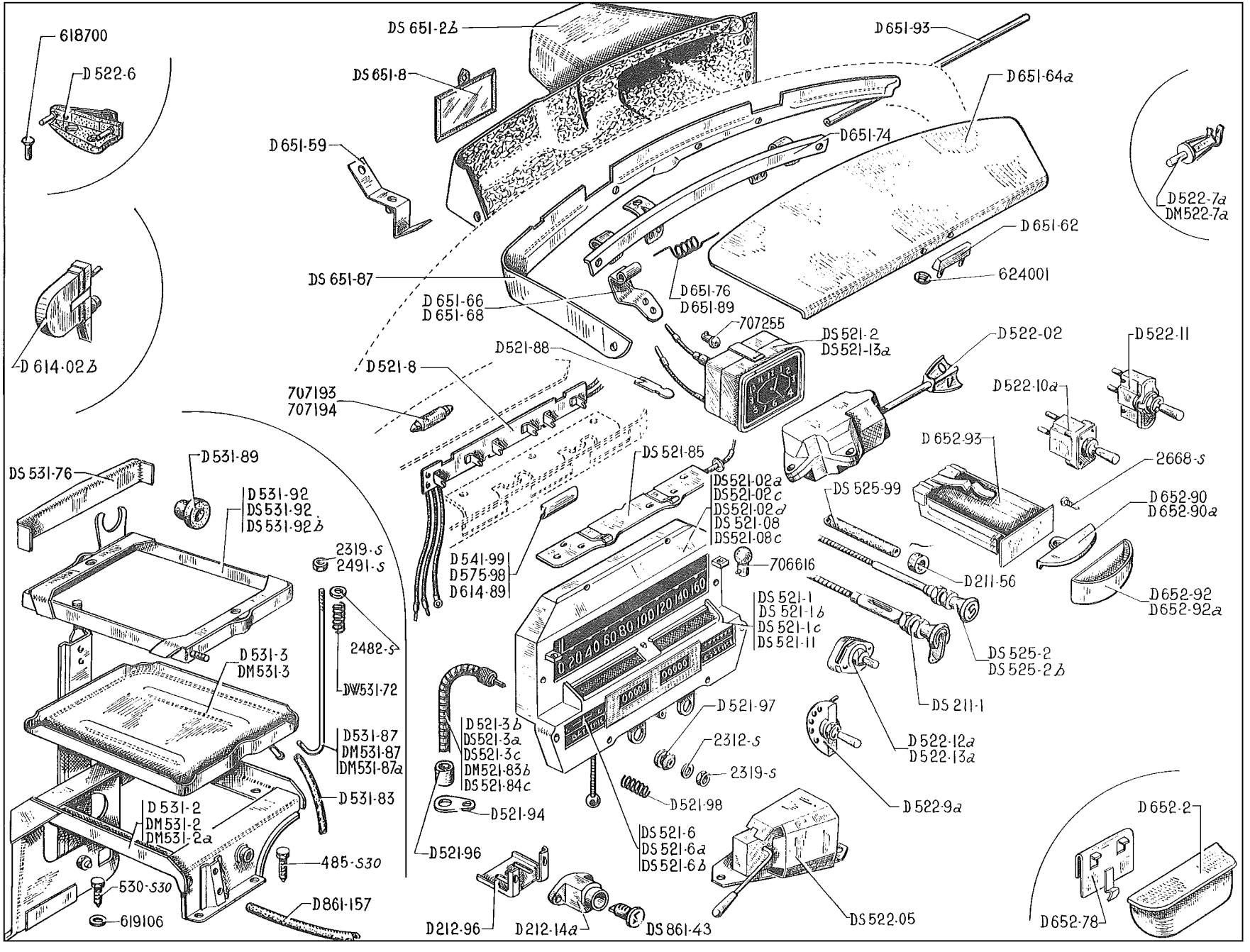
The numbers underlined indicate new parts which do not appear on the illustration.


DM437-119
DM437-112
295-S30
DM437-66
DM437-73a
2369-S
DM437-148
DM437-9
DM437-110
127-S
2320-S
295-S30
DM437-50
DM437-123a
DM437-8a
DM437-149
DM437-5a
DM437-123
127-S
DM437-118a
2320-S
DM437-109
DM437-55a
DM437-113
2320-S
DM437-101
2369-S
DM437-82
DM437-119
DM437-58
D435-149
DM437-76
DM437-112

216-HEIGHT VARIATION CONTROL (RIGHT-HAND STEERING)

NUMBER	DESCRIPTION	No. OFF
D 435-149	Sleeve, rubber sealing for front connecting rod, 6 x 36 x 60.	1
DM 437-5a	Rod, rear, for height variation control, 1564 mm long.	1
DM 437-6b	Lever with knob, for height variation control, 227 mm long.	1
DM 437-8a	Front torsion rod complete for height variation control.	1
DM 437-9	Rear torsion rod complete for height variation control.	1
DM 437-50	Relay shaft for height variation control, 1352 mm long x 19 mm diameter.	1
DM 437-55a	Connecting rod, adjustable, between front torsion rod and height variation control, threaded 5 x 75 (R. VI).	1
DM 437-58	Screw, hex. head, 6 x 100, length of plain part under head 25 mm x 8 mm diameter for securing relay lever of height variation control (R. VI).	1
DM 437-73a	Quadrant for height variation control lever, 30 mm long (R. VI).	1
DM 437-76	Pipe, for front connection, 562 mm long, tapped 5 x 75 (R. VI).	1
DM 437-82	Relay lever for height variation control (R. VI).	1
DM 437-101	Front connecting rod for height variation control, 81 mm long, threaded 5 x 75 (R. VI).	1
DM 437-109	Bearing, nylon, for rear connecting rod of height variation control (for hole 8 mm diameter) (R. VI).	3
DM 437-110	Rod with plate for connecting rear height variation control, 96 mm long.	1
DM 437-112	Nut, 5 x 75, for locking the connecting rods, front and rear, of the height variation control, 11.5 mm long (R. VI).	2
DM 437-113	Connecting pin for lever on height variation control.	1
DM 437-118a	Stop collar, lateral, for front torsion rod of height variation control.	1
DM 437-119	Locknut, 5 x 75, for locking front and rear connecting rods of height variation control (R. VI).	2
DM 437-123	Yoke, for front connecting rod of height variation control, 35 mm long, threaded 5 x 75.	1
DM 437-123a	Yoke, for rear connecting rod of height variation control, 63 mm long, threaded 5 x 75 (R. VI).	1
DM 437-148	Support for relay shaft of height variation control, 23.2 mm diameter.	1
DM 437-149	Bearing for relay shaft of height variation control, 19.5 mm diameter x 23 x 8.5 (R. VI). Until January 1964.	2
DM 437-149a	Bearing for relay shaft of height variation control, 19.5 mm diameter x 23 x 8.5 (with spigot to prevent rotation) (R. VI). Since January 1964.	2
127-S	Screw, round head, 5 x 20, for securing stop collar on connecting rod (R. III).	2
295-S 30	Screw, hex. head, pointed, 5 x 16, for securing (R. III):	
	- bracket for relay shaft.	2
	- quadrant on sidemember.	2
2.320-S	Nut, hexagon, 5 x 75, for front connecting rod on yoke (R. III):	
	- for stop collar on connecting rod, front and rear.	2
2.369-S	Nut, hexagon, 6 x 100, for securing (R. III):	
	- relay lever of height variation control.	1
	- lever of height variation control.	1
	SPECIAL PARTS PALLAS	
DS 437-6a	Height control lever with knob, (covered black).	1
DS 437-50	Control shaft for height variation (R. VI).	1
DS 437-73	Sector for height variation control lever, (covered black) (R. VI).	1
DS 437-148	Bracket for control shaft for height variation (R. VI).	1

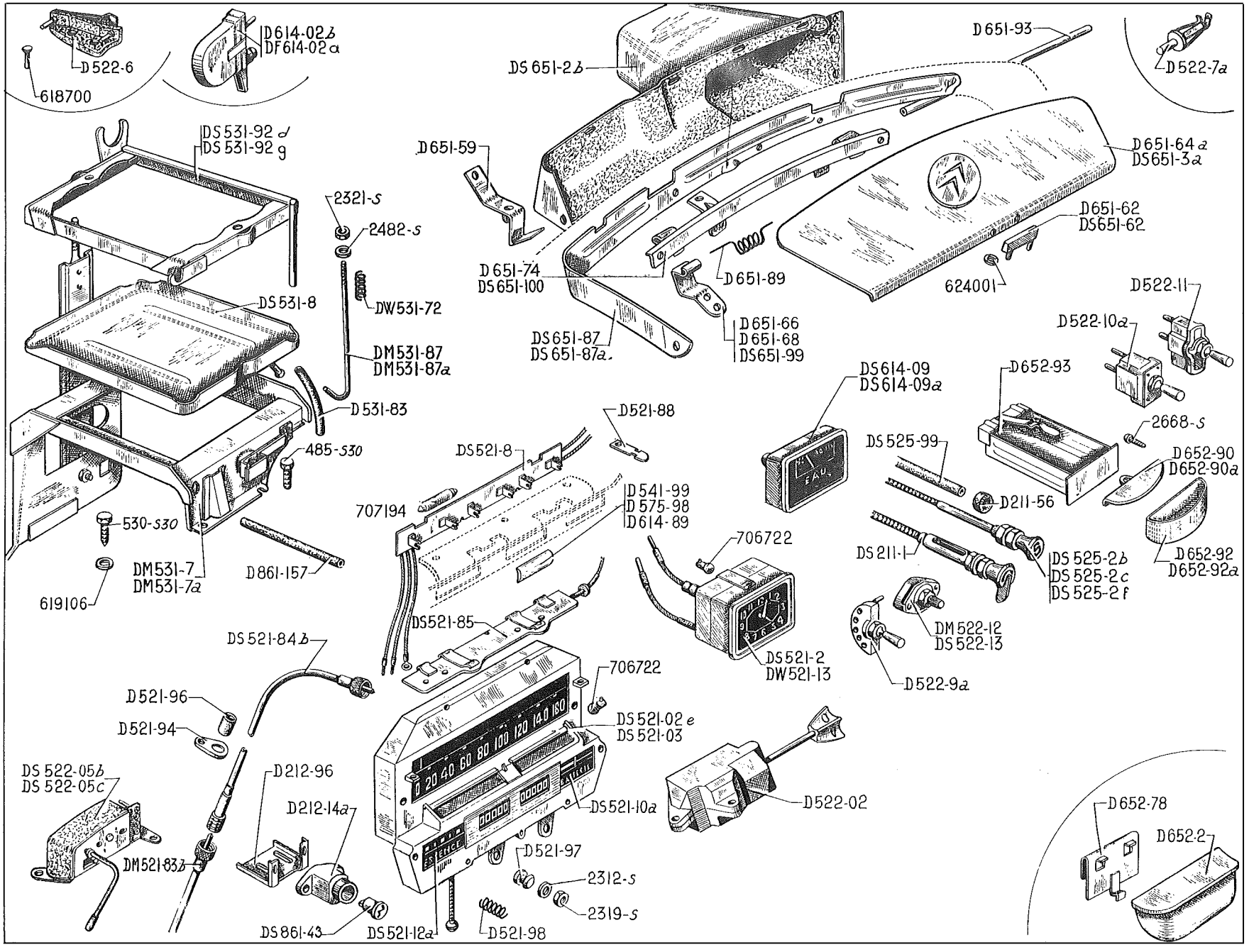
The numbers underlined indicate new parts which do not appear on the illustration.


618700
D 522-6
DS 651-2b
DS 651-8
D 651-93
D 651-64a
D 651-59
D 651-74
D 522-7a
DM 522-7a
D 651-62
624001
DS 651-87
D 651-66
D 651-68
D 651-76
D 651-89
707255
DS 521-2
DS 521-13a
D 522-02
D 522-11
D 614-02b
D 521-88
D 521-8
707193
707194
D 522-10a
D 652-93
2668-s
DS 525-99
D 652-90
D 652-90a
DS 521-85
DS 521-02a
DS 521-02c
DS 521-02d
DS 521-08
DS 521-08c
D 541-99
D 575-98
D 614-89
706616
D 211-56
D 652-92
D 652-92a
DS 525-2
DS 525-2b
DS 521-1
DS 521-1b
DS 521-1c
DS 521-11
DS 211-1
D 521-97
2312-s
2319-s
D 522-12a
D 522-13a
D 522-9a
D 521-98
D 521-3b
DS 521-3a
DS 521-3c
DM 521-83b
DS 521-84c
D 521-94
D 521-96
DS 521-6
DS 521-6a
DS 521-6b
D 212-96
D 212-14a
DS 861-43
DS 522-05
D 652-2
D 652-78
D 531-89
DS 531-76
D 531-92
DS 531-92
DS 531-92b
2319-s
2491-s
2482-s
DW 531-72
D 531-3
DM 531-3
D 531-87
DM 531-87
DM 531-87a
D 531-83
D 531-2
DM 531-2
DM 531-2a
485-S30
530-S30
619106
D 861-157

NUMBER	DESCRIPTION	No. OFF
	Note - 6 volt U.S.A. ARRANGEMENT. Until December 1959. ALL TYPES. Until September 1960.	
	INSTRUMENT BOARD SWITCHES CHOKE CONTROL	
DS 211-1	Ignition control, length 495 mm (R. VI).	1
D 211-56	Bush, 4 x 16 x 20, sealing opening for choke control. Since June 1956.	1
D 212-14a	Ignition switch without lock barrel (R. VI).	1
D 212-96	Support for ignition switch.	1
DS 521-02a	*Instrument panel, "Jaeger", ammeter to the left (R. VI). Until September 1958. Replaced by DS 521-02c.*	1
DS 521-02c	Instrument panel, "Jaeger", ammeter to the right (R. VI). Since September 1958.	1
DS 521-02d	*Instrument panel ED (Veglia) (R.VI). May 1957 - January 1958. Replaced by DS 521-02c.*	1
DS 521-08	*Instrument panel, "Jaeger", graduated in miles, ammeter to the left (R. VI). U.S.A. Until September 1958. Replaced by DS 521-08c.*	1
DS 521-08c	Instrument panel, "Jaeger", graduated in miles, ammeter to the right (R. VI). U.S.A. Since September 1958.	1
DS 521-1	Petrol gauge, "Jaeger" (R. VI). Until September 1958.	1
DS 521-1b	Petrol gauge, "Jaeger" (R. VI). Since September 1958.	1
DS 521-1c	Petrol gauge, ED (Veglia), (R. VI). May 1957 - January 1958.	1
DS 521-2	Clock, mechanical on ashtray (R. VI). Until May 1959.	1
D 521-3b	Speedometer cable ED (Veglia), 1,450 mm long (R. VI). May 1957 - January 1958.	1
DS 521-3a	Speedometer cable, "Jaeger", 1,430 mm long (R. VI). Until May 1958.	1
DS 521-3c	*Speedometer cable, "Jaeger", 1,360 mm long (R. VI). May 1958-December 1959. Replaced by DM 521-83b; order in addition: 1-DS 521-84b.*	1
DS 521-6	Ammeter, "Jaeger" (R. VI).	1
DS 521-6a	Ammeter, "Jaeger" (R. VI). Since September 1958.	1
DS 521-6b	Ammeter, ED (Veglia) (R. VI). May 1957 - January 1958.	1
D 521-8	*Plate holding tell-tale lamp on instrument panel (without bulb). No longer supplied.*	1
DS 521-11	*Petrol gauge, fitted on left side on panel (R.VI). U.S.A. Until September 1958. No longer supplied.*	1
DS 521-13a	*Clock, electric, "Jaeger", 6 volts, on instrument board (R. VI). Since May 1959. No longer supplied.*	1
DM 521-83b	Speedometer cable, "Jaeger", part for gearbox end, 1030 mm long (R. VI). Since December 1959.	1
DS 521-84b	Speedometer cable "Jaeger", part for speedometer end, 320 mm long (R. VI). Since December 1959.	1
DS 521-85	Plate holding lamp lighting "Jaeger" instrument panel (without bulb) (R. VI).	1
D 521-88	Spring retaining plate holding lamp (R. VI).	2
D 521-94	Plate securing speedometer cable.	1
D 521-96	Sleeve, rubber, 8 x 22 x 20, protecting speedometer cable.	2
D 521-97	Washer, rubber, 6 x 20 x 11, for centring instrument panel.	2
D 521-98	Spring, .5.7 x 21, securing instrument panel.	2
D 522-02	Switch for lighting and horn (R. VI).	1
DS 522-05	Switch, Axo, for direction indicator on dashboard. (R. VI). Since April 1958. Replaces switch Jaz.	1
D 522-6	Switch for starter motor on gear selector (R. VI).	1
D 522-7a	Switch on front right and left-hand door pillar with 18 mm plunger, for interior lighting and rear boot lighting (R. VI).	3
DM 522-7a	Switch on left-hand front door pillar for interior lighting, length of plunger 27 mm (R. VI). September 1958 - April 1959.	1
D 522-9a	Switch for parking lights on dashboard (R. VI).	1
D 522-10a	Switch for windscreen wiper on dashboard (R. VI).	1
D 522-11	Switch for interior lamp on dashboard (R. VI).	1
D 522-12a	Rheostat switch for instrument panel light (R. VI).	1
D 522-13a	Switch for demister motor on dashboard (R. VI).	1
DS 525-2	*Choke control, 500 mm long (R. VI). Until June 1956. Replaced by DS 525-2b; order in addition: 1-DS 211-56, 1-DS 525-99.*	1
DS 525-2b	Choke control, 560 mm long (R. VI). Since June 1956.	1
DS 525-99	Rubber, anti-rattle for choke control, 200 mm long. Since June 1956.	1
D 541-99	Tell-tale light, blue, for headlamps (R. VI).	1
D 575-98	Tell-tale light, green, for direction indicator lights (R. VI).	1
D 614-02b	Pressure switch for brakes (R. VI).	2
D 614-89	Tell-tale, red, for brakes (R. VI).	1
D 652-90	Plate securing ashtray finisher, without clock. Since May 1959.	1
D 652-90a	Plate securing clock on ashtray (R. VI). Until May 1959.	1

NUMBER	DESCRIPTION	No. OFF
D 652-92	*Finisher for ashtray, arrangement without clock, width 22 mm. Since May 1959. No longer supplied.*	1
D 652-92a	*Transparent finisher for clock, width 31.5 mm (R. VI). Until May 1959. No longer supplied.*	1
D 652-93	Ashtray, front, without clock, on dashboard.	1
DS 861-43	Lock barrel for switch (R. V).	1
2.312-S	Washer, 5.5 x 9, for nuts securing instrument panel (R. III).	4
2.319-S	Nut, hex., 5 diameter x 75 pitch, for screws securing instrument panel (R. III).	2
2.668-S	Screw, PK, 3.5 x 10, securing plate on ashtray (R. VI).	2
618.700	Rivet securing starter switch contact (R. III).	2
706.616	Bulb, 6 volts, 1.5 watts, glass 11 diameter for illuminating "Jaeger" instrument panel (R. VI).	2
707.193	Bulb, 6 volts, 4 watts, for instrument board tell-tale (R. VI).	1
707.194	Bulb, 12 volts, 4 watts, for instrument board tell-tale (R. VI).	2
707.255	Bulb, 6 volts, 1.5 watts, for illuminating clock (R. VI). Since May 1959.	1
	BATTERY	
	For all particulars of the battery, apply direct to the makers : DININ, TUDOR, TEM, FULMEN or their official agents.	
	FIXING	
D 531-2	Support for battery. Until November 1957.	1
DM 531-2	*Support for battery without bonnet stay. November 1957-June 1960. Replaced by DM 531-2a; order in addition: 1-DM 531-87a.*	1
DM 531-2a	Support for battery. Since June 1960.	1
D 531-3	Tray for battery (R. VI). Until November 1957.	1
DM 531-3	Tray for battery (R. VI). Since November 1957.	1
DW 531-72	Spring on tie-rod, internal diameter 8.5 mm, length 20 mm. April 1957 - November 1957. Since November 1957.	1 2
DS 531-76	Protection plate for battery (R. VI). Until November 1957.	1
D 531-83	Water drain pipe on battery tray, 8 x 10 x 500 mm long (R. VI).	1
D 531-87	Tie-rod securing battery on support threaded 5 diameter x 75 pitch, 290 mm long. Until November 1957.	2
DM 531-87	Tie-rod, rear, securing battery frame, threaded 7 diameter x 100 pitch, 270 mm long. November 1957 - June 1960.	1
DM 531-87a	Tie-rod, rear, securing battery frame, threaded 7 diameter x 100 pitch, 270 mm long. Since June 1960.	1
D 531-89	*Rubber packing piece for battery. Until November 1957. No longer supplied.*	1
D 531-92	Flange securing battery. Until July 1957.	1
DS 531-92	Frame securing battery with plate securing piping (R. VI). Since November 1957.	1
DS 531-92b	Flange securing battery with rod fixing GELBON starter solenoid. July 1957 - November 1957.	1
D 861-157	Sheath, 4.5 x 6 x 630 on battery support protecting bonnet opening cable (R. VI).	1
485-S 30	Screw, hex. head, 7 diameter x 30 long, securing battery support on sidemember (R. III).	3
530-S 30	Screw, hex. head, 9 diameter x 22 long, securing front support for battery (R. III).	1
2.319-S	Nut, hex., 5 diameter x 75 pitch, for tie-rod securing battery (R. III). Until November 1957.	2
2.482-S	Washer, 7.5 x 14, for nuts locking spring on tie-rod (R. III).	2
2.491-S	Nut, hex., 7 diameter x 100 pitch, tightening battery tie-rod (R. III). Since November 1957.	2
619.106	Washer, 9.5 x 24 x 2, for screw securing battery support on front engine crossmember (R. III). Since November 1957.	1
	GLOVEBOX ASHTRAY	
DS 651-2b	Glovebox, without housing for hand mirror.	1
DS 651-8	Hand mirror (R. VI). Until October 1958.	1
D 651-59	Support for glovebox, lower part.	1
D 651-62	Finger plate for lifting glovebox lid (R. VI).	1
D 651-64a	*Lid for glovebox. Replaced by DS 651-3a; order in addition: 1-DS 651-87a, 2-DS 651-99.*	1
D 651-66	*Hinge, right-hand for lid. No longer supplied.*	1
D 651-68	Hinge, left-hand for lid.	1
D 651-74	Bracket for hinge pin for glovebox lid.	1
D 651-76	Spring, right-hand for glovebox lid.	1
DS 651-87	Closing panel between glovebox and dashboard, upper part.	1
D 651-89	Spring, left-hand for glovebox lid.	1
D 651-93	Hinge pin, for glovebox lid, 402 mm long.	1
D 652-2	Ashtray, rear (R. VI).	1
D 652-78	Plate securing rear ashtray (R. VI).	1
D 652-93	Ashtray, front, without clock, on dashboard.	1
624.001	Washer, flexible, 4 mm hole for finger plate of glovebox (R. VI).	2

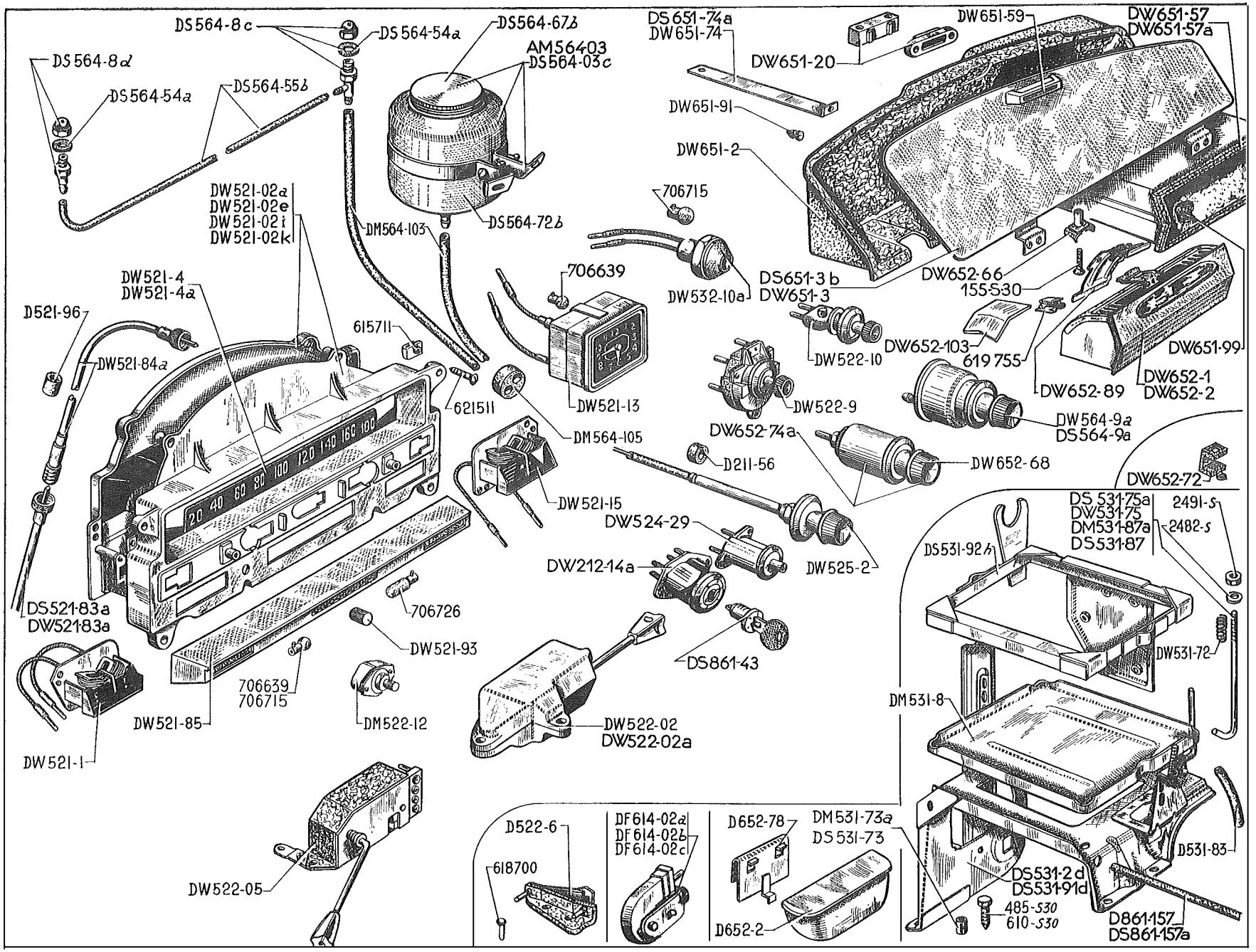
222-INSTRUMENT BOARD 12 VOLTS-BATTERY-GLOVE BOX



NUMBER	DESCRIPTION	No. OFF
	PRESTIGE **June 1959-August 1961**	
	U.S.A. **December 1959-August 1961**	
	ALL TYPES **Spetember 1960-August 1961**	
	INSTRUMENT BOARD **SWITCHES** **CHOKE CONTROL**	
DS 211-1	Ignition control, 495 mm long (R. VI). Until March 1961.	1
D 211-56	Bush, 4 x 16 x 20, sealing hole for choke control.	1
D 212-14a	Ignition switch without lock barrel (R. VI).	1
D 212-96	Support for ignition switch.	1
DS 521-02e	Instrument panel, 12 volts, Jaeger, graduated in miles (R. VI). U. S. A.	1
DS 521-03	Instrument panel, Jaeger (R. VI).	1
DS 521-2	Clock, mechanical on ashtray (R. VI). Cold Climates, Europe and U. S. A. Since December 1960.	1
DS 521-8	Plate holding tell-tale lamp on instrument panel (without bulb).	1
DS 521-10a	Ammeter, Jaeger (R. VI).	1
DS 521-12a	Petrol gauge, Jaeger (R. VI).	1
DW 521-13	Clock, electric, Jaeger, 12 volts, on instrument board (R. VI).	1
DM 521-83b	Speedometer cable, Jaeger, part for gear box end, 1. 030 mm long (R. VI).	1
DS 521-84b	Speedometer cable, Jaeger, part for speedometer end, 320 mm long (R. VI).	1
DS 521-85	Plate for holding lamp for lighting Jaeger instrument panel (without bulb) (R. VI).	1
D 521-88	Spring retaining plate holding lamp (R. VI).	2
D 521-94	*Plate securing speedometer cable. No longer supplied.*	1
D 521-96	Bush, rubber, 8 x 22 x 20, protecting speedometer cable.	2
D 521-97	Washer, rubber, 6 x 20 x 11, for centring instrument panel.	2
D 521-98	Spring, 5. 7 x 21, for securing instrument panel.	2
D 522-02	Switch for lighting and horn (R. VI).	1
DS 522-05b	Switch "Axo" for direction indicator lights (R. VI). U. S. A.	1
DS 522-05c	Switch "Axo" for direction indicator lights (R. VI).	1
D 522-6	Contact for starter motor on gear selector lever (R. VI).	1
D 522-7a	Switch on front right and left-hand door pillar for interior and boot lighting (R. VI).	3
D 522-9a	Switch for parking light on dashboard (R. VI).	1
D 522-10a	Switch for windscreen wiper, on dashboard (R. VI).	1
D 522-11	Switch for interior light, on dashboard (R. VI).	1
DM 522-12	Rheostat switch for instrument panel light (R. VI).	1
DS 522-13	Rheostat switch for demister motor (R. VI).	1
DS 525-2b	*Choke control, 560 mm long (R. VI). Until March 1961. Replaced by DS 525-2c.*	1
DS 525-2c	Choke control, sheath in Rilsan, 560 mm long (R. VI). Since March 1961.	1
DS 525-2f	Choke control, sheath in Rilsan, knob marked "CHOKE" 560 mm long (R. VI). U.S.A. Since March 1961.	1
DS 525-99	Rubber, anti-rattle for choke control 200 mm long.	1
D 541-99	Tell-tale, blue, for headlamps (R. VI).	1
D 575-98	Tell-tale, green, for direction indicator lights (R. VI).	1
DF 614-02a	Pressure switch for brake (round shape) (R. VI). Since December 1960.	1
D 614-02b	Pressure switch for brake (R. VI). Until July 1960.	2
DS 614-09	Temperature gauge, Jaeger, 12 volts, on dashboard (R. VI). Cold Climates, Europe. Since December 1960.	1
DS 614-09a	*Temperature gauge, Jaeger, 12 volts on dashboard (R. VI). Cold Climates. U.S.A. Since December 1960. No longer supplied.*	1
D 614-89	Tell-tale light, red, for brake (R. VI).	1
D 652-90	Plate securing finisher on ashtray (R. VI).	1
D 652-90a	Plate securing clock on ashtray (R. VI). Cold Climates. Since December 1960.	1
D 652-92	*Finisher for ashtray (R. VI). No longer supplied.*	1
D 652-92a	*Finisher transparent for clock, width 31.5 (R. VI). Cold Climates. Since December 1960. No longer supplied.*	1
D 652-93	Ashtray, front, without finisher, on dashboard.	1
DS 861-43	Lock barrels for switch (R. VI).	1
2. 312-S	Washer, 5. 5 x 9, for nuts securing dashboard (R. III).	4
2. 319-S	Nut, hex., 5 diameter x 75 pitch, for screws securing instrument board (R. III).	2
2. 668-S	Screw, P. K. 3. 5 x 10, securing plate on ashtray (R. VI).	2
618. 700	Rivet securing starter contact (R. III).	2
706. 722	Bulb, 12 volts, 2 watts, lighting instrument panel and clock (R. VI).	3
707. 194	Bulb, 12 volts, 4 watts, 2 pole for instrument board tell-tale (R. VI).	2

NUMBER	DESCRIPTION	No. OFF
	BATTERY	
	For all particulars of batteries, apply direct to the makers : DININ, TUDOR, TEM, FULMEN or their official agents.	
	FIXING	
DM 531-7	*Support for battery. Until June 1960. Replaced by DM 531-7a; order in addition: 1-DM 531-87a.*	1
DM 531-7a	Support for battery. Since June 1960.	1
DS 531-8	*Tray for battery with retaining plate for water return from heater. (R. VI). No longer supplied.*	1
DW 531-72	Spring on battery tie-rod, internal diameter 8.5, length 20 mm.	2
D 531-83	Drain pipe for water on battery tray 8 x 10, 500 mm long (R. VI).	1
DM 531-87	Tie-rod, rear, securing battery frame, threaded 7 diameter x 100 pitch, 270 mm long. Until June 1960.	1
DM 531-87a	Tie-rod, rear, securing battery frame, threaded 7 diameter x 100 pitch, 270 mm long. Since June 1960.	1
DS 531-92d	Frame securing battery. Until September 1960.	1
DS 531-92g	Frame securing battery with support for regulator and rod securing starter solenoid. Since September 1960.	1
D 861-157	Sheath, 4.5 x 6 x 630 on support for battery protecting bonnet opening cable (R. VI).	1
485-S 30	Screw, hex. head, 7 diameter x 30 long, securing battery support on sidemember (R. III).	3
530-S 30	Screw, hex. head, 9 diameter x 22 long, securing front of battery support (R. III).	1
2.482-S	Washer, 7.5 x 14, for nuts locking spring on tie-rod (R. III).	2
2.491-S	Nut, hex., 7 diameter x 100 pitch, tightening battery tie-rod (R. III).	2
619.106	Washer, 9.5 x 24 x 2, for screw securing support for battery on front engine crossmember (R. III).	1
	GLOVE BOX ASHTRAYS	
DS 651-2b	Glovebox.	1
DS 651-3a	Lid for glovebox. Since October 1960.	1
D 651-59	Support for glovebox, lower part.	1
D 651-62	*Finger plate for opening glovebox lid (R. VI). Until October 1960. No longer supplied.*	1
DS 651-62	Finger plate for opening glovebox lid (R. VI). Since October 1960.	1
D 651-64a	*Lid for glovebox. Until October 1960. Replaced by DS 651-3a; order in addition: 1-DS 651-87a, 2-DS 651-99.*	1
D 651-66	*Hinge, right-hand for lid. Until October 1960. No longer supplied.*	1
D 651-68	Hinge, left-hand for lid. Until October 1960.	1
D 651-74	Bracket for hinge pin on glovebox lid.	1
D 651-76	Spring, right-hand, for glovebox lid.	1
DS 651-87	Closing panel between glovebox and dashboard, upper part. Until October 1960.	1
DS 651-87a	Closing panel between glovebox and dashboard. Since October 1960.	1
D 651-89	Spring, left-hand for glovebox lid,	1
D 651-93	Hinge pin for glovebox lid, 402 mm long.	1
DS 651-99	Hinge, right-hand and left-hand for glovebox lid. Since October 1960.	2
DS 651-100	Reinforcement for hinge on lid. Since October 1960.	1
D 652-2	Ashtray, rear (R. VI).	1
D 652-78	Plate securing rear ashtray (R. VI).	1
624.001	Flexible washer, 4 mm hole for finger plate of glovebox (R. VI).	2
	SPECIAL PARTS ON PARTITION PRESTIGE	
D 652-74	Cigar lighter, 12 volts (R. VI).	1
D 651-101	Glovebox (R. VI).	1
D 522-20	Knob for interior light switch and radio (R. VI).	3
D 652-75	Ashtray, rear, black cover (R. VI).	1
D 652-75a	Ashtray, rear, varnished cover (R. VI).	1
D 522-13b	Switch for ventilation motor (R. VI).	1
D 522-21	Plunger switch for inter-phone or radio (R. VI).	1
A 522-9	Switch for interior light and radio (R. VI).	3
D 521-16	Clock, "Jaeger" (R. VI).	1
D 522-18	Potentiometer for radio (R. VI).	1

226-INSTRUMENT BOARD 12 VOLTS-BATTERY-GLOVE BOX-WINDSCREEN WASHER



Make of Panel	Number of Panel	Speedometer	Petrol Gauge	Temperature Gauge	Tell-tale Lamps	Graduation	Types	Remarks
SINCE AUGUST 1961								
JAEGER	DW 521-02a	DW 521-4	DW 521-1	Without	DW 521-85	180 Kms		Until November 1964.
JAEGER	DW 521-02e	DW 521-4	DW 521-1	DW 521-15	DW 521-85	180 Kms	Cold Climates. All types.	Since November 1964.
JAEGER	DW 521-02i	DW 521-4a	DW 521-1	Without	DW 521-85	120 Miles	U.S.A. and R.H. Steering.	Until November 1964.
JAEGER	DW 521-02k	DW 521-4a	DW 521-1	DW 521-15	DW 521-85	120 Miles	U.S.A. and R.H. steering. Cold Climates. All types.	Since November 1964.

NOTE: The 120 miles instrument board replaces for U.S.A. instrument board graduated to 110 miles.

NUMBER	DESCRIPTION	No. OFF
	Since August 1961	
D 211-56	Bush, 4 x 16 x 20, sealing opening for choke control.	1
DW 212-14a	*Ignition switch without lock barrel (R. VI). Until September 1964. Replaced by DW 212-14c.*	1
DW 212-14c	Ignition switch without locking barrel (R. VI). Since September 1964.	1
DW 521-13	Clock, electric, "Jaeger", 12 volts on dashboard (R. VI).	1
DS 521-83a	Speedometer cable "Jaeger", part for gearbox end, 1320 mm long (R. VI). R.H. steering.	1
DW 521-83a	Speedometer cable "Jaeger", part for gearbox end, 945 mm long (R. VI). L.H. steering.	1
DW 521-84a	Speedometer cable, "Jaeger", part for speedometer end, 400 mm long (R. VI).	1
DW 521-93	Knob for setting speedometer trip to zero (R. VI).	1
D 521-96	Bush, rubber, 8 x 22 x 20, for protection of speedometer cable.	2
DS 521-106	Clip holding flexible speedometer drive on gear selector (R. VI). Hydraulic control.	1
DW 522-02	Switch for lighting and horn (R. VI). L.H. steering. Hydraulic control.	1
DW 522-02a	Switch for lighting and horn (R. VI). R.H. steering. Manual gear change control.	1
DW 522-05	Switch "Axo" for direction indicator lights (R. VI). Except U.S.A. Until January 1964.	1
DW 522-05b	Switch "Axo" for direction indicator lights (R. VI). U.S.A.	1
DW 522-05d	Switch "Axo" for direction indicator lights with headlamp flasher (R. VI). Except U.S.A. Since January 1964.	1
D 522-6	Contact for starter motor on gear selector lever (R. VI). Hydraulic control.	1
DM 522-9b	Switch for parking lights (R. VI). Since September 1964.	1
DW 522-9	Switch for parking lights (R. VI). Until September 1964.	1
DS 522-10	Switch for windscreen wiper (R. VI). Since September 1964.	1
DW 522-10	Switch (R. VI):	
	- windscreen wiper. Until September 1964.	1
	- interior light.	1
	- heater.	1
	- iodine quartz lamp PALLAS.	1
DM 522-12	Rheostat switch for instrument panel light (R. VI).	1
DS 522-12	Rheostat switch for instrument panel light (R. VI). ITALY.	1
DW 524-29	Switch for starter solenoid on dashboard (R. VI). Manual gear change control.	1
DS 525-2g	Choke control, length of cover 465 mm (R. VI). R.H. steering. Until September 1964.	1
DW 525-2	Choke control with knurled knob, 515 mm long (R. VI).	1
DW 532-10a	Tell-tale, red, for battery charge without bulb (R. VI). Since May 1962.	1
DS 571-7	Solenoid (Sanor) for headlamp flasher on dash (R. VI). Except U.S.A. Since January 1964.	1
DS 861-43	Lock barrel for switch (R. VI).	1

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
615.711	Nut clip for 5 mm diameter screws securing panel (R. VI).	5
618.700	Rivet securing starter contact (R. III).	2
621.511	Screw, raised head countersunk, 5 diameter x 30 long, securing instrument panel (R. VI).	5
706.639	Bulb, 12 volts, 1.5 watts (R. VI): Until March 1965.	
	- lighting on instrument panel.	2
	- for clock.	1
	- for battery charging light. Since May 1962.	1
706.715	Bulb, 24 volts, 3 watts (R. VI):	
	- for headlamp tell-tales and direction indicator light on panel.	2
	- tell-tale for battery charge on dashboard. Until May 1962.	1
706.726	Bulb, 12 volts, 4 watts, for brake tell-tale on panel (R. VI). Until March 1965.	1
706.747	Bulb, 12 volts, 2 watts (R. VI):	
	- for lighting Instrument Board.	2
	- for brake tell-tale light. Since March 1965.	1
	BATTERY	
	For all particulars of the battery, apply direct to the makers: DININ, TUDOR, TEM, FULMEN or their official agents.	
	FIXING	
DS 531-2d	Support for battery. Until September 1962.	1
DM 531-8	*Tray for battery. Until October 1964. Replaced by DS 531-60.*	1
DS 531-60	Tray for battery (R. VI). Since October 1964.	1
DW 531-72	Spring on battery tie-rod, internal diameter 8.5, length 20 mm	2
DM 531-73a	Distance piece, 9.5 x 16 x 21.5, securing battery support. Since September 1962.	1
DS 531-73	Distance piece, 9.5 x 16 x 31.5, securing battery support. Until September 1962.	1
DS 531-75a	Tie-rod, front, securing battery frame, 164 mm long. Since September 1962.	2
DW 531-75	Tie-rod, front, securing battery frame, 143 mm long. Until September 1962.	1
D 531-83	Water drain pipe on battery tray, 8 x 10 x 500 mm long. Until October 1964.	1
DM 531-87a	Tie-rod, rear, securing battery frame, threaded 7 diameter x 100 pitch, 270 mm long. Until October 1961.	1
DS 531-87	Tie-rod, rear, securing battery frame, threaded 7 diameter x 100 pitch, 245 mm long. October 1961 - September 1962.	1
DS 531-91d	Support for battery with plate supporting heater pipe. Since September 1962.	1
DS 531-92h	Frame retaining battery.	1
DS 531-92i	Frame retaining battery with support for relay for iodine quartz lamps. PALLAS.	1
D 861-157	Sheath, 4.5 x 6 x 630 on battery support, protecting bonnet opening cable, left-hand (R. VI).	1
DS 861-157a	Sheath, 4.5 x 6 x 350, protecting bonnet opening cable, right-hand (R. VI). Since September 1962.	1
485-S 30	Screw, hex. head, 7 diameter x 30 mm long, fixing battery support on sidemember (R. III).	3
610-S 30	Screw, hex. head, 9 diameter x 55 mm long, pointed, securing front of battery support (R. III).	1
2.482-S	Washer, 7.5 x 14, for nuts locking spring on tie-rod (R. III).	2
2.491-S	Nut, hex., 7 diameter x 100 pitch, tightening battery tie-rod (R. III).	2
	GLOVE BOX ASHTRAYS MAP POCKET	
DS 651-2c	Glovebox. R.H. steering.	1
DS 651-2d	Glovebox. L.H. steering. Since September 1964.	1
DW 651-2	*Glovebox, L.H. steering. Until September 1964. Replaced by DS 651-2d.*	1
DS 651-3b	Glovebox lid,, R.H. steering.	1
DW 651-3	Glovebox lid, L.H. steering.	1
DW 651-4	*Map pocket, L.H. steering. Until September 1964. Replaced by DW 651-4a.*	1
DW 651-4a	Map pocket. L.H. steering. Since September 1964.	1
DS 651-9	Map pocket. R.H. steering.	1
DW 651-20	Body and backplate assembled for magnetic closing of glovebox lid (R. VI).	1
DW 651-57	Lining for map pocket (R. VI). L.H. steering. Until September 1964.	1
DW 651-57a	Lining for map pocket (R. VI). R.H. steering. L.H. steering. Since September 1964.	1
DW 651-59	Finger plate for glovebox lid.	1
DS 651-74a	Strap securing glovebox. 315 mm long. R.H. steering.	1
DW 651-74	Strap securing glovebox, 270 mm long. L.H. steering.	1
DW 651-91	Stop for glovebox lid.	1
DW 651-99	Nut, 5 diameter x 75 pitch, in Rilsan securing map pocket (R. VI). Until September 1962.	3
DW 652-1	*Ashtray, front (R. VI). September 1962 - September 1964. Replaced by 652-1a.*	1

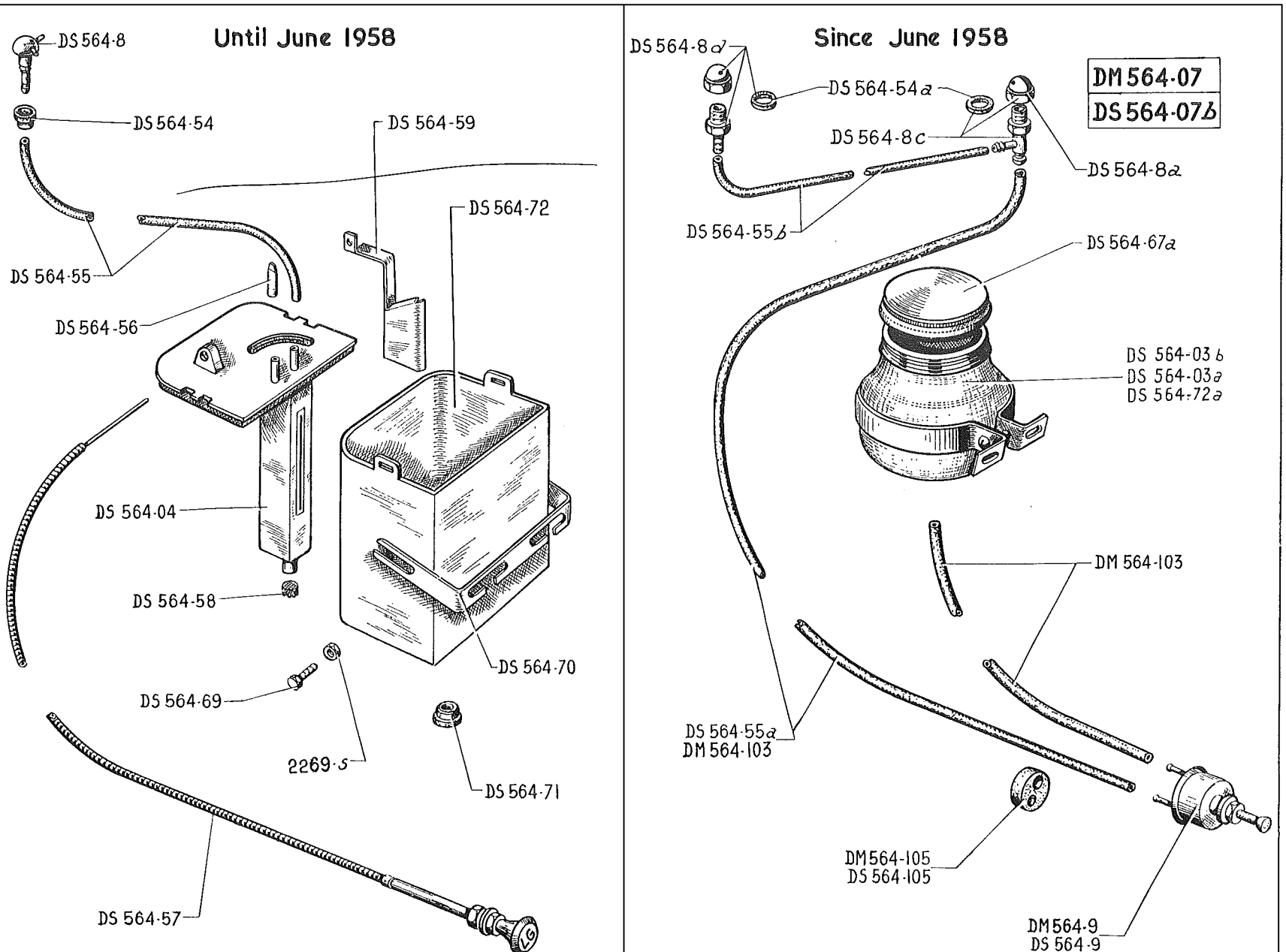
The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
DW 652-1a	Ashtray, front, (R. VI). Since September 1964.	1
D 652-2	Ashtray, rear, (R. VI). Until September 1964.	1
DS 652-2a	Ashtray, rear, let into the front seat squab. Since September 1964.	1
DW 652-2	Ashtray, front (R. VI). Until September 1962.	1
DW 652-66	Backplate securing ashtray (R. VI). Since September 1962.	1
DW 652-68	Push-button for cigar lighter (R. VI).	1
DW 652-72	Guide stop for ashtray (R. VI). Until September 1962.	1
DW 652-74a	Cigar lighter (R. VI).	1
D 652-78	Plate securing rear ashtray (R. VI). Until September 1964.	1
DW 652-89	Guide for ashtray (R. VI). Since September 1962.	1
DW 652-103	Guide plate for ashtray. Since September 1962.	2
155-S 30	Screw, countersunk head, 5 mm diameter x 15 long, securing guide (R. III). Since September 1962.	1
619.755	Clip securing ashtray (R. VI). Since September 1962.	4
	ASHTRAYS MAP POCKETS SPECIAL PARTS PALLAS	
DS 651-9a	Map pocket. L. H. steering.	1
DS 651-9b	Map pocket. R. H. steering.	1
DS 651-57	Lining for map pocket. (R. VI).	1
DW 651-59	Catch for opening front ashtray.	1

NUMBER	DESCRIPTION	No. OFF
DS 652-1a	*Front ashtray. Replaced by DX 652-1.*	1
DS 652-2	Rear ashtray.	2
	BRAKE PRESSURE SWITCH	
DF 614-02a	Pressure switch for brake, round shape (R. VI). Until September 1962.	1
DF 614-02b	*Pressure switch for rectangular "stop" lamp (R. VI). Replaced by DF 614-02a.*	1
DF 614-02c	*Pressure switch for brake with straight plate and dowel (R. VI). Since September 1962. Replaced by DF 614-02d.*	1
	WINDSCREEN WASHER	
AM 564-03	Windscreen washer reservoir with right fixing plate (R. VI). R. H. steering.	1
DS 564-03c	Reservoir complete (R. VI).	1
DS 564-8c	Nozzle with double union, right-hand (R. VI).	1
DS 564-8d	Nozzle with single union, left-hand (R. VI).	1
DS 564-9a	Pump for windscreen washer (R. VI). R. H. steering.	1
DW 564-9a	Pump for windscreen washer (R. VI). L. H. steering.	1
DS 564-54a	Joint for nozzle (R. VI).	1
DS 564-55b	Pipe, 4 mm diameter for feed from right-hand nozzle to left-hand nozzle, 1 m long (R. VI).	1
DS 564-67b	Lid for reservoir (R. VI).	1

NUMBER	DESCRIPTION	No. OFF
DS 564-72b	Reservoir without lid, or clip (R. VI).	1
DM 564-103	Pipe, 6 mm diameter for delivery from pump to reservoir and feed to right-hand nozzle, 1 m long (R. VI).	2
DM 564-105	Protector, rubber, for pipes, 2 holes 6 mm (R. VI).	2
1.059-S	Grommet, rubber, 5 x 18 x 4, for passage of windscreen washer pipe on bonnet.	2
	SPECIAL PARTS ON PARTITION PRESTIGE	
D 652-74	Cigar lighter, 12 volts (R. VI).	1
D 651-101	Glovebox (R. VI).	1
D 522-20	Knob for interior light switch and radio (R. VI).	3
D 652-75	Ashtray, rear, black lid (R. VI).	1
D 652-75a	Ashtray, rear, varnished lid (R. VI).	1
D 522-13b	Switch for ventilation motor (R. VI).	1
D 522-21	Plunger switch for inter-phone or radio (R. VI).	1
A 522-9	Switch for interior light and radio (R. VI).	3
D 521-16	*Clock "Jaeger" (R. VI). No longer supplied.*	1
D 522-18	Potentiometer for radio (R. VI).	1

The numbers underlined indicate new parts which do not appear on the illustration.

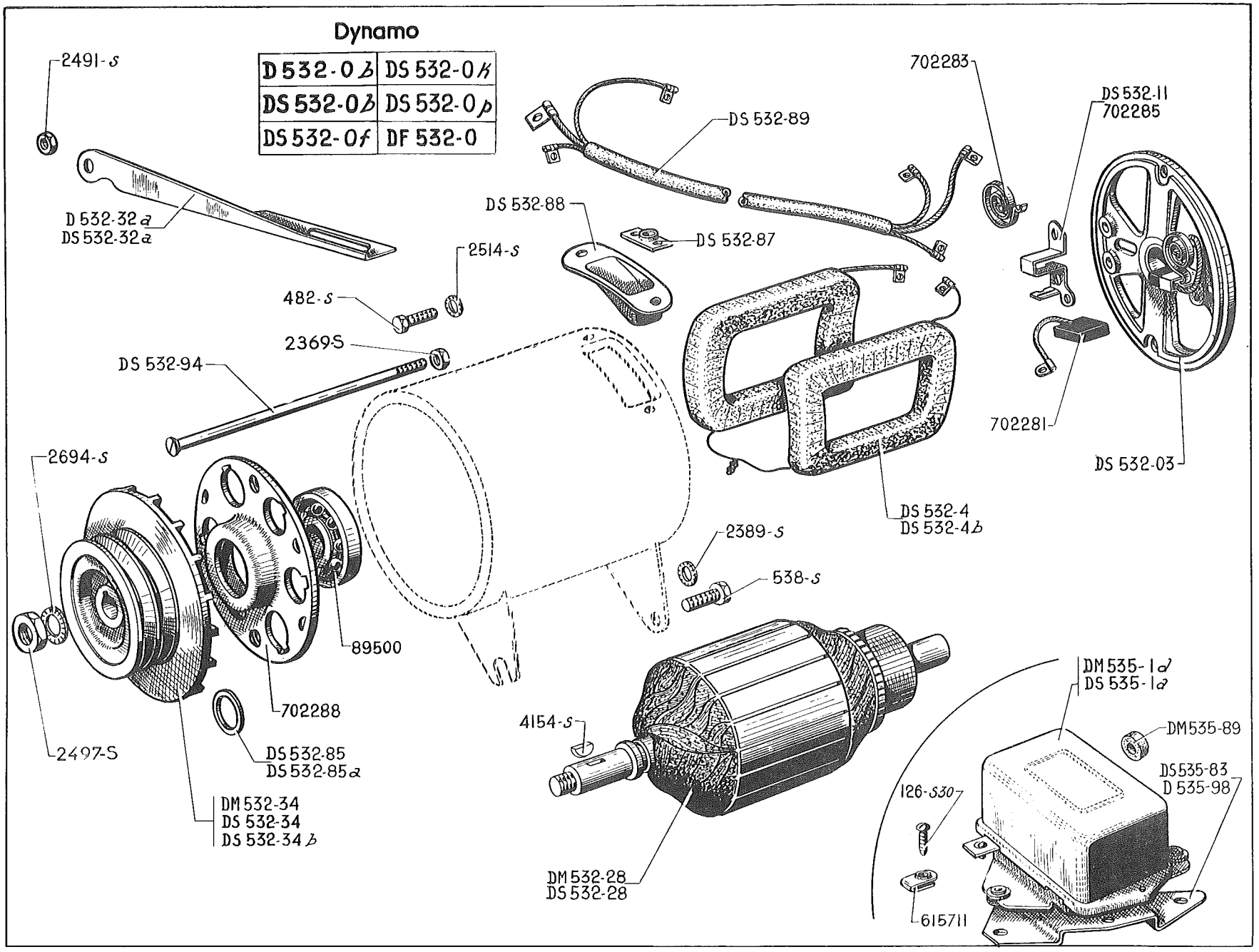

Until June 1958
DS 564-8
DS 564-54
DS 564-59
DS 564-72
DS 564-55
DS 564-56
DS 564-04
DS 564-58
DS 564-70
DS 564-69
2269-S
DS 564-71
DS 564-57
Since June 1958
DS 564-8a
DS 564-54a
DS 564-8c
DS 564-8a
DS 564-55b
DS 564-67a
DS 564-03b
DS 564-03a
DS 564-72a
DM 564-103
DS 564-55a
DM 564-103
DM564-105
DS 564-105
DM564-9
DS 564-9
DM 564-07
DS 564-07b

NUMBER	DESCRIPTION	No. OFF
	WINDSCREEN WASHER S.E.A.I. **Until June 1958**	
DS 564-04	*Lid complete for reservoir (R. VI). No longer supplied.*	1
DS 564-8	*Nozzle (R. VI). No longer supplied.*	1
DS 564-54	*Joint, rubber for nozzle (R. VI). No longer supplied.*	1
DS 564-55	*Pipe from reservoir to nozzle (R. VI). No longer supplied.*	1
DS 564-56	*Pipe cap on lid, diameter 2.8 x 4.8, length 20 mm (R. VI). No longer supplied.*	1
DS 564-57	Control, 685 mm long (R. VI).	1
DS 564-58	Filter (R. VI).	
DS 564-59	*Attachment plate for control (R. VI). No longer supplied.*	1
DS 564-69	*Screw, hex. head, 4 x 10, (7 mm across flats) securing reservoir bracket (R. VI). No longer supplied.*	1
DS 564-70	*Bracket for reservoir (R. VI). No longer supplied.*	1
DS 564-71	Rubber drain plug for reservoir (R. VI).	1
DS 564-72	*Reservoir (R. VI). No longer supplied*	1
2.269-S	Nut, hex., 4 diameter x 75 pitch, for screws securing reservoir bracket (R. III).	2

NUMBER	DESCRIPTION	No. OFF
	WINDSCREEN WASHER TRANSPAR WITH ONE NOZZLE **June 1958 – September 1958**	
DS 564-03a	*Reservoir complete (R. VI). Replaced by DS 564-03c.*	1
DM 564-07	*Windscreen washer complete (R. VI). Replaced by DS 564-07b.*	1
DS 564-8a	Nozzle (R. VI).	1
DS 564-9	Pump (R. VI).	1
DS 564-54a	Joint for nozzle (R. VI).	1
DS 564-55a	Pipe, delivery, 4 diameter x 2 m long (R. VI).	1
DS 564-67a	Lid with joint (R. VI).	1
DS 564-72a	*Reservoir without lid or clip (R. VI). Replaced by DS 564-03c.*	1
DM 564-103	Feed pipe, 6 mm diameter x 1 m long (R. VI).	1
DS 564-105	Rubber protector for pipes (R. VI).	1

NUMBER	DESCRIPTION	No. OFF
	WITH TWO NOZZLES **September 1958 – August 1961**	
DS 564-03a	*Reservoir complete (R. VI). Until September 1960. Replaced by DS 564-03c.*	1
DS 564-03b	*Reservoir complete (R. VI). Since September 1960. Replaced by DS 564-03c.*	1
DS 564-07b	Windscreen washer complete (R. VI).	1
DS 564-8c	Nozzle with double union, right side (R. VI).	1
DS 564-8d	Nozzle with single union, left side (R. VI).	1
DM 564-9	Pump with two unions, for 6 mm pipe (R. VI).	1
DS 564-54a	Joint for nozzle (R. VI).	2
DS 564-55b	Pipe, 4 mm diameter for delivery from right-hand nozzle to left-hand nozzle, length 1 m (R. VI).	1
DS 564-67a	Lid with joint (R. VI).	1
DS 564-72a	*Reservoir without lid or clip (R. VI). Replaced by DS 564-03c.*	1
DM 564-103	Pipe, 6 mm diameter to the pump from the reservoir and supplying the right-hand nozzle, 1 m long (R. VI).	2
DM 564-105	Protector, rubber, for pipes, 2 holes 6 mm diameter (R. VI).	2

234-DUCELLIER DYNAMO 6 VOLTS AND 12 VOLTS

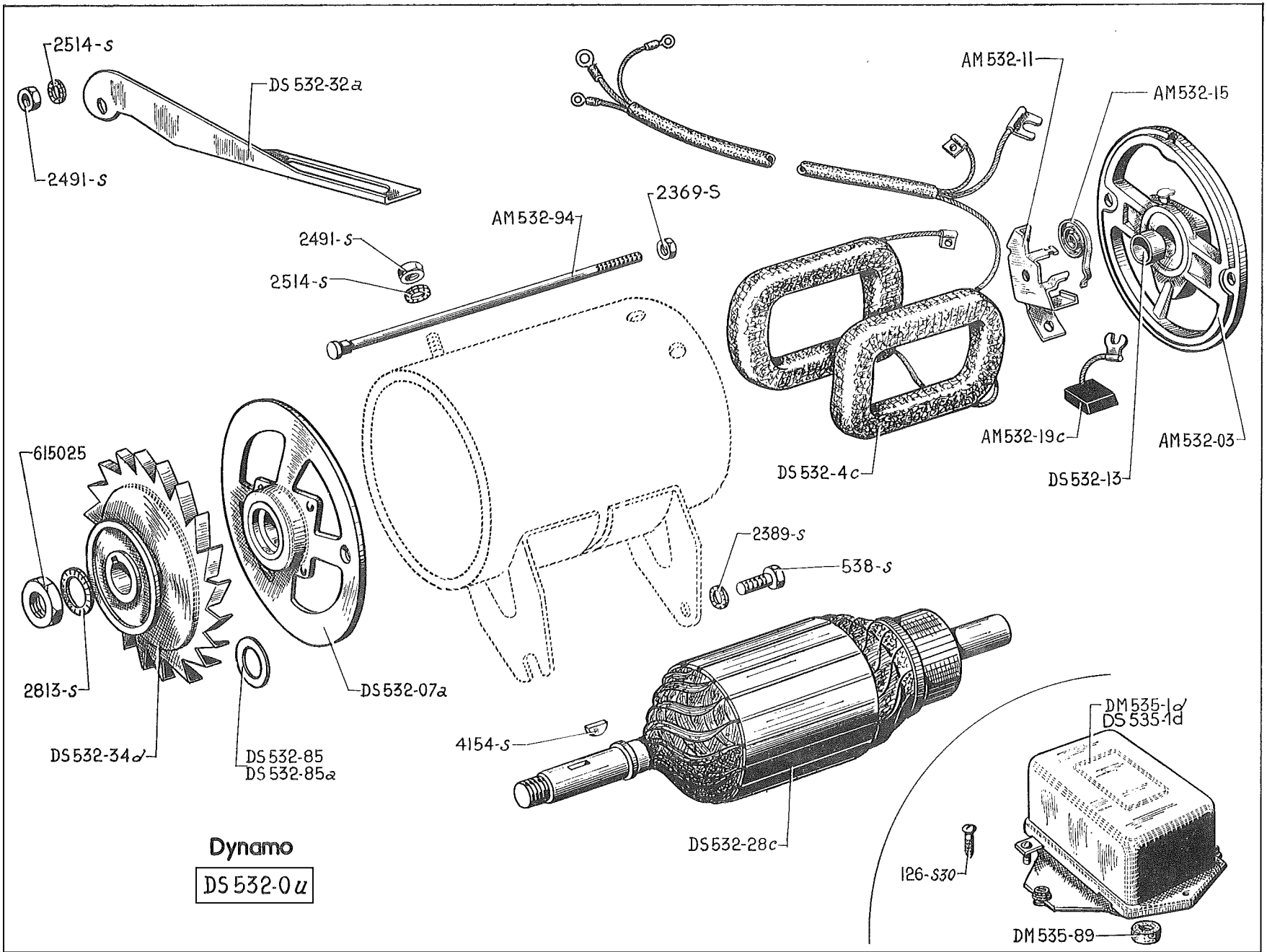


NUMBER	DESCRIPTION	No. OFF
	Until October 1961	
D 532-0b	*Dynamo complete, 6 volts (arrangement with suspension pump pulley with one groove) (R. VI) Until July 1956. No longer supplied.*	1
DF 532-0	Dynamo complete, 12 volts, with pulley, with one groove (7219 A) (R. VI). Since September 1960.	1
DS 532-0b	Dynamo complete, 6 volts (arrangement with suspension pump pulley with two grooves (7132 A) (R. VI). July 1956 - May 1959.	1
DS 532-0f	*Dynamo complete, 6 volts, fixing of adjusting stay by stud (R. VI). February 1960 - September 1960. Replaced by DS 532-0e.*	1
DS 532-0k	*Dynamo complete, 6 volts, pulley without key (R. VI). May 1959 - February 1960. U.S.A. Until December 1959. Replaced by DS 532-0e; order in addition: 1-DS 532-32a, 1-638-S, 1-2.493-S*	1
DS 532-0p	Dynamo complete, 12 volts, with pulley with two grooves (7212 A) (R. VI). PRESTIGE. June 1959 - September 1960. U.S.A. December 1959 - September 1960.	1
DS 532-03	Bearing end plate with brush holders without brush or spring (R. VI).	1
DS 532-4	Field coils, 6 volts, (set of 2) (R. VI). U.S.A. Until December 1959. All Types. Until September 1960.	1
DS 532-4b	Field coils, 12 volts (R. VI). PRESTIGE. Since June 1959. U.S.A. Since December 1959. All Types. Since September 1960.	1
DS 532-11	Brush holder, positive (R. VI).	1
DM 532-28	Armature, 12 volts (R. VI). PRESTIGE. Since June 1959. U.S.A. Since December 1959. All Types. Since September 1960.	1
DS 532-28	Armature, 6 volts (R. VI). U.S.A. Until December 1959.	1
D 532-32a	Tensioning device for belt. U.S.A. Until December 1959. 6 volts. Until February 1960.	1
DS 532-32a	Tensioning device for belt fixed on stud. PRESTIGE. Since June 1959. U.S.A. Since December 1959. 6 volts. Since February 1960. All Types. 12 volts. Since September 1960.	1
DM 532-34	Pulley with one groove (R. VI). Since September 1960.	1
DS 532-34	Pulley (R. VI). Until July 1956.	1
DS 532-34b	Pulley (R. VI). July 1956 - September 1960.	1
DS 532-85	Washer, 17.2 x 26 x 1, for pulley adjustment. Since May 1959.	As nec.
DS 532-85a	Washer, 17.2 x 26 x 0.5, for pulley adjustment. Since May 1959.	As nec.
DS 532-87	*Plate for wiring (R. VI). No longer supplied.*	1
DS 532-88	*Support for wiring (R. VI). No longer supplied.*	1
DS 532-89	Wiring from dynamo (R. VI).	1
DS 532-94	Rod for assembling dynamo (R. VI).	2
DS 535-1a	Regulator, Ducellier, 6 volts (8184 A) (R. VI). U.S.A. Until December 1959. All types. Until September 1960.	1
DM 535-1d	Regulator, 12 volts, Ducellier (R. VI). PRESTIGE. Since June 1959. U.S.A. Since December 1959. All types. Since September 1960.	1
DS 535-83	Support for 12 volt regulator. PRESTIGE. Since June 1959. U.S.A. Since December 1959. All types. Until September 1960.	1
DM 535-89	Rubber buffer for regulator. Since September 1960.	1
D 535-98	Support securing 6 volt regulator on body. U.S.A. Until December 1959. All Types. Until September 1960.	1
126-S 30	Screw, round head, 5 diameter x 18 long, pointed, securing regulator (R. III).	3
482-S	Screw, hex. head, 7 diameter x 12.5 long, securing adjusting stay on dynamo (R. III). Until September 1960.	1
538-S	Screw, hex. head, 9 diameter x 25 long, securing dynamo on flywheel housing (R. III).	2
2.369-S	Nut, hex., 6 x 100, for the screws securing the bearings (R. III).	2
2.389-S	Washer, shakeproof, 9.5 x 16.5, for screws securing dynamo (R. VI).	2
2.491-S	Nut, hex., 7 diameter x 100 pitch (R. III) securing: - stay on water pump. - stay on dynamo. Since September 1960.	 1 1
2.497-S	Nut, hex., 12 x 175, for securing the pulley (R. VI).	1
2.514-S	Washer, shakeproof, 7.3 x 12, for screws securing stay (R. VI).	2
2.694-S	Washer, shakeproof, 12.5 x 22, for pulley nut (R. VI).	1
4.154-S	Woodruff key, 4.6 x 5 x 16, for pulley (R. III).	1
89.500	Bearing, 17 x 40 x 12 (R. VI).	1
615.711	Nut clips for 5 mm screw securing regulator (R. VI).	3
702.281	Brush (R. VI).	2
702.283	Spring for brush (R. VI).	2
702.285	Brush holder, negative (R. VI).	1
702.288	Bearing end plate, driving end, fitted with bearing (R. VI).	1

236-DUCELLIER DYNAMO 12 VOLTS

NUMBER	DESCRIPTION	No. OFF
	SINCE OCTOBER 1961	
AM 532-03	Bearing end plate, brush gear end (R. VI).	1
AM 532-11	Brush holder (R. VI).	2
AM 532-15	Spring for brush (R. VI).	2
AM 532-19c	Brush, positive and negative (R. VI).	2
AM 532-94	Rod, 6 x 173, for assembling end bearing plates (R. VI).	2
DS 532-0u	Dynamo complete, 103 mm diameter (R. VI).	1
DS 532-0w	Dynamo complete with terminal (7314G) (R. VI). Since June 1964.	1
DS 532-03d	Bearing end plate, brush gear end. (R. VI). Since June 1964.	1
DS 532-07a	Bearing end plate, driving end (R. VI).	1
DS 532-4c	Field coils (set) (R. VI). Until June 1964.	1
DS 532-4f	Field coils, (set) (R. VI). Since June 1964.	1
DS 532-13	Bush 17 x 21 x 18 for bearing end plate, brush gear end (R. VI).	1
DS 532-28c	Armature (R. VI).	1
DS 532-32a	Adjusting stay for belt.	1
DS 532-34d	Pulley (R. VI).	1
DS 532-85	Washer, 17.2 x 26 x 1, for adjustment of pulley.	As nec.
DS 532-85a	Washer, 17.2 x 26 x 0.5, for adjustment of pulley.	As nec.
DM 535-1d	Regulator, Ducellier, 12 volts (8.243) (R. VI).	1
DS 535-1d	Regulator "Paris-Rhone", 12 volts (YT 2.113) (R. VI). Since September 1962.	1
DM 535-89	Buffer, rubber, for regulator.	1
126-S 30	Screw, round head, 5 diameter x 18 long, pointed, securing regulator (R. III).	2
538-S	Screw, hex. head, 9 diameter x 25 long, securing dynamo on flywheel housing (R. III).	2
2.369-S	Nut, hex., 6 diameter x 100 pitch, for rods securing bearings (R. III).	2
2.389-S	Washer, shakeproof, 9.5 x 16.5 for screws securing dynamo (R. VI).	2
2.491-S	Nut, hex., 7 diameter x 100 pitch, securing adjusting stay on water pump and dynamo (R. III).	2
2.514-S	Washer, shakeproof, 7.3 x 12, for nut securing adjusting stay (R. VI).	2
2.813-S	Washer, shakeproof, 16.5 x 26, for nut securing pulley (R. VI).	1
4.154-S	Woodruff key, 4 x 6.5 x 16, for pulley (R. III).	1
615.025	Nut, hex., 16 diameter x 125 pitch, securing pulley (R. III).	1

The numbers underlined indicate new parts which do not appear on the illustration.



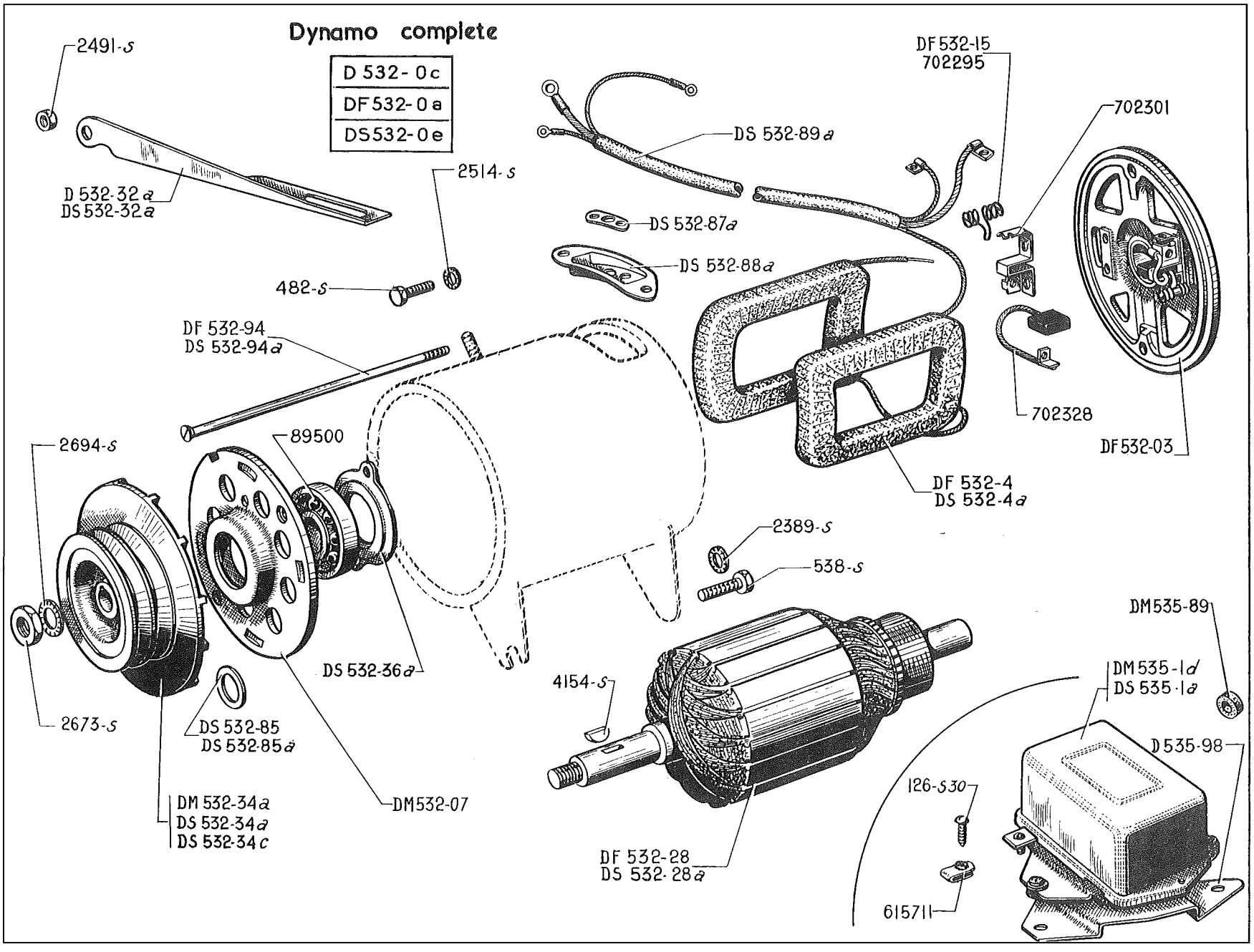
Dynamo

DS 532-0u

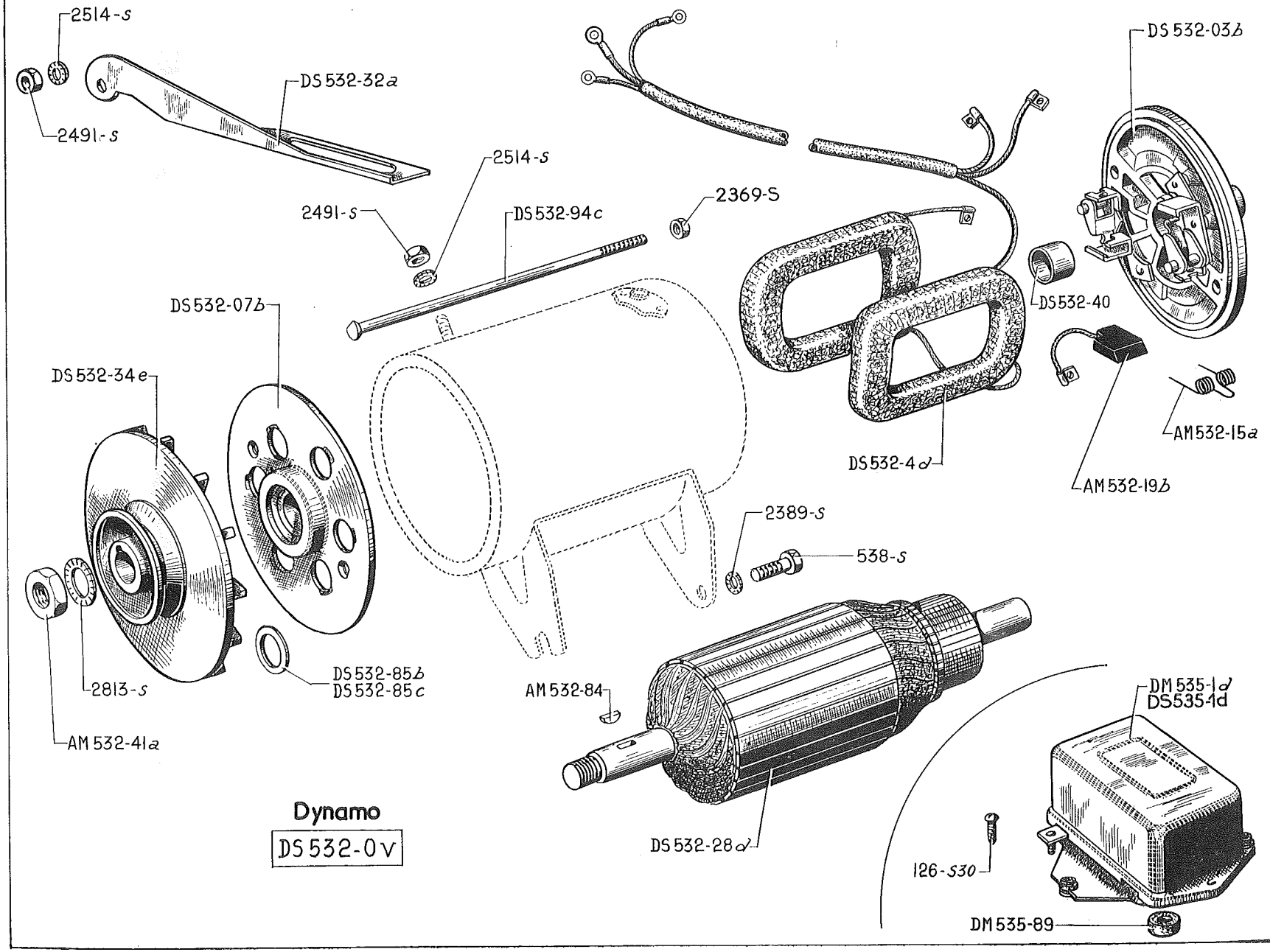
NUMBER	DESCRIPTION	No. OFF
AM 532-94	Spindle, 6 x 173, for assembling end bearing plates. (R. VI).	2
U 50.333	Armature (R. VI).	1
DS 532-03d	End bearing plate, brush gear end. (R. VI).	1
DS 532-07c	End bearing plate, driving end. (R. VI).	1
DS 532-09a	Dynamo complete (7323 A) (R. VI).	1
DS 532-4g	Field coils (set) (R. VI).	1
DS 532-13	Bush, 17 x 21 x 18 for end bearing plate, brush gear end (R. VI).	1
DS 532-15a	Spring for brush (R. VI).	2
DS 532-19b	Brush, positive and negative (R. VI).	2
DS 532-32a	Belt tensioning device.	1

NUMBER	DESCRIPTION	No. OFF
DS 532-34f	Pulley (R. VI).	1
DS 532-85	Washer, 17.2 x 26 x 1 for adjusting pulley.	As nec.
DS 532-85a	Washer, 17.2 x 26 x 0.5 for adjusting pulley.	As nec.
DS 535-1f	Ducellier regulator 12 volts. (8346) (R. VI).	1
DM 535-89	Rubber stop for regulator.	1
126-S-30	Screw, round head, 5 x 18 pointed for securing regulator (R. III).	2
538-S	Screw, hex. head, 9 x 25, for securing dynamo on flywheel housing (R. III).	2
2369-S	Nut, hex., 6 x 100, for spindles holding end plates (R. III).	2

NUMBER	DESCRIPTION	No. OFF
2.389-S	Washer, shakeproof, 9.5 x 16.5 for securing dynamo (R. VI).	2
2.491-S	Nut, hex., 7 x 100 for securing stay on water pump and dynamo (R III).	2
2.514-S	Washer, shakeproof, 7.3 x 12 for nut on stay. (R. VI).	2
2.813-S	Washer, shakeproof, 16.5 x 26, for nut securing pulley (R. VI).	1
4.154-S	Woodruff key 4 x 6.5 x 16 for pulley (R. VI).	1
615.025	Nut, hex. 16 x 125 for securing pulley (R. III).	1


Dynamo complete
D 532- 0c
DF 532- 0a
DS 532- 0e
2491-S
D 532-32a
DS 532-32a
2514-S
482-S
DS 532-89a
DS 532-87a
DS 532-88a
DF 532-15
702295
702301
702328
DF 532-03
DF 532-4
DS 532-4a
DF 532-94
DS 532-94a
89500
2694-S
2673-S
DS 532-85
DS 532-85a
DS 532-36a
DM 532-34a
DS 532-34a
DS 532-34c
DM 532-07
2389-S
538-S
4154-S
DF 532-28
DS 532-28a
DM535-89
DM 535-1a
DS 535-1a
D 535-98
126-S30
615711

NUMBER	DESCRIPTION	No. OFF
	Until October 1961	
D 532-0c	*Dynamo complete, 6 volts (arrangement with suspension pump pulley with one groove) (R. VI). Until July 1956. No longer supplied.*	1
DF 532-0a	Dynamo complete, 12 volts, with-pulley with one groove (G 11 C 5) (R. VI). Since September 1960.	1
DS 532-0e	Dynamo complete, 6 volts with pulley with two grooves, stay fixing by stud (G 11 R 88) (R. VI). February 1960 - September 1960. Replaces type fitted from July 1956 - February 1960; order in addition: 1-DS 532-32a, 1-638-S (R. III), 1-2.493-S (R. III).	1
DF 532-03	Bearing end plate, brush gear end (R. VI). Since September 1960.	1
DM 532-07	Bearing end plate complete with bearing, driving end (R. VI).	1
DF 532-4	*Field coils, 12 volts (set of 2) (R. VI). Since September 1960. No longer supplied.*	1
DS 532-4a	Field coils, 6 volts (set of 2) (R. VI). Until September 1960.	1
DF 532-15	Spring for brush holder (R. VI). Since September 1960.	2
DF 532-28	Armature, 12 volts (R. VI). Since September 1960.	1
DS 532-28a	Armature, 6 volts (R. VI). Until September 1960.	1
D 532-32a	Adjusting stay for belt. Until February 1960.	1
DS 532-32a	Adjusting stay for belt, fixing by stud. Since February 1960.	1
DM 532-34a	Pulley (R. VI). Since September 1960.	1
DS 532-34a	*Pulley (R. VI). Until July 1956. No longer supplied.*	1
DS 532-34c	Pulley (R. VI). July 1956 - September 1960.	1
DS 532-36a	Plate securing bearing (R. VI).	1
DS 532-85	Washer, 26 x 17.2 x 1, for pulley adjustment. Since September 1960.	As nec.
DS 532-85a	Washer, 26 x 17.2 x 0.5, for pulley adjustment. Since September 1960.	As nec.
DS 532-87a	Plate retaining wiring (R. VI).	1
DS 532-88a	Support for wiring (R. VI).	1
DS 532-89a	*Output wiring from dynamo (R. VI). No longer supplied.*	1
DF 532-94	*Rod assembling bearing end plates (R. VI). Since September 1960. No longer supplied.*	2
DS 532-94a	Rod assembling bearing end plates (R. VI). Until September 1960.	2
DM 535-1d	Regulator, Ducellier, 12 volts (8.243) (R. VI). Since September 1960.	1
DS 535-1a	Regulator, Ducellier, 6 volts (8.184 A) (R. VI).	1
DM 535-89	Buffer, rubber, for regulator. Since September 1960.	1
D 535-98	Support securing regulator on body. Until September 1960.	1
126-S 30	Screw, round head, pointed, 5 diameter x 18 long, securing regulator (R. III).	3
482-S	Screw, hex. head, 7 diameter x 12.5 long, securing adjusting stay on dynamo (R. III). Until September 1960.	1
538-S	Screw, hex. head, 9 diameter x 25 long, securing dynamo on flywheel housing (R. III).	2
2.389-S	Washer, shakeproof, 9.5 x 16.5 for screw securing dynamo (R. VI).	2
2.491-S	Nut, hex., 7 diameter x 100 pitch (R. III) securing: - adjusting stay on water pump. - adjusting stay on water pump and dynamo.	 1 2
2.514-S	Washer, shakeproof, 7.3 x 12, for screws securing adjusting stay (R. VI).	2
2.673-S	*Nut, hex., 12 diameter x 175 pitch, securing pulley (R. III). Replaced by 2.497-S.*	1
2.694-S	Washer, shakeproof, 12.5 x 22, for pulley nut (R. VI).	1
4.154-S	Woodruff key, 4 x 6.5 x 16, for pulley (R. VI).	1
89.500	Bearing, 17 x 40 x 12 (R. VI).	1
615.711	Nut clips, for 5 mm screw securing regulator (R. VI).	3
702.295	Spring for brush (R. VI). Until September 1960.	2
702.301	*Brush holder (R. VI). No longer supplied.*	2
702.328	Brush positive and negative (R. VI).	2



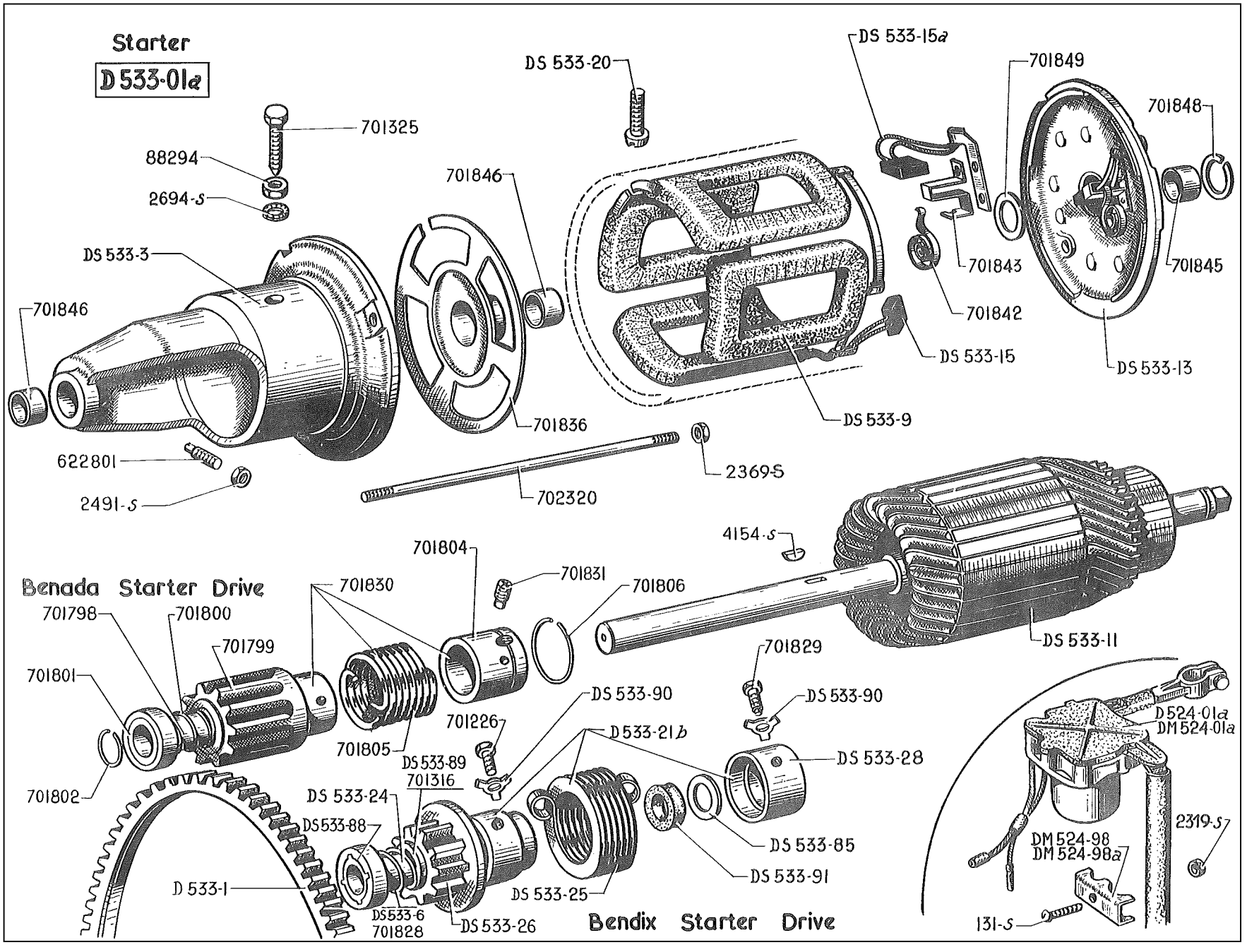
Dynamo

DS532-0V

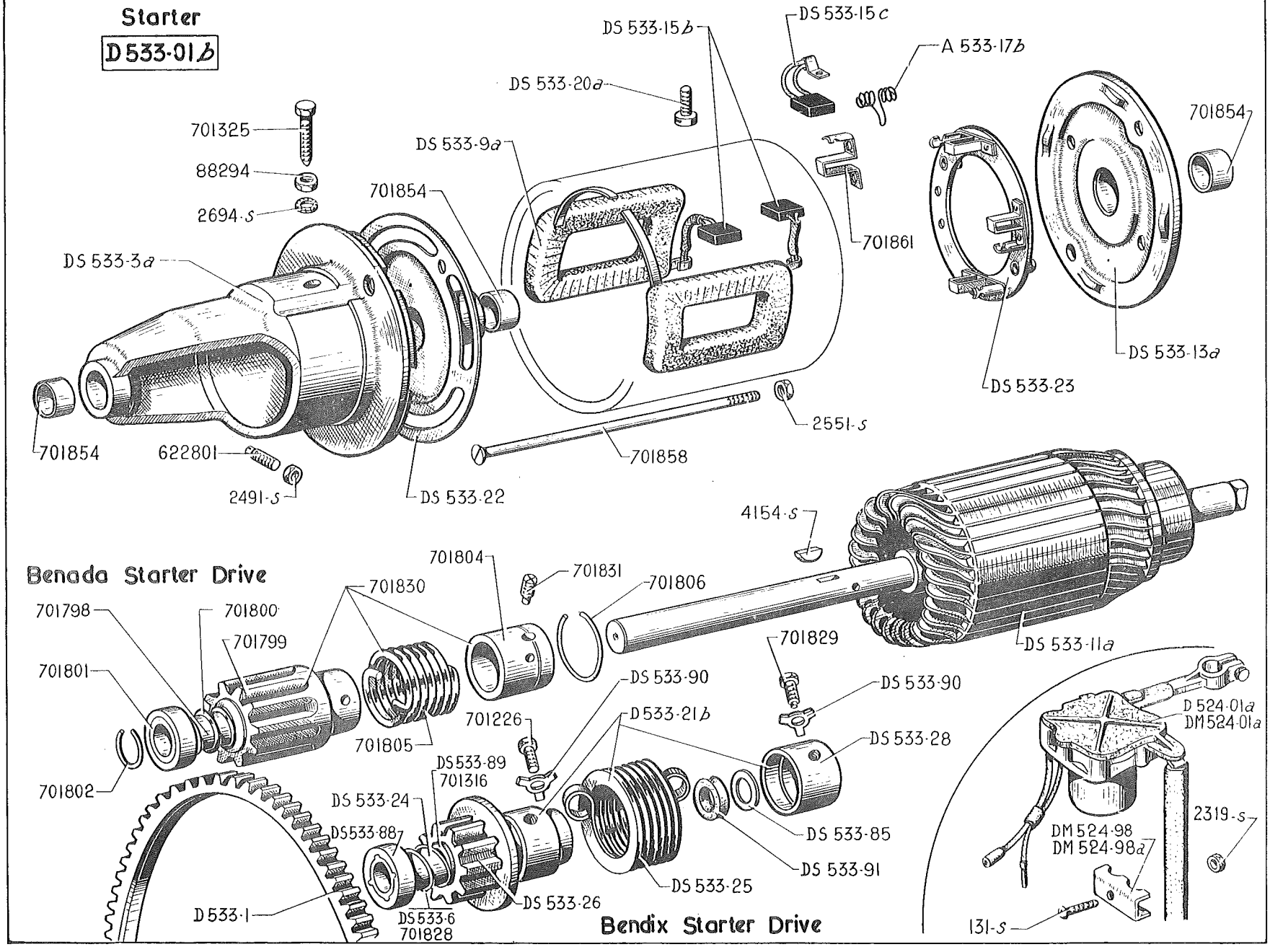
NUMBER	DESCRIPTION	No. OFF
	SINCE OCTOBER 1961	
AM 532-15a	Spring for brush (R. VI).	2
AM 532-19b	Brush positive and negative (R. VI).	2
AM 532-41a	Nut, hex., 15 diameter x 150 pitch, securing pulley (R. VI).	1
AM 532-84	Key securing pulley (R. VI).	1
AM 532-94a	Rod assembling bearing end plates (R. VI).	2
DS 532-0v	*Dynamo complete, 103 mm diameter (G 10 C 10) (R. VI). Until December 1963. Replaced by DS 532-0x; order in addition: 1-DS 511-22.*	1
DS 532-0x	Dynamo complete with terminals (G 10 C 31) (R. VI). Since December 1963.	1
DS 532-03b	Bearing end plate, brush gear end (R. VI). Until December 1963.	1
DS 532-03c	Bearing end plate, brush gear end, with terminals (R. VI). Since December 1963.	1
DS 532-07b	Bearing end plate, driving end, with bearing (R. VI).	1
DS 532-4d	Field coils (set) (R. VI). Until December 1963.	1
DS 532-4e	Field coils (set) (R. VI). Since December 1963.	1
DS 532-28d	Armature (R. VI).	1
DS 532-32a	Adjusting stay for belt.	1
DS 532-34e	Pulley (R. VI).	1
DS 532-40	Bearing for end plate, brush gear end (R. VI).	1
DS 532-85b	Washer, 15.2 x 23 x 1, for pulley adjustment.	As nec.
DS 532-85c	Washer, 15.2 x 23 x 0.05, for pulley adjustment.	As nec.
DS 532-94c	*Rod for assembling bearing end plates (R. VI). Replaced by AM 532-94a.*	2
DM 535-1d	Regulator, Ducellier, 12 volts (8.243) (R. VI).	1
DS 535-1d	Regulator "Paris-Rhone", 12 volts (YT 2.113) (R. VI). Since September 1962.	1
DM 535-89	Buffer, rubber, for regulator.	1
126-S 30	Screw, round head, 5 diameter x 18 long, pointed, securing regulator (R. III).	2
538-S	Screw, hex. head, 9 diameter x 25 long, securing dynamo on flywheel housing (R. III).	2
2.369-S	Nut, hex., 6 diameter x 100 pitch, for rods securing bearings (R. III).	2
2.389-S	Washer, shakeproof, 9.5 x 16.5, for screws securing dynamo (R. VI).	2
2.491-S	Nut, hex., 7 diameter x 100 pitch, securing adjusting stay on water pump and dynamo (R. III).	2
2.514-S	Washer, shakeproof, 7.3 x 12, for nuts securing adjusting stay (R. VI).	2
2.813-S	Washer, shakeproof, 16.5 x 26, for nut securing pulley (R. VI).	1

The numbers underlined indicate new parts which do not appear on the illustration.

242-DUCELLIER STARTER MOTOR 6 VOLTS



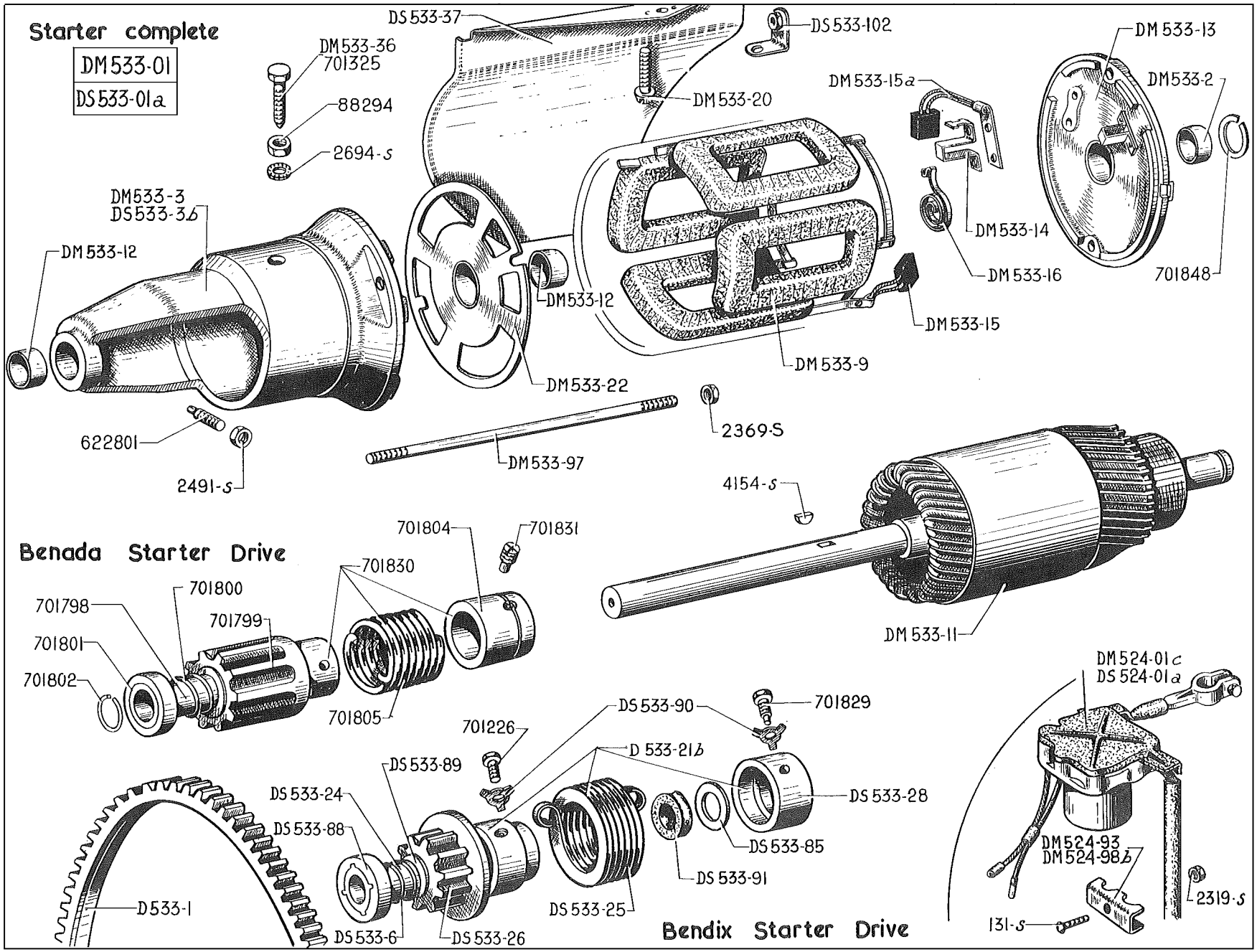
NUMBER	DESCRIPTION	No. OFF
	U.S.A. **Until December 1959** **ALL TYPES** **Until September 1960**	
D 524-01a	Solenoid, Ducellier, for starter motor (R. VI). Until July 1957.	1
DM 524-01a	Solenoid, Gelbon, for starter motor with 20 mm^2 cable (R. VI) Since November 1958. Replaces solenoid fitted since July 1957; order in addition: 2-DM 524-98a.	1
DM 524-98	Clamp retaining Gelbon solenoid cable. July 1957 - November 1958.	2
DM 524-98a	Clamp retaining 20 mm^2 for starter solenoid. Since November 1958.	2
D 533-01a	*Starter motor complete (6003 A) (R. VI). Replaced by D 533-01b.*	1
D 533-1	Starter gear ring (93 teeth, 272 mm diameter).	1
DS 533-3	Bearing end plate for starter motor, driving end (R. VI).	1
DS 533-9	Field coils (set of 4) (R. VI).	1
DS 533-11	Armature (R. VI).	1
DS 533-13	Bearing end plate complete, brush gear end (R. VI).	1
DS 533-15	Brush, positive (R. VI).	1
DS 533-15a	Brush, negative (R. VI).	1
DS 533-20	Terminal, only (R. VI).	1
131-S	Screw, round head, 5 diameter x 30 long, securing clamp for Gelbon solenoid (R. III). Since July 1957.	1
2.319-S	Nut, hex., 5 diameter x 75 pitch, for screw securing clamp for Gelbon solenoid (R. III). Since July 1957.	1
2.369-S	Nut, hex., 6 diameter x 100 pitch, securing bearing end plates (R. III).	2
2.491-S	Nut, hex., 7 diameter x 100 pitch for starter reaction screw (R. III).	2
2.694-S	Washer, shakeproof, 12.5 x 22, for nut securing starter motor on engine (R. VI).	1
4.154-S	Key, Woodruff, 4 x 6.5 x 16, for Bendix drive (R. III).	1
88.294	Nut, hex., 12 diameter x 150 pitch, securing starter on engine (R. II).	1
622.801	Grub screw, 7 diameter x 20 long, for starter motor reaction (R. III).	2
701.325	Screw, hex. head, 12 diameter x 150 pitch, 42 mm long, under head, securing starter motor on engine (R. III).	1
701.836	Intermediate bearing plate (R. VI).	1
701.842	Spring for brush (R. VI).	2
701.843	Brush holder (R. VI).	2
701.845	Bush, 16.2 x 19 x 15, for bearing end plate, brush gear end and intermediate bearing plate (R. VI).	1
701.846	Bush, 16 x 19 x 14, for bearing end plate, driving end (R. VI).	2
701.848	Circlip (R. VI).	1
701.849	Thrust washer, brush gear end (R. VI).	As nec.
702.320	Rod for assembling bearing end plates (R. VI).	1
	BENADA STARTER DRIVE	
701.798	Threaded sleeve, only (R. VI).	1
701.799	Pinion (R. VI).	1
701.800	Spring for pinion (R. VI).	1
701.801	Thrust ring for pinion (R. VI).	1
701.802	Circlip for thrust ring (R. VI).	1
701.804	Driving sleeve (R. VI).	1
701.805	Driving spring (R. VI).	1
701.806	*Circlip for driving sleeve (R. VI). No longer supplied.*	1
701.830	Starter drive complete (R. VI).	1
701.831	Grub screw with dowel, 6 mm diameter, locking driving sleeve (R. VI).	1
	BENDIX STARTER DRIVE WITH DAMPER **Since January 1957**	
DS 533-6	Spring for pinion (R. VI). Since September 1957.	1
D 533-21b	Starter pinion drive complete (R. VI).	1
DS 533-24	Threaded sleeve, only (R. VI).	1
DS 533-25	Driving spring (R. VI).	1
DS 533-26	Pinion (R. VI).	1
DS 533-28	Driving sleeve (R. VI).	1
DS 533-85	Washer for damper bush (R. VI).	1
DS 533-88	Thrust nut for pinion spring (R. VI). Since September 1957.	1
DS 533-89	Distance washer retaining pinion spring (R. VI). Since September 1957.	1
DS 533-90	Lockplate for screw of drive sleeve and threaded sleeve (R. VI).	2
DS 533-91	Rubber bush for damper (R. VI).	1
701.226	Screw, hex. head, 9.5 diameter x 16 long, for threaded sleeve (R. VI).	1
701.316	*Distance piece (R. VI). Until September 1957. No longer supplied.*	1
701.828	Spring for pinion (R. VI). Until September 1957.	1
701.829	Screw, hex. head, 9.5 diameter x 20 long (dowel 6 mm diameter for the driving sleeve) (R. VI).	1


Starter
D 533-01 b
DS 533-15 b
DS 533-15 c
A 533-17 b
DS 533-20 a
701325
88294
2694-s
DS 533-9 a
701854
701861
701854
DS 533-3 a
DS 533-13 a
DS 533-23
701854
622801
2491-s
DS 533-22
2551-s
701858
4154-s
DS 533-11 a
Benada Starter Drive
701804
701831
701806
701830
701798
701800
701799
701801
701829
DS 533-90
DS 533-90
701226
D 533-21 b
DS 533-28
701805
DS 533-89
701316
701802
DS 533-24
DS533-88
DS 533-85
DS 533-91
DS 533-25
DS 533-26
D 533-1
DS533-6
701828
Bendix Starter Drive
D 524-01 a
DM 524-01 a
2319-s
DM 524-98
DM 524-98 a
131-s

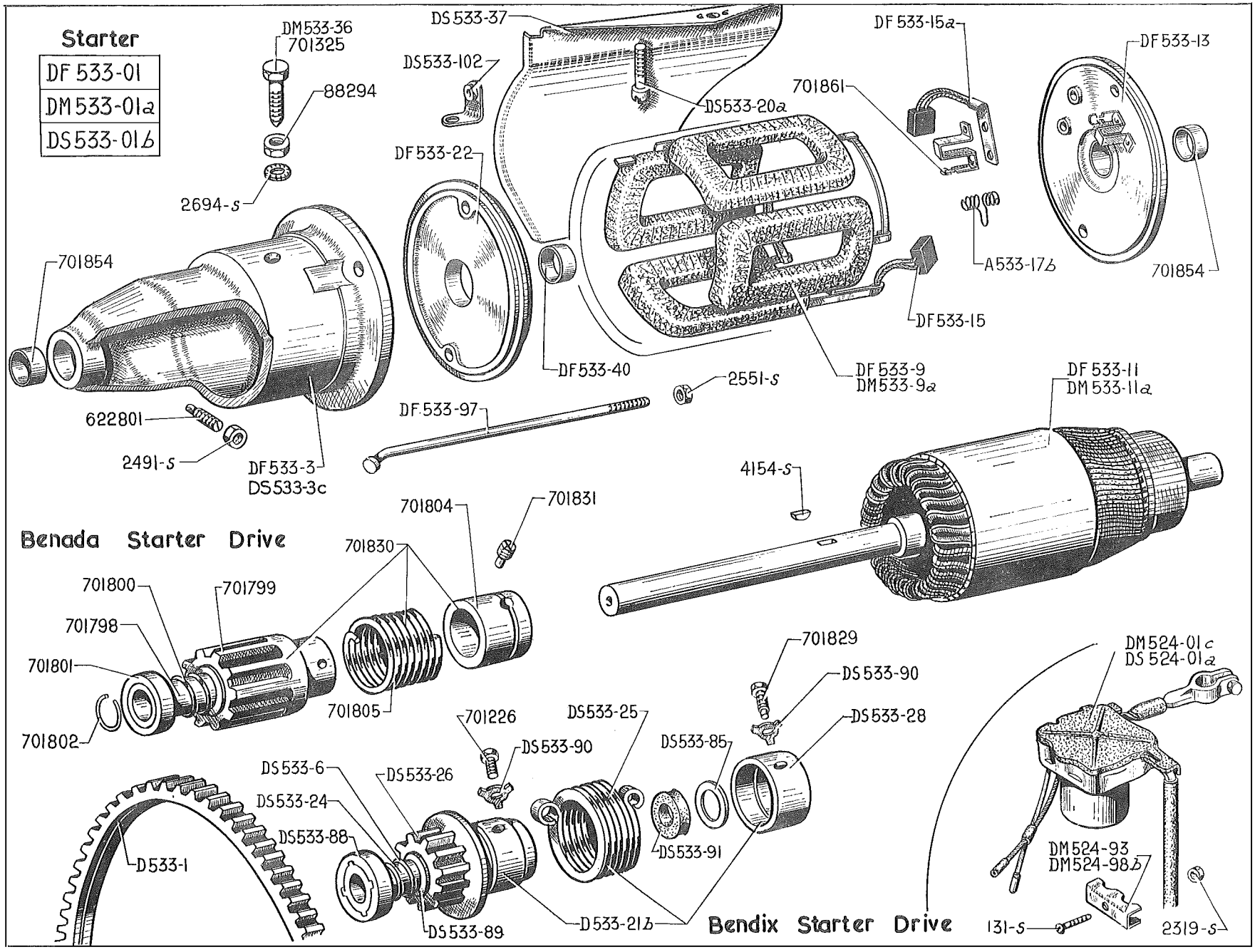
244-PARIS-RHONE STARTER MOTOR 6 VOLTS

NUMBER	DESCRIPTION	No. OFF
	U.S.A. Until December 1959 ALL TYPES Until September 1960	
A 533-17b	Brush spring (R. VI).	4
D 524-01a	Ducellier starter solenoid switch (R. VI). Until July 1957.	1
DM 524-01a	Gelbon starter solenoid switch with 20 mm cable (R. VI). Since November 1958. Replaces solenoid fitted since July 1957; order in addition: 2-DM 524-98a.	1
DM 524-98	Clamp retaining cable for Gelbon solenoid. July 1957 - November 1958.	2
DM 524-98a	Clamp retaining 20 mm^2 cable for starter solenoid. Since November 1958.	2
D 533-01b	Starter motor complete (D 11 B 42) (R. VI).	1
D 533-1	Starter gear ring, (272 mm diameter, 93 teeth).	1
DS 533-3a	Bearing end plate, driving end (R. VI).	1
DS 533-9a	Field coils (set of 2) (R. VI).	1
DS 533-11a	Armature (R. VI).	1
DS 533-13a	*Bearing end plate only, brush gear end (R. VI). No longer supplied.*	1
DS 533-15b	Brush, positive (R. VI).	2
DS 533-15c	*Brush, negative (R. VI). Replaced by A 533-15m.*	2
DS 533-20a	Terminal only (R. VI).	1
DS 533-22	Intermediate bearing plate (R. VI).	1
DS 533-23	Brush holder ring with brushes and spring (R. VI).	1
131-S	Screw, round head, 5 diameter x 30 long, securing clamp for Gelbon solenoid (R. III). Since July 1957.	1
2.319-S	Nut, hex., 5 diameter x 75 pitch, for screw securing clamp for Gelbon solenoid (R. III). Since July 1957.	1
2.491-S	Nut, hex., 7 diameter x 100 pitch, for starter reaction screw (R. III).	2
2.551-S	Nut, hex., 8 diameter x 125 pitch, securing bearing end plates (R. III).	2
2.694-S	Washer, shakeproof, 12.5 x 22, for nuts securing starter motor on engine (R. VI).	1
4.154-S	Woodruff key, 4 x 6.5 x 16, for pinion drive (R. III).	1
88.294	Nut, hex., 12 diameter x 150 pitch, securing starter motor on engine (R. VI).	1
622.801	Grub screw, 7 diameter x 20 long, for starter reaction (R. III).	2
701.325	Screw, hex. head, 12 diameter x 150 pitch, securing starter motor on engine, length under head 42 mm (R. III).	1
701.854	Bush for bearing end plates (R. VI).	3
701.858	Rod, 8 x 175, for assembling end bearing plates (R. VI).	2
701.861	Brush holder (R. VI).	4
	BENADA STARTER DRIVE	
701.798	Threaded sleeve only (R. VI).	1
701.799	Pinion (R. VI).	1
701.800	Spring for pinion (R. VI).	1
701.801	Thrust ring for pinion (R. VI).	1
701.802	Circlip for thrust ring for pinion (R. VI).	1
701.804	Driving sleeve (R. VI).	1
701.805	Driving spring (R. VI).	1
701.806	*Circlip for driving sleeve (R. VI). No longer supplied.*	1
701.830	Pinion drive complete (R. VI).	1
701.831	Grub screw with 6 mm diameter dowel locking driving sleeve (R. VI).	1
	BENDIX STARTER DRIVE WITH DAMPER Since January 1957	
DS 533-6	Spring for pinion (R. VI). Since September 1957.	1
D 533-21b	Pinion drive complete (R. VI).	1
DS 533-24	Threaded sleeve, only (R. VI).	1
DS 533-25	Driving spring (R. VI).	1
DS 533-26	Pinion (R. VI).	1
DS 533-28	Driving sleeve (R. VI).	1
DS 533-85	Washer for damper bush (R. VI).	1
DS 533-88	Thrust nut for pinion spring (R. VI). Since September 1957.	1
DS 533-89	Distance washer retaining pinion spring (R. VI). Since September 1957.	1
DS 533-90	Lockplate for screw of driving sleeve and threaded sleeve (R. VI).	2
DS 533-91	Rubber bush for damper (R. VI).	1
701.226	Screw, hex. head, 9.5 x 16, for threaded sleeve (R. VI).	1
701.316	*Distance piece (R. VI). Until September 1957. No longer supplied.*	1
701.828	Pinion spring (R. VI). Until September 1957.	1
701.829	Screw, hex. head, 9.5 x 20 (6 mm dowel) for driving sleeve (R. VI).	1

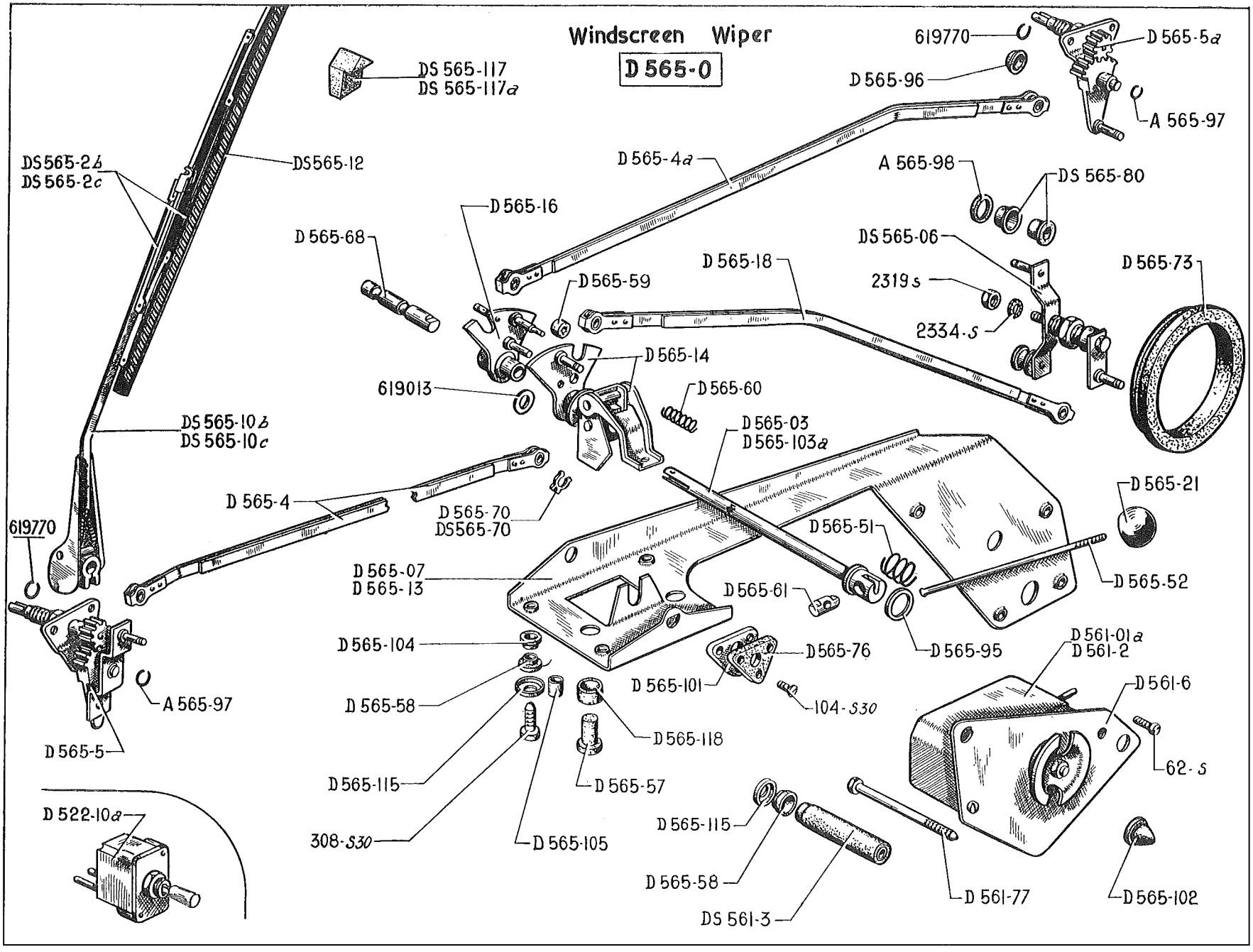
246-DUCELLIER STARTER MOTOR 12 VOLTS



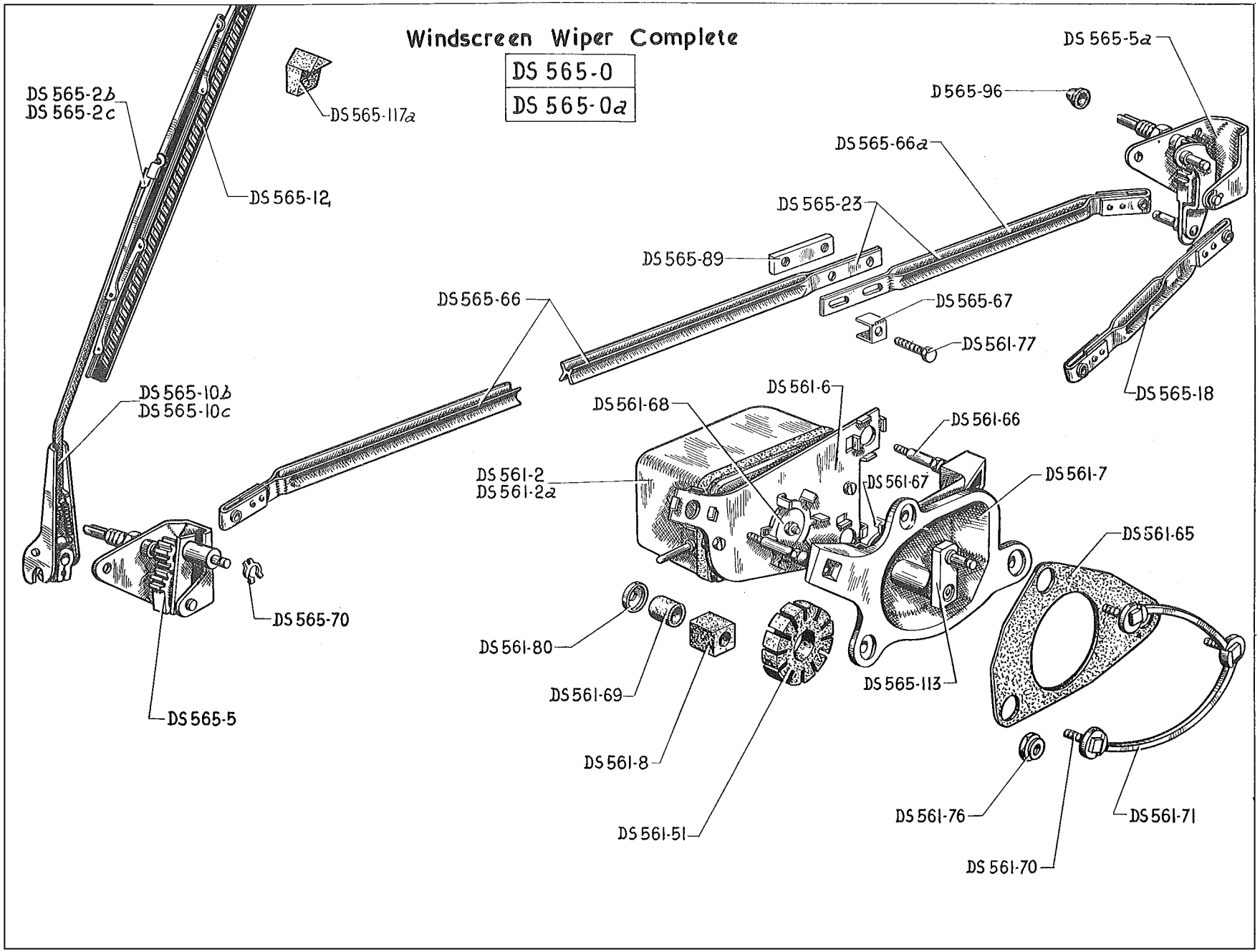
NUMBER	DESCRIPTION	No. OFF
	PRESTIGE **Since June 1959** **U.S.A.** **Since December 1959** **ALL TYPES** **Since September 1960**	
DM 524-01c	Solenoid "Gelbon" 12 volts (R. VI). Until September 1962.	1
DS 524-01a	Solenoid "Gelbon" 12 volts (R. VI). August 1961 - September 1962.	1
DM 524-93	Clamp with welded screw, securing solenoid. Since August 1961.	1
DM 524-98b	Clamp retaining solenoid for starter motor. Until August 1961. Since August 1961.	 2 1
DM 533-01	Starter motor complete (6087) (R. VI). Until September 1962.	1
DS 533-01a	Starter motor complete (6133) (R. VI). Since September 1962.	1
D 533-1	Starter gear ring (93 teeth, 272 mm diameter).	1
DM 533-2	Bush 12 x 15 x 15, for end bearing plate, brush gear end (R. VI).	1
DM 533-3	End bearing plate, driving end (R. VI). Until September 1962.	1
DS 533-3b	End bearing plate for starter motor, driving end (R. VI). Since September 1962.	1
DM 533-9	Field coils (set of 4) (R. VI).	1
DM 533-11	Armature (R. VI).	1
DM 533-12	Bush, 16 x 19 x 12, for bearing plates intermediate and driving end (R. VI).	2
DM 533-13	Bearing end plate complete, brush gear end (R. VI).	1
DM 533-14	Brush holder (R. VI).	2
DM 533-15	Brush, positive (R. VI).	1
DM 533-15a	Brush, negative (R. VI).	1
DM 533-16	Spring for brush (R. VI).	2
DM 533-20	Terminal only (R. VI).	1
DM 533-22	Intermediate bearing plate (R. VI).	2
DS 533-37	Shield for starter motor. Since September 1962.	1
DM 533-97	Rod for assembling starter motor (R. VI).	1
DS 533-102	Support with welded nuts for starter motor screen. Since September 1962.	1
131-S	Screw, round head 5 diameter x 30 long securing clamp for solenoid (R. III).	1
2.319-S	Nut, hex. 5 diameter x 75 pitch for screw for securing clamp for solenoid (R. III).	1
2.369-S	Nut, hex. 6 diameter x 100 pitch securing end bearing plates (R. III).	2
2.491-S	Nut, hex. 7 diameter x 100 pitch for starter motor reaction screw (R.III).	2
2.694-S	Washer, shakeproof 12.5 x 22 for nut securing starter motor on engine (R. VI).	1
4.154-S	Woodruff key 4 x 6.5 x 16 for pinion drive (R. III).	1
88.294	Nut, hex. 12 diameter 150 pitch securing starter motor on engine (R. II).	1
622.801	Grub screw 7 diameter x 20 long for starter motor reaction (R. III).	2
701.325	Screw hex. head 12 diameter 150 pitch, length under head 42 mm, securing starter motor on engine (R. III).	1
701.848	Circlip (R. VI).	1
	BENADA STARTER DRIVE	
701.798	Threaded sleeve, only (R. VI).	1
701.799	Pinion (R. VI).	1
701.800	Spring for pinion (R. VI).	1
701.801	Thrust ring for pinion (R. VI).	1
701.802	Circlip for thrust ring (R. VI).	1
701.804	Driving sleeve (R. VI).	1
701.805	Driving spring (R. VI).	1
701.830	Starter drive complete (R. VI).	1
701.831	Grub screw with 6 mm dowel for locking driving sleeve (R. VI).	1
	BENDIX STARTER DRIVE WITH DAMPER	
DS 533-6	Spring for pinion (R. VI).	1
D 533-21b	Starter drive complete (R. VI).	1
DS 533-24	Threaded sleeve, only (R. VI).	1
DS 533-25	Driving spring (R. VI).	1
DS 533-26	Pinion (R. VI).	1
DS 533-28	Driving sleeve (R. VI).	1
DS 533-85	Washer 16 x 21 x 0.3 for damper bush (R. VI).	1
DS 533-88	Thrust nut for pinion spring (R. VI).	1
DS 533-89	Distance washer for pinion spring (R. VI).	1
DS 533-90	Lockplate for screw of driving sleeve and threaded sleeve (R. VI).	2
DS 533-91	Bush, rubber 16 x 26.5 x 10.5 for damper (R. VI).	1
701.226	Screw, hex. head 9.5 x 16 for threaded sleeve (R. VI).	1
701.829	Screw, hex. head 9.5 x 20 with 6 mm dowel, for driving sleeve (R. VI).	1


Starter
DF 533-01
DM 533-01a
DS 533-01b
DM533-36
701325
88294
2694-s
DS533-102
DS 533-37
DS533-20a
DF 533-22
701861
DF 533-15a
DF 533-13
A533-17b
701854
701854
622801
2491-s
DF533-3
DS533-3c
DF533-40
2551-s
DF533-97
DF 533-9
DM533-9a
DF 533-15
DF 533-11
DM 533-11a
4154-s
Benada Starter Drive
701804
701831
701830
701800
701799
701798
701801
701802
701805
701829
DS 533-90
DS 533-28
DS533-25
DS533-85
701226
DS533-90
DS533-6
DS533-26
DS533-24
DS533-88
D533-1
DS533-91
DS533-89
D533-21b
Bendix Starter Drive
DM524-01c
DS 524-01a
DM524-93
DM524-98b
131-s
2319-s

NUMBER	DESCRIPTION	No. OFF
	Since September 1960	
A 533-17b	Spring for brush (R. VI).	4
DM 524-01c	Solenoid "Gelbon" 12 volts (R. VI). Until September 1962.	1
DS 524-01a	Solenoid, "Gelbon" 12 volts (R. VI). Since September 1962.	1
DM 524-93	Clamp with welded screw, securing solenoid. Since August 1961.	1
DM 524-98b	Clamp, retaining starter solenoid: - Until August 1961. - Since August 1961.	 2 1
DF 533-01	*Starter motor complete (D10 B38) (R.VI). Until January 1962. Replaced by DM 533-01a.*	1
DM533-01a	Starter motor complete (D10 B39) (R. VI). Until September 1962.	1
DS533-01b	Starter motor complete (D10 B40) (R. VI). Since September 1962.	1
D 533-1	Starter gear ring (93 teeth, 272 mm diameter).	1
DF 533-3	Bearing end plate securing starter motor, driving end (R. VI). Until September 1962.	1
DS 533-3c	Bearing end plate securing starter motor, driving end (R. VI). Since September 1962.	1
DF 533-9	Field coils (R. VI). Until January 1962.	1
DM 533-9a	Field coils (R. VI). Since January 1962.	1
DF 533-11	Armature (R. VI). Until January 1962.	1
DM 533-11a	Armature (R. VI). Since January 1962.	1
DF 533-13	Bearing end plate, brush gear end (R. VI).	1
DF 533-15	Brush, positive (R. VI).	2
DF 533-15a	Brush, negative (R. VI).	2
DS 533-20a	Terminal, only (R. VI).	1
DF 533-22	Bearing plate, intermediate (R. VI).	1
DS 533-37	Shield for starter motor. Since September 1962.	1
DF 533-40	Bush 16 x 20 x 16 for intermediate (R. VI).	1
DF 533-97	Rod for assembling bearing end plates (R. VI).	2
DS 533-102	Support with welded nut for starter motor shield. Since September 1962.	1
131-S	Screw, round head 5 diameter 30 long securing solenoid clamp (R.III).	1
2.319-S	Nut, hex. 5 diameter 75 pitch for screw securing solenoid clamp (R. III).	1
2.491-S	Nut, hex 7 diameter 100 pitch for starter motor reaction screws (R. III).	2
2.551-S	Nut, hex. 8 diameter 125 pitch securing bearing end plates (R. III).	2
2.694-S	Washer, shakeproof 12.5 x 22 for nut securing starter motor on engine (R. VI).	1
4.154-S	Woodrúff key 4 x 6.5 x 16 for starter pinion drive (R. III).	1
88.294	Nut, hex 12 diameter 150 pitch securing starter motor on engine (R. II).	1
622.801	Grub screw 7 diameter 20 long for starter motor reaction (R. III).	2
701.325	Screw, hex. head 12 diameter 150 pitch 42 mm long under head, securing starter motor on engine (R. III).	1
701.854	Bush for bearing end plates, driving end and brush gear end (R. VI).	2
701.861	Brush holder (R. VI).	4
	BENADA STARTER DRIVE	
701.798	*Threaded sleeve only (R. VI). No longer supplied.*	1
701.799	Pinion (R. VI).	1
701.800	Spring for pinion (R. VI).	1
701.801	Thrust ring for pinion (R. VI).	1
701.802	Circlip for thrust ring (R. VI).	1
701.804	Driving sleeve (R. VI).	1
701.805	Driving spring (R. VI).	1
701.830	Starter drive complete (R. VI).	1
701.831	Grub screw with 6 mm diameter for driving sleeve (R. VI).	1
	BENDIX STARTER DRIVE WITH DAMPER	
DS 533-6	Spring for pinion (R. VI).	1
D 533-21b	Starter drive complete (R. VI).	1
DS 533-24	Threaded sleeve, only (R. VI).	1
DS 533-25	Driving spring (R. VI).	1
DS 533-26	Pinion (R. VI).	1
DS 533-28	Driving sleeve (R. VI).	1
DS 533-85	Washer 16 x 21 x 0.3 for damper bush (R . VI).	1
DS 533-88	Thrust nut for pinion spring (R. VI).	1
DS 533-89	Distance washer for pinion spring (R. VI).	1
DS 533-90	Lockplate for screw of driving sleeve and threaded sleeve (R. VI).	2
DS 533-91	Bush, rubber for damper 16 x 26.5 x 10.5 (R. VI).	1
701.226	Screw, hex. head 9.5 x 16 for threaded sleeve (R. VI).	1
701.829	Screw, hex. head 9.5 x 20 with 6 mm dowel, for driving sleeve (R. VI).	1

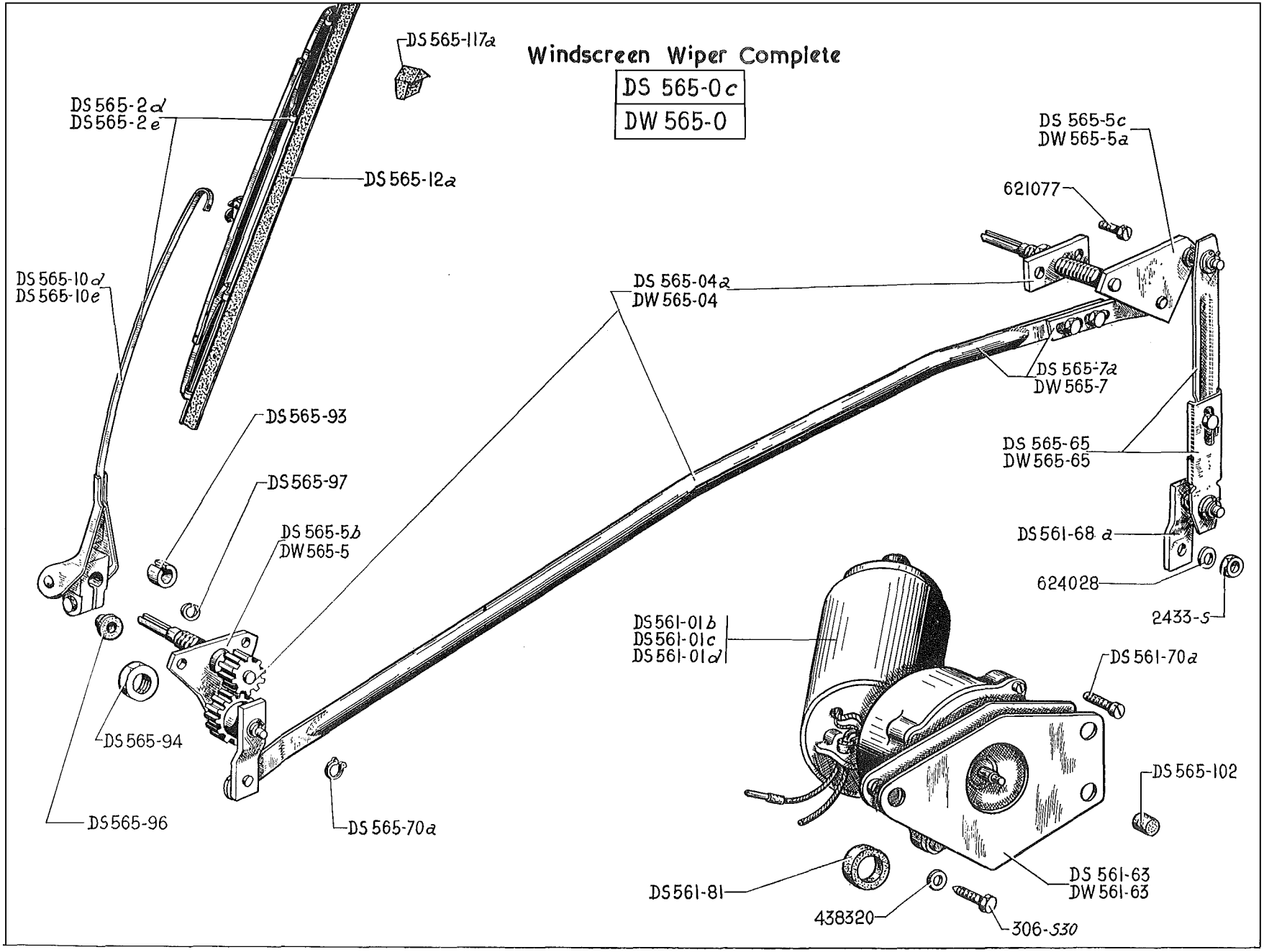

Windscreen Wiper
D 565-0
DS 565-117
DS 565-117a
619770
D 565-5a
D 565-96
A 565-97
DS565-12
DS565-2b
DS 565-2c
D 565-4a
A 565-98
DS 565-80
D 565-16
D 565-68
DS 565-06
D 565-18
D 565-73
D 565-59
2319 s
2334 s
D 565-14
619013
D 565-60
DS 565-10b
DS 565-10c
D 565-03
D 565-103a
D 565-4
D 565-70
DS565-70
D 565-21
619770
D 565-51
D 565-07
D 565-13
D 565-52
D 565-61
D 565-104
D 565-95
D 565-76
D 561-01a
D 561-2
D 565-101
D 561-6
A 565-97
D 565-58
104-S30
D 565-118
D 565-5
D 565-115
62-S
D 565-57
D 522-10a
308-S30
D 565-105
D 565-115
D 565-58
D 561-77
D 565-102
DS 561-3

NUMBER	DESCRIPTION	No. OFF
	Until May 1960	
A 565-97	Circlip for wiper arm on driving sector (R. VI).	2
A 565-98	Washer, 4.2 x 7 x 0.5 on flexible sleeve (R. VI).	2
D 522-10a	Switch on dashboard (R. VI).	1
D 561-01a	Motor, 12 volts (R. VI). PRESTIGE. Since June 1959. U.S.A. Since December 1959.	1
D 561-2	Motor, 6 volts (R. VI). U.S.A. Until December 1959.	1
DS 561-3	*Rubber tube, 8 x 20 x 47.5 with distance piece for screw securing motor (R. VI). No longer supplied.*	3
D 561-6	Plate securing motor (R. VI).	1
D 561-77	Screw, hex. head, 6 x 62, securing motor.	3
D 565-0	*Windscreen wiper complete, 6 volts (R. VI). No longer supplied.*	1
D 565-03	Hand control complete (R. VI).	1
DS 565-06	Spindle assembly with bush operating linkage (R. VI).	1
DS 565-07	Windscreen wiper linkage complete with blades and hand control (without motor) (R. VI).	1
DS 565-2b	Wiper arm complete, left-hand (R. VI).	1
DS 565-2c	Wiper arm complete, right-hand (R. VI).	1
D 565-4	Connecting link, operating wiper arm, left-hand, 526.5 mm between centres (R. VI).	1
D 565-4a	Connecting link, operating wiper arm right-hand, 342 mm between centres (R. VI).	1
D 565-5	Bracket for wiper arm spindle, left-hand (R. VI).	1
D 565-5a	Bracket for wiper arm spindle, right-hand (R. VI).	1
DS 565-10b	Wiper arm, left-hand (R. VI).	1
DS 565-10c	Wiper arm, right-hand (R. VI).	1
DS 565-12	Wiper blade (R. VI).	2
D 565-13	Bracket for windscreen wiper, operating mechanism (R. VI).	1
D 565-14	Pivoting plate operating link rods (R. VI).	1
D 565-16	End plate for manual operation (R. VI).	1
D 565-18	Operating link (R. VI).	1
D 565-21	Knob for rod operating hand control (R. VI).	1
D 565-51	Spring, 16.5 x 22 for hand operation swivel (R. VI).	1
D 565-52	Rod for hand operation, 123 mm long (R. VI).	1
D 565-57	Flexible stop for pivoting plate (R. VI).	2
D 565-58	Bush, rubber, shouldered, 12 x 20 x 17 x 6 for screw securing motor on scuttle (R. VI).	8
D 565-59	Stud operating pivoting plate (R. VI).	1
D 565-60	Compression spring, 9 x 28, for cam (R. VI).	1
D 565-61	Swivel pin on shaft for hand operation (R. VI).	1
D 565-68	Spindle for pivoting plate, 68 mm long (R. VI).	1
D 565-70	*Clip maintaining flexible sleeves on double crank (R. VI). Replaced by AZ 565-70.*	2
DS 565-70	Clip maintaining linkage (R. VI).	As nec.
D 565-73	Washer, rubber, 50 x 70 x 8 sealing bracket.	1
D 565-76	Plate, rubber, for hand operation bearing bracket (R. VI).	1
DS 565-80	Flexible sleeve, bushed on shaft operating linkage (R. VI).	2
D 565-95	*Thrust washer, 16.3 x 20 x 1, for spring on hand operating control (R. VI). No longer supplied.*	1
D 565-96	Sealing cap on wiper arm spindle (R. VI).	2
D 565-101	*Bearing plate for hand operation control (R. VI). No longer supplied.*	1
D 565-102	Buffer for glovebox on bracket.	1
D 565-103a	Shaft for hand operation control (R. VI).	1
D 565-104	Bush, rubber, 8 x 20 x 8 on bracket.	8
D 565-105	Distance tube, 7 x 8 x 12.5 for bush on bracket (R. VI).	5
D 565-115	Cup washer for rubber bush on plate and motor bracket (R. VI).	5
DS 565-117	Stop for wiper arm. Until June 1956.	2
DS 565-117a	Stop for wiper arm. Since June 1956.	2
D 565-118	Rubber stop, 12 x 20 x 16, for hand operation actuating plate (R. VI).	1
62-S	Screw, round head, 4 diameter x 7.5 pitch (R. III) securing:	
	- crank arm.	1
	- motor on plate.	2
104-S 30	Screw, raised head countersunk, 4 diameter x 12.5 long, control bearing plate (R. III).	3
308-S 30	Screw, hex. head, pointed, 6 diameter x 25 long, securing bracket (R. VI).	5
2.319-S	Nut, hex., 5 diameter x 75 pitch, securing double crank on intermediate shaft (R. III).	1
2.334-S	Washer, shakeproof, 5.2 x 9.4, for locking double crank on intermediate shaft (R. VI).	1
619.013	Washer on pivotting plate (R. VI).	4
619.770	*Circlip on wiper arm spindle (R.VI). No longer supplied.*	2


Windscreen Wiper Complete
DS 565-0
DS 565-0a
DS 565-2b
DS 565-2c
DS 565-117a
DS 565-12
DS 565-5a
D 565-96
DS 565-66a
DS 565-23
DS 565-89
DS 565-66
DS 565-67
DS 561-77
DS 565-18
DS 565-10b
DS 565-10c
DS 561-6
DS 561-68
DS 561-66
DS 561-2
DS 561-2a
DS 561-67
DS 561-7
DS 561-65
DS 565-70
DS 561-80
DS 561-69
DS 565-113
DS 565-5
DS 561-8
DS 561-51
DS 561-76
DS 561-71
DS 561-70

252-S.E.V. WINDSCREEN WIPER 6 VOLTS AND 12 VOLTS

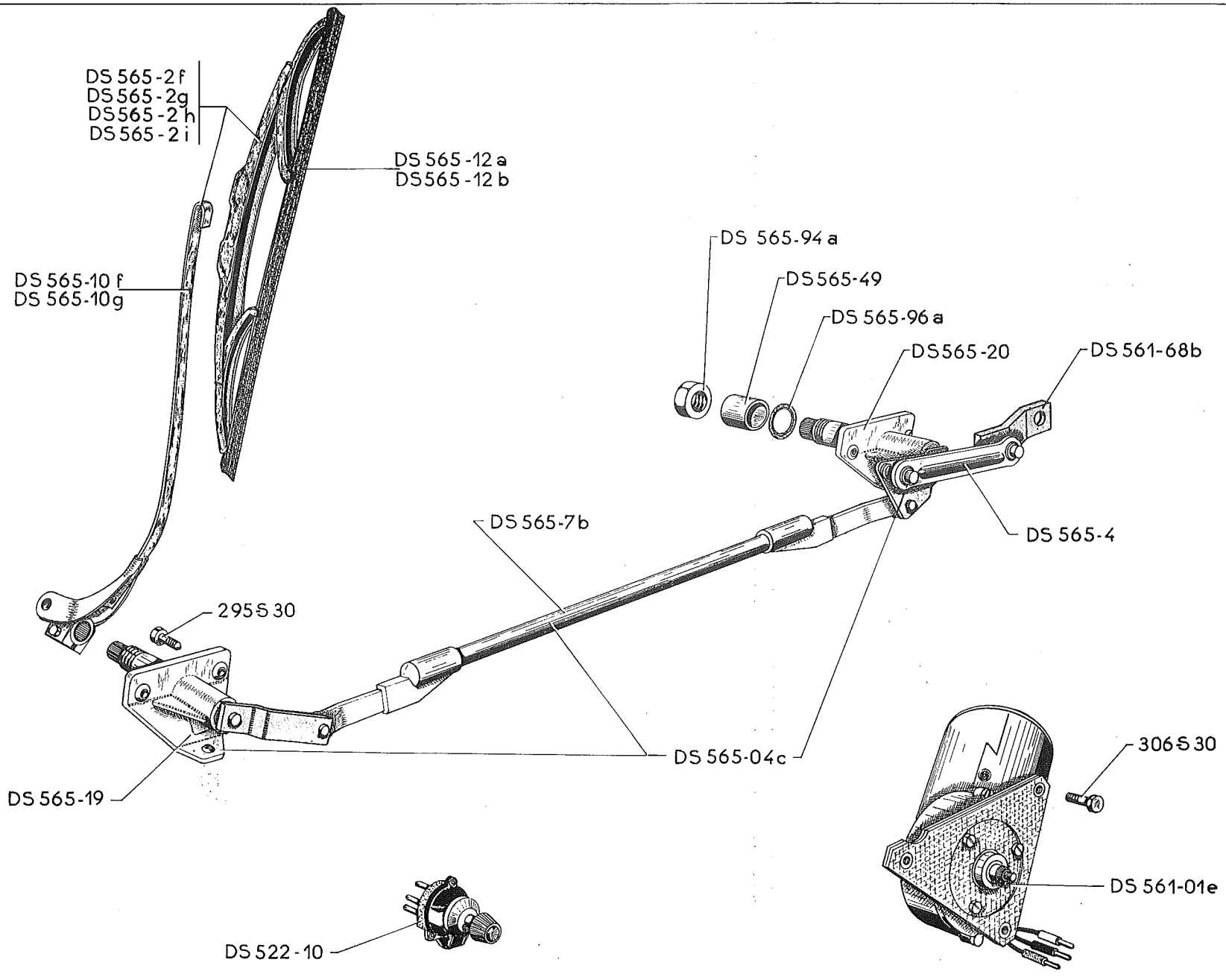
NUMBER	DESCRIPTION	No. OFF
	MAY 1960 – SEPTEMBER 1960	
DS 561-2	*Motor 6 volts (R. VI). No longer supplied.*	1
DS 561-2a	Motor 12 volts (R. VI).	1
DS 561-6	Mounting plate for motor (R. VI).	1
DS 561-7	Support for motor (R. VI).	1
DS 561-8	Rubber block for motor fixing (R. VI).	3
DS 561-51	Rubber drive connecting motor and control (R. VI).	1
DS 561-65	Joint rubber between motor and body (R. VI).	1
DS 561-66	Stud securing motor (R. VI).	3
DS 561-67	Driving plate with spindle, crank side (R. VI).	1
DS 561-68	Driving plate, motor side (R. VI).	1
DS 561-69	Washer, rubber, securing motor (R. VI).	3
DS 561-70	*Screw, square head, 5 diameter x 20 long, securing motor support (R. VI). No longer supplied.*	3
DS 561-71	*Nut carrier securing motor support (R. VI). No longer supplied.*	1
DS 561-76	Nut, shouldered for 5 diameter screws securing motor support (R. VI).	3
DS 561-77	Screw, hex. head assembling linkage (R. VI).	2
DS 561-80	Cup washer for screws securing engine support (R. VI).	3
DS 565-0	*Windscreen wiper complete 6 volts (R. VI). No longer supplied.*	1
DS 565-0a	Windscreen wiper complete 12 volts (R. VI).	1
DS 565-2b	Wiper arm complete, left hand (R. VI).	1
DS 565-2c	Wiper arm complete, right hand (R. VI).	1
DS 565-5	Support for arm spindle, left hand (R. VI).	1
DS 565-5a	Support for arm spindle, right hand (R. VI).	1
DS 565-10b	Wiper arm (without blade), left hand (R. VI).	1
DS 565-10c	Wiper arm (without blade), right hand (R. VI).	1
DS 565-12	Wiper blade (R. VI).	2
DS 565-18	Control linkage (R. VI).	1
DS 565-23	Connecting linkage assembled (R. VI).	1
DS 565-66	Connecting link, left hand (R. VI).	1
DS 565-66a	Connecting link, right hand (R. VI).	1
DS 565-67	Yoke for screw tightening connecting linkage (R. VI).	2
DS 565-70	Clip retaining linkage (R. VI).	4
DS 565-89	*Backplate for assembling linkage, 2 tapped holes 6 mm diameter (R. VI). No longer supplied.*	2
D 565-96	Sealing cap for arm spindle (R. VI).	2
DS 565-113	Cranked control with spindle (R. VI).	1
DS 565-117a	Stop for wiper arm.	2

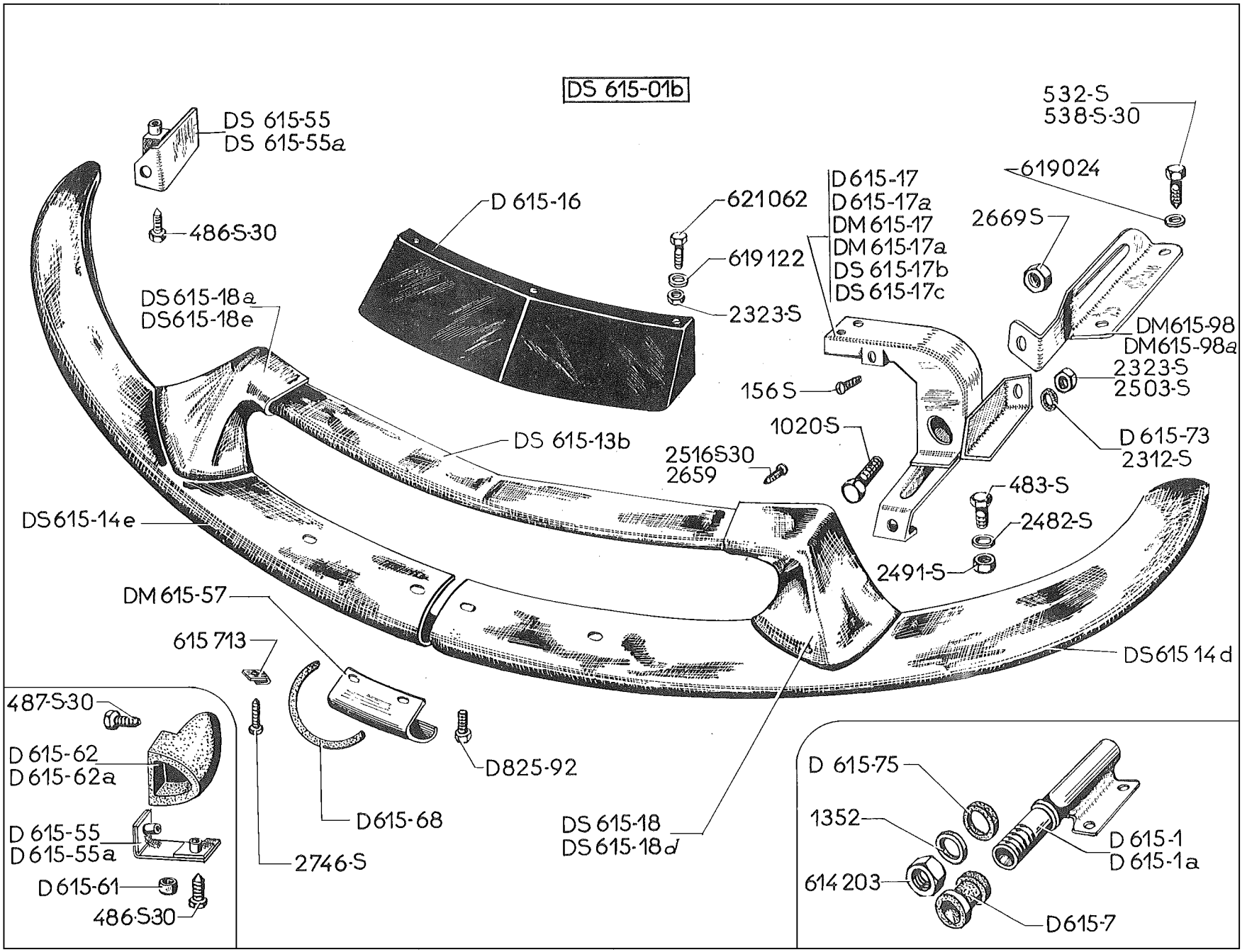

Windscreen Wiper Complete
DS 565-0c
DW 565-0
DS 565-117a
DS 565-2d
DS 565-2e
DS 565-12a
DS 565-10d
DS 565-10e
DS 565-93
DS 565-97
DS 565-5b
DW 565-5
DS 565-94
DS 565-96
DS 565-70a
DS 565-04a
DW 565-04
DS 565-5c
DW 565-5a
621077
DS 565-7a
DW 565-7
DS 565-65
DW 565-65
DS 561-68a
624028
2433-S
DS 561-01b
DS 561-01c
DS 561-01d
DS 561-70a
DS 565-102
DS 561-63
DW 561-63
DS 561-81
438320
306-530

NUMBER	DESCRIPTION	No. OFF
	September 1960—September 1964	
DS 561-01b	Motor 6 volts (R. VI). July 1960 (few cars).	1
DS 561-01c	Motor 12 volts (R. VI). September 1960 - August 1961.	1
DS 561-01d	Motor 12 volts with automatic stop (R. VI). Since August 1961.	1
DS 561-63	Backplate with screws for securing motor (R. VI). Until August 1961.	1
DW 561-63	Backplate without screws for securing motor (R. VI). Since August 1961.	1
DS 561-68a	Control crank (R. VI).	1
DS 561-70a	Screw, round head, securing motor on support (R. VI).	3
DS 561-81	Sealing washer, rubber between motor and support (R. VI).	1
DS 565-0c	Windscreen wiper complete 12 volts (R. VI). Until August 1961.	1
DW 565-0	Windscreen wiper complete 12 volts (motor with automatic stop) (R. VI). Since August 1961.	1
DS 565-04a	Linkage complete without arms (R. VI). Until August 1961.	1
DW 565-04	Linkage complete without arms (R. VI). Since August 1961.	1

NUMBER	DESCRIPTION	No. OFF
DS 565-2d	*Wiper arm complete, left-hand (R. VI). Replaced by DS 565-10d; order in addition 1-DS 565-12a.*	1
DS 565-2e	Wiper arm complete, right-hand (R. VI).	1
DS 565-5b	Support for arm spindle, left-hand (R. VI). Until August 1961.	1
DS 565-5c	Support for arm spindle, right-hand (R. VI). Until August 1961.	1
DW 565-5	Support for arm spindle, left-hand (R. VI). Since August 1961.	1
DW 565-5a	Support for arm spindle, right-hand (R. VI). Since August 1961.	1
DS 565-7a	Connecting rod assembled with end piece, 900 mm long (R. VI). Until August 1961.	1
DW 565-7	Connecting rod assembled with end piece (R. VI). Since August 1961.	1
DS 565-10d	Wiper arm without blade, left-hand (R. VI).	1
DS 565-10e	Wiper arm without blade, right-hand (R. VI).	1
DS 565-12a	Wiper blade (R. VI).	2
DS 565-65	*Control rod with end piece (R. VI). Until August 1961. Replaced by DW 565-65.*	1
DW 565-65	Control rod with end piece (R. VI). Since August 1961.	1

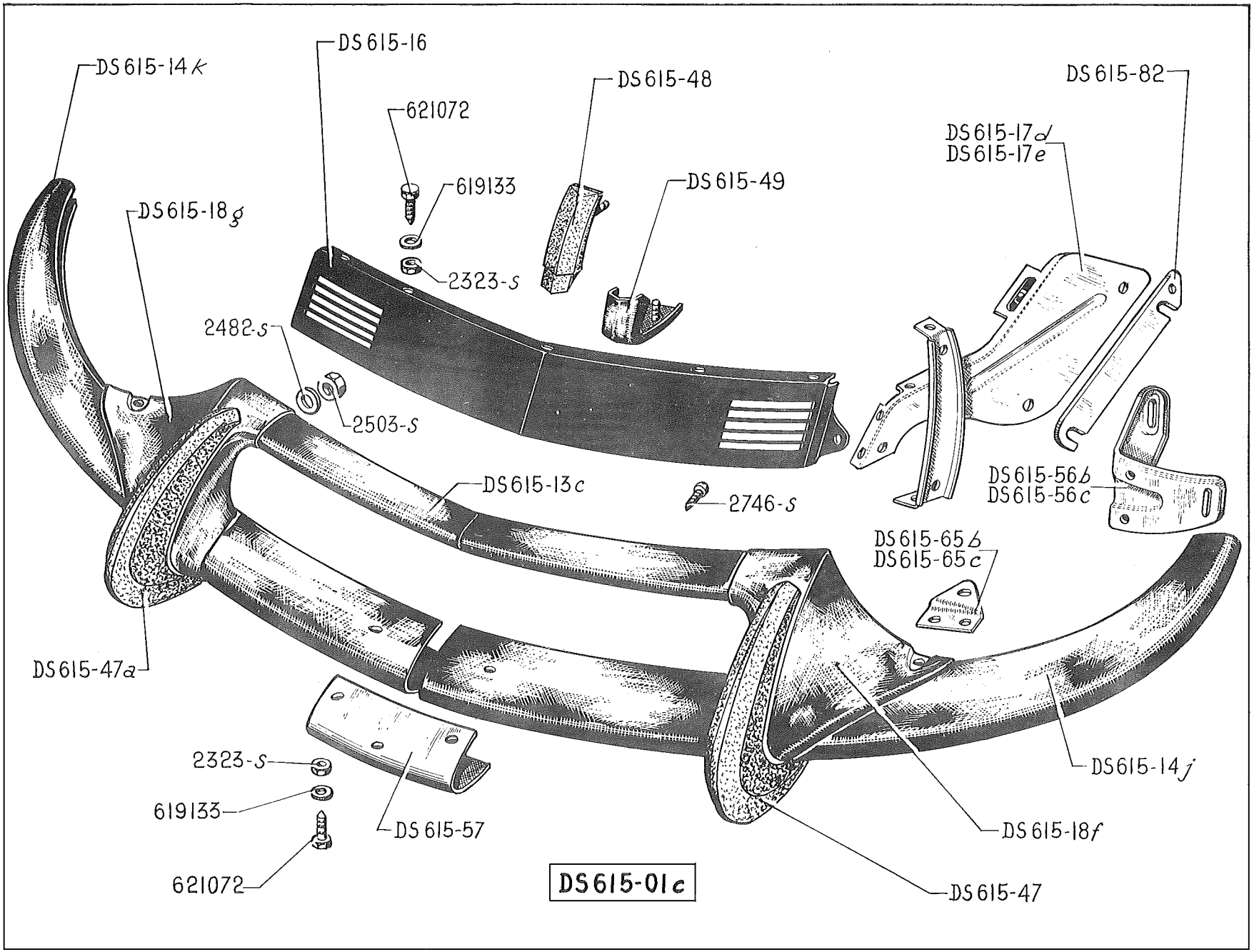
NUMBER	DESCRIPTION	No. OFF
DS 565-70a	Circlips retaining rods on arm spindles (R. VI).	5
DS 565-93	Bush, split, locking arms on spindles (R. VI).	2
DS 565-94	Nut, hex. securing spindle for arm on body (R. VI).	2
DS 565-96	Cap, rubber sealing arm spindle (R. VI).	2
DS 565-97	Locking circlip, on arm spindle (R. VI).	2
DS 565-102	Stop, rubber for glovebox on backplate screw (R. VI).	1
DS 565-117a	Stop for wiper arm.	2
306-S 30	Screw, hex. head 6 diameter 20 long securing motor on body (R.III).	3
2.433-S	Nut, hex. 6 diameter 100 pitch securing motor on cranked control (R. III).	1
438.320	Washer, 6.5 x 20 x 1.8 for screws securing motor on body (R. II).	3
621.077	Screw, hex. head, 4 diameter 10 long, securing support for arm spindle on body (R. III).	4
624.028	Flexible washer 6.4 x 12 x 0.5 for nut assembling motor on cranked control (R.III).	1


DS 565-2f
DS 565-2g
DS 565-2h
DS 565-2i
DS 565-12a
DS 565-12b
DS 565-10f
DS 565-10g
DS 565-94a
DS 565-49
DS 565-96a
DS 565-20
DS 561-68b
DS 565-4
DS 565-7b
295S30
DS 565-04c
DS 565-19
306S30
DS 561-01e
DS 522-10


DS 615-01b
DS 615-55
DS 615-55a
486-S-30
D 615-16
621062
619122
2323-S
D 615-17
D 615-17a
DM 615-17
DM 615-17a
DS 615-17b
DS 615-17c
532-S
538-S-30
619024
2669 S
DM615-98
DM615-98a
2323-S
2503-S
D 615-73
2312-S
DS 615-18a
DS615-18e
156 S
1020-S
DS 615-13b
2516S30
2659
483-S
2482-S
2491-S
DS615-14e
DM 615-57
615 713
DS615 14 d
487-S-30
D 615-62
D 615-62a
D 615-55
D 615-55a
D 615-61
486-S-30
D825-92
D615-68
2746-S
DS 615-18
DS 615-18d
D 615-75
1352
614 203
D 615-1
D 615-1a
D615-7

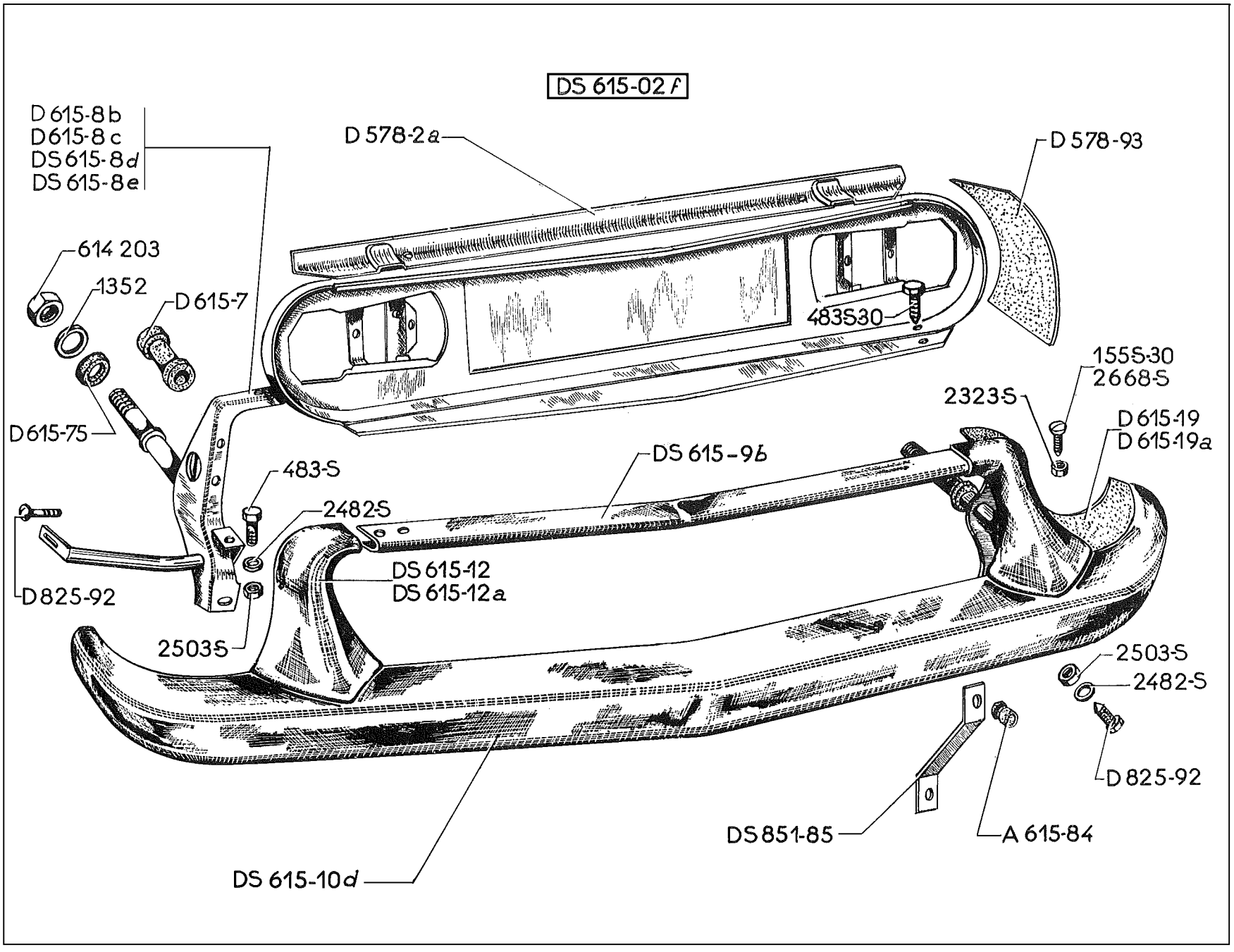
NUMBER	DESCRIPTION	No. OFF
	FRONT **Until November 1961**	
DS 615-01b	Front bumpers complete.	1
D 615-1	Fixed support, left-hand. Until September 1958.	1
D 615-1a	Fixed support, right-hand. Until September 1958.	1
D 615-7	Rubber sleeve.	2
DS 615-13b	Bumper bar, upper, without end piece.	1
DS 615-14d	Half bumper bar, lower, left-hand.	1
DS 615-14e	Half bumper bar, lower, right-hand.	1
D 615-16	Registration number plate.	1
D 615-17	Support, movable, left-hand. Until September 1958.	1
D 615-17a	Support, movable, right-hand. Until September 1958.	1
DM 615-17	Support, left-hand, without rubber sleeve. Since September 1958.	1
DM 615-17a	Support, right-hand, without rubber sleeve. Since September 1958.	1
DS 615-18	*End piece, left-hand. Replaced by DM 615-18.*	1
DS 615-18a	*End piece, right-hand. Replaced by DM 615-18a.*	1
D 615-55	Bracket, left-hand, for securing rubber block. Until September 1958.	1
D 615-55a	Bracket, right-hand, for securing rubber block. Until September 1958.	1
DS 615-55	Support plate for fitting extreme left-hand of bumpers. Since September 1958.	1
DS 615-55a	Support plate for fitting extreme right-hand of bumpers. Since September 1958.	1
DM 615-57	Reinforcement for assembling lower half bumpers.	1
D 615-61	Distance piece, 7.5 x 9.5 x 8, for screw securing rubber block. Until September 1958.	4
D 615-62	Rubber block for fitting at extreme left-hand end of bumper. Until September 1958.	1
D 615-62a	Rubber block for fitting at extreme right-hand end of bumper. Until September 1958.	1
D 615-68	Rubber packing for lower half bumpers.	1
D 615-73	Washer, rubber, 5 x 14 x 2 for end brackets of upper bumpers.	4
D 615-75	Washer, rubber, 20 x 30 x 6, on fixed support for bumpers. Until September 1958.	2
DM 615-98	Support, left-hand, without pivot on body. Since September 1958.	1
DM 615-98a	Support, right-hand, without pivot on body. Since September 1958.	1
D 825-92	Screw, round head, 7 diameter x 20 long, for assembling lower half bumpers.	2
483-S	Screw, hex. head, 7 diameter x 15 long, securing lower half bumpers on movable support (R. III).	2
486-S 30	Screw, hex. head pointed 7 diameter x 22.5 long (R. III) securing: - rubber block on lower bumpers. Until September 1958. - for support plate on extreme left and right-hand. Since September 1958.	2 4
487-S 30	Screw, hex. head pointed 7 diameter x 25 long, securing rubber block on caisson (R. III). Until September 1958.	2
532-S	Screw, hex. head, pointed 9 diameter x 28 long, securing bumpers on caisson (R. III).	4
1.020-S	Screw, hex. head, 12 diameter x 22 long, securing supports on body on bumper supports (R. III). Since September 1958.	2
1.352	Washer, 20.5 x 30 x 1.5 for locking fixed support on bumpers (R. I). Until September 1958.	2
2.323-S	Nut, hex., 5 diameter x 75 pitch, for screws securing upper bumpers and registration number plate (R. III).	3
2.482-S	Washer, 7.5 x 14 for nuts securing lower bumper on movable support (R. III).	2
2.491-S	Nut, hex., 7 diameter x 100 pitch, for screws securing lower bumpers on movable support (R.III)	2
2.669-S	Nut, hex., 12 diameter x 175 pitch, for screws securing supports on body on bumper supports (R. III). Since September 1958.	2
2.746-S	Screw, round head, P.K. cruciform slot, 4.85 x 16, securing distance piece on lower bumpers (R. VI).	4
614.203	Nut, hex., 20 diameter x 100 pitch, locking fixed support on bumpers (R. III). Until September 1958.	2
615.713	Nut clip for 4.85 diameter screws securing distance piece on lower bumper (R. VI).	4
619.122	Washer, 5.5 x 12 x 1 for screws securing upper bumper and registration number plate (R. III).	3
621.062	Screw, hex. head, 5 diameter x 14 long, securing upper bumper and registration number plate (R. III).	3

NUMBER	DESCRIPTION	No. OFF
	November 1961 – September 1962	
DS 615-01b	Bumper, front complete.	1
DS 615-13b	Bumper, upper without end piece.	1
DS 615-14d	Half bumper, lower, left hand.	1
DS 615-14e	Half bumper, lower, right hand.	1
D 615-16	Registration number plate.	1
DS 615-17b	Support, movable, left hand.	1
DS 615-17c	Support, movable, right hand.	1
DS 615-18d	End piece, left hand (R. VI).	1
DS 615-18e	End piece, right hand (R. VI).	1
DS 615-55	Support plate, securing extreme left hand of bumpers.	1
DS 615-55a	Support plate, securing extreme right hand of bumpers.	1
DM 615-57	Reinforcement assembly for lower half bumpers.	1
D 615-68	Rubber packing for lower half bumper.	1
DM 615-98	Support, left hand without pivot on body.	1
DM 615-98a	Support, right hand without pivot on body.	1
156-S	Screw, raised head 5 diameter 17.5 long securing upper bumpers on movable support (R. III).	4
486-S 30	Screw, hex. head pointed 7 diameter 22.5 long (R. III) assembling:	
	- lower half bumpers.	2
	- lower half bumpers on movable support.	4
	- for support plate at extreme left and right hand.	4
538-S 30	Screw, hex. head pointed, 9 diameter 22 long securing bumpers on caisson (R. III).	4
1.020-S	Screw, hex. head 12 diameter 22 long securing supports on body on bumper supports (R. III).	2
2.312-S	Washer, plain 5.5 x 9 for screws securing end piece (R. III).	4
2.323-S	Nut, hex. 5 diameter 75 pitch (R. III) for screws securing:	
	- end piece on upper bumper.	2
	- upper bumper and registration number plate.	3
	- upper bumper on movable support.	4
2.482-S	Washer, plain 7.5 x 14 for nuts securing lower bumper on movable support (R. III).	4
2.503-S	Nut, hex. 7 diameter x 100 pitch (R.III) for screws:	
	- assembling lower half bumpers.	2
	- securing lower half bumpers on movable support.	4
2.516-S 30	Screw, raised head countersunk, cruciform slot, 5 diameter 16 long securing end piece on upper bumpers (R. VI).	2
2.659	*Screw, hex. head 5 diameter 13 long securing end piece (R. III). Replaced by 283-S.*	4
2.669-S	Nut, hex. 12 diameter 175 pitch for screws securing supports on body on bumper supports (R. III).	2
2.746-S	Screw, round head P.K. cruciform slot 4.85 x 16 securing distance piece on lower bumpers (R. VI).	4
615.713	Nut clips for 4.85 diameter screws, securing distance piece on lower bumper (R. VI).	4
619.024	Washer, plain, 10 x 20, for screw securing bumper on caisson (R. II).	4
619.122	Washer, plain, 5.5 x 12 x 1 (R. III) for screws securing:	
	- upper bumper and registration number plate.	3
	- upper bumper on movable support.	4
621.062	Screw, hex. head, 5 diameter x 14 long, securing upper bumper and registration number plate (R. III).	3

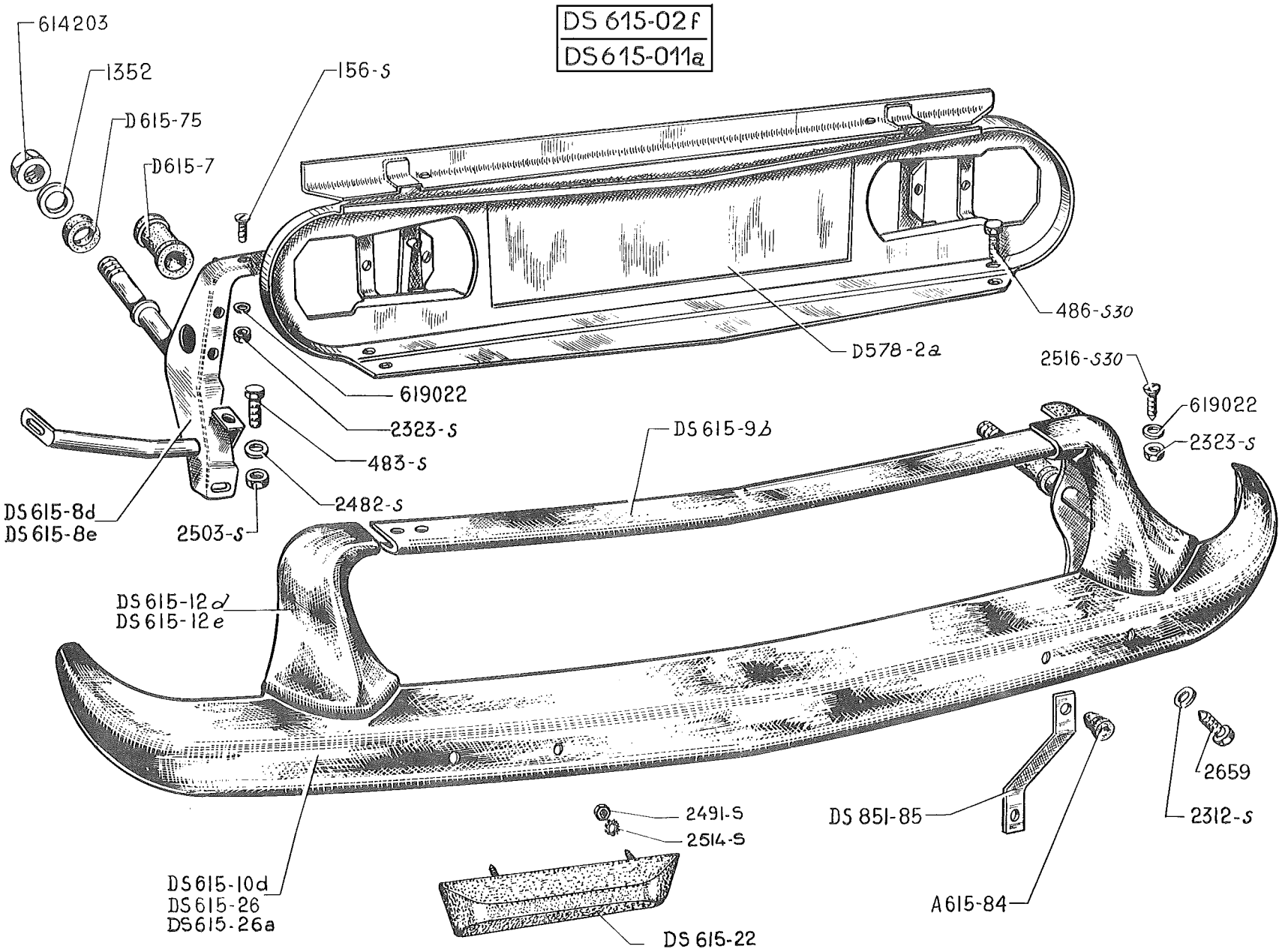

DS 615-14k
DS 615-16
621072
619133
2323-s
DS 615-48
DS 615-49
DS 615-82
DS 615-17d
DS 615-17e
DS 615-18g
2482-s
2503-s
DS 615-13c
2746-s
DS 615-56b
DS 615-56c
DS 615-65b
DS 615-65c
DS 615-47a
2323-s
619133
621072
DS 615-57
DS 615-14j
DS 615-18f
DS 615-47
DS 615-01c

NUMBER	DESCRIPTION	No. OFF
	LEFT-HAND STEERING **Since September 1962**	
DM 615-01e	Bumper, front, complete. GERMANY.	1
DS 615-01c	Bumper, front, complete. (Except GERMANY.	1
DS 615-13c	*Bumper, upper, without end piece. Replaced by DX 615-13.*	1
DS 615-14j	Half bumper, lower, left-hand.	1
DS 615-14k	Half bumper, lower, right-hand.	1
DS 615-16	Registration number plate.	1
DS 615-17d	Support, movable, left-hand.	1
DS 615-17e	Support, movable, right-hand.	1
DS 615-18f	End piece, left-hand.	1
DS 615-18g	End piece, right-hand.	1
DS 615-47	Stop, rubber, left-hand (R. VI).	1
DS 615-47a	Stop, rubber, right-hand (R. VI).	1
DS 615-48	Stop, rubber, central (R. VI).	1
DM 615-49	Cover joint for lower half bumpers (R. VI). GERMANY.	1
DS 615-49	Cover joint for lower half bumpers (R. VI). (Except GERMANY).	1
DS 615-56b	Support plate, securing extreme left-hand of bumpers.	1
DS 615-56c	Support plate, securing extreme right-hand of bumpers.	1
DS 615-57	Reinforcement assembly for lower half bumpers.	1
DS 615-65b	Plate securing end piece on bumpers, left-hand.	1
DS 615-65c	Plate securing end piece on bumpers, right-hand.	1
DS 615-82	Packing (aluminium) 4 mm thick for lateral adjustment of bumpers.	2
2.323-S	Nut, hex., 5 diameter 75 pitch (R. III) for screws securing:	
	- cover joint.	3
	- registration number plate.	6
2.482-S	Washer, plain 7.5 x 14, for screws securing end piece (R. III).	6
2.503-S	Nut, hex., 7 diameter 100 pitch for screws securing end piece (R. III).	6
2.746-S	Screw, P.K. 4.85 x 16 securing registration number plate, lower part (R. VI).	4
619.133	Washer, plain for screws assembling and securing bumpers (R. IV).	24
621.072	Screw, hex. head, 5 diameter 16 long (R. III) securing:	
	- reinforcement on half bumpers.	1
	- bumpers, upper part.	4
	- registration number plate, upper part.	5
	- end piece on bumpers.	2
	SPECIAL PARTS **RIGHT-HAND STEERING** **(England)**	
DX 615-01a	Bumper, front, complete.	1
DS 615-20d	Half bumper, lower, left-hand.	1
DS 615-20e	Half bumper, lower, right-hand.	1
DS 615-45	Distance piece (grille) for bumpers, left-hand.	1
DS 615-45a	Distance piece (grille) for bumpers, right-hand.	1
DS 615-51a	Distance piece, central part, forming registration number plate (R. VI).	1

The numbers underlined indicate new parts which do not appear on the illustration.

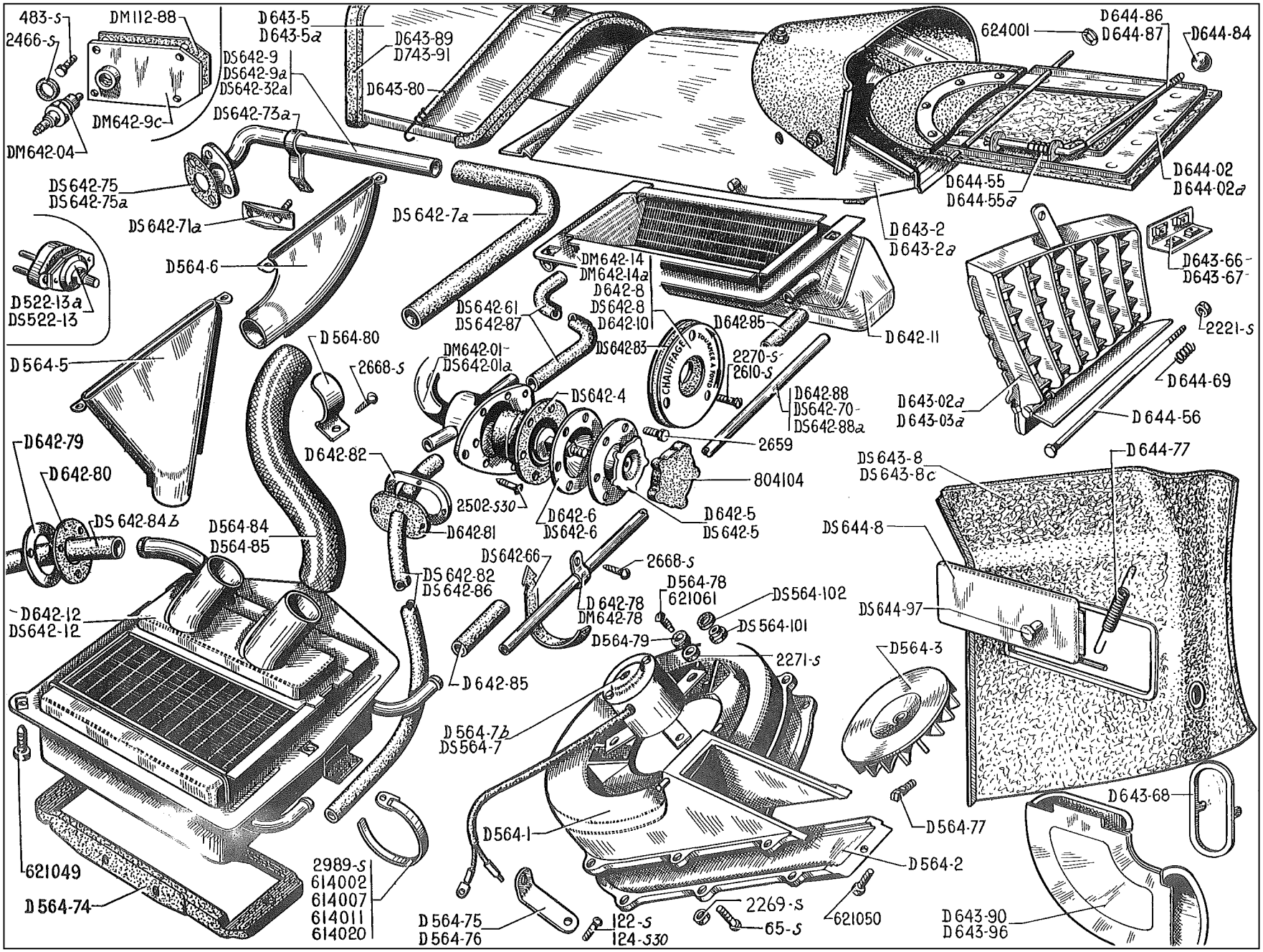

DS 615-02 f
D 615-8b
D 615-8c
DS 615-8d
DS 615-8e
D 578-2a
D 578-93
614 203
1352
D 615-7
483S30
155S-30
2668-S
2323-S
D 615-19
D 615-19a
D 615-75
DS 615-9b
483-S
2482-S
DS 615-12
DS 615-12a
D 825-92
2503-S
2503-S
2482-S
D 825-92
DS 851-85
A 615-84
DS 615-10d

NUMBER	DESCRIPTION	No. OFF
	Until November 1961	
A 615-84	Rubber stop for rear wing on rear bumper. Since July 1959.	2
D 478-2a	*Registration number plate. Replaced by DS 578-2.*	1
D 578-93	Rubber lining between bumper and registration number plate.	2
DS 615-02f	*Rear bumpers complete without finishing strip. Replaced by DS 615-02h.*	1
D 615-7	Rubber stop.	2
D 615-8b	Movable support, left-hand. Until July 1959.	1
D 615-8c	Movable support, right-hand. Until July 1959.	1
DS 615-8d	Movable support, left-hand. Since July 1959.	1
DS 615-8e	Movable support, right-hand. Since July 1959.	1
DS 615-9b	Bumper bar, upper.	1
DS 615-10d	Bumper bar, lower.	1
DS 615-12	*End piece, left-hand. Replaced by DM 615-12.*	1
DS 615-12a	*End piece, right-hand. Replaced by DM 615-12a.*	1
D 615-19	Finisher between rear bumper, left-hand and rear wing, right-hand. Until July 1959.	1
D 615-75	Anti-rattle washer, rubber, 20 x 30 x 6 on fixed support.	2
D 825-92	Screw, round head, 7 x 20, securing lower rear bumpers on movable support (R. VI).	4
DS 851-85	Fixing plate for rear wing rubber buffer on rear bumpers. Since July 1959.	2
155-S 30	Screw, raised head, pointed, 5 x 15, for securing upper rear bumper on movable support (R. III).	4
483-S	Screw, hex. head, 7 x 15, securing lower bumper on movable support (R. III).	2
483-S 30	Screw, hex. head, 7 x 15, securing registration number plate on panel (R. III).	4
1.352	Washer, 20.5 x 30 x 1.5, securing fixed support (R. I).	2
2.323-S	Nut, hex., 5 x 75, for screw securing upper rear bumper (R. III).	4
2.482-S	Washer, 7.5 x 14, for nuts securing lower rear bumper (R. III).	6
2.503-S	Nut, hex., 7 x 100, for screws securing lower rear bumper (R.III)	6
2.668-S	Screw, P.K. round head, 3.5 x 10, securing finishing lining (R. VI).	2
614.203	Nut, hex., 20 x 100, locking fixed support (R. III).	2


DS 615-02 f
DS 615-011a
614203
1352
D 615-75
D615-7
156-S
486-S30
D578-2a
619022
2323-S
483-S
2482-S
2503-S
DS 615-8d
DS 615-8e
DS 615-9b
2516-S30
619022
2323-S
DS 615-12d
DS 615-12e
DS 615-10d
DS 615-26
DS 615-26a
2491-S
2514-S
DS 615-22
DS 851-85
A 615-84
2659
2312-S

NUMBER	DESCRIPTION	No. OFF
	Since November 1961	
A 615-84	Rubber buffer for rear wing on rear bumper.	2
D 578-2a	*Registration number plate. Until September 1964. Replaced by DS 578-2.*	1
DS 578-2	Registration number plate. Since September 1964.	1
DS 615-02f	*Bumper, rear, complete. BERLINE. Until September 1964. Replaced by DS 615-02h.*	1
DS 615-02h	Bumpers, rear, complete. BERLINE. Since September 1964.	1
DS 615-011a	Bumper, rear, complete. CABRIOLET.	1
DS 615-7	Rubber sleeve for movable support.	2
DS 615-8b	Movable support, left-hand. PALLAS.	1
DS 615-8c	Movable support, right-hand. PALLAS.	1
DS 615-8d	Movable support, left-hand. Except PALLAS.	1
DS 615-8e	Movable support, right-hand. Except PALLAS.	1
DS 615-9b	Bumper, upper.	1
DS 615-10d	Bumper, lower. BERLINE.	1
DS 615-12d	End piece, left-hand (R. VI).	1
DS 615-12e	End piece, right-hand (R. VI).	1
DS 615-22	Stop, rubber, lateral, rear (R. VI). Since September 1962.	2
DS 615-26	*Bumper, lower, CABRIOLET. Until September 1962. Replaced by DS 615-26a.*	1
DS 615-26a	Bumper, lower. CABRIOLET. Since September 1962.	1
D 615-75	Washer, rubber, anti-rattle 20 x 30 x 6 on fixed support.	2
DS 851-85	Plate securing rubber buffer for rear wing on rear bumper.	2
156-S	Screw, countersunk head, 5 diameter x 17.5 long, securing upper bumper on movable support (R. III).	4
483-S	Screw, hex. head, 7 diameter x 15 long, securing lower bumper on movable support (R. III).	2
486-S 30	Screw, hex. head pointed, 7 diameter x 22.5 long, securing registration number plate on panel (R. III).	4
1.352	Washer, 20.5 x 30 x 1.5, locking fixed support (R. I).	2
2.312-S	Washer, plain 5.5 x 9 for screws securing end piece (R. III).	4
2.323-S	Nut, hex., 5 diameter x 75 pitch (R. III) for screws securing: - end piece on upper bumper. - upper bumper on movable support.	 2 4
2.482-S	Washer, plain, 7.5 x 14 for nut securing lower rear bumper (R. III).	6
2.491-S	Nut, hex., 7 x 100, securing rubber stop. Since September 1962.	4
2.503-S	Nut, hex., 7 diameter x 100 pitch, for screws securing lower rear bumper (R. III).	6
2.514-S	Washer, shakeproof, 7.3 x 12, under nut securing rubber stop (R. VI). Since September 1962.	4
2.516-S 30	Screw, raised head countersunk, cruciform slot securing end piece on upper bumper (R. VI).	2
2.659	*Screw, hex. head, 5 diameter x 13 long, securing end piece on support (R. III). Replaced by 283-S.*	4
614.203	Nut, hex., 20 diameter x 200 pitch, locking fixed support (R. III).	2
619.022	Washer, plain 5.5 x 14 x 1 for screws securing upper bumper on movable support (R. III).	4

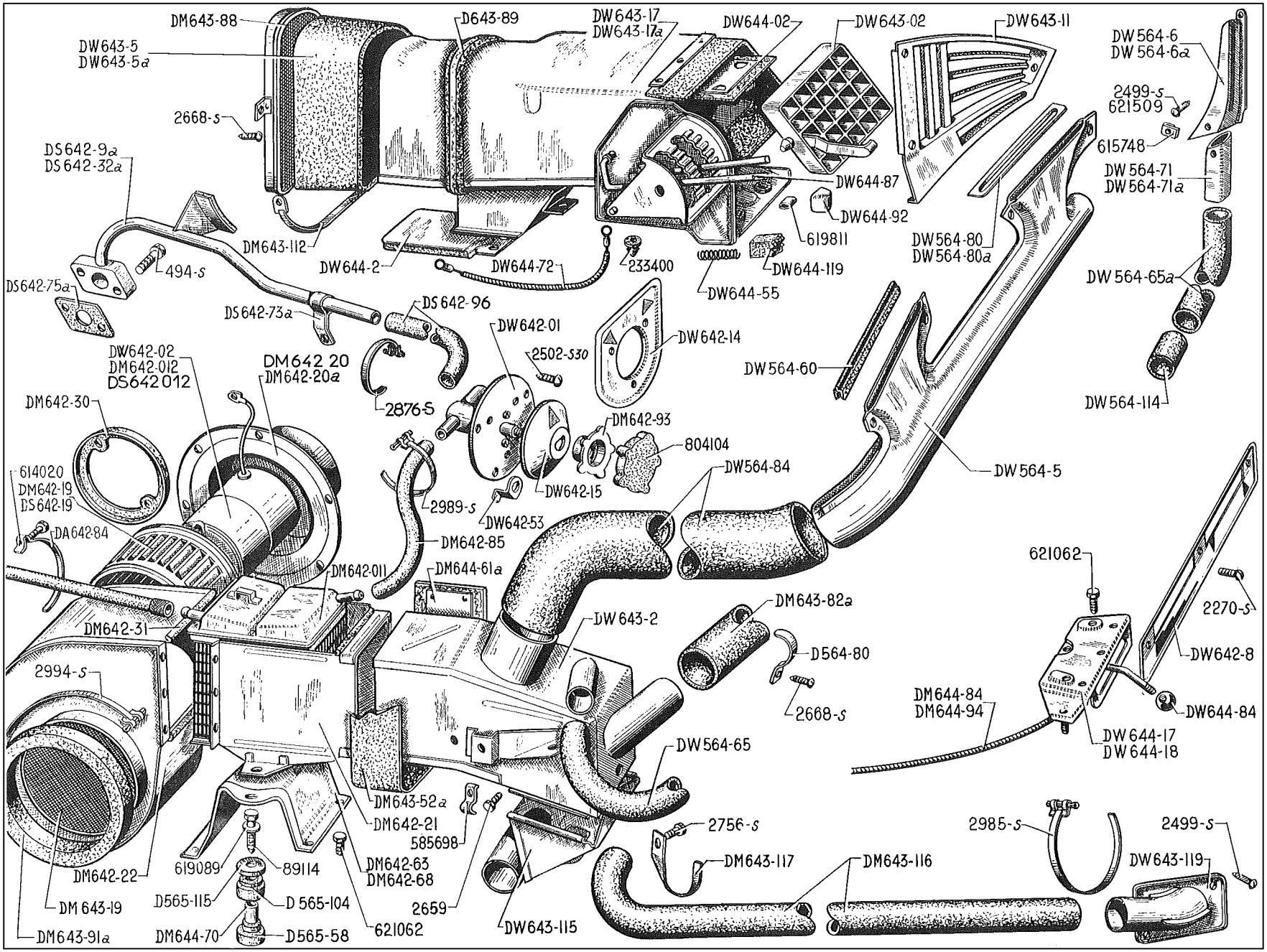
The numbers underlined indicate new parts which do not appear on the illustration.


483-S
2466-S
DM112-88
DM642-9c
DM642-04
D643-5
D643-5a
D643-89
D743-91
D643-80
DS642-9
DS642-9a
DS642-32a
DS642-73a
DS642-75
DS642-75a
DS642-71a
D564-6
D522-13a
DS522-13
D564-5
D564-80
2668-S
DM642-01
DS642-01a
DS642-61
DS642-87
DM642-14
DM642-14a
D642-8
DS642-8
D642-10
DS642-7a
DS642-83
D642-85
2270-S
2610-S
D642-88
DS642-70
DS642-88a
DS642-4
2659
804104
D642-6
DS642-6
D642-5
DS642-5
D642-82
2502-S30
D642-81
D642-79
D642-80
DS642-84b
D564-84
D564-85
D642-12
DS642-12
DS642-82
DS642-86
DS642-66
2668-S
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DM642-78
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621061
DS564-102
DS564-101
D564-79
2271-S
D642-85
D564-7b
DS564-7
D564-1
D564-2
2269-S
65-S
621050
D564-75
D564-76
122-S
124-S30
2989-S
614002
614007
614011
614020
621049
D564-74
624001
D644-86
D644-87
D644-84
D644-55
D644-55a
D644-02
D644-02a
D643-2
D643-2a
D643-66
D643-67
2221-S
D644-69
D643-02a
D643-03a
D644-56
D644-77
DS643-8
DS643-8c
DS644-8
DS644-97
D564-3
D564-77
D643-68
D643-90
D643-96

NUMBER	DESCRIPTION	No. OFF
	DEMISTING **Until August 1961**	
D 522-13a	Switch 6 volts on instrument board (R.VI). Until September 1960.	1
DS 522-13	Switch 12 volts (R.VI). PRESTIGE Since June 1959 U.S.A. Since December 1959 All types Since September 1960	1
D 564-1	Housing for fan (R.VI).	1
D 564-2	Cover for fan housing (R.VI).	1
D 564-3	Fan (R.VI).	1
D 564-5	Nozzle for distributing hot air, left hand.	1
D 564-6	Nozzle for distributing hot air, right hand.	1
D 564-7b	Motor 6 volts for demister (R.VI) Until September 1960.	1
DS 564-7	Motor 12 volts for demister (R.VI) PRESTIGE Since June 1959 U.S.A. Since December 1959 All types Since September 1960	1
D 564-74	Joint, rubber between radiator and demister motor	1
D 564-75	*Plate, short, for lower fixing of demister motor on housing 28 mm. long. No longer supplied.*	1
D 564-76	*Plate, long, for lower fixing of demister motor on dashframe 81 mm long. No longer supplied.*	1
D 564-77	Screw, square head 4 diameter 12 long securing fan	1
D 564-78	*Screw, round head, 4 diameter x 12.5 long, machined part 5.5 diameter securing motor on housing. Until December 1958. No longer supplied.*	3
D 564-79	*Bush, rubber, 6 x 13 x 6.5 securing motor on housing. Until December 1958. No longer supplied.*	3
D 564-80	Plate securing flexible duct, right hand.	1
D 564-84	Flexible duct 45 x 51 x 94 connecting nozzle, left hand to radiator (R.VI).	1
D 564-85	Flexible duct 45 x 51 x 500 connecting nozzle, right hand to radiator (R.VI).	1
DS 564-101	Washer, fibre 4.3 x 10 x 13 x 4.5 shouldered for lower fixing of motor on casing (R.VI). Since December 1958.	3
DS 564-102	*Washer, fibre 10.2 x 16 x 3 for upper fixing of motor on casing (R. VI). Since December 1958. No longer supplied.*	3
65-S	Screw, round head 4 diameter 15 long securing fan housing cover (R. III).	7
122-S	Screw, round head 5 diameter 7.5 long for lower fixing of demister (R.III).	1
124-S 30	Screw, round head 5 diameter 12.5 long pointed securing lower clip on dashboard (R.III).	1
2.269-S	Nut, hex. 4 diameter 75 pitch (R.III). - for screws securing fan cover - for screws securing motor on casing	7 3
2.668-S	Screw, P.K. round-head 3.5 x 10 securing flexible duct, right hand (R.VI).	1
621.050	Screw, hex. head pointed, 5 diameter 20 long securing demister on radiator (R.IV).	1
621.061	Screw, hex. head 4 diameter 16 long (7 mm on flats) securing motor on casing (R.III). Since December 1958.	3
	HEATING VENTILATION	
DS 642-01a	Shut-off valve for heating, junction tube 14 mm diameter (R. VI). Replaces earlier types; order in addition: 1-DS 642-86, 1-DS 642-87.	1
DS 642-4	Diaphragm, rubber, for shut-off valve (R. VI).	1
D 642-5	*Bracket for knob operating shut-off valve (R. VI). Until July 1956. No longer supplied.*	1
DS 642-5	*Bracket for knob operating shut-off valve (R. VI). Since July 1956. No longer supplied.*	1
D 642-6	*Screw for shut-off valve (R. VI). Until July 1956. No longer supplied.*	1
DS 642-6	*Screw for shut-off valve (R. VI). Since July 1956. No longer supplied.*	1
DS 642-7a	Rubber elbow tube, 21.5 x 30, for hot water outlet pipe.	1
D 642-8	Indicator plate for heater operation. Until July 1956.	1
DS 642-8	Indicator plate for heater operation. Since July 1956.	1
DS 642-9	Pipe, 20 x 22, with flange for water outlet. Until September 1960.	1
DS 642-9a	Inlet pipe for heater with support for filter. Since September 1960.	1
D 642-10	*Indicator for heater operation (inscription in English) (R. VI). U.S.A. No longer supplied.*	1
D 642-11	Radiator for heating and demisting, right-hand (R. VI).	1
D 642-12	Radiator for heating and demisting, left-hand (R. VI).	1

NUMBER	DESCRIPTION	No. OFF
DS 642-32a	*Inlet pipe for heater without support for air filter. EXPORT. Since January 1961. Replaced by DS 642-32c.*	1
DS 642-66	Rubber collar for flexible water return pipe 195 mm long.	1
DS 642-71a	Plate with welded screw for hot water outlet pipe support.	1
DS 642-73a	Support for hot water outlet pipe.	1
DS 642-75	Joint, oval, for flange of water outlet pipe, fixing by 2 holes 5.5 diameter, 38 mm between centres. (R. VI). Until September 1960.	1
DS 642-75a	Joint for flange of heater inlet pipe (R. VI). Since September 1960.	1
D 642-78	Clip for central water return pipe. Until April 1961.	1
DM 642-78	Clip for central rubber water return pipe. Since April 1961.	2
D 642-79	Backplate, round securing sealing washer on dashframe.	1
D 642-80	Sealing washer, round, on dashframe for water return pipe.	1
D 642-81	Sealing plate, rubber on engine housing panel.	2
D 642-82	Backplate, oval securing sealing plate.	2
DS 642-83	Joint, rubber 15 x 95 x 2 sealing heater control. Since July 1956.	1
DS 642-84b	Rubber pipe, elbowed 19.5 x 26 for water return connecting left-hand radiator towards pump, non-developed length 360 mm.	1
D 642-85	Pipe rubber 14 x 20 x 80 for water return, connecting central water return pipe and right hand radiator. Until April 1961.	2
DS 642-86	Pipe, rubber 13.5 x 20 x 404 between outlet pipe from shut-off valve and left hand radiator.	1
DS 642-87	Pipe, rubber 13.5 x 20, non-developed length 581 mm between shut-off valve pipe and right hand radiator.	1
D 642-88	*Central metal water return pipe 13 × 15 between left-hand and right-hand radiators, non-developed length 806 mm. Until April 1961. Replaced by DS 642-88a, order in addition 2-DM 642-78 (R. VI).*	1
DS 642-88a	Central rubber water return pipe between left hand and right hand radiators, 950 mm long. Since April 1961.	1
D 643-02a	Ventilation grille with deflector on dashboard, left hand.	1
D 643-03a	Ventilation grille with deflector on dashboard, right hand.	1
D 643-2	Duct complete, for heating and ventilation, left hand.	1
D 643-2a	Duct complete, for heating and ventilation, right hand.	1
D 643-5	Air duct connection between front wing and heater duct, left hand.	1
D 643-5a	Air duct connection between front wing and heater duct, right hand.	1
DS 643-8	Lower heating duct, right hand with deflecting shutter with central knob.	1
D 643-66	Plate securing ventilation, right hand.	1
D 643-67	Plate securing ventilation, left hand.	1
D 643-68	Oval embellishing frame for lower heating duct, right hand.	1
D 643-80	Rubber tensioning strap securing air ducts, 500 mm long.	2
D 643-89	Sealing strip between heater ducts, ventilation and upper dashframe 590 mm long (R. VI).	As nec.
D 643-90	Duct for hot air, elbowed to interior of right hand sidemember.	1
D 643-96	Duct for hot air (straight) to interior of right hand sidemember, length 890 mm.	1
D 644-02	Ventilation shutter with control lever, left hand.	1
D 644-02a	Ventilation shutter with control lever, right hand.	1
DS 644-8	Shutter with central knob for lower heating deflection, right hand. Since November 1957.	1
D 644-55	Return spring, left hand for ventilation shutter lever.	1
D 644-55a	Return spring, right hand for ventilation shutter lever.	1
D 644-56	Hinge pin 3 x 149 for ventilation grille deflector.	2
D 644-69	Spring for hinge pin for ventilation grille deflector.	2
D 644-77	Return spring for lever operating deflector shutter for heating, lower right hand.	1
D 644-84	Knob for lever controlling heating and ventilation (R. VI).	4
D 644-86	Lever, right hand controlling ventilation shutter.	1
D 644-87	Lever, left hand controlling ventilation shutter.	1
DS 644-97	Knob for lower heating deflector, right hand, central fixing (R. VI). Since November 1957.	1

NUMBER	DESCRIPTION	No. OFF
D 743-91	Sealing rubber for connection between air duct and front wing, length 950 mm (R. VI).	As nec.
2.221-S	*Nut, hex., 3 x 60, for pivot pin for deflector on grille (R, III). Replaced by 2.319-S.*	2
2.502-S 30	Screw, round head, cruciform slot, 5 diameter x 12 long, securing shut-off valve (R. VI).	2
2.610-S	Screw, raised head countersunk 3.5 x 15, cruciform slot, securing indicator plate (R. VI).	3
2.659	*Screw, hex. head, 5 diameter x 13 long, for assembling shut-off valve (R, III). Replaced by 285-S 30.*	4
2.668-S	Screw, round head, 3.5 diameter x 10 long, securing fixing plate (R. VI).	11
614.002	Clip securing pipes, length 220 mm (R. VI).	2
614.007	Clip securing pipes, length 190 mm (R. VI).	8
614.011	Clip, 240 mm. long (R. VI).	1
621.049	Screw, hex. head pointed, 5 diameter 30 long (slot on head) securing heating and demisting radiator and heating and ventilation duct (R. III).	6
624.001	Stop washer for ventilation shutter lever (R. VI).	2
804.104	Knob, rubber for operating shut-off valve (R. VI).	1
	FRONT HEATING COLD CLIMATES SPECIAL PARTS	
DM 642-01	Shut-off valve controlling heating (R. VI).	1
DM 642-04	Temperature gauge bulb unit (R. VI).	1
DM 642-9c	Plate on cylinder head for temperature gauge bulb unit with welded nut.	1
DS 642-12	Radiator for heating and demisting, left hand (R. VI).	1
DM 642-14	Indicator plate for heater adjustment (R. VI). Europe.	1
DM 642-14a	Indicator plate for heater adjustment (R. VI). U.S.A.	1
DS 642-61	*Pipe, rubber, 13.5 x 22 for R.H. heating radiator return and feed to rear group, length 2.185 m. No longer supplied.*	1
DS 642-70	Pipe rubber 13.5 x 22 for left hand heating radiator return and feed to right hand heating radiator, length 1.145 m.	1
DS 642-82	Pipe, rubber 13.5 x 22 connecting shut-off valve to heating radiator, length 330 mm.	1
DS 643-8c	Duct, lower for heating, right hand with deflection shutter.	1
2.270-S	Screw, raised head countersunk 4 x 14 securing heater indicator plate (R. VI).	3
2.989-S	Clip securing flexible water outlet pipe on shut-off valve, length 245 mm. (R. VI).	1
614.020	Clip, ligarex (R. VI) for screw securing :	
	- flexible pipe on heater inlet pipe	1
	- for rubber pipes on radiator	4
	REAR VENTILATION BERLINE WITH PARTITION PRESTIGE	
D 64-2	Ducellier apparatus, 6 volts complete (R. VI).	1
D 643-135	Ventilation nozzle, rear (R. VI).	2
D 642-18	*Casing for motor (R. VI). No longer supplied.*	1
D 643-112	Clip securing ducts (R. VI).	As nec.
D 643-113	Clip securing ducts (R. VI).	As nec.
D 643-115	*Duct, connecting motor and union (R. VI). No longer supplied.*	1
D 643-137	*Duct, connecting nozzle (R. VI). No longer supplied.*	1
D 64-1	Motor, 12 volts (R. VI).	1
D 64-1a	*Motor, 6 volts (R. VI). No longer supplied.*	1
D 643-149	*Protector for piping, left-hand (R. VI). No longer supplied.*	1
D 643-138	*Forked connection (R. VI). No longer supplied.*	1
D 642-17	Resistance for motor, 12 volts (R. VI).	1
D 642-17a	Resistance for motor, 6 volts (R. VI).	1
D 642-52	*Support for motor (R. VI). No longer supplied.*	1
D 644-93	*Cover for ventilation air inlet (R. VI). No longer supplied.*	1


DM643-88
D643-89
DW643-17
DW643-17a
DW644-02
DW643-02
DW643-11
DW643-5
DW643-5a
DW564-6
DW564-6a
2499-s
621509
2668-s
615748
DS642-9a
DS642-32a
DW644-87
DW564-71
DW564-71a
DW644-92
619811
DW564-80
DW564-80a
DM643-112
DW644-2
DW644-72
233400
DW644-119
DW564-65a
494-s
DS642-75a
DW644-55
DS642-73a
DS642-96
DW642-01
DW642-14
DW564-60
DW642-02
DM642-012
DS642012
DM642 20
DM642-20a
2502-s30
2876-S
DW564-114
DM642-30
DM642-93
804104
614020
DM642-19
DS642-19
DW564-84
DW564-5
2989-s
DW642-15
DW642-53
DA642-84
DM642-85
621062
DM642-011
DM644-61a
2270-s
DM643-82a
DW643-2
DM642-31
D564-80
DW642-8
2994-s
2668-s
DM644-84
DM644-94
DW644-84
DW564-65
DW644-17
DW644-18
DM643-52a
2756-s
2985-s
2499-s
DM642-21
585698
DM643-117
DM643-116
DW643-119
DM642-22
619089
89114
DM642-63
DM642-68
DM 643-19
D565-115
D 565-104
2659
DM643-91a
DM644-70
D565-58
621062
DW643-115

NUMBER	DESCRIPTION	No. OFF
	August 1961 – September 1962 **DEMISTING**	
DW 564-5	Nozzle for defrosting windscreen (R. VI).	1
DW 564-6	Nozzle for demisting front door glass, left-hand (R. VI).	1
DW 564-6a	Nozzle for demisting front door glass, right-hand (R. VI).	1
DW 564-60	Sealing strip between demister nozzle and dashboard, length 185 mm.	2
DW 564-65	Flexible pipe 29 x 33.5 x 730 for lateral demisting nozzle, left-hand (R. VI).	1
DW 564-65a	Flexible pipe 29 x 33.5 x 730 for lateral, demisting nozzle, right-hand (R. VI).	1
DW 564-71	Union for lateral demisting nozzle, left-hand (R. VI).	1
DW 564-71a	Union for lateral demisting nozzle, right-hand (R. VI).	1
DW 564-80	Finisher for defrosting nozzle on dashboard, left-hand, length 220mm	1
DW 564-80a	Finisher for defrosting nozzle on dashboard; right-hand, length 215 mm.	1
DW 564-84	Flexible duct for connection between separation duct and windscreen nozzle, 75 mm diameter 88 mm long (R. VI).	1
DW 564-114	Union 31 x 33 x 45 for flexible pipe for right-hand lateral demisting to defroster nozzle.	1
2.499-S	Screw P.K. round head 3.5 x 9.5 securing demister nozzle to lateral glass (R. VI).	2
615.748	Nut clip for 3.5 screw assembling demister nozzle with union (R. VI).	2
621.509	Screw, raised head countersunk, 3.5 x 15, (cruciform slot) assembling demister nozzle with union (R. VI).	2

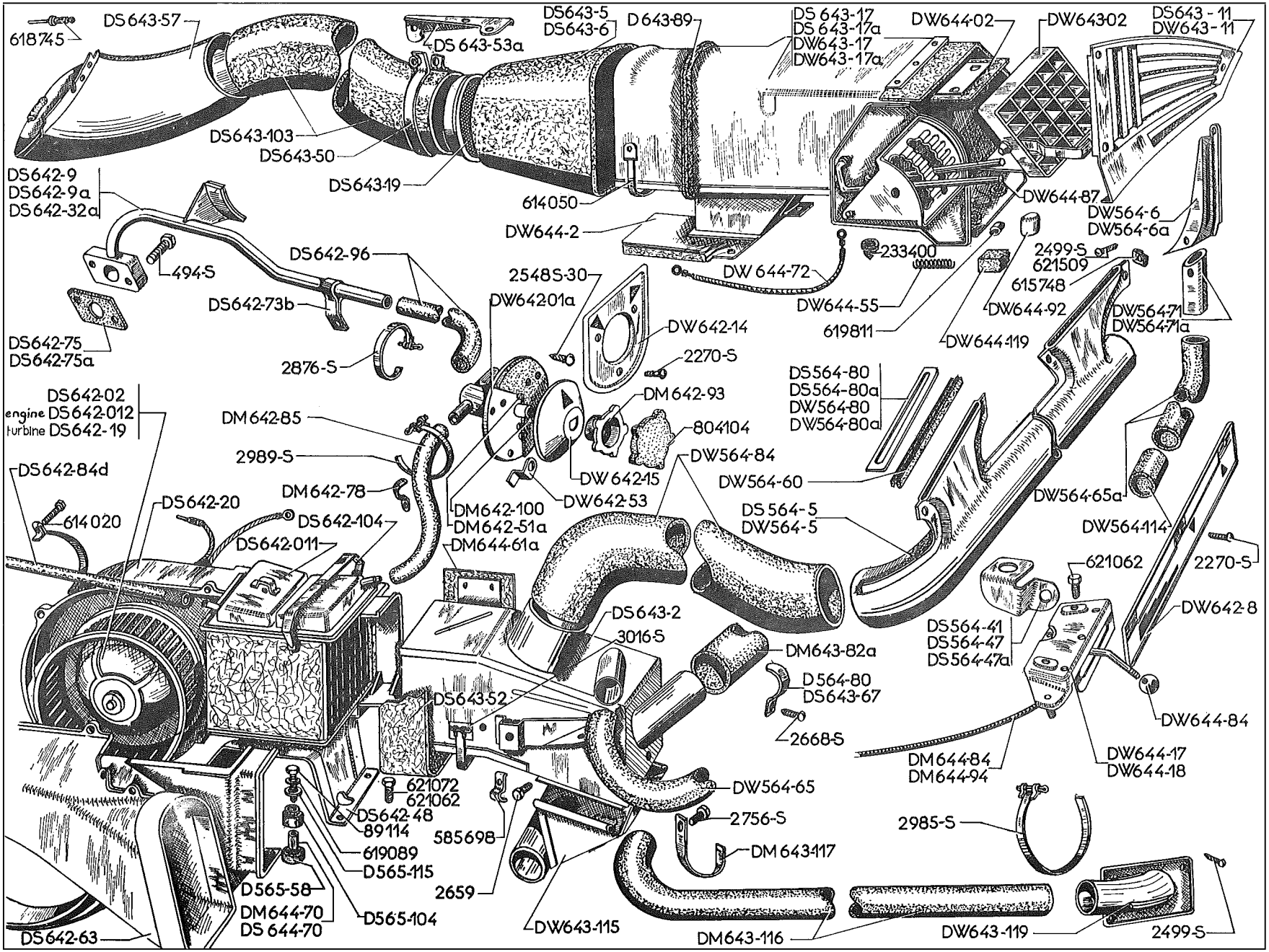
NUMBER	DESCRIPTION	No. OFF
	HEATING **VENTILATION**	
D 564-80	Plate securing flexible duct for front heating, right-hand, on engine housing panel.	3
D 565-58	Bush rubber, 12 x 20 x 17 x 6 for screws securing heater group (R. VI).	3
D 565-104	Bush, rubber, 8 x 20 x 8 for screws securing heater group.	3
D 565-115	Cup washer for bush securing heater group (R. VI).	1
DW 642-01	*Shut-off valve controlling heating without knob (R. VI). Replaced by DW 642-01a.*	1
DM 642-02	*Heater group, Ducellier (3215 A) (R. VI). Until January 1962. Replaced by DW 642-02.*	1
DW 642-02	Heater group, "Ducellier" motor fixed by 3 screws (3215 B) (R. VI). Since January 1962.	1
DM 642-011	Radiator for heating (R. VI).	1
DM 642-012	Motor 12 volts (R. VI). Until January 1962.	1
DS 642-012	Motor, 12 volts, fixed by 3 screws (R. VI). Since January 1962.	1
DW 642-8	Indicator plate controlling ventilation, demisting and heating (R. VI).	1
DS 642-9a	Heater inlet pipe with support for filter.	1
DW 642-14	Indicator plate controlling heating (R. VI).	1
DW 642-15	Disc with opening mark for heater shut-off valve (R. VI).	1
DM 642-19	Impeller (R. VI). Until January 1962.	1
DS 642-19	Impeller (R. VI). Since January 1962.	1
DM 642-20	Support for motor (R. VI). Until January 1962.	1
DM 642-20a	Support for motor fixed by 3 screws (R. VI). Since January 1962.	1
DM 642-21	Support box for radiator (R. VI).	1

NUMBER	DESCRIPTION	No. OFF
DM 642-22	Volute for impeller (R. VI).	1
DM 642-30	Thrust plate for motor (R. VI). Until January 1962.	1
DM 642-31	Joint, rubber, between casing and volute (R. VI).	1
DS 642-32a	*Inlet pipe for heater without support for air filter. EXPORT. Replaced by DS 642-32c.*	1
DW 642-53	Guide stop for shut-off valve (R. VI).	1
DW 642-63	Support, front for heater group.	1
DM 642-68	Support, lower for heater group.	1
DS 642-73a	Support for water outlet pipe.	1
DS 642-75a	Joint for heater pipe flange (R. VI).	1
DA 642-84	Flexible pipe for water return. Except cold climates.	1
DM 642-85	Feedpipe, rubber connecting shut-off valve to radiator of heater group.	1
DM 642-93	Body for knobs operating heater shut-off valve (R. VI).	1
DS 642-96	Flexible rubber pipe, elbowed 21.5 x 30, for hot water outlet pipe.	1
DW 643-02	*Ventilation grille on ventilation duct (R. VI). Replaced by DW 643-02a for right-hand or DW 643-02b for left-hand.*	2
DW 643-2	Duct supplying hot air.	1
DW 643-5	Air duct, left-hand, connected between front wing and ventilation duct (R. VI).	1
DW 643-5a	Air duct, right-hand, connected between front wing and ventilator duct (R. VI).	1
DW 643-11	Ventilation grille, on dashboard, right-hand.	1
DW 643-17	*Ventilation duct, left-hand. Replaced by DW 643-17b.*	1
DW 643-17a	*Ventilation duct, right-hand. Replaced by DW 643-17c.*	1
DM 643-19	Insect grille on heater group (R. VI).	1
DM 643-52a	Flexible duct connecting heater group to supply duct.	1
DM 643-82a	Flexible duct for front heating, right-hand, length 1150 mm (R. VI).	1

NUMBER	DESCRIPTION	No. OFF
DM 643-88	Insect grille on front wing, right and left hand.	2
D 643-89	Sealing strip between supply duct and dashframe, upper part, 590 mm long (R. VI).	As nec.
DM 643-91a	Flexible duct connected between front wing and heater group.	1
DM 643-112	Ligarex clip, securing junction of ducts (R. VI).	4
DW 643-115	Heater inlet for rear seats on supply duct.	1
DM 643-116	Flexible duct for heating rear seats 45 mm diameter length 1.500 m (R. VI).	1
DM 643-117	Plate retaining heating duct to rear seats.	1
DW 643-119	Plate retaining heating duct.	1
DW 644-02	Ventilation shutter, upper in duct.	2
DW 644-2	Ventilation shutter, lower under duct.	2
DW 644-17	Control for heating shutter.	1
DW 644-18	Control for heating deflection shutter.	1
DW 644-55	Spring 5.5 x 20 for plunger on control lever for ventilation shutters on duct.	4
DM 644-61a	Shutter for heating on front hot air duct	1
DM 644-70	Distance piece 5.5 x 8 x 10.5 for bush securing heater group.	3
DW 644-72	Cable controlling ventilation shutter, 225 mm long (R. VI).	2
DM 644-84	Cable controlling heating deflection shutter, 765 mm long (R. VI).	1
DW 644-84	Knob for levers controlling heating shutters (R. VI).	2
DW 644-87	Lever controlling ventilation shutters on duct.	4
DW 644-92	Knob controlling ventilation on dashboard (R. VI).	4
DM 644-94	Cable controlling heating shutter, 685 mm long (R. VI).	1

NUMBER	DESCRIPTION	No. OFF
DW 644-119	Plunger for positioning ventilation shutters on duct (R. VI).	4
494-S	Screw, hex. head 7 diameter 42 long securing heater inlet pipe (R. III).	2
2.270-S	Screw, raised head countersunk 4 diameter 14 long securing heater indicator plate (R. VI).	3
2.499-S	Screw, raised head countersunk 3.5 x 9.5 (cruciform slot) securing plate retaining duct (R. VI).	2
2.502-S 30	Screw, round head pointed (cruciform slot) securing shut-off valve on body (R. VI).	3
2.659	Screw, hex. head 5 diameter 13 long securing shutter control cable clip (R. III).	2
2.668-S	Screw, round head 3.5 x 10 (R. VI) securing:	
	- insect grille.	4
	- plate for flexible duct.	4
2.756-S	Screw, round head 3.5 x 9.5 cruciform slot, securing duct (R. VI).	1
2.876-S	Clip, ligarex, securing water outlet pipe (R. VI).	1
2.985-S	Clip with pin securing heater duct to rear seats 438 mm long (R. VI).	2
2.989-S	Clip securing outlet and feed pipes on shut-off valve, 245 mm long (R. VI).	2
2.994-S	Clip securing duct on heater group, 740 mm long (R. VI).	1
89.114	Screw, hex. head 5 diameter 25 long securing group on radiator support (R. III).	3
233.400	Stop for ventilation shutter (R. VI).	4
585.698	Clip for shutter control cable (R. III).	2
614.020	Ligarex clip with screw (R. VI) securing:	
	- flexible pipe for water return from radiator.	1
	- feed pipe on radiator for heater group.	1

NUMBER	DESCRIPTION	No. OFF
619.089	Washer 5.5 x 20 x 1 for screws securing heater group (R. III).	3
619.811	Clip securing knobs for ventilation control levers on dashboard (R. VI).	4
621.062	Screw, hex. head 5 diameter 14 long (R. III).	
	- for radiator support.	4
	- for front support of heater group	2
	- for heater inlet.	1
	- securing separation duct.	2
	- for shutter controls.	4
	- for ventilation ducts.	2
804.104	Rubber knob for operating heater shut-off valve (R. IV).	1
	REAR VENTILATION BERLINE WITH PARTITION PRESTIGE	
D 643-135	Nozzle for rear ventilation (R. VI).	2
D 643-112	Clip securing ducts (R. VI).	As nec.
D 643-113	Clip securing ducts (R. VI).	As nec.
D 643-115	*Duct for junction of motor and union (R. VI). No longer supplied.*	1
D 643-137	*Duct connecting nozzle support (R. VI). No longer supplied.*	1
D 64 -1	Motor (R. VI).	1
D 643-149	*Protector for piping, left side (R. VI). No longer supplied.*	1
D 643-138	*Fork union (R. VI). No longer supplied.*	1
D 642-17	Resistance 12 volts (R. VI).	1
D 642-52	Motor support (R. VI).	1
D 644-93	*Cover for air inlet for ventilation (R. VI). No longer supplied.*	1


618745
DS643-57
DS643-53a
DS643-5
DS643-6
D643-89
DS643-17
DS643-17a
DW643-17
DW643-17a
DW644-02
DW643-02
DS643-11
DW643-11
DS643-103
DS643-50
DS643-19
614050
DW644-2
DW644-87
DW564-6
DW564-6a
DS642-9
DS642-9a
DS642-32a
494-S
DS642-96
DS642-73b
2876-S
DS642-75
DS642-75a
2548S-30
DW642-01a
DW642-14
2270-S
DM642-93
804104
DW642-15
DW642-53
DW 644-72
233400
DW644-55
619811
2499-S
621509
615748
DW644-92
DW564-71
DW564-71a
DW644-119
DS564-80
DS564-80a
DW564-80
DW564-80a
DS642-02
engine DS642-012
turbine DS642-19
DM642-85
2989-S
DS642-84d
DM642-78
DS642-20
614020
DS642-104
DS642-011
DM642-100
DM642-51a
DM644-61a
DW564-84
DW564-60
DS564-5
DW564-5
DW564-65a
DW564-114
2270-S
621062
DW642-8
DS564-41
DS564-47
DS564-47a
DS643-2
3016-S
DM643-82a
D564-80
DS643-67
2668-S
DS643-52
DW644-84
DM644-84
DM644-94
DW644-17
DW644-18
621072
621062
DS642-48
89114
619089
D565-115
585698
DW564-65
2756-S
DM 643-117
2985-S
D565-58
DM644-70
DS 644-70
D565-104
2659
DW643-115
DM643-116
DW643-119
2499-S
DS642-63

NUMBER	DESCRIPTION	No. OFF
	Since September 1962 **DEMISTING**	
DS 564-5	Nozzle for demisting windscreen (R. VI). R.H. steering.	1
DW 564-5	Nozzle for demisting windscreen (R. VI). L.H. steering.	1
DW 564-6	Nozzle for demisting front door glass, left-hand (R. VI).	1
DW 564-6a	Nozzle for demisting front door glass, right-hand (R. VI).	1
DS 564-41	Bracket for securing demisting nozzle for windscreen and glovebox on upper dashboard, right-hand side. R.H. steering.	1
DS 564-47	Bracket for securing windscreen demisting nozzle on upper dashboard, left-hand side. R.H. steering.	1
DS 564-47a	Bracket for fixing windscreen demisting nozzle on upper dashboard, right-hand side. R.H. steering.	1
DW 564-60	Sealing strip between demister nozzle and dashboard. 185 mm long.	1
DW 564-65	Flexible pipe, 29 x 33.5 x 380, for lateral demisting nozzle, left-hand (R. VI).	1
DW 564-65a	Flexible pipe, 29 x 33.5 x 730, for lateral demisting nozzle, right-hand (R. VI).	1
DW 564-71	Union for lateral demisting nozzle, left-hand (R. VI).	1
DW 564-71a	Union for lateral demisting nozzle, right-hand (R. VI).	1
DS 564-80	Finisher for demisting nozzle, left-hand. R.H. steering.	1
DS 564-80a	Finisher for demisting nozzle, right-hand. R.H. steering.	1
DW 564-80	Finisher for demisting nozzle, on dashboard, left-hand, 220 mm long. L.H. steering.	1
DW 564-80a	Finisher for demisting nozzle on dashboard, right-hand, 215 mm long. L.H. steering.	1
DW 564-84	Flexible duct for connection between separation duct and windscreen nozzle, 75 mm diameter x 88 mm long (R. VI).	1
DW 564-114	Union, 31 x 33 x 45 for flexible pipe for right-hand lateral demisting to demister nozzle.	1
2.499-S	Screw, P.K. round head, 3.5 x 9.5, securing demister nozzle to lateral glass (R. VI).	2
615.748	Nut clip for 3.5 diameter screw assembling demister nozzle with union (R. VI).	2
621.509	Screw, raised head countersunk, (cruciform slot) assembling demister nozzle with union (R. VI).	2
	HEATING AND VENTILATION	
D 564-80	Plate securing flexible duct for front heating, right-hand, on engine housing panel.	3
D 565-58	Bush, rubber, 12 x 20 x 17 x 6, for screws securing rear left-hand of heater group on support (R. VI).	1
D 565-104	Bush, rubber, 8 x 20 x 8 for front and rear heater group.	4
D 565-115	Cup washer for bush securing rear left-hand of heater group (R. VI).	1
DW 642-01a	Shut-off valve controlling heater without knob (R. VI).	1
DS 642-02	Heater and ventilation group Ducellier (3216 A) (R. VI).	1
DM 642-04	Thermometer bulb (R. VI). Since November 1964.	1
DS 642-011	Heater radiator (R. VI).	1
DS 642-012	Motor, 12 volts (R. VI).	1
DW 642-8	Indicator plate controlling ventilation, demisting and heating (R. VI).	1
DM 642-9c	Plate on cylinder head with welded nut for securing thermometer bulb. Since November 1964.	1
DS 642-9	Heater inlet pipe. Manual gear change control.	1
DS 642-9a	Heater inlet pipe with support for filter. Hydraulic control.	1
DW 642-14	Indicator plate controlling heating (R. VI).	1
DW 642-15	Disc with opening mark for heater shut-off valve (R. VI).	1
DS 642-19	Impeller (R. VI).	1
DS 642-20	Half shell support for motor, right-hand (R. VI).	1
DS 642-32a	Inlet pipe for heater without support for air filter. EXPORT. Until October 1964.	1
DS 642-32c	Inlet pipe for heater without support for filter. EXPORT. Since October 1964.	1
DS 642-48	Support, rear, for heater and ventilation group.	1
DM 642-51a	Screw, round head, 4 diameter x 16.5 long, securing body of heater shut-off valve on support.	2
DW 642-53	Guide stop for shut-off valve (R. VI).	1
DS 642-63	Half bush for turbine, left-hand side (R. VI).	1
DS 642-73b	Support for water outlet pipe.	1
DS 642-75	Joint, oval, for for flange of water outlet pipe, 2 holes 5.5 diameter at 38 mm between centres (R. VI). DS Manual gear change control.	1

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
DS 642-75a	Joint for heater pipe flange (R. VI). Hydraulic control.	1
DM 642-78	Plate securing feed pipe connecting shut-off valve to radiator of heater group on dashframe (R. VI).	1
DS 642-84d	Flexible pipe for water return. 530 mm long.	1
DM 642-85	Feed pipe, rubber connecting shut-off valve to radiator of heater group.	1
DM 642-93	Body for knob operating heater shut-off valve (R. VI).	1
DS 642-96	Flexible rubber hot water outlet pipe.	1
DM 642-100	Washer, rubber insulating shut-off from heater, 100 mm diameter, 4 mm thick (R. VI).	1
DS 642-104	Spring securing upper part of radiator on heater group (R. VI).	1
DW 643-02	*Ventilation grille on ventilation duct (R. VI). Until September 1964. Replaced by DW 643-02a for right-hand or DW 642-03b for left-hand.*	2
DW 643-02a	Grille on ventilation duct (R. VI): - right-hand. L.H. steering. - left-hand. R.H. steering. Since September 1964.	 1 1
DW 643-02b	Grille on ventilation duct (R. VI): - left-hand L.H. steering. - right-hand. R.H. steering. Since September 1964.	 1 1
DS 643-2	Duct for hot air distribution with shutter control.	1
DS 643-5	Flexible duct connecting heater group to ventilation duct, left-hand	1
DS 643-6	Duct connecting between feed duct and ventilation, right-hand (R. VI).	1
DS 643-11	Ventilation grille on dashboard, left-hand side. R.H. steering.	1
DW 643-11	Ventilation grille on dashboard, right-hand. L.H. steering.	1
DS 643-17	*Ventilation duct, left-hand. R.H. steering. Until September 1964. Replaced by DS 643-17b.*	1
DS 643-17a	*Ventilation duct, right-hand. R.H. steering. Until September 1964. Replaced by DS 643-17c.*	1
DS 643-17b	Ventilation duct, left-hand, R.H. steering. Since September 1964.	1
DS 643-17c	Ventilation duct, right-hand, R.H. steering. Since September 1964.	1
DW 643-17	*Ventilation duct, left-hand. L.H. steering. Until September 1964. Replaced by DW 643-17b.*	1
DW 643-17a	*Ventilation duct, right-hand, L.H. steering. Until September 1964. Replaced by DW 643-17c.*	1
DW 643-17b	Ventilation duct, left-hand, L.H. steering. Since September 1964.	1
DW 643-17c	Ventilation duct, right-hand, L.H. steering. Since September 1964.	1
DS 643-19	Insect grille on front wing air inlet duct.	2
DS 643-50	Plate forming clip with welded nut securing ventilation duct on right-hand front wing.	1
DS 643-52	Flexible duct connecting heater group radiator with separation duct.	1
DS 643-53a	Plate securing supply duct on right-hand front wing.	1
DS 643-57	Duct (metal), for air inlet on right and left-hand front wing.	2
DS 643-67	Clip forming collar for securing heating duct, right-hand side, with welded nut.	1
DM 643-82a	Flexible duct for front heating, right side, 1.150 m long (R. VI).	1
D 643-89	Sealing strip between separation duct and upper dashframe, 590 mm long (R. VI).	As nec.
DS 643-103	Flexible duct supplying air for right and left-hand ventilation, 840 mm (R. VI).	2
DW 643-115	Heater inlet for rear seats on separation duct.	1
DM 643-116	Flexible duct for heating rear seats, 45 mm diameter, 1.500 m long (R. VI).	1
DM 643-117	Plate retaining heater duct for rear seats. Until September 1964.	
DM 643-117a	Clip holding heater duct to rear seats. Since September 1964.	1
DW 643-119	Plate retaining heater duct.	1
DM 643-134	Nozzle for warm air to distribution duct, left-hand, with rear heater arrangement (R. VI).	1
DS 643-156	Trimming plate for plate holding warm air duct for rear seats (R. VI). PALLAS.	1
DW 644-02	Ventilation shutter, upper, in duct.	2
DW 644-2	Ventilation shutter, lower, under duct.	2
DW 644-17	Control for heater shutter.	1
DW 644-18	Control for heating deflection shutter.	1
DW 644-55	Spring, 5.5 x 20 for plunger on lever controlling ventilation shutters on duct.	4
DM 644-61a	Shutter for heating on front hot air separation duct.	1
DM 644-70	Distance piece, 5.5 x 8 x 10.5, for bush securing rear left-hand of heater group on support.	1
DS 644-70	Distance piece, 5.5 x 8 x 16, for screws securing front and rear right-hand of heater group (R. VI).	2

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
DW 644-72	Cable controlling ventilation shutter, 225 mm long (R. VI).	2
DM 644-84	Cable controlling heater deflection shutter, 765 mm long (R. VI).	1
DW 644-84	Knob for levers controlling heater shutter (R. VI).	2
DW 644-87	Lever controlling ventilation shutters on duct. Until September 1964.	4
DW 644-87a	Control lever for ventilation shutters on duct, 152 mm long. Since September 1964.	4
DW 644-92	Knob for levers controlling ventilation on dashboard (R. VI).	4
DM 644-94	Cable controlling heater shutter, 685 mm long (R. VI).	1
DW 644-119	Plunger for positioning ventilation shutters on duct (R. VI).	4
494-S	Screw, hex. head, 7 diameter x 42 long, securing heater inlet pipe (R. III).	2
2.270-S	Screw, raised head countersunk, 4 diameter x 14 long, securing heater indicator plate (R. VI).	3
2.466-S	Fibre gasket for thermometer bulb, 18.3 x 24 x 1 (R. VI).	1
2.499-S	Screw, raised head countersunk, 3.5 diameter x 9.5 long (cruciform slot), securing plate retaining duct (R. VI).	2
2.548-S 30	Screw, round head, pointed, 5 diameter x 16.5 long (R. VI) securing: - heater shut-off valve. - ventilation ducts.	 3 2
2.659	*Screw, hex. head, 5 diameter x 13 long, securing shutter control cable clip (R. III). Replaced by 283-S.*	2
2.668-S	Screw, round head, 3.5 diameter x 10 long, securing plate for heater duct on engine housing panel (R. VI).	4
2.756-S	Screw, round head, 3.5 diameter x 9.5 long, cruciform slot, securing plate for heater duct to rear seats.	1
2.876-S	Clip, Ligarex, securing water outlet pipe, 287 mm long (R. VI).	1
2.985-S	Clip with pin securing heater duct for rear seats, 438 mm long (R. VI).	2
2.989-S	Clip securing outlet and feed pipes on shut-off valve, 245 mm long (R. VI).	2
3.016-S	Clip securing flexible piping connecting radiator to distribution duct, length 0.870 m (R. VI).	1
89.114	*Screw hex. head, 5 diameter x 25 long, securing heater group on support (R. III). Replaced by 285-S 30.*	3
233.400	Stop for ventilation shutter (R. IV).	4
585.698	Clip for shutter control cable (R. III).	2
614.020	Clip securing water return pipe, 113 mm long (R. VI).	1
614.050	Ligarex clip with screw securing air outlet side of ducts and insect grille, 720 mm long (R. VI).	4
618.745	Rivet securing air inlet duct on wing (R. VI).	8
619.089	Washer, 5.5 x 20 x 1 for screws securing front and rear right-hand of heater group (R. III).	2
621.062	Screw, hex. head, 5 diameter x 14 long (R. III) securing: - plate for duct on front wing, right-hand. - distribution duct. - shutter controls. - ventilation ducts.	 3 2 4 2
621.072	Screw, hex. head, 5 diameter x 16 long, securing rear support for heater group (R. III).	4
619.811	Clip securing knobs for ventilation control levers on dashboard (R. VI).	4
804.104	Knob, rubber, for operating heater shut-off valve (R. IV).	1

REAR VENTILATION
BERLINE WITH PARTITION
PRESTIGE

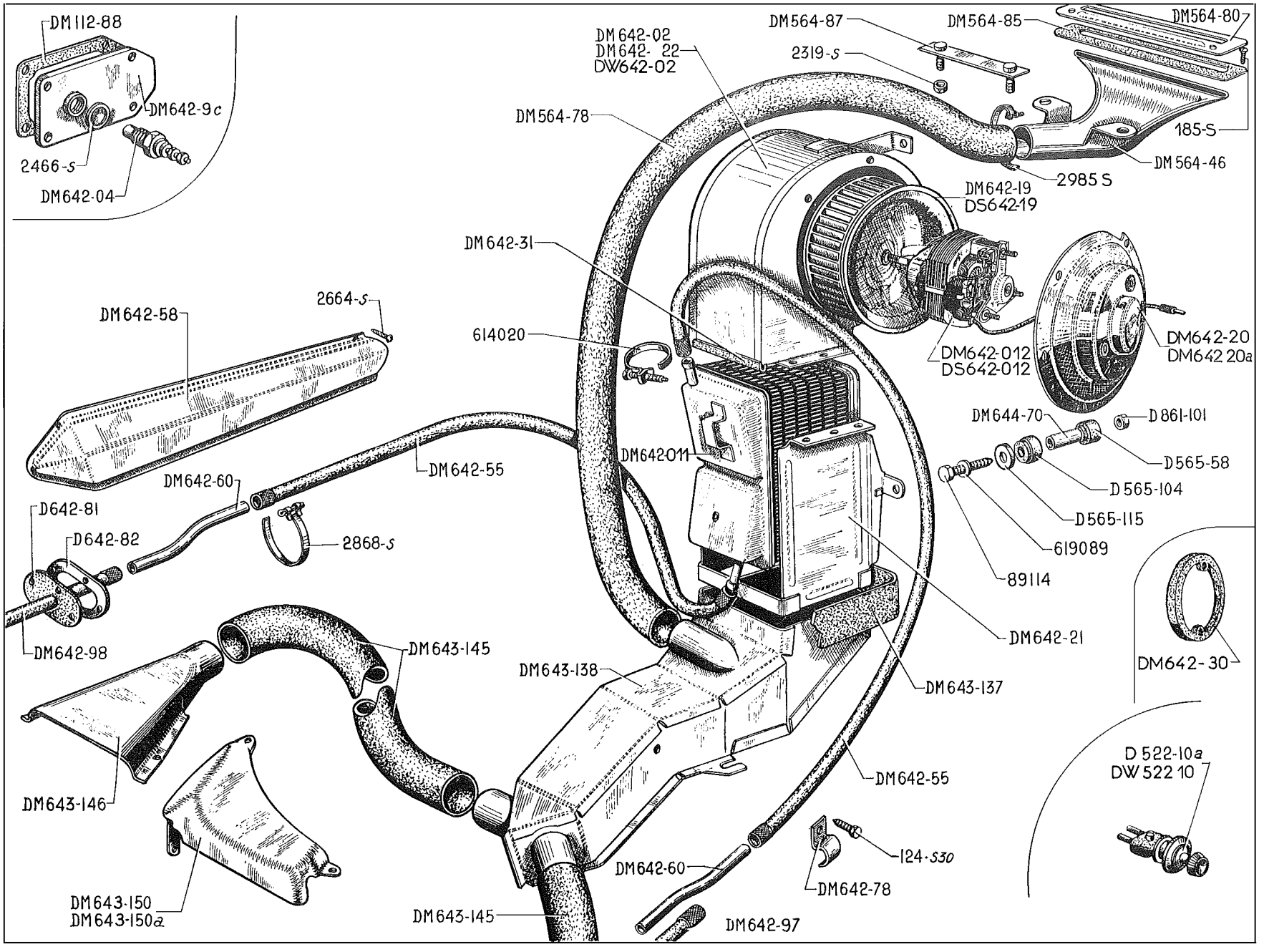
NUMBER	DESCRIPTION	No. OFF
D 643-135	Nozzle for rear ventilation (R. VI).	2
D 643-112	Clip securing ducts (R. VI).	As nec.
D 643-113	Clip securing ducts (R. VI).	As nec.
D 643-115	*Duct for junction of motor and union (R. VI). No longer supplied.*	1
D 643-137	*Duct connecting nozzle support (R. VI). No longer supplied.*	1
D 64-1	Motor (R. VI).	1
D 643-149	*Protector for piping, left side (R. VI). No longer supplied.*	1
D 643-138	*Fork union (R. VI). No longer supplied.*	1
D 642-17	Resistance 12 volts (R. VI).	1
D 642-52	*Motor support (R. VI). No longer supplied.*	1
D 644-93	*Cover for air inlet for ventilation (R. VI). No longer supplied.*	1

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
	VENTILATION BY BLOWER RIGHT HAND SIDE **Right hand Steering** **Left-hand Steering Since February 1965**	
DM 522-10b	Switch for blower, on dashboard (R. VI).	1

NUMBER	DESCRIPTION	No. OFF
DM 641-20	Half bearing, motor side (R. VI).	1
DM 641-21	Half bearing, turbine side (R. VI).	1
DM 641-012	Motor, 12 volts (R. VI).	1
DM 641-0	Air blower, Ducellier (R. VI).	1

NUMBER	DESCRIPTION	No. OFF
2.334-S	Washer, shakeproof, 5.2 x 9.4, for the screws securing the blower on the caisse (R. VI).	3
DM 641-22	Support bracket (R. VI).	1
DM 641-19	Turbine (R. VI).	1
295-S 30	Screw, hex. head, pointed, 5 x 16, for securing blower on caisse (R. III).	3

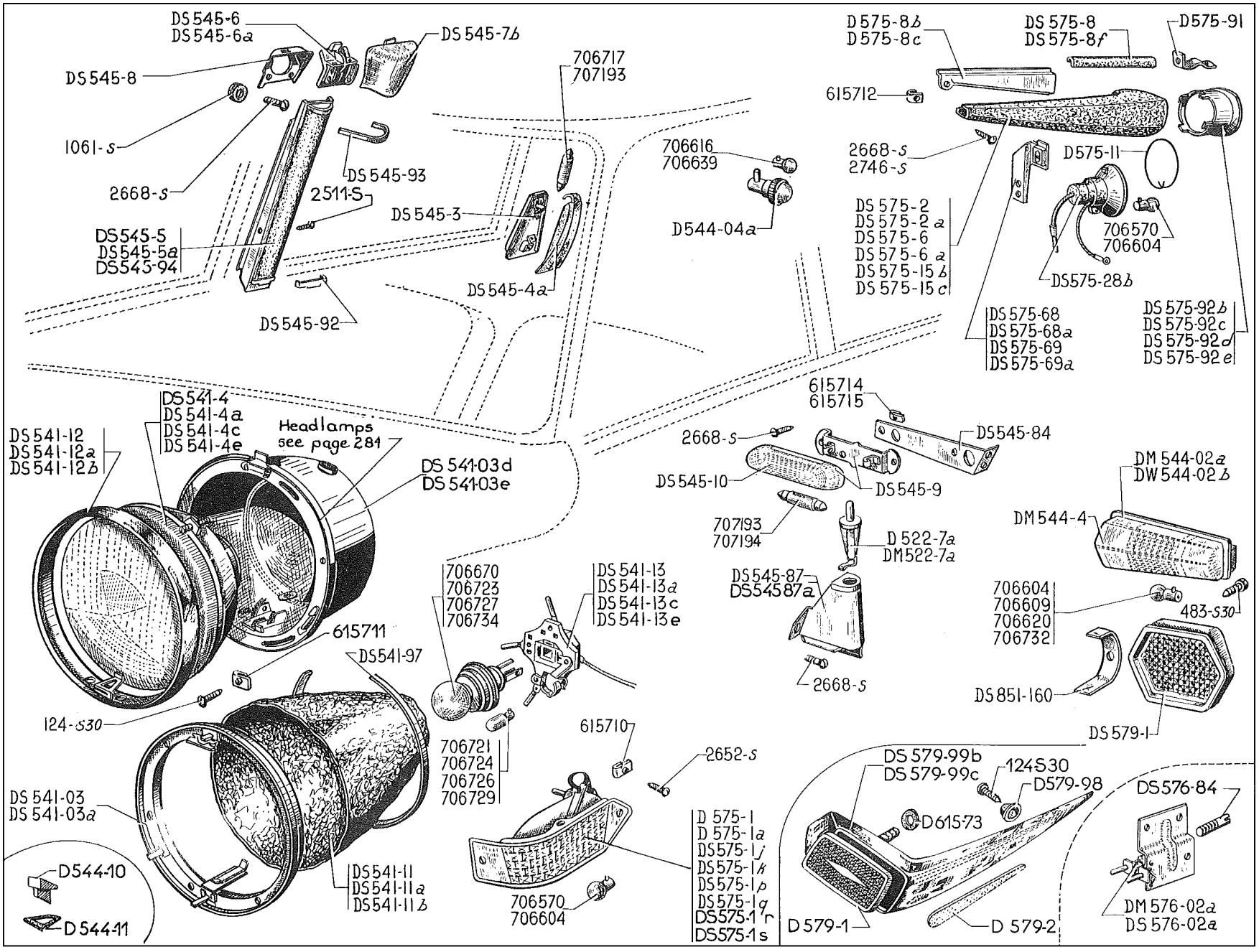

DM112-88
DM642-9c
2466-S
DM642-04
DM564-87
DM564-85
DM564-80
2319-S
DM642-02
DM642-22
DW642-02
DM564-78
185-S
DM564-46
2985 S
DM642-19
DS642-19
DM642-31
614020
DM642-012
DS642-012
DM642-20
DM642 20a
2664-S
DM642-58
DM644-70
D 861-101
D565-58
DM642011
D565-104
D565-115
DM642-60
DM642-55
D642-81
D642-82
2868-S
619089
89114
DM642-21
DM642-98
DM643-145
DM643-138
DM643-137
DM642-30
DM642-55
D 522-10a
DW 522 10
DM643-146
124-S30
DM642-60
DM642-78
DM643-150
DM643-150a
DM643-145
DM642-97

NUMBER	DESCRIPTION	No. OFF
	ALL TYPES **Until September 1964**	
HY 642-02	Rear heater group, Ducellier (3218 A) (R. VI). Since February 1965.	1
HY 642-23	Half bearing, turbine end (R. VI). Since February 1965.	1
DM 112-88	Joint for closing plate (R. VI).	1
D 522-10a	Switch for rear heater group, on dashboard (R. VI). Until August 1961.	1
DW 522-10	Switch for rear heater group, on dashboard (R. VI). Since August 1961.	1
DM 564-46	Nozzle for rear window demisting (R. VI).	1
DM 564-78	Flexible duct connecting rear separation duct to rear window demisting nozzle, 1.020 m long (R. VI).	1
DM 564-80	Finisher for fixing rear window demisting nozzle (R. VI).	1
DM 564-85	Sealing joint, rubber between demister nozzle and rear window shelf, 200 mm long (R. VI).	1
DM 564-87	Reinforcement for rear window demister nozzle fixing, 2 welded screws at 68 mm between centres (R. VI).	1
D 565-58	Bush, shouldered, rubber, 12 x 20 x 17 x 6 for screws securing heater group (R. VI). Until February 1965.	3
D 565-104	Bush, rubber, 8 x 20 x 8 for screws securing heater group. - Until February 1965. - Since February 1965.	 3 6
D 565-115	Washer, cupped, for bush for heater group fixing (R. VI). Until February 1965.	3
DM 642-02	*Heater group and rear demister group, Ducellier (3215 A) (R. VI). Until January 1962. Replaced by DW 642-02.*	1
DW 642-02	Rear heater group "Ducellier" motor fixed by 3 screws (3215 B) (R. VI). January 1962 - February 1965.	1
DM 642-04	Temperature gauge bulb unit (R. VI).	1
DM 642-011	Radiator for heater group (R. VI). Until February 1965.	1
DS 642-011	Radiator for heater group (R. VI). Since February 1965.	1
DM 642-012	Motor, 12 volts for heater group (R. VI). Until January 1962.	1
DS 642-012	Motor, 12 volts fixed by 3 screws (R. VI). Since January 1962.	1
DM 642-9c	Plate on cylinder head with welded nut for fixing of temperature gauge bulb unit.	1
DM 642-19	Impeller for heater group (R. VI). Until January 1962.	1
DS 642-19	Impeller (R. VI). Since January 1962.	1
DM 642-20	Support for heater group motor (R. VI). Until January 1962.	1
DM 642-20a	Support for motor, fixed by 3 screws (R. VI). January 1962 - February 1965.	1
DS 642-20	Half bearing and motor support (R. VI). Since February 1965.	1
DM 642-21	Box support for heater radiator (R. VI). Until February 1965.	1
DM 642-22	Volute for heater group impeller (R. VI). Until February 1965.	1
DM 642-30	Thrust plate for heater group motor (R. VI). Until January 1962.	1
DM 642-31	Joint, rubber, between box and heater group volute (R. VI). Until February 1965.	4
DM 642-55	Pipe, rubber, rear, 13.5 x 21 for water return from rear heater group, 1.550 m long.	2
DM 642-58	Protector for rubber feed and water return pipe from rear group (R. VI).	2
DM 642-60	Pipe, elbowed, 12.5 x 14 connecting feed pipe (R. VI).	2
DM 642-78	Plate securing water return pipe on separation duct and access panel (R. VI).	5
D 642-81	Rubber sealing plate on engine mounting.	2
D 642-82	Counterplate for securing sealing plate.	2
DM 642-97	Pipe, rubber, front, 13.5 x 21 for water return from rear group, 3.040 m long.	1

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
DM 642-98	Pipe, rubber, front, 13.5 x 21, feeding rear heater group, 3.380 m long.	1
DS 642-104	Spring for upper fixing of group radiator (R. VI). Since February 1965.	1
DS 642-108	Protector for rubber pipes, water feed and return to rear group. PALLAS.	2
DM 643-137	Duct, rubber, between rear heater group and rear separation duct, 395 mm wide.	1
DM 643-138	Separation duct, rear, complete for heating and demisting.	1
DM 643-145	Flexible duct for heating to rear seats.	2
DM 643-146	Nozzle for distribution of hot air to rear seats (R. VI).	2
DM 643-150	Protector, left-hand for distribution nozzle for hot air to rear seats (R. VI).	1
DM 643-150a	Protector, right-hand for distribution nozzle for hot air to rear seats (R. VI).	1
DS 643-152	Protector, left-hand, with trimming, for nozzle taking warm air to rear seats. PALLAS. (State colour).	1
DS 643-153	Protector, right-hand, with trimming, for nozzle taking warm air to rear seats. PALLAS. (State colour).	1
DM 644-70	Distance piece, 5.5 x 8 x 10.5, for bush securing heater group. Until February 1965.	3
DS 644-70	Distance piece, 5.5 x 8 x 16 for bush securing heater group (R. VI). Since February 1965.	3
D 861-101	Nut, hex., 5 diameter x 75 pitch, for screws securing rear group.	3
124-S 30	Screw, round head, 5 diameter x 12.5 long, securing plates retaining rubber pipes on rear separation duct (R. III).	2
185-S	Screw, raised head, countersunk, 5 diameter x 15 long, securing finisher for rear demister nozzle (R. III).	2
298-S 30	Screw, hex. head, 5 x 35, for securing group on partition. Since February 1965.	3
2.319-S	Nut, hex., 5 diameter x 75 pitch (R. III) securing: - demister nozzle on rear shelf. - finisher for nozzle.	 2 2
2.334-S	Washer, shakeproof, 5.2 x 9.4, for screws securing group (R. VI). Since February 1965.	3
2.466-S	Joint, fibre, 18.3 x 24 x 1, for temperature gauge bulb nut (R. VI).	1
2.664-S	Screw, round head, P.K. 3.5 x 20 (R. VI) securing: - protectors for rubber pipe on sidemember. - for nozzles and nozzle protectors.	 8 10
2.868-S	Clip securing rubber pipes on connecting pipe, 200 mm long (R. VI).	4
2.985-S	Clip securing duct on rear demisting nozzle, 438 mm long (R. VI).	1
89.114	Screw, hex. head, 5 diameter x 25 long, securing heater group on partition (R. IV). Until February 1965.	3
614.020	Clip securing rubber pipes on heater group (R. VI).	2
619.089	Washer, 5.5 x 20 x 1, for screws securing heater group (R. III).	3

The numbers underlined indicate new parts which do not appear on the illustration.


DS 545-6
DS 545-6a
DS 545-7b
DS 545-8
1061-S
2668-S
DS 545-93
2511-S
DS 545-5
DS 545-5a
DS 545-94
DS 545-92
706717
707193
DS 545-3
DS 545-4a
706616
706639
D 544-04a
D 575-8b
D 575-8c
DS 575-8
DS 575-8f
D 575-91
615712
2668-S
2746-S
D 575-11
DS 575-2
DS 575-2a
DS 575-6
DS 575-6a
DS 575-15b
DS 575-15c
706570
706604
DS 575-28b
DS 575-68
DS 575-68a
DS 575-69
DS 575-69a
DS 575-92b
DS 575-92c
DS 575-92d
DS 575-92e
DS 541-4
DS 541-4a
DS 541-4c
DS 541-4e
DS 541-12
DS 541-12a
DS 541-12b
Headlamps
see page 281
DS 541-03d
DS 541-03e
615711
DS 541-97
124-S30
DS 541-03
DS 541-03a
DS 541-11
DS 541-11a
DS 541-11b
D 544-10
D 544-11
706670
706723
706727
706734
DS 541-13
DS 541-13a
DS 541-13c
DS 541-13e
706721
706724
706726
706729
615710
2652-S
706570
706604
D 575-1
D 575-1a
DS 575-1j
DS 575-1k
DS 575-1p
DS 575-1q
DS 575-1r
DS 575-1s
615714
615715
DS 545-84
2668-S
DS 545-10
DS 545-9
707193
707194
D 522-7a
DM 522-7a
DS 545-87
DS 545 87a
2668-S
DM 544-02a
DW 544-02b
DM 544-4
706604
706609
706620
706732
483-S30
DS 851-160
DS 579-1
DS 579-99b
DS 579-99c
124 S30
D 579-98
D 615-73
D 579-1
D 579-2
DS 576-84
DM 576-02a
DS 576-02a

NUMBER	DESCRIPTION	No. OFF
706.732	Bulb, 12 volts, 4 watts for lighting number plate, red light and parking light (R. VI).	6
	REAR LIGHT-STOP LIGHT PARKING LIGHTS	
	GERMANY	
	Since March 1964	
DS 544-02e	Seima rear light (without bulb) for lighting number plate, red light and parking light (R. VI).	2
DS 544-4a	Cover for rear light (without support) (R. VI).	2
DS 544-23	Sealing joint for rear light cover (R. VI). Until November 1964.	2
DS 576-02a	Stop lamp switch (R. VI). R. H. steering. L. H. steering. Since November 1964.	1
DS 576-02b	Stop lamp switch (R. VI). R. H. steering.	1
DS 576-84	Grub screw, 5 x 40, for adjusting stop light switch.	1
483-S 30	Screw, hex. head, 7 x 15, for securing rear light (R. III).	4
706.604	Bulb, 12 volts, 15 watts, for stop light (R. VI).	2
706.739	Bulb, 12 volts, 5 watts, for lighting number plate, red light and parking light (R. VI).	6
	REFLECTOR	
	Until July 1959	
D 579-1	Reflector, rear (R. VI).	2
D 579-2	Reflector (paper) side rear (R. VI). Until November 1957.	2
D 579-98	Cup for screw securing front reflector bracket.	2
DS 579-99b	Bracket for reflector, left-hand side.	1
DS 579-99c	Bracket for reflector, right-hand side.	1
D 615-73	Washer, rubber, 5 x 14 x 2 for screw securing reflector.	2
124-S 30	Screw, round head, 5 x 12.5, for securing bracket for reflector (R. III).	4

NUMBER	DESCRIPTION	No. OFF
	Since July 1959	
DS 579-1	Reflector, rear located in rear wing (R. VI).	2
DS 851-160	Clamp securing reflector on rear wing.	2
	SPECIAL PARTS	
	BERLINE WITH PARTITION	
	PRESTIGE	
D 545-2b	Interior light, front, complete (without bulb) (R. VI).	1
D 545-2c	Interior light, rear, complete (without bulb) (R. VI).	1
D 545-4	Glass for front interior light (R. VI).	1
D 545-4a	Glass for rear interior light (R. VI).	1
	CABRIOLET	
DS 579-04	Seima, rear reflector, left-hand, with support (R. VI).	1
DS 579-04a	Seima, rear reflector, right-hand, with support (R. VI).	1
DS 575-20	Cover, rear left-hand for Seima direction indicator light (R. VI).	1
DS 575-20a	Cover, rear, right-hand for Seima direction indicator light (R. VI).	1
DS 575-2h	Seima direction indicator light, rear left-hand, without bulb (R. VI).	1
DS 575-2i	Seima direction indicator light, rear right-hand, without bulb (R. VI).	1
DS 579-95	Joint for reflector between wing and bracket (R. VI).	2
D 545-2b	Front interior map reading light (without bulb) (R. VI).	1
D 545-4	Glass for interior light (R. VI).	1

NUMBER	DESCRIPTION	No. OFF
	REAR LAMP—STOP LAMP	
	Until September 1964	
DS 544-02	Rear light, red, with lead (without bulb).	2
DS 544-03	Rear stop light, red, with lead (without bulb).	2
DS 544-5	Glass, red, for rear lights (R. VI).	4
706.604	Bulb, 12 volts, 15 watts, for rear stop lamps (R. VI).	2
706.609	Bulb, 12 volts, 4 watts, for rear lights (R. VI).	2
706.704	Bulb, 12 volts, 3 watts, for rear number plate illumination light (R. VI).	2
DM 544-011	*Rear registration plate illumination lamp (without bulb) (R. VI). Replaced by DS 544-08.*	2
DM 544-14	*Plate securing rear lights, stop lights and registration number plate lights (R. VI). Replaced by DS 544-14.*	2
	REAR LAMP—STOP LAMP	
	Since September 1964	
2.319-S	Nut, hex., 5 x 75, for screws securing lamps (R. III).	4
DS 544-07c	Rear light, red, with lead (without bulb).	2
DS 576-2	Rear stop light, red, with lead (without bulb).	2
706.744	Bulb, 12 volts (R. VI): - for red rear lights. - for rear lamp.	 2 4
706.745	Bulb, 12 volts, for red rear stop light (R. VI).	2
DS 544-08	Rear registration plate illumination lamp (without bulb) (R. VI).	2
DM 544-14	*Plate securing lamps (R. VI). Replaced by DS 544-14.*	2
2.334-S	Washer, shakeproof, 5.2 x 9.4, under the nut securing lamps.	4
621.062	Screw, hex. head, 5 x 14, for securing rear lights (R. III).	4

The numbers underlined indicate new parts which do not appear on the illustration

Make of Lamp	External Diameter of Headlamp	Shape of Glass	Diameter of Glass	Number of Headlamp	Number of Glass	Number of Rim	REMARKS
CIBIE	226	Convex	183	DS 541-1a	DS 541-4 (optic assembly)	DS 541-12	Until April 1961.
CIBIE	226	Convex	183	DS 541-1m	DS 541-4e (optic assembly)	DS 541-12	European standard. ITALY. All Types. Since April 1961. GERMANY. Until January 1964.
CIBIE	226	Convex	183	DS 541-1t	DS 541-4h (optic assembly)	DS 541-12	GERMANY. Since January 1964.
MARCHAL	226	Convex	183	DS 541-1b	DS 541-4a	DS 541-12a	Until April 1961.
MARCHAL	226	Convex	183	DS 541-1k	DS 541-4c (optic assembly)	DS 541-12b	European standard. Since April 1961. GERMANY. Until January 1961.

NUMBER	DESCRIPTION	No. OFF
DS 541-03	*Support for Cibie headlamp (R. VI). Until April 1961. Replaced by DS 541-03e.*	1
DS 541-03a	Support for Marchal headlamp (R. VI). Until April 1961.	1
DS 541-03d	Support for optic unit for Marchal headlamp (R. VI). Since April 1961.	2
DS 541-03e	Support for optic unit for Cibie headlamp (R. VI). ITALY. All Types. Since April 1961.	2
DS 541-11	Dust cover for Cibie headlamp (R. VI). Until September 1962.	2
DS 541-11a	Dust cover for Marchal headlamp (R. VI). Until April 1961.	2
DS 541-11b	Dust cover for Cibie headlamp (R. VI). ITALY. All Types. April 1961-September 1962.	2
DS 541-13	Bulb holder for Cibie headlamp (R. VI). Until April 1961.	2
DS 541-13a	Bulb holder for Marchal headlamp (R. VI). Until April 1961.	2
DS 541-13c	Connector for bulb holder for Marchal headlamp (R. VI). Since April 1961. GERMANY. Until January 1964.	2
DS 541-13e	Connector for bulb holder for Cibie headlamp (R. VI). Since April 1961. GERMANY. Until January 1964.	2
DS 541-13g	Connector for bulb holder for Cibie headlamp (R. VI). GERMANY. Since January 1964.	2
DS 541-97	Clip securing dust cover for Cibie headlamp (R. VI). Until April 1961.	2
D 544-10	Tell-tale, red for headlamp lighting on front wing (R. VI). Until September 1962.	2
D 544-11	Sealing joint for tell-tale on front wing. Until September 1962.	2
124-S 30	Screw, round head pointed, 5 diameter x 12.5 long, securing headlamps on front wings (R. III).	12
615.711	Nut clips for 5 diameter screw securing headlamps (R. VI).	12
706.670	Bulb, 6 volts 36/45 watts for headlamps (R. VI). Until September 1960.	2
706.721	Bulb, 6 volts, 4 watts, 2 contacts for headlamps (R. VI). Until September 1960.	2
706.723	Bulb, 6 volts (R. VI). ITALY. Until September 1960.	2
706.724	Bulb, 6 volts, parking (R. VI). ITALY. Until September 1960.	2
706.726	Bulb, 12 volts, parking, 4 watts (R. VI). ITALY. Since September 1960. All Types. Since April 1961. GERMANY. Until January 1964.	2
706.727	Bulb, 12 volts 45/40 watts, for headlamp (R. VI). L. H. steering. ITALY. Since September 1960. All Types. Since April 1961. GERMANY. Until January 1964.	2
706.729	Bulb, 12 volts, 4 watts, 2 contacts (R. VI). Until April 1961.	2
706.734	Bulb, 12 volts, 36/45 watts for headlamps (R. VI). Until April 1961.	2
706.737	Bulb, 12 volts, 45/40 watts (white) for headlamps (R. VI). R. H. steering and GERMANY. Since January 1964.	2
706.741	Bulb, 12 volts, 4 watts (parking) for headlamps (R. VI). GERMANY. Since January 1964.	2

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
DS 575-6a	Seima rear direction indicator housing (plastic), short right-hand (R. VI). Until January 1959.	1
D 575-8b	Joint, metal for rear direction indicator light (plastic), short left-hand (R. VI). Until January 1959.	1
D 575-8c	Joint, metal for rear direction indicator light (plastic), short right hand (R. VI). Until January 1959.	1
DS 575-8	*Joint, rubber sealing rear direction indicator light (metallic) right and left-hand. Until September 1961. Replaced by DS 575-8f*	2
DS 575-8f	Joint, rubber (moulded) sealing rear direction indicator light, right and left-hand. Since September 1961.	2
D 575-11	*Thrust spring for blade of rear direction indicator light (R. VI). Until July 1960. No longer supplied.*	2
DS 575-15b	Housing, short, (metallic) for rear direction indicator light, left-hand. Since February 1958. *Replaces long housing, order in addition: 1-DS 575-92d, 1-DS 575-68a, 1-DS 854-94b, 1-DM 821-104b.*	1
DS 575-15c	Housing, short, (metallic) for rear direction indicator light, right-hand. Since February 1958. *Replaces long housing, order in addition: 1-DS 575-92e, 1-DS 575-69a, 1-DS 854-94c, 1-DM 821-104c.*	1
DS 575-28b	Reflector with orange glass and support for rear direction indicator lamp (R. VI).	2
DS 575-68	Plate securing direction indicator, right-hand, on rear boot hinge, 65 mm long. September 1956 - February 1958.	1
DS 575-68a	Plate securing direction indicator, right-hand, on rear boot hinge. 50 mm long. Since February 1958.	1
DS 575-69	Plate securing direction indicator, left-hand, on rear boot hinge, 65 mm long September 1956 - February 1958.	1
DS 575-69a	Plate securing direction indicator, left-hand, on rear boot hinge, 50 mm long. Since February 1958.	1
D 575-91	Spring retaining reflector for rear direction indicator light (R. VI).	2
DS 575-92b	Cowl, left-hand, for rear direction indicator light, long. Until February 1958.	1
DS 575-92c	Cowl, right-hand, for rear direction indicator light, long. Until February 1958.	1
DS 575-92d	Cowl, left-hand, for rear direction indicator light, short metallic. Since February 1958.	1
DS 575-92e	Cowl, right-hand, for rear direction indicator light, short metallic. Since February 1958.	1
2.652-S	Screw, P.K. 5 diameter 15 long securing front direction indicator light (R. VI).	4
2.668-S	Screw, P.K. round head 3.5 diameter 10 long, securing rear direction indicator light, long (R. VI).	4
2.746-S	Screw, P.K. round head cruciform slot 4.85 x 16 securing rear direction indicator light, short (R. VI).	2
615.710	Nut clips for 5 diameter screw, securing front direction indicator light (R. VI).	4
615.712	Nut clips for 4.85 diameter screw, securing rear direction indicator light, short (R. VI).	2
706.570	Bulb, 6 volts 15 watts for front and rear direction indicator lamps (R. VI). Until September 1960.	4
706.604	Bulb, 12 volts, 15 watts for front and rear direction indicator lamps (R. VI).	4
706.616	Bulb, 6 volts, 1.5 watts for parking light (R. VI). Until September 1960.	2
706.639	Bulb, 12 volts, 1.5 watts for parking light (R. VI). Until August 1961.	2

REAR LIGHT - STOP LIGHT
Until August 1961

DM 544-02a	Rear lamp complete (without bulb) (R. VI).	2
DM 544-4	Cover for rear lamp (without support) (R. VI).	2
DS 544-23	Sealing joint for rear light cover (R. VI).	2
DM 576-02a	Stop lamp switch (R. VI).	1
483-S 30	Screw, hex. head, 7 diameter 15 long securing rear lamp (R. III).	4
706.604	Bulb, 12 volts, 15 watts, for stop lamp (R. VI).	2
706.609	Bulb, 12 volts, 4 watts, for rear lamp (R. VI).	6
706.620	Bulb, 6 volts, 4 watts, for rear lamp (R. VI). Until September 1960.	8

REAR LIGHT-STOP LIGHT
PARKING LIGHTS
Since August 1961

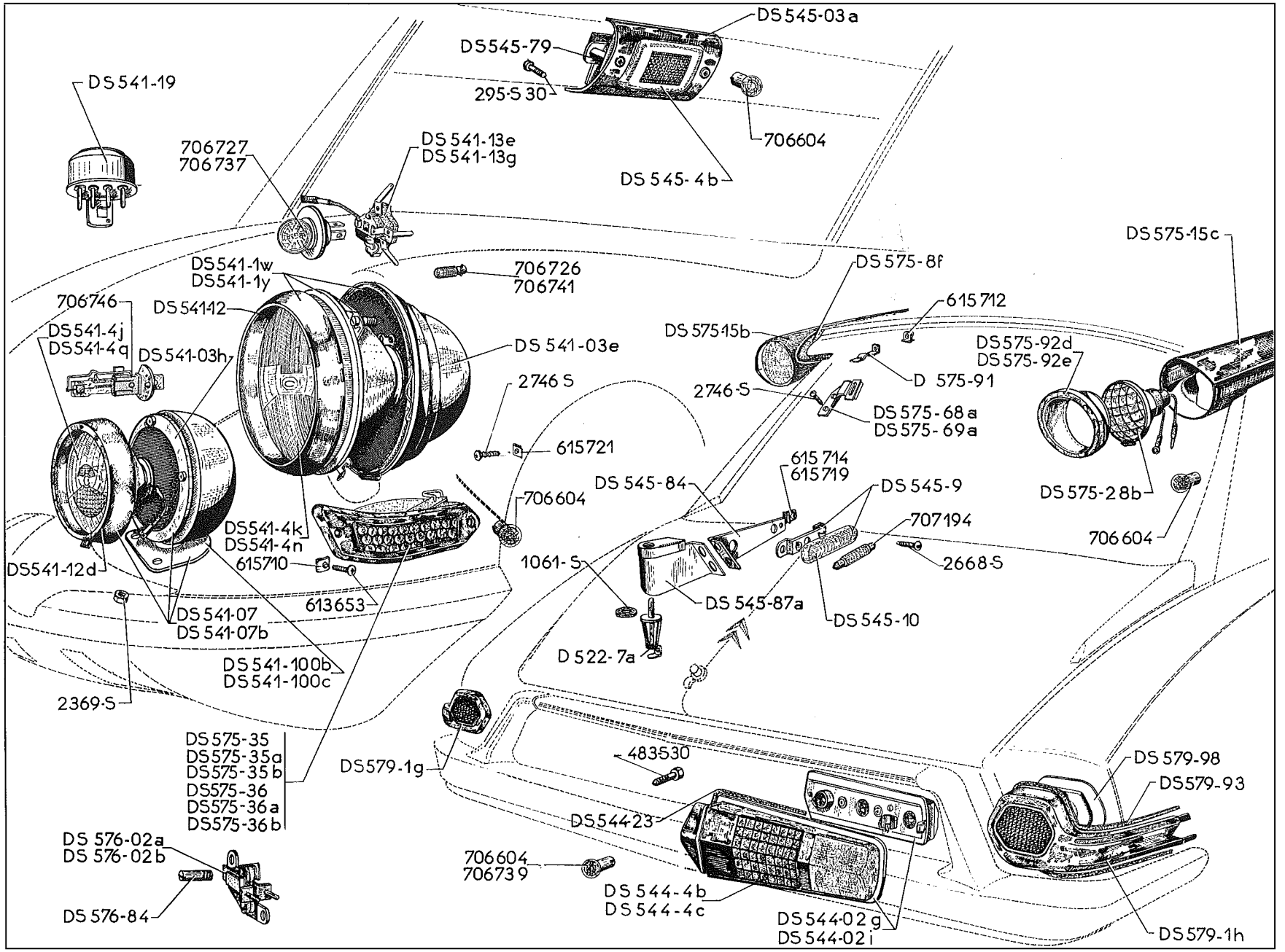
GERMANY
Until March 1964

DW 544-02b	Seima rear light (without bulb) for lighting number plate, red light and parking light (R. VI).	2
DM 544-4	Cover for rear light (without support) (R. VI).	2
DS 544-23	Sealing joint for rear light cover (R. VI).	2
DS 576-02a	Stop lamp switch (R. VI). L.H. steering. Until November 1964.	1
DS 576-02b	Stop lamp switch (R. VI). R.H. steering. L.H. steering. Since November 1964.	1
DS 576-84	Grub screw, 5 diameter x 40 long, for adjustment of stop lamp switch.	1
483-S 30	Screw, hex. head, 7 diameter x 15 long, securing rear lamp (R. III).	4
706.604	Bulb, 12 volts, 15 watts for stop lamp (R. VI).	2

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
	INTERIOR LIGHTING AND BOOT LIGHTING	
D 522-7a	Switch on right and left-hand front door pillar for interior and rear boot lighting (R. VI).	3
DM 522-7a	Switch on left-hand front door pillar for interior light, length of plunger 27 mm (R. VI). September 1958 - April 1959.	1
DS 545-3	Plate carrying rear interior lamp (R. VI).	2
DS 545-4a	Glass for rear interior lamp (R. VI).	2
DS 545-5	Tubular interior light (grey) with lining on centre pillar (R. VI). Until September 1964.	2
DS 545-5a	*Tubular interior light (grey) with lining on centre pillar (safety belt assembly)(R. VI). Until September 1964. Replaced by DS 545-5c.*	2
DS 545-5b	Tubular interior light, with lining, on centre pillar (R. VI). Since September 1964	2
DS 545-5c	Tubular interior light, with lining, on centre pillar (arrangement with safety harness) (R. VI). Since September 1964.	2
DS 545-6	Plate carrying bulb for tubular interior light on centre pillar, left-hand (R. VI).	1
DS 545-6a	Plate carrying bulb for tubular interior light on centre pillar, right hand (R. VI).	1
DS 545-7b	Housing on tubular interior light, on centre pillar, right and left-hand (R. VI).	2
DS 545-8	Plate securing housings (R. VI).	2
DS 545-9	Lamp for rear boot (without bulb)(R. VI)	1
DS 545-10	Transparent cover for rear boot lamp (R. VI).	1
DS 545-84	Support for rear boot lamp.	1
DS 545-87	*Support for rear boot lamp switch. Replaced by DS 545-87a.*	1
DS 545-87a	Support for rear boot lamp switch. Export. Since July 1963.	1
DS 545-92	Clip, for lower fixing of tubular light (R. VI). Until September 1964.	2
DS 545-92a	Plate for lower fixing of tubular light (R. VI). Since September 1964.	2
DS 545-93	Clip for upper fixing of tubular light (R. VI).	2
DS 545-94	Tubular interior lamp with lining (beige), on centre pillar (R. VI). Until November 1963.	2
1.061-S	Grommet, rubber 8 x 18 x 4 for housings and rear boot light (R. III).	2
2.511-S	Screw, raised head, countersunk, 3.5 x 25.4 (cruciform slot) securing tubular light and linings on centre pillar (safety belt assembly)(R. VI).	4
2.668-S	Screw, round head 3.5 x 10 (R. VI) securing:	
	- centre and rear plate.	8
	- light supports and rear boot switch	3
615.714	Nut clips for 3.5 diameter screws securing rear boot lighting (R. VI).	2
615.715	Nut clips for 3.5 diameter screws securing rear boot lighting (R. VI).	2
706.717	Bulb, 12 volts, 7 watts, 2 contacts (R. VI), centre and rear interior lights. Since September 1960.	
	- centre and rear interior lights.	4
707.193	Bulb, 6 volts, 4 watts, 2 contacts (R. VI):	
	- centre and rear interior lights.	4
	- rear boot light.	1
707.194	Bulb, 12 volts, 4 watts for rear boot light (R. VI). Since September 1960.	1
	DIRECTION INDICATOR LIGHTS PARKING LIGHTS	
D 544-04a	Parking lamp without bulb (R. VI). Until August 1961.	2
D 575-1	*Axo lamp (white), for front direction indicator, left-hand, without bulb (R. VI). Until September 1964. Replaced by DS 575-1f.*	1
D 575-1a	*Axo lamp (white), for front direction indicator, right-hand, without bulb (R. VI). Until September 1964. Replaced by DS 575-1g.*	1
DS 575-1f	Axo lamp (white) for front direction indicator, left-hand, without bulb (R. VI). Since September 1964.	1
DS 575-1g	Axo lamp (white) for front direction indicator, right-hand, without bulb (R. VI). Since September 1964.	1
DS 575-1j	Axo lamp (orange and white) for front direction indicator, left hand, without bulb (R. VI). ITALY. Since July 1961.	1
DS 575-1k	Axo lamp (orange and white) for front direction indicator, right-hand without bulb (R. VI). ITALY. Since July 1961.	1
DS 575-1p	Axo lamp (orange) for front direction indicator, left-hand, without bulb (R. VI). GERMANY. Since July 1961.	1
DS 575-1q	Axo lamp (orange) for front direction indicator, right hand, without bulb (R. VI). GERMANY. Since July 1961.	1
DS 575-1r	Seima front direction indicator light (white) left-hand (R. VI). Since March 1963.	1
DS 575-1s	Seima front direction indicator light (white) right-hand (R. VI). Since March 1963.	1
DS 575-2	Seima rear direction indicator lamp (plastic), short, left-hand (R. VI). Until January 1959.	1
DS 575-2a	*Seima rear direction indicator lamp (plastic), short, right-hand (R. VI). Until January 1959. Replaced by DS 575-6a; order in addition: 1-DS 575-28b.*	1
DS 575-6	Seima rear direction indicator housing (plastic) short, left-hand (R. VI). Until January 1959.	1

The numbers underlined indicate new parts which do not appear on the illustration.


DS 545-03a
DS545-79
295-S 30
706604
DS 541-19
706727
706737
DS 541-13e
DS 541-13g
DS 545- 4b
DS 575-15c
DS 575-8f
706726
706741
DS541-1w
DS541-1y
706746
DS 54112
DS541-4j
DS541-4q
DS 541-03h
DS 541-03e
615712
DS 57515b
DS575-92d
DS575-92e
D 575-91
2746-S
DS 575-68a
DS 575-69a
2746 S
615721
615 714
615719
DS 545-84
DS 545-9
DS 575-28b
706604
707194
2668-S
706604
DS541-4k
DS541-4n
DS541-12d
615710
1061- S
DS 545-87a
DS 545-10
613653
DS 541-07
DS 541-07b
D 522- 7a
DS 541-100b
DS 541-100c
2369-S
DS 575-35
DS575-35a
DS575-35b
DS575-36
DS575-36a
DS575-36b
DS579-1g
483530
DS 579-98
DS579-93
DS 576-02a
DS 576-02b
DS 576-84
DS54423
706604
706739
DS 544-4b
DS 544-4c
DS 544-02g
DS 544-02i
DS 579-1h

Make of Headlamp	External diameter of Headlamp	Shape of Glass	Diameter of Glass	Number of Headlamp	Number of Glass	Number of Rim	Remarks
CIBIE	226	Convex	183	DS 541-1W	DS 541-4k (optic assembly)	DS 541-12	European Standard.
CIBIE	226	Convex	183	DS 541-1y	DS 541-4n (optic assembly)	DS 541-12	European Standard. GERMANY.
CIBIE	168	Convex	151	DS 541-07	DS 541-4j (optic assembly)	DS 541-12d	IODINE QUARTZ.
CIBIE	168	Convex	151	DS 541-07b	DS 541-4q (optic assembly)	DS 541-12d	IODINE QUARTZ. GERMANY.

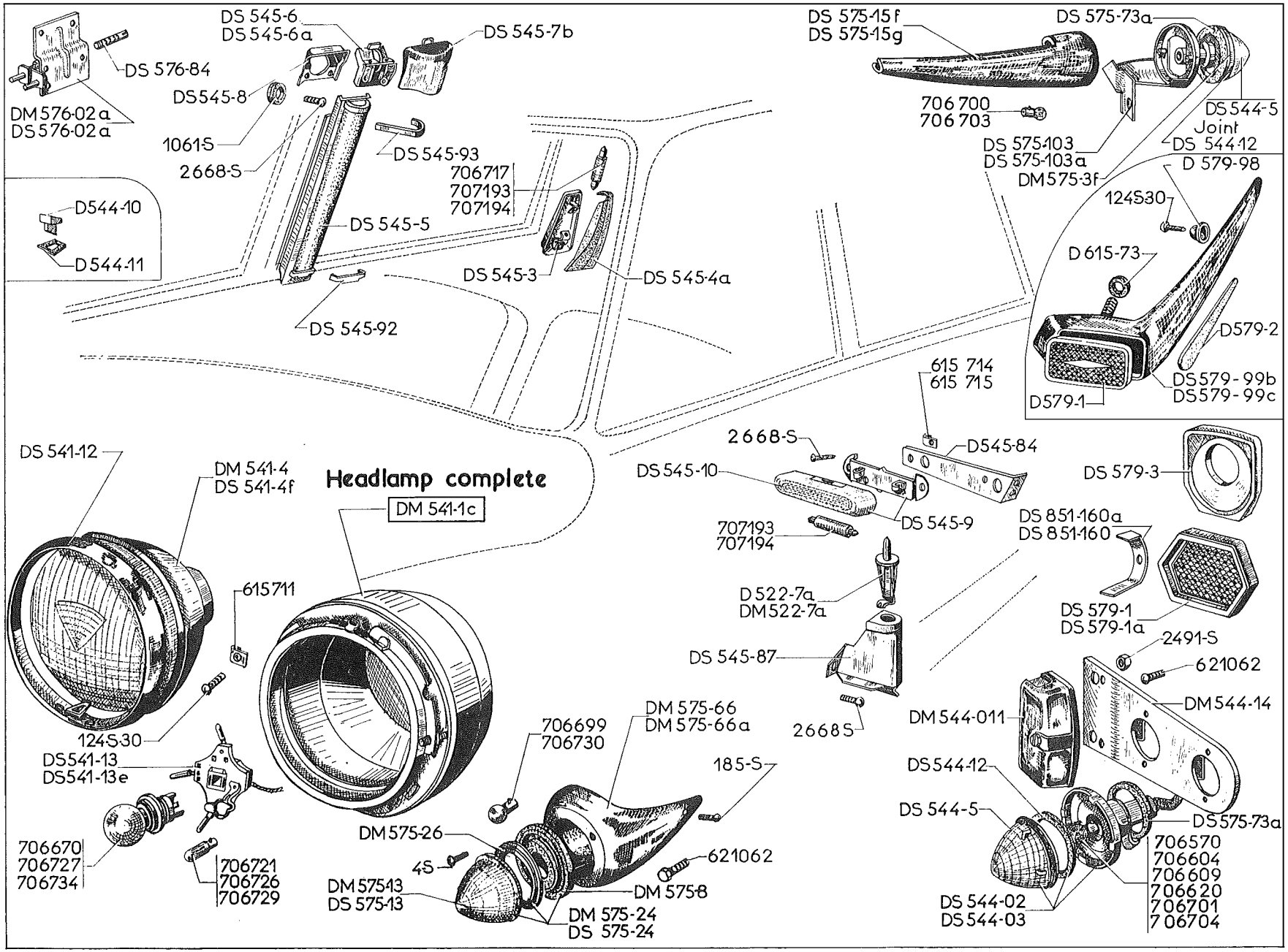
NUMBER	DESCRIPTION	No. OFF
DS 541-03e	Support for optical assembly, Cibie (R. VI).	2
DS 541-03h	Support for headlamp optical assembly, iodine quartz (R. VI).	2
DS 541-13e	Connector for Cibie headlamp (R. VI).	2
DS 541-13g	Connector for Cibie headlamp (R. VI). GERMANY.	2
DS 541-17	Joint, rubber, 48 x 86 x 1, 3 holes 6 mm diameter, for sealing between front wing and quartz iodine headlamp (R. VI). Since May 1965.	2
DS 541-19	Sanor relay, 12 volts, for iodine quartz headlamp (R. VI).	2
DS 541-100b	Reinforcing plate, with screws, for securing iodine quartz lamp on front wing (R. VI).	2
DS 541-100c	Counterplate for securing iodine quartz lamp on front wing (R. VI).	2
2.369-S	Nut, hex., 6 x 100, for securing iodine quartz lamp on wing (R. III).	6
2.746-S	Screw, round head, 4.85 x 16, for securing headlamps (R. VI).	12
615.721	Nut clips for screws securing headlamps (R. VI).	12
621.077	Screw, hex. head, 4 x 10, for securing the relays for the quartz iodine headlamp (R. VI).	4
706.726	Bulb, 12 volts, 4 watts (R. VI). EXCEPT GERMANY.	2
706.727	Bulb, 12 volts, 45/40 watts (yellow) for headlamps (R. VI).	2
706.737	Bulb, 12 volts, 45/40 watts (white) for headlamps (R. VI). R.H. steering and GERMANY.	2
706.741	Bulb, 12 volts, 4 watts, for headlamps (R. VI). GERMANY.	2
706.746	Bulb, 12 volts, iodine vapour (R. VI).	2
	INTERIOR AND BOOT LIGHTING	
D 522-7a	Switch at base of front door right and left interior lighting and boot (R. VI).	3
DS 545-03a	Interior lighting, rear, complete, without bulb (R. VI).	2
DS 545-4b	Glass for interior rear light (R. VI).	2
DS 545-9	Boot lighting, without bulb (R. VI).	1
DS 545-10	Transparent casing for boot light, rear, (R. VI).	1
DS 545-79	Support for glass for interior lighting, rear, (R. VI).	2
DS 545-84	Support for boot lighting.	1
DS 545-87a	Support for switch for boot lighting.	1
295-S 30	Screw, hex. head, 5 x 16, for securing rear lighting (R. III).	4
1.061-S	Rubber grommet 8 x 18 x 4 for boot lighting (R. III).	1
2.668-S	Screw, round head, 3.5 x 10 for securing lighting supports and switch for boot lighting.	5

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
615.714	Nut, clips, for 3.5 screws securing boot lighting (R. VI).	2
615.719	Nut, clips, for 3.5 screws securing boot lighting (R. VI).	2
706.604	Bulb, 12 volts, 15 watts, for rear interior lighting (R. VI).	2
707.194	Bulb, 12 volts, 4 watts, for boot lighting, rear (R. VI).	1
	DIRECTION INDICATOR LIGHTS	
DS 575-8f	Rubber sealing joint, shaped, for rear right and left-hand direction indicators.	2
DS 575-15b	Casing, short (metal), for rear left-hand direction indicator.	1
DS 575-15c	Casing, short (metal), for rear right-hand direction indicator.	1
DS 575-28b	Reflector with orange glass and support for rear indicator bulb (R. VI).	2
DS 575-35	Axo (white) front left-hand indicator light, without bulb (R. VI).	1
DS 575-35a	Axo (orange and white) front left-hand indicator light, without bulb (R. VI). ITALY.	1
DS 575-35b	Axo (orange) front left-hand indicator light, without bulb, (R. VI). GERMANY.	1
DS 575-36	Axo (white) front right-hand indicator light, without bulb (R. VI).	1
DS 575-36a	Axo (orange and white) front right-hand indicator light, without bulb (R. VI). ITALY.	1
DS 575-36b	Axo (orange) front right-hand indicator light, without bulb (R. VI). GERMANY.	1

NUMBER	DESCRIPTION	No. OFF
DS 575-68a	Clip for securing front right-hand indicator on boot hinge 50 mm long.	1
DS 575-69a	Clip for securing front left-hand indicator on boot hinge 50 mm long.	1
D 575-91	Spring securing reflector for rear indicator (R. VI).	2
DS 575-92d	Rim, left-hand, for rear indicator, metal (R. VI).	1
DS 575-92e	Rim, right-hand, for rear indicator, metal (R. VI).	1
2.746-S	Screw, Parker, round head, cruciform slot, 4.85 x 16, for rear traffic indicators (R. VI).	2
613.653	Screw, raised head countersunk, 5 x 15, for securing front indicator (R. VI).	4
615.710	Nut clips for screws, 5, for securing front indicator (R. VI).	4
615.712	Nut clips for 4.85 screws, for securing rear indicator (R. VI).	2
706.604	Bulb (balloon), 12 volts, 15 watts, for traffic indicators, front and rear (R. VI).	4
	REAR LIGHT STOP LIGHT PARKING LIGHT	
DS 544-02g	Seima rear lamp, without bulb, for lighting number plate, red light and parking (R. VI).	2

NUMBER	DESCRIPTION	No. OFF
DS 544-02i	Seima rear lamp, without bulb, for lighting number plate, red lamp and parking light (R. VI). GERMANY.	2
DS 544-4b	Cover for rear light, without support (R. VI).	2
DS 544-4c	Cover for rear light, without support (R. VI). GERMANY.	2
DS 544-23	Sealing joint for rear light cover (R. VI).	2
DS 576-02a	Stop light switch (R. VI). L.H. steering. Until November 1964.	1
DS 576-02b	Stop light switch (R. VI). R.H. steering. L.H. steering. Since November 1964.	1
DS 576-84	Grub screw 5 x 40, for adjusting stop light switch.	1
483-S 30	Screw, hex. head, 7 x 15, securing rear light (R. III).	4
706.604	Bulb, 12 volts, 15 watts, for stop light (R. VI).	2
706.739	Bulb, 12 volts, 5 watts, for number plate light, red light and parking light.	6
	REFLECTOR	
DS 579-1g	Seima, rear left-hand reflector with bracket (R. VI).	1
DS 579-1h	Seima, rear right-hand reflector with bracket (R. VI).	1
DS 579-93	Shaped surround for reflector, 1 m long (R. VI).	As nec.
DS 579-98	Counterplate for securing reflector, rear, (R. VI).	2


DS 576-84
DM 576-02 a
DS 576-02 a
DS 545-6
DS 545-6 a
DS 545-7b
DS 545-8
1061-S
2668-S
DS 545-93
706717
707193
707194
D544-10
D544-11
DS 545-5
DS 545-3
DS 545-4a
DS 545-92
DS 575-15 f
DS 575-15g
706 700
706 703
DS 575-73a
DS 544-5
Joint
DS 544-12
DS 575-103
DS 575-103a
DM 575-3f
D 579-98
124S-30
D 615-73
D579-2
DS 579-99b
DS 579-99c
D579-1
615 714
615 715
2668-S
D545-84
DS 545-10
DS 545-9
707193
707194
DS 579-3
DS 851-160a
DS 851-160
DS 579-1
DS 579-1a
D 522-7a
DM 522-7a
DS 545-87
2668S
2491-S
621062
DM 544-14
DM 544-011
DS 544-12
DS 544-5
DS 575-73a
706570
706604
706609
706620
706701
706704
DS 544-02
DS 544-03
DS 541-12
DM 541-4
DS 541-4f
Headlamp complete
DM 541-1c
615711
124S-30
DS541-13
DS541-13e
706670
706727
706734
706721
706726
706729
706699
706730
DM 575-66
DM 575-66a
185-S
DM 575-26
4S
621062
DM 57543
DS 575-13
DM 575-8
DM 575-24
DS 575-24

MAKE OF HEADLAMP	EXTERNAL DIAMETER OF HEADLAMP	SHAPE OF GLASS	DIAMETER OF GLASS	NUMBER OF HEADLAMP	NUMBER OF GLASS	NUMBER OF RIM	REMARKS
CIBIE	226	Convex	183	DM 541-1c (R. VI) (without optic)	DM 541-4 (R. VI) (optic assembly)	DS 541-12 (R. VI)	Headlamp without optic for U.S.A. Until April 1961.
CIBIE	226	Convex	183	DM 541-1c (R. VI) (without optic)	DS 541-4f (R. VI) (optic assembly)	DS 541-12 (R. VI)	European standard. Headlamp fitted without optic for U.S.A. Since April 1961.
CIBIE	168	Convex	151	DS 541-07	DS 541-4j (optic assembly)	DS 541-12d	IODINE QUARTZ. PALLAS.

NUMBER	DESCRIPTION	No. OFF
DS 541-03h	Bracket for optic assembly of Cibie quartz iodine headlamp (R. VI).	2
DS 541-13	Bulb holder for "Cibie" headlamp (R. VI). Until April 1961.	2
DS 541-13e	Connector for "Cibie" headlamp. (European Standard) (R. VI). Since April 1961.	2
DS 541-19	Sanor relay, 12 volts, for quartz iodine headlamp (R. VI).	2
DS 541-100b	Counterplate reinforcement with screws for securing quartz iodine headlamp on front wing (R. VI).	2
DS 541-100c	Counterplate for securing quartz iodine headlamp on front wing (R. VI).	2
D 544-10	Tell-tale, red, for headlamp lighting on front wing (R. VI). Until September 1962.	2
D 544-11	Joint sealing tell-tale on front wing (R. VI). Until September 1962.	2
124-S 30	Screw, round head, pointed, 5 diameter x 12.5 long, securing headlamps on wing (R. III).	12
2.369-S	Nut, hex., 6 x 100, for securing quartz iodine headlamp on wing (R. III).	6
615.711	Nut clips for 5 diameter screws securing headlamps (R. VI).	12
706.670	Bulb, 6 volts, 36/45 watts, for headlamps (R. VI). Until September 1960.	2
706.721	Bulb, 6 volts, 4 watts, 2 contacts for headlamps (R. VI). Until September 1960.	2
706.726	Bulb, 12 volts, 4 watts, for headlamps.(European Standard) (R. VI). Since April 1961.	2
706.727	Bulb, 12 volts, 45/50 watts, for headlamps.(European Standard) (R. VI). Since April 1961.	2
706.729	Bulb, 12 volts, 4 watts, 2 contacts for headlamps (R. VI). September 1960 - April 1961.	2
706.734	Bulb, 12 volts, 45 watts, for headlamps (R. VI). September 1960 - April 1961.	2
706.746	Bulb, 12 volts, iodine vapour (R. VI).	2
	INTERIOR LIGHTING AND BOOT LIGHTING	
D 522-7a	Switch on front door pillar, right and left-hand for interior lighting and boot lighting (R. VI).	3
DM 522-7a	Switch on front door pillar, left-hand for interior lighting, length of plunger 27 mm (R. VI). September 1958 - April 1959.	1
DS 545-3	Support plate for rear interior lamp (R. VI).	2
DS 545-4a	Glass for rear interior light (R. VI).	2
DS 545-5	Interior light tube with lining, on centre pillar (R. VI). Until September 1964.	2
DS 545-5b	Interior light tube with lining, on centre pillar (R. VI). Since September 1964.	2
DS 545-5c	Interior light tube with lining, on centre pillar (arrangement with safety belts) (R. VI). Since September 1964.	2
DS 545-6	Support plate for bulb of tubular light on centre pillar, left-hand (R. VI).	1
DS 545-6a	Support plate for bulb of tubular light on centre pillar, right-hand (R. VI).	1
DS 545-7b	Housing for tubular lighting on centre pillar, right and left-hand (R. VI).	1
DS 545-8	Clip securing housings (R. VI).	2
DS 545-9	Lamp for boot (without bulb) (R. VI).	1
DS 545-10	Cover, transparent, for boot light (R. VI).	1
DS 545-84	Support for boot light.	1
DS 545-87	*Support for switch for boot. Replaced by DS 545-87a.*	1

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
DS 545-87a	Bracket for boot light switch.	1
DS 545-92	Plate for lower fixing of light tube (R. VI). Until September 1964.	2
DS 545-92a	Plate for lower fixing of light tube (R. VI). Since September 1964.	2
DS 545-93	Plate for upper fixing of light tube (R. VI).	2
1.061-S	Grommet, rubber, 8 x 18 x 4, for housings and boot light (R. III).	2
2.668-S	Screw, round head, 3.5 x 10 (R. VI) securing:	
	- centre and rear plate.	8
	- light supports and boot switch.	3
615.714	Nut clips for 3.5 diameter screws, securing rear boot light (R. VI).	2
615.715	Nut clips for 3.5 diameter screws, securing boot light (R. VI).	2
706.717	Bulb, 12 volts, 7 watts, for centre and rear interior lights (R. VI).	4
707.193	Bulb, 6 volts, 4 watts, 2 contacts (R. VI):	
	- for centre and rear interior lighting.	4
	- for boot lighting. Until December 1959.	1
707.194	Bulb, 12 volts, 4 watts, 2 contacts for boot lighting (R. VI). Since December 1959.	1
	INTERIOR LIGHTING PALLAS SPECIAL PARTS	
DS 545-03a	Interior lighting, rear, complete, without bulb (R. VI).	2
DS 545-4b	Glass for rear interior lighting (R. VI).	2
DS 545-79	Support for glass for rear interior lighting (R. VI).	2
706.604	Bulb, 12 volts, 15 watts, for interior rear lighting (R. VI).	2
	DIRECTION INDICATORS FRONT AND REAR "LUCAS"	
DS 544-5	Glass, red for rear direction indicator lights (R. VI).	2
DS 544-12	Joint, foam rubber for internal sealing of rear indicator lights (R. VI).	4
DM 575-3f	Direction indicator light, rear right and left-hand with lead (without bulb).	2
DM 575-8	Joint, rubber, for front direction indicator light (R. VI).	2
DM 575-13	Glass, white, for front direction indicator light (R. VI).	2
DS 575-13	Glass, amber, for front direction indicator light. Scintex (R. VI). Since September 1963.	2
DS 575-15f	Housing, short, for rear direction indicator light, left-hand.	1
DS 575-15g	Housing, short, for rear direction indicator light, right-hand.	1
DM 575-24	*Direction indicator lamp, front, white (without bulb) (R. VI). Until September 1964. Replaced by DM 575-24a.*	2
DM 575-24a	Front indicator light, Scintex, white, without bulb (R. VI). Since September 1964.	2
DS 575-24	Direction indicator lamp, front, Scintex, amber (R. VI). Since September 1963.	2
DM 575-26	Collar for front direction indicator light (R. VI).	2
DM 575-66	Housing for front direction indicator light, left-hand.	1
DM 575-66a	Housing for front direction indicator light, right-hand.	1
DS 575-66	Housing for front direction indicator light, left-hand (R. VI). PALLAS.	1
DS 575-66a	Housing for front indicator light, right-hand (R. VI). PALLAS.	1
DS 575-73a	Joint, round, rubber for rear direction indicator light, right and left-hand (R. VI).	2
DM 575-100a	Housing for flasher, 12 volts, Klaxon for direction indicators (R. VI).	1
DS 575-103	Support securing rear direction indicator light, left-hand.	1
DS 575-103a	Support securing rear direction indicator light, right-hand.	1
4-S	Screw, round head, 3 diameter x 12 long, securing front direction indicator lights (R. III).	6
185-S	Screw, raised head countersunk, 5 diameter x 15 long, for rear fixing of front direction indicator housings (R. III).	2
621.062	Screw, hex. head, 5 diameter x 14 long, for front fixing of front direction indicators (R. III).	4
706.699	*Bulb, 6 volts, 20.4 watts, for front direction indicators (R. VI). Until December 1959. No longer supplied.*	2
706.700	*Bulb, 6 volts, 25 watts, for rear direction indicator lights (R. VI). Until December 1959. No longer supplied.*	2
706.703	Bulb, 12 volts, for rear direction indicator lights (R. VI). Since December 1959.	2
706.730	Bulb, 12 volts, for front direction indicator lights (R. VI). Since December 1959.	2
	REAR LAMP-STOP LAMP "LUCAS" Until November 1964	
DS 544-02	Rear light, red with lead (without bulb).	2

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
DS 544-03	Rear stop light, red with lead (without bulb).	2
DM 544-011	*Rear registration number plate illumination lamp (without bulb) (R. VI). Replaced by DS 544-08.*	2
DS 544-5	Glass, red for rear lights (R. VI).	4
DS 544-12	Joint, foam rubber for interior sealing of rear lights (R. VI).	4
DM 544-14	*Plate securing rear stop lights and registration number plate light (R. VI). Replaced by DS 544-4.*	2
DM 576-02a	Switch for stop lamp (R. VI). Until August 1961.	1
DS 576-02a	Switch for stop lamp (R. VI). Since August 1962.	1
DS 576-84	Grub screw, 5 diameter x 40 long, for stop lamp adjustment. Since August 1961.	1
2.491-S	Nut, hex., 7 diameter x 100 pitch, securing rear light (R. III).	2
621.062	Screw, hex. head, 5 diameter x 14 long, securing rear lights on plate (R. III).	8
706.570	Bulb, 6 volts, 15 watts, for rear stop lights (R. VI). Until December 1959.	2
706.604	Bulb, 12 volts, 15 watts, for rear stop lights (R. VI). Since December 1959.	2
706.609	Bulb, 12 volts, 4 watts, for rear lights (R. VI). Since December 1959.	2
706.620	Bulb, 6 volts, 4 watts, for rear lights (R. VI). Until December 1959.	2
706.701	Bulb, 6 volts, 2.7 watts, for rear number plate illumination light (R. VI). Until December 1959.	2
706.704	Bulb, 12 volts, 3 watts, for rear number plate illumination light (R. VI). Since December 1959.	2
	REAR LAMP—STOP LAMP "LUCAS" Since November 1964	
DS 544-07c	Rear light, red, with lead (without bulb).	2
DS 544-08	Rear registration plate illumination lamp (without bulb) (R. VI).	2
DM 544-14	Plate securing rear lights, stop lights and registration number plate lights (R. VI).	2
DS 576-02b	Stop light switch (R. VI).	1
DS 576-2	Rear stop light, red, with lead (without bulb).	2
DS 576-84	Grub screw, 5 x 40, for adjusting stop light switch.	1
2.319-S	Nut, hex., 5 x 75, for screws securing lights (R. III).	4
2.334-S	Washer, shakeproof, 5.2 x 9.4, under the nuts securing lamps (R. VI).	4
621.062	Screw, hex. head, 5 x 14, securing rear lights on plate (R. III).	4
706.744	Bulb, 12 volts (R. VI) for:	
	- red rear lights.	2
	- rear lamp.	4
706.745	Bulb, 12 volts, for red rear stop light (R. VI).	2
	REFLECTOR Until July 1959	
D 579-1	Reflector, rear (R. VI).	2
D 579-2	Reflector (paper) side rear (R. VI). Until November 1957.	2
D 579-98	Cup for screw securing front reflector bracket.	2
DS 579-99b	Bracket for reflector, left-hand side.	1
DS 579-99c	Bracket for reflector, right-hand side.	1
D 615-73	Washer, rubber, 5 x 14 x 2 for screw securing reflector.	2
124-S 30	Screw, round head, 5 x 12.5 for securing bracket for reflector (R. III).	4
	Since July 1959	
DS 579-1	Reflector, rear, located in rear wing (R. VI). Since November 1961.	2
DS 579-1a	*Reflector, round, rear, on support enclosed in rear wing (R. VI). Until November 1961. Replaced by DS 579-1; order in addition: 1-DS 851-160.*	2
DS 579-3	Joint (support) for round reflector in wing (R. VI). Until November 1961.	2
DS 851-160	Clamp securing reflector on rear wing. Since November 1961.	2
DS 851-160a	Clamp securing round reflector on support. Until November 1961.	2
	REFLECTOR PALLAS	
DS 579-1g	Reflector Seima, rear left-hand (R. VI).	1
DS 579-1h	Reflector Seima, rear right-hand (R. VI).	1
DS 579-93	Shaped surround for reflector, 1 m long (R. VI).	As nec.
DS 579-98	Counterplate for securing rear reflector.	2

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
	SUN VISOR	
DS 554-83b	Hinge pin for sun visor.	2
DS 554-86	Plug, rubber, grey (R. VI).	2
DS 554-1b	Panel, without mirror: - left-hand. L. H. steering.	1
	- right-hand. R. H. steering.	1
DS 554-1d	Panel for sun visor, with mirror, right-hand, L. H. steering.	1
DS 554-1f	Panel for sun visor, with mirror, left-hand, R. H. steering.	1
2.494-S	Nut, hex., castellated, 7 x 100, for tightening hinge pin on bracket (R. III).	2
615.713	Nut clip for 4.85 diameter screw, securing sun visor (R. VI).	6
D 554-96	Friction sleeve on hinge pin (R. VI).	2
D 554-91	Friction bearing, 18 mm long, on hinge pin (R. VI).	4
DS 554-01p	Sun visor, left-hand, complete without mirror. L. H. steering.	1
DS 554-01q	Sun visor, right-hand, complete with mirror. L. H. steering.	1
DS 554-01t	Sun visor, left-hand, complete with mirror. R. H. steering.	1
DS 554-01u	Sun visor, right-hand, complete without mirror. R. H. steering.	1
619.037	Washer, 7.5 x 21 x 0.5 for hinge pin friction sleeve on support (R. III).	4
619.056	Washer, 7.5 x 21 x 0.8, for hinge pin on support (R. VI).	2
DS 554-97b	Support only, left-hand.	1
DS 554-97c	Support only, right-hand.	1
613.658	Screw, raised head countersunk, 4.85 x 25.4 (head enamelled black) for securing sun visor (R. VI).	6
	REAR VIEW MIRROR	
DW 551-92	Buffer (rubber) 5 mm thick for support (R. VI).	1
DW 551-92a	Buffer (rubber) 10 mm thick for support (R. VI).	1
DW 551-92b	Buffer (rubber) 15 mm thick for support (R. VI).	1
2.491-S	Nut, hex., 7 x 100 securing support. (R. III).	1
DW 551-3b	Rear view mirror, complete (R. VI).	1
88.613	Washer, flat, 7.5 x 30 x 2.4 for nut securing support (R. III).	1
DW 551-2a	Support for rear view mirror (R. VI).	1

NUMBER	DESCRIPTION	No. OFF
	SUN VISOR	
DS 554-83	*Hinge pin, not threaded. Until November 1963. Replaced by DS 554-83b.*	2
DS 554-83b	Hinge pin for sun visor. Since November 1963.	2
D 554-90	Plug, rubber (grey) (R. VI).	2
D 554-90a	Plug, rubber (beige) (R. VI). Until November 1963.	2
D 554-1	Panel, left-hand (grey) without mirror.	1
D 554-1a	Panel, left-hand (beige). Until November 1963.	1
DS 554-1a	Panel for sunvisor, with mirror, right-hand (grey). L. H. steering.	1
DS 554-1c	Panel for sun visor, with mirror, right-hand (beige). Until November 1963.	1
DS 554-1e	Panel for sun visor, with mirror, left-hand. R. H. steering. Since November 1963.	1
2.494-S	Nut, hex., castellated, 7 diameter x 100 pitch, for tightening hinge pin on bracket (R. III).	2
615.713	Nut clip for 4.85 diameter screw, securing sun visor (R. VI).	6
D 554-96	Friction sleeve, on hinge pin (R. VI).	2
D 554-91	Friction bearing, 18 mm long on hinge pin (R. VI).	4
DS 554-01	*Sun visor complete, left-hand (grey). Until November 1963. Replaced by DS 554-01h.*	1
DS 554-01d	*Sun visor complete, left-hand, (beige). Until November 1963. No longer supplied.*	1
DS 554-01i	*Sun visor complete, with mirror, right-hand (grey). Until November 1963. Replaced by DS 554-01j.*	1
DS 554-01k	*Sun visor complete, with mirror, right-hand (beige). Until November 1963. No longer supplied.*	1
DS 554-01h	Sun visor complete, left-hand, without mirror, (grey). L. H. steering. Since November 1963.	1
DS 554-01j	Sun visor complete, right-hand, with mirror (grey). L. H. steering. Since November 1963.	1
DS 554-01s	Sun visor complete, right-hand, without mirror (grey). R. H. steering. Since November 1963.	1
DS 554-01r	Sun visor complete, left-hand, with mirror (grey). R. H. steering. Since November 1963.	1
619.037	Washer, 7.5 x 21 x 0.5, for hinge pin friction on support (R. III).	4
619.056	Washer, 7.5 x 21 x 0.8, for hinge pin on support (R. VI).	2
DS 554-97	Support only, left-hand.	1
DS 554-97a	Support only, right-hand.	1
2.746-S	Screw, P. K. round head, 4.85 diameter, 16 long, securing sun visor (R. VI).	6
	REAR VIEW MIRROR	
	Note - - The parts not mentioned in the text below are no longer supplied.	
DW 551-92	Buffer (rubber), 5 mm thick for support. Since December 1961.	1
DW 551-92a	Buffer (rubber), 10 mm thick for support. Since December 1961.	1
DW 551-92b	Buffer (rubber), 15 mm thick for support (R. III). Since January 1964.	1
2.491-S	Nut, hex., 7 diameter x 100 pitch, securing support (R. III).	1
D 551-3	Rear view mirror complete (R. VI). Until August 1961.	1
DW 551-3b	Rear view mirror complete (R. VI). Since August 1961.	1
88.613	Washer, plain, 7.5 x 30 x 2.4, for nut securing support (R. III).	1
D 551-2	Support for rear view mirror. Until August 1961.	1
DW 551-2a	Support for rear view mirror (R. VI). Since August 1961.	1

NUMBER	DESCRIPTION	No. OFF
	CABLES BY THE METRE (R.VI.)	
3.732	Single core cable, 2 mm thick.	As nec.
3.733	Single core cable, 1.2 mm thick.	As nec.
921.552	40 mm^2 battery cable.	As nec.
	BATTERY CABLES 6 volt arrangement U.S.A. Until December 1959 ALL TYPES Until September 1960	
DS 511-5	*Cable from battery positive terminal to solenoid, 130 mm long, dimension taken between clip and terminal lug. Until July 1957. No longer supplied.*	1
DM 511-8	*Cable from battery negative terminal to water pump, 450 mm long, dimension taken between clip and terminal lug. October 1957 - October 1958. No longer supplied.*	1
DS 511-8	*Cable from battery negative terminal to gearbox, 700 mm long, dimension taken between clip and terminal lug. Until October 1957. No longer supplied.*	1
DS 511-17	*Cable from solenoid switch to starter motor, 830 mm long, dimension taken between terminal lugs. Until July 1957. No longer supplied.*	1
DM 511-8a	Cable, 20 mm from battery negative terminal to water pump, 450 mm long. Since October 1958.	1
DM 524-01a	Solenoid, Gelbon, 6 volts, for starter with positive cable (R.VI). Since July 1957.	1

NUMBER	DESCRIPTION	No. OFF
	BATTERY CABLES 12 volt arrangement PRESTIGE Since June 1959 U.S.A. Since December 1959 ALL TYPES Since September 1960	
DM 511-8c	Cable from battery negative terminal to earth on water pump, 590 mm long. Until November 1963.	1
DM 511-8d	Cable from battery negative terminal to earth on water pump, 480 mm long. November 1963 - March 1964.	1
DM 511-8e	Cable from battery negative terminal to earth on water pump, 480 mm long. Since March 1964.	1
DM 524-01c	Solenoid, Gelbon, 12 volts, for starter with positive cable (R.VI). Until September 1962.	1
DS 524-01a	Solenoid, Gelbon, 12 volts, for starter with positive cable (R.VI). Since September 1962.	1
	WIRING HARNESS 6 volt arrangement U.S.A. Until December 1959 ALL TYPES Until September 1960	
DS 511-3	Harness, rear. Until July 1959.	1
DS 511-3a	Harness, rear (arrangement with front harness for one coil). Since July 1959.	1

NUMBER	DESCRIPTION	No. OFF
DS 511-6	Harness for headlamp and front direction indicator, with earth wire. Until February 1957.	2
DS 511-6a	Harness for headlamp and front direction indicator, with earth wire. February 1957 - June 1957.	2
DM 511-6	Harness for headlamp, front direction indicator and horn, left-hand. Since June 1957.	1
DM 511-6a	Harness for headlamp, front direction indicator and horn, right-hand. Since June 1957.	1
DS 511-6b	Harness for headlamp and direction indicator, left-hand. U.S.A.	1
DS 511-6c	*Harness for headlamp and direction indicator, right-hand. U.S.A. No longer supplied.*	1
DS 511-9	Harness, front. Until February 1957.	1
DS 511-9a	Harness, front. February 1957 - June 1957.	1
DS 511-9b	Harness, front (arrangement with horns on left side). June 1957 - September 1958.	1
DS 511-9c	Harness, front (arrangement with switch for interior light on front door, left-hand). September 1958 - July 1959.	1
DS 511-9f	Harness, front (arrangement with one coil). Since July 1959.	1
DS 511-19	Wiring from coil to distributor. Until July 1959.	1
DM 511-63	Earth wire (headlamp and front direction indicator). Since June 1957.	1
DF 511-19	Lead from coil to switch, 450 mm long. Since July 1959.	1

NUMBER	DESCRIPTION	No. OFF
	12 volt arrangement **PRESTIGE** **June 1959-August 1961** **ALL TYPES** **(Except U.S.A.)** **September 1960-August 1961**	
DS 511-9h	Harness, front. PRESTIGE.	1
DS 511-23	Harness, front.	1
DS 511-23b	Harness, front (rear heating and demisting). COLD CLIMATES. Since December 1960.	1
DS 511-23g	Harness, front. CABRIOLET.	1
DM 511-24m	Harness, rear. CABRIOLET.	1
DS 511-24	Harness, rear.	1
DS 511-24a	Harness, rear (rear heating and demisting). COLD CLIMATES.	1
DM 511-25	Harness for headlamp, horn and front direction indicator, left-hand.	1
DM 511-25a	Harness for headlamp and front direction indicator, right-hand.	1
DS 511-29	Auxiliary harness, left-hand. PRESTIGE.	1
DS 511-29a	Auxiliary harness, right-hand. PRESTIGE.	1
DM 511-63	Earth wire (headlamp and front direction indicator). Until September 1962.	2
DF 511-19	Lead from coil to distributor, 450 mm long.	1
	12 volt arrangement **U.S.A.** **December 1959-August 1961**	
DS 511-3c	Harness, rear. *No longer supplied.*	1
DS 511-6b	Harness for headlamp and direction indicator, left-hand. Until September 1960.	1
DS 511-6c	*Harness for headlamp and direction indicator, right-hand. Until September 1960. No longer supplied.*	1
DS 511-9g	Harness, front. Until September 1960.	1
DM 511-6f	Harness for headlamp and front direction indicator, left-hand. Since September 1960.	1
DM 511-6g	Harness for headlamp and front direction indicator, right-hand. Since September 1960.	1
DS 511-23a	Harness, front. Since September 1960.	1
DM 511-63	Earth wire for headlamp and front direction indicator.	2
DF 511-19	Lead from coil to distributor, 450 mm long.	1

NUMBER	DESCRIPTION	No. OFF
	ALL TYPES (Except U.S.A.) August 1961—September 1964	
DS 511-23j	Front harness. PRESTIGE.	1
DS 511-23m	Front harness (arrangement headlamp flasher). R.H. steering. Since January 1964.	1
DW 511-23	Harness, front (arrangement 4 fuses). ALL TYPES (except Prestige). Until January 1964. COLD CLIMATES. Until November 1962.	1
DW 511-23a	Harness, front (arrangement headlamp flasher). L.H. steering. COLD CLIMATES Since January 1964.	1
DW 511-23b	Front harness (arrangement headlamp flasher). L.H. steering. Except COLD CLIMATES. Since January 1964.	1
DS 511-44	Front harness (arrangement 4 fuses). COLD CLIMATES. November 1962 - January 1964.	1
DM 511-24m	Harness, rear. CABRIOLET.	1
DS 511-24g	Harness, rear. PRESTIGE.	1
DW 511-24	Harness, rear (except PRESTIGE).	1
DW 511-24a	Harness, rear (heating and demisting rear). COLD CLIMATES.	1
DM 511-25	Harness for headlamp, horn and front direction indicator, left-hand side. Until September 1962.	1
DM 511-25a	Harness for headlamp and direction indicator, front, right-hand side. Until September 1962.	1
DS 511-25	Harness for headlamp, horn and front direction indicator, left-hand side. Since September 1962.	1
DS 511-25a	Harness for headlamp and direction indicator, front, right-hand side. Since September 1962.	1
DS 511-29b	Harness, auxiliary left-hand. PRESTIGE.	1
DS 511-29c	Harness, auxiliary right-hand. PRESTIGE.	1
DS 511-22	Harness from dynamo to regulator. Since December 1963.	1
DM 511-63	Earth cable (headlamp and front direction indicator). Until September 1962.	2
DS 511-63a	Earth cable, headlamp and front direction indicator. Since September 1962.	2
DF 511-19	Wire from plug to contact breaker, 450 mm long.	1
	U.S.A. Since August 1961	
DM 511-6f	Harness for headlamp and front direction indicator, left-hand side. Until September 1962.	1
DM 511-6g	Harness for headlamp and front direction indicator, right-hand side. Until September 1962.	1
DW 511-23	Harness, front, arrangement 4 fuses. Until November 1962.	1
DS 511-44	Harness, front, arrangement 8 fuses. Since November 1962.	1
DW 511-24	Harness, rear.	1
DW 511-24a	Harness, rear. COLD CLIMATES (heating and demisting rear).	1
DS 511-25b	Harness for headlamp, horns and front direction indicator, left-hand side. Since September 1962.	1
DS 511-25c	Harness for headlamp and front direction indicator, right-hand side. Since September 1962.	1
DS 511-22	Harness from dynamo to regulator. Since December 1963.	1
DS 511-63a	Earth cable headlamp and front direction indicator.	2
DF 511-19	Wire from coil to contact breaker, 450 mm long.	1

NUMBER	DESCRIPTION	No. OFF
	ALL TYPES (Except U.S.A.) Since September 1964	
DW 511-23i	Front harness. L.H. steering.	1
DS 511-23q	Front harness. L.H. steering. PALLAS.	1
DW 511-23j	Front harness. L.H. steering. GERMANY.	1
DW 511-23g	Front harness. L.H. steering. GERMANY. PALLAS.	1
DS 511-23r	Front harness. R.H. steering.	1
DS 511-23j	Front harness. PRESTIGE.	1
DW 511-24	Rear harness (except PRESTIGE).	1
DM 511-24m	Rear harness. CABRIOLET.	1
DS 511-24g	Rear harness. PRESTIGE.	1
DW 511-24a	Rear harness (rear heating and demisting). COLD CLIMATES.	1
DS 511-24n	Rear harness. PALLAS.	1
DS 511-24p	Rear harness. COLD CLIMATES. PALLAS.	1
DS 511-25	Harness for headlamp, horn, and front direction indicator, left-hand.	1
DS 511-25a	Harness for headlamp and front direction indicator, right-hand.	1
DS 511-25d	Harness for headlamp, horn and front direction indicator left-hand. PALLAS.	1
DS 511-25e	Harness for headlamp and front direction indicator, right-hand. PALLAS.	1
DS 511-29b	Harness, auxiliary, left-hand. PRESTIGE.	1
DS 511-29c	Harness, auxiliary, right-hand. PRESTIGE.	1
DS 511-22	Harness from dynamo to regulator.	1
DS 511-63a	Earth cable, headlamp and front direction indicator.	2
DF 511-19	Wire from plug to contact breaker, 450 mm long.	1
DW 511-55	Harness for temperature gauge. Until November 1964.	1
	U.S.A. Since September 1964	
DB 511-35	Harness, front.	1
DW 511-24	Harness, rear.	1
DS 511-24n	Harness, rear, PALLAS.	1
DS 511-25b	Harness for headlamp, horns and front direction indicator left-hand.	1
DS 511-25c	Harness for headlamp and front direction indicator, right-hand.	1
DS 511-25f	Harness for headlamp, horn, front direction indicator and quartz iodine relay, left-hand. PALLAS.	1
DS 511-25g	Harness for headlamp and front direction indicator, right-hand, quartz iodine headlamp. PALLAS.	1
DS 511-22	Harness from dynamo to regulator.	1
DS 511-63a	Earth cable headlamp and front direction indicator.	2
DF 511-19	Wire from coil to contact breaker 450 mm long.	1
DW 511-55	Harness for temperature gauge. Until November 1964.	1

NUMBER	DESCRIPTION	No. OFF
	ELECTRICAL EQUIPMENT	
A 512-5b	Bush, rubber 3.5 x 6.5 x 20 for 4 mm socket (R. VI).	As nec.
D 511-97	Bush, split rubber 4 x 16 x 20 for passage of front harness in dashframe, right hand.	1
D 511-98	Bush, split rubber 12.5 x 50 x 20 for passage of front harness in dashframe, left-hand.	1
DS 511-95	Bush, rubber 3 x 19 x 45 for passage of rear direction indicator wire in body.	2
722.458	Junction with 1 terminal (R. III).	1
722.592	"Axo" positive clip for battery with screw (R. VI).	1
722.593	"Axo" negative clip for battery with screw (R. VI).	1
711.472	Terminal lug 8.5 mm for battery cable (R. III).	4
710.022	Nut, special 5 diameter 75 pitch for ebonite terminal (R. VI).	1
A 512-3	Socket, 2.5 mm diameter for lead on coil. Until July 1959.	4
A 512-3b	Socket, 4 mm diameter for leads (R. VI).	As nec.
A 512-4a	Plug, 4 mm diameter for leads (R. VI).	As nec.
D 511-76	Gutter protecting front harness. Until July 1959.	1
D 512-7a	Socket on instrument board (R. VI). Until August 1961.	1
722.429	Washer for battery terminal (R. III).	2
	12 VOLT FUSES **Arrangement Prestige and U.S.A.** **Until August 1961**	
DM 523-4	Fuse 30 amp (R. VI).	2
DS 523-99	Rubber packing between support and fuse (R. VI).	1
DM 523-6b	Support for fuse (R. VI).	
DS 523-98	Bracket, intermediate for fuse support.	1
	ALL TYPES **(Except U.S.A.)** **September 1960 - August 1961**	
DM 523-4	Fuse 30 amp. (R. VI).	4
DM 523-99	Rubber packing 80 x 68 x 2 for fuse support (R. VI).	1
DM 523-6	Support for fuse 80 x 68 x 28 (R. VI).	1
	ALL TYPES **Since August 1961**	
	ARRANGEMENT WITH 4 FUSES	
DM 523-4	Fuse 30 amp (R. VI).	4
DM 523-99	Rubber packing 80 x 68 x 2 for fuse support (R. VI).	1
DW 523-6	Support for fuse 80 x 68 x 28 (R. VI).	1
2.610-S	Screw, raised head countersunk 3.5 x 15 securing supports (R. VI).	2
	ARRANGEMENT WITH 8 FUSES **November 1962—September 1964**	
DM 523-4	Fuse 30 amp (R. VI).	8
DM 523-99a	Rubber packing, 98 x 80 x 2, for bracket for 6 fuses (R. VI).	1
DS 523-99	Rubber packing, 80 x 38 x 2, for support for 2 fuses (R. VI).	1
DM 523-6a	Support, 98 x 80 x 28, for 6 fuses (R. VI).	1
DM 523-6b	Support, 80 x 38 x 28, for 2 fuses (R. VI).	1
	ARRANGEMENT WITH 8 FUSES **GERMANY—ITALY** **Since September 1964**	
DM 523-4	Fuse 30 amp (R. VI).	8
DM 523-99a	Rubber packing, 98 x 80 x 2 for bracket for 6 fuses (R. VI).	1
DS 523-99	Rubber packing 80 x 38 x 2 for support for 2 fuses (R. VI).	1
DS 523-6	Support, 90 x 80 x 28 for 6 fuses (R. VI).	1
DM 523-6b	Support, 80 x 38 x 28 for 2 fuses (R. VI).	1

NUMBER	DESCRIPTION	No. OFF
	HORNS ASSEMBLY FOR THE RIGHT AND FOR THE LEFT Until June 1957	
D 571-1	*Horn, town use (R. VI). No longer supplied.*	1
D 571-2	*Horn, country use (R. VI). No longer supplied.*	1
D 571-99	Support for country use horn left hand.	1
D 571-99a	Support for town use horn right hand.	1
482-S	Screw, hex. head 7 diameter 12.5 long securing supports (R. III).	4
	ASSEMBLY FOR THE RIGHT June 1957 – September 1962	
DM 571-1d	Ferson horn for town use, 6 volts (R. VI). Until September 1960.	1
DM 571-2	Ferson horn for country use, 6 volts (R. VI). Until September 1960.	1
DM 571-3a	Ferson horn for town use, 12 volts (R. VI). PRESTIGE. Since June 1959. U.S.A. Since December 1959. All Types. Since September 1960.	1
DM 571-4	Ferson horn for country use, 12 volts (R. VI). PRESTIGE. Since June 1959. U.S.A. Since December 1959. All Types. Since September 1960.	1
2.503-S	Nut, hex. 7 diameter 100 pitch for the screw securing blades on support (R. III).	1
DM 571-98	Blade support for country use horn.	2
DM 571-99	Support for country and town use horn.	1
483-S	Screw, hex. head 7 diameter 15 long securing blades on support (R. III).	1
485-S 30	Screw, hex. head 7 diameter 20 long securing support on body (R. III).	2
	ARRANGEMENT FOR RIGHT HAND AND LEFT HAND Since September 1962	
DM 571-3a	Ferson horn for town use, 12 volts, left hand (R. VI).	1
DM 571-4	Ferson horn for country use, 12 volts, right and left hand (R. VI).	2
2.503-S	Nut, hex 7 diameter 100 pitch, securing blades on support (R. III).	2
DM 571-98	Blade support for country use horn.	4
DS 571-97	Support for town use horn.	1
DS 571-99	Support for country use horn.	2
483-S	Screw, hex. head 7 diameter 15 long securing blades on support (R.III).	2

RADIO
Since September 1961

NUMBER	DESCRIPTION	No. OFF
619.809	Clip retaining wire for loud-speaker (R. VI).	4
DW 653-01	"Ara" aerial (R. VI).	1
DW 653-69	Aerial cover (R. VI).	1
DW 653-1	"Ara" suppression condenser on coil and dynamo regulator (R. VI).	2
2.320-S	Nut, hex, 5 diameter 75 pitch, securing condenser on coil (R. III).	1
615.747	Nut clips for screws securing loud-speaker (R. VI).	4
2.269-S	Nut, hex. 4 diameter 75 pitch for screws securing loud-speaker (R. III).	4
DW 653-47	Surround for loud-speaker grille (R. VI).	1
DW 653-47b	Surround for loud-speaker grille (interior leather). PALLAS.	1
DW 653-05	Assembly for radio telephone comprising:- Aerial, loud-speaker and fixing (R. VI).	1
DW 653-58	Distance piece 6 diameter 15 long for screws securing loud-speaker (R. VI).	4
DW 653-60	Wire for loud-speaker (R. VI).	1
DW 653-55	Grille protecting loud-speaker (R. VI).	1
DW 653-10	"Audax" loud-speaker (R. VI).	1
DW 653-55b	Grille protecting loud-speaker (interior leather). PALLAS.	1
DW 653-56	Joint (cardboard) for sound deadening between grille and surround for loud-speaker (R. VI).	1
DW 653-0a	Radio only (R. VI).	1
DW 653-57	Protector (cloth) for loud-speaker.	1
DW 653-59	*Protector (smooth), (shaped), for co-axial aerial on front pillar (R. VI). Until January 1963. Replaced by DW 653-59a.*	1
DW 653-59a	Protector, (ribbed), (shaped), for co-axial aerial on front pillar (R. VI). Since January 1963.	1
2.262-S	Washer, 4.25 x 10 for screws securing loud-speaker (R. III).	4
2.281-S	Screw, raised head countersunk, 4 diameter x 25 long, securing loud-speaker (R. VI).	4
2.756-S	Screw, round head, 3.5 x 9.5, securing radio earth wire (R. VI).	1

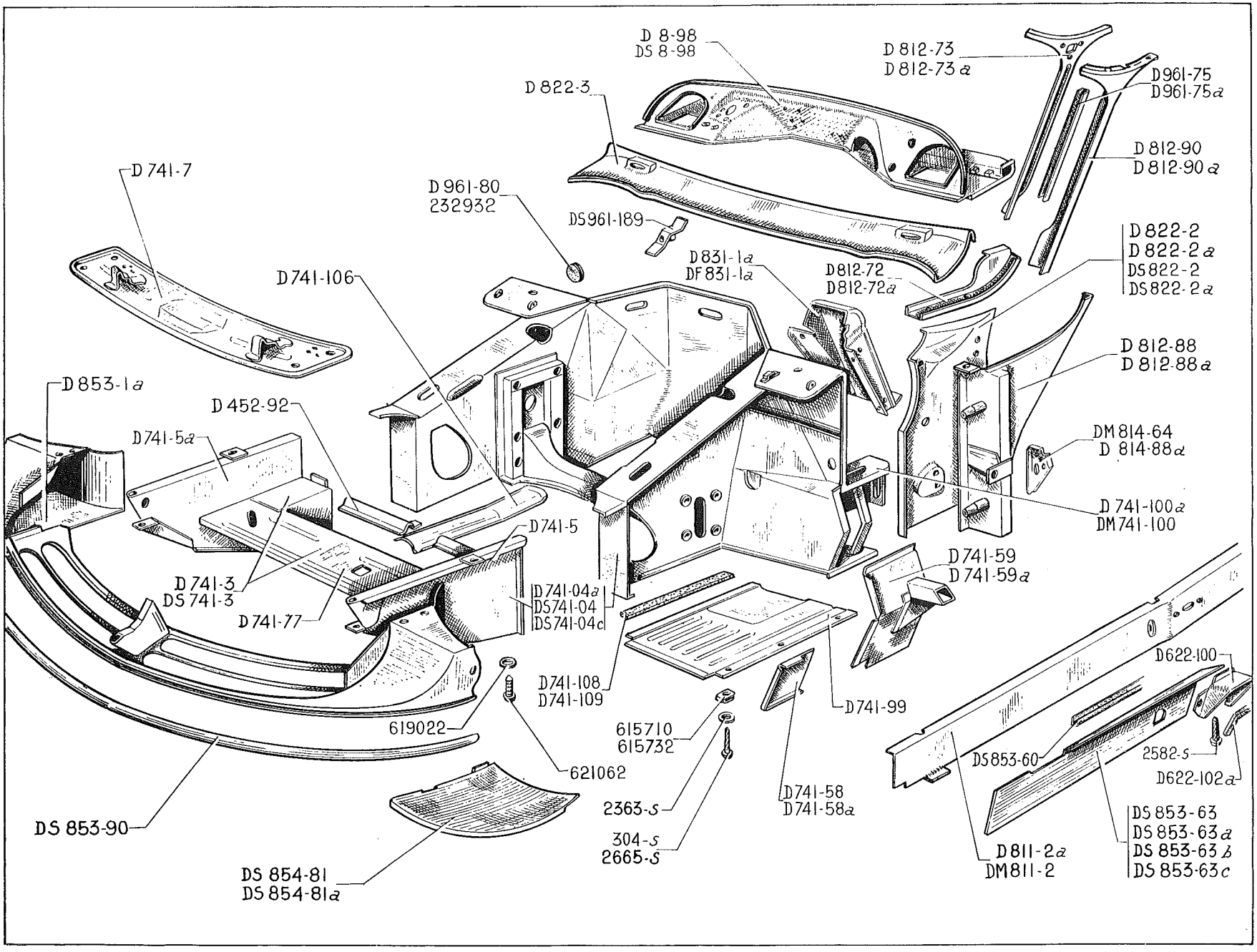
NUMBER	DESCRIPTION	No. OFF
	RADIO (Frequency Modulated) Since June 1965	
619.809	Clip retaining wire for loudspeaker (R. VI).	4
DW 653-01	"ARA" aerial (R. VI).	1
DS 653-83	Bush, rubber, 9 x 14.5 x 7, for securing grille and bracket for loudspeaker, front (R. VI).	2
DW 653-69	Aerial cover (R. VI).	1
DS 653-45	Mixer switch (R. VI).	1
DS 653-1	Suppressor condenser on coil (R. VI).	1
DS 653-1a	Suppressor condenser on dynamo regulator (R. VI).	1
2.320-S	Nut, hex., 5 x 75, for securing condenser on coil.	1
615.747	Nut clips for screws securing rear (R. VI).	4
2.269-S	Nut, hex., 4 x 75, for screws securing: - loudspeaker, front. - loudspeaker, rear.	 4 4
DW 653-47	Surround for rear loudspeaker grille.	1
DW 653-47b	Surround for rear loudspeaker grille (leather interior). PALLAS.	1
DS 653-012	Radio assembly comprising aerial, loudspeaker and fixings (R. VI).	1
DW 653-58	Distance piece, 6 x 15, for screws securing loudspeaker, rear (R. VI).	4
DW 653-60	Lead for loudspeaker, rear (R. VI).	1
DW 653-55	Grille for protecting loudspeaker, rear (R. VI).	1
DW 653-55b	Grille for protecting loudspeaker, rear (interior leather). PALLAS.	1
DS 653-55	Grille for loudspeaker, front (R. VI).	1
DS 653-55a	Grille for loudspeaker, front (R. VI). PALLAS.	1
DS 653-10	Loudspeaker, front (R. VI).	1
DX 653-10	Loudspeaker, rear (R. VI).	1
DW 653-56	Joint (cardboard) sound deadening, between grille and loudspeaker surround (R. VI).	1
DW 653-57	Protector (cotton) for loudspeaker, rear.	1
DW 653-59a	Protector, corrugated (shaped), for coaxial descent on centre pillar (R. VI).	1
2.262-S	Washer, 4.25 x 10, for screws securing loudspeaker.	4
619.133	Washer, 5.25 x 15 x 1.5, for screws securing loudspeaker and grille on front finishing panel.	2
DS 653-11	Bracket for loudspeaker, front (R. VI).	1
DS 653-99	Earth cable (between bonnet and body) 2 holes 7.5 at 350 mm between centres (R. VI).	1
2.281-S	Screw, raised head countersunk, 4 x 25 for securing loudspeaker, rear (R. VI).	4
2.756-S	Screw, round head, 3.5 x 9.5, for securing earth lead on radio (R. VI).	1
63-S	Screw, round head, 4 x 10, for securing loudspeaker, front on bracket.	4
2.741-S	Screw, 4.85 x 9.5, for securing loudspeaker and grille on front finishing panel (R. VI).	2

NOTE: The radio assembly is supplied without facia panel or front loudspeaker grille or distributor or rotor.

Catalogue No. 466 - March 1966.

NUMBER	DESCRIPTION	No. OFF
	WHEEL ACCESSORIES	
DS 622-7	Stand for changing wheel. Since February 1956.	1
DS 854-78	Rubber buffer for sound deadening wheel embellisher 32 x 16 x 2.5. February 1956 - February 1957.	12
DS 854-72	Rubber buffer for sound deadening wheel embellisher 5 mm diameter 40 mm long. Since February 1957.	24
DS 622-55	*Spanner for stand with embellisher remover. Replaced by DX 622-55.*	1
DS 623-0	Jack (R. VI). CABRIOLET.	1
DS 621-3	Tool for removing wheel embellisher. Until November 1957.	1
D 622-106	Disc on stand spanner (R. VI).	1
DS 854-3c	Wheel embellisher fitted with 6 sound deadening buffers. Replaces early type.	4
DS 854-3d	Wheel embellisher. PALLAS and CABRIOLET. Since September 1964.	4
DS 416-80a	Balance weight for wheel, 20 grammes (R. VI).	As nec.
DS 416-80b	Balance weight for wheel, 30 grammes (R. VI). Since January 1962.	As nec.
DS 416-80c	Balance weight for wheel, 40 grammes (R. VI). Since January 1962.	As nec.
DS 416-80e	Balance weight for wheel, 60 grammes (R. VI). Since January 1962.	As nec.
392.630	*Balance weight for wheel, 35 mm long (R. VI). Until January 1962. Replaced by DS 416-80c.*	As nec.
392.631	*Balance weight for wheel, 55 mm long (R. VI). Until January 1962. No longer supplied.*	As nec.
392.632	Spring for wheel balance weight (R. VI). Until January 1962.	As nec.
DS 854-90a	Spring securing wheel embellisher. Until February 1957. Since February 1957.	16 12
D 622-4	*Strap securing sparewheel. Until September 1962. Replaced by DS 622-4*	1
DS 622-4	Strap securing sparewheel. Since September 1962.	1
D 622-6	Strap, fixed, securing sparewheel.	1
DS 622-99	Support, rear, for sparewheel with securing clips for starting handle and extension. Until September 1962.	1
DS 622-97c	Support, rear, for sparewheel. Since September 1962.	1
483-S	Screw, hex. head 7 diameter 15 long, securing support for sparewheel (R. III).	2
	TOOLS Note: Parts which do not figure in the text are no longer supplied.	
DS 251-2	Starting handle spindle with pin. June 1957 - March 1962.	1
DS 251-2a	Starting handle spindle with pin. Since March 1962.	1
DS 625-96a	Strap retaining oil can. Until September 1962.	1
DS 621-1	Spanner for sparking plugs (R. VI).	1
621.951	Ring spanner 12 x 14 (R. VI).	1
650.139	Spanner closed end 12 sides (R. VI).	1
650.147	Spanner, double ended 8 x 10 (R. VI).	1
650.232	Spanner, double ended 7 x 9 (R. VI).	1
D 251-1	Starting handle.	1
DX 251-80	Clip for securing starting handle. Since July 1965.	1
DS 251-4e	Extension for starting handle. All types. Since October 1963. *Replaces previous types. For models supplied from June 1957 to September 1962; order in addition: 1-DS 251-101.*	1
DS 251-101	Bracket for starting handle extension. September 1962 - July 1965.	1
DX 251-101	Bracket supporting starting handle. Since July 1965.	1
650.137	Screwdriver (R. VI).	1

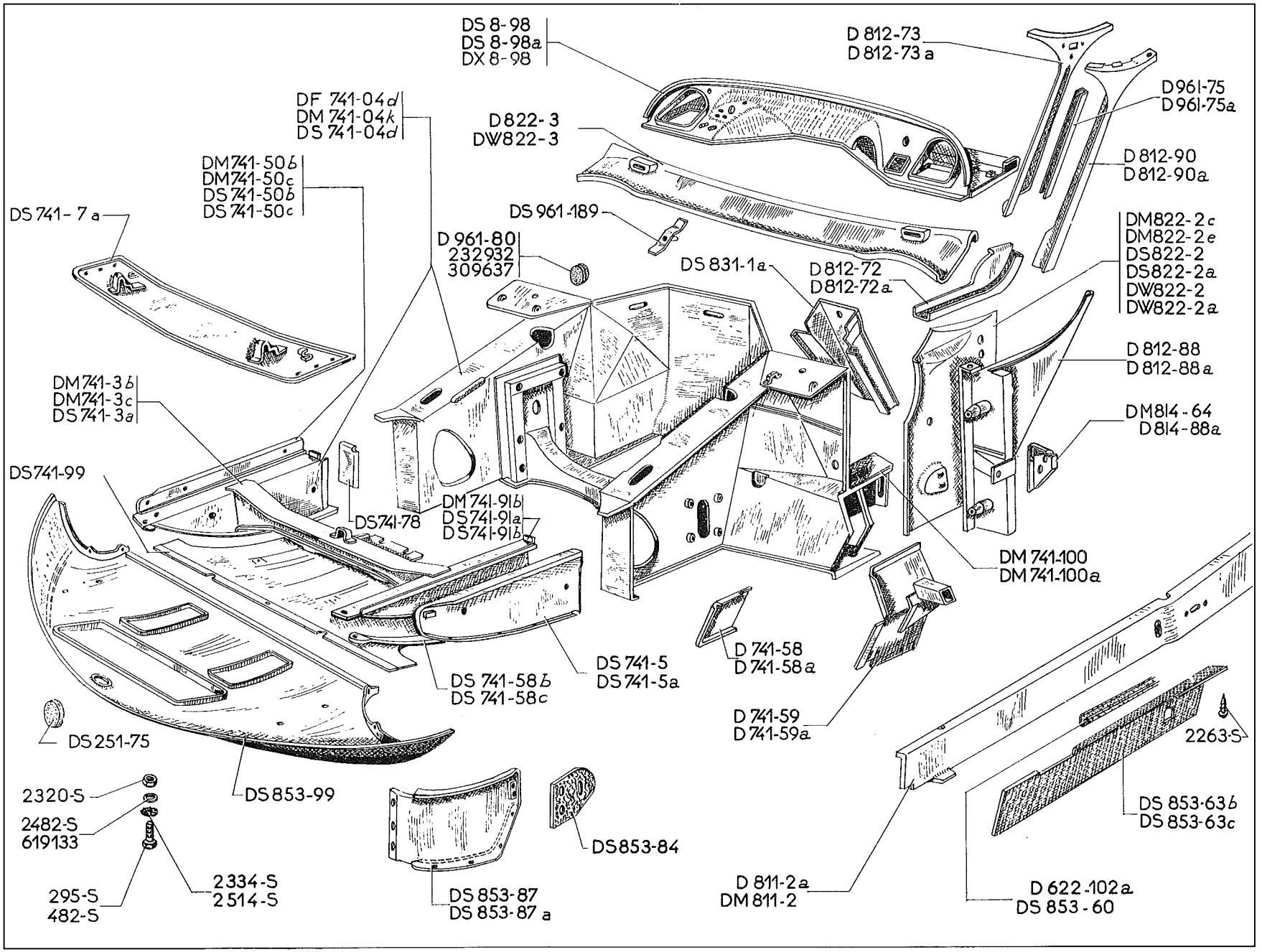
NUMBER	CHARACTERISTICS	TYPE	REMARKS
	NOTE - The bodies are supplied, without side doors, rear boot door, bonnet, roof or front and rear wings.		
D 8-05b	Body, 2 holes for brake accumulator on sidemember, left-hand, holes for ventilation and heating, 165 mm wide. L. H. steering. Replaces earlier type. See MR-4. 278-10 and 4. 292-10. For arrangement before October 1959; order in addition: 2-DS 443-71, 2-DS 443-88, 2-DS 412-86.	BERLINE	Until July 1960.
DS 8-05b	Body, 1 hole for brake accumulator on side member, left-hand, holes for ventilation and heating, 165 mm wide, engine recess with housing panel for damper. L. H. steering.	BERLINE	July 1960 - August 1961.
DS 8-05f	Body, 1 hole for brake accumulator on sidemember, left-hand, holes for ventilation and heating, 101 mm wide, engine recess with housing panel for damper. L. H. steering.	BERLINE	August 1961 - September 1962.
DS 8-05h	Body, 1 hole for brake accumulator on sidemember, left-hand, holes for ventilation and heating, 101 mm wide, engine recess with housing panel for damper. L. H. steering.	CABRIOLET	August 1961 - September 1962.
DS 8-05i	Body, fixing for exhaust silencer under front seats, hole for passage of steering, 225 mm. L. H. steering.	BERLINE	September 1962 - September 1964.
DS 8-05j	Body, fixing for exhaust silencer under front seats, hole for passage of steering, 225 mm. L. H. steering.	CABRIOLET	September 1962 - September 1964.
DS 8-05k	Body, fixing for exhaust silencer under front seats, and support for gear control on right-hand sidemember. ALL TYPES. R. H. steering.	BERLINE	Until September 1964.
DS 8-05m	Body, 556 mm between centres windscreen wiper spindle fixing. L. H. steering.	BERLINE	September 1964 - July 1965.
DS 8-05n	Body, 556 mm between centres windscreen wiper spindle fixing. R. H. steering.	BERLINE	September 1964 - July 1965.
DS 8-05p	Body, 556 mm between centres windscreen wiper spindle fixing. L. H. steering.	CABRIOLET	September 1964 - July 1965.
DW 8-05b	Body, fixing for clutch pedal gear by 3 screws. (Mechanical control). L. H. steering.	BERLINE	Until September 1964.
DM 8-05W	Body, 556 mm between centres windscreen wiper spindle fixing (Mechanical control). L. H. steering.	BERLINE	September 1964 - July 1965.
DS 8-05c	Body, 2 slots 52 mm on sidemember, left-hand. L. H. steering.	BERLINE	Since July 1965.
DS 8-05u	Body, 1 slot 80 mm on sidemember, right-hand. R. H. steering.	BERLINE	Since July 1965.


D 8-98
DS 8-98
D 812-73
D 812-73a
D961-75
D961-75a
D 822-3
D 812-90
D 812-90a
D 741-7
D 961-80
232932
DS961-189
D 831-1a
DF 831-1a
D812-72
D812-72a
D 822-2
D 822-2a
DS 822-2
DS 822-2a
D741-106
D 812-88
D 812-88a
D 853-1a
D 452-92
D741-5a
DM 814-64
D 814-88a
D 741-100a
DM 741-100
D741-5
D 741-59
D 741-59a
D 741-3
DS 741-3
D741-77
D741-04a
DS741-04
DS741-04c
D741-108
D741-109
619022
D741-99
615710
615732
621062
D622-100
DS853-60
2582-S
D622-102a
D741-58
D741-58a
2363-S
304-S
2665-S
DS 853-90
DS 854-81
DS 854-81a
D811-2a
DM811-2
DS 853-63
DS 853-63a
DS 853-63b
DS 853-63c

NUMBER	DESCRIPTION	No. OFF
	Until September 1962	
D 8-98	Upper dashframe with scuttle shelf and crossmember, hole for ventilation, 165 mm wide. Until August 1961.	1
DS 8-98	Upper dashframe with scuttle shelf and crossmember, hole for ventilation, 101 mm wide. Since August 1961.	1
D 452-92	Crossmember, carrying ducts for cooling brakes.	2
D 622-100	Protection panel for sealing rubber for jacking housing.	2
D 622-102a	*Lining for finishing panel, 60 mm long (R. VI). No longer supplied.*	2
D 741-04a	*Front unit for caisson, lower rear stay for mounting, 14 mm diameter for fixing spindle, machined portion 28 mm long, 2 holes for brake accumulator, on sidemember, left-hand. Until October 1959. Replaced by DS 741-04; order in addition: 2-DS 412-86, 2-DS 443-71, 2-DS 443-88 (see MR 4.278-10 and 4.292-10).*	1
DS 741-04	Front unit for caisson, lower rear stay for mounting, 14 mm diameter for fixing spindle, machined portion 22 mm long, 2 holes for brake accumulator, on sidemember, left-hand. October 1959 - July 1960.	1
DS 741-04c	Front unit for caisson, engine recess with housing panel for damper, 1 hole for brake accumulator on sidemember, left-hand. Since July 1960.	1
D 741-3	Front unit for caisson (front part), 2 holes for brake accumulator, on sidemember, left-hand. Until July 1960.	1
DS 741-3	Front unit for caisson (front part), 1 hole for brake accumulator on sidemember, left-hand. Since July 1960.	1
D 741-5	Sidemember, front unit (front part), left-hand.	1
D 741-5a	Sidemember, front unit (front part), right-hand.	1
D 741-7	Crossmember, front for spare wheel.	1
D 741-58	Closing panel for front unit and front body siderail, left-hand.	1
D 741-58a	Closing panel for front unit and front body siderail, right-hand.	1
D 741-59	Lateral closing panel for front sidemember, left-hand.	1
D 741-59a	Lateral closing panel for front sidemember, right-hand.	1
D 741-77	Crossmember, front, front unit, with yokes.	1
D 741-99	Closing panel, only for the front part of front unit.	2
D 741-100a	Sidemember with reinforcement, right-hand side.	1
DM 741-100	*Sidemember with reinforcement, left-hand side. Replaced by DS 741-100.*	1
D 741-106	Connecting panel between front crossmember and centre crossmember of front unit.	1
D 741-108	Sound deadening felt, 240 x 15 x 4 for closing front part of the front unit.	
	Until July 1960.	2
	Since July 1960.	4
D 741-109	Sound deadening felt, 435 x 15 x 4 for closing front part of the front unit. Until July 1960.	4
D 811-2a	Siderail for bottom of body, right-hand.	1
DM 811-2a	Siderail for bottom of body, left-hand.	1
D 812-72	*Closing panel, upper, for front pillar, left-hand. Replaced by DS 812-72.*	1
D 812-72a	*Closing panel, upper, for front pillar, right-hand. Replaced by DS 812-72a.*	1
D 812-73	Closing panel, inner, for front pillar, (upper part of body), left-hand.	1
D 812-73a	Closing panel, inner, for front pillar, (upper part of body), right-hand.	1
D 812-88	Front pillar (lower part of body), left-hand.	1
D 812-88a	Front pillar (lower part of body), right-hand.	1
D 812-90	Front pillar (upper part of body), left-hand.	1
D 812-90a	Front pillar (upper part of body), right-hand.	1
DM 814-64	Gusset, lower, for front pillar, with hole for wiring, left-hand.	1
D 814-88a	Gusset, lower, for front pillar, right-hand.	1

NUMBER	DESCRIPTION	No. OFF
D 822-2	Lateral scuttle panel with fixing plate for dashboard, left-hand (replaces earlier type, see MR-4292). Until August 1961.	1
D 822-2a	*Lateral scuttle panel with fixing plate for dashboard, right-hand. Until August 1961. Replaced by DS 822-2c.*	1
DS 822-2	Lateral scuttle panel with nuts welded to upper part, left-hand. Since August 1961.	1
DS 822-2a	*Lateral scuttle panel with nut welded to upper part, right-hand. Since August 1961. Replaced by DW 822-2c.*	1
D 822-3	Scuttle panel.	1
D 831-1a	Pedal panel, only, without angle plate securing pressure switch. Until July 1961.	1
DF 831-1a	Pedal panel (only). Since July 1961..	1
D 853-1a	Valance for front part of caisson.	1
DS 853-60	Rubber between lining and finishing panel, 80 mm long.	12
DS 853-63	Finishing panel for front part under bottom body siderail, left-hand. Until September 1960.	1
DS 853-63a	*Finishing panel for front part under bottom body siderail, right-hand. Until September 1960. Replaced by DS 853-63c.*	1
DS 853-63b	Finishing panel for front part under bottom body, siderail (diamond points), left-hand. Since September 1960.	1
DS 853-63c	Finishing panel for front part under bottom body siderail (diamond points), right-hand. Since September 1960.	1
DS 853-90	Covering strip for front edge of finishing panel for front part of caisson.	1
DS 854-81	Finishing panel on valance of caisson front unit, left-hand. Until May 1957.	1
DS 854-81a	Finishing panel on valance of caisson front unit, right-hand. Until May 1957.	1
D 961-75	Lateral surround for windscreen, left-hand.	1
D 961-75a	Lateral surround for windscreen, right-hand.	1
D 961-80	Plug, round 42 mm for sealing body.	2
DS 961-189	*Central reinforcement for windscreen surround on scuttle dome. Replaced by DS 961-189a.*	1
304-S	Screw, hex. head, 6 x 16, for securing closing panels for the front part (R. III). Since March 1961.	12
2.363-S	Washer, plain, 6.5 x 14, for screws securing closing panels for the front part of the front unit (R. III).	12
2.582-S	Screw, P.K, 3.5 x 15, securing finishing panel under body siderail (R. VI).	12
2.665-S	Screw, P.K., 5 x 16, securing closing panels for the front part of the front unit (R. VI). Until March 1961.	12
232.932	Grommet for sealing body (R.IV).	4
615.710	Nut clips for 4.85 diameter screws, securing closing panels of the front part of the front unit (R. VI). Until March 1961.	12
615.732	Nut clips securing closing panels for the front part (R. VI). Since March 1961.	12
619.022	Washer, 5 x 14 x 1 for screws securing covering strip and finishing panel (R. III).	30
621.062	Screw, hex. head, 5 x 14, securing covering strip and finishing panel (R. III).	30

314-BODY UNITS (FRONT)



NUMBER	DESCRIPTION	No. OFF
	Since September 1962	
DM 8-98f	Upper dashframe with scuttle shelf and crossmember. (Manual control). L. H. steering. Since September 1964.	1
DS 8-98	Upper dashframe with scuttle shelf and crossmember, hole for ventilation 101 mm wide. L. H. steering. Until September 1964.	1
DS 8-98a	Upper dashframe with scuttle shelf and crossmember. ALL TYPES. R. H. steering. Until September 1964.	1
DS 8-98b	Upper dashframe with scuttle shelf and crossmember. L. H. steering. September 1964 - July 1965.	1
DS 8-98c	Upper dashframe with scuttle shelf and crossmember. R. H. steering. September 1964 - July 1965.	1
DS 8-98d	Upper dashframe with scuttle shelf and crossmember. L. H. steering. Since July 1965.	1
DS 8-98e	Upper dashframe with scuttle shelf and crossmember. R. H. steering. Since July 1965.	1
DX 8-98	*Upper dashframe with scuttle shelf and crossmember, 2 welded screws on central part, ventilation hole 101 mm wide; hole for passage of steering 180 mm, hole 28 mm on left-hand side. (Mechanical control). L.H. steering. Until June 1964. Replaced by DW 8-98.*	1
DW 8-98	Upper dashframe with scuttle shelf and crossmember, 2 welded screws on central part, ventilation hole 101 mm wide, hole for passage of steering 180 mm, hole 28 mm on left-hand side. (Mechanical control). L. H. steering. June 1964 - September 1964.	1
DS 251-75	Closing plate for starting handle hole on panel (R. VI). Until July 1965.	1
DX 251-75	Closing plate for starting handle hole on panel (R. VI). Since July 1965.	1
DX 251-80	Clip securing starting handle. Since July 1965.	1
DX 251-101	Support bracket for starting handle. Since July 1965.	1
DM 334-114b	Support for bearing of gear change control, fixing centres 97 mm and 120 mm. L. H. steering. Since July 1965.	1
DM 334-284c	Support for bearing of gear change control, fixing centres 116 mm and 120 mm. R. H. steering. Since July 1965.	1
D 622-102a	*Lining for finishing panel, 60 mm long (R. VI). No longer supplied.*	2
DF 741-04d	*Front unit for caisson with intermediate crossmember support for gear control bearing on left-hand sidemember. (Mechanical control). L.H. steering. Until June 1964. Replaced by DM 741-04g.*	1
DM 741-04g	Front unit for caisson with intermediate crossmember and support for gear control bearing on left-hand sidemember. (Mechanical control). L. H. steering. June 1964 - July 1965.	1
DM 741-04k	Front unit for caisson with intermediate crossmember and support for gear control bearing on right-hand sidemember. ALL TYPES. R. H. steering. Until July 1965.	1
DS 741-04d	Front unit for caisson with intermediate crossmember. L. H. steering. Until July 1965.	1
DS 741-04g	Front unit of caisson with intermediate crossmember, without bearing support, connecting gusset scuttle to sidemember, reinforced, 1 slot 80 mm on right-hand sidemember. R. H. steering. Since July 1965.	1
DS 741-04h	Front unit of caisson with intermediate crossmember, without bearing support, connecting gusset scuttle to sidemember, reinforced, 2 slots, 52 mm on left-hand sidemember. L. H. steering. Since July 1965.	1
DM 741-3b	Front unit of caisson (front part), with intermediate crossmember and support for gear control bearing on sidemember, left-hand. (Mechanical control). L. H. steering.	1
DM 741-3c	*Front unit of caisson (front part), with intermediate crossmember and bearing support for gear control on sidemember, right-hand. ALL TYPES. R.H. steering Until July 1965. Replaced by DS 741-3b; order in addition: 1-DM 334-284c, 1-DX 251-80, 1-DX 251-101.*	1
DS 741-3a	*Front unit of caisson (front part), with intermediate crossmember. L.H. steering. Until July 1965. Replaced by DX 741-3a; order in addition: 1-DX 251-80, 1-DX 251-101.*	1
DS 741-3b	Front unit of caisson (front part), without bearing support, 2 notches in lower part. R. H. steering. Since July 1965.	1
DX 741-3a	Front unit of caisson (front part), without bearing support, 2 notches in lower part. L. H. steering. Since July 1965.	1
DS 741-5	Sidemember, front, front unit, left-hand side.	1
DS 741-5a	*Sidemember, front, front unit, right-hand side. Until July 1965. Replaced by DX 741-5; order in addition: 1-DX 251-80, 1-DX 251-101.*	1
DX 741-5	Sidemember, front, of front unit, right-hand side. Since July 1965.	1
DS 741-7a	*Crossmember, front, for spare-wheel with starting handle bracket. Until September 1964. Replaced by DS 741-7.*	1
DS 741-7b	*Crossmember, front, for spare-wheel with starting handle bracket. Since September 1964. Replaced by DX 741-7.*	1

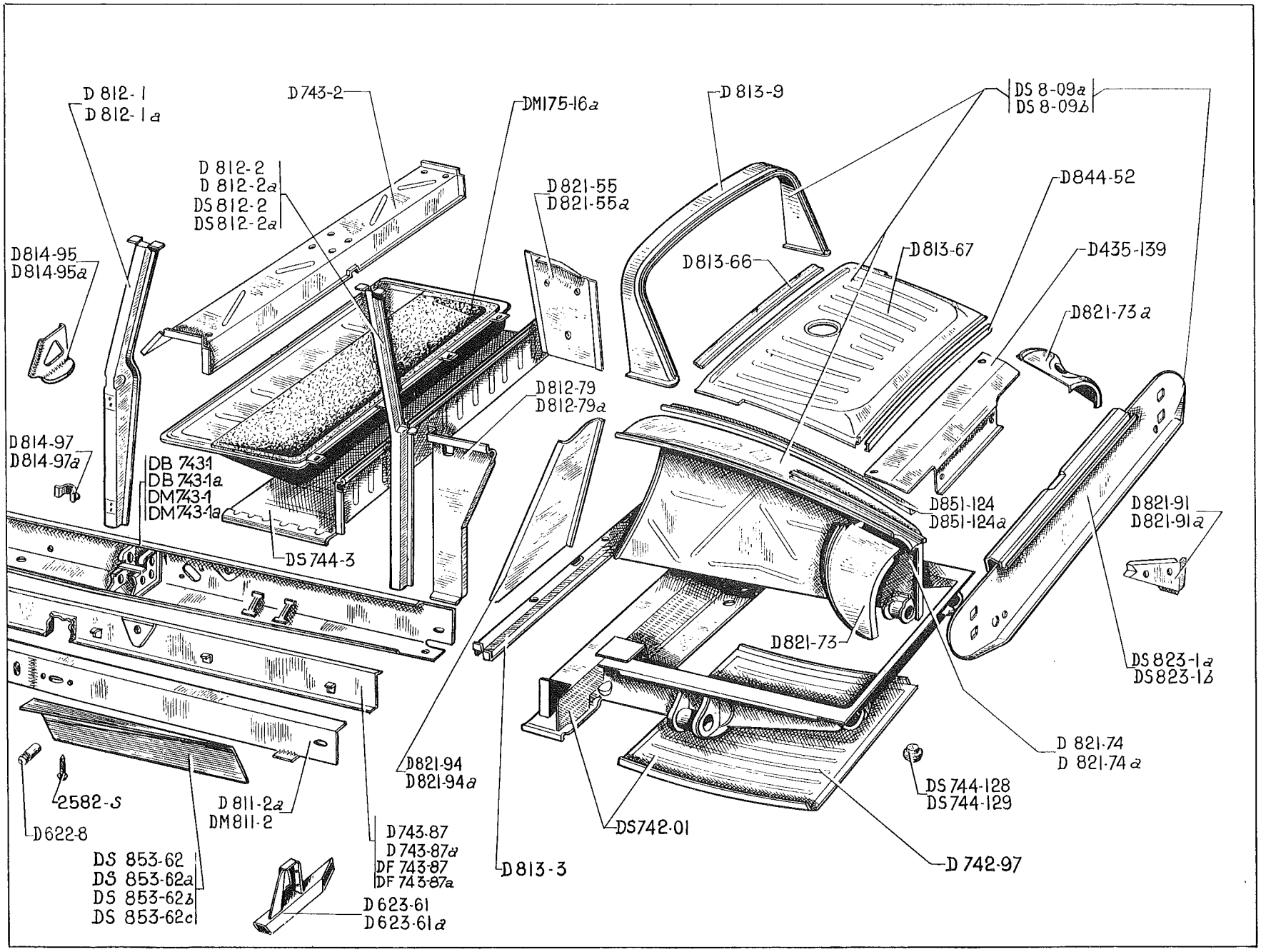
The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
DM 741-50b	*Extension, front, comprising: front sidemember, closing panel for siderail, distance piece for front unit, siderail for front unit, support for gear control bearing on sidemember, left-hand (Manual Control) L.H. steering. Until July 1965. Replaced by DX 741-50; order in addition: 1-DM 334-114b, 1-DX 251-80, 1-DX 251-101.*	1
DM 741-50c	Extension, front, comprising: front sidemember, closing panel for siderail, distance piece for front unit, siderail for front unit, support for gear control bearing on sidemember, right-hand. R.H. steering. (Manual control) DS. Until July 1965.	1
DS 741-50b	Extension, front, comprising: front sidemember, closing panel for siderail, distance piece for front unit, siderail for front unit, left-hand. (Mechanical control). L.H. steering. R.H. steering. (Manual control) DS. Until July 1965.	1
DS 741-50c	Extension, front, comprising: front sidemember, closing panel for siderail, distance piece for front unit, siderail for front unit, right-hand. L.H. steering. (Manual control) DS. Until July 1965.	1
DX 741-50	Extension, front, comprising: front sidemember, closing panel for siderail, distance piece for front unit, siderail for front unit, left-hand. L.H. steering. Since July 1965.	1
DX 741-50a	Extension, front, comprising: front sidemember, closing panel for siderail, distance piece for front unit, siderail for front unit, right-hand. L.H. steering. Since July 1965.	1
DX 741-50b	Extension, front, comprising: front sidemember, closing panel for siderail, distance piece for front unit, siderail for front unit, left-hand. R.H. steering. Since July 1965.	1
DX 741-50c	Extension, front, comprising: front sidemember, closing panel for siderail, distance piece for front unit, siderail for front unit, right-hand. R.H. steering. Since July 1965.	1
D 741-58	Closing panel for front unit and front body siderail, left-hand.	1
D 741-58a	Closing panel for front unit and front body siderail, right-hand.	1
DS 741-58	Closing panel for siderail on sidemember, left-hand. Since July 1965.	1
DS 741-58a	Closing panel for siderail on sidemember, right-hand. Since July 1965.	1
DS 741-58b	*Closing panel for siderail on sidemember, left-hand. Until July 1965. Replaced by DS 741-58.*	1
DS 741-58c	*Closing panel for siderail on sidemember, right-hand. Until July 1965. Replaced by DS 741-58a.*	1
D 741-59	Lateral closing panel for front sidemember, left-hand.	1
D 741-59a	Lateral closing panel for front sidemember, right-hand.	1
DS 741-78	Distance piece for front unit between sidemember and siderail.	2
DM 741-91d	Siderail for front unit, with support for gear change control, right-hand. R.H. steering. Until July 1965.	1
DS 741-91a	*Siderail for front unit, left-hand. Until July 1965. Replaced by DX 741-91d.*	1
DS 741-91b	Siderail for front unit, right-hand. L.H. steering. Until July 1965.	1
DS 741-91c	Siderail for front unit, 10 welded nuts, right-hand. R.H. steering. Since July 1965.	1
DX 741-91a	Siderail for front unit, 3 welded nuts, right-hand. L.H. steering. Since July 1965.	1
DX 741-91b	Siderail for front unit, 6 welded nuts, left-hand. L.H. steering. Since July 1965.	1
DX 741-91d	Siderail for front unit, 2 welded nuts, left-hand. R.H. steering. Since July 1965.	1
DS 741-99	Closing panel for the front unit.	1
DM 741-100	*Sidemember with reinforcement, left-hand. Until July 1965. Replaced by DS 741-100.*	1
DS 741-100	Sidemember, front, left-hand. Since July 1965.	1
DM 741-100a	Sidemember with distance piece and reinforcement, right-hand.	1
D 811-2a	Siderail for bottom of body, right-hand.	1
DM 811-2	Siderail for bottom of body, left-hand.	1
D 812-72	*Closing panel, upper, for front pillar, left-hand. Until September 1964. Replaced by DS 812-72.*	1
D 812-72a	*Closing panel, upper, for front pillar, right-hand. Until September 1964. Replaced by DS 812-72a.*	1
DS 812-72	Closing panel, upper, for front pillar, left-hand. Since September 1964.	1
DS 812-72a	Closing panel, upper, for front pillar, right-hand. Since September September 1964.	1
D 812-73	Closing panel, inner, for front pillar, (upper part of body), left-hand.	1
D 812-73a	Closing panel, inner, for front pillar (upper part of body), right-hand.	1
D 812-88	Front pillar, (lower part of body), left-hand.	1
D 812-88a	Front pillar, (lower part of body), right-hand.	1
D 812-90	Front pillar, (upper part of body), left-hand.	1

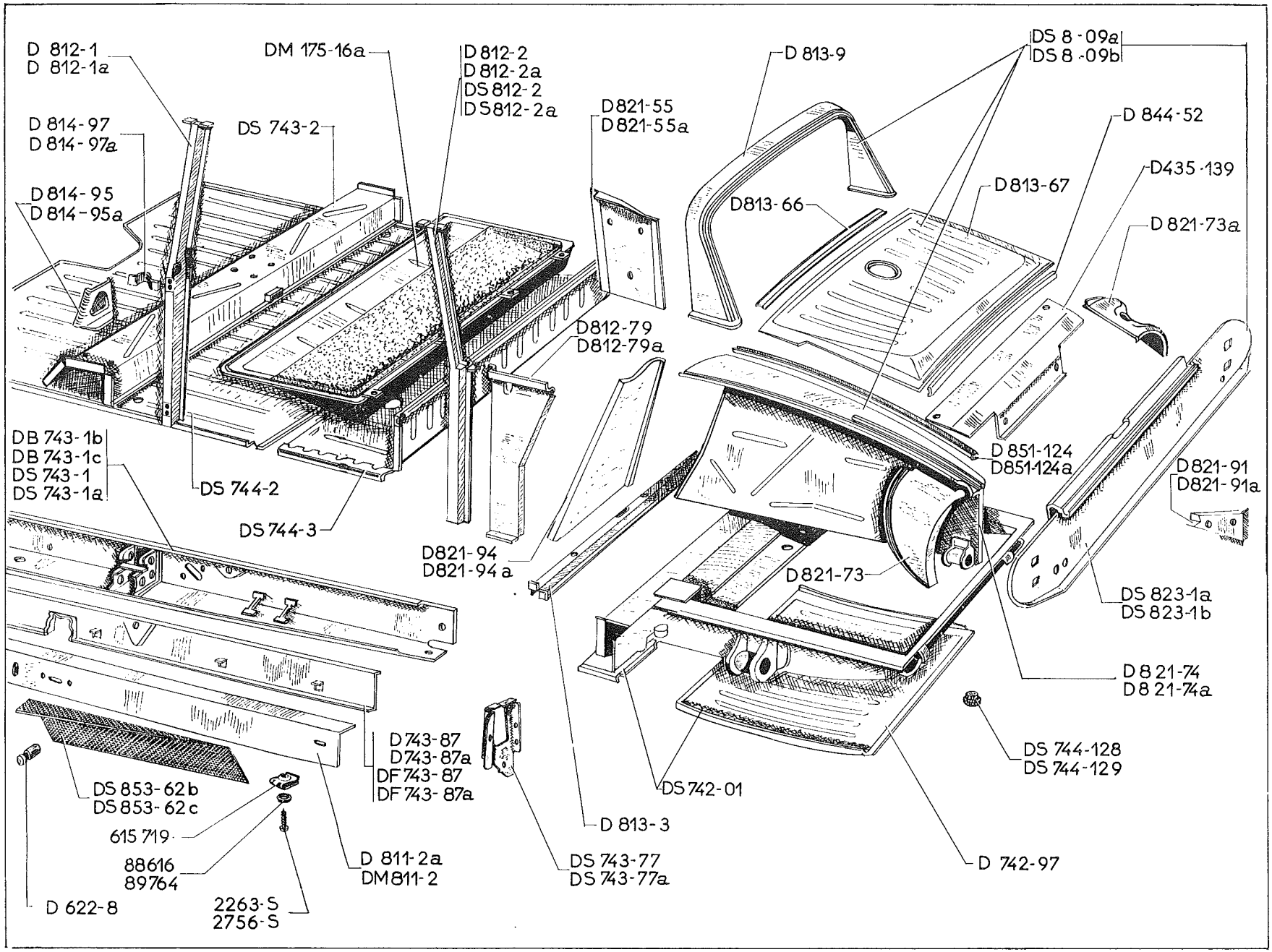
The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
D 812-90a	Front pillar, (upper part of body), right-hand.	1
DM 814-64	Gusset, lower for front pillar with hole for wiring, left-hand.	1
D 814-88a	Gusset, lower for front pillar, right-hand.	1
DM 822-2c	*Lateral scuttle panel, right-hand, R.H. steering. Until September 1964. Replaced by DS 822-2e.*	1
DM 822-2e	*Lateral scuttle panel, left-hand, R.H. steering. Until September 1964. Replaced by DS 822-2d.*	1
DS 822-2	Lateral scuttle panel, with nuts welded to upper part, left-hand. L.H. steering. Until September 1964.	1
DS 822-2a	*Lateral scuttle panel, with nuts welded to upper part, right-hand. L.H. steering. Until September 1964. Replaced by DW 822-2c.*	1
DS 822-2b	Lateral scuttle panel, support for unlocking rod, 30 mm long, left-hand. L.H. steering. Since September 1964.	1
DS 822-2d	Lateral scuttle panel, support for unlocking rod, 30 mm long, left-hand. R.H. steering. Since September 1964.	1
DS 822-2e	Lateral scuttle panel, support for unlocking rod, 30 mm long, right-hand. R.H. steering. Since September 1964.	1
DW 822-2	*Lateral scuttle panel with nuts welded at upper part, support for unlocking rod, 30 mm long, left-hand. (Mechanical control). L.H. steering. Replaced by DW 822-2b. Until September 1964.*	1
DW 822-2a	*Lateral scuttle panel with welded nuts at upper part, support for unlocking rod, 30 mm long, right-hand. (Mechanical control). Replaced by DW 822-2c. Until September 1964.*	1
DW 822-2b	Lateral scuttle panel, support for unlocking rod, 30 mm long, left-hand. Manual control. L.H. steering. Since September 1964.	1
DW 822-2c	Lateral scuttle panel, support for unlocking rod, 30 mm long, right-hand. L.H. steering. Since September 1964.	1
D 822-3	Scuttle panel, L.H. steering. Centres between fixing points for windscreen wipers 892 mm. Until September 1964.	1
DS 822-3	Scuttle panel, (centres between fixing points for windscreen wipers 556 mm. Since September 1964.	1
DW 822-3	Scuttle panel with welded nuts, distance between centres for fixing points for windscreen wipers 892 mm. Until September 1964.	1
DS 831-1a	Pedal panel only.	1
DS 853-60	Rubber between lining and finishing panel, 80 mm long.	12
DS 853-63b	Finishing panel for front part under bottom body, siderail (diamond points), left-hand.	1
DS 853-63c	Finishing panel for front part under bottom body, siderail (diamond points), right-hand.	1
DS 853-63d	Finishing panel for front part under bottom body, siderail, left-hand PALLAS.	1
DS 853-63e	Finishing panel for front part under bottom body, siderail, right-hand PALLAS.	1
DS 853-84	Rubber between closing panel and front bumpers.	2
DS 853-87	Lateral closing panel for finishing panel, left-hand.	1
DS 853-87a	Lateral closing panel for finishing panel, right-hand.	1
DS 853-99	Finishing panel for front part of caisson.	1
D 961-75	Lateral surround for windscreen, left-hand.	1
D 961-75a	Lateral surround for windscreen, right-hand.	1
D 961-80	Plug, round 42 mm for sealing body.	2
DS 961-189	*Central reinforcement for windscreen surround on scuttle dome. Until September 1964. Replaced by DS 961-189a.*	1
DS 961-189a	Central reinforcement for windscreen surround. Since September 1964.	1
295-S 30	Screw, hex. head, 5 x 16, for securing closing panel (R. III).	15
482-S	Screw, hex. head, 7 x 125 for securing: - front crossmember. - bearing bracket.	 4 4
2.263-S	Screw, round head, 3.5 x 15.9, for securing finisher for siderail (R. VI).	38
2.320-S	Nut, hex., 5 x 75, for securing closing panel (R. III).	12
2.334-S	Washer, shakeproof, 5.2 x 9.4, for securing closing panel (R. VI).	15
2.482-S	Washer, 7.5 x 14, for securing: - front crossmember. - bearing bracket.	 4 4
2.514-S	Washer, 7.3 x 12 (R. VI) for securing: - front crossmember. - bearing bracket.	 4 4
232.932	Grommet for sealing body (R. IV).	4
309.637	Grommet, rubber, for holes securing safety harness (R. III).	6
619.133	Washer, 5.25 x 15 x 1.5, for securing closing panel (R. VI).	4

The numbers underlined indicate new parts which do not appear on the illustration.


D 812-1
D 812-1a
D743-2
DM175-16a
D 813-9
DS 8-09a
DS 8-09b
D 812-2
D 812-2a
DS 812-2
DS 812-2a
D821-55
D821-55a
D844-52
D814-95
D814-95a
D813-66
D813-67
D435-139
D821-73a
D812-79
D812-79a
D814-97
D814-97a
DB 7431
DB 743-1a
DM 743-1
DM 743-1a
D851-124
D851-124a
D821-91
D821-91a
DS 744-3
D821-73
DS 823-1a
DS 823-1b
D821-94
D821-94a
D 821-74
D 821-74a
2582-S
D 811-2a
DM 811-2
DS 744-128
DS 744-129
D622-8
DS742-01
D743-87
D 743-87a
DF 743-87
DF 743-87a
D 742-97
DS 853-62
DS 853-62a
DS 853-62b
DS 853-62c
D813-3
D 623-61
D 623-61a

NUMBER	DESCRIPTION	No. OFF
	Until September 1962	
DS 8-09a	Unit, rear for body, without support for stay. CABRIOLET.	1
DS 8-09b	Unit, rear for body, with 2 holes for securing wing, 18 x 18. BERLINE.	1
DM 175-16a	*Cover for access for petrol tank. Replaced by DS 175-16b.*	1
D 435-139	Panel protecting rear height corrector control.	1
D 622-8	Eyebolt for stay anchorage.	1
D 623-61	Gusset with support tube for rear jacking, left-hand.	1
D 623-61a	Gusset with support tube for rear jacking, right-hand.	1
D 742-01	*Unit, rear, for caisson (rear part). Replaced by DS 742-01.*	1
D 742-97	Floor panel for rear boot.	1
DB 743-1	Sidemember for centre unit with gusset, reinforcement 1 mm thick, left-hand. CABRIOLET.	1
DB 743-1a	Sidemember for centre unit with gusset, reinforcement 1 mm thick, right-hand. CABRIOLET.	1
DM 743-1	Sidemember for centre unit with gusset, left-hand.	1
DM 743-1a	Sidemember for centre unit with gusset, right-hand.	1
D 743-2	Crossmember under seat, 1.260 m long, 416 mm wide.	1
D 743-87	Lining for centre sidemember, left-hand. BERLINE.	1
D 743-87a	Lining for centre sidemember, right-hand. BERLINE.	1
DF 743-87	Lining with reinforcement for centre sidemember, left-hand. CABRIOLET.	1
DF 743-87a	Lining with reinforcement for centre sidemember, right-hand. CABRIOLET.	1
DS 744-3	Heelboard for petrol tank.	1
DS 744-128	Plug, rubber, sealing floor of boot.	2
DS 744-129	Plug sealing floor.	12
D 811-2a	Siderail for bottom of body, right-hand.	1
DM 811-2	Siderail for bottom of body, left-hand.	1
D 812-1	*Centre pillar for body, left-hand. BERLINE. Replaced by DW 812-1.*	1
D 812-1a	*Centre pillar for body, right-hand. BERLINE. Replaced by DW 812-1a.*	1
D 812-2	Rear pillar for body, left-hand. BERLINE.	1
D 812-2a	Rear pillar for body, right-hand, BERLINE.	1
DS 812-2	Rear pillar for body, left-hand. CABRIOLET.	1
DS 812-2a	Rear pillar for body, right-hand. CABRIOLET.	1
D 812-79	Lateral closing panel, lower for rear pillar, left-hand.	1
D 812-79a	Lateral closing panel, lower for rear pillar, right-hand.	1
D 813-3	Rear lower crossmember for body.	1
D 813-9	Rear upper crossmember for body.	1
D 813-66	Rear crossmember for rear window shelf.	1
D 813-67	*Panel, only, for rear window shelf. Replaced by DS 813-4a.*	1
D 814-95	Gusset connecting front left and rear right of siderail to bottom of body.	2
D 814-95a	Gusset connecting front right and rear left side of siderail to bottom of body.	2
D 814-97	Reinforcement, lower, for centre pillar, left-hand.	1
D 814-97a	Reinforcement, lower, for centre pillar, right-hand.	1
D 821-55	Lining for quarter panel, left-hand.	1
D 821-55a	Lining for quarter panel, right-hand.	1
D 821-73	Rear connecting panel, left-hand.	1
D 821-73a	Rear connecting panel, right-hand.	1
D 821-74	Wheel arch, left-hand.	1
D 821-74a	Wheel arch, right-hand.	1
D 821-91	Gusset for rear wheel arch reinforcement, left-hand.	1
D 821-91a	Gusset for rear wheel arch reinforcement, right-hand.	1
D 821-94	Closing panel, front, for rear wheel arch, left-hand.	1
D 821-94a	Closing panel, front, for rear wheel arch, right-hand.	1
DS 823-1a	Rear panel without moulding for trimming. CABRIOLET.	1
DS 823-1b	Rear panel, 2 holes 18 x 18, for securing wing. BERLINE.	1
D 844-52	Moulding, upper, for rear window shelf panel, 1.180 m long.	1
D 841-124	Moulding, for trimming, upper, for rear wing on wheel arch 838 mm long, left-hand.	1
D 841-124a	Moulding, for trimming, upper, for rear wing on wheel arch 670 mm long, right-hand.	1
DS 853-62	Finishing panel for rear part under body bottom siderail, left-hand. Until September 1960.	1
DS 853-62a	Finishing panel for rear part under bottom body siderail, right-hand. Until September 1960.	1
DS 853-62b	Finishing panel for rear part under body bottom siderail, left-hand (diamond points). Since September 1960.	1
DS 853-62c	Finishing panel for rear part under body bottom siderail, right-hand (diamond points). Since September 1960.	1
2.582-S	Screw, P.K. 3.5 x 15, securing finishing panel to siderail (R. VI).	12

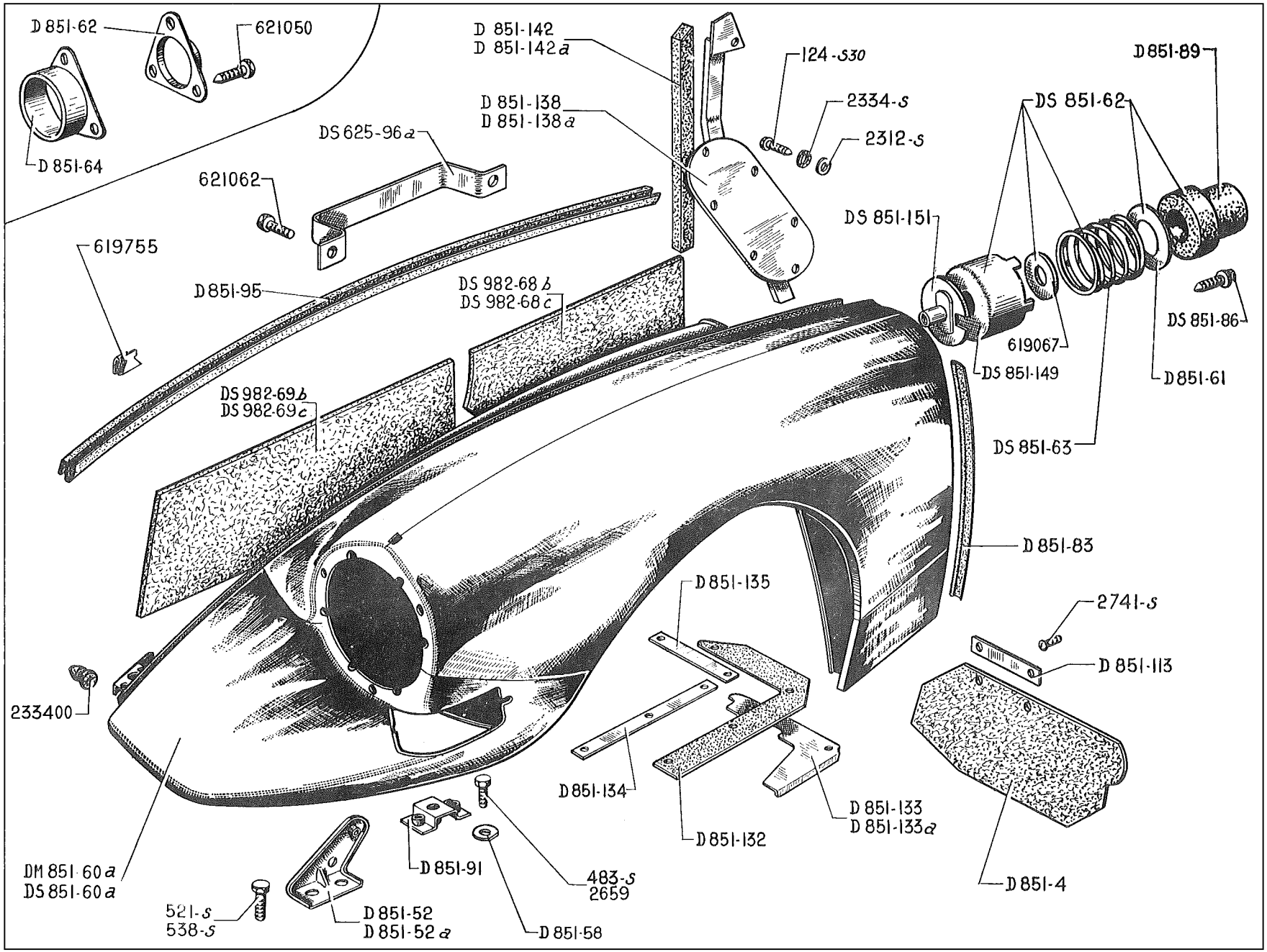

D 812-1
D 812-1a
DM 175-16a
D 812-2
D 812-2a
DS 812-2
DS 812-2a
D 821-55
D 821-55a
D 813-9
DS 8-09a
DS 8-09b
D 844-52
D 814-97
D 814-97a
DS 743-2
D435-139
D 814-95
D 814-95a
D813-66
D813-67
D 821-73a
D812-79
D812-79a
DB 743-1b
DB 743-1c
DS 743-1
DS 743-1a
DS 744-2
DS 744-3
D 851-124
D851-124a
D821-91
D821-91a
D821-94
D821-94 a
D821-73
DS 823-1a
DS 823-1b
D 821-74
D 821-74a
D743-87
D743-87a
DF 743-87
DF 743-87a
DS 744-128
DS 744-129
DS 853-62b
DS 853-62c
DS 742-01
615 719
D 813-3
88616
89764
D 811-2a
DM811-2
DS 743-77
DS 743-77a
D 742-97
D 622-8
2263-S
2756-S

NUMBER	DESCRIPTION	No. OFF
	Since September 1962	
DS 8-09a	Unit rear for body, without support for stay. CABRIOLET.	1
DS 8-09b	Unit rear for body, with pressing for loud-speaker, 2 holes 18 x 18 for wing fixing. BERLINE.	1
DM 175-16a	*Cover for access to petrol. Until January 1964. Replaced by DS 175-16b.*	1
DS 175-16b	Cover for access to petrol tank. Since January 1964.	1
D 435-139	Panel protecting rear height corrector control.	1
D 622-8	Eye bolt for stay anchorage.	1
DS 742-01	*Unit, rear, for caisson (rear part), with thrust plate for jack, 212 mm between centres for exhaust fixing. Replaced by DX 742-01a.*	1
D 742-97	Floor panel for rear boot.	1
DB 743-1b	Sidemember for centre unit with gusset, reinforcement 2 mm thick, right-hand. CABRIOLET.	1
DB 743-1c	Sidemember for centre unit with gusset, reinforcement 2 mm thick, left-hand. CABRIOLET.	1
DS 743-1	Sidemember for centre unit, interior reinforcement 1.695 m long, 1 mm thick, left-hand. BERLINE.	1
DS 743-1a	Sidemember for centre unit, interior reinforcement 1.695 m long, 1 mm thick, right-hand. BERLINE.	1
DS 743-2	Crossmember under seat, 1.260 m long, 447 mm wide.	1
DS 743-77	Closing panel for sidemember on rear pillar, left-hand.	1
DS 743-77a	Closing panel for sidemember on rear pillar, right-hand.	1
D 743-87	Lining for centre sidemember, left-hand. BERLINE.	1
D 743-87a	Lining for centre sidemember, right-hand. BERLINE.	1
DF 743-87	Lining with reinforcement for centre sidemember, left-hand. CABRIOLET.	1
DF 743-87a	Lining with reinforcement for centre sidemember, right-hand. CABRIOLET.	1
DS 744-2	*Central floor for caisson with passage for exhaust silencer, longitudinal reinforcement 1 mm thick. Replaced by DX 744-2.*	1
DS 744-3	*Heelboard for petrol tank. Replaced by DX 744-3.*	1
DS 744-128	Plug, rubber, sealing floor or rear boot.	2
DS 744-129	Plug sealing floor.	12
D 811-2a	Siderail for bottom of body, right-hand.	1
DM 811-2	Siderail for bottom of body, left-hand.	1
D 812-1	*Centre pillar for body, left-hand. BERLINE. Until October 1962. Replaced by DW 812-1.*	1
D 812-1a	*Centre pillar for body, right-hand. BERLINE. Until October 1962. Replaced by DW 812-1a.*	1
DW 812-1	Centre pillar with fixing for safety harness and hole for parking lamp, left-hand. Since October 1962.	1
DW 812-1a	Centre pillar with fixing for safety harness and hole for parking lamp, right-hand. Since October 1962.	1
D 812-2	Rear pillar for body, left-hand. BERLINE.	1
D 812-2a	Rear pillar for body, right-hand. BERLINE.	1
DS 812-2	Rear pillar for body, left-hand. CABRIOLET.	1
DS 812-2a	Rear pillar for body, right-hand. CABRIOLET.	1
D 812-79	Lateral closing panel, lower for rear pillar, left-hand.	1
D 812-79a	Lateral closing panel, lower for rear pillar, right-hand.	1
D 813-3	Rear lower crossmember for body.	1
D 813-9	Rear upper crossmember for body.	1
D 813-66	Rear crossmember for rear window shelf.	1
D 813-67	*Panel only, for rear window shelf. Replaced by DS 813-4a.*	1
D 814-95	Gusset connecting front left and rear right of siderail to bottom of body.	2
D 814-95a	Gusset connecting front right and rear left of siderail to bottom of body.	2
D 814-97	Reinforcement, lower, for centre pillar, left-hand.	1
D 814-97a	Reinforcement, lower, for centre pillar, right-hand.	1
D 821-55	Lining for quarter panel, left-hand.	1
D 821-55a	Lining for quarter panel, right-hand.	1
D 821-73	Rear connecting panel, left-hand.	1

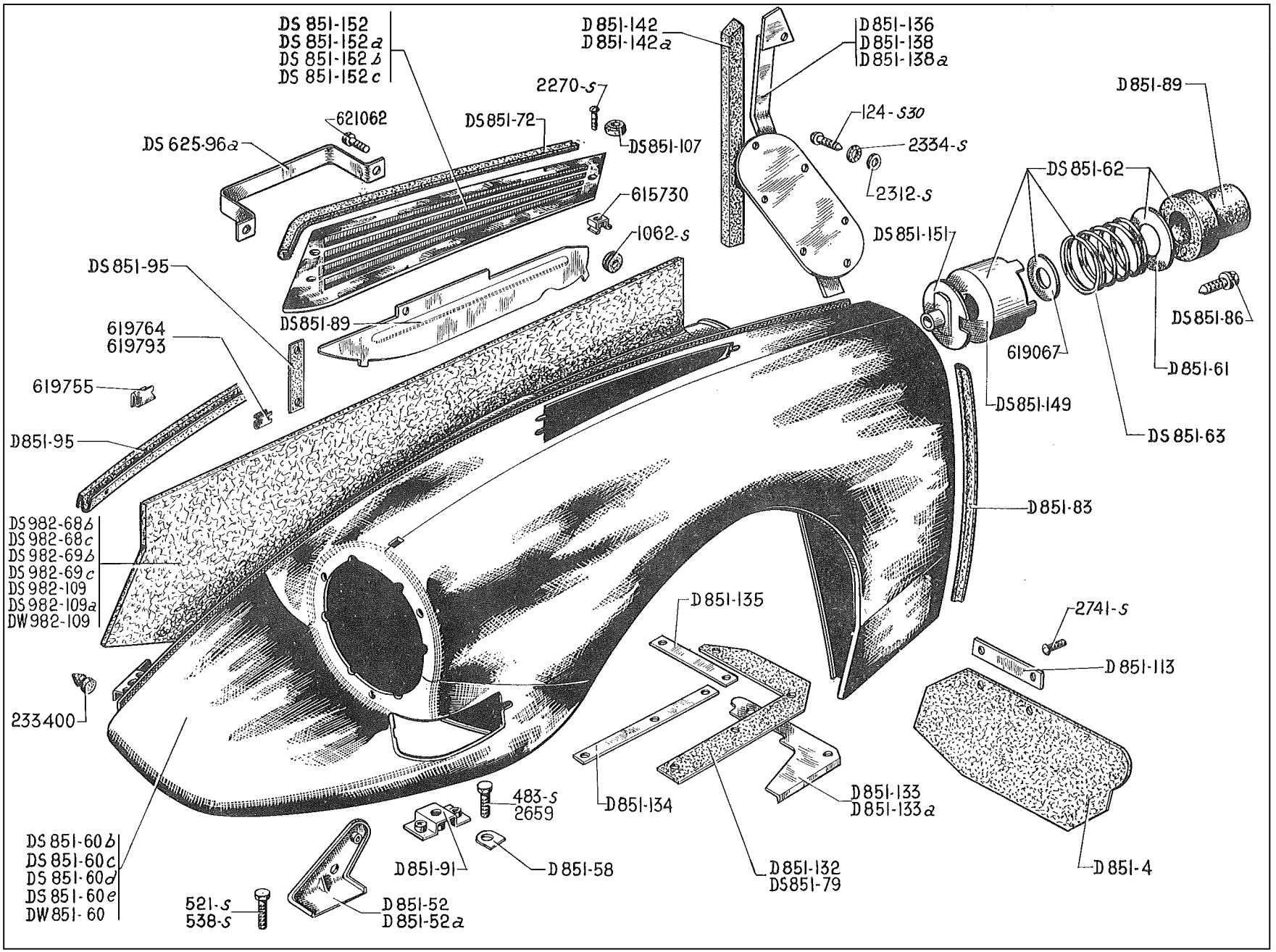
The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
D 821-73a	Rear connecting panel, right-hand.	1
D 821-74	Wheel arch, left-hand.	1
D 821-74a	Wheel arch, right-hand.	1
D 821-91	Gusset for rear wheel arch reinforcement, left-hand.	1
D 821-91a	Gusset for rear wheel arch reinforcement, right-hand.	1
D 821-94	Closing panel, front for rear wheel arch, left-hand.	1
D 821-94a	Closing panel, front, for rear wheel arch, right-hand.	1
DS 823-1a	Closing panel, rear, for rear boot, without moulding for trimming. CABRIOLET.	1
DS 823-1b	Closing panel, rear, for rear boot, 2 holes 18 x 18, for wing fixing. BERLINE.	1
D 844-52	Moulding, upper, for rear window shelf panel, 1.180 mm long.	1
D 851-124	Moulding for trimming, upper, for rear wing on wheel arch, 838 mm long, left-hand.	1
D 851-124a	Moulding for trimming, upper, for rear wing on wheel arch, 670 mm long, right-hand.	1
DS 853-62b	Finishing panel for rear part under body bottom siderail, left-hand (diamond points).	1
DS 853-62c	Finishing panel for rear part under body bottom siderail, right-hand (diamond points).	1
DS 853-62d	Finishing panel for rear front under body bottom siderail, left-hand. PALLAS.	1
DS 853-62e	Finishing panel for rear part under body bottom siderail, right-hand. PALLAS.	1
2.263-S	Screw, round head, 3.5 x 15.9, securing finishing panel to side-rail(R. VI). Since September 1962.	38
2.756-S	Screw, P.K. 3 x 10, securing finishing panel to siderail (R. VI).	4
88.616	Washer, 4.2 x 12 x 0.8, securing finishing panel to siderail (R. III).	38
89.764	Washer, 5 x 10 x 1, for closing panel (R. IV).	6
615.719	Nut clip for fixing front and rear fixing panel (R. VI).	2

The numbers underlined indicate new parts which do not appear on the illustration.


D 851-62
621050
D 851-64
D 851-142
D 851-142 a
124 -S30
2334-S
2312-S
D 851-138
D 851-138 a
DS 625-96 a
621062
619755
D 851-95
DS 982-68 b
DS 982-68 c
DS 982-69 b
DS 982-69 c
D851-89
DS 851-62
DS 851-151
619067
DS 851-149
DS 851-86
D851-61
DS 851-63
D 851-83
D 851-135
2741-S
D 851-113
233400
D851-134
D 851-132
D 851-133
D 851-133 a
D 851-4
DM 851-60 a
DS 851-60 a
D 851-91
483-S
2659
521-S
538-S
D 851-52
D 851-52 a
D 851-58

NUMBER	DESCRIPTION	No. OFF
	Until September 1959	
DS 625-96a	Strap (metal) retaining oil can.	1
D 851-4	Mudflap, 160 mm long.	2
D 851-52	Support, outer securing front wing, left hand on finishing panel.	1
D 851-52a	Support, outer securing front wing, right hand on finishing panel.	1
D 851-58	Washer, 5.5 x 28 x 2 locking screw securing:-	
	- centring bracket on front wing.	12
	- bracket securing wing on front crossmember.	4
DM 851-60d	Front wing, fixing of adjustable centring support by 1 central screw, left hand.	1
DS 851-60a	Front wing, fixing of adjustable centring support by 1 central screw, right hand.	1
D 851-61	Thrust washer 25 x 44 for spigot spring on wing.	4
D 851-62	Locking plate for spigot on wing, secured by 3 screws. Until May 1958.	4
DS 851-62	Support, adjustable with rubber and spring for central spigot, fixing by 1 central screw. Since May 1958.	4
DS 851-63	Thrust spring for wing spigot, external diameter 44 mm (4 coils).	4
D 851-64	Centring socket for spigot on wing, fixing by 3 screws. Until May 1958.	4
D 851-83	Sealing strip, rubber 385 mm long.	
	- wing valance, front part.	2
	- wing valance, rear part.	2
	- lining for front part.	2
DS 851-86	Screw fixing centring support on wing, length under head 20 mm. Since May 1958.	4
D 851-89	Rubber sleeve for centring wing positioning spigot.	4
D 851-91	Support, inner for securing front wing on crossmember.	2
D 851-95	Sealing strip, rubber, between wing and bonnet, 1.350 m long.	2
D 851-113	Plate 26 x 80 for reinforcing mudflap.	2
D 851-132	Seal, rubber, between wing and caisson 144 mm long 93 mm wide.	2
D 851-133	Support, left hand securing rubber seal between wing and caisson.	1
D 851-133a	Support, right hand securing rubber seal between wing and caisson.	1
D 851-134	Backplate securing rubber seal between wing and caisson 217 mm long.	2
D 851-135	Backplate securing rubber seal between wing and caisson 125 mm long.	2
D 851-138	Closing plate, left hand on wing.	1
D 851-138a	Closing plate, right hand on wing.	1
D 851-142	Sealing strip for wing on left hand lateral scuttle panel (R. VI).	1
D 851-142a	Sealing strip for wing on right hand lateral scuttle panel (R. VI).	1
DS 851-149	Centring support for spigot (only) on wing, fixing by 1 central screw. Since May 1958.	4
DS 851-151	Washer locking centring support on wing. Since May 1958.	4
DS 982-68b	Sealing strip, left hand, for sound deadening wing valance, rear part (R. VI).	1
DS 982-68c	Sealing strip, right hand, for sound deadening wing valance, rear part (R. VI).	1
DS 982-69b	Sealing strip, left hand, for sound deadening wing valance, front part (R. VI).	1
DS 982-69c	Sealing strip, right hand, for sound deadening wing valance, front part (R. VI).	1
124-S-30	Screw, round head 5 diameter 12.5 long securing closing plate on wing (R. III).	14
483-S	Screw, hex. head 7 diameter 15 long wing support on finishing panel (R. III).	4
521-S	Screw, hex. head 9 diameter 16 long securing wing on front crossmember (R. III).	2
538-S	Screw, hex. head 9 diameter 25 long securing wing on reinforcement for finishing plate (R. III).	2
2.312-S	Plain washer 5.5 x 9 for screws securing closing plate on wing (R. III).	14
2.334-S	Washer, shakeproof 5.2 x 9.4 for screws securing closing plate on wing (R. VI).	14
2.659	Screw, hex. head 5 diameter 13 long securing wing support on cross-member (R. III).	4
2.741-S	Screw, round head for mudflap back-plate. (R. VI).	4
233.400	Sealing plug for wing (R. IV).	2
619.067	Washer 7.5 x 30 x 2 for centring support on wing (R. IV).	4
619.755	Clip securing rubber sealing strip between wing and bonnet (R. VI).	20
621.050	Screw, hex. head 5 diameter 20 long securing locking plate for spigot (R. IV). Until May 1958.	12
621.062	Screw, hex. head 5 diameter 14 long securing clamp retaining oil can (R. III).	2

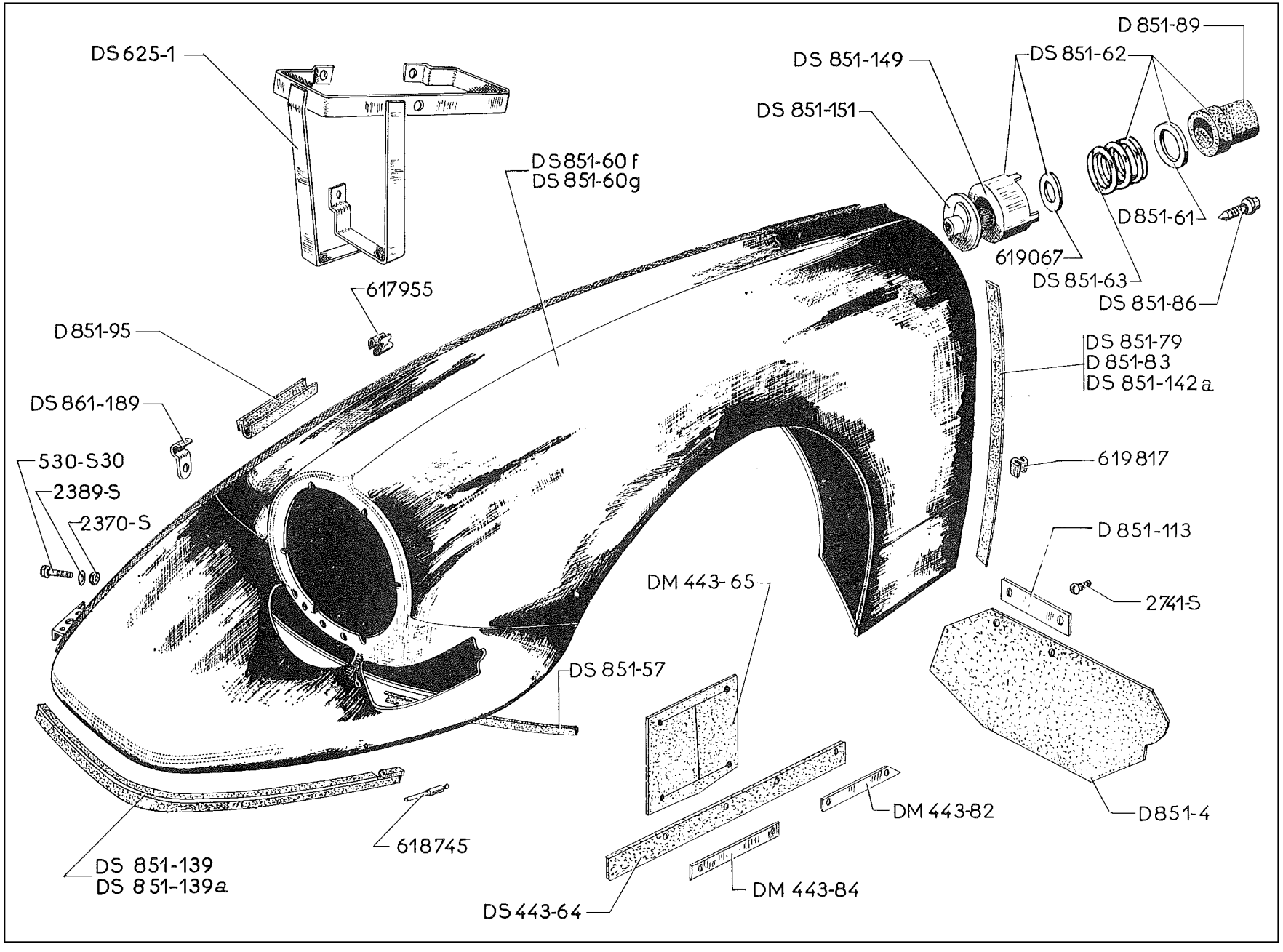

DS 851-152
DS 851-152a
DS 851-152b
DS 851-152c
621062
DS 625-96a
DS851-72
2270-S
DS851-107
615730
1062-S
DS 851-95
DS851-89
619764
619793
619755
D851-95
DS 982-68b
DS 982-68c
DS 982-69b
DS 982-69c
DS 982-109
DS 982-109a
DW 982-109
233400
DS 851-60b
DS 851-60c
DS 851-60d
DS 851-60e
DW 851-60
521-S
538-S
D851-52
D851-52a
D851-91
D851-58
483-S
2659
D851-134
D851-135
D851-132
DS851-79
D851-133
D851-133a
D851-142
D851-142a
D851-136
D851-138
D851-138a
124-S30
2334-S
2312-S
DS 851-151
D851-89
DS 851-62
619067
DS851-149
DS 851-63
D851-61
DS851-86
D851-83
2741-S
D851-113
D851-4

NUMBER	DESCRIPTION	No. OFF
	September 1959-September 1962	
DS 625-96a	Strap (metal) retaining oil-can.	1
D 851-4	Mudflap for wing 160 mm long.	2
D 851-52	Support, external securing front wing, left-hand on finishing panel.	1
D 851-52a	Support, external securing front wing, right-hand on finishing panel.	1
D 851-58	Washer, 5.5 x 28 x 2 locking screw securing:	
	- centring bracket on front wing.	12
	- bracket securing wing on front crossmember.	4
DS 851-60b	*Front wing, left-hand, with hole for deflector. Until May 1961. Replaced by DS 851-60d; order in addition: 1-DS 851-152b.*	1
DS 851-60c	*Front wing, right-hand, with hole for deflector. Until May 1961. Replaced by DS 851-60e; order in addition: 1-DS 851-152c.*	1
DS 851-60d	Front wing, left-hand with hole for deflector. Since May 1961.	1
DS 851-60e	Front wing, right-hand, with hole for deflector. Since May 1961.	1
DW 851-60	*Front wing, left-hand, with hole for deflector and air inlet on wing valance, left-hand. Replaced by DS 851-60d.*	1
D 851-61	Thrust washer, 25 x 44, for spigot spring on wing.	4
DS 851-62	Support, adjustable with rubber and spring for central spigot, fixing by one central screw.	4
DS 851-63	Thrust spring for wing spigot, external diameter 44 mm (4 coils).	4
DS 851-72	Surround beading for deflector grille (R. VI), by the metre. Since May 1961.	As nec.
DS 851-79	Sealing strip between front wing and caisson, 234 mm long. Since February 1962.	2
D 851-83	Sealing rubber, 385 mm long:	
	- front part of wing valance.	2
	- rear part of wing valance.	2
	- lining for front part.	2
DS 851-86	Screw securing centring support on wing, length under head 20 mm.	4
D 851-89	Rubber sleeve for centring wing positioning spigot.	4
DS 851-89	Screen for closing air outlet.	2
D 851-91	Support inner, securing front wing on crossmember.	2
D 851-95	Sealing rubber between wing and bonnet, 1,350 mm long.	2
DS 851-95	Strap retaining closing screen (9.5 x 15 x 4).	4
DS 851-107	Distance piece securing grille for deflector (R. VI). Since May 1961.	6
D 851-113	Plate, 26 x 80, reinforcing wing mudflap.	2
D 851-132	Sealing rubber between wing and caisson, length 144 mm, width 93 mm. Until February 1962.	2
D 851-133	Support, left-hand, securing sealing rubber between wing and caisson. Until February 1962.	1
D 851-133a	Support, right-hand, securing sealing rubber between wing and caisson. Until February 1962.	1
D 851-134	Backplate securing rubber seal, between wing and caisson, length 217 mm. Until February 1962.	2
D 851-135	Backplate, securing rubber seal, between wing and caisson, length 125 mm. Until February 1962.	2
D 851-136	Closing plate on wing without support for lining. Since January 1960.	2
D 851-138	Closing plate, left-hand, on wing. Until January 1960.	1
D 851-138a	Closing plate, right-hand, on wing. Until January 1960.	1
D 851-142	Wing sealing strip, on lateral scuttle panel, left-hand (R. VI). Until January 1960.	1
D 851-142a	Wing sealing strip, on lateral scuttle panel, right-hand (R. VI). Until January 1960.	1
DS 851-149	Centring support (only) for spigot on wing, fixing by 1 central screw.	4
DS 851-151	Washer locking centring support on wing.	4
DS 851-152	*Grille for deflector, left-hand, 42 mm between fixing centres of the front part. Until May 1961. Replaced by DS 851-152b; order in addition: 1-DS 851-152c.*	1
DS 851-152a	Grille for deflector, right-hand, 42 mm between fixing centres of the front part. Until May 1961.	1
DS 851-152b	Grille for deflector, left-hand, 82 mm between fixing centres of the front part. Since May 1961.	1
DS 851-152c	Grille for deflector, right-hand, 82 mm between fixing centres of the front part. Since May 1961.	1
DS 982-68b	Lining, left-hand, for sound deadening wing valance rear part (R. VI).	1

NUMBER	DESCRIPTION	No. OFF
DS 982-68c	Lining, right-hand, for sound deadening wing valance, rear part (R. VI).	1
DS 982-69b	Lining, left-hand, for sound deadening wing valance, front part (R. VI).	1
DS 982-69c	Lining, right-hand, for sound deadening wing valance, front part (R. VI).	1
DS 982-109	Lining for sound deadening wing valance, left-hand. Until August 1961.	1
DS 982-109a	Lining for sound deadening wing valance, right-hand.	1
DW 982-109	Lining for sound deadening wing valance, left-hand. Since August 1961.	1
124-S 30	Screw, round head, 5 diameter x 12.5 long, securing closing plate on wing (R. III).	14
483-S	Screw, hex. head, 7 diameter x 15 long, securing wing support on finishing panel (R. III).	4
521-S	Screw, hex. head, 9 diameter x 16 long, securing wing on front crossmember (R. III).	2
538-S	Screw, hex. head, 9 diameter x 25 long, securing wing on reinforcement for finishing panel (R. III).	2
1.062-S	Grommet for centring shield (R. III).	2
2.270-S	Screw, 4 diameter x 14 long, securing grille (R. VI).	2
2.312-S	Washer, plain. 5.5 x 9, for screws securing closing plate on wing (R. III).	14
2.334-S	Washer, shakeproof, 5.2 x 9.4, for screws securing closing plate on wing (R. VI).	14
2.659	Screw, hex. head, 5 diameter x 13 long, securing wing support on crossmember (R. III).	4
2.741-S	Screw, round head, 4.85 x 9.5, securing backplate for wing mudflap (R. VI).	4
233.400	Sealing plug for wing side (R. IV).	2
615.730	Nut, locking screw, securing grille (R. VI).	6
619.067	Washer, 7.5 x 30 x 2, for centring support for wing (R. IV).	4
619.755	Clip, for securing sealing rubber between wing and bonnet (R. VI).	28
619.764	*Clip, securing sound deadening lining (R. VI). No longer supplied.*	21
619.793	Clip, securing sound deadening lining (R. VI).	8
621.062	Screw, hex. head, 5 diameter x 14 long, securing clamp retaining oil-can (R. III).	2

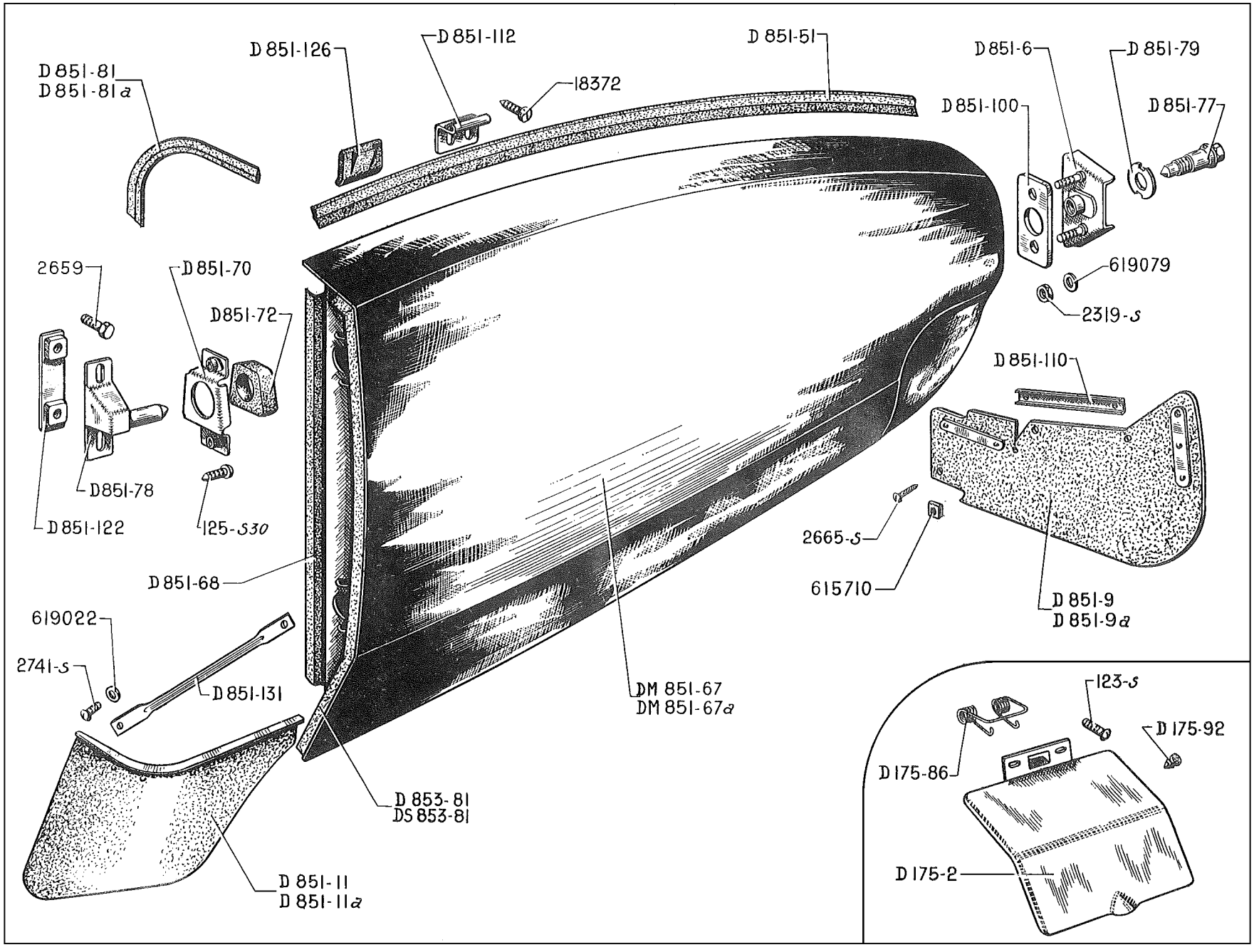
SPECIAL PARTS CABRIOLET

NUMBER	DESCRIPTION	No. OFF
DS 854-42b	Section for bottom of body with clips on front wing, left-hand (R. VI).	1
DS 854-42c	Section for bottom of body with clips on front wing, right-hand (R. VI).	1
DS 854-45b	Section for embellishment with clips on wing angle, left-hand (R. VI).	1
DS 854-45c	Section for embellishment with clips on wing angle, right-hand (R. VI).	1

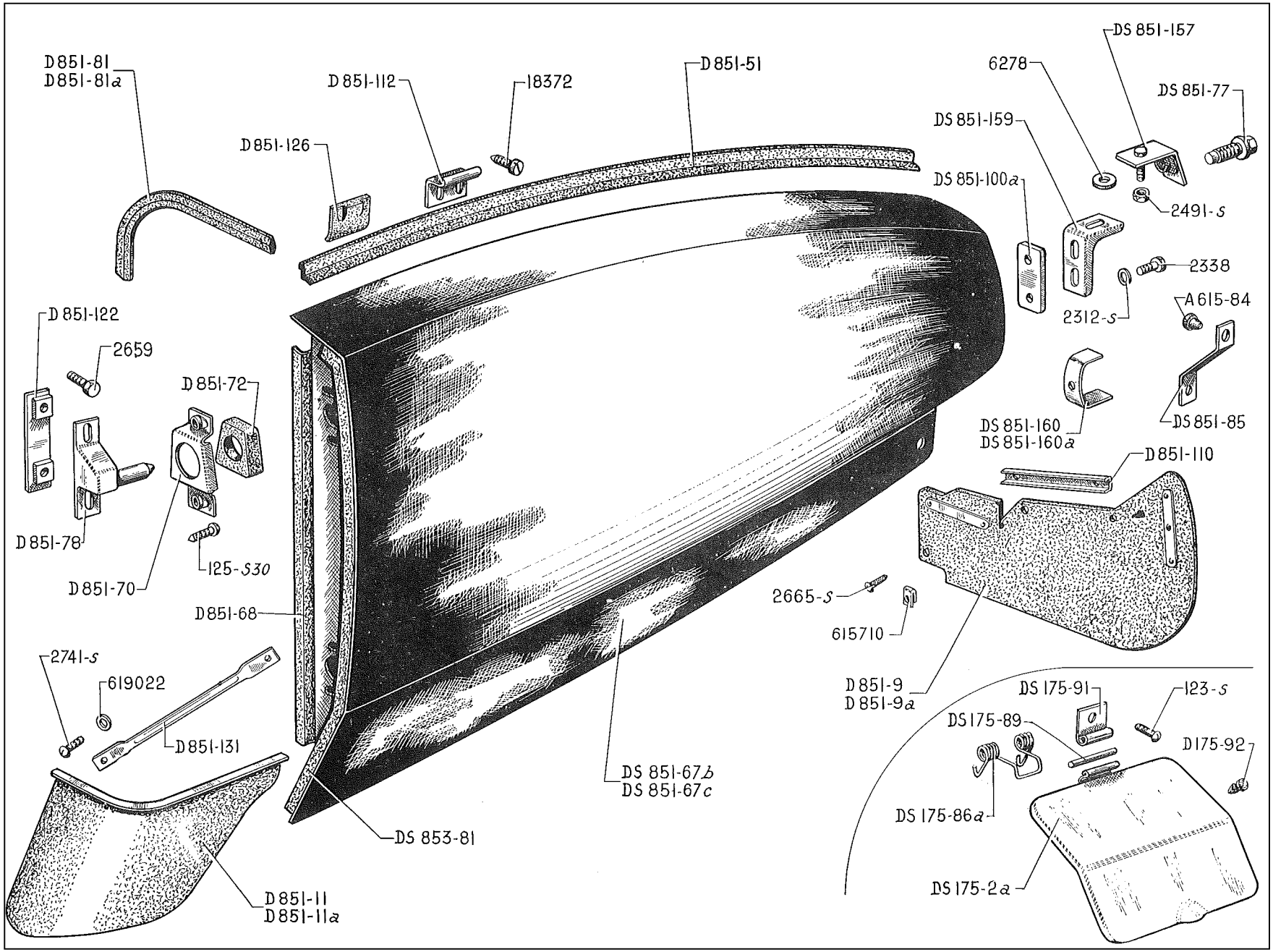

DS 625-1
D 851-89
DS 851-149
DS 851-62
DS 851-151
DS 851-60 f
DS 851-60g
D 851-61
619067
DS 851-63
DS 851-86
617955
D 851-95
DS 851-79
D 851-83
DS 851-142 a
DS 861-189
619 817
530-S30
2389-S
2370-S
D 851-113
DM 443- 65
2741-S
DS 851-57
D 851-4
DM 443-82
618745
DS 851-139
DS 851-139a
DM 443-84
DS 443-64

NUMBER	DESCRIPTION	No. OFF
	Since September 1962	
DS 443-64	Sealing strip for opening of steering relay.	2
DM 443-65	Sealing plate, rubber, for steering relay passage.	2
DM 443-82	Strip, front, for securing trimming, hole centres 61 mm.	4
DM 443-84	Sealing strip, rear, for securing trimming, hole centres 78 mm.	4
DS 625-1	Bracket for oil-can.	1
D 851-4	Mudflap for wing, 160 mm long.	2
DS 851-57	Trimming for front lining, front part, 377 mm long.	2
DS 851-60f	*Front wing, left-hand. Until June 1965. Replaced by DX 851-60c; order in addition: 1-DS 851-109 (R. VI).*	1
DS 851-60g	*Front wing, right-hand. Until June 1965. Replaced by DX 851-61c; order in addition: 1-DS 851-109 (R. VI).*	1
DX 851-60c	Front wing, with reinforcement on inside of wing valance, left-hand. Since June 1965.	1
DX 851-61c	Front wing, with reinforcement on inside of wing valance, right-hand. Since June 1965.	1
D 851-61	Thrust washer, 25 x 44, for spigot spring on wing.	4
DS 851-62	Support, adjustable, with rubber and spring for central spigot, secured by one central screw.	4
DS 851-63	Thrust spring for wing spigot, external diameter 44 mm (4 coils).	4
DS 851-79	*Sealing strip between front wing and caisson, 188 mm long. February 1962 - July 1965. Replaced by 1-DX 851-79 left-hand, or 1-DX 851-79a right-hand.*	1
DX 851-79	Sealing strip between front wing and caisson, left-hand. Since July 1965.	1
DX 851-79a	Sealing strip between front wing and caisson, right-hand. Since July 1965.	1
D 851-83	Sealing strip, rubber, 385 mm long: - wing valance front part. - wing valance rear part.	 2 2
DS 851-86	Screw fixing centring support on wing, length under head 20 mm.	4
D 851-89	Rubber sleeve for centring wing positioning spigot.	4
D 851-95	Sealing strip, rubber, between wing and bonnet, 1.350 mm long.	2
DS 851-109	Sealing strip between wing and protecting shield (R. VI). Since June 1965.	2
D 851-113	Plate, 26 x 80 for reinforcing mudflap.	2
DS 851-132	Sealing strip between front wing and caisson, 125 mm long. Since July 1965.	2
DS 851-139	Rubber sealing between wing and front bumpers, left-hand (R. VI).	1
DS 851-139a	Rubber sealing between wing and front bumpers, right-hand (R. VI).	1
DS 851-142a	Rubber sealing between wing and lateral scuttle panel.	2
DS 851-149	Centring support (only) for spigot on wing, secured by one central screw.	4
DS 851-151	Washer locking centring support on wing.	4
DS 854-28	Shaped embellisher, upper, for front wing, 262 mm long, left-hand (R. VI). PALLAS.	1
DS 854-28a	Shaped embellisher, upper, for front wing, 262 mm long, right-hand (R. VI). PALLAS.	1
DS 854-129	Shaped embellisher, lower, for front wing, 237 mm long, left-hand (R. VI). PALLAS.	1
DS 854-129a	Shaped embellisher, lower, for front wing, 237 mm long, right-hand (R. VI). PALLAS.	1
DS 854-136a	Plate for securing shaped embellisher on front wing (R. VI). PALLAS.	2
DS 854-136b	Plate for securing shaped embellisher on front wing (R. VI). PALLAS.	2
DS 861-189	Clip securing trimming on wing.	1
530-S 30	Screw, hex. head, 9 x 22, for securing wing on finishing panel (R. III).	4
2.370-S	Nut, 9 x 125, for securing wing on finishing panel (R. III).	4
2.389-S	Washer, shakeproof, 9.5 x 16.5, for securing wing on finishing panel (R. VI).	4
2.741-S	Screw, round head, 4.85 x 9.5, for securing mudflap backplate (R. VI).	4
618.745	Rivet, P.O.P. for securing trimming on wing (R. VI).	20
619.067	Washer, 7.5 x 30 x 2, for centring support on wing (R. IV).	4
619.755	Clip securing rubber sealing strip between wing and bonnet (R. VI).	28
619.817	Clip (R. VI) for securing: - rubber between wing and front bumpers. - rubber on lateral panel.	 8 18
619.827	Clip, for shaped embellisher, lower, front wing (R. VI). PALLAS.	4
	SPECIAL PARTS CABRIOLET	
DS 854-42b	Section for bottom of body with clips on front wing, left-hand (R. VI).	1
DS 854-42c	Section for bottom of body with clips on front wing, right-hand (R. VI).	1
DS 854-45b	Section for embellishment with clips on wing angle, left-hand (R. VI).	1
DS 854-45c	Section for embellishment with clips on wing angle, right-hand (R. VI).	1

The numbers underlined indicate new parts which do not appear on the illustration.


D 851-81
D 851-81a
D 851-126
D 851-112
18372
D 851-51
D 851-6
D 851-79
D 851-100
D 851-77
619079
2319-S
2659
D 851-70
D851-72
D851-78
D 851-122
125-S30
D 851-110
2665-S
615710
D 851-9
D 851-9a
D 851-68
619022
2741-S
D 851-131
DM 851-67
DM 851-67a
D 853-81
DS 853-81
D 851-11
D 851-11a
123-S
D 175-92
D 175-86
D 175-2

NUMBER	DESCRIPTION	No. OFF
	Until July 1959	
D 175-2	Panel, hinged, covering petrol tank filler.	1
D 175-86	Spring for panel covering petrol tank filler.	1
D 175-92	Stop, rubber, for panel covering petrol tank filler (14 mm long).	2
D 851-6	Support securing wing on rear panel.	2
D 851-9	Rear wing mudflap, left-hand, 430 mm long.	1
D 851-9a	Rear wing mudflap, right-hand, 430 mm long.	1
D 851-11	Front mudflap for rear wing, left-hand, 375 mm long.	1
D 851-11a	Front mudflap for rear wing, right-hand, 375 mm long.	1
D 851-51	Upper sealing rubber for wing on wheel arch, 880 mm long.	2
DM 851-67	Rear wing, left-hand.	1
DM 851-67a	Rear wing, right-hand.	1
D 851-68	Sealing rubber on closing panel at front of wing.	2
D 851-70	Support for centring wing (fixing on wing).	4
D 851-72	Stop, rubber 31 x 35 x 40 for centring wing spigots.	4
D 851-77	Screw securing wing, 57 mm long, length under head 47 mm,	2
D 851-78	Spigot for positioning wing.	2
D 851-79	Washer retaining screw securing wing.	2
D 851-81	Sealing rubber, left hand, between wing and panel connecting wheel-arch to rear panel.	1
D 851-81a	Sealing rubber, right hand, between wing and panel connecting wheel-arch to rear panel.	1
D 851-100	Plate securing adjustable support on rear panel 58 mm long 36 mm wide.	2
D 851-110	Reinforcement securing mudflap on rear panel, 190 mm long.	2
D 851-112	Plate securing wing at the upper rear end.	2
D 851-122	Plate securing spigot for positioning wing.	2
D 851-126	Sealing rubber for wing 25 x 40 (R. VI).	2
D 851-131	Tie-rod for wing 178 mm long.	2
D 853-81	Rubber forming seal between wing and rear door 690 mm long. Until August 1958.	2
DS 853-81	Rubber forming seal between wing and rear door 690 mm long. Since August 1958.	2
123-S	Screw, round head 5 diameter 10 long securing petrol tank filler cover (R. III).	2
125-S-30	Screw, round head 5 diameter 15 long securing support for centring wing (R. III).	8
2.319-S	Nut, hex. 5 diameter 75 pitch locking adjustable support (R. III).	4
2.659	Screw, hex head 5 diameter 13 long securing support for wing spigot (R. III).	4
2.665-S	Screw, P.K. 5 diameter 16 long securing wing mudflap (R. VI).	4
2.741-S	Screw, round head 4.85 x 9.5 securing wing tie-rod (R. VI).	2
18.372	Screw, square head 5 diameter 12.5 long securing wing retaining plate (R. III).	4
615.710	Nut clips for 4.85 diameter screws (R. VI) securing: - wing tie-rod. - wing mudflap.	 2 6
619.022	Washer 5.5 x 14 x 1 for wing tie-rod (R. III).	4
619.079	Washer 5.5 x 12 x 2 for adjustable support (R. IV).	As nec.

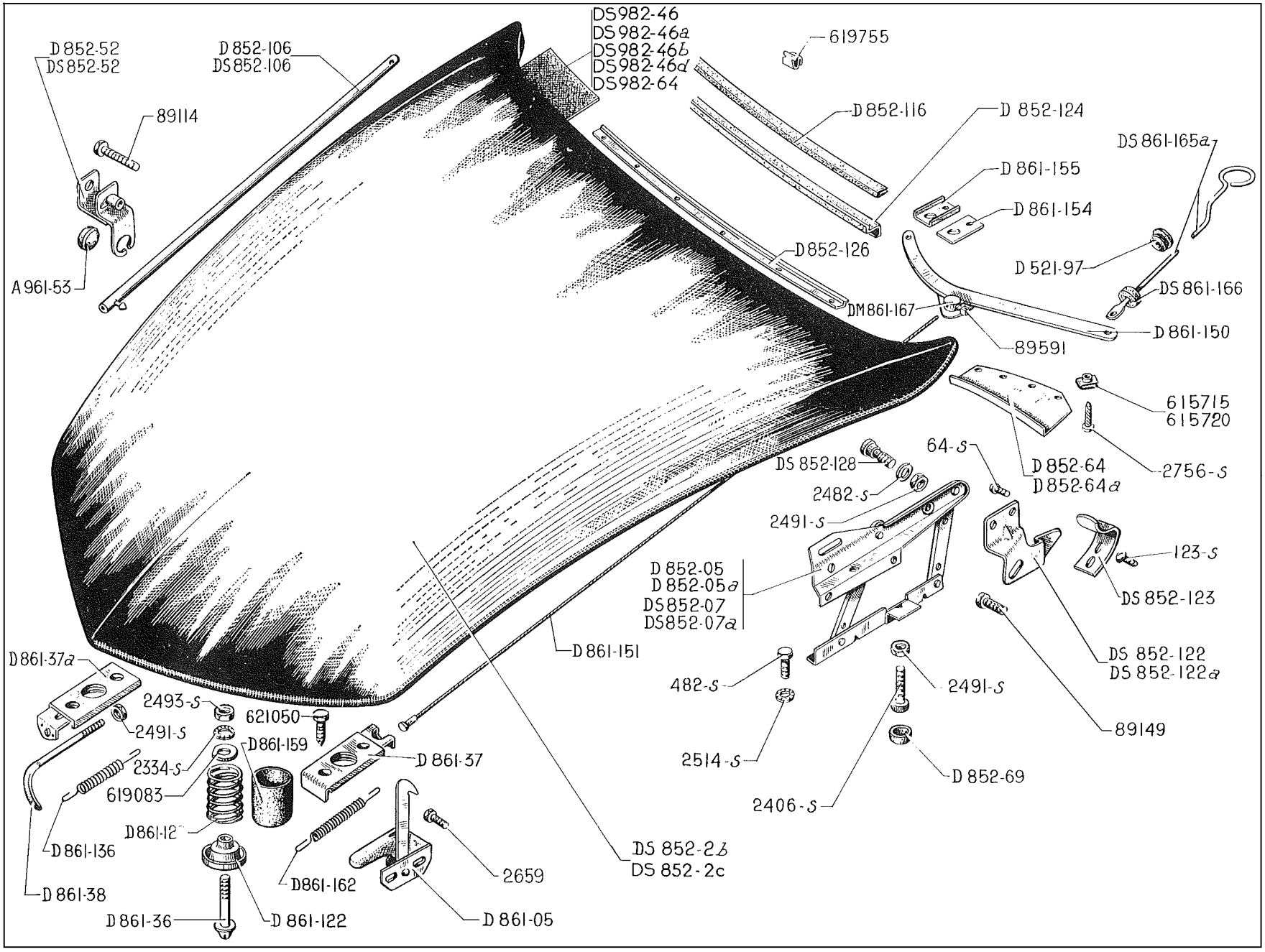

D851-81
D851-81a
D851-112
18372
D851-51
D851-126
DS 851-157
6278
DS 851-77
DS 851-159
DS 851-100a
2491-S
2338
2312-S
A615-84
D851-122
2659
D851-72
DS 851-160
DS 851-160a
DS 851-85
D851-110
D851-78
D851-70
125-S30
D851-68
2665-S
615710
D851-9
D851-9a
2741-S
619022
D851-131
DS 851-67b
DS 851-67c
DS 853-81
DS 175-91
123-S
DS175-89
D175-92
DS 175-86a
DS 175-2a
D851-11
D851-11a

NUMBER	DESCRIPTION	No. OFF
	Since July 1959	
A 615-84	Buffer, rubber, for rear wing.	2
DS 175-2a	*Panel, hinged, covering petrol tank filler. Replaced by DS 175-2b; order in addition: 1-DS 175-86b, 2-DX 175-94.*	1
DS 175-86a	Spring for panel covering petrol tank filler, length 44 mm.	1
DS 175-89	Hinge pin securing cover.	1
DS 175-91	Lateral hinge for cover.	2
D 175-92	Stop, rubber, for panel covering petrol tank filler (14 mm long).	2
D 851-9	Mudflap for rear wing, left-hand, 430 mm long.	1
D 851-9a	Mudflap for rear wing, right-hand, 430 mm long.	1
D 851-11	Front mudflap for rear wing, left-hand, 375 mm long. Until July 1964.	1
D 851-11a	Front mudflap for rear wing, right-hand, 375 mm long. Until July 1964.	1
D 851-51	Upper sealing, rubber, for wing on wheel arch, 880 mm long.	2
DS 851-67b	Rear wing, left-hand, with hole 54 x 70, for embedded reflector. Until July 1964.	1
DS 851-67c	Rear wing, right-hand, with hole 54 x 70, for embedded reflector. Until July 1964.	1
DS 851-67d	Rear wing, without reinforcement for securing mudflap, front, left-hand. Since July 1964.	1
DS 851-67e	Rear wing, without reinforcement for securing mudflap, front, right-hand. Since July 1964.	1
D 851-68	Sealing rubber on closing panel at front of wing.	2
D 851-70	Support for centring wing (fixing on wing).	4
D 851-72	Stop, rubber, 31 x 35 x 40, for centring wing spigots.	4
DS 851-77	Screw, securing wing, length under head 21 mm.	2
D 851-78	Spigot for positioning wing.	2
D 851-81	Sealing rubber, left-hand, between wing and panel connecting wheel arch to rear panel.	1
D 851-81a	Sealing rubber, right-hand, between wing and panel connecting wheel arch to rear panel.	1
DS 851-85	Plate securing buffer for rear wing.	2
DS 851-100a	Plate securing support for wing, 85 mm long, 50 mm wide, 2 holes 50 mm between centres.	2
D 851-110	Reinforcement securing mudflap on rear panel, 190 mm long.	2
D 851-112	Plate retaining wing at the upper rear end.	2
D 851-122	Plate securing spigot for positioning wing.	2
D 851-126	Sealing rubber for wing, 25 x 40 (R. VI).	2
DF 851-127	Front mudflap for rear wing. Since July 1964.	2
DF 851-128	Plate for securing front mudflap. Since July 1964.	2
D 851-131	Tie-rod for wing, 178 mm long. Until July 1964.	2
DF 851-144	Plate for holding front mudflap. Since July 1964.	2
DS 851-157	Plate securing wing, 51 mm long, 35 mm wide (1 screw and 1 nut welded).	2
DS 851-159	Support securing rear wing, 95 mm long, 50 mm wide (2 welded nuts 50 mm between centres.	2
DS 851-160	Clamp securing reflector. Except U. S. A. Until November 1961. All types. Since November 1961.	2 2
DS 851-160a	Clamp securing reflector. U. S. A. Until November 1961.	2
DS 853-81	Rubber forming seal between wing and rear door, 690 mm long.	2
DS 854-29	Shaped embellisher, central, for rear wing, 987 mm long, left-hand (R. VI). PALLAS.	1
DS 854-29a	Shaped embellisher, central, for rear wing, 987 mm long, right-hand (R. VI). PALLAS.	1
DS 854-101a	Washer, rubber, 2 x 15 x 3, for securing central embellisher. (R. VI). PALLAS.	4
DS 854-127	Shaped embellisher, upper, for rear wing, 318 mm long, (R. VI). PALLAS.	2
DS 854-130	Shaped embellisher, lower, for rear wing, 920 mm long, left-hand (R. VI). PALLAS.	1
DS 854-130a	Shaped embellisher, lower, for rear wing, 920 mm long, right-hand (R. VI). PALLAS.	1
DS 854-135	Plate for securing lower embellisher, for rear wing (R. VI). PALLAS.	4
123-S	Screw, round head, 5 diameter x 10 long, securing petrol tank filler cover (R. III).	2
125-S 30	Screw, round head, 5 diameter x 15 long, securing support for centring wing (R. III).	8
2.219-S	Nut, hex., 3 x 60, for securing lower shaped embellisher on rear wing (R. III). PALLAS.	4
2.312-S	Washer, 5.5 x 9, securing wing support (R. III).	2
2.338	Screw, hex. head, 5 diameter x 20 long, securing wing support(R. III).	4
2.491-S	Nut, hex., 7 diameter x 100 pitch, locking wing support (R. III).	2

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
2.659	Screw, hex. head, 5 diameter x 13 long, securing support for wing spigot (R. III).	4
2.665-S	Screw, P.K. 5 diameter x 16 long, securing wing mudflap (R. VI).	4
2.741-S	Screw, round head, 4.85 x 9.5, securing wing tie-rod (R. VI).	2
6.278	Washer, 7.5 x 20 x 2, for adjustable support (R. IV).	2
18.372	Screw, hex. head, 5 diameter x 12.5 long, securing plate retaining wing (R. III).	4
615.710	Nut clip for 4.85 diameter screw (R. VI) securing:	
	- wing tie-rod. Until July 1964.	2
	- wing mudflap.	6
619.022	Washer, 5.5 x 14 x 1, for wing tie-rod (R. III).	4
619.140	Washer, plain, 3.5 x 12 x 1 for wing stay (R. III). PALLAS.	4
619.827	Clip for shaped portion, lower, rear wing (R. VI). PALLAS.	14
	SPECIAL PARTS CABRIOLET	
DS 851-03	Rear wing, left-hand.	1
DS 851-03a	Rear wing, right-hand.	1
DS 851-43	End piece for rear of rear wing, left-hand (R. VI).	1
DS 851-43a	End piece for rear of rear wing, right-hand (R. VI).	1
DS 854-43b	Embellishing channel on angle of rear wing, left-hand (R. VI).	1
DS 854-43c	Embellishing channel on angle of rear wing, right-hand (R. VI).	1
DS 854-35	Block for rear wing, left-hand (R. VI).	1
DS 854-35a	Block for rear wing, right-hand (R. VI).	1

The numbers underlined indicate new parts which do not appear on the illustration.

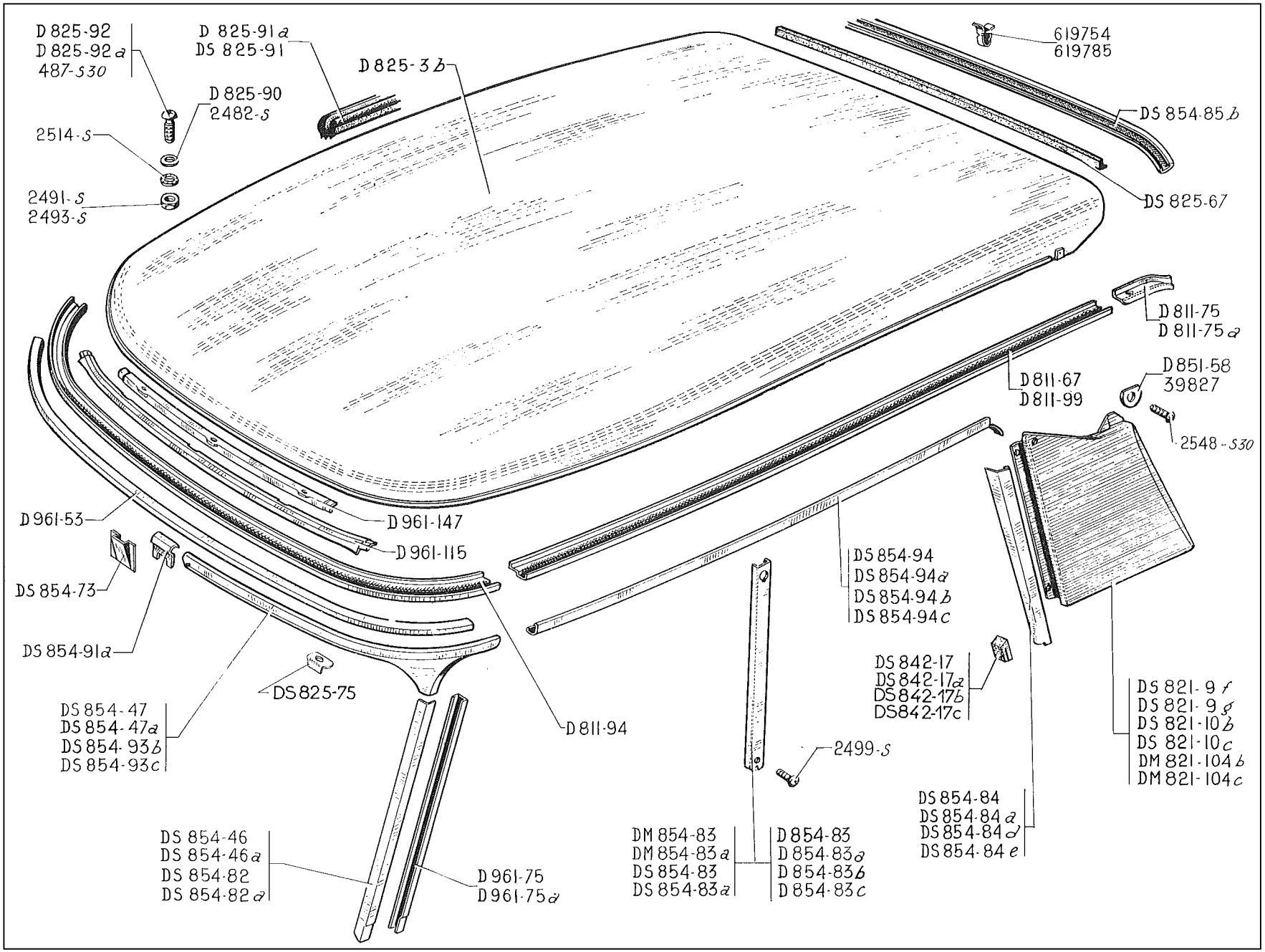

DS982-46
DS982-46a
DS982-46b
DS982-46d
DS982-64
619755
D852-52
DS852-52
D852-106
DS852-106
89114
D852-116
D852-124
DS861-165a
D861-155
D861-154
D852-126
A961-53
D521-97
DS861-166
DM861-167
D861-150
89591
615715
615720
64-S
DS852-128
2482-S
2491-S
D852-64
D852-64a
2756-S
D852-05
D852-05a
DS852-07
DS852-07a
123-S
DS852-123
D861-151
DS852-122
DS852-122a
D861-37a
2493-S
621050
2491-S
D861-159
D861-37
2334-S
619083
482-S
2491-S
89149
2514-S
D852-69
2406-S
D861-12
D861-136
D861-38
D861-162
DS852-2b
DS852-2c
2659
D861-36
D861-122
D861-05

NUMBER	DESCRIPTION	No. OFF
A 961-53	Anchor catch (rubber).	1
D 521-97	Grommet, rubber 6 x 20 x 11, for control on dashboard.	1
D 852-05	Hinge, left-hand, 144 mm between fixing centres. Until March 1957.	1
D 852-05a	Hinge, right-hand, 144 mm between fixing centres. Until March 1957.	1
DS 852-07	Hinge, left-hand, 163 mm between fixing centres. Since March 1957.	1
DS 852-07a	Hinge, right-hand, 163 mm between fixing centres. Since March 1957.	1
DS 852-2b	Bonnet, only, securing right-hand stay. Until September 1962. Replaces earlier model; order in addition: 1-DS 182-68a, 1-DS 852-52, 1-DS 852-106.	1
DS 852-2c	*Bonnet, only, without front cross-member. September 1962 - September 1964. Replaced by DS 852-2d; order in addition: 1-DS 961-146c.*	1
DS 852-2d	*Engine bonnet only. September 1964 - July 1965. Replaced by DX 852-2.*	1
DX 852-2	Engine bonnet only. Since July 1965.	1
D 852-52	Anchor plate for stay, right-hand fixing. Until February 1965.	1
DS 852-52	Anchor plate for stay, right-hand fixing October 1957 - February 1965.	1
D 852-64	Support, left-hand, for rear sealing strip.	1
D 852-64a	Support, right-hand, for rear sealing strip.	1
D 852-69	Buffer, rubber, at rear of bonnet.	3
D 852-106	Stay, 720 mm long, left-hand fixing. Until October 1957.	1
DS 852-106	Stay, 785 mm long, right-hand fixing. Since October 1957.	1
D 852-116	Rear sealing strip, rubber, (1,500 mm long) ("U" section).	1
DS 852-122	Retaining catch, left-hand.	1
DS 852-122a	Retaining catch, right-hand.	1
DS 852-123	Hook for retaining catch.	2
D 852-124	Sealing strip, rear.	1
DS 852-126	Strip securing sealing strip, 1,390 mm long.	1
DS 852-128	Hinge pin for stay, length under head 18 mm, plain portion 9.8, threaded 7 diameter x 100 pitch.	2
D 861-05	Safety lock.	1
D 861-36	Bolt for bonnet closure, 74 mm long.	2
D 861-37	Lock for bonnet, without spring: - left-hand. - right-hand. Since September 1962.	1 1
D 861-37a	Lock, right-hand for bonnet, without spring. Until September 1962.	1
D 861-38	Control for lock, right-hand. Until September 1962.	1
D 861-84	Washer, fibre, 7.5 x 17 x 1, for central buffer (R. VI). Since September 1964.	1
D 861-122	Thrust cup, 7.5 x 40 x 12, for bonnet closure spring.	2
D 861-123	Spring for bonnet closure, 35 mm diameter.	2
D 861-136	Return spring for lock catch, right-hand. Until September 1962.	1
DX 861-149	Unlocking lever, left-hand. Since July 1965.	1
D 861-150	*Unlocking lever (2 holes 3.25 mm at 223 mm centres). Until July 1965. Replaced by DX 861-149 left-hand or DX 861-150 right-hand.*	2
DX 861-150	Unlocking lever, right-hand. Since July 1965.	1
D 861-151	Cable connecting bonnet lock to control lever (R. VI).	2
D 861-154	Rubber pad, 22 x 39, for unlocking control. Until September 1962.	1
D 861-155	Plate securing rubber pad for unlocking control. Until September 1962.	1
D 861-159	Anti-rattle cover for bonnet closing spring (R. VI).	2
D 861-162	Return spring for locking catch, left-hand.	2
DS 861-165a	*Unlocking control, only. Until July 1965. Replaced by DX 861-165.*	2
DS 861-165b	Unlocking control for bonnet. PALLAS. Until July 1965.	1
DS 861-165c	Unlocking control for bonnet. PALLAS. Since July 1965.	1
DX 861-165	Unlocking control. Since July 1965.	1
DS 861-166	Sealing bush for unlocking control.	2
DM 861-167	Trunnion for control lever cable (R. VI).	2
DS 982-46	*Front and central lining for bonnet. September 1962 - September 1964. Replaced by DS 982-46e; order in addition: 1-DS 982-46f, 1-DS 982-46g.*	1

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
DS 982-46a	*Rear lateral lining for bonnet. September 1962 - March 1965. No longer supplied.*	1
DS 982-46b	*Front lateral lining for bonnet, right-hand. September 1962 - March 1965. Replaced by DS 982-46g.*	1
DS 982-46d	*Lateral lining, left-hand. September 1962 - March 1965. Replaced by DS 982-46f.*	1
DS 982-46e	Central lining for bonnet. Since September 1964.	1
DS 982-46f	Lateral lining for bonnet, left-hand. Since March 1965.	1
DS 982-46g	Lateral lining for bonnet, right-hand. Since March 1965.	1
DS 982-64	Central sound deadening lining. Until January 1960.	1
64-S	*Screw, round head, 4 diameter x 12.5 long, securing retaining catch (R. III). Replaced by 2.241-S (R. VI).*	4
123-S	Screw, round head, 5 diameter x 10 long, securing hook for retaining catch (R. III).	4
482-S	Screw, hex. head, 7 diameter x 12.5 long, securing hinge on bonnet and front pillar (R. III).	10
2.334-S	Washer, shakeproof, 5.2 x 9.4, for lock catch spring (R. VI).	1
2.406-S	Screw, cylindrical head, 7 diameter x 25 long, securing rear buffer (R. III).	2
2414-S	Screw, cylindrical head, 7 x 60, for central buffer (R. III). Since September 1964.	1
2.482-S	Washer, 7.5 x 14, for hinge pin (R. III). Until April 1965.	2
2.491-S	Nut, hex. 7 diameter x 100 pitch, securing rear buffer (R. III).	4
2.493-S	Nut, hex., 7 diameter x 100 pitch, for locking bonnet closure bolt (R. III).	4
2.514-S	Washer, shakeproof, 7.3 x 12, securing hinge pin on bonnet and front pillar (R. VI).	10
2.659	*Screw, hex. head, 5 diameter x 13 long, securing safety lock for bonnet (R. III). Replaced by 283-S.*	2
2.756-S	Screw, round head, 3.5 x 9.5, securing rear sealing strip (R. VI).	10
89.114	*Screw, hex. head, 5 diameter x 25 long, securing bonnet stay (R. IV). Replaced by 285-S 30.*	1
89.149	Screw, hex. head, 5 diameter x 18 long, securing retaining catch (R. III).	2
89.591	Screw, square head, 4 diameter x 8 long, for cable trunnion (R. III).	2
615.715	Nut clips for 3.5 diameter screws, securing support for bonnet lining (R. VI).	10
615.720	Nut clips for 4 diameter screws securing retaining catch (R. VI).	4
619.083	Washer with flat, 7.5 x 25 x 2, for bonnet retaining catch (R. IV).	4
619.755	Clip securing rear sealing strip (R. VI).	4
621.050	Screw, hex. head, pointed, 5 diameter x 20 long, securing bonnet catch (R. IV).	4
624.025	Washer, flexible, 10.5 x 21 x 1 for securing hinge bracket (R. VI). Since April 1965.	4

The numbers underlined indicate new parts which do not appear on the illustration.


D 825-92
D 825-92 a
487-S30
D 825-91 a
DS 825-91
D 825-3 b
D 825-90
2482-S
2514-S
2491-S
2493-S
619754
619785
DS 854-85 b
DS 825-67
D 811-75
D 811-75 a
D 811-67
D 811-99
D 851-58
39827
2548-S30
D 961-53
D 961-147
D 961-115
DS 854-73
DS 854-91 a
DS 825-75
DS 854-47
DS 854-47 a
DS 854-93 b
DS 854-93 c
D 811-94
DS 854-94
DS 854-94 a
DS 854-94 b
DS 854-94 c
DS 842-17
DS 842-17 a
DS 842-17 b
DS 842-17 c
2499-S
DS 821-9 f
DS 821-9 g
DS 821-10 b
DS 821-10 c
DM 821-104 b
DM 821-104 c
DS 854-84
DS 854-84 a
DS 854-84 d
DS 854-84 e
DS 854-46
DS 854-46 a
DS 854-82
DS 854-82 a
D 961-75
D 961-75 a
DM 854-83
DM 854-83 a
DS 854-83
DS 854-83 a
D 854-83
D 854-83 a
D 854-83 b
D 854-83 c

NUMBER	DESCRIPTION	No. OFF
D 811-67	Cant rail for roof panel, right-hand.	1
D 811-75	Extension for roof cant rail, left-hand.	1
D 811-75a	Extension for roof cant rail, right-hand.	1
D 811-94	Cant rail for roof panel, front part.	1
D 811-99	Cant rail for roof panel, left-hand.	1
DS 821-9f	Panel for rear quarter (fluted), single plate fixing at the upper part, width of flute 6 mm left-hand. BERLINE.	1
DS 821-9g	Panel for rear quarter (fluted), single plate fixing at the upper part, width of flute 6 mm, right-hand. BERLINE.	1
DS 821-9h	Panel for rear quarter, left-hand. PALLAS.	1
DS 821-9i	Panel for rear quarter, right-hand. PALLAS.	1
DS 821-10b	Panel for rear quarter (plain), without fixing plate at the upper part, for long chrome direction indicator, left-hand. BERLINE. Until February 1958.	1
DS 821-10c	Panel for rear quarter (plain), without fixing plate at the upper part, for long chrome direction indicator, right-hand. BERLINE. Until February 1958.	1
DM 821-104b	Panel for rear quarter, left-hand (plain) single plate fixing at the upper part, for short chrome direction indicator, left-hand. BERLINE. Since February 1958. PRESTIGE. Since June 1959.	1
DM 821-104c	Panel for rear quarter (plain), single plate fixing at the upper part, for short chrome direction indicator, right-hand. BERLINE. Since February 1958. PRESTIGE. Since June 1959.	1
D 825-3b	Roof (aluminium) with securing moulding, without lining, unpainted. Since July 1957. Replaces plastic roof, order in addition: 1-D 825-91a.	1
DS 825-67	Rear sealing strip, rubber, 1,670 mm long.	1
DS 825-75	Plate securing roof on front pillar (R. VI).	2
D 825-90	Washer with flat, 7.5 x 20, securing roof.	17
D 825-91a	Sealing strip, rubber, for aluminium roof, 4,100 mm long.	1
DS 825-91	Sealing strip, rubber, for plastic roof, 4,100 mm long.	1
D 825-92	Screw, raised head countersunk, 7 diameter x 20 long, securing roof (R. VI). Until May 1961.	12
D 825-92a	Screw, round head, slotted, with flat, 7 diameter x 25 long, securing roof. Until May 1961.	5
DS 842-17	*Buffer, rubber, between quarter panel and rear pillar, 12 mm long, left-hand. Until October 1962. Replaced by DS 842-17b.*	1
DS 842-17a	Buffer, rubber, between quarter panel and rear pillar, 12 mm long, right-hand. Until October 1962.	1
DS 842-17b	Buffer, rubber, between quarter panel and rear pillar, 9 mm long, left-hand. Since October 1962.	1
DS 842-17c	Buffer, rubber, between quarter panel and rear pillar, 9 mm long, right-hand. Since October 1962.	1
D 851-58	Washer, 5.5 x 28 x 2 securing quarter panel.	4
DS 854-46	Finisher, upper, for front pillar, left-hand (R. VI). CABRIOLET.	1
DS 854-9	Monogram "D" on rear quarter, left-hand (R. VI). PALLAS.	1
DS 854-9a	Monogram "D" on rear quarter, right-hand (R. VI). PALLAS.	1
DS 954-10	Monogram "S" on rear quarter, left-hand (R. VI). PALLAS.	1
DS 954-10a	Monogram "S" on rear quarter, right-hand (R. VI). PALLAS.	1
DS 854-46	Finisher, upper, for front pillar, left-hand (R. VI). CABRIOLET.	1
DS 854-46a	Finisher, upper, for front pillar, right-hand (R. VI). CABRIOLET.	1
DS 854-47	Finisher, for upper windscreen crossmember, left-hand (R. VI). CABRIOLET.	1
DS 854-47a	Finisher, for upper windscreen crossmember, right-hand (R. VI). CABRIOLET.	1
DS 854-68	Finisher for centre pillar, with trimming, left-hand (R. VI). PALLAS.	1
DS 854-69	Finisher for centre pillar, with trimming, right-hand (R. VI). PALLAS.	1
DS 854-73	Plate securing cover joint on roof moulding.	1
DS 854-82	Finisher, upper for front pillar, left-hand. BERLINE.	1
DS 854-82a	Finisher, upper for front pillar, right-hand. BERLINE.	1
D 854-83	Finisher (fluted) for centre pillar, with hole for parking light, width of flute 6 mm, left-hand. Until August 1961.	1
D 854-83a	Finisher (fluted), for centre pillar, with hole for parking light, width of flute 6 mm, right-hand. Until August 1961.	1
D 854-83b	Finisher (plain), for centre pillar, left-hand. BERLINE. February 1958 - August 1961. PRESTIGE. June 1959 - August 1961.	1

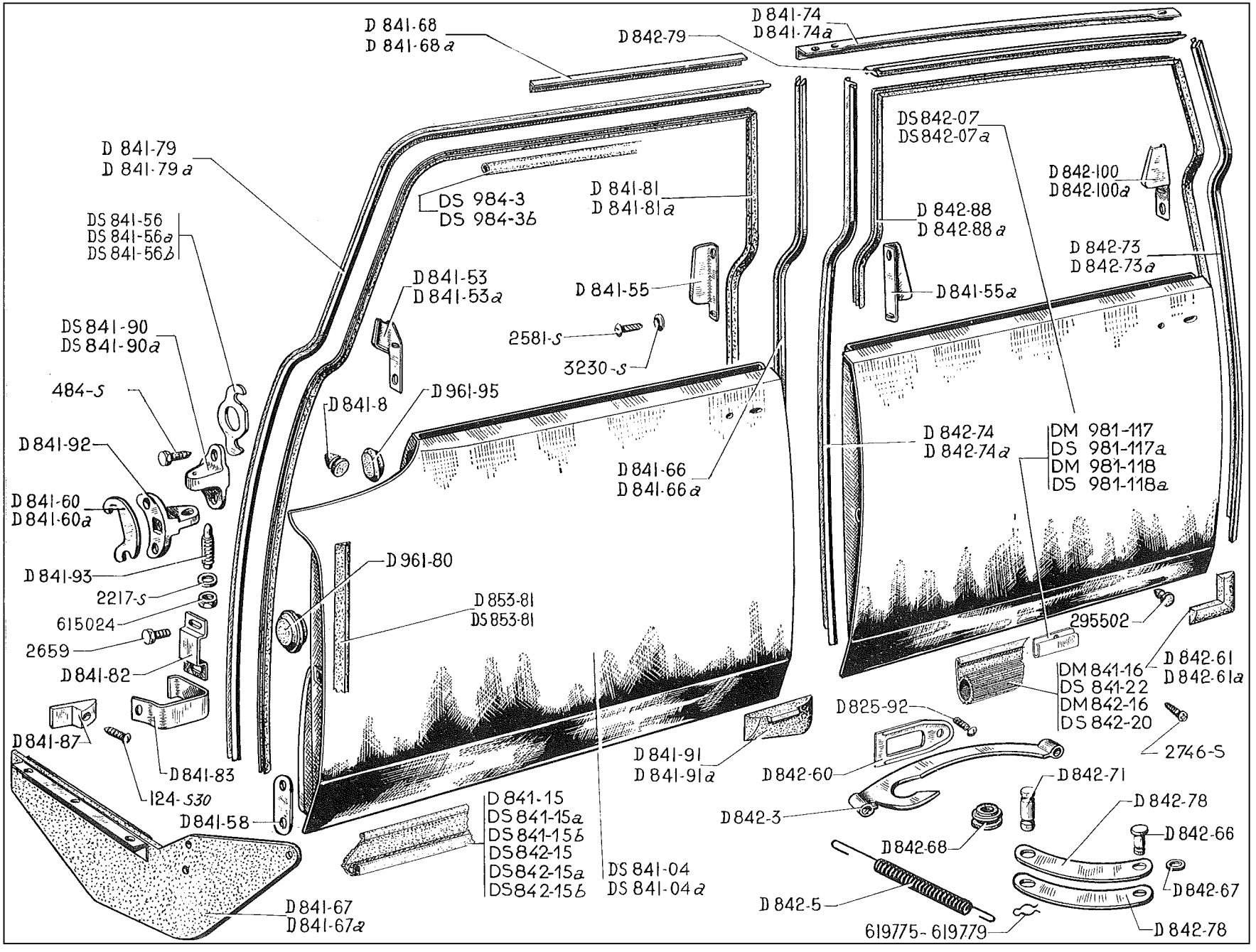
The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
D 854-83c	Finisher (plain), for centre pillar, right-hand. BERLINE. February 1958 - August 1961. PRESTIGE. June 1959 - August 1961.	1
DM 854-83	Finisher (plain) for centre pillar, without hole for parking light, left-hand. Since August 1961.	1
DM 854-83a	Finisher (plain) for centre pillar, without hole for parking light, right-hand. Since August 1961.	1
DS 854-83	Finisher (fluted) for centre pillar, without hole for parking light, width of flute 6 mm, left-hand. U. S. A. (R. VI). All types. Since August 1961.	1
DS 854-83a	Finisher (fluted) for centre pillar, without hole for parking light, width of flute 6 mm, right-hand. U. S. A. (R. VI). All types. Since August 1961.	1
DS 854-84	Finisher, upper for rear pillar, for direction indicator light (plastic) left-hand. Until September 1959.	1
DS 854-84a	Finisher, upper for rear pillar, for direction indicator light (plastic), right-hand. Until September 1959.	1
DS 854-84d	Finisher, upper for rear pillar, left-hand. Since September 1959.	1
DS 854-84e	Finisher, upper for rear pillar, right-hand. Since September 1959.	1
DS 854-85b	Rear finishing moulding for roof, for short chrome direction indicator, length 1.140 m.	1

NUMBER	DESCRIPTION	No. OFF
DS 854-91a	Cover joint for finishing moulding at front of roof.	1
DS 854-93b	Finishing moulding for front of roof, left-hand. BERLINE.	1
DS 854-93c	Finishing moulding for front of roof, right-hand. BERLINE.	1
DS 854-94	Finishing moulding lateral for siderail, for direction indicator light, (short plastic), left-hand. Until September 1959.	1
DS 854-94a	Finishing moulding, lateral for siderail, for direction indicator light, (short plastic) right-hand. Until September 1959.	1
DS 854-94b	Finishing moulding lateral for siderail, for direction indicator light, (short chrome), left-hand. Since February 1958.	1
DS 854-94c	Finishing moulding lateral for siderail, for direction indicator light, (short chrome), right-hand. Since February 1958.	1
D 961-53	Surround (metal), upper, for windscreen.	1
D 961-75	Surround (metal), lateral, for windscreen, left-hand.	1
D 961-75a	Surround (metal), lateral, for windscreen, right-hand.	1
D 961-115	Reinforcement, central, for windscreen surround (exterior part).	1
D 961-147	Reinforcement, central, for windscreen surround (interior part).	1

NUMBER	DESCRIPTION	No. OFF
487-S 30	Screw, hex. head 7 diameter x 25 long, securing roof (R. III). Since May 1961.	12
2.482-S	Washer, 7.5 x 14 for screws securing roof (R. III).	5
2.491-S	Nut, hex., 7 diameter x 100 pitch, locking screws securing roof (R. III).	3
2.493-S	Nut, hex., 7 diameter x 100 pitch locking screws securing roof (R. III).	2
2.499-S	Screw, raised head countersunk 3.52 x 9.5 (R. III) securing: - quarter panel.	4
	- front and centre finisher.	4
2.514-S	Washer, shakeproof, 7.3 x 12 for screws securing roof (R. VI). Until May 1961.	5
2.548-S 30	Screw, round head, 5 x 16.5, for securing quarter panel (R. III).	2
39.827	Washer, 5 x 20 x 2 securing quarter panel (R. IV).	As nec.
619.673	Screw (inox) securing finisher to centre pillar and quarter panel (R. VI). PALLAS.	6
619.754	Clip securing rear finishing strip for roof (plastic) (R. VI).	7
619.785	Clip securing rear finishing strip for roof (aluminium) (R. VI).	7
624.008	Washer for securing monogram on quarter panel (R. VI). PALLAS.	8

The numbers underlined indicate new parts which do not appear on the illustration.


D 841-68
D 841-68 a
D 842-79
D 841-74
D 841-74 a
DS 842-07
DS 842-07 a
D 842-100
D 842-100 a
D 842-88
D 842-88 a
D 842-73
D 842-73 a
D 841-55 a
D 841-79
D 841-79 a
DS 984-3
DS 984-3 b
D 841-81
D 841-81 a
DS 841-56
DS 841-56 a
DS 841-56 b
D 841-53
D 841-53 a
D 841-55
2581-S
3230-S
DS 841-90
DS 841-90 a
484-S
D 841-8
D 961-95
D 841-92
D 842-74
D 842-74 a
DM 981-117
DS 981-117 a
DM 981-118
DS 981-118 a
D 841-66
D 841-66 a
D 841-60
D 841-60 a
D 841-93
D 961-80
2217-S
615024
2659
D 841-82
D 853-81
DS 853-81
295502
D 842-61
D 842-61 a
DM 841-16
DS 841-22
DM 842-16
DS 842-20
2746-S
D 825-92
D 841-87
D 841-83
124-S30
D 841-91
D 841-91 a
D 842-60
D 842-71
D 842-3
D 842-78
D 842-68
D 842-66
D 842-67
D 841-58
D 841-15
DS 841-15 a
DS 841-15 b
DS 842-15
DS 842-15 a
DS 842-15 b
DS 841-04
DS 841-04 a
D 842-5
619775-619779
D 842-78
D 841-67
D 841-67 a

NUMBER	DESCRIPTION	No. OFF
D 825-92	Screw, raised head countersunk, 7 diameter x 20 long, securing plate for door check strap (R. VI).	4
DS 841-04	Front door, left-hand, without lock or window winder or pivot support.	1
DS 841-04a	Front door, right-hand, without lock or window winder or pivot support.	1
D 841-8	Flexible buffer for door opening, length 31.5 mm diameter 30 mm.	2
D 841-15	*Sealing rubber lower for door, 950 mm long. Until October 1963. Replaced by DS 841-15a for left-hand or DS 841-15b for right-hand.*	2
DS 841-15a	Sealing rubber, lower, for front door, 950 mm long, left-hand. Since October 1963.	1
DS 841-15b	Sealing rubber, lower, for front door, 950 mm long right-hand. Since October 1963.	1
DM 841-16	Sealing strip for bottom of front door (R. VI). U.S.A. Until September 1962.	2
DS 841-22	Sealing strip, lower, for front door, 937 mm long (R. VI). Since September 1962.	2
D 841-53	*Plate securing sealing for door entrance, on front pillar, left-hand. Until February 1958. No longer supplied.*	1
D 841-53a	*Plate securing sealing for door entrance, on front pillar, right-hand. Until February 1958. No longer supplied.*	1
D 841-55	*Plate securing front left-hand and rear right-hand sealing strip for door entrance on centre pillar. Until February 1958. No longer supplied.*	2
D 841-55a	*Plate securing front right-hand and rear left-hand sealing strip for door entrance on centre pillar. Until February 1958. No longer supplied.*	2
DS 841-56	Adjusting plate, 66 x 3.5 x 0.5 for pivot screw bracket.	As nec.
DS 841-56a	Adjusting plate, 66 x 3.5 x 1 for pivot screw bracket.	As nec.
DS 841-56b	Adjusting plate, 66 x 3.5 x 1.5 for pivot screw bracket.	As nec.
D 841-58	Plate 26 x 90 securing sealing strip on front pillar, 2 holes 5 mm diameter at 60 mm between centres.	2
D 841-60	Adjusting plate 41 x 63 x 1 for pivot screw bracket.	As nec.
D 841-60a	Adjusting plate 41 x 63 x 2 for pivot screw bracket.	As nec.
D 841-66	Sealing strip for front door entrance, left-hand (for centre pillar).	1
D 841-66a	Sealing strip for front door entrance, right-hand (for centre pillar).	1
D 841-67	Sealing strip, lower, between front door and front wing, left-hand.	1
D 841-67a	Sealing strip, lower, between front door and front wing, right-hand.	1
D 841-68	Reinforcement, upper, for front door entrance, left-hand.	1
D 841-68a	Reinforcement, upper, for front door entrance, right-hand.	1
D 841-74	Reinforcement, upper, for rear door entrance, left-hand.	1
D 841-74a	Reinforcement, upper, for rear door entrance, right-hand.	1
D 841-79	Sealing strip for front door entrance, left-hand (for roof siderail and front pillar).	1
D 841-79a	Sealing strip for front door entrance, right-hand (for roof siderail and front pillar).	1
D 841-81	Sealing strip for front door entrance, left-hand.	1
D 841-81a	Sealing strip for front door entrance, right-hand.	1
D 841-82	Flange securing door stop spring.	2
D 841-83	Door stop spring (open position).	2
DS 841-85	Sealing strip for front door opening and roof siderail, 2,550 mm long (rose grey) (R. VI). PALLAS. Since March 1965.	2
DS 841-85a	Sealing strip for front door opening and roof siderail, 2,550 mm long (black) (R. VI). PALLAS. Since March 1965.	2
DS 841-86	Sealing strip for door opening on centre and rear pillar, 1 m long (rose grey) PALLAS. Since March 1965.	6
D 841-87	Stop for front door, length 46 mm 2 dowels at 36 mm between centres (R. VI).	2
DS 841-90	Support, cupped, upper left-hand and lower right-hand for door hinge pin (50 mm between fixing centres).	4
DS 841-90a	Support, cupped, lower left-hand and upper right-hand for door hinge pin (50 mm between fixing centres).	4
D 841-91	Sealing strip, lower, between front door left-hand and centre pillar.	1
D 841-91a	Sealing strip, lower, between front door right-hand and centre pillar.	1
D 841-92	Support for hinge pin screw, 42 mm between fixing centres.	8
D 841-93	Screw, 9 diameter 45 long for door hinge pin adjustment.	8
DS 842-07	Rear door, left-hand, without lock or window winder or pivot support.	1
DS 842-07a	Rear door, right-hand, without lock, or window winder or pivot support.	1
D 842-3	Check strap for door (195 mm between fixing centres).	2
D 842-5	Spring, compensating, for door check strap, 270 mm long.	4

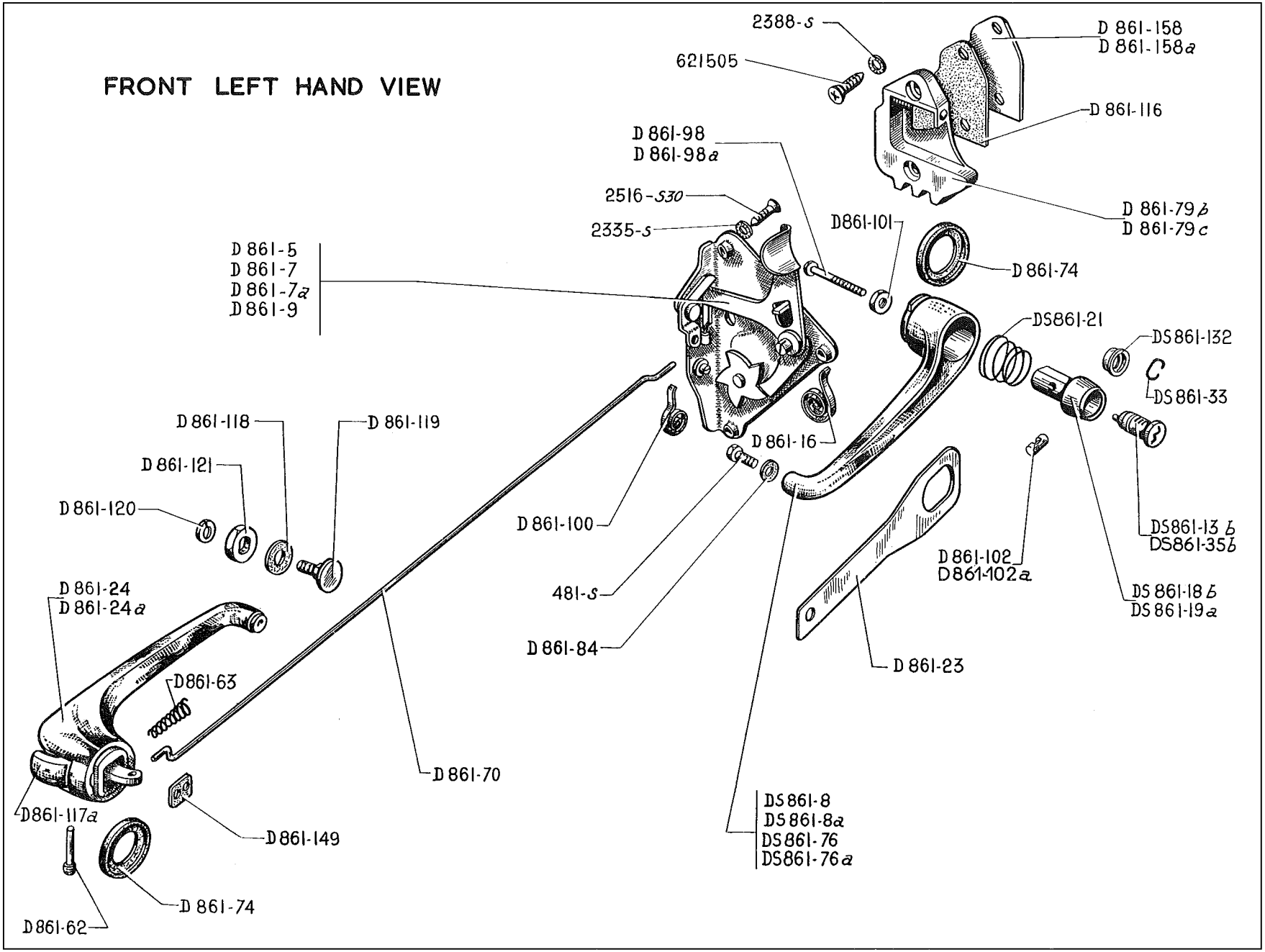
The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
D 842-15	*Sealing strip, rubber, lower for door, 850 mm long. Until October 1963. Replaced by DS 842-15a left-hand side or DS 842-15b right-hand side.*	2
DS 842-15a	Sealing strip, rubber, lower, for rear door, 850 mm long, left-hand. Since October 1963.	1
DS 842-15b	Sealing strip, rubber, lower, for rear door, 850 mm long, right-hand. Since October 1963.	1
DM 842-16	Sealing strip for bottom of rear door (R. VI). U.S.A. Until September 1962.	2
DS 842-20	Sealing strip, lower, for rear door, 821 mm long (R. VI). Since September 1962.	2
D 842-60	Securing plate for passage of check strap on rear door.	2
DS 842-60	Securing plate for passage of check strap on door. PALLAS and CABRIOLET. Since September 1964.	2
D 842-61	Sealing strip, lower, between door and rear pillar, left-hand.	1
D 842-61a	Sealing strip, lower, between door and rear pillar, right-hand.	1
D 842-66	*Pivot pin for door check strap link, 7 mm diameter, length under head 18 mm, 1 groove at 14.5 mm. Until December 1964. Replaced by DS 842-66a.*	2
DS 842-66a	Pivot pin for door check strap link, 7 mm diameter x 22 mm long. Since December 1964.	2
DS 842-66b	Pivot pin for door check strap link, 7 mm diameter length under head 18 mm, 1 groove 14.5 mm. PALLAS and CABRIOLET. Since September 1964.	2
D 842-67	Washer, 7.5 x 15 x 3, for door check strap link.	2
D 842-68	Roller for door check strap (R. VI).	2
D 842-71	Spindle for roller and for attaching door check strap spring, 10 mm diameter, length 37 mm, distance between centres of grooves 20 mm and 28.5 mm.	4
D 842-73	Strip securing seal for rear door entrance, left-hand (for rear pillar).	1
D 842-73a	Strip securing seal for rear door entrance, right-hand (for rear pillar).	1
D 842-74	Strip securing seal for rear door entrance, left-hand (for centre pillar).	1
D 842-74a	Strip securing seal for rear door entrance, right-hand (for centre pillar).	1
D 842-78	Link for door check strap, distance between fixing centres 127.5 mm.	4
DS 842-78	Link for door check strap, distance between fixing centres, 127.5 mm PALLAS and CABRIOLET. Since September 1964.	4
D 842-79	Strip, upper, for sealing strip for rear door entrance (for roof side-rail).	2
D 842-88	Sealing strip for door entrance, left-hand.	1
D 842-88a	Sealing strip for door entrance, right-hand.	1
D 842-100	*Plate retaining strip for door entrance and rear pillar, left-hand. Until February 1958. No longer supplied.*	1
D 842-100a	*Plate retaining strip for door entrance and rear pillar, right-hand. Until February 1958. No longer supplied.*	1
D 853-81	*Rubber seal for door. Until July 1958. Replaced by DS 853-81.*	4
DS 853-81	Rubber sealing strip with wired rubber. Since July 1958.	4
DS 854-48	Shaped central embellisher for front door, 1.10 m long, right-hand. (R. VI). PALLAS.	1
DS 854-48a	Shaped central embellisher for front door, 1.10 m long, right-hand. (R. VI). PALLAS.	1
DS 854-49	Shaped central embellisher for rear door, 0.915 m long, left-hand. (R. VI). PALLAS.	1
DS 854-49a	Shaped central embellisher for rear door, 0.915 m long, right-hand. (R. VI). PALLAS.	1
DS 854-101	Rubber washer, 2 x 12 x 0.6, for securing embellishing strip (R. VI). PALLAS.	10
DS 854-101a	Washer, rubber, 2 x 15 x 3 for securing central embellisher for door (R. VI). PALLAS.	16
DS 854-126	Shaped embellisher, upper, for front door, 0.828 m long (R. VI). PALLAS.	2
DS 854-126a	Shaped embellisher, upper, for rear door, 0.880 m long (R. VI). PALLAS.	2
DS 854-131	Shaped embellisher, lower, for front door, 1.045 m long, left-hand (R. VI). PALLAS.	1
DS 854-131a	Shaped embellisher, lower, for front door, 1.045 m long, right-hand (R. VI). PALLAS.	1
DS 854-132	Shaped embellisher, lower, for rear door, 0.891 m long, left-hand (R. VI). PALLAS.	1
DS 854-132a	Shaped embellisher, lower, for rear door, 0.891 m long, right-hand (R. VI). PALLAS.	1
DS 854-135a	Plate for securing shaped embellisher (R. VI). PALLAS.	4
DS 854-136	Plate for securing shaped embellisher to central pillar. (R. VI). PALLAS.	4
D 961-80	Plug, round, 42 mm for lower hole for adjusting window channel.	8
D 961-95	Plug, oval, 40 mm for upper hole for adjusting window channel.	8

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
DM 981-117	Sealing strip frame for bottom of front door, U. S. A. Until September 1962.	2
DS 981-117a	Sealing strip frame (aluminium), lower, for front door. Since September 1962.	2
DM 981-118	Sealing strip frame for bottom of rear door. U. S. A. Until September 1962.	2
DS 981-118a	Sealing strip frame (aluminium), lower, for rear door. Since September 1962.	2
DS 984-3	Rubber, sealing strip, for door entrance (R. VI). Sold by the metre. Until January 1963.	As nec.
DS 984-3b	Sealing strip for door entrance (R. VI). 2.800 m long. January 1963 - January 1964.	4
DS 984-3c	Sealing strip for door entrance, 2.800 m long (light grey) (R. VI). Since January 1964.	4
124-S 30	Screw, round head, 5 diameter x 12.5 long, securing flexible buffer (R. III).	2
484-S	*Screw, hex. head, 7 diameter x 17.5 long, securing door hinge pin support (R. III). Replaced by 484-S 30.*	32
2.217-S	Plain washer, 9.5 x 16 x 2, for screw adjusting hinge pin (R. III).	8
2219-S	Nut, hex., 3 x 60, for securing shaped portion to door (R. III). PALLAS.	12
2.581-S	Screw, P.K. 3.5 x 10, fixing plate retaining lining on centre pillar (R. VI).	12
2.659	*Screw, hex. head, 5 diameter x 13 long, securing flange for stop spring (R. III). Replaced by 283-S.*	4
2.746-S	Screw, P.K. round head, 4.85 x 16, securing lower lining (R. VI).	8
3.230-S	Washer, cupped, 3.5 mm diameter for screws of plate retaining lining on centre pillar (R. VI).	12
295-502	Rubber stop for closing of door on centre pillar and rear pillar (R. IV).	6
615.024	Nut, hex., 9 diameter x 125 pitch, for screw adjusting hinge pin (R. IV).	8
619.140	Washer, plain, 3.5 x 12 x 1 for securing shaped portion to door (R. IV). PALLAS.	12
619.775	Spring clip securing roller spindle for door check strap, 20 mm long (R. VI).	4
619.779	Spring clip securing pivot in door check strap, 14.5 mm long (R. IV).	2
619.827	Clip for securing lower shaped portion to door (R. VI). PALLAS.	24
622.537	Screw, round head, 7 x 16, for door check strap (R. VI). PALLAS.	4

The numbers underlined indicate new parts which do not appear on the illustration.

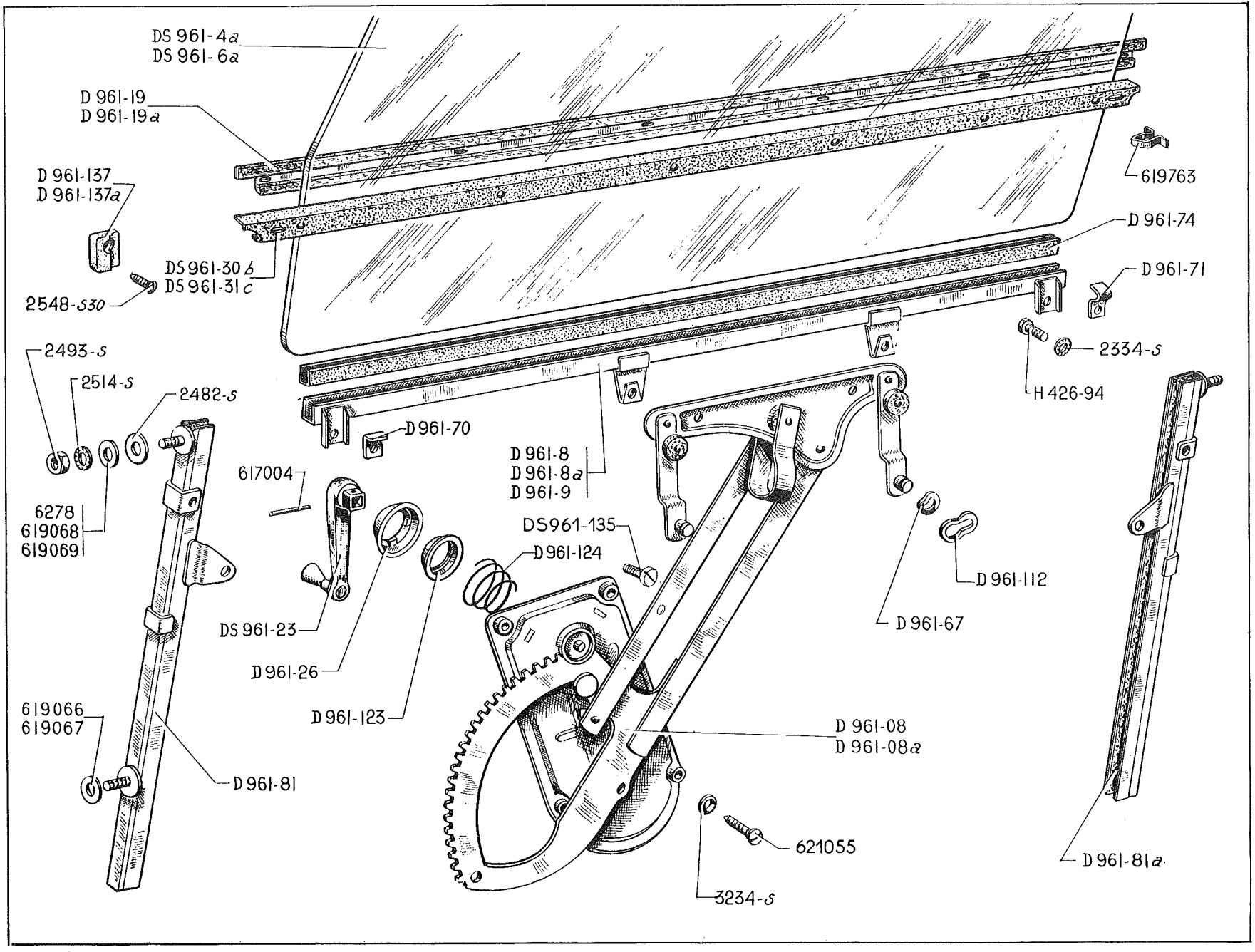

FRONT LEFT HAND VIEW
2388-S
621505
D 861-158
D 861-158a
D 861-116
D 861-98
D 861-98a
2516-S30
2335-S
D 861-79b
D 861-79c
D861-101
D 861-74
D 861-5
D 861-7
D 861-7a
D 861-9
DS861-21
DS 861-132
DS 861-33
D 861-118
D 861-119
D 861-121
D 861-120
D 861-16
D 861-100
481-S
D 861-84
D 861-102
D 861-102a
DS 861-13b
DS 861-35b
DS 861-18b
DS 861-19a
D 861-24
D 861-24a
D861-63
D 861-23
D 861-70
D861-117a
D 861-149
DS 861-8
DS 861-8a
DS 861-76
DS 861-76a
D 861-74
D 861-62

NUMBER	DESCRIPTION	No. OFF
DS 861-04b	Lock barrel for front door and boot. (R. VI). Since April 1963.	1
D 861-5	Lock for front door, right-hand with safety catch (R. VI).	1
DS 861-5	Lock for front door, right-hand with safety catch (R. VI). - PALLAS. - CABRIOLET. Since September 1964.	1
D 861-7	Lock for door with lock catch (R.VI): - front, left-hand. Until May 1956. - rear, left-hand.	 1 1
D 861-7a	Lock for front door, left-hand, with safety catch (R. VI). Since May 1956.	1
DS 861-7	Lock for front door, left-hand, with safety catch (R. VI). PALLAS. CABRIOLET. Since September 1964.	1
DS 861-7a	Lock for rear door, with lock catch (R. VI). PALLAS. CABRIOLET. Since September 1964.	1
DS 861-8	Handle, exterior for rear door, left-hand.	1
DS 861-8a	Handle, exterior for rear door, right-hand.	1
D 861-9	Lock for rear door, right-hand with lock catch (R. VI).	1
DS 861-9	Lock for rear door, right-hand, with lock catch (R. VI). PALLAS. CABRIOLET. Since September 1964.	1
DS 861-13b	Set of 4 lock barrels for front left-hand and right-hand doors, for rear boot door and ignition switch (R. VI). Since April 1963. Replaces previous types; order in addition: 3-DS 861-18b (R. VI), 3-DS 861-132 (R. VI), 3-DS 861-102a (R. VI).	1
D 861-16	Return spring for door lock lever (R. VI).	4
DS 861-18b	Push-button for front door (R. VI). Since April 1963. Replaces previous types; order in addition: 1-DS 861-132 (R. VI), 1-DS 861-35b (R. VI), 1-DS 861-102a (R. VI).	2
DS 861-19a	Push-button for rear doors (R. VI).	2
DS 861-21	Return spring for push-button in door handle.	4
D 861-23	Locking plate securing exterior handle, 178 mm long, one slot 24.5 mm, one hole 7.5 mm diameter.	4
D 861-24	Handle, interior for left-hand door.	2
D 861-24a	Handle, interior for right-hand door.	2
DS 861-33	Circlip for lock barrel (R. VI).	1
DS 861-35b	*Lock barrel for front door and rear boot door (R. VI). Until April 1963. Replaced by DS 861-04b; order in addition: 1-DS 861-18b, 1-DS 861-102a.*	1
D 861-62	Pin for safety catch for interior handle.	4
D 861-63	Return spring for safety lock tongue for interior handle.	4
D 861-70	Connecting rod for remote control, 700 mm long.	4
D 861-74	Washer, rubber, 25 x 42, with shoulder for external and inside handle.	8
DS 861-76	Handle, external (only) for front and rear left-hand doors (R. VI). Since October 1959. Replaces earlier type; order in addition: 1-DS 861-132 (R. VI).	2
DS 861-76a	Handle, external (only), for front and rear right-hand doors (R. VI). Since October 1959. Replaces earlier type; order in addition: 1-DS 861-132 (R. VI).	2
D 861-79b	Striking plate for front and rear left-hand doors, distance between fixing centres 48 mm (3 teeth) (R. VI).	2
D 861-79c	Striking plate for front and rear right-hand doors, distance between fixing centres 48 mm (3 teeth) (R. VI).	2
DS 861-79	Striking plate for front and rear door, left-hand (R. VI). PALLAS. CABRIOLET. Since September 1964.	2
DS 861-79a	Striking plate for front and rear door, right-hand (R. VI). PALLAS. CABRIOLET. Since September 1964.	2
D 861-84	Washer, fibre, 7.5 x 17 x 1, for securing rear of external handle (R. VI).	4
D 861-98	Screw for adjusting push-button of front door handle, length under head 16 mm.	2
D 861-98a	Screw for adjusting push-button of rear door, length under head 51 mm.	2
D 861-100	Spring for locking catch (R. VI).	4
D 861-101	Nut, hex., 5 diameter x 75 pitch, locking adjusting screw for door handle push-button.	4
D 861-102	Locking pin for front door handle (R. VI). Until April 1963.	2
DS 861-102a	Locking pin for handle (R. VI). Since April 1963.	3
D 861-116	Plate for door striking plate on centre and rear pillars, distance between fixing centres 48 mm (R. VI).	4
D 861-117a	Tongue (chrome) for safety catch on interior handle.	4
D 861-118	Washer, fibre, 10.5 x 26 x 1, securing rear of inner handle (R. VI).	4

The numbers underlined indicate new parts which do not appear on the illustration.

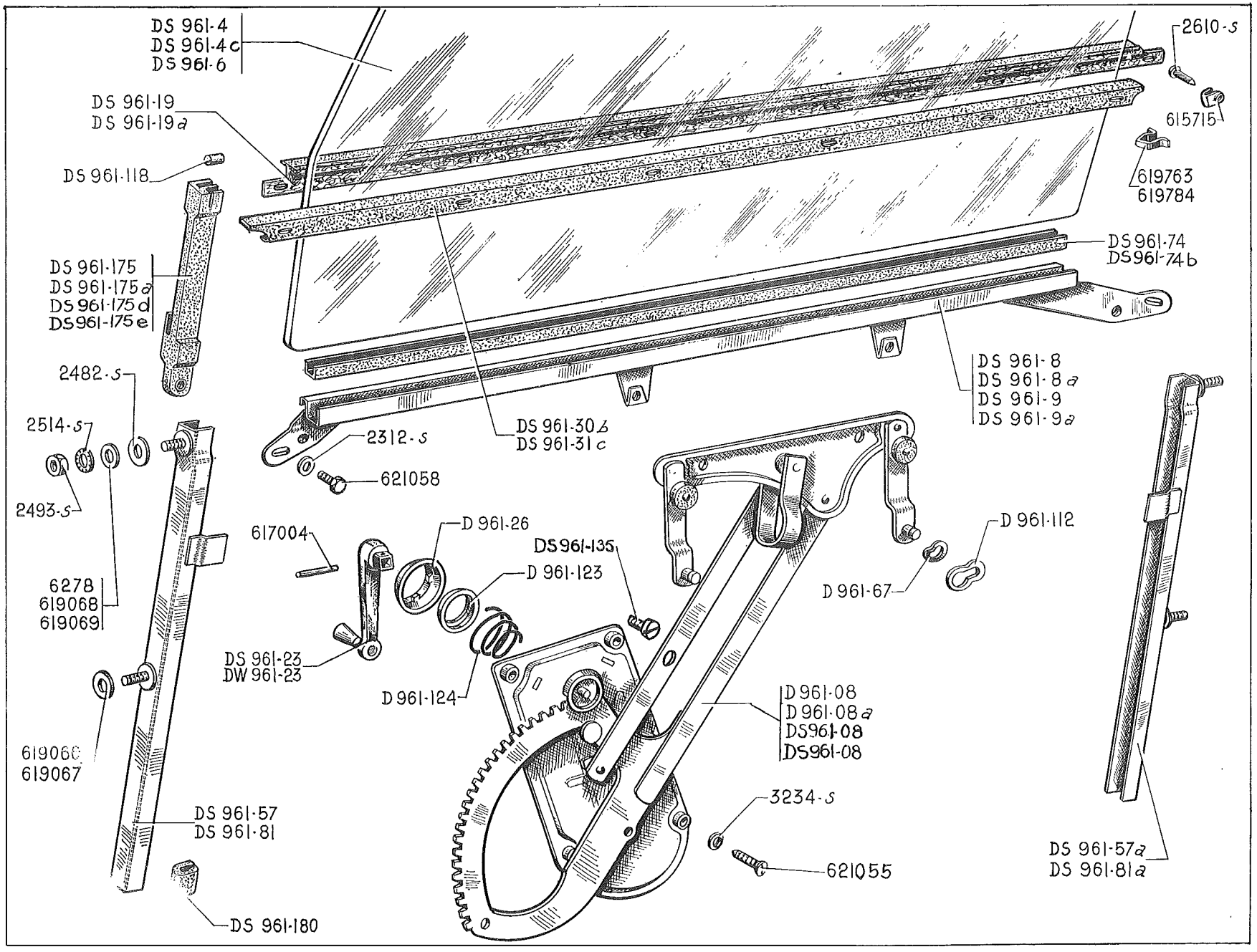
NUMBER	DESCRIPTION	No. OFF
D 861-119	Screw, securing inner handle, 11 mm long, head diameter 24 mm.	4
DS 861-119	Screw, securing inner handle, 14 mm long, head diameter 24 mm. PALLAS. CABRIOLET. Since September 1964.	4
D 861-120	Washer, 6.4 x 15, for screw securing inner door handle (R. VI).	4
D 861-121	Locking collar for inner door handle.	4
DS 861-121	Locking collar for inner door handle. PALLAS. CABRIOLET. Since September 1964.	4
DS 861-132	Cup retaining push-button (R. VI). Since July 1959.	4
D 861-149	Anti-rattle plate, 13 x 18, for connecting rod of remote control.	8
D 861-158	Plate for adjusting striking plate on front and rear doors, 2 mm thick (R. VI).	As nec.
D 861-158a	Plate for adjusting striking plate on front and rear doors, 3 mm thick (R. VI).	As nec.
DS 861-160	Clip for remote control connecting rod for front door lock. Since December 1964.	2
DS 861-174	Bearing for connecting rod for rear door lock. Since December 1964.	2
481-S	Screw, hex. head, 7 diameter x 10 long, securing exterior door handle (R. III).	2
2.335-S	Washer, shakeproof, 5.2 for screw securing handle (R. VI).	12
2.388-S	Washer, shakeproof, 7.2 x 14 x 0.35 securing striking plate (R. VI).	8
2.516-S 30	Screw, raised head, countersunk, 5 x 16 (R. VI), for securing:	
	- the lock	12
	- the connecting rod bearing.	4
618.749	Rivet securing clip holding connecting rod for front door (R. VI). Since December 1964.	2
621.505	Screw, round head, 7 diameter x 24 long, securing door striking plate (R. VI).	8
621.514	Screw, round head, 7 x 24, for securing door striking plate (R. VI). PALLAS.	8

The numbers underlined indicate new parts which do not appear on the illustration.


DS 961-4a
DS 961-6a
D 961-19
D 961-19a
D 961-137
D 961-137a
DS 961-30b
DS 961-31c
2548-S30
2493-S
2514-S
2482-S
6278
619068
619069
619066
619067
D 961-81
D 961-70
617004
DS 961-23
D 961-26
D 961-123
D 961-8
D 961-8a
D 961-9
DS961-135
D 961-124
D 961-08
D 961-08a
621055
3234-S
D 961-67
D 961-112
619763
D 961-74
D 961-71
2334-S
H 426-94
D 961-81a

NUMBER	DESCRIPTION	No. OFF
	ARRANGEMENT- GLASS THICKNESS 6mm. Until May 1957	
D 961-08	*Window winder "Dura" 2 arm for left-hand door (R. VI). Replaced by DS 961-08d.*	2
D 961-08a	Window winder "Dura" 2 arm for right-hand door (R. VI).	2
DS 961-4a	*Glass for front door (R. VI). Replaced by DS 961-4c; order in addition: 1-DS 961-81, DS 961-81a, 1-DS 961-74b, 1-DS 961-175d (R. VI), 1-DS 961-175e (R. VI).*	2
DS 961-6a	*Glass for rear door (R. VI). Replaced by DS 961-6b.*	2
D 961-8	Channel for front door glass, left-hand, 698 mm long.	1
D 961-8a	Channel for front door glass, right-hand, 698 mm long.	1
D 961-9	Channel for rear door glass, 754 mm long.	2
D 961-19	*Sealing strip, inner, for front door glass, 743 mm long (R. VI). No longer supplied.*	2
D 961-19a	*Sealing strip, inner, for rear door glass, 799 mm long (R. VI). No longer supplied.*	2
DS 961-23	Handle for window winder (white knob).	4
D 961-26	Escutcheon for window winder handle, 45 mm diameter.	4
DS 961-30b	Sealing strip, external for front door, 777 mm long.	2
DS 961-31c	Sealing strip, external for rear door, 835 mm long.	2
D 961-67	Flexible washer, 10.9 x 19.02 for window winder (R. VI).	8
D 961-70	Movable stop, 16 x 22, for lift of door glass.	4
D 961-71	Movable stop, 35 x 22, for lift of front door glass.	2
D 961-74	Glazing rubber for door glasses, 754 mm long.	4
D 961-81	*Side runner for glass (front) left-hand and rear right-hand, 397 mm long, 2 welded screws at 280 mm between centres. No longer supplied.*	4
D 961-81a	Side runner for glass (front right-hand and rear left-hand), 397 mm long, 2 welded screws at 280 mm between centres.	4
D 961-112	Lockwasher for window winder on bottom of glass (R. VI).	8
D 961-123	Friction cup for escutcheon of window winder handle, 44 mm diameter.	4
D 961-124	Spring for window winder handle, internal diameter 32 mm and 45 mm.	4
DS 961-135	Adjustable stay for window winder (R. VI).	4
D 961-137	Glass clamp, front left and rear right-hand for doors (R. VI).	4
D 961-137a	*Glass clamp, front right and rear left-hand for doors (R. VI). No longer supplied.*	4
H 426-94	Screw, hex. head, 5 diameter x 75 pitch, securing movable stop.	8
2.334-S	Washer, shakeproof, 5.2 x 9.4, locking screw securing movable stop (R. VI).	4
2.482-S	Plain washer, 7.5 x 14, securing upper part of side runner (R. III).	4
2.493-S	Nut, hex., 7 diameter x 100 pitch, locking side runner (R. III).	8
2.514-S	Washer, shakeproof, 7.3 x 12, securing side runner (R. VI).	8
2.548-S 30	Screw, round head, 5 diameter x 12.5 long, securing glass clamp (R. VI).	8
3.234-S	Washer, cupped, 6 mm diameter securing window winder (R. III).	8
6.278	Washer, 7.5 x 20 x 2, for adjustment of upper part of side runner (R. IV).	As nec.
617.004	Cylindrical pin, 3 x 14, for securing window winder handle (R. IV).	4
619.066	Washer, 7.5 x 30 x 1 for adjustment of lower part of side runner (R. IV).	As nec.
619.067	Washer, 7.5 x 30 x 2, for adjustment of lower part of side runner (R. IV).	As nec.
619.068	Washer, 7.5 x 20 x 0.5 for adjustment of upper part of side runner (R. IV).	As nec.
619.069	Washer, 7.5 x 20 x 1, for adjustment of upper part of side runner	As nec.
619.763	Clip securing sealing strip for door glass (R. VI).	24
621.055	Screw, hex. head, 5 diameter x 11 long, securing window winder	16

350-WINDOW WINDER

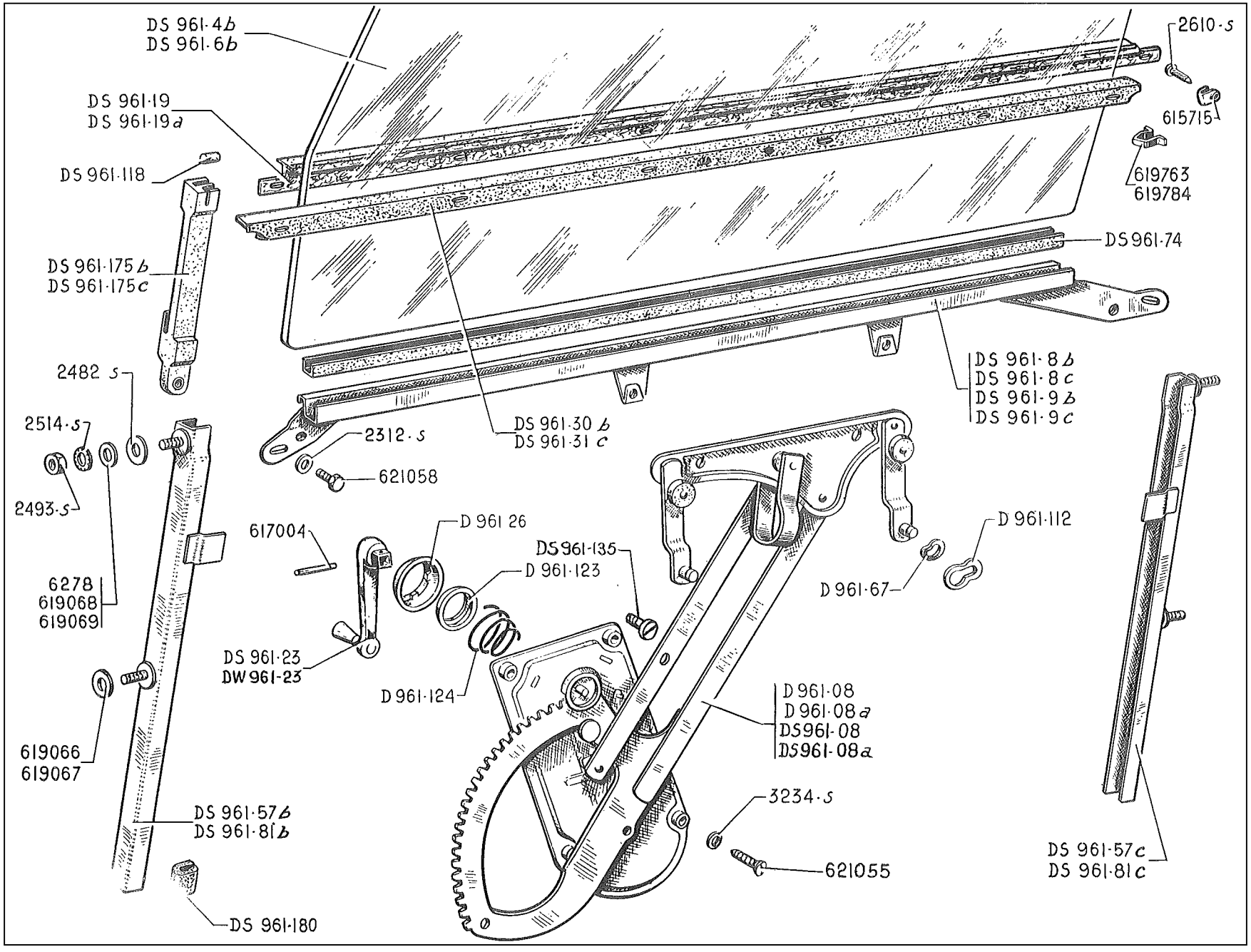


NUMBER	DESCRIPTION	No. OFF
	ARRANGEMENT- **GLASS THICKNESS 4mm.** **Since May 1957**	
D 961-08	*Window winder "Dura" 2 arm left-hand door (R. VI). Replaced by DS 961-08d.*	2
D 961-08a	Window winder "Dura" 2 arm right-hand door (R. VI).	2
DS 961-08	*Window winder "Vachette" 2 arm left-hand door (R. VI). 2nd possibility. Replaced by DS 961-08d*	2
DS 961-08a	*Window winder "Vachette" 2 arm right-hand door (R. VI). 2nd possibility. Replaced by DS 961-08e.*	2
DS 961-4	Glass for front door (R. VI). Until June 1962.	2
DS 961-4c	Glass for front door, 5 mm thick (R. VI). Since June 1962.	2
DS 961-6	Glass for rear door (R. VI).	2
DS 961-8	Channel for front door glass, left-hand 736 mm between fixing centres.	1
DS 961-8a	Channel for front door glass, right-hand 736 mm between fixing centres.	1
DS 961-9	Channel for rear door glass, left-hand 793 mm between fixing centres.	1
DS 961-9a	Channel for rear door glass, right-hand 793 mm between fixing centres.	1
DS 961-19	*Sealing strip, inner, for front door glass, 741 mm long (R. VI). Until April 1965. Replaced by DS 961-19b.*	2
DS 961-19a	*Sealing strip, inner, for rear door glass, 797 mm long (R. VI). Until April 1965. Replaced by DS 961-19c.*	2
DS 961-19b	Sealing strip, inner, for front door glass, 760 mm long (R. VI). Since April 1965.	2
DS 961-19c	Sealing strip, inner, for rear door glass, 810 mm long (R. VI). Since April 1965.	2
DS 961-23	Handle for window winder (white knob). Until August 1961.	4
DS 961-23a	Handle for window winder, chromed, PALLAS, CABRIOLET. Since September 1964.	4
DW 961-23	Handle for window winder (black knob). Since August 1961.	4
D 961-26	Escutcheon for window winder handle, 45 mm diameter.	4
DS 961-26a	Escutcheon for window winder handle, (black)(R. VI). PALLAS, CABRIOLET. Since September 1964.	4
DS 961-30b	Sealing strip, external for front door glass, 777 mm long.	2
DS 961-31c	Sealing strip, external for rear door glass, 835 mm long.	2
DS 961-57	Side runner for glass, 540 mm long, 2 welded screws at 280 mm between centres:	
	- front of rear door, left-hand.	1
	- rear of rear door, right-hand.	1
DS 961-57a	Side runner for glass, 540 mm long, 2 welded screws at 280 mm between centres:	
	- front of rear door, right-hand.	1
	- rear of rear door, left-hand.	1
D 961-67	Flexible washer, 10.9 x 19.02 for window winder (R. VI).	8
DS 961-74	Glazing rubber for door glasses, 737 mm long.	
	Until June 1962.	4
	Since June 1962.	2
DS 961-74b	Glazing rubber for door glasses, 737 mm long, for glass 5 mm thick, white paint mark. Since June 1962.	2
DS 961-81	Side runner for glass, 570 mm long, 2 welded screws at 280 mm between centres:	
	- front of front door, left-hand.	1
	- rear of front door, right-hand.	1
DS 961-81a	Side runner for glass, 570 mm long, 2 welded screws at 280 mm between centres:	
	- front of front door, right-hand.	1
	- rear of front door, left-hand.	1
D 961-112	Lockwasher for window winder (R. VI).	8
DS 961-118	*Rubber packing, 3.5 x 6, for glass slide. Until January 1961. No longer supplied.*	8
D 961-123	Friction cup for escutcheon of window winder handle, 44 mm dia.	4
D 961-124	Spring for window winder handle, internal diameter 32 mm and 45 mm.	4
DS 961-135	Adjustable stop for window winder (R. VI).	4
DS 961-175	Slide for glass (nylon), 158 mm long (R. VI):	
	- front of front and rear doors, left-hand.	2
	- rear of front and rear doors, right-hand.	2
	For front doors, until June 1962.	
DS 961-175a	Slide for glass (nylon), 158 mm long (R. VI):	
	- front of front and rear doors, right-hand.	2
	- rear of front and rear doors, left-hand.	2
	For front doors, until June 1962.	
DS 961-175d	Slide for glass (nylon) for glass, 5 mm thick, for front door, left-hand and rear door, right-hand (R. VI). Since June 1962.	2
DS 961-175e	Slide for glass (nylon) for glass, 5 mm thick, for front door, right-hand and rear door, left-hand. Since June 1962.	2
DS 961-180	Protector, rubber, for side runner for rear door, 30 mm long (R. VI).	4
2.312-S	Washer, 5.5 x 9, securing door glass channel (R. III).	8
2.482-S	Washer, plain, 7.5 x 14, securing upper part of side runner (R. III).	4
2.493-S	Nut, hex., 7 diameter x 100 pitch, locking side runner (R. III).	8
2.514-S	Washer, shakeproof, 7.3 x 12, securing side runner (R. VI).	8
2.610-S	Screw, P.K. 3.5 x 15, securing external sealing strip (R. VI).	8
3.234-S	Washer, cupped, 6 mm diameter securing window winder (R. III).	8
6.278	Washer, 7.5 x 20 x 2, for adjustment of upper part of glass guide (R. IV).	As nec.

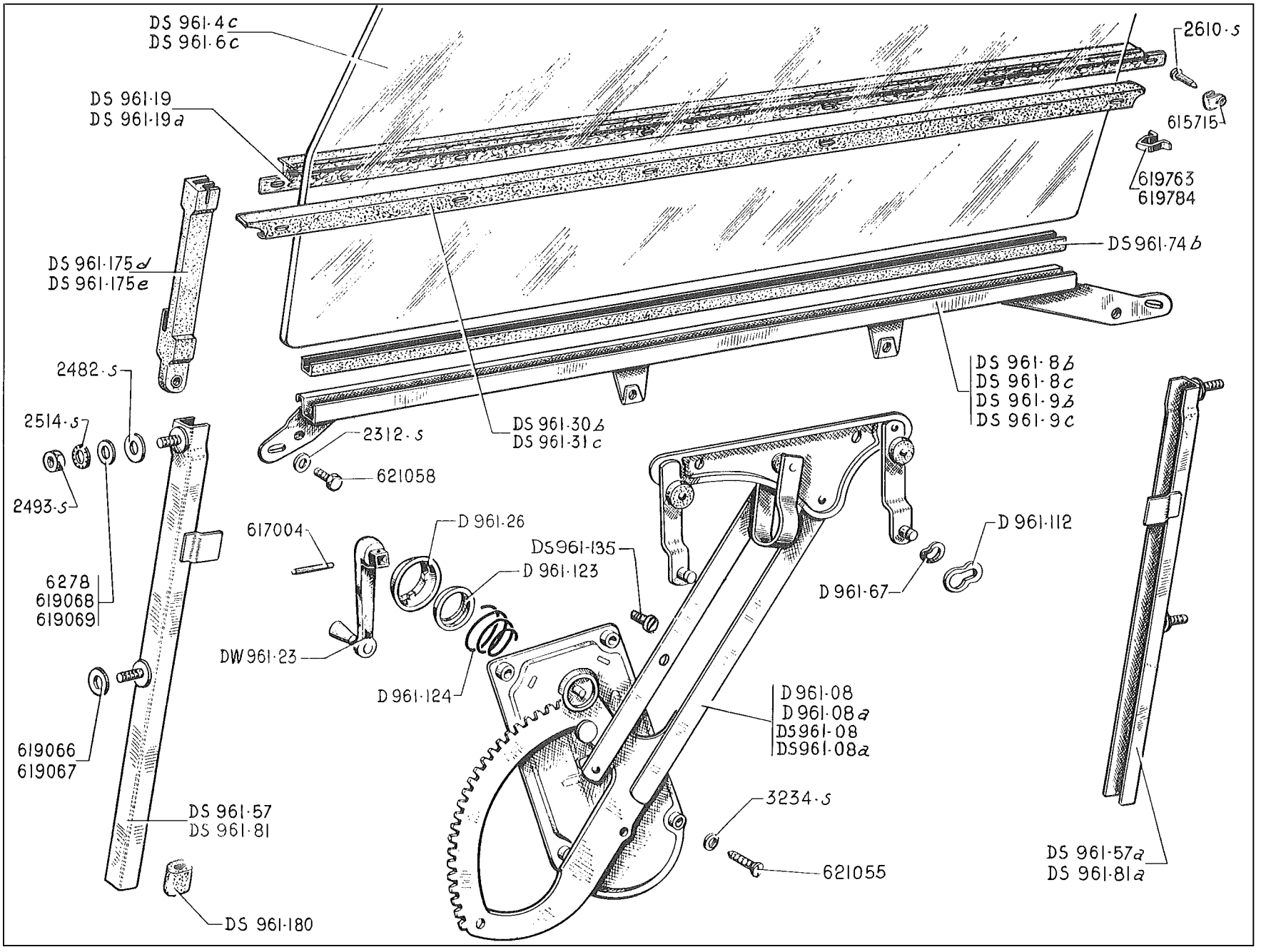
The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
617.004	Cylindrical pin, 3 x 14, securing window winder handle (R. IV)	4
619.066	Washer, 7.5 x 30 x 1 for adjustment of lower part of side runner (R. IV).	As nec.
619.067	Washer, 7.5 x 30 x 2 for adjustment of lower part of side runner (R. IV).	As nec.
619.068	Washer, 7.5 x 20 x 0.5 for adjustment of upper part of side runner (R. IV).	As nec.
619.069	Washer, 7.5 x 20 x 1 for adjustment of upper part of side runner (R. II).	As nec.
615.715	Nut clip for screws securing external sealing strips (R. VI).	8
619.763	Clip securing internal sealing strip for door glass (R. VI).	24
619.784	Clip securing external sealing strip for door glass (R. VI).	24
621.058	Screw, hex. head, 5 diameter x 9 long, securing slide on channel for door glass (R. IV).	8
621.055	Screw, hex. head, 5 diameter x 11 long, securing window winder (R. I).	16

354-WINDOW WINDER (U.S.A.)



NUMBER	DESCRIPTION	No. OFF
	FOR GLASS. Thickness 6 mm. UNTIL DECEMBER 1961	
D 961-08	*Winder winder "DURA" 2 arm for left-hand door (R. VI). Replaced by DS 961-08d.*	2
D 961-08a	Window winder "DURA" 2 arm for right-hand door (R. VI).	2
DS 961-08	*Window winder "VACHETTE" 2 arm for left-hand door (R. VI). 2nd possibility. Replaced by DS 961-08d.*	2
DS 961-08a	*Window winder "VACHETTE" 2 arm for right-hand door (R. VI). 2nd possibility. Replaced by DS 961-08e.*	2
DS 961-4b	*Glass for front door (R. VI). Replaced by DS 961-4c (R. VI); order in addition: 1-DS 961-81, 1-DS 961-81a, 1-DS 961-74b, 1-DS 961-175d (R. VI), 1-DS 961-175e (R. VI).*	2
DS 961-6b	*Glass for rear door (R. VI). Replaced by DS 961-6c; order in addition 1-DS 961-74b, 1-DS 961-57, 1-DS 961-57a, 1-DS 961-175d (R. VI), 1-DS 961-175e (R. VI).*	2
DS 961-8b	*Channel for front door glass, left-hand, 736 mm between fixing centres. Replaced by DS 961-8.*	1
DS 961-8c	Channel for front door glass, right-hand, 736 mm between fixing centres.	1
DS 961-9b	*Channel for rear door glass, left-hand. Replaced by DS 961-9.*	1
DS 961-9c	*Channel for rear door glass, right-hand. Replaced by DS 961-9a.*	1
DS 961-19	*Sealing strip, inner for front door glass 741 mm long (R. VI). Replaced by DS 961-19b.*	2
DS 961-19a	*Sealing strip, inner for rear door glass 797 mm long (R. VI). Replaced by DS 961-19c.*	2
DS 961-23	Handle for window winder (white knob). Until August 1961.	4
DW 961-23	Handle for window winder (black knob). Since August 1961.	4
D 961-26	Escutcheon for window winder handle, 45 mm diameter.	4
DS 961-30b	Sealing strip, external for front door glass, 777 mm long.	2
DS 961-31c	Sealing strip, external for rear door glass, 835 mm long.	2
DS 961-57b	Side runner for glass, 540 mm long 2 welded screws at 280 mm between centres:	
	- front of rear door, left-hand.	1
	- rear of rear door, right-hand.	1
DS 961-57c	Side runner for glass, 540 mm long, 2 welded screws at 280 mm between centres:	
	- front of rear door, right-hand.	1
	- rear of rear door, left-hand.	1
D 961-67	Flexible washer 102.9 x 19.0 for window winder (R. VI).	8
DS 961-74	Glazing rubber for door glasses, 737 mm long, external diameter 8 mm, internal diameter 4 mm.	4
DS 961-81b	Side runner for glass, 570 mm long 2 welded screws at 280 mm between centres:	
	- front of front door, left-hand.	1
	- rear of front door, right-hand.	1
DS 961-81c	Side runner for glass, 570 mm long 2 welded screws at 280 mm between centres:	
	- front of front door, right-hand.	1
	- rear of front door, left-hand.	1
D 961-112	Lockwasher for window winder on bottom of glass (R. VI).	8
DS 961-118	*Rubber packing, 3.5 x 6, for glass slide. Until January 1961. No longer supplied.*	8
D 961-123	Friction cup for escutcheon of window winder handle, 21 x 44 x 5.3.	4
D 961-124	Spring for window winder handle, internal diameter 32 mm and 45 mm.	4
DS 961-135	Adjustable stop for window winder (R. VI).	4
DS 961-175b	Slide for glass (nylon), 158 mm long (R. VI):	
	- front of front and rear door, left-hand.	2
	- rear of front and rear door, right-hand.	2
DS 961-175c	Slide for glass (nylon), 158 mm long (R. VI):	
	- front of front and rear door, right-hand.	2
	- rear of front and rear door, left-hand.	2
DS 961-180	Protector, rubber for side runner for rear door glass, 30 mm long (R. VI).	4
2.312-S	Washer, 5.5 x 9 securing door glass channel (R. III).	8
2.482-S	Washer, plain 7.5 x 14 securing upper part of side runner (R. III).	4
2.493-S	Nut, hex., 7 diameter 100 pitch locking side runner (R. III).	8
2.514-S	Washer, shakeproof 7.3 x 12 securing side runner (R. VI).	8
2.610-S	Screw, P.K. 3.5 x 15 securing external sealing strip (R. VI).	8
3.234-S	Washer, cupped 6 mm diameter securing window winder (R. III).	8
6.278	Washer, 7.5 x 20 x 2, for adjustment of upper part of glass guide (R. IV).	As nec.
615.715	Nut clips for screw securing external sealing strips (R. VI).	8
617.004	Cylindrical pin 3 x 14 securing window winder handle (R. IV).	4
619.066	Washer, 7.5 x 30 x 1, for adjustment of lower part of side runner (R. IV).	As nec.
619.067	Washer, 7.5 x 30 x 2, for adjustment of lower part of side runner (R. IV).	As nec.
619.068	Washer, 7.5 x 20 x 0.5, for adjustment of upper part of side runner (R. IV).	As nec.
619.069	Washer, 7.5 x 20 x 1, for adjustment of upper part of side runner (R. II).	As nec.
619.763	Clip securing internal sealing strip for door glass (R. VI).	24
619.784	Clip securing external sealing strip for door glass (R. VI).	24
621.055	Screw, hex. head, 5 diameter x 11 long, securing window winder (R. I).	16
621.058	Screw, hex. head, 5 diameter x 9 long, securing slide on channel for door glass (R. IV).	8


DS 961-4c
DS 961-6c
DS 961-19
DS 961-19a
DS 961-175d
DS 961-175e
2482-s
2514-s
2493-s
6278
619068
619069
619066
619067
DS 961-57
DS 961-81
DS 961-180
2312-s
621058
DS 961-30b
DS 961-31c
617004
D 961-26
D 961-123
DW 961-23
D 961-124
DS961-135
D 961-112
D 961-67
D 961-08
D 961-08a
DS961-08
DS961-08a
3234-s
621055
2610-s
615715
619763
619784
DS 961-74b
DS 961-8b
DS 961-8c
DS 961-9b
DS 961-9c
DS 961-57a
DS 961-81a

NUMBER	DESCRIPTION	No. OFF
	FOR GLASS. Thickness 5 mm. SINCE DECEMBER 1961	
D 961-08	*Window winder "DURA" 2 arm for left-hand door (R. VI). Replaced by DS 961-08d.*	2
D 961-08a	Window winder "DURA" 2 arm for right-hand door (R. VI).	2
DS 961-08	*Window winder "VACHETTE" 2 arm for left-hand door (R. VI). 2nd possibility. Replaced by DS 961-08d.*	2
DS 961-08a	*Window winder "VACHETTE" 2 arm for right-hand door (R. VI). 2nd possibility. Replaced by DS 961-08e.*	2
DS 961-4c	Glass for front door (R. VI).	2
DS 961-6c	Glass for rear door (R. VI).	2
DS 961-8b	*Channel for front door glass, left-hand, 736 mm between fixing centres. Replaced by DS 961-8.*	1
DS 961-8c	Channel for front door glass, right-hand, 736 mm between fixing centres.	1
DS 961-9b	*Channel for rear door glass, left-hand. Replaced by DS 961-9.*	1
DS 961-9c	*Channel for rear door glass, right-hand. Replaced by DS 961-9a.*	1
DS 961-19	*Sealing strip, inner, for front door glass, 741 mm (R. VI). Until April 1965. Replaced by DS 961-19b.*	2
DS 961-19a	*Sealing strip, inner, for rear door glass, 797 mm (R. VI). Until April 1965. Replaced by DS 961-19c.*	2
DS 961-19b	Sealing strip, inner, for front door glass, 760 mm long (R. VI). Since April 1965.	2
DS 961-19c	Sealing strip, inner, for rear door glass, 810 mm long (R. VI). Since April 1965.	2
DS 961-23a	Window winder handle, chromed, PALLAS. CABRIOLET. Since September 1964.	4
DW 961-23	Handle for window winder (black knob).	4
D 961-26	Escutcheon for window winder handle 45 mm diameter.	4
DS 961-26a	Escutcheon for window winder handle (black) (R. VI). PALLAS. CABRIOLET. Since September 1964.	4
DS 961-30b	Sealing strip, external for front door glass, 777 mm long.	2
DS 961-31c	Sealing strip, external for rear door glass, 835 mm long.	2
DS 961-57	Side runner for glass 540 mm long, 2 welded screws at 280 mm between centres: front of rear door, left-hand	1
	- rear of rear door, right-hand.	1
DS 961-57a	Side runner for glass 540 mm long 2 welded screws at 280 mm between centres:	
	- front of rear door, right-hand.	1
	- rear of rear door, left-hand.	1
D 961-67	Flexible washer 10.9 x 19.02 for window winder (R. VI).	8
DS 961-74b	Glazing rubber for door glasses 737 mm long (white paint mark).	4
DS 961-81	Side runner for glass, 570 mm long 2 welded screws at 280 mm between centres:	
	- front of front door, left-hand.	1
	- rear of front door, right-hand.	1
DS 961-81a	Side runner for glass, 570 mm long, 2 welded screws at 280 mm between centres:	
	- front of front door, right-hand.	1
	- rear of front door, left-hand.	1
D 961-112	Lockwasher for window winder on bottom of glass (R. VI).	8
D 961-123	Friction cup for escutcheon of window winder handle 21 x 44 x 5.3.	4
D 961-124	Spring for window winder handle, internal diameter 32 mm and 45 mm.	4
DS 961-135	Adjustable stop for window winder (R. VI).	4
DS 961-175d	Slide for glass (nylon) 158 mm long (R. VI):	
	- front of front and rear door, left-hand.	2
	- rear of front and rear door, right-hand.	2
DS 961-175e	Slide for glass (nylon) 158 mm long (R. VI).	
	- front of front and rear door, right-hand.	2
	- rear of front and rear door, left-hand.	2
DS 961-180	Protector, rubber, for side runner for rear door glass, 30 mm long (R. VI).	4
2.312-S	Washer 5.5 x 9 securing door glass channel (R. III).	8
2.482-S	Washer, plain, 7.5 x 14, securing upper part of side runner (R. III).	4
2.493-S	Nut, hex., 7 diameter x 100 pitch, locking side runner (R. III).	8
2.514-S	Washer, shakeproof, 7.3 x 12, securing side runner (R. VI).	8
2.610-S	Screw, P.K. 3.5 x 15, securing external sealing strip (R. VI).	8
3.234-S	Washer, cupped 6 mm diameter securing window winder (R. III).	8
6.278	Washer, 7.5 x 20 x 2, for adjustment of upper part of glass guide (R. IV).	As nec.
615.715	Nut clips for screws securing external sealing strips (R. VI).	8
617.004	Cylindrical pin, 3 x 14, securing window winder handle (R. IV).	4
619.066	Washer, 7.5 x 30 x 1 for adjustment of lower part of side runner (R. IV).	As nec.
619.067	Washer, 7.5 x 30 x 2, for adjustment of lower part of side runner (R. IV).	As nec.
619.068	Washer, 7.5 x 20 x 0.5, for adjustment of upper part of side runner (R. IV).	As nec.
619.069	Washer, 7.5 x 20 x 1, for adjustment of upper part of side runner (R. II).	As nec.
619.763	Clip securing internal sealing strip for door glass (R. VI).	24
619.784	Clip securing external sealing strip for door glass (R. VI).	24
621.055	Screw, hex. head, 5 diameter x 11 long, securing window winder (R. I).	16
621.058	Screw, hex. head, 5 diameter x 9 long, securing channel for door glass (R. IV).	8

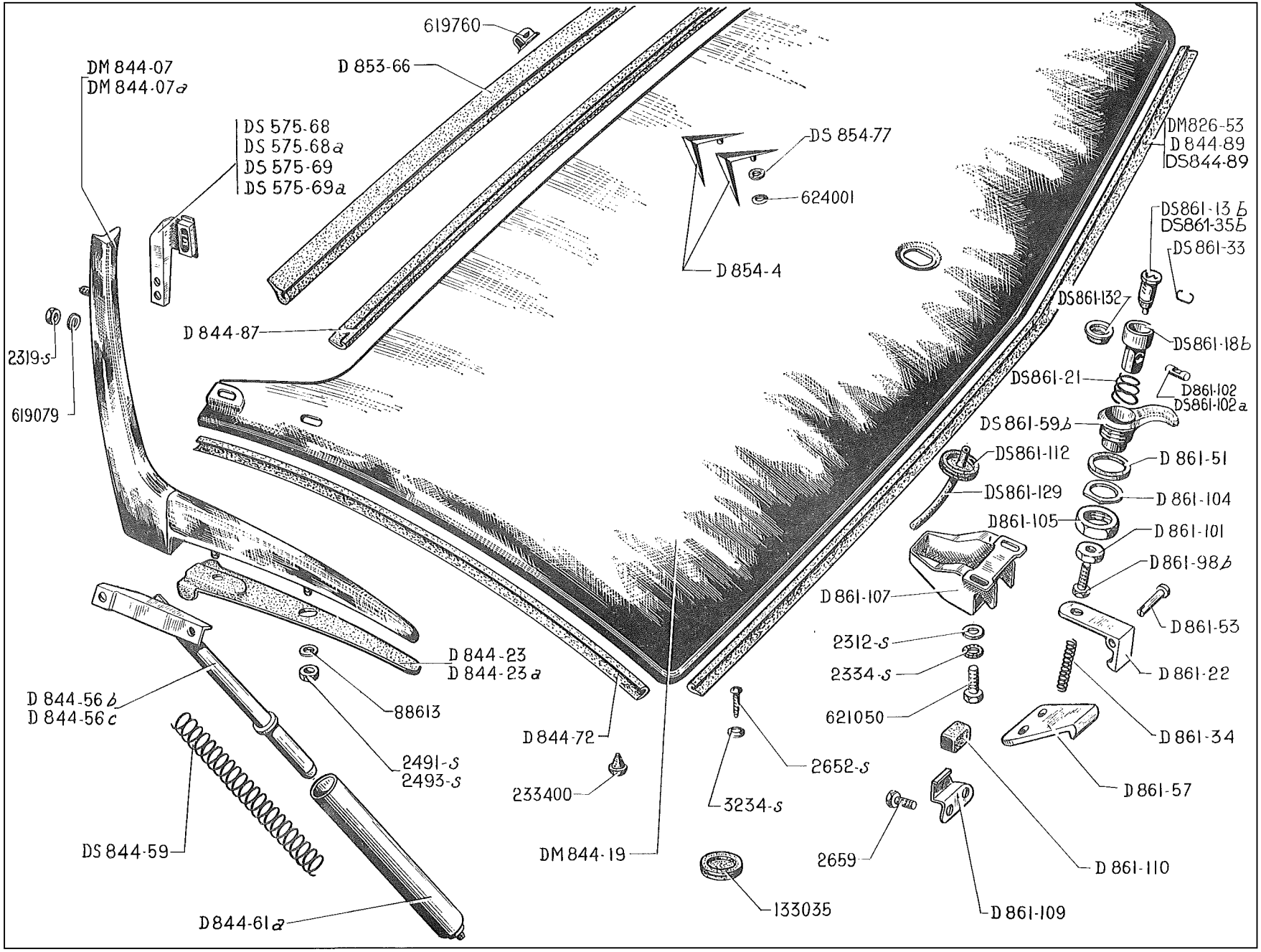
The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
	SPECIAL PARTS CABRIOLET	
DS 961-79	Door glass channel, 785 mm long, left-hand (R. VI).	1
DS 961-79a	Door glass channel, 785 mm long, right hand (R. VI).	1
DS 961-30c	Sealing strip, outer for glass 888 mm long, left-hand (R. VI).	1
DS 961-30d	Sealing strip, outer for glass, 888 mm long, right-hand (R. VI).	1
DS 961-48	Sealing strip, inner for glass, left hand (R. VI).	1
DS 961-48a	Sealing strip, inner for glass, right hand (R. VI).	1
DS 961-4d	Glass for door, 6 mm thick (R. VI). Until June 1962.	2
DS 961-4f	Glass for door, 5 mm thick. Since June 1962.	2

NUMBER	DESCRIPTION	No. OFF
	SPECIAL PARTS PRESTIGE	
D 826-94	Frame for partition with sliding glass and lining (R. VI).	1
D 854-56	Rod securing moquette on centre pillar (R. VI).	2
D 854-57	Rod securing moquette on centre pillar (R. VI).	2
D 853-105	Beading, upper, rear, for partition (R. VI).	1
D 853-106	Beading, upper, front, for partition (R. VI).	1
D 961-49	Glass channel for partition (R. VI).	1
D 961-113	Guide slide for glass (R. VI).	2
D 826-52	Nut "Champion" securing frame (R. VI).	As nec.
D 944-98	Escutcheon, lower, for handle mounting (R. VI).	2
D 944-99	Escutcheon, upper, for handle mounting (R. VI).	2
D 961-100	Escutcheon for handle (R. VI).	1
D 961-48	Wiper for glass (R. VI).	1
D 853-63	Surround for partition (not trimmed) (R. VI).	1
D 854-81	Ventilation grille, rear (R. VI).	2
D 853-56	Lining, lower, rear, for centre pillar with nozzle, left-hand (R. VI).	1
D 853-59	Lining, lower, rear, for centre pillar with nozzle, right-hand (R. VI).	1
D 853-60	Lining, upper, rear, for centre pillar, left-hand (R. VI).	1
D 853-62	Lining, upper, rear, for centre pillar, right-hand (R. VI).	1
D 853-107	Lining, front, for centre pillar, left-hand (R. VI).	1
D 853-108	Lining, front, for centre pillar, right-hand (R. VI).	1
D 961-2	Glass for partition (R. VI).	1
D 961-016	Window winder for partition (R. VI).	1
D 961-36	Handle for partition window winder (R. VI).	1
D 853-110	Panel, rear, for partition, moquette trimmed (R. VI).	1
D 944-1	Handle mounting, trimmed, left-hand (R. VI).	1
D 944-1a	Handle mounting, trimmed, right-hand (R. VI).	1
D 854-95	Sealing moulding for front door (R. VI).	2
D 854-96	Sealing moulding for rear door (R. VI).	2
D 961-179	Spring for escutcheon (R. VI).	1
D 961-83	Slide for glass (R. VI).	1
D 813-92	Centre crossmember for partition (with leathercloth and glass wiper) (R. VI).	1
D 813-96	Crossmember, lower, for frame (with felt buffers) (R. VI).	1

NUMBER	DESCRIPTION	No. OFF
	SPECIAL PARTS CABRIOLET	
DS 854-31	Tread plate (inox), left-hand (R. VI).	1
DS 854-31a	Tread plate (inox), right-hand (R. VI).	1
DS 841-11	Hinge, lower, for door, left-hand (R. VI).	1
DS 841-11a	Hinge, lower for door, right-hand (R. VI).	1
DS 841-67	Sealing rubber, for door on rear pillar, left-hand.	1
DS 841-67a	Sealing rubber, for door on rear pillar, right-hand.	1
DS 841-91	Sealing rubber, for door on front pillar, left-hand.	1
DS 841-91a	Sealing rubber, for door on front pillar, right-hand.	1
DS 961-41	Sealing rubber, on bonnet swan neck, left-hand (R. VI).	1
DS 961-41a	Sealing rubber, on bonnet swan neck, right-hand (R. VI).	1
DS 854-34	Lining for bottom of door (fluted aluminium), left-hand (R. VI).	1
DS 854-34a	Lining for bottom of door (fluted aluminium), right-hand (R. VI).	1
DS 981-49	Lining for door entrance (R. VI).	2
DS 841-13	Door, only, left-hand (R. VI).	1
DS 841-13a	Door, only, right-hand (R. VI).	1
DS 841-68	Sealing moulding for door (R. VI).	2
DS 854-30	Finisher for tread plate (R. VI).	2
DS 854-33	Interior upper moulding for door (R. VI).	4
DS 854-40b	Upper moulding with clips between door and bonnet, left-hand (R. VI).	1
DS 854-40c	Upper moulding with clips between door and bonnet, right-hand (R.VI)	1
DS 854-41b	Embellisher for bottom of body with clips, left-hand (R. VI).	1
DS 854-41c	Embellisher for bottom of body with clips, right-hand (R. VI).	1
DS 854-44b	Emebllisher with clips on angle of door, left-hand (R. VI).	1
DS 854-44c	Embellisher with clips on angle of door, right-hand (R. VI).	1
DS 854-32	Finishing panel for siderail (fluted aluminium), left-hand (R. VI).	1
DS 854-32a	Finishing panel for siderail (fluted aluminium), right-hand (R. VI).	1
	PRESTIGE	
D 854-95	Sealing moulding for front door (R. VI).	2
D 854-96	Sealing moulding for rear door (R. VI).	2

NUMBER	DESCRIPTION	No. OFF
	WINDSCREEN	
DS 565-117	Rubber stop for wiper arm on central pressure pad. Until June 1956.	2
DS 565-117a	Rubber stop for wiper arm on lower windscreen surround. June 1956 - September 1964.	4
DM 961-17	Sealing strip, lower. Until August 1961.	1
DW 961-17	Sealing strip, lower. Since August 1961.	1
D 961-98	*Rubber glazing strip, upper, 2.160 m (R. VI). Until September 1964. Replaced by DS 961-98.*	1
DS 961-98	Rubber glazing strip, upper, for windscreen, 2.160 m long. PALLAS. Since September 1964.	1
DS 961-146	Rubber glazing strip, lower, 1.550 m long. Until September 1964.	1
DS 961-146b	Rubber glazing strip, lower, with notch 125 mm. Since September 1964.	1
DS 961-146c	Rubber glazing strip, lower, without notch for repairs.	1
DS 961-161b	Surround, lower for glass, with central fixing plate. Until September 1964.	1
DS 961-161c	Surround, lower, for windscreen glass, without stop for windscreen wiper. Since September 1964.	1
2.491-S	Nut, hex., 7 diameter x 100 pitch, for adjustment of glass support (R. III). Until June 1956.	2
D 961-3a	*Windscreen glass "TRIPLEX" (R. VI). U.S.A. L.H. steering. Replaced by DS 961-3f. Order in addition 1-DS 961-98.*	1
DS 961-3a	Windscreen glass only, "LUXRIT". Since June 1959. L.H. steering. Replaces earlier types; order in addition: 1-DS 961-146c, 1-DS 961-161b, 1-DS 961-189a.	1
DS 961-3c	Windscreen glass only "LUXRIT". R.H. steering.	1
DS 961-3f	Windscreen glass only, "TRIPLEX" PALLAS. Since September 1964.	1
DS 961-136	Rubber for pressure pad. Until June 1956.	1
DS 961-56	Pressure pad, lateral, 50 mm long, 17.5 mm wide, 36 mm high. Since September 1956.	2
D 961-63	*Reinforcement securing pressure pad, 62 mm long, 60 mm wide. Until June 1956. No longer supplied.*	1
DS 961-189	*Reinforcement central for windscreen surround on scuttle dome. November 1957 - September 1964. Replaced by DS 961-189a.*	1
DS 961-189a	Central reinforcement for windscreen surround on scuttle dome. Since September 1964.	1
2.312-S	Washer, 5.5 x 9, securing pressure pad on scuttle dome (R. III).	2
DS 961-59	Lateral support, adjustable, left-hand. Until September 1956.	1
DS 961-59a	*Lateral support, adjustable, right-hand. June 1956 - September 1956. No longer supplied.*	1
125-S	Screw, round head, 5 diameter x 15 long, securing pressure pad on scuttle dome (R. III).	2
485-S 30	Screw, hex. head, 7 diameter x 20 long, securing lateral adjustable support. June 1956 - September 1956.	4
	REAR WINDOW THICKNESS 6mm. Until May 1957	
	Note - Parts which do not appear in the text below are no longer supplied.	
D 961-27	Sealing rubber, upper for window glass, 1.750 m long.	1
DS 961-134	Rubber for pressure pad.	2
DS 961-151	Rubber for central pressure pad.	1
D 961-133	Pressure pad, left-hand.	1
D 961-133a	Pressure pad, right-hand.	1
D 961-150	Pressure pad, central.	1
D 825-92	Screw, round head, 7 diameter x 20 long, securing pressure pad (R. VI).	2
	REAR WINDOW THICKNESS 4mm. Since March 1957	
D 961-27	Sealing rubber, upper for window glass, 1.750 m long.	1
DS 961-29	Sealing rubber, lower for window glass, 1.760 m long.	1
DS 961-134	Rubber for pressure pad, 51 x 57 x 41.	2
DS 961-151	Rubber for central pressure pad 60 x 25. Until January 1963.	1
DS 961-7d	Glass for rear window "Securit" 4 mm thick (R. VI).	1
DS 961-7e	Glass for rear window "Securit" 5 mm thick (R. VI). U.S.A.	1
D 961-133	Pressure pad, left-hand. Since January 1963.	1
D 961-133a	Pressure pad, right-hand. Since January 1963.	1
DS 961-133	Pressure pad, left-hand. Until January 1963.	1
DS 961-133a	Pressure pad, right-hand. Until January 1963.	1
DS 961-150	Pressure pad, central. Until January 1963.	1
DS 961-163	Pressure pad, lateral (R. VI). Until January 1963.	2
DS 961-185	Washer, fibre, 7.2 x 15 x 1.5, for screw securing central pressure pad (R. VI). Until January 1963.	1
DS 961-184	Screw, hex. head, 7 diameter x 7 long, securing central pressure pad. Until January 1963.	1


619760
D 853-66
DM 844-07
DM 844-07a
DS 575-68
DS 575-68a
DS 575-69
DS 575-69a
DS 854-77
624001
D 854-4
DM826-53
D 844-89
DS844-89
DS861-13 b
DS861-35b
DS 861-33
DS861-132
DS861-18b
DS861-21
D861-102
DS861-102a
DS 861-59b
DS861-112
D 861-51
DS861-129
D 861-104
D861-105
D 861-101
D 861-98b
D 861-107
D 861-53
2312-S
2334-S
D 861-22
621050
D 861-34
D 861-57
D 861-110
D 861-109
2659
133035
2652-S
3234-S
233400
D 844-72
DM 844-19
D 844-87
2319-S
619079
D 844-23
D 844-23a
88613
2491-S
2493-S
D 844-56b
D 844-56c
DS 844-59
D 844-61a

362-REAR BOOT DOOR

NUMBER	DESCRIPTION	No. OFF
DS 575-68	Plate securing direction indicator on hinge, right-hand, 65 mm long. September 1956 - February 1958.	1
DS 575-68a	Plate securing direction indicator on hinge, right-hand, 50 mm long. Since February 1958.	1
DS 575-69	Plate securing direction indicator on hinge, left-hand, 65 mm long. September 1956 - February 1958.	1
DS 575-69a	Plate securing direction indicator on hinge, left-hand. 50 mm long. Since February 1958.	1
DM 826-53	Sealing strip for door. Export. Until June 1963 (R. VI).	1
DM 844-07	Hinge assembly, left-hand for rear boot, without fixing plate at the upper part. Since June 1958. Replaces earlier types; order in addition: 1-DM 844-07a, 1-DS 575-68a, 1-DS 575-69a.	1
DM 844-07a	Hinge assembly, right-hand for rear boot, without fixing plate at the upper part. Since June 1958. Replaces earlier types; order in addition: 1-DM 844-07, 1-DS 575-68a, 1-DS 575-69a.	1
DS 844-07j	Hinge assembly for boot door, left-hand. PALLAS.	1
DS 844-07k	Hinge assembly for boot door, right-hand. PALLAS.	1
DM 844-19	Boot door only.	1
D 844-23	Rubber joint between left-hand hinge and boot door, 262 mm long.	1
D 844-23a	Rubber joint between right-hand hinge and boot door, 262 mm long.	1
D 844-56b	Stay, male, with bracket for door, left-hand.	1
D 844-56c	Stay, male, with bracket for door, right-hand.	1
DS 844-59	Spring for door stay (25 coils).	2
D 844-61a	Stay, female, for door, 180 mm long.	2
D 844-72	Sealing strip, rubber, lateral for door, 600 mm long.	2
D 844-87	Sealing strip, rubber, upper, for door, 1.240 m long.	1
D 844-89	Sealing strip, rubber, lower, for door, 1 m long.	1
DS 844-89	Sealing strip, rubber, for door (R. VI). Export. Since June 1963. PALLAS. Since September 1964.	1
DS 844-113	Shaped finisher strip for boot door opening, 3,300 mm long (R. VI). PALLAS.	1
DS 844-122	Washer, 30 x 2, with notch 7.5 for adjusting hinge on wheel arch. PALLAS.	As nec.
DS 844-170	Protective lining on sloping part of boot door, 80 mm long. PALLAS. Until March 1965.	2
DS 844-170a	Protective lining on sloping part of boot door 1 m long. PALLAS. Since March 1965.	1
D 853-66	Finishing strip, rubber, between rear window and rear boot door. 1.650 m long.	1
D 854-4	Chevron for boot door.	2
DS 854-77	Sealing washer, rubber, for chevrons.	4
DS 861-04b	Lock barrel, for boot door (R. VI). Since April 1963.	1
DS 861-13b	Set of 4 lock barrels for front doors, rear boot door and ignition switch (R. VI). Since April 1963. Replaces previous type; order in addition: 3-DS 861-18b (R. VI). 3-DS 861-102a (R. VI).	1
DS 861-18b	Push-button (R. VI). Since April 1963. Replaces previous type; order in addition: 1-DS 861-04b (R. VI), 1-DS 861-102a (R. VI).	1
DS 861-21	Return spring for push-button.	1
D 861-22	Bolt for lock.	1
DS 861-33	Circlip for barrel (R. VI).	1
D 861-34	Return spring for lock bolt, 26 mm long.	1
DS 861-35b	*Lock barrel for boot door (R. VI). Until April 1963. Replaced by DS 861-04b; order in addition: 1-DS 861-18b (R. VI), 1-DS 861-102a (R. VI).*	1
D 861-51	Washer, rubber, 30 x 36 x 2, for push-button guide.	1
D 861-53	Pin, 6 mm diameter, 25.5 mm long under head for pivot of bolt lock.	1
D 861-57	Striking plate for lock, 55 mm long, 26 mm between fixing centres.	1
DS 861-59b	Guide for push-button, 32 mm long.	1
DS 861-59d	Guide for push-button, 32 mm long (R. VI). PALLAS. Since May 1965.	1
D 861-98b	Screw for push-button adjustment, length under head 30 mm.	1
D 861-101	Nut, hex., 5 diameter x 75 pitch, locking push-button adjusting screw.	1
D 861-102	Pin for lock barrel (R. VI). Until April 1963.	1
DS 861-102a	Pin for lock barrel (R. VI). Since April 1963.	1
D 861-104	Lockwasher, 28 x 40, locking push-button guide.	1
D 861-105	Nut, hex., 30 diameter x 150 pitch, locking push-button guide.	1
D 861-107	Lock housing.	1
D 861-109	Plate securing flexible buffer, 27 mm long, 26 mm between fixing centres.	1
D 861-110	Stop, rubber, 10 x 14 x 26, for striking plate.	1
DS 861-112	Sealing grommet on rear boot door. Since January 1961.	1

The numbers underlined indicate new parts which do not appear on the illustration.

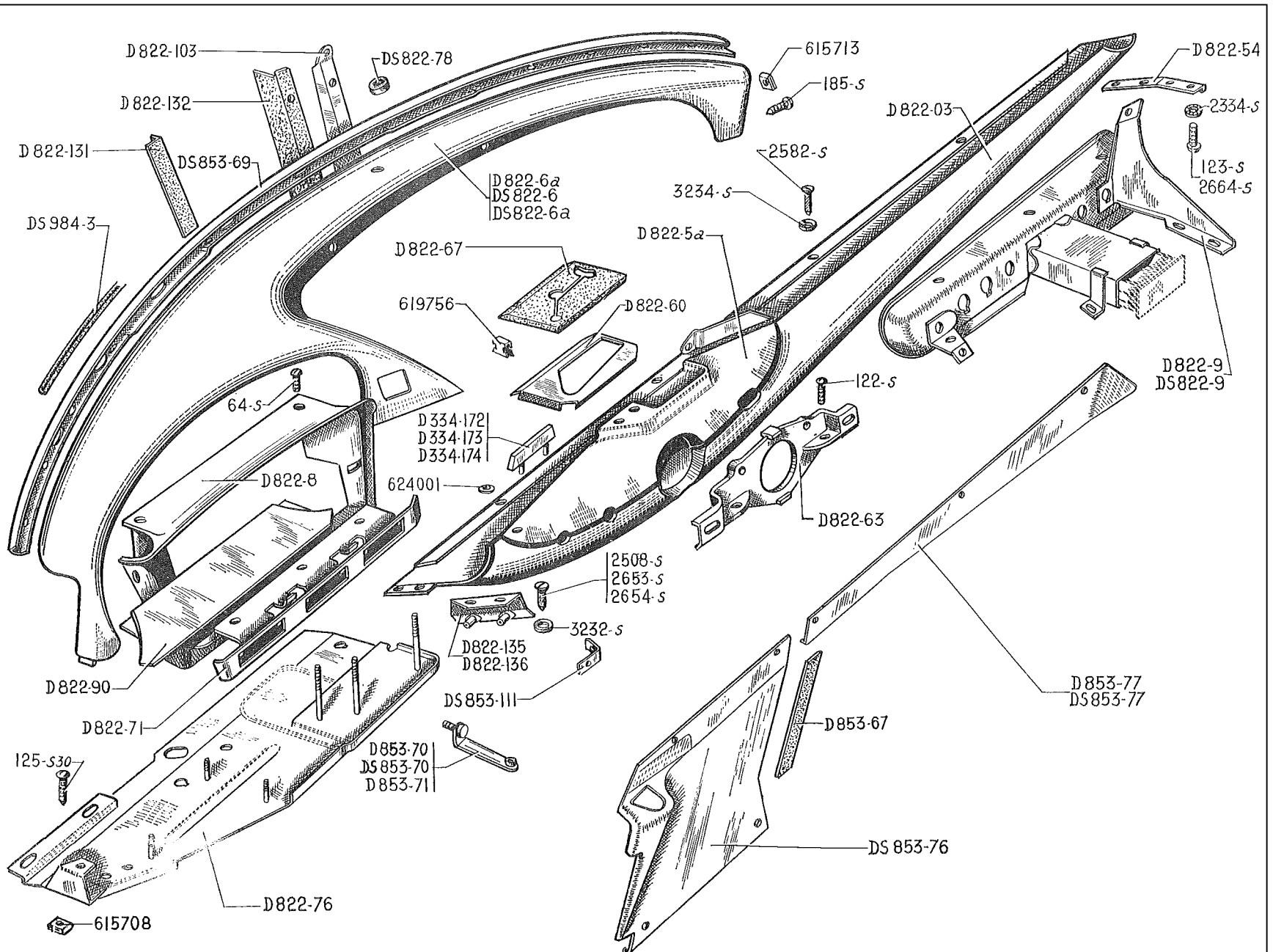
NUMBER	DESCRIPTION	No. OFF
DS 861-129	Water overflow pipe on push-button guide (R. VI). Since January 1961.	1
DS 861-129a	Water overflow pipe on push-button guide, 138 mm long (R. VI). PALLAS.	1
DS 861-132	Cup retaining push-button guide (R. VI). Since July 1959.	1
2.312-S	Washer, plain, 5.5 x 9, for boot door lock (R. III).	2
2.319-S	Nut, hex., 5 diameter x 75 pitch, securing upper part of hinge (R. III).	4
2.334-S	Washer, shakeproof, 5.2 x 9.4, for door lock (R. VI).	2
2.491-S	Nut, hex., 7 diameter x 100 pitch, for locking lower part of hinge (R. III).	2
2.493-S	Nut, hex., 7 diameter x 100 pitch, securing stay on door (R. III).	4
2.652-S	Screw, P.K. 5 diameter x 15 long, securing lower strip for door (R. VI).	2

NUMBER	DESCRIPTION	No. OFF
2.659	Screw, hex. head, 5 diameter x 13 long, securing striking plate (R. III).	2
3.234-S	Washer, cupped, 6 mm diameter for lower strip of door (R. III).	2
88.613	Washer, plain, 7.5 x 30 x 2.4, securing lower part of hinge (R. III).	2
133.035	Grommet, sealing rear boot door (R. IV).	2
233.400	Rubber stop for door.	2
619.079	Washer (aluminium), 5.5 x 12 x 12, securing hinge (R. IV).	8
619.760	Clip securing rubber between rear window and rear boot door (R. VI).	12
621.050	Screw, hex. head, 5 diameter x 20 long, securing door lock (R. IV).	2
624.001	Washer, flexible, 4 mm diameter hole for securing chevrons on door (R. VI).	4

SPECIAL PARTS CABRIOLET

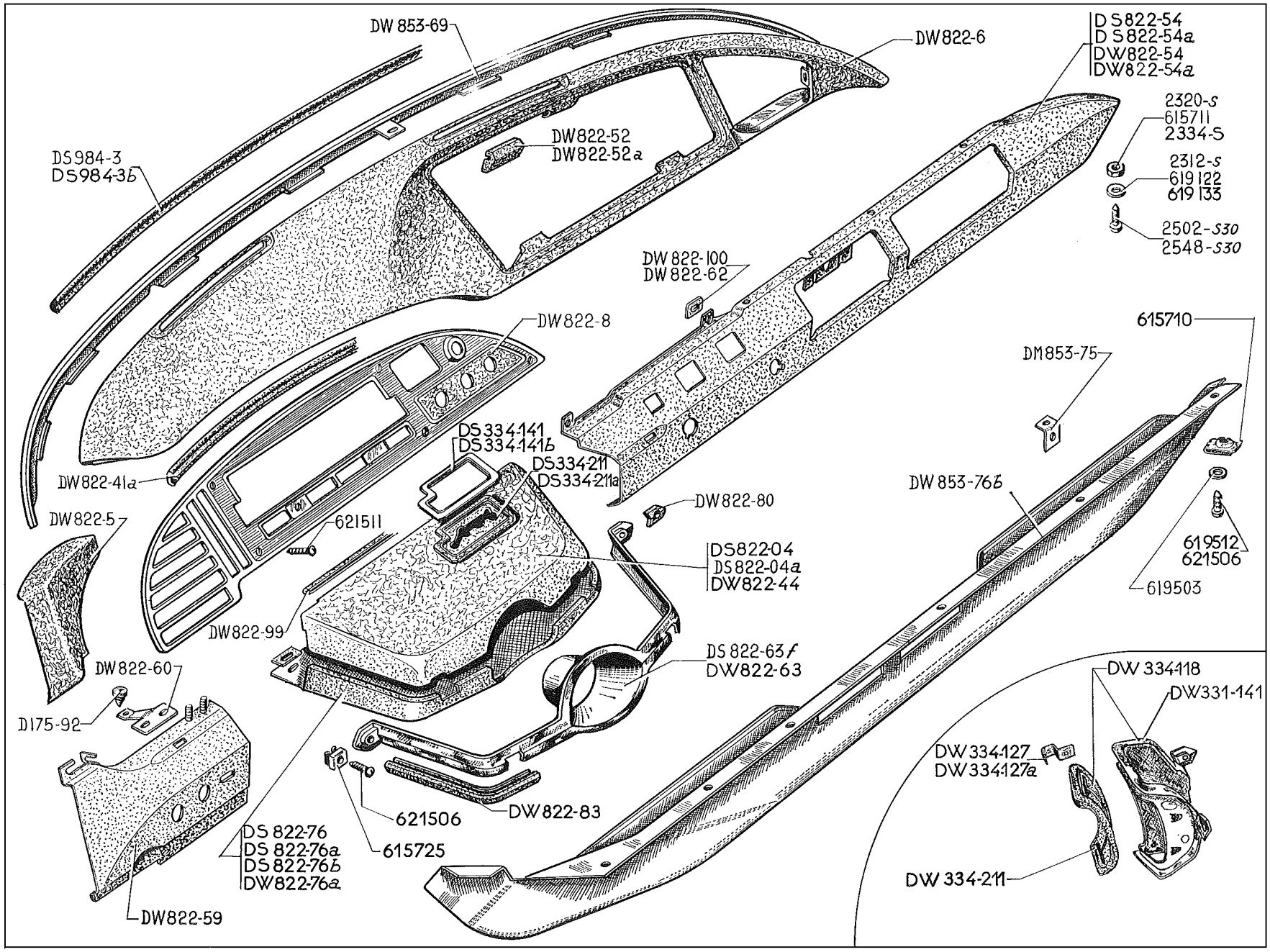
NUMBER	DESCRIPTION	No. OFF
DS 844-013	Hinge for rear boot door, left-hand (R. VI).	1
DS 844-013a	Hinge for rear boot door, right-hand (R. VI).	1
DS 844-72	Sealing strip for rear boot door (R. VI).	1
DS 823-73	Rear closing panel for rear boot (upper part) (R. VI).	1
DS 844-31	Door for rear boot (R. VI).	1
DS 844-59a	Compensating spring for rear boot door (R. VI).	2

The numbers underlined indicate new parts which do not appear on the illustration.


D822-103
DS822-78
615713
185-S
D822-54
D822-132
D822-03
2334-S
D822-131
DS853-69
2582-S
123-S
2664-S
D822-6a
DS822-6
DS822-6a
3234-S
DS984-3
D822-5a
D822-67
619756
D822-60
D822-9
DS822-9
122-S
64-S
D334-172
D334-173
D334-174
D822-8
624001
D822-63
2508-S
2653-S
2654-S
3232-S
D822-135
D822-136
D822-90
DS853-111
D853-77
DS853-77
D822-71
D853-67
D853-70
DS853-70
D853-71
125-S30
DS 853-76
D822-76
615708

NUMBER	DESCRIPTION	No. OFF
	UNTIL AUGUST 1961	
D 334-172	Indication plate for 1st and reverse speeds (R. VI).	1
D 334-173	Indication plate for 2nd, 3rd and 4th speeds (R. VI).	1
D 334-174	Indication plate for starter and neutral (R. VI).	1
D 822-03	Facia panel, lower. Since March 1958. Replaces earlier type; order in addition 1-D 822-5a.	1
D 822-5a	Cover for facia panel. Since March 1958. Replaces earlier type; Order in addition 1-D 822-03.	1
D 822-6a	Facia panel, upper. Until May 1959	1
DS 822-6	Facia panel, upper with hole for clock. Since May 1959.	1
DS 822-6a	*Facia panel, upper with hole for temperature gauge U.S.A.*	1
D 822-8	Surround for speedometer (R. VI).	1
D 822-9	*Central support for electrical and mechanical controls with opening for ashtray. Until February 1961. Replaced by DS 822-9.*	1
DS 822-9	Central support for electrical and mechanical controls with opening for ashtray. Since February 1961.	1
D 822-54	Plate securing lower facia, right hand.	1
D 822-60	Reinforcement on cover of facia panel.	1
D 822-63	Finishing plate for securing lower facia panel.	1
D 822-67	Rubber sheet for passage of gear selector lever.	1
D 822-71	Lower plate for speedometer surround (without tell-tales) (R.VI).	1
D 822-76	Support for electrical and mechanical controls (under steering column).	1
DS 822-78	Rubber washer for facia panel.	2
D 822-90	Plate, upper for speedometer surround (R. VI).	1
D 822-103	Support between ventilation grille and glovebox, right-hand.	1
D 822-131	Finishing strip (rubber), between left-hand ventilation grille and speedometer surround.	1
D 822-132	Finishing strip (rubber), between right-hand ventilation grille and glovebox.	1
D 822-135	Plate, lateral, securing lower facia panel, left-hand.	1
D 822-136	Plate, lateral, securing lower facia panel, right-hand.	1
D 853-67	*Sealing strip, rubber, right-hand on metal panel, left-hand. No longer supplied.*	1
DS 853-69	Finishing panel, between windscreen and facia.	1
D 853-70	Plate securing metal panel on dashboard, left-hand. Until April 1957.	1
DS 853-70	Plate securing metal panel on dashboard, 126 mm long, left-hand. Since April 1957.	1
D 853-71	Plate securing metal panel, left-hand length 49 mm on engine housing panel.	1
DS 853-76	Panel, left-hand under scuttle shelf.	1
D 853-77	Panel under scuttle shelf, one hole 37 mm diameter for windscreen wiper control, right-hand. Until May 1960.	1
DS 853-77	Panel, right-hand under scuttle shelf. Since May 1960.	1
DS 853-111	Plate securing left-hand panel, on engine housing panel. Since April 1957.	1
DS 984-3	Rubber strip sealing finishing panel for windscreen (R. VI) by the metre. Until January 1963.	As nec.
DS 984-3b	Rubber strip sealing finishing panel for windscreen and doors, 2800 mm long (R. VI). Since January 1963.	4
64-S	Screw, round head 4 diameter 12.5 long securing speedometer surround (R. III).	3
122-S	Screw, round head 5 diameter 7.5 long securing finishing strip (R.III).	2
123-S	Screw, round head 5 diameter 10 long securing plate on crossmember (R. III).	2
125-S 30	Screw, round head 5 diameter 15 long securing: - central support - lateral plates	5 4
185-S	Screw, raised head countersunk securing facia panel (R. III).	3
2.334-S	Washer, shakeproof 5 diameter 12 long for screws securing plate on crossmember (R. III).	4
2.508-S	Screw, raised head countersunk 4.85 diameter 16 long securing cover (R. VI).	1
2.582-S	Screw, P.K. 3.5 diameter 15 long securing plate on lower facia panel (R. VI).	2
2.653-S	Screw, P.K. 5 diameter 20 long securing upper facia panel (R. VI).	2
2.654-S	Screw, P.K. 5 diameter 25 long securing facia panel (R. VI).	2
2.664-S	Screw, round head 3.5 diameter 20 long securing central support (R. III).	3
3.232-S	Washer, cupped 5 mm diameter for screw securing plate on lower facia panel (R. III).	2
3.234-S	Washer, cupped 6 mm diameter securing plate on upper facia panel (R. III).	10
615.708	Nut clip for 3.5 mm diameter screw, securing facia panel (R. VI).	10
615.713	Nut clip for 4.85 mm diameter screw, securing facia panel (R. VI).	4
619.756	Clip securing rubber for gear selector lever (R. VI).	4
624.001	Flexible washer, 4 mm diameter hole (R. VI) securing: - indicator plate.	 6

368-FACIA (LEFT-HAND STEERING)



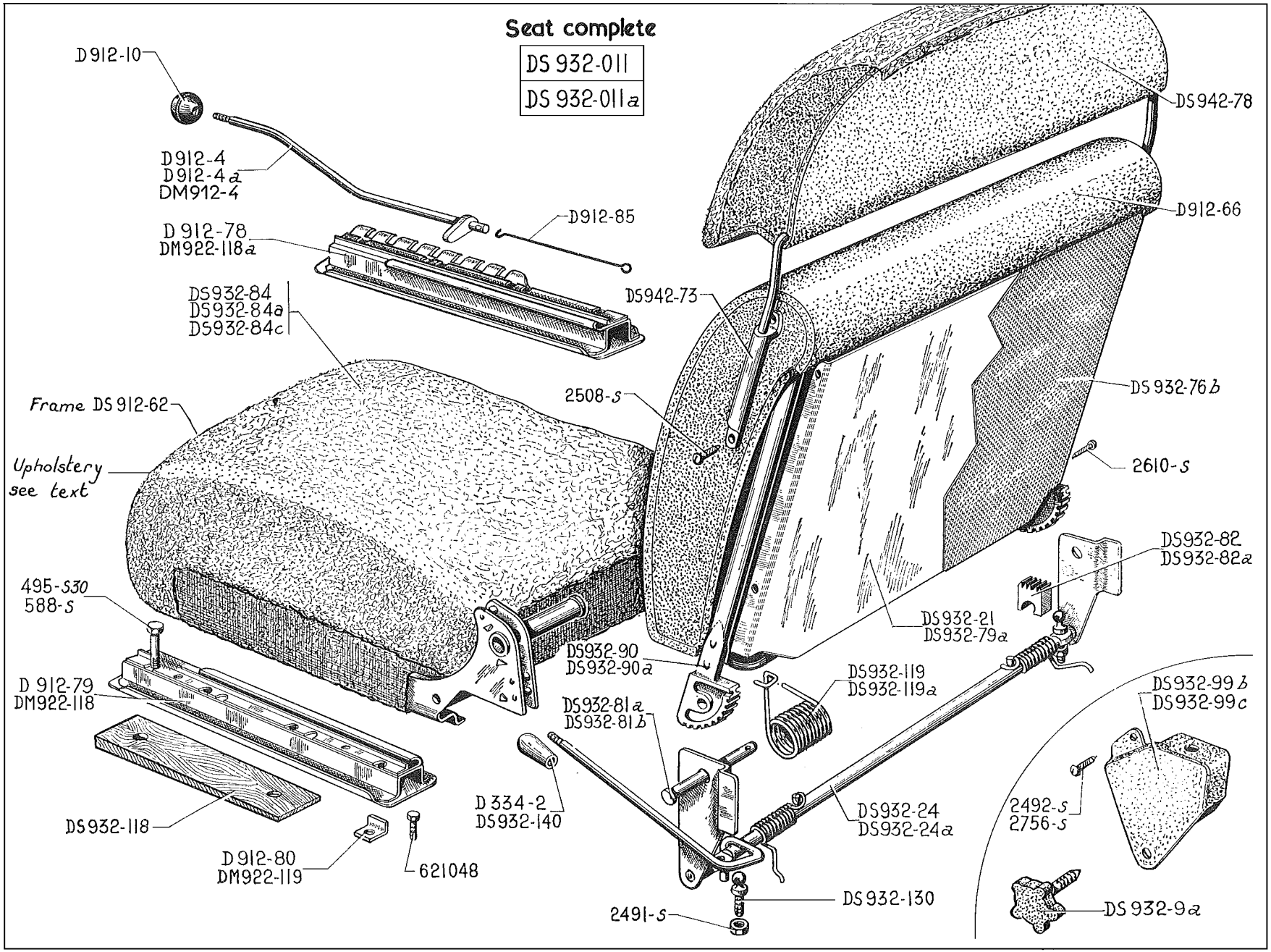
NUMBER	DESCRIPTION	No. OFF
	SINCE AUGUST 1961	
D 175-92	Flexible buffer.	1
DW 334-118	Rubber finishing lining, for passage of gear change lever. DS Manual gear change control.	1
DW 334-127	Clip securing finisher for lining (R. VI). DS Manual gear change control.	2
DW 334-127a	Clip securing finisher for lining (R. VI). DS Manual gear change control.	3
DS 334-141	Finisher for gear change speed lever opening (R. VI). Until May 1963.	1
DS 334-141b	Finisher for gear change speed lever opening (R. VI). May 1963 - February 1965.	1
DS 334-141c	Finisher for gear change speed lever opening (R. VI). Since February 1965.	1
DW 334-141	Finisher for gear change speed lever opening (R. VI). DS Manual gear change control.	1
DS 334-211	Finishing rubber for gear change speed lever opening. Until May 1963.	1
DS 334-211a	*Finishing rubber for gear change speed lever opening. May 1963 - February 1965. Replaced by DS 334-211b; order in addition: 1-DS 334-141c.*	1
DS 334-211b	Finishing rubber for gear change speed lever opening. Since February 1965.	1
DW 334-211	Finishing rubber for gear change speed lever opening. DS Manual gear change control.	1
DS 822-04	*Cover for support for electrical controls. Until May 1963. Replaced by DS 822-04a; order in addition: 1-DS 334-141b (R. VI), 1 1-DS 334-211a.*	1
DS 822-04a	*Cover for support for electrical controls. Since May 1963. Replaced by DS 822-44c.*	1
DW 822-5	Facia panel upper, left-hand.	1
DW 822-6	Facia panel upper, right-hand.	1
DW 822-8	*Surround for speedometer (R. VI). Replaced by DW 822-8a.*	1
DW 822-41a	Sealing strip between facia panel and surround, 211 mm long, right-hand.	1
DM 822-44a	Cover for electrical control support, Manual control. Since September 1964.	1
DW 822-44	*Cover for electrical control support. DS Manual gear change control. Until September 1964. Replaced by DM 822-44a.*	1
DW 822-52	Flexible packing for facia panel support (upper part) 15 mm high (R. VI).	4
DW 822-52a	Flexible packing for facia panel support (lateral part) 11 mm high (R. VI).	4
DS 822-54	Facia panel, lower right-hand.	1
DS 822-54a	Facia panel, lower right-hand, (Cold Climates).	1
DW 822-54	Facia panel, lower right-hand, DS Manual gear change control.	1
DW 822-54a	Facia panel, lower right-hand. (Cold Climates). DS Manual gear change control.	1
DM 822-59a	Facia panel, lower, left-hand. September 1964 - July 1965.	1
DW 822-59	*Facia panel, lower left-hand. Until September 1964. Replaced by DM 822-59a.*	1
DX 822-59	Facia panel, lower, left-hand. Until July 1965.	1
DW 822-60	Support for buffer on facia panel (upper part).	1
DW 822-62	Anti-rattle packing between panel and clip (40 x 20 x 0.8).	3
DS 822-63f	Finisher for steering column opening (R. VI).	1
DW 822-63	Finisher for steering column opening (R. VI). DS Manual gear change control.	1
DS 822-76	*Support for electrical controls. Replaced by DS 822-76b.*	1
DS 822-76a	*Support for electrical controls. (German anti-theft arrangement). Until December 1962. Replaced by DS 822-76b.*	1
DS 822-76b	Support for electrical control. (German anti-theft arrangement). Since December 1962.	1
DS 822-76d	Support for electrical control. PALLAS.	1
DW 822-76a	Support for electrical control. DS Manual gear change control.	1
DW 822-76d	Support for electrical control. Manual control. PALLAS.	1
DW 822-80	Rubber packing for steering column finisher.	2
DW 822-83	Rubber surround for assembling support for electrical controls and cover, 135 mm long.	1
DW 822-99	Finishing strip between facia panel and cover, 105 mm long (R. VI).	1

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
DW 822-100	Buffer, for dashboard, upper part, right-hand. DS manual gear change control.	1
DS 853-2k	Panel under scuttle shelf, carrying radio. Natural leather. PALLAS. Since June 1965.	1
DS 853-2m	Panel under scuttle shelf, carrying radio, black leather. PALLAS. Since June 1965.	1
DS 853-2n	Panel under scuttle shelf, carrying radio. Since June 1965.	1
DS 853-48	Panel, under scuttle shelf, with trimming (leather). - PALLAS. - CABRIOLET. Since September 1964. (Specify colour).	1
DW 853-69	Finishing panel between windscreen and facia panel.	1
DM 853-75	Plate securing metal panel.	1
DS 853-76b	Panel, under scuttle shelf, with fixing plate. September 1962 - September 1964.	1
DS 853-78b	Panel, bare, under scuttle shelf. Since September 1964.	1
DS 984-3	Sealing strip, rubber, for windscreen finisher (R. VI), by the metre. Until January 1963.	As nec.
DS 984-3b	Sealing strip, rubber, for windscreen finisher (R. VI). 2,800 mm long (dark grey). January 1963-January 1964.	4
DS 984-3c	Sealing strip for windscreen finisher, 2,800 mm long (light grey). Since January 1964.	4
2.312-S	Washer, plain, 5.5 x 9, securing facia panel (R. III).	2
2.320-S	Nut, hex., 5 diameter x 75 pitch, securing facia panel (R. III).	2
2.334-S	Washer, shakeproof, 5.2 x 9.4, securing facia panel (R. VI).	8
2.502-S 30	Screw, round head, 5 diameter x 12 long, securing facia panel (R. VI).	2
2.548-S 30	Screw, round head, 5 diameter x 16.5 long, securing facia panel (R. VI).	1
615.710	Nut clip securing steering finisher (R. VI).	1
615.711	Nut clip for screws for facia panel and speedometer surround (R. VI).	10
615.725	Nut securing finisher for steering column (R. VI).	2
619.122	Washer, 5.5 x 12 x 1 securing facia panel (R. III).	4
619.133	Washer, 5.25 x 15 x 1.5, securing facia panel (R. IV).	5
619.503	Washer, cupped securing metal panel (R. VI).	6
621.062	Screw, hex. head, 5 diameter x 14 long, securing facia panel (R. III).	4
621.506	Screw, raised head countersunk 5 diameter x 20 long (R. IV) securing: - metal panel. - finisher.	 6 2
621.511	Screw, raised head countersunk, 5 diameter x 20 long, securing speedometer surround (R. VI).	5
621.512	Screw, raised head countersunk, 4.85 x 19, securing steering column finisher (R. VI).	1

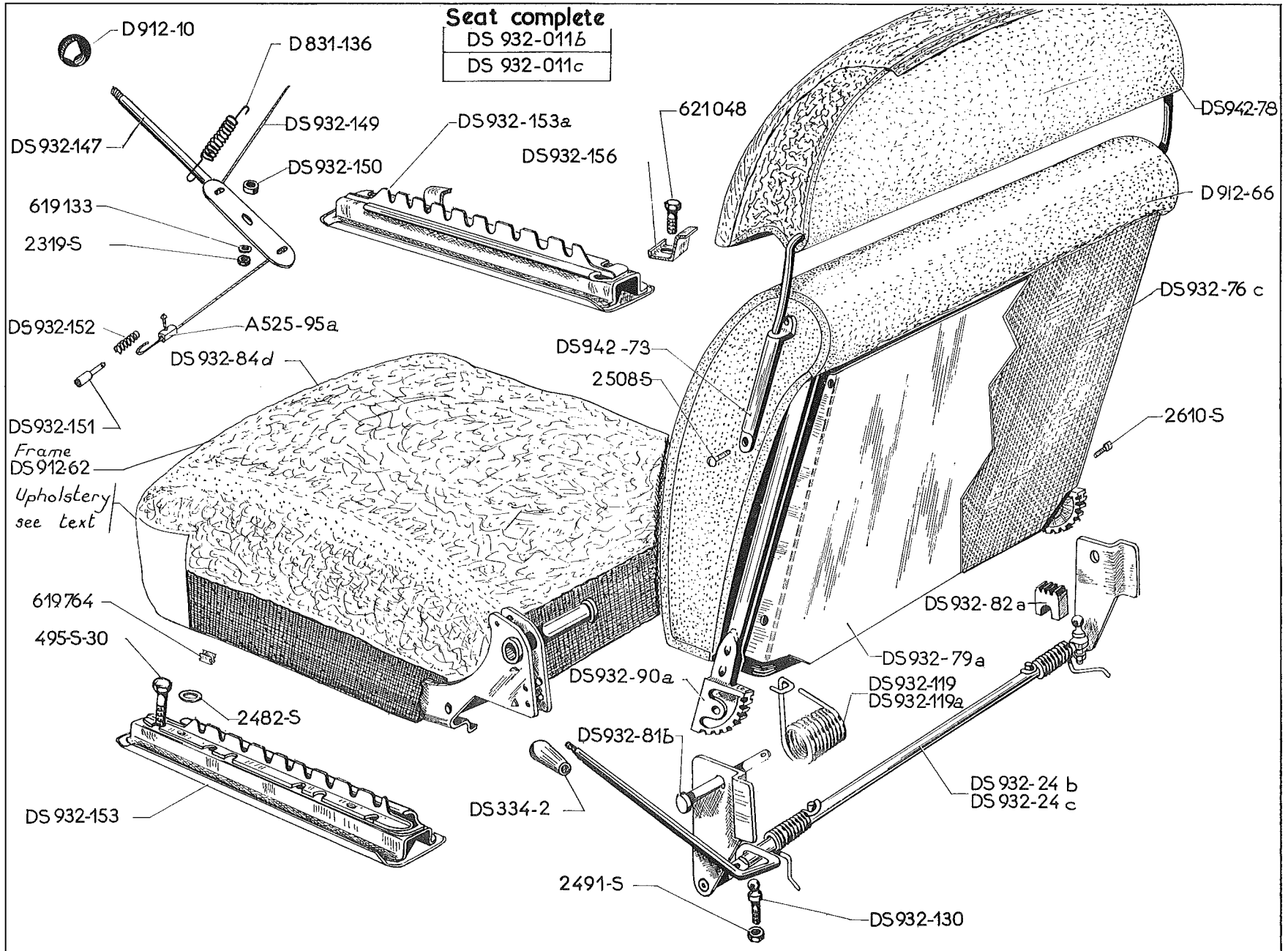
The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
DW 334-127	Clip securing finisher for lining (R. VI). DS Manual gear change control.	1
DW 334-127a	Clip securing finisher for lining (R. VI). DS Manual gear change control.	3
DW 334-141a	Finisher for gear change speed lever opening (R. VI). DS Manual gear change control.	1
DS 334-141b	Finisher for gear change speed lever opening (R. VI). DS.	1
DS 822-63f	Finisher for steering column opening (R. VI). DS.	1
DW 822-63a	Finisher for steering column opening (R. VI). DS Manual gear change control.	1
D 175-92	Flexible buffer.	1
DW 822-52	Flexible packing for facia panel support (upper part), 15 mm high (R. VI).	4
DW 822-52a	Flexible packing for facia panel support (lateral part), 11 mm high (R. VI).	4
DW 822-62	Anti-rattle packing between panel and clip (40 x 20 x 0.8).	3
DS 822-41	Rubber sealing strip between facia panel and speedometer surround, 195 mm long.	1
DW 822-83	Rubber surround for assembling support for electrical controls and cover, 135 mm long.	1
DS 822-04b	Cover for support for electrical controls. DS.	1
DW 822-44a	Cover for support of electrical controls. Manual control. Until September 1964.	1
DM 822-44b	Cover for support of electrical controls. Manual control. Since September 1964.	1
2.319-S	Nut, hex., 5 x 75 (R. III) for securing: - facia panel. - flexible support.	 6 2
615.710	Nut clip for securing speedometer surround (R. VI).	5
615.725	Nut with cage for securing speedometer (R. VI).	1
DS 822-8	Surround for speedometer (R. VI).	1
DW 334-118a	Rubber for finishing lining, for passage of gear change lever. DS Manual gear change control.	1
DS 334-211a	Finishing rubber for gear change speed lever opening. DS.	1
DW 334-211a	Finishing rubber for gear change speed lever opening. DS Manual gear change control.	1
DS 822-23	Facia panel (upper part) (R. VI).	1
DS 822-59	Facia panel, lower, right-hand.	1
DS 822-75	Facia panel, lower, left-hand.	1
DS 822-75a	Facia panel, lower, left-hand. Cold climates.	1
D 615-73	Washer, rubber, for securing speedometer surround.	4
2.334-S	Washer, shakeproof, 5.2 x 9.4 (R. VI) for securing: - facia panel. - flexible support.	1 8 2
619.089	Washer for securing flexible support (R. III).	1
619.122	Washer, 5.5 x 12 x 1 for securing facia panel (R. III).	8
619.503	Washer, cupped, for securing facia panel (R. IV).	14
DS 822-60	Support for flexible stop.	1
DS 822-76b	Support for electrical controls. DS.	1
DW 822-76b	Support for electrical controls. Mechanical gear change control.	1
DS 853-2f	Finishing panel under scuttle shelf (natural leather). PALLAS & CABRIOLET. Since September 1964.	1
DS 853-2i	Finishing panel under scuttle shelf (black leather) PALLAS & CABRIOLET. Since September 1964.	1
DW 853-48	Panel under scuttle shelf, with trimming. Manual control. PALLAS & CABRIOLET. Since September 1964.	1
DS 853-69a	Finishing panel between windscreen and facia panel.	1
DS 853-76c	Panel finishing, under scuttle shelf.	1
2.659	Screw, hex. head, 5 x 13 for securing facia panel (R. III).	4
621.506	Screw, raised head countersunk, 5 x 20, for securing facia panel (R. VI).	11
621.511	Screw, raised head countersunk, 5 x 30, for securing surround (R. VI).	5


Seat complete
DS 932-011
DS 932-011a
D912-10
D912-4
D912-4a
DM912-4
D912-85
D 912-78
DM922-118a
DS932-84
DS932-84a
DS932-84c
DS942-78
D912-66
DS942-73
DS 932-76b
Frame DS 912-62
Upholstery see text
2508-S
2610-S
DS932-82
DS932-82a
495-S30
588-S
DS932-21
DS932-79a
DS932-90
DS932-90a
D 912-79
DM922-118
DS932-119
DS932-119a
DS932-99b
DS932-99c
DS932-81a
DS932-81b
D 334-2
DS932-140
DS932-24
DS932-24a
2492-S
2756-S
DS932-118
D 912-80
DM922-119
621048
DS 932-130
2491-S
DS 932-9a

NUMBER	DESCRIPTION	No. OFF
	UNTIL JULY 1960	
D 912-4	*Lever for locking front seat, 231 mm long. Until December 1959. No longer supplied.*	2
D 912-4a	Locking lever for front seat, 197 mm long. Since December 1959.	2
D 912-10	Knob for locking lever (R. VI).	2
D 912-78	*Support for front seat, right-hand Until December 1959. No longer supplied.*	2
D 912-79	Support for front seat, left-hand. Until December 1959.	2
D 912-80	Stop for front seat. Until December 1959.	2
D 912-85	Return spring for locking lever.	2
DM 922-118	Support for front seat, left-hand. Since December 1959.	2
DM 922-118a	Support for front seat, right-hand. Since December 1959.	2
DM 922-119	Stop for front seat (R. VI). Since December 1959.	2
DS 932-9a	Knob, nylon, for operating swivelling of front seat (R. VI).	4
DS 932-76b	Lining for squab panel.	2
DS 932-81a	Pin for swivelling front seat.	4
DS 932-82	Pressure pad locking swivelling of front seat (R. VI).	4
DS 932-84	*Spring case for cushion. Until December 1959. Replaced by DS 932-011b for left side or DS 932-011c for right side; order in addition: 1-DS 932-153, 1-DS 932-153a, 1-DS 932-156.*	2
DS 932-84a	***Spring case for cushion. Since December 1959. Replaced by DS 932-011b for left side or DS 932-011c for right side; order in addition: 1-DS 932-153, 1-DS 932-153a, 1-DS 932-156.***	2
DS 932-90	***Spring case for squab. Replaced by DS 932-011b for left side or DS 932-011c for right side; order in addition: 1-DS 932-153, 1-DS 932-153a, 1-DS 932-156.***	2
DS 932-99b	Casing, nylon, for swivel of front seat, left-hand (R. VI).	2
DS 932-99c	Casing, nylon, for swivel of front seat, right-hand (R. VI).	4
DS 932-118	Packing under front seat support.	4
DS 942-73	Socket for securing head-rest (R. VI).	2
DS 942-78a	Spring case for head-rest, without blades and screws.	1
2.492-S	Screw, raised head, countersunk, 4 x 8, securing finishing casing on swivel pin (R. VI).	2
2.508-S	Screw, raised head countersunk, 4.85 x 16 (cruciform slot) securing blades (R. VI).	4
2.756-S	Screw, round head, 3.5 x 9.5, securing finishing casing on seat frame (R. VI).	2

NUMBER	DESCRIPTION	No. OFF
	JULY 1960/JUNE 1963	
D 334-2	Knob for lever controlling front seat squab (white) (R. VI). Until September 1961.	2
D 912-4a	Locking lever for front seat, 197 mm long. Until September 1962.	2
DM 912-4	Locking lever for front seat. Since September 1962.	2
D 912-10	Knob for front seat locking lever (R. VI).	2
DS 912-62	Metallic frame reinforcing cushion (R. VI). Since January 1961.	2
D 912-66	Rubber lining for squab (R. VI).	2
D 912-85	Return spring for locking lever.	2
DM 922-118	Support for front seat, left-hand.	2
DM 922-118a	Support for front seat, right-hand.	2
DM 922-119	Stop for front seat (R. VI). Until September 1962.	2
DS 932-011	*Front seat complete, left-hand, without trimming fabric. Replaced by DS 932-011b; order in addition: 1-DS 932-153, 1-DS 932-153a, 1-DS 932-156.*	1
DS 932-011a	*Front seat complete, right-hand, without trimming fabric. Replaced by DS 932-011c; order in addition: 1-DS 932-153, 1-DS 932-153a, 1-DS 932-156.*	1
DS 932-21	Closing panel for front seat squab. CABRIOLET (R. VI).	2
DS 932-24	Swivelling control for squab, left-hand (R. VI).	1
DS 932-24a	Swivelling control for squab, right-hand (R. VI).	1
DS 932-76b	Lining for squab panel.	2
DS 932-79a	Closing panel only, for front seat squab. BERLINE.	2
DS 932-81b	Pin for swivelling front seat squab, 87 mm long (R. VI).	4
DS 932-82a	Pressure pad locking swivelling of front seat (R. VI).	4
DS 932-84c	*Spring case for cushion. Replaced by DS 332-84d; order in addition: 1-DS 932-147, 1-DS 932-149 (R. VI), 1-DS 932-150 (R. VI), 2-DS 932-151, 2-DS 932-152, 1-DS 932-153, 2-DS 932-153a, 1-DS 932-156.*	2
DS 932-90a	Spring case for squab.	2
DS 932-118	Packing under front seat support. Until September 1962.	4
DS 932-119	Return spring for squab, left-hand.	2
DS 932-119a	Return spring for squab, right-hand.	2
DS 932-130	Ball pin for positioning pressure pad (R. VI).	4
DS 932-140	Knob (black) for lever controlling front seat squab (R. VI). Since September 1961.	2
DS 942-73	Socket for securing head-rest (R. VI).	2
DS 942-78a	Spring case for head-rest, without blades and screws.	1
495-S 30	Screw, hex. head, 7 diameter x 45 long, securing support (R. III).	4
588-S	Screw, hex. head, 7 diameter x 50 long, securing support (R. III).	4
2.491-S	Nut, hex., 7 diameter x 100 pitch, locking positioning ball pin (R. III).	4
2.508-S	Screw, raised head countersunk, 4.85 x 16 (cruciform slot), securing socket (R. VI).	4
2.610-S	Screw, raised head countersunk, 3.5 x 15, securing panel (R. VI).	12
621.048	Screw, hex. head, 5 diameter x 22 long, securing stop (R. III). Until September 1962.	2


Seat complete
DS 932-011b
DS 932-011c
D912-10
D831-136
DS932-147
DS932-149
DS932-150
619133
2319-S
DS932-152
A525-95a
DS932-84d
DS932-151
Frame
DS912-62
Upholstery
see text
619764
495-S-30
2482-S
DS932-153
DS932-153a
DS932-156
621048
DS942-78
D912-66
DS932-76c
DS942-73
2508-S
2610-S
DS932-82a
DS932-79a
DS932-90a
DS932-119
DS932-119a
DS932-81b
DS334-2
DS932-24b
DS932-24c
2491-S
DS932-130

NUMBER	DESCRIPTION	No. OFF
	Since June 1963	
A 525-95a	Trunnion for locking control (R. VI).	4
DS 334-2	Knob for squab control lever (R. VI).	2
D 861-136	Return spring for locking lever.	2
D 912-10	Knob for locking lever (R. VI).	2
DS 912-62	Metallic frame reinforcing cushion (R. VI).	2
D 912-66	Rubber lining for squab (R. VI).	2
DS 932-011b	Front seat complete, left-hand without trimming.	1
DS 932-011c	Front seat complete, right-hand, without trimming.	1
DS 942-18b	Closing panel, bare, for squab, right-hand. Since September 1964.	1
DS 932-24b	Swivelling control for squab, left-hand (R. VI).	1
DS 932-24c	Swivelling control for squab, right-hand (R. VI).	1
DS 932-76c	Lining (leather cloth) for squab closing panel.	2
DS 932-79a	Closing panel, bare, for squab, right and left-hand. - Until September 1964. - Front left-hand. Since September 1964.	2 1

NUMBER	DESCRIPTION	No. OFF
DS 932-81b	Pin for swivelling front seat squab, 90 mm long (R. VI).	4
DS 932-82a	Pressure pad locking swivelling of front seat (R. VI).	4
DS 932-84d	Spring case for cushion.	2
DS 932-90a	Spring case for squab.	2
DS 932-119	Return spring for squab, left-hand.	2
DS 932-119a	Return spring for squab, right-hand.	2
DS 932-130	Ball pin for positioning pressure pad (R. VI).	4
DS 932-147	Lever for locking seat.	2
DS 932-149	Control cable for locking spindle, 700 mm long (R. VI).	4
DS 932-150	Distance piece under locking lever (R. VI).	2
DS 932-151	Tongue for seat lock.	2
DS 932-152	Return spring for locking tongue.	4
DS 932-153	Bracket for seat, left-hand.	2
DS 932-153a	*Bracket for seat, right-hand with rear stop. Replaced by DS 932 153b.*	2
DS 932-153b	Bracket for seat, right-hand, with stop.	2
DS 932-156	Rear stop for seat. Until October 1964.	2
DS 932-156a	Rear stop for seat. Since October 1964.	2
DS 942-73	Ferrule securing head rest (R. VI).	2
DS 942-78a	Spring case for head rest with ferrules and screws.	1
495-S 30	Screw, hex. head, pointed 7 diameter x 45 long, securing bracket (R. III).	8

NUMBER	DESCRIPTION	No. OFF
2.319-S	Nut, hex. 5 diameter x 75 pitch, securing locking lever (R. III).	2
2.482-S	Washer, plain, 7.5 x 14 for screws securing bracket (R. III).	8
2.491-S	Nut, hex. 7 diameter x 100 pitch locking positioning ball pin (R. III).	4
2.508-S	Screw, raised head countersunk, 4.85 diameter x 16 long (cruciform slot) securing ferrules (R. VI).	4
2.610-S	Screw, raised head, countersunk, 3.5 diameter x 15 long, (cruciform slot), securing closing panel (R. VI).	8
619.133	Washer, plain, 5.25 x 15 x 1.5 for nut securing locking lever (R. VI).	2
619.764	Clip, securing trimming (R. VI).	As nec.
621.048	Screw, hex. head, 5 diameter x 22 long, securing rear stop (R. II).	2
	SPECIAL PARTS PRESTIGE	
D 923-121	Stud, for cushion, front (R. VI).	2
D 923-22	*Front cushion complete (leather trim) (R. VI). No longer supplied.*	1
D 923-21	*Front squab complete (leather trim) (R. VI). No longer supplied.*	1
D 923-120	Clamp for holding front squab (R. VI).	2
D 923-107	Ear piece for front squab, left-hand (R. VI).	1
D 923-107a	Ear piece for front squab, right-hand (R. VI).	1

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
A 525-95a	Trunnion for locking control cable (R. VI).	4
DS 334-2	Knob for squab control lever (R. VI)	2
D 861-136	Return spring for locking lever.	2
D 912-10	Knob for locking lever (R. VI).	2
DS 912-62	Metallic frame reinforcing cushion (R. VI).	2
DS 932-17	Sliding rail (stainless steel) for front seat left-hand (R. VI).	2
DS 932-17a	Sliding rail (stainless steel) for front seat right-hand (R. VI).	2
DS 932-18	Panel (bare) for closing squab left-hand.	1
DS 938-18a	Panel (bare) for closing squab right-hand.	1
DS 932-24d	Swivelling control for squab, left-hand (R. VI).	1
DS 932-24e	Swivelling control for squab, right-hand (R. VI).	1
DS 932-25a	Filling, rubber, for cushion (R. VI). Except leather trim.	2
DS 932-25b	Filling, rubber, for cushion (R. VI). Leather trim.	2
DS 932-55	Lining, rubber, for squab (R. VI). Except LEATHER trimming.	2
DS 932-55a	Lining, rubber, for squab (R. VI). LEATHER trimming.	2
DS 932-76d	Lining, (leather cloth) for squab closing panel, left-hand state colour GREY or MID BROWN.	1
DS 932-76e	Lining, (leather cloth) for squab closing panel, right-hand, state colour GREY or MID BROWN.	1
DS 932-81c	Pin for swivelling front seat squab, 90 mm long (R. VI).	4
DS 932-82a	Pressure pad locking swivelling (R. VI).	4
DS 932-84e	Spring case for cushion except LEATHER trimming.	2
DS 932-84f	Spring case for cushion LEATHER trimming.	2
DS 932-90b	Spring case for squab. Except LEATHER trimming.	2
DS 932-90c	Spring case for squab. LEATHER trimming.	2
DS 932-119	Return spring for squab, left-hand.	2
DS 932-119a	Return spring for squab, right-hand.	2
DS 932-130	Ball pin for positioning pressure pad (R. VI).	4
DS 932-147	Lever for locking seat.	2
DS 932-149	Control cable for locking spindle, 700 mm long (R. VI).	2
DS 932-150	Distance piece under locking lever (R. VI).	2
DS 932-151	Tongue for seat lock.	4
DS 932-152	Return spring for locking tongue.	4
DS 932-153	Bracket for seat, left-hand.	2
DS 932-153b	Bracket for seat, right-hand, with stop.	2
DS 932-156a	Rear stop for seat.	2
DS 932-162	Plug swivelling hole (R. VI).	4
DS 942-73a	Ferrule securing head rest (R. VI).	2
DS 942-78b	Spring case for head rest without ferrule or screw.	1
495-S 30	Screw, hex. head, pointed, 7 x 45 for securing bracket.	8
2.319-S	Nut, hex., 5 x 75 for securing locking lever.	2
2.482-S	Washer, plain, 7.5 x 14, for screws securing support.	8
2.491-S	Nut, hex., 7 x 100 for locking positioning ball pin.	4
2.610-S	Screw, raised head, countersunk, 3.5 x 15 (cruciform slot) for securing (R. VI):	
	- closing panel.	8
	- head rest ferrule.	4
3.232-S	Washer, cupped, for screws securing closing panel.	8
619.133	Washer, plain, 5.25 x 15 x 1.5 for nuts securing locking lever.	2
619.764	Clip, for securing lining (R. VI).	As nec.
621.048	Screw, hex. head, 5 x 22, for securing rear stop.	2

CENTRE HEAD REST

NOTE: The trimmed head rests (except LEATHER), are delivered against samples and availability.

DS 941-51	Head rest, complete (trimmed Rhovyline material).	1
DS 941-51a	Head rest, complete (trimmed Helanca Lipari material).	1
DS 941-51b	Head rest, complete EXPORT. (Trimmed with leather cloth Moussel).	1
DS 941-51c	Head rest, complete (trimmed natural LEATHER).	1
DS 941-51e	Head rest complete (trimmed black leather).	1

NUMBER	DESCRIPTION	No. OFF
	REAR CUSHION	
DM 923-10a	Spring case for rear cushion. Cold Climates.	1
DS 923-10	Spring case for rear cushion. Except Cold Climates.	1
D 923-90a	Sleeve for positioning rear cushion, 39 mm long (R. VI).	2
D 923-92	Cup for positioning rear cushion.	2
135-S	Screw, round head, 5 diameter x 40 long, securing rear cushion (R. III).	2
	REAR SQUAB	
DM 826-2	Partition between rear squab and boot (arrangement with rear heater group). Cold Climates. Until September 1964.	1
DM 826-2a	Partition between rear squab and boot, (arrangement with rear heater group). Cold Climates. Since September 1964.	1
DM 826-50	Partition between rear squab and boot. Except Cold Climates.	1
DS 923-1	Rubber lining (left-hand) for squab.	1
DS 923-1a	Rubber lining (right-hand) for squab.	1
DS 923-5	*Spring case for rear seat squab without arm-rest or finishing panel. Until February 1963. Replaced by DM 923-5c; order in addition: 2-DM 923-128a, 1-DM 923-135a.*	1
DM 923-5c	Spring case for rear seat squab without arm-rest or finishing panel. Since February 1963.	1
DM 923-128a	Hook, side, for upper fixing of squab. Since February 1963.	2
DM 923-135a	Hook, central, for upper fixing of squab. Since February 1963.	1
DS 941-82a	Central arm-rest for rear squab with spring case.	1
DS 941-91	*Finishing panel for arm-rest. No longer supplied.*	1
	TRIMMINGS FRONT SEAT	
DS 932-3	Trimming for front seat squab. Until July 1960.	2
DS 932-3a	Trimming for front seat squab. Since July 1960.	2
DS 932-7	Trimming for front seat cushion. Until December 1960.	2
DS 932-7a	Trimming for front seat cushion. Since December 1960.	2
DS 942-6b	Trimming for head rest.	1
	REAR SEAT	
DS 923-2	Trimming for rear seat squab, left-hand.	1
DS 923-2a	Trimming for rear seat squab, right-hand.	1
DS 923-11	Trimming for rear seat cushion.	1
DS 941-78	Trimming for rear seat central arm-rest.	1
	LOOSE COVERS	
D 984-100	Set of loose covers for repairs comprising:- - 2 seat trimmings. - 1 rear cushion trimming. - 1 rear squab trimming. Until July 1960.	1
D 984-100a	Set of loose covers for repairs comprising:- - 2 seat trimmings. - 1 rear cushion trimming. - 1 rear squab trimming. Since July 1960.	1
	SPECIAL PARTS PRESTIGE	
D 923-121	Stud for front cushion (R. VI).	2
D 923-22	*Front cushion complete (leather trim) (R. VI). No longer supplied.*	1
D 923-21	*Front squab complete (leather trim) (R. VI). No longer supplied.*	1
D 923-120	Yoke retaining front squab (R. VI).	2
D 923-107	Lug for front squab, left-hand (R. VI).	1
D 923-107a	Lug for front squab, right-hand (R. VI).	1

NOTE - The trimmings are only supplied against patterns and if available. We also supply, against an order, coverings and trimmings (sold by the metre).

NUMBER	DESCRIPTION	No. OFF
	REAR CUSHION	
DS 923-10a	Spring case for rear seat cushion. Except Cold Climates.	1
DS 923-10b	Spring case for rear cushion. Cold Climates.	1
D 923-90a	Sleeve for positioning rear cushion, 39 mm long (R. VI).	2
D 923-92	Cup for positioning rear cushion.	2
135-S	Screw, round head, 5 x 40, for securing rear cushion (R. III).	2
	REAR SQUAB	
DM 826-2a	Partition between rear squab and boot (arrangement with rear heater group). Cold Climates.	1
DM 826-50	Partition between rear squab and boot. Except Cold Climates.	1
DS 923-1d	Rubber lining (left-hand) for squab (R. VI).	1
DS 923-1e	Rubber lining (right-hand) for squab (R. VI).	1
DS 923-5a	Spring case for rear seat squab, without arm rest or finishing panel.	1
DM 923-128a	Hook, side, for upper fixing of squab.	2
DM 923-135a	Hook, central, for upper fixing of squab.	1
DS 941-82b	Central arm for rear squab with spring case.	1

NUMBER	DESCRIPTION	No. OFF
	TRIMMINGS	
	FRONT SEATS (Except Leather)	
DS 932-3b	Trimming for front seat squab.	2
DS 932-7a	Trimming for front seat cushion.	2
DS 942-6	Trimming for head rest.	1
	REAR BENCH SEAT (Except Leather)	
DS 923-2d	Trimming for rear seat squab, left-hand.	1
DS 923-2e	Trimming for rear seat squab, right-hand.	1
DS 923-11	Trimming for cushion.	1
DS 941-78b	Trimming for central arm rest.	1
	FRONT SEATS (Natural Leather)	
DS 932-3c	Trimming for front seat squab.	2
DS 932-7b	Trimming for front seat cushion.	2
DS 932-10e	Trimmed closing panel for front seat squab, left-hand.	1
DS 932-10f	Trimmed closing panel for front seat squab, right-hand.	1
DS 942-6a	Trimming for head rest.	1

NUMBER	DESCRIPTION	No. OFF
	REAR BENCH SEAT (Natural Leather)	
DS 923-2b	Trimming for rear seat squab, left-hand.	1
DS 923-2c	Trimming for rear seat squab, right-hand.	1
DS 922-56	Trimming for rear seat cushion.	1
DS 941-78a	Trimming for rear central arm rest.	1
	FRONT SEAT (Black Leather)	
DS 932-3e	Trimming for front seat squab.	2
DS 932-7c	Trimming for front seat cushion.	2
DS 932-10h	Trimmed closing panel for front seat squab, left-hand.	1
DS 932-10i	Trimmed closing panel for front seat squab, right-hand.	1
DS 942-6c	Trimming for head rest.	1
	REAR BENCH SEAT (Black Leather)	
DS 923-2f	Trimming for rear seat squab, left-hand.	1
DS 923-2g	Trimming for rear seat squab, right-hand.	1
DS 922-56a	Trimming for rear seat cushion.	1
DS 941-78c	Trimming for central arm rest.	1

NOTE: The trimmings (except Leather) are only supplied against patterns and availability.

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NUMBER	DESCRIPTION	No. OFF
DS 651-40b	Map pockets on front door panel, left-hand. State colour GREY or MID BROWN.	1
DS 651-40c	Map pockets on front door panel, right-hand. State colour GREY or MID BROWN.	1
DS 651-105	Clip for securing map pockets.	8
DS 941-1	Arm rest (bare) for front and rear doors, left-hand (R. VI).	2
DS 941-1a	Arm rest (bare) for front and rear doors, right-hand (R. VI).	2
D 941-2	Metallic frame for arm rest on front and rear doors, left-hand (R. VI).	2
D 941-2a	Metallic frame for arm rest on front and rear doors, right-hand (R. VI).	2
DS 983-1i	Trimmed panel for front left-hand door with arm rest and map pockets.	1
DS 983-1j	Trimmed panel for front right-hand door with arm rest and map pockets.	1
DS 983-2h	Panel, trimmed, for front left-hand door.	1
DS 983-2i	Panel, trimmed, for rear right-hand door.	1
DS 983-10d	Finishing strip for front left-hand door panel (R. VI).	1
DS 983-10e	Finishing strip for front right-hand door panel (R. VI).	1
DS 983-11d	Finishing strip for left-hand rear door panel (R. VI).	1
DS 983-11e	Finishing strip for rear right-hand door panel (R. VI).	1
DS 983-42f	Trimming, upper, with sealing frame for front left-hand door. Specify colour GREY or MID BROWN. Replaces earlier type.	1
DS 983-42g	Trimming, upper, with sealing frame for front right-hand door. Specify colour GREY or MID BROWN. Replaces earlier type.	1
DS 983-43f	Trimming, upper, with sealing frame for rear left-hand door. Specify colour GREY or MID BROWN. Replaces earlier type.	1
DS 983-43g	Trimming, upper, with sealing frame for rear right-hand door. Specify colour GREY or MID BROWN. Replaces earlier type.	1
DS 983-44	Finishing under handles, interior of doors, left-hand (R. VI).	2
DS 983-44a	Finishing under handles, interior of doors, right-hand (R. VI).	2
DS 983-45	Shaped lower finisher for front door panel, left-hand (R. VI).	1
DS 983-45a	Shaped lower finisher for front door panel, right-hand (R. VI).	1
DS 983-46	Shaped finisher for rear door panels (R. VI).	2
DS 983-47	Shaped finisher for front door panels (R. VI).	2
DS 983-48	Shaped finisher for rear door panels (R. VI).	2
DS 983-71	Panel (bare) with arm rest for rear left-hand door.	1
DS 983-71a	Panel (bare) with arm rest for rear right-hand door.	1
DS 983-75a	Panel (bare) with arm rest for front left-hand door.	1
DS 983-75b	Panel (bare) with arm rest for front right-hand door.	1
DS 983-77	Finishing strip for bottom of front left-hand door panel (R. VI).	1
DS 983-77a	Finishing strip for bottom of front right-hand door panel (R. VI).	1
DS 983-78	Finishing strip for bottom of rear left-hand door panel (R. VI).	1
DS 983-78a	Finishing strip for bottom of rear right-hand door panel (R. VI).	1
DS 983-81	Sealing plug for clip securing door panel (R. VI).	44
DS 983-87	Clip (stainless steel), for securing door panel (R. VI).	4
DX 983-98	Washer (polyester) under shoulder of window winder (R. VI).	4
DS 983-100	Strip for holding upper portion of trimming on front door panel.	2
DS 983-101	Strip for holding upper portion of trimming on rear door panel.	2
DS 986-92	Shaped portion (stainless steel) for finishing on front pillar, upper part left-hand (R. VI).	1
DS 986-92a	Shaped portion (stainless steel) for finishing on front pillar, upper part, right-hand (R. VI).	1
DS 986-95	Trimming, lower, on centre pillar, left-hand (R. VI).	1
DS 986-95a	Trimming, lower, on centre pillar, right-hand (R. VI).	1
DS 986-100	Trimming, upper, (black leather cloth) on centre pillar, left-hand.	1

NOTE - The trimmed panels are delivered against samples and if available.

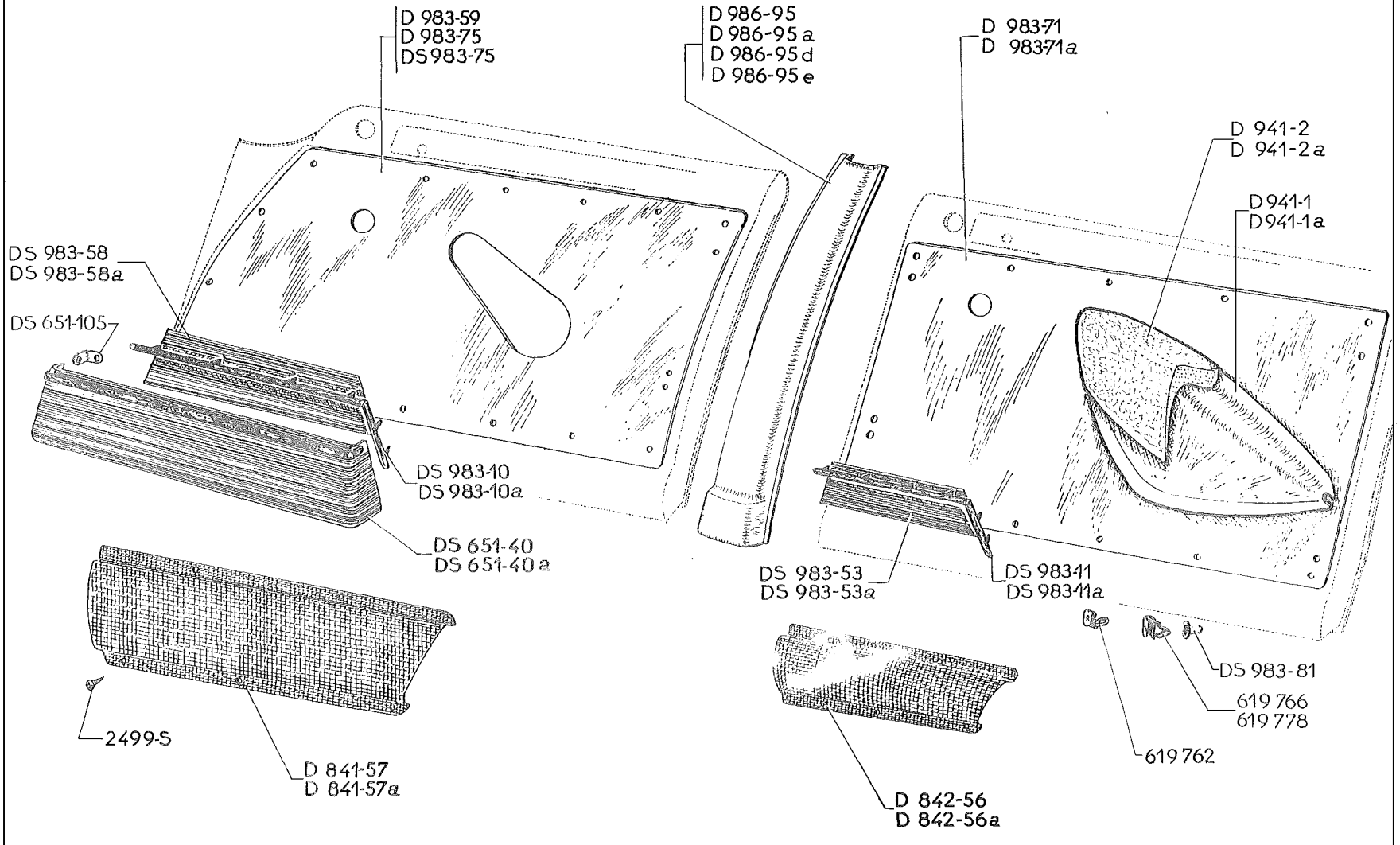
NUMBER	DESCRIPTION	No. OFF
DS 986-100a	Trimming, upper, (black leather cloth) on centre pillar, right-hand.	1
2.610-S	Screw, Parker, raised head countersunk, 3.5 x 15, for securing finishing profile (R. VI).	48
613.652	Screw, round head, 3.5 x 9.5, for securing finishing strip.	32
618.749	Rivet for clip securing door panels (R. VI).	4
619.766	Clip for securing panel trimming on doors (R. VI).	40
619.778	Clip for securing panel trimming on doors (R. VI).	4
	SPECIAL PARTS **Trimming (Natural Leather)**	
DS 651-40d	Map pockets on front door panel, left-hand.	1
DS 651-40e	Map pockets on front door panel, right-hand.	1
DS 983-1r	Trimmed panel for front left-hand door with arm rest and map pockets.	1
DS 983-1s	Trimmed panel for front right-hand door with arm rest and map pockets.	1
DS 983-2j	Trimmed panel for rear left-hand door.	1
DS 983-2k	Trimmed panel for rear right-hand door.	1
DS 983-10f	Finishing strip for front left-hand door panel (R. VI).	1
DS 983-10g	Finishing strip for front right-hand door panel (R. VI).	1
DS 983-42h	Trimming, upper, with sealing frame for front left-hand door. Replaces earlier type.	1
DS 983-42i	Trimming, upper, with sealing frame for front right-hand door. Replaces earlier type.	1
DS 983-43h	Trimming, upper, with sealing frame for rear left-hand door. Replaces earlier type.	1
DS 983-43i	Trimming, upper, with sealing frame for rear right-hand door. Replaces earlier type.	1
DS 986-100b	Trimming, upper, (leather), on centre pillar, left-hand (R. VI).	1
DS 986-100c	Trimming, upper, (leather), on centre pillar, right-hand (R. VI).	1
DS 986-110	Trimming, lower, (leather), on centre pillar, left-hand.	1
DS 986-111	Trimming, lower, (leather), on centre pillar, right-hand.	1
	SPECIAL PARTS **Trimming (Black Leather)**	
DS 651-40f	Map pockets on front door panel, left-hand.	1
DS 651-40g	Map pockets on front door panel, right-hand.	1
DS 983-1t	Trimmed panel for front left-hand door with arm rest and map pockets.	1
DS 983-1u	Trimmed panel for front right-hand door with arm rest and map pockets.	1
DS 983-2m	Trimmed panel for rear door, left-hand.	1
DS 983-2n	Trimmed panel for rear door, right-hand.	1
DS 983-10f	Finishing strip for front left-hand door panel (R. VI).	1
DS 983-10g	Finishing strip for front right-hand door panel (R. VI).	1
DS 983-42j	Trimming, upper, with sealing frame for front left-hand door.	1
DS 983-42k	Trimming, upper, with sealing frame for front right-hand door.	1
DS 983-43j	Trimming, upper, with sealing frame for rear left-hand door.	1
DS 983-43k	Trimming, upper, with sealing frame for rear right-hand door.	1
DS 986-100d	Trimming, upper, (leather) on centre pillar, left-hand.	1
DS 986-100e	Trimming, upper, (leather) on centre pillar, right-hand.	1
DS 986-110a	Trimming, lower, (leather) on centre pillar, left-hand.	1
DS 986-111a	Trimming, lower, (leather) on centre pillar, right-hand.	1
	HANDLE MOUNTING	
DS 944-1	Handle mounting on centre pillar. Except LEATHER (R. VI).	2
DS 944-1a	Handle mounting on centre pillar. LEATHER. (Specify colour).	2
DS 944-1b	Handle mounting on centre pillar. BLACK LEATHER.	2
DS 944-93	Screw, cruciform slot, 7 x 28, for securing handle mounting (R. VI).	2
DS 944-94	Finisher, (chromed), for handle mounting, left-hand (R. VI).	1
DS 944-95	Finisher, (chromed), for handle mounting, right-hand (R. VI).	1
615.600	Special nut for screws securing handle mounting (R. VI).	2

Front door panels complete

D 841-17	DS 983-1 h
D 841-18	DS 983-1 k
DS 983-1 f	DS 983-1 n
DS 983-1 g	DS 983-1 p

Rear door panels complete

D 842-18	
D 842-19	
DS 983-2 f	
DS 983-2 g	

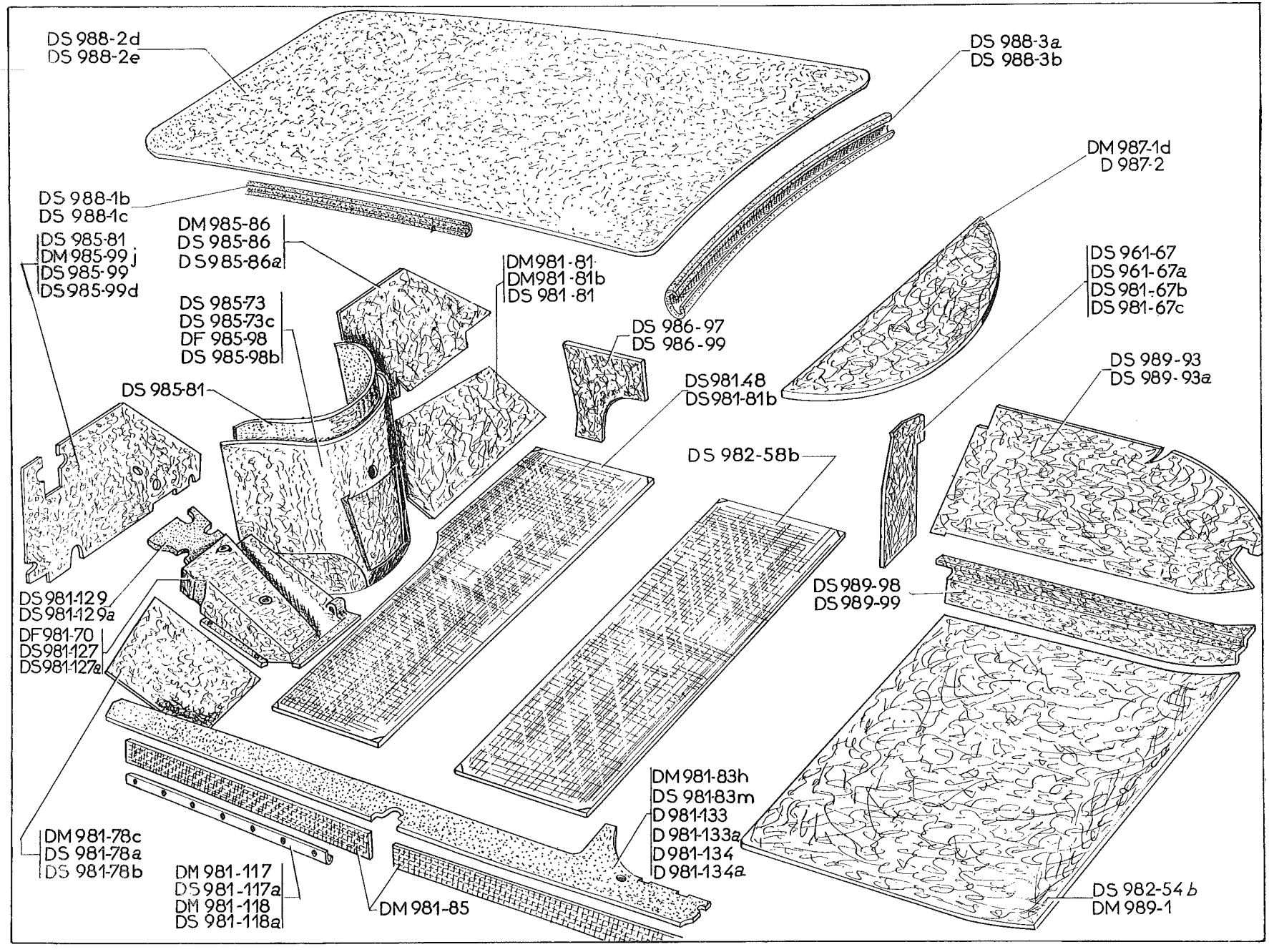


382-DOOR TRIMMINGS (EXCEPT PALLAS)

NUMBER	DESCRIPTION	No. OFF
DS 651-40	Pockets made up for left-hand front door panel. Since July 1963.	1
DS 651-40a	Pockets made up for front door panel, right-hand. Since July 1963.	1
DS 651-105	Clip for securing pockets on front panel. Since July 1963.	8
D 841-17	Panel (leather trim) for front door, left-hand. PRESTIGE.	1
D 841-18	Panel (leather trim) for front door, right-hand. PRESTIGE.	1
D 841-57	Protection strip for bottom of front door, 523 mm long, left-hand.	1
D 841-57a	Protection strip for bottom of front door, 523 mm long, right-hand.	1
D 842-18	Panel, (leather trim) for rear door, left-hand. PRESTIGE.	1
D 842-19	Panel, (leather trim) for rear door, right-hand. PRESTIGE.	1
D 842-56	Protection strip for bottom of rear door, 350 mm long, left-hand.	1
D 842-56a	Protection strip for bottom of rear door, 350 mm long, right-hand.	1
D 941-1	Arm-rest (only), for front and rear doors, left-hand (R. VI).	2
D 941-1a	Arm-rest (only), for front and rear doors, right-hand (R. VI).	2
D 941-2	Spring case for front and rear door arm-rest, left-hand (R. VI).	2
D 941-2a	Spring case for front and rear door arm-rest, right-hand (R. VI).	2
DS 983-1f	Panel, trimmed, for front left-hand door (with arm-rest, without pockets). Until July 1963.	1
DS 983-1g	Panel, trimmed, for front left-hand door (without arm-rest or pockets). Until July 1963.	1
DS 983-1h	Panel, trimmed, for front right-hand door (with arm-rest, without pockets). Until July 1963.	1
DS 983-1k	Panel, trimmed, for front left-hand door (without arm-rest, with pockets). Since July 1963.	1
DS 983-1m	Panel, trimmed, for front left-hand door (with arm-rest and pockets). Since July 1963.	1
DS 983-1p	Panel, trimmed, for front right-hand door (with arm-rest and pockets). Since July 1963.	1
DS 983-2f	Panel, trimmed, for rear left-hand door.	1
DS 983-2g	Panel, trimmed, for rear right-hand door.	1
DS 983-10	Finishing beading for front door panel, left-hand (R. VI).	1
DS 983-10a	Finishing beading for front door panel, right-hand (R. VI).	1
DS 983-11	Finishing beading for rear door panel, left-hand (R. VI).	1
DS 983-11a	Finishing beading for rear door panel, right-hand (R. VI).	1
DS 983-53	Trimming, for lower edge of rear left-hand door.	1
DS 983-53a	Trimming, for lower edge of rear right-hand door.	1
DS 983-58	Trimming, for lower edge of front left-hand door.	1
DS 983-58a	Trimming, for lower edge of front right-hand door.	1
D 983-59	Panel (only) without arm rest, for front door, left-hand. BERLINE.	1
D 983-71	Panel (only) with arm rest, for rear door, left-hand. BERLINE.	1
D 983-71a	Panel (only) with arm rest, for rear door, right-hand. BERLINE.	1
D 983-75	Panel (only) with arm rest, for front door, right-hand. BERLINE.	1
DS 983-75	Panel (only) with arm rest, for front door, left-hand. BERLINE.	1
DS 983-81	Plug sealing clip securing door panel (R. VI).	44
DS 983-87	Clip (stainless steel) for securing door panels (R. VI).	4
D 986-95	Trim, lower, on centre pillar, left-hand (beige) (R. VI). Until September 1962.	1
DS 986-95b	Trim, lower, on centre pillar, left-hand (grey red tinted) (R. VI). Since October 1964. Replaces earlier type.	1
DS 986-95c	Trim, lower, on centre pillar, right-hand (grey red tinted) (R. VI). Since October 1964. Replaces earlier type.	1
2.499-S	Screw, P.K. 3.5 x 9.5, for securing protection strip for bottom of doors (R. VI).	As nec.
618.749	Rivet for clip securing door panels (R. VI).	4
619.762	Clip securing panel (R. VI). Until May 1957.	As nec.
619.766	Clip securing door trimming panel (R. VI). Since May 1957.	40
619.778	Clip securing door trimming panel (R. VI). Since May 1957.	4

NOTE - The trimmed panels are only supplied against patterns and if available.

 The numbers underlined indicate new parts which do not appear on the illustration.


DS 988-2d
DS 988-2e
DS 988-3a
DS 988-3b
DS 988-1b
DS 988-1c
DM 985-86
DS 985-86
DS 985-86a
DS 985-81
DM 985-99j
DS 985-99
DS 985-99d
DM 987-1d
D 987-2
DM 981-81
DM 981-81b
DS 981-81
DS 985-73
DS 985-73c
DF 985-98
DS 985-98b
DS 986-97
DS 986-99
DS 961-67
DS 961-67a
DS 981-67b
DS 981-67c
DS 985-81
DS 981-48
DS 981-81b
DS 989-93
DS 989-93a
DS 982-58b
DS 981-129
DS 981-129a
DS 989-98
DS 989-99
DF 981-70
DS 981-127
DS 981-127a
DM 981-83h
DS 981-83m
D 981-133
D 981-133a
D 981-134
D 981-134a
DM 981-78c
DS 981-78a
DS 981-78b
DM 981-117
DS 981-117a
DM 981-118
DS 981-118a
DM 981-85
DS 982-54b
DM 989-1

NUMBER	DESCRIPTION	No. OFF
	ROOF	
DS 988-1b	Finishing strip, rubber (grey) for inside of roof, 3.850 m long (R. VI).	1
DS 988-1c	Finishing strip, rubber (beige) for inside of roof, 3.850 m long (R. VI).	1
DS 988-2d	Sound deadening lining with cloth, for roof (grey).	1
DS 988-2e	*Sound deadening lining with cloth, for roof (beige). No longer supplied.*	1
	DASHFRAME	
DS 981-44e	Lining for sidemember and body siderail, left-hand. BERLINE. Since January 1965.	1
DS 981-44f	Lining for sidemember and body siderail, right-hand. BERLINE. Since January 1965.	1
DF 981-70	Lining for brake pedal panels. July 1961 - September 1962.	1
DS 981-78a	Lining for dashframe panel, lower, left-hand. July 1961 - September 1962.	1
DS 981-78b	Lining for dashframe panel, lower, left-hand. Since September 1962.	1
DM 981-81	*Lining for dashframe panel, lower, right-hand. Until September 1962. Replaced by DS 981-81.*	1
DS 981-81	Lining for dashframe panel, lower, right-hand. Since September 1962.	1
DM 981-83h	*Lining for sidemember and body siderail, left-hand. BERLINE. Until January 1965. Replaced by DS 981-44e.*	1
DM 981-83m	*Lining for sidemember and body siderail, right hand. BERLINE. Until January 1965. Replaced by DS 981-44f.*	1
DM 981-85	Lining (aluminium appearance) for body siderail.	4
DM 981-117	Frame for sealing lining of front doors. U.S.A. Until September 1962.	2
DS 981-117a	Frame for sealing lining of front doors. Since September 1962.	2
DM 981-118	Frame for sealing lining of rear doors. U.S.A. Until September 1962.	2
DS 981-118a	Frame for sealing lining of rear doors. Since September 1962.	2
DS 981-127	Lining for brake pedal panel (R. VI). Since September 1962.	1
DS 981-129	Sound deadening felt for brake pedal panel. Since September 1962.	1
D 981-133	Front lining for sidemember, left-hand (R. VI). PRESTIGE.	1
D 981-133a	Front lining for sidemember, right-hand (R. VI). PRESTIGE.	1
D 981-134	Rear lining for sidemember, left-hand (R. VI). PRESTIGE.	1
D 981-134a	Rear lining for sidemember, right-hand (R. VI). PRESTIGE.	1
DS 985-73	Lining for engine housing panel. September 1962 - July 1963.	1
DS 985-73c	Lining for engine housing panel. Since July 1963.	1
DS 985-81	Covering (cardboard) for lining of engine housing panel (R. VI). February 1961 - September 1962.	1
DM 985-86	Lining (felt) for dashframe, upper part, right-hand. Until September 1962.	1
DS 985-86	Lining for dashframe, upper, right-hand. Since September 1962.	1
DF 985-98	Lining (felt) for engine housing panel, central part. Until February 1961.	1
DS 985-98b	Lining (felt) for engine housing panel, central part. February 1961 - September 1962.	1
DS 985-99	Lining (felt) for dashframe, upper, left-hand. Until September 1962.	1
DS 985-99d	Lining for dashframe, upper, left-hand. Since September 1962.	1
DS 986-97	Lining for lateral scuttle panel, right-hand. Since September 1962.	1
DS 986-99	Lining for lateral scuttle panel, left-hand. Since September 1962.	1
	REAR WINDOW	
DM 987-1d	Lining for rear shelf. BERLINE. Replaces previous type.	1
D 987-2	Lining for rear shelf (R. VI). PRESTIGE.	1
DS 988-3a	Lining, upper, for rear window (grey).	1
DS 988-3b	*Lining, upper, for rear window (beige). No longer supplied.*	1

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
	REAR BOOT	
DS 981-67	Lining (felt) for wheel arch closing panel, left-hand. Until September 1962.	1
DS 981-67a	Lining (felt) for wheel arch closing panel, right-hand. Until September 1962.	1
DS 981-67b	Lining (felt) for wheel arch closing panel, left-hand. Since September 1962.	1
DS 981-67c	Lining (felt) for wheel arch closing panel, right-hand. Since September 1962.	1
DS 982-54b	Sound deadening lining for bottom of rear boot. Since September 1962.	1
D 989-1	Lining (felt) for bottom of boot.	1
DM 989-1	*Lining (felt) for bottom of boot. Replaced by D 989-1.*	1
DS 989-93	Lining (felt) on wheel arch, left-hand.	1
DS 989-93a	Lining (felt) on wheel arch, right-hand.	1
DS 989-98	Lining (felt) on rear sidemember, right-hand.	1
DS 989-99	Lining (felt) on rear sidemember, left-hand.	1

NUMBER	DESCRIPTION	No. OFF
	FLOOR PANELS	
DS 981-48	*Lining (felt) for crossmember under front seats. Until January 1965. Replaced by DS 981-48c.*	1
DS 981-48c	Lining (felt) for crossmember, under front seats, (R. VI). Since January 1965.	1
DS 982-58b	*Lining for sound deadening under rear carpet. Replaced by DS 982-58c.*	1
DS 982-58c	Lining for sound deadening under rear carpet.	1
DS 982-81b	Lining for sound deadening under front carpet. Since September 1962. Replaces earlier type.	1

NUMBER	DESCRIPTION	No. OFF
	SPECIAL PARTS R.H. STEERING Since November 1963	
DM 981-78c	Lining for dashframe, lower part, left-hand.	1
DM 981-81b	Lining for dashframe, lower part, right-hand.	1
DS 985-86a	Lining (felt) for dashframe, upper part, right-hand.	1
DM 985-99j	Lining (felt) for dashframe, upper part, left-hand.	1
DS 981-127a	Lining for brake pedal panels.	1
DS 981-129a	Felt anti-rattle material for brake pedal panels.	1

The numbers underlined indicate new parts which do not appear on the illustration.

NUMBER	DESCRIPTION	No. OFF
	ROOF	
DS 988-2d	Sound deadening lining with cloth for roof.	1
DS 988-59a	Lining (grey) for finishing interior roof (rear and rear side parts).	1
DS 988-62a	Lining (grey) for finishing interior roof (front and front side parts).	1
DS 988-65	Shaped portion (stainless steel) for finishing interior of roof, lateral part, left-hand.	1
DS 988-66	Shaped portion (stainless steel) for finishing interior of roof, lateral part, right-hand.	1
DS 988-83	Joint cover (stainless steel) for sun visor support and roof finisher (R.VI).	2
DS 988-104	Clip for securing interior finishing on roof, front part.	6
619.834	Clip for securing finishing, interior, on roof (R. VI).	36
	DASHFRAME	
DS 981-46	Lining (stainless steel) for body side-rail, front part, left-hand (R. VI).	1
DS 981-46a	Lining (stainless steel) for body side-rail, front part, right-hand (R. VI).	1
DS 981-47	Lining (stainless steel) for body side-rail, rear part, left-hand (R. VI).	1
DS 981-47a	Lining (stainless steel) for body side-rail, rear part, right-hand (R. VI).	1
DS 981-78b	Lining for dashframe panel, lower, left-hand. L.H. steering.	1
DS 981-78c	Lining for dashframe panel, lower, left-hand. R.H. steering.	1
DS 981-81	Lining for dashframe panel, lower, right-hand. L.H. steering.	1
DS 981-81b	Lining for dashframe panel, lower, right-hand. R.H. steering.	1
DS 981-83w	Lining for sidemember and body siderail, left-hand.	1
DS 981-83x	Lining for sidemember and body siderail, right-hand.	1
DS 981-117a	Frame for sealing lining of front doors.	2
DS 981-118a	Frame for sealing lining of rear doors.	2
DS 981-127a	Lining for brake pedal panel. R.H. steering.	1
DS 981-127b	*Lining for brake pedal panel. L.H. steering. Replaced by DS 981-72.*	1
DS 981-129a	Sound deadening felt for brake pedal panel. R.H. steering.	1
DS 981-129b	Sound deadening felt for brake pedal panel. L.H. steering.	1
DS 981-161	Shaped portion (stainless steel) for lining above sidemember, left-hand (R. VI).	1
DS 981-162	Shaped portion (stainless steel) for lining above sidemember, right-hand (R. VI).	1
DS 981-163	Shaped portion (stainless steel) for lining above sidemember, front part, left-hand (R. VI).	1
DS 981-164	Shaped portion (stainless steel) for lining above sidemember, front part, right-hand (R. VI).	1
DS 981-165	Shaped portion (stainless steel) for sidemember, rear part, left-hand (R. VI).	1
DS 981-166	Shaped portion (stainless steel) for lining above sidemember, rear part, right-hand (R. VI).	1
DS 985-73a	Lining for engine housing panel. L.H. steering.	1
DS 985-73b	Lining for engine housing panel. R.H. steering.	1
DS 985-86c	Lining for dashframe, upper, right-hand. L.H. steering.	1
DS 985-86d	Lining for dashframe, upper, right-hand. R.H. steering.	1
DW 985-86	Lining for dashframe, upper, right-hand. Manual gear change control. R.H. steering.	1
DS 985-99f	Lining for dashframe, upper, left-hand. Except Manual gear change control. L.H. steering.	1
DS 985-99h	Lining for dashframe, upper, left-hand. R.H. steering.	1
DW 985-99d	Lining for dashframe, upper, left-hand. Manual gear change control. L.H. steering.	1
DS 986-56	Lining for scuttle panel left-hand. L.H. steering.	1
DS 986-56a	Lining for scuttle panel, left-hand. R.H. steering.	1
DS 986-57	Lining for scuttle panel, right-hand	1
2756-S	Screw, Parker, 3 x 10, for securing lining on siderail and sidemember (R. VI).	16
	REAR WINDOW	
DS 987-1f	Lining for rear shelf. Except leather equipment.	1
DS 987-1h	Lining for rear shelf. Leather equipment.	1
	BOOT	
DS 981-67d	Lining (felt) for wheel arch closing panel, left-hand.	1
DS 981-67e	Lining (felt) for wheel arch closing panel, right-hand.	1
D 989-1	Lining (felt) for bottom of boot.	1
DS 989-93	Lining (felt) on wheel arch, left-hand.	1
DS 989-93a	Lining (felt) on wheel arch, right-hand	1
DS 989-98	Lining (felt) on rear sidemember, right-hand.	1
DS 989-99	Lining (felt) on rear sidemember, left-hand.	1
	FLOOR PANELS	
DS 981-45	Lining (felt) for rear floor cross-member. Specify colour.	1
DS 981-48b	Lining (felt) for crossmember under front seats (state the colour).	1
DS 982-58c	Lining, sound deadening, under rear carpet.	1
DS 982-81b	Lining, sound deadening, under front carpet.	1

NOTE - For the lining for dashframe, rear window, boot, state the colour.

NUMBER	DESCRIPTION	No. OFF
	HEAD-REST	
DS 942-94b	Head-rest spring case for quarter panel, left-hand. Except PALLAS.	1
DS 942-94c	Head-rest spring case for quarter panel, right-hand. Except PALLAS.	1
DS 942-94d	Head-rest spring case for quarter panel, left-hand. PALLAS.	1
DS 942-94e	Head-rest spring case for quarter panel, right-hand. PALLAS.	1
DS 942-2b	Lining, made up, for head-rest, left-hand. PALLAS.	1
DS 942-2c	Lining, made up, for head-rest, right-hand. PALLAS.	1
3.230-S	Washer, cupped, 3.5 for screw securing head-rest (R. VI).	2
2.610-S	Screw, Parker, raised head countersunk, 3.5 x 15, for securing head-rest (R. VI).	2
	HOOD CABRIOLET	
DS 854-39	Finishing strip for hood, left-hand (R. VI).	1
DS 854-39a	Finishing strip for hood, right-hand (R. VI).	1
DS 971-39	Clamp for hood, left-hand (R. VI).	1
DS 971-39a	Clamp for hood, right-hand (R. VI).	1
DS 971-49	Spindle for swan neck (R. VI).	2
DS 972-01	Hood trimmed (without frame) (R. VI).	1
DS 854-38	Cover joint for hood finisher (R. VI).	1
DS 972-3	Loose cover for hood (R. VI).	1
DS 971-38	Handle for operating hood (R. VI).	1
DS 971-81	Rubber strip under hood sidemember left-hand (R. VI).	1
DS 971-81a	Rubber strip under hood sidemember right-hand (R. VI).	1

NUMBER	DESCRIPTION	No. OFF
DS 971-50	Spring for swan neck spindle (R. VI).	2
DS 971-54	Return spring for hood articulation (R. VI).	2
DS 971-56	Screw securing hood articulation rods (R. VI).	12
	CARPET BERLINE	
DS 982-58c	Sound deadening lining under rear carpet. Replaces earlier type.	1
DS 982-81b	Sound deadening lining under front carpet.	1
D 981-1a	Front carpet. Until July 1960.	1
DS 981-1c	Front carpet. July 1960 - September 1962.	1
DS 981-1g	Front carpet. Since September 1962.	1
DM 981-1v	Front carpet. R.H. steering. Except PALLAS. Since November 1963.	1
DS 981-1i	Front carpet. L.H. steering. PALLAS.	1
DS 981-1j	Front carpet. R.H. steering. PALLAS.	1
DS 981-2e	Rear carpet. Since September 1962. Except PALLAS.	1
DS 981-2h	Rear carpet. PALLAS.	1
	CABRIOLET	
DS 982-81b	Sound deadening lining under front carpet.	1

NUMBER	DESCRIPTION	No. OFF
DS 981-7	Front carpet (R. VI). Until September 1962.	1
DS 981-7a	Front carpet (R. VI). Since September 1962.	1
DS 981-8	Rear carpet (R. VI). Until September 1962.	1
DS 981-8a	Rear carpet (R. VI). Since September 1962.	1
	PRESTIGE	
D 981-7	Front carpet (R. VI). Until September 1962.	1
DS 981-7b	Front carpet (R. VI). Since September 1962.	1
D 981-8	Rear carpet (R. VI).	1
	FIXING	
DS 981-138	Clip, female, for carpet, with peg (R. VI). Since June 1961.	6
70.029	Press-fastener securing carpet (R. VI). Until January 1957.	6
613.159	Ball catch securing carpet on cross-rail (R. VI). January 1957 - June 1961.	6
614.158	Cap for press-fastener securing carpet (R. VI). Until June 1961.	6
D 981-90	*Plate with press-fastener securing carpet. Until January 1957. Replaced by DS 981-90; order in addition: 1-613.159 (R. VI).*	6
DS 981-90	Plate with press-fastener securing carpet. January 1957 - June 1961.	6
DS 981-146	Plate and male clip assembled fixing carpet. Since June 1961.	6
2.746-S	Screw, P.K. round head, 4.85 x 16 securing plate (R. VI).	6

NOTE - For the Cabriolet and Pallas state colours: for the carpet, carpet clips and leather for the seats.

NUMBER	DESCRIPTION	No. OFF
	FIXING	
DS 616-87	Anchor ring, for harness on floor (R. VI). Until April 1964.	10
AM 616-87	Anchor ring, for harness on floor (R. VI). Since April 1964.	10
DS 616-1	Safety harness, 3 strap (R. VI). Except GERMANY.	4
DS 616-1a	Safety harness, 3 strap (R. VI). GERMANY.	4
2.300-S	Nut, hex., 12 diameter x 125 pitch, securing anchor ring (R. III). Until April 1964.	6
615.530	Nut, special, for securing anchor ring (R. III). Since April 1964.	6
619.634	Grommet, male and female, for passage of harness under rear carpet (R. VI).	2
DS 616-88	Plate, securing harness on centre pillar.	2
DS 616-97	Plate, securing harness on floor (R. VI).	1
DS 616-94	Washer, 64 x 49.5 x 4 with flat for reinforcement under floor (R. VI).	4
2.662-S	Washer, plain, 12.5 x 22 for plate securing ring, central part (R. III).	2
2.694-S	Washer, shakeproof, 12.5 x 22 for ring fixing (R. VI).	10
621.089	Screw, (chrome head), securing plate on centre pillar, threaded 9 diameter x 125 pitch, length under head 22 mm (R. VI).	4