Putsch® shear blade questionnaire.

We are happy to help you choose the best shear blades for your production lines and for the improvement of the parameters relevant to the gob shape. You may rest assured that we will treat the information given strictly confidential.

The Putsch® Group.

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Your contact Information:

Company:

Street Adress:

Postal Code: City:

State: Country:

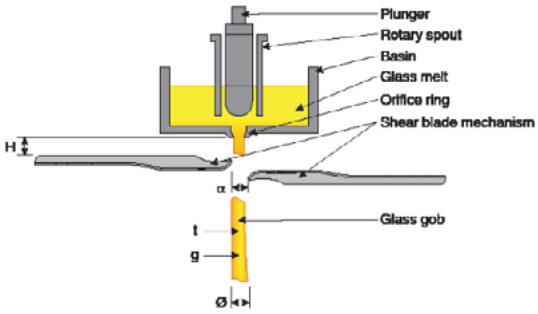
Gob cutting optimization.

We kindly request that you provide some information regarding your product and relevant production line.

Manufactured product:

Glass type:

Please use this illustration as a reference to the following questions.



Gob diameter (ø):

Gob weight (g):

Blade opening distance (α):

Cutting temperature (t):

Horizontal distance between the glass strands (H):

Number of gobs cut simultaneously:

Number of cuts per minute:

Shear blades currently in use:

Dimension between orifice ring and shear blade mechanism:

Problem description.

Please describe the problem as detailed as possible.

Where does the defect occur?

What does the defect look like?

How often does the defect occur?

Cause of issue:

Additional problem description:

How can we help?

For an improved analysis, you may also provide us with photographs or samples.

Cooling issues.

Blue discoloration as well as black or white buildup could indicate cooling issues.

Amount of coolant:

Mixing ratio of water and cooling lubricant:

Type of cooling lubricant:

Type of water used:

Position of cooling nozzles:

Do you use an intermediate rinse?

Thank you for providung us with your information. Our specialists will be in touch with you.

Click here to submit form. Alternatively, please send it to glass@putsch.com